

# MASSACHUSETTS DEPARTMENT OF TRANSPORTATION HIGHWAY DIVISION

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	1	152
PROJECT FILE NO. 605377			
<b>TITLE SHEET &amp; INDEX</b>			

## PLAN AND PROFILE OF McCRACKEN ROAD

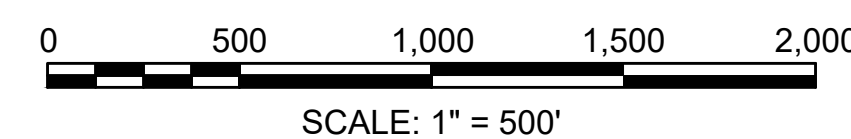
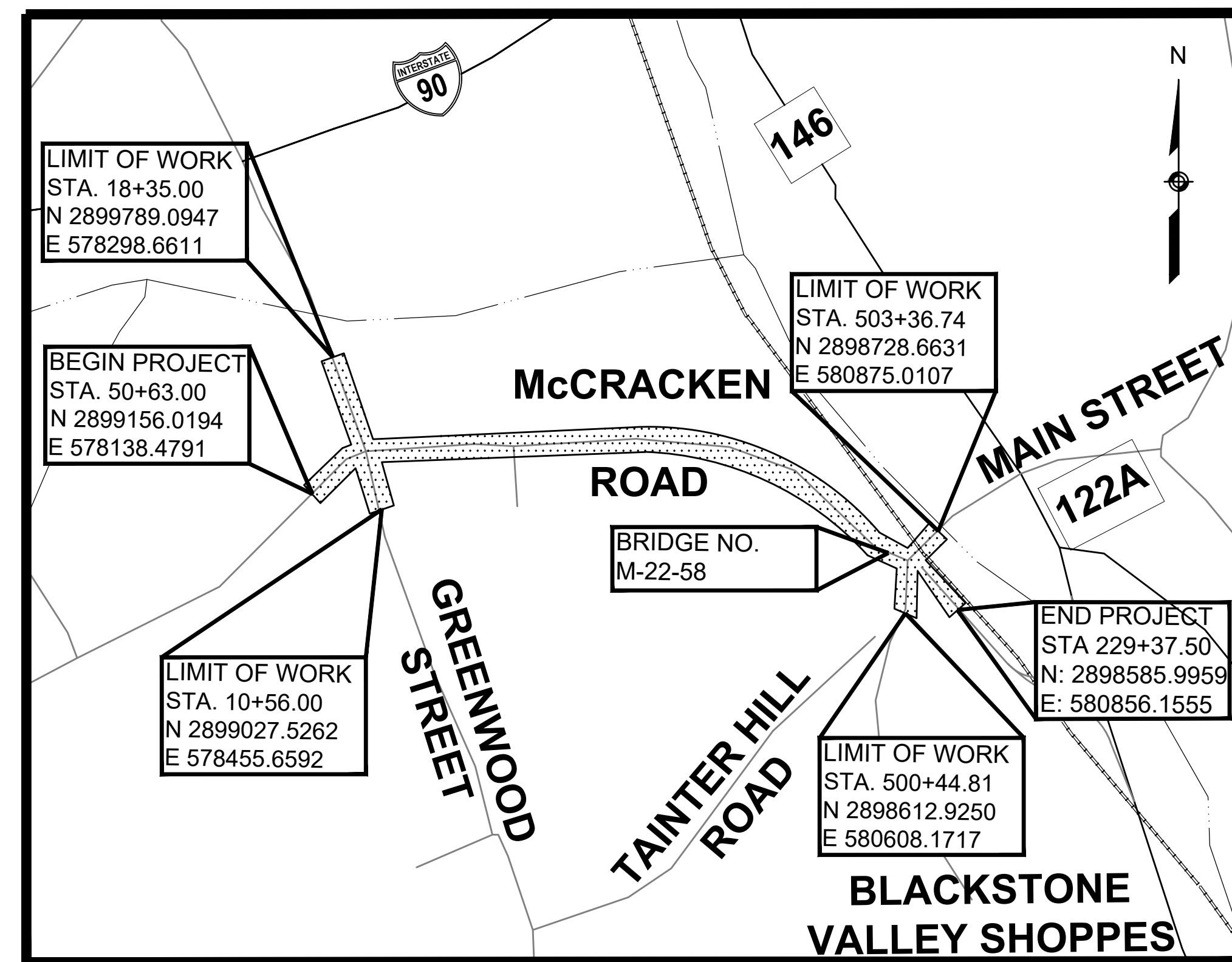
### IN THE TOWN OF MILLBURY WORCESTER COUNTY

FEDERAL AID PROJECT NO. STP-0033(023)X

THESE PLANS ARE SUPPLEMENTED BY THE OCTOBER 2017 CONSTRUCTION STANDARD DETAILS, THE 2015 OVERHEAD SIGNAL STRUCTURE AND FOUNDATION STANDARD DRAWINGS, MASSDOT TRAFFIC MANAGEMENT PLANS AND DETAIL DRAWINGS, THE 1990 STANDARD DRAWINGS FOR SIGNS AND SUPPORTS, THE 1968 STANDARD DRAWINGS FOR TRAFFIC SIGNALS AND HIGHWAY LIGHTING, AND THE LATEST EDITION OF THE AMERICAN STANDARD FOR NURSERY STOCK.

#### INDEX

SHEET NO.	DESCRIPTION
1	TITLE SHEET & INDEX
2	LEGEND
3	GENERAL NOTES & ABBREVIATIONS
4	KEY PLAN
5	TEST PIT LOGS
6-8	TYPICAL SECTIONS & PAVEMENT NOTES
9-15	CONSTRUCTION PLANS
16-20	PROFILES
21-27	ALIGNMENT & GRADING PLANS
28-34	PAVEMENT MARKING & SIGNAGE PLANS
35-36	TRAFFIC SIGN SUMMARY
37-39	TRAFFIC SIGNAL PLANS
40-43	TRAFFIC DETAILS
44-47, 57-59	TEMPORARY TRAFFIC CONTROL PLAN
48-51	SUGGESTED STAGING PLANS - ROUNDABOUT
52-54	SUGGESTED STAGING PLANS - BRIDGE
55-56	DETOUR PLANS
60-66	UTILITY PLANS
67-75, 77-78	CONSTRUCTION DETAILS
76	INVASIVE SPECIES KEY PLAN
79-107	BRIDGE PLANS
108-152	CROSS SECTIONS



LENGTH OF PROJECT = 3256.02 FEET = 0.617 MILES

#### DESIGN DESIGNATION (McCRACKEN ROAD)

DESIGN SPEED	40 MPH
ADT (2014)	7,437
ADT (2024)	8,631
K	0.09
D	52.4% WB
T (PEAK HOUR)	5.3%
T (AVERAGE DAY)	4.1%
DHV	811
DDHV	425
FUNCTIONAL CLASSIFICATION	URBAN COLLECTOR

#### DESIGN DESIGNATION (GREENWOOD STREET)

DESIGN SPEED	25 MPH
ADT (2014)	6,438
ADT (2024)	7,472
K	0.09
D	55.6% SB
T (PEAK HOUR)	1.6%
T (AVERAGE DAY)	5.4%
DHV	672
DDHV	372
FUNCTIONAL CLASSIFICATION	URBAN COLLECTOR

#### DESIGN DESIGNATION (McCRACKEN ROAD (WEST))

DESIGN SPEED	25 MPH
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DATE	DESCRIPTION	REV #

 146 Dascomb Road Andover, MA 01810 978-794-1792	 120 Front Street Suite 500 Worcester, MA 01608	 Massachusetts Department of Transportation Highway Division
		APPROVED _____ CHIEF ENGINEER
		_____ DATE

### GENERAL SYMBOLS

EXISTING	PROPOSED	DESCRIPTION
		JERSEY BARRIER ON BRIDGE OR JERSEY BARRIER
		CATCH BASIN
		CATCH BASIN CURB INLET
		FLAG POLE
		GAS PUMP
		MAIL BOX
		POST SQUARE
		POST CIRCULAR
		WELL
		ELECTRIC HANDHOLE
		FENCE GATE POST
		GAS GATE
		BORING HOLE
		MONITORING WELL
		TEST PIT
		HYDRANT
		LIGHT POLE
		COUNTY BOUND
		GPS POINT
		CABLE MANHOLE
		DRAINAGE MANHOLE
		ELECTRIC MANHOLE
		GAS MANHOLE
		MISC MANHOLE
		SEWER MANHOLE
		TELEPHONE MANHOLE
		WATER MANHOLE
		MASSACHUSETTS HIGHWAY BOUND
		MONUMENT
		STONE BOUND
		TOWN OR CITY BOUND
		TRAVERSE OR TRIANGULATION STATION
		TROLLEY POLE OR GUY POLE
		TRANSMISSION POLE
		UTILITY POLE W/ FIREBOX
		UTILITY POLE WITH DOUBLE LIGHT
		UTILITY POLE W / 1 LIGHT
		UTILITY POLE
		BUSH
		TREE
		STUMP
		SWAMP / MARSH
		WATER GATE
		AIR VENT
		PARKING METER
		OVERHEAD CABLE/WIRE
		CURBING
		CONTOURS
		UNDERGROUND DRAIN PIPE (DOUBLE LINE 24 INCH AND OVER)
		UNDERGROUND ELECTRIC DUCT (DOUBLE LINE 24 INCH AND OVER)
		UNDERGROUND GAS MAIN (DOUBLE LINE 24 INCH AND OVER)
		UNDERGROUND SEWER MAIN (DOUBLE LINE 24 INCH AND OVER)
		UNDERGROUND TELEPHONE DUCT (DOUBLE LINE 24 INCH AND OVER)
		UNDERGROUND WATER MAIN (DOUBLE LINE 24 INCH AND OVER)
		BALANCE STONE WALL
		GUARD RAIL - STEEL POSTS
		GUARD RAIL - WOOD POSTS
		CHAIN LINK OR METAL FENCE
		WOOD FENCE
		HAY BALES/SILT FENCE
		TREE LINE OR LIMIT OF CLEARING AND GRUBBING
		SAWCUT LINE
		TOP OR BOTTOM OF SLOPE
		LIMIT OF EDGE OF PAVEMENT OR COLD PLANE AND OVERLAY
		BANK OF RIVER OR STREAM
		BORDER OF WETLAND
		100 FT WETLAND BUFFER
		200 FT RIVERFRONT BUFFER
		STATE HIGHWAY LAYOUT
		TOWN OR CITY LAYOUT
		COUNTY LAYOUT
		RAILROAD SIDELINE
		TOWN OR CITY BOUNDARY LINE
		PROPERTY LINE OR APPROXIMATE PROPERTY LINE
		EASEMENT
		RETAINING WALL
		FILTER TUBES FOR EROSION CONTROL
		FULL DEPTH PAVEMENT
		WETLAND REPLICATION AREA
		WETLAND RESTORATION AREA
		INFILTRATION BASIN AREA
		STONE FOR PIPE ENDS

### TRAFFIC SYMBOLS

EXISTING	PROPOSED	DESCRIPTION
		CONTROLLER PHASE ACTUATED
		TRAFFIC SIGNAL HEAD (SIZE AS NOTED)
		WIRE LOOP DETECTOR (6' x 6' TYP UNLESS OTHERWISE SPECIFIED)
		VIDEO DETECTION CAMERA
		MICROWAVE DETECTOR
		PEDESTRIAN PUSH BUTTON, SIGN (DIRECTIONAL ARROW AS SHOWN) AND SADDLE
		EMERGENCY PREEMPTION CONFIRMATION STROBE LIGHT
		VEHICULAR SIGNAL HEAD
		VEHICULAR SIGNAL HEAD, OPTICALLY PROGRAMMED
		FLASHING BEACON
		PEDESTRIAN SIGNAL HEAD, (TYPE AS NOTED OR AS SPECIFIED)
		RAILROAD SIGNAL
		SIGNAL POST AND BASE (ALPHA-NUMERIC DESIGNATION NOTED)
		MAST ARM, SHAFT AND BASE (ARM LENGTH AS NOTED)
		HIGH MAST POLE OR TOWER
		SIGN AND POST
		SIGN AND POST (2 POSTS)
		MAST ARM WITH LUMINAIRE
		OPTICAL PRE-EMPTION DETECTOR
		CONTROL CABINET, GROUND MOUNTED
		CONTROL CABINET, POLE MOUNTED
		FLASHING BEACON CONTROL AND METER PEDESTAL
		LOAD CENTER ASSEMBLY
		PULL BOX 12"x12" (OR AS NOTED)
		ELECTRIC HANDHOLE 12"x24" (OR AS NOTED)
		TRAFFIC SIGNAL CONDUIT

### PAVEMENT MARKINGS SYMBOLS

EXISTING	PROPOSED	DESCRIPTION
		PAVEMENT ARROW - WHITE
		LEGEND "ONLY" - WHITE
		STOP LINE
		YIELD LINE
		CROSSWALK
		SOLID WHITE LINE - 6"
		SOLID YELLOW LINE - 6"
		BROKEN WHITE LINE - 6"
		BROKEN WHITE LINE - 3'x6" W/9' GAPS
		BROKEN YELLOW LINE - 6"
		DOTTED WHITE LINE - 6"
		DOTTED YELLOW LINE - 6"
		DOTTED WHITE LINE EXTENSION - 6"
		DOTTED YELLOW LINE EXTENSION - 6"
		DOUBLE YELLOW LINE - 6"

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### LEGEND

**ABBREVIATIONS**

<u>GENERAL</u>	
AADT	ANNUAL AVERAGE DAILY TRAFFIC
ABAN	ABANDON
ADJ	ADJUST
APPROX.	APPROXIMATE
A.C.	ASPHALT CONCRETE
ACCM PIPE	ASPHALT COATED CORRUGATED METAL PIPE
BIT.	BITUMINOUS
BC	BOTTOM OF CURB
BD.	BOUND
BL	BASELINE
BLDG	BUILDING
BM	BENCHMARK
BO	BY OTHERS
BOS	BOTTOM OF SLOPE
BR.	BRIDGE
BVW	BORDERING VEGETATED WETLANDS
CB	CATCH BASIN
CBCI	CATCH BASIN WITH CURB INLET
CC	CEMENT CONCRETE
CCM	CEMENT CONCRETE MASONRY
CEM	CEMENT
CI	CURB INLET
CIP	CAST IRON PIPE
CIT	CHANGE IN TYPE
CLF	CHAIN LINK FENCE
CL	CENTERLINE
CMP	CORRUGATED METAL PIPE
CSP	CORRUGATED STEEL PIPE
CO.	COUNTY
CONC	CONCRETE
CONT	CONTINUOUS
CONST	CONSTRUCTION
CR GR	CROWN GRADE
DCB	DOUBLE CATCH BASIN
DCBCI	DOUBLE CATCH BASIN WITH CURB INLET
DHV	DESIGN HOURLY VOLUME
DI	DROP INLET
DIA	DIAMETER
DIP	DUCTILE IRON PIPE
DMH	DRAINAGE MANHOLE
DW	STEADY DON'T WALK - PORTLAND ORANGE
DWY	DRIVEWAY
ELEV (or EL.)	ELEVATION
EMB	EMBANKMENT
EOP	EDGE OF PAVEMENT
EXIST (or EX)	EXISTING
EXC	EXCAVATION
F&C	FRAME AND COVER
F&G	FRAME AND GRATE
FDN.	FOUNDATION
FES	FLARED END SECTION
FLDSTN	FIELDSTONE
GAR	GARAGE
GD	GROUND
GG	GAS GATE
GI	GUTTER INLET
GIP	GALVANIZED IRON PIPE
GRAN	GRANITE
GRAV	GRAVEL
GRD	GUARD
HDW	HEADWALL
HMA	HOT MIX ASPHALT
HOR	HORIZONTAL
HYD	HYDRANT
INV	INVERT
JCT	JUNCTION
L	LENGTH OF CURVE
LB	LEACH BASIN
LP	LIGHT POLE
LT	LEFT
LSA	LANDSCAPED AREA
MAX	MAXIMUM
MB	MAILBOX
MH	MANHOLE
MHB	MASSACHUSETTS HIGHWAY BOUND
MIN	MINIMUM
MSE	MECHANICALLY STABILIZED EARTH
NIC	NOT IN CONTRACT
NO.	NUMBER
PC	POINT OF CURVATURE
PCC	POINT OF COMPOUND CURVATURE
P.G.L.	PROFILE GRADE LINE
PI	POINT OF INTERSECTION
POC	POINT ON CURVE
POT	POINT ON TANGENT
PRC	POINT OF REVERSE CURVATURE
PROJ	PROJECT

**ABBREVIATIONS (cont.)**

<u>GENERAL</u>	
PROP	PROPOSED
PSB	PLANTABLE SOIL BORROW
PT	POINT OF TANGENCY
PVC	POINT OF VERTICAL CURVATURE
PVI	POINT OF VERTICAL INTERSECTION
PVT	POINT OF VERTICAL TANGENCY
PVMT	PAVEMENT
PWW	PAVED WATER WAY
R	RADIUS OF CURVATURE
R&D	REMOVE AND DISPOSE
RCP	REINFORCED CONCRETE PIPE
RD	ROAD
RDWY	ROADWAY
REM	REMOVE
RET	RETAIN
RET WALL	RETAINING WALL
ROW	RIGHT OF WAY
RR	RAILROAD
R&R	REMOVE AND RESET
R&S	REMOVE AND STACK
RT	RIGHT
SB	STONE BOUND
SHLD	SHOULDER
SMH	SEWER MANHOLE
ST	STREET
STA	STATION
SSD	STOPPING SIGHT DISTANCE
SHLO	STATE HIGHWAY LAYOUT LINE
SW	SIDEWALK
T	TANGENT DISTANCE OF CURVE/TRUCK %
TAN	TANGENT
TEMP	TEMPORARY
TC	TOP OF CURB
TOS	TOP OF SLOPE
TYP	TYPICAL
UP	UTILITY POLE
VAR	VARIES
VERT	VERTICAL
VC	VERTICAL CURVE
WCR	WHEEL CHAIR RAMP
WG	WATER GATE
WIP	WROUGHT IRON PIPE
WM	WATER METER/WATER MAIN
X-SECT	CROSS SECTION

**TRAFFIC SIGNAL**

CAB.	CABINET
CCVE	CLOSED CIRCUIT VIDEO EQUIPMENT
DW	STEADY DON'T WALK
FDW	FLASHING DON'T WALK
FR	FLASHING CIRCULAR RED
FRL	FLASHING RED LEFT ARROW
FRR	FLASHING RED RIGHT ARROW
FY	FLASHING CIRCULAR AMBER
FYL	FLASHING AMBER LEFT ARROW
FYR	FLASHING AMBER RIGHT ARROW
G	STEADY CIRCULAR GREEN
GL	STEADY GREEN LEFT ARROW
GR	STEADY GREEN RIGHT ARROW
GSL	STEADY GREEN SLASH LEFT ARROW
GSR	STEADY GREEN SLASH RIGHT ARROW
GV	STEADY GREEN VERTICAL ARROW
OL	OVERLAP
PED	PEDESTRIAN
PTZ	PAN, TILE, ZOOM
R	STEADY CIRCULAR RED
RL	STEADY RED LEFT ARROW
RR	STEADY RED RIGHT ARROW
TR SIG	TRAFFIC SIGNAL
TSC	TRAFFIC SIGNAL CONDUIT
W	STEADY WALK
Y	STEADY CIRCULAR AMBER
YL	STEADY AMBER LEFT ARROW

**GENERAL NOTES**

1. TOPOGRAPHICAL INFORMATION FROM A SURVEY PROVIDED BY VANASSE HANGEN BRUSTLIN, INC. OF WATERTOWN, MA IN MARCH, 2012. THE HORIZONTAL COORDINATE SYSTEM IS ON THE MASS GRID SYSTEM NAD83 AND THE VERTICAL COORDINATE SYSTEM IS NAVD 1988.
2. THE LOCATIONS OF EXISTING UNDERGROUND UTILITIES ARE SHOWN IN AN APPROXIMATE WAY ONLY AND HAVE NOT BEEN INDEPENDENTLY VERIFIED BY THE OWNER OR ITS REPRESENTATIVE. THE CONTRACTOR SHALL DETERMINE THE EXACT LOCATION OF ALL EXISTING UTILITIES BEFORE COMMENCING WORK, AND SHALL BE FULLY RESPONSIBLE FOR ANY AND ALL DAMAGES WHICH MIGHT BE OCCASIONED BY THE CONTRACTOR'S FAILURE TO EXACTLY LOCATE AND PRESERVE ANY AND ALL UNDERGROUND UTILITIES.
3. WHERE AN EXISTING UTILITY IS FOUND TO CONFLICT WITH THE PROPOSED WORK, THE LOCATION, ELEVATION AND SIZE OF THE UTILITY SHALL BE ACCURATELY DETERMINED WITHOUT DELAY BY THE CONTRACTOR, AND THE INFORMATION FURNISHED TO THE ENGINEER FOR RESOLUTION OF THE CONFLICT.
4. THE CONTRACTOR SHALL ALTER THE MASONRY OF THE TOP SECTION OF ALL EXISTING DRAINAGE STRUCTURES AS NECESSARY FOR CHANGES IN GRADE, AND RESET ALL WATER AND DRAINAGE FRAMES, GRATES AND BOXES TO THE PROPOSED FINISH SURFACE GRADE. REQUIRED NEW MASONRY SHALL BE CLAY BRICK.
5. THE CONTRACTOR SHALL MAKE ALL ARRANGEMENTS FOR THE ALTERATION AND ADJUSTMENT OF GAS, ELECTRIC, TELEPHONE, CATV AND ANY OTHER PRIVATE UTILITIES BY THE UTILITY COMPANIES.
6. AREAS OUTSIDE THE LIMITS OF PROPOSED WORK DISTURBED BY THE CONTRACTOR'S OPERATIONS SHALL BE RESTORED BY THE CONTRACTOR TO THEIR ORIGINAL CONDITION AT NO EXPENSE TO THE OWNER.
7. THE TERM "PROPOSED" (PROP) MEANS WORK TO BE CONSTRUCTED USING NEW MATERIALS OR, WHERE APPLICABLE, RE-USING EXISTING MATERIALS IDENTIFIED AS "REMOVE AND RESET" (R&R).
8. SAWCUT SURFACES ABUTTING THE PAVEMENT TOP COURSE SHALL BE COATED WITH HMA JOINT SEALANT.
9. ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE RETAINED (RET), REMOVED AND RESET (R&R) OR REMOVED AND STACKED (R&S) AS NOTED ON THE PLANS.
10. LATERAL DRAIN PIPES SHALL BE INSTALLED WITH A PITCH OF 0.01 FOOT PER FOOT (MINIMUM) UNLESS NOTED OTHERWISE ON THE DRAWINGS.
11. EXISTING UTILITY POLES SHALL BE RELOCATED BY OTHERS.
12. TREES AND SHRUBS WITHIN THE LIMITS OF GRADING SHALL BE REMOVED ONLY UPON APPROVAL OF THE ENGINEER.
13. AFTER PAVEMENT MILLING OPERATIONS AND PRIOR TO PAVING OF THE INTERMEDIATE (BINDER) COURSE THE ENGINEER SHALL EVALUATE THE MILLED SURFACE AND SHALL APPLY THE APPROPRIATE REPAIR METHOD; IF REQUIRED.
14. EXISTING STATE, COUNTY, CITY, AND TOWN LOCATION LINES AND PRIVATE PROPERTY LINES HAVE BEEN ESTABLISHED FROM AVAILABLE INFORMATION AND THEIR EXACT LOCATION ARE NOT GUARANTEED.
15. WHEN DRAINAGE STRUCTURES ARE PROPOSED TO BE REMOVED AND DISCARDED, ANY EXISTING PIPE CONNECTED TO THESE STRUCTURES SHALL BE ABANDONED UNLESS NOTED OTHERWISE.

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**GENERAL NOTES & ABBREVIATIONS**

**MILLBURY  
MCCRACKEN ROAD**

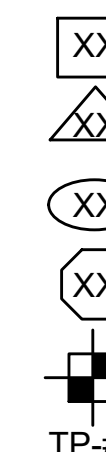
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PROJECT FILE NO. 605377

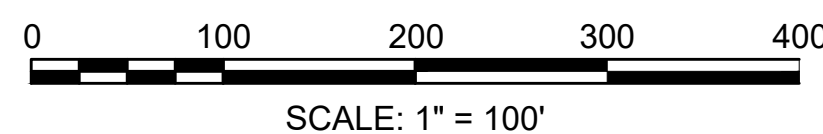
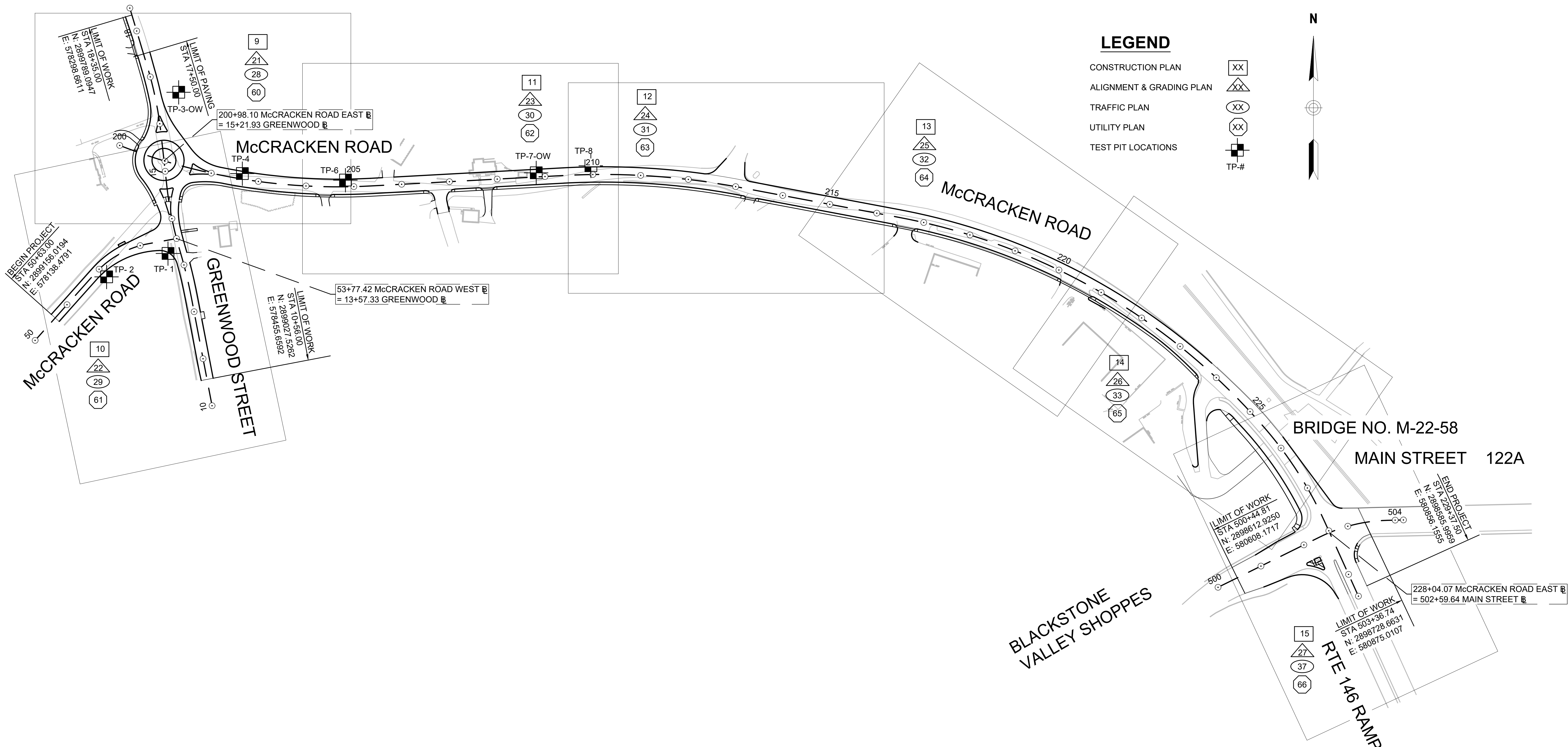
**KEY PLAN**

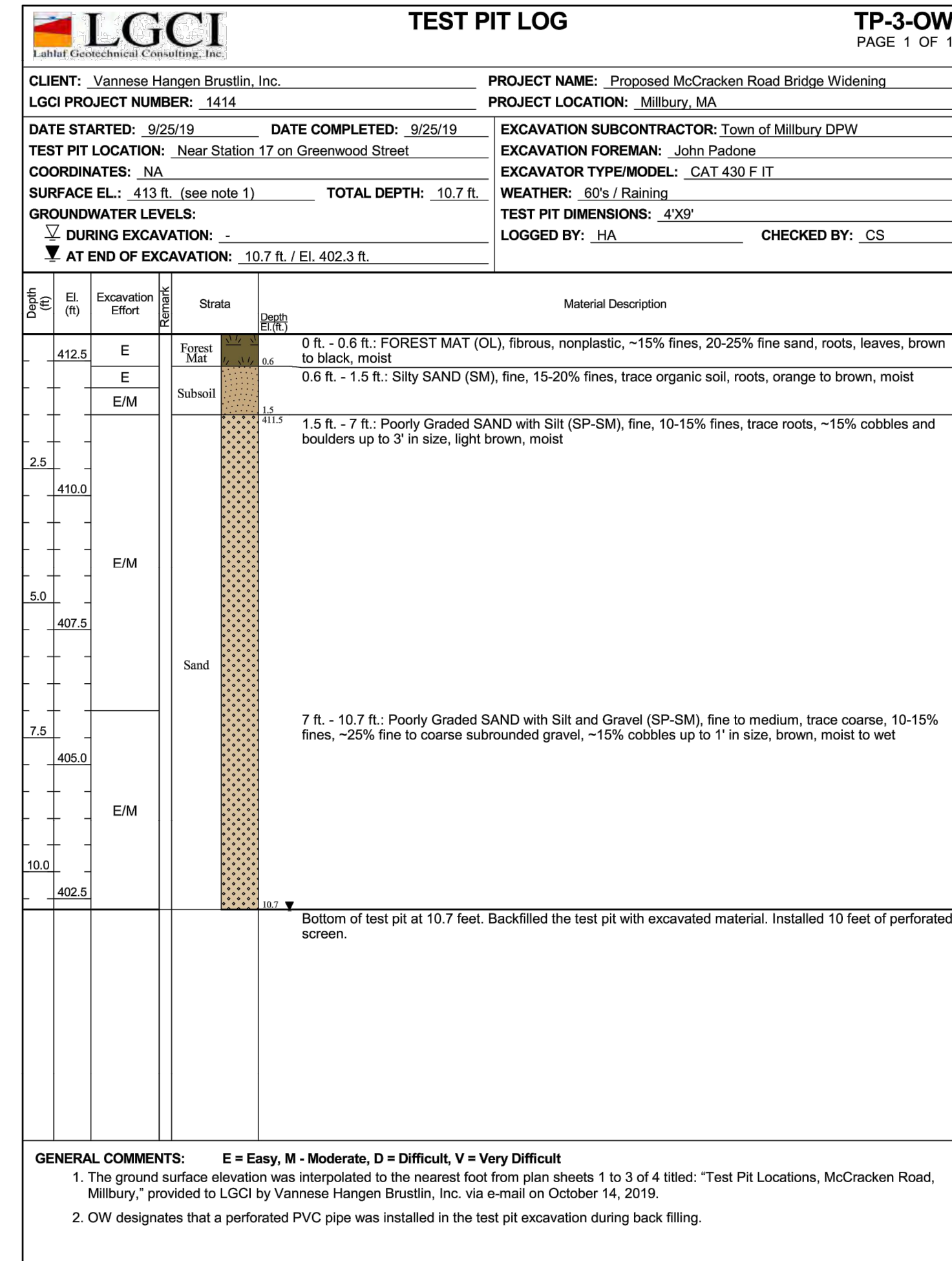
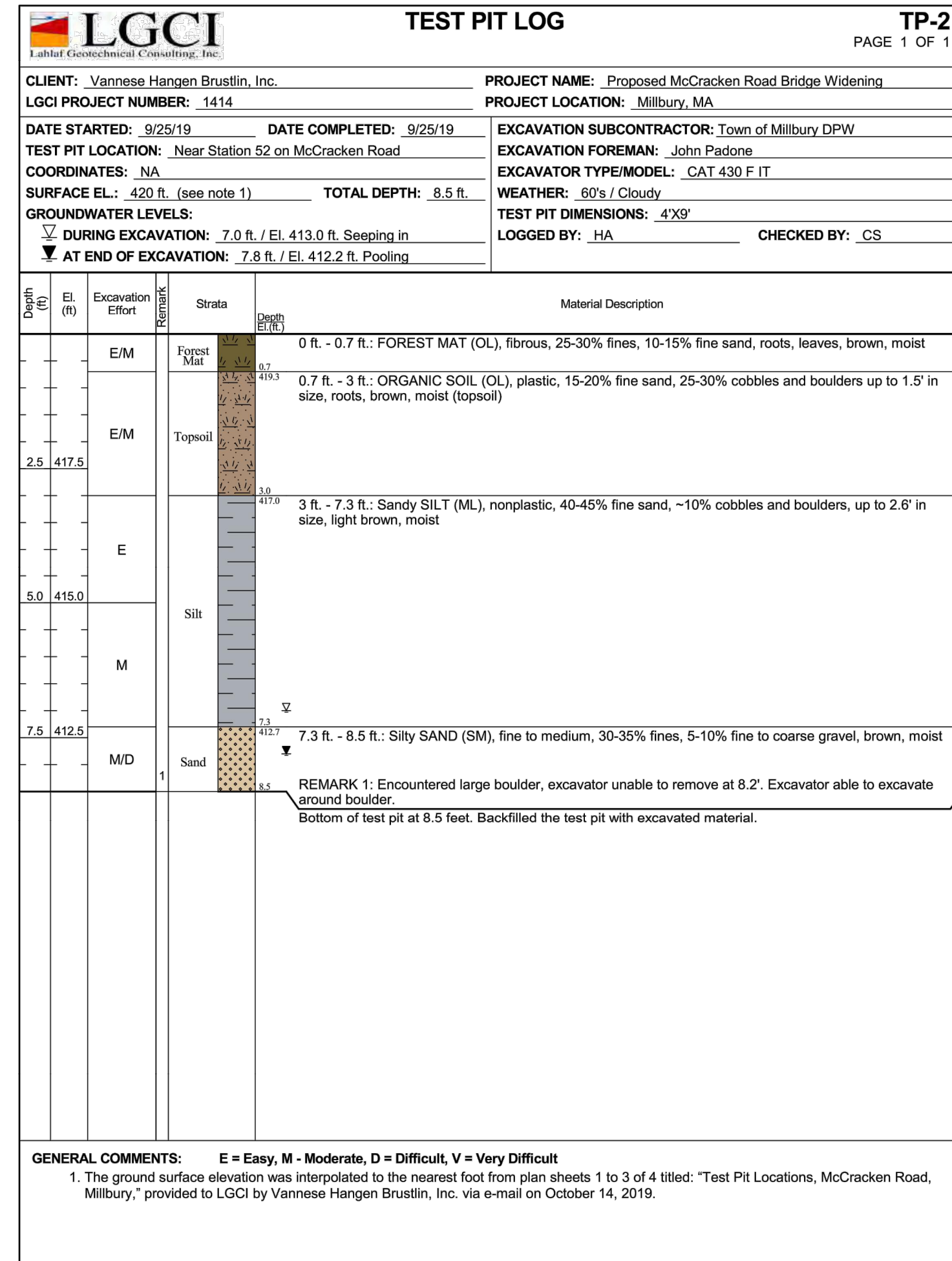
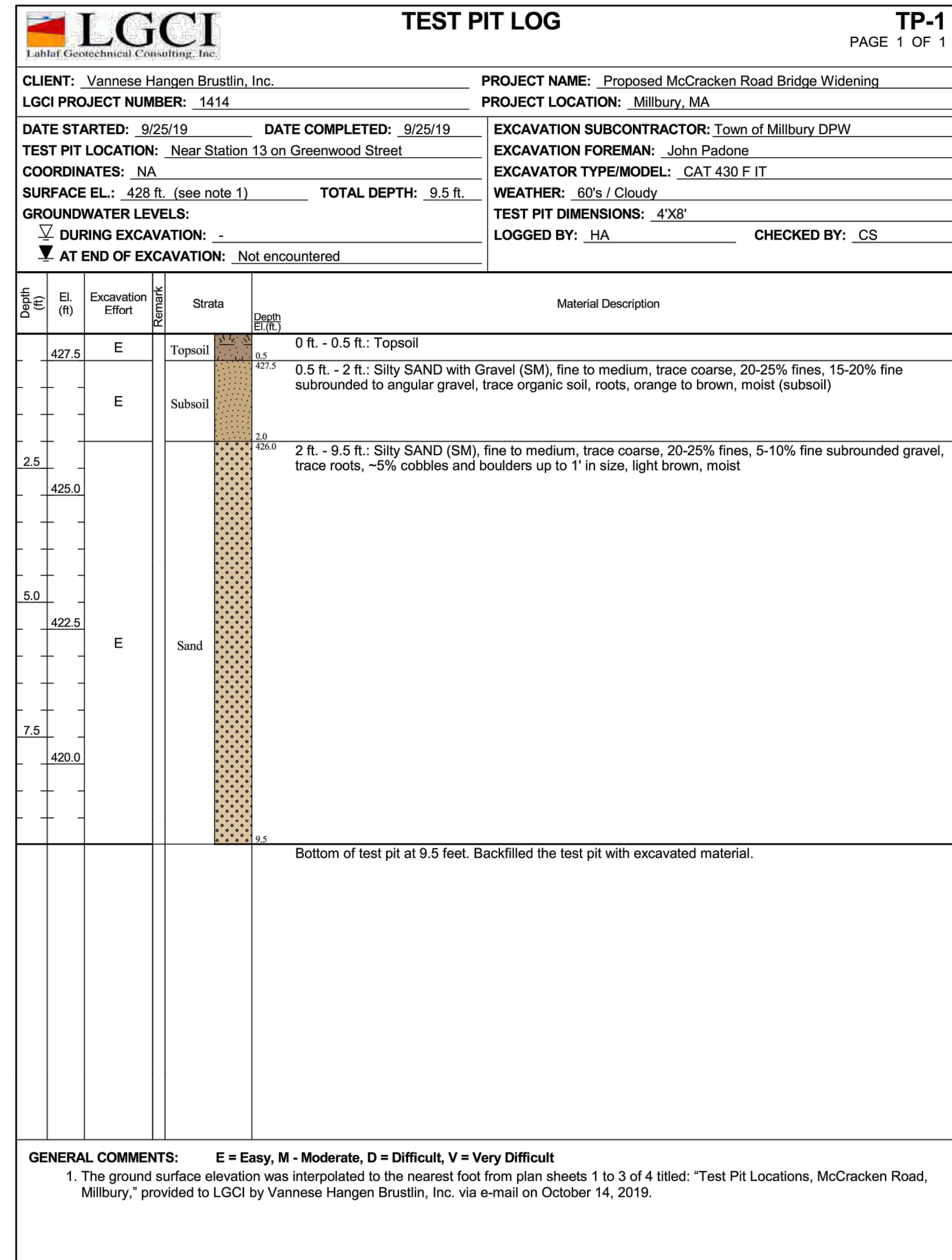
**LEGEND**

- CONSTRUCTION PLAN
- ALIGNMENT & GRADING PLAN
- TRAFFIC PLAN
- UTILITY PLAN
- TEST PIT LOCATIONS



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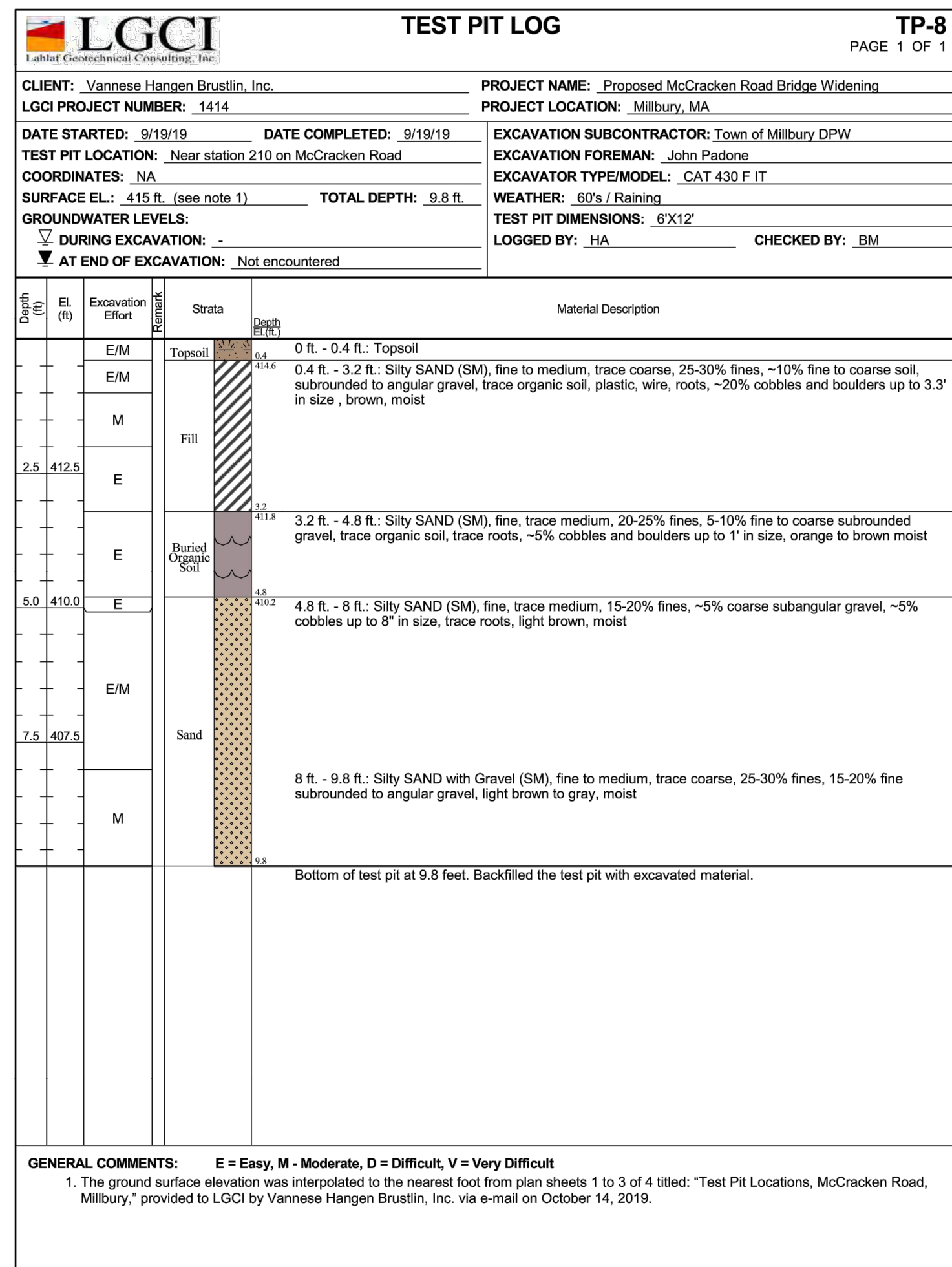
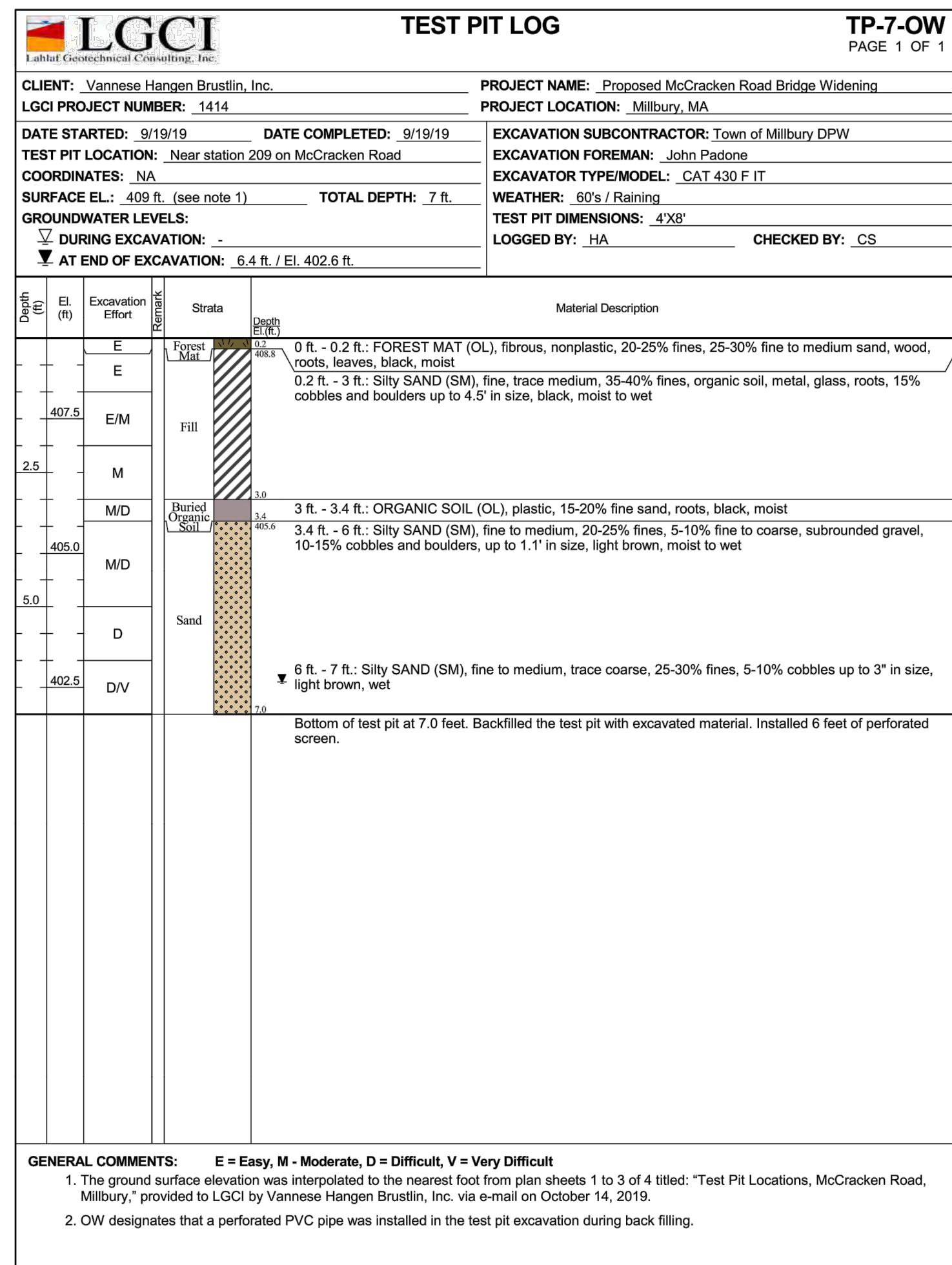
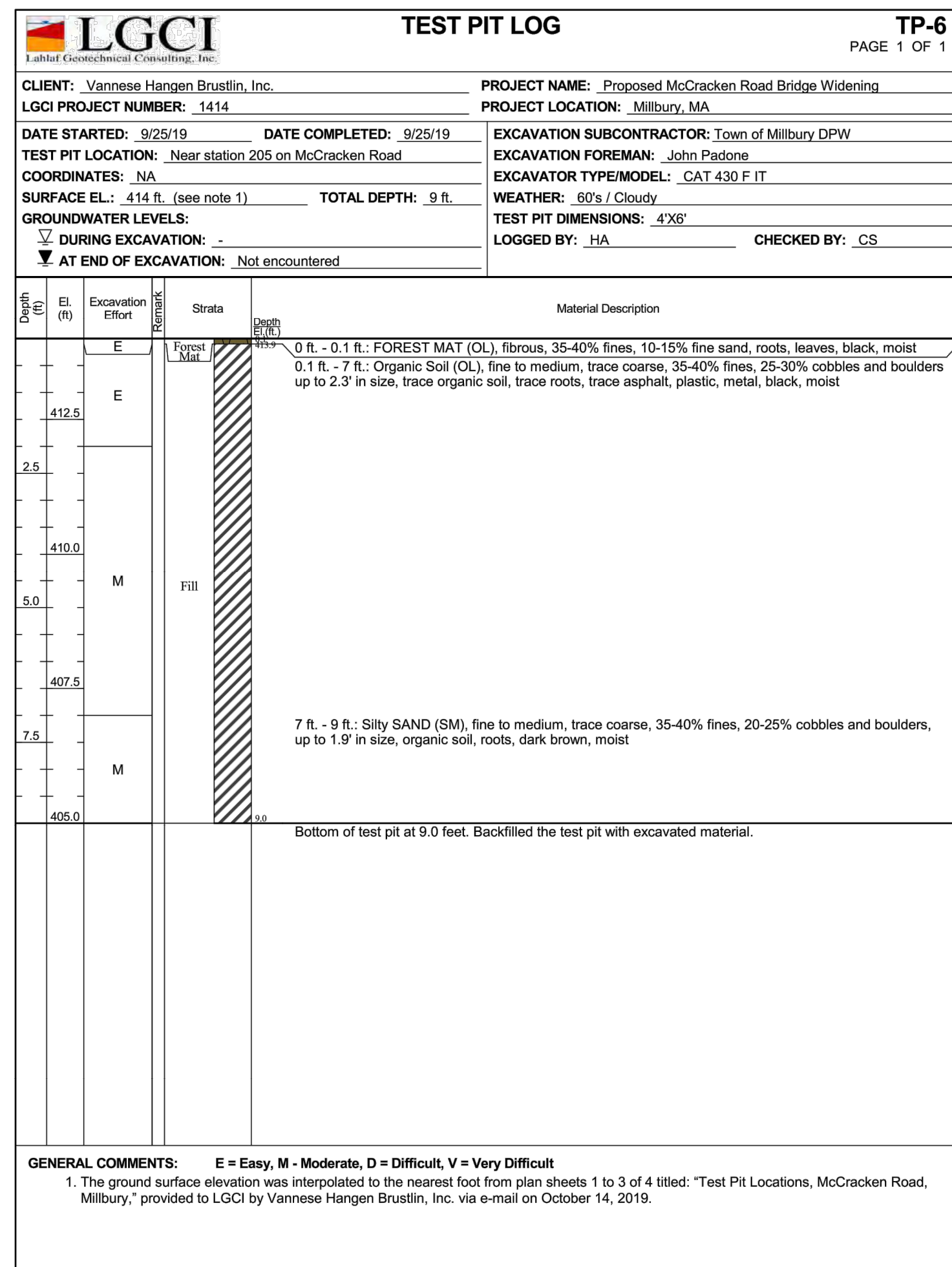
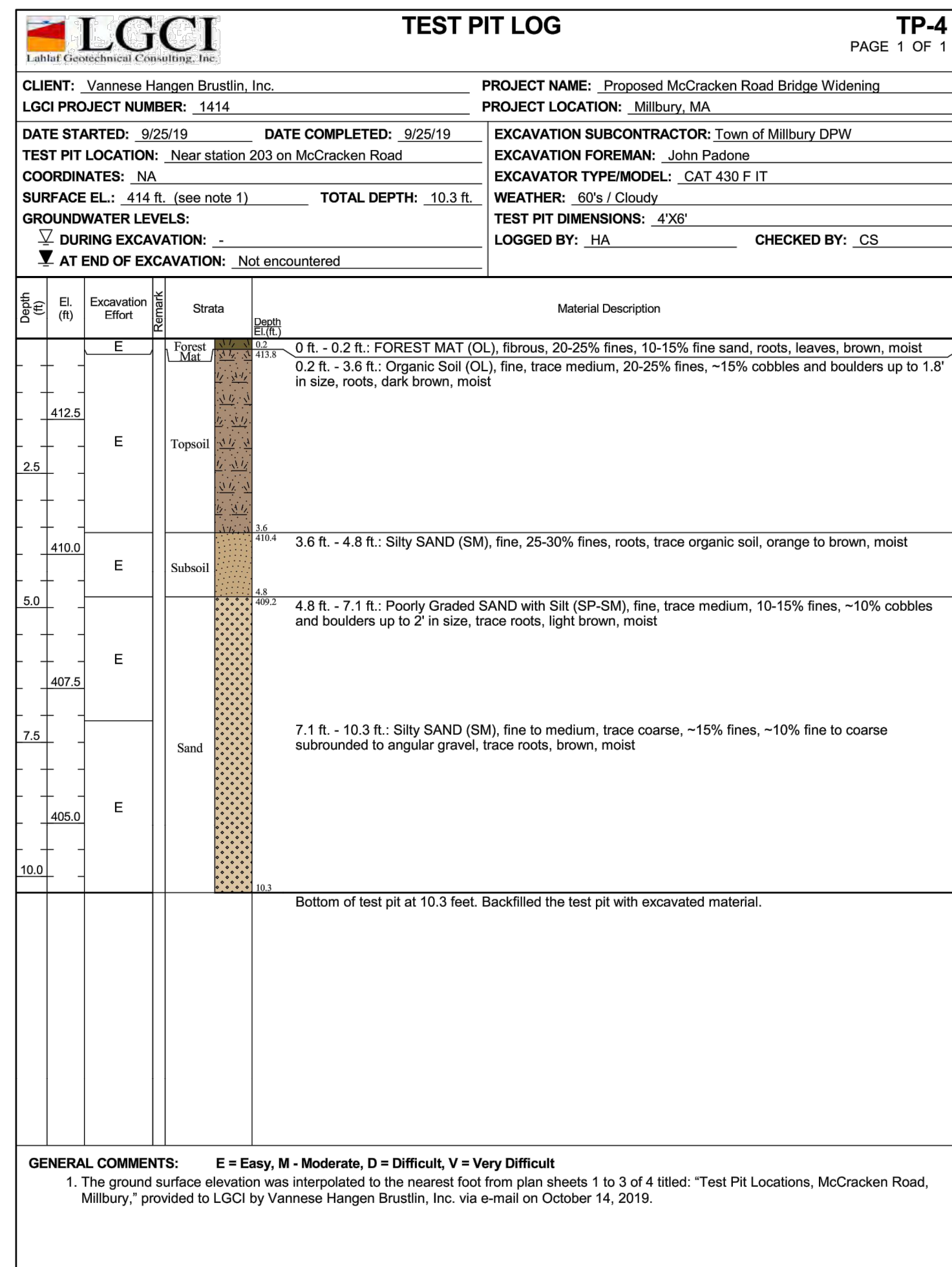


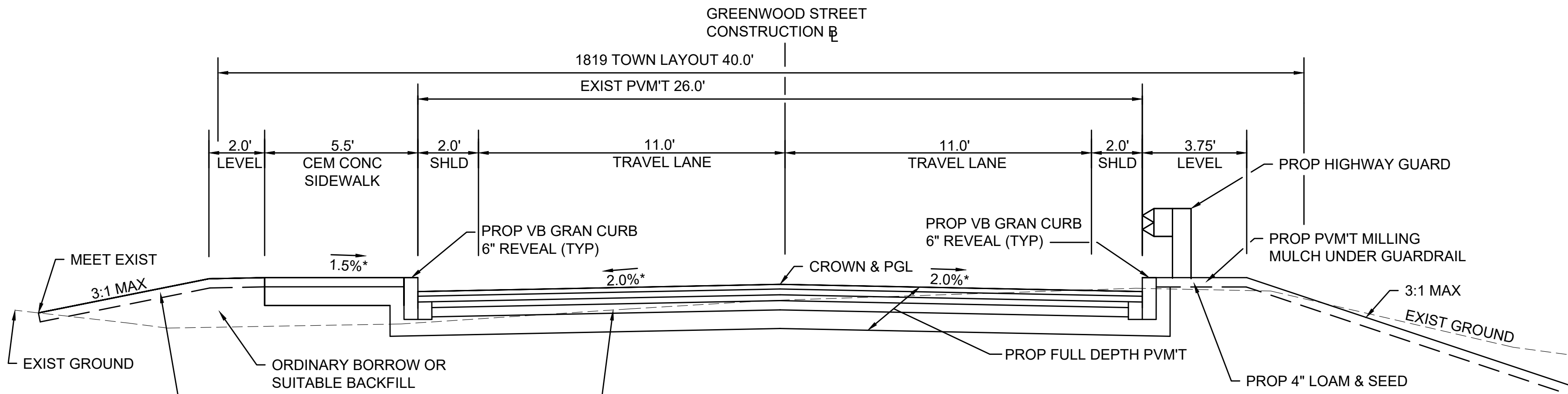
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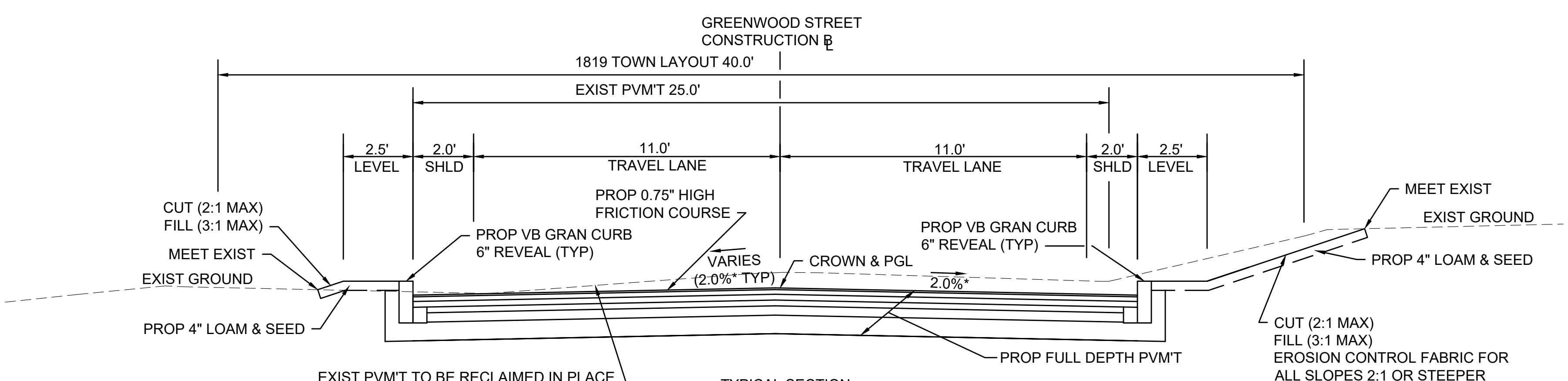
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**TEST PIT LOGS**

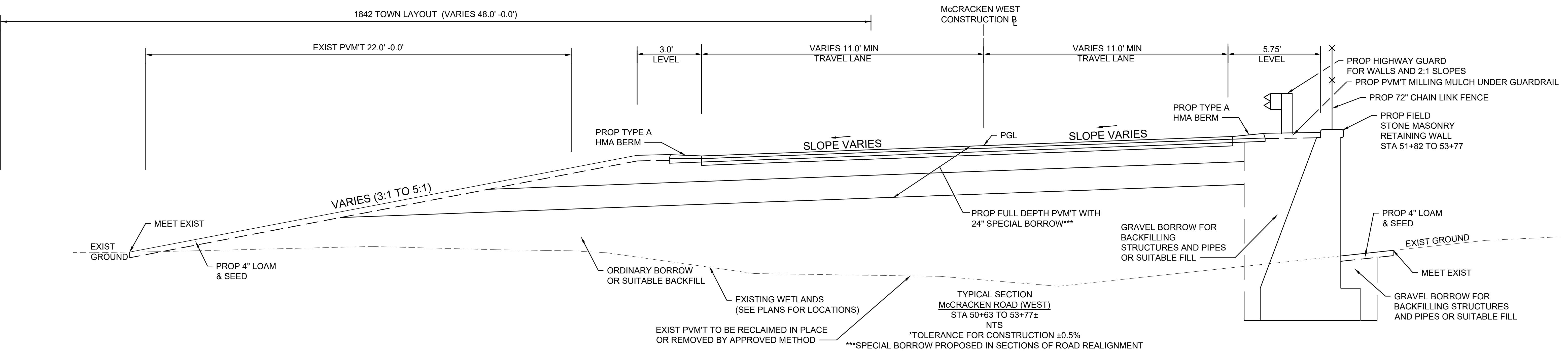




TYPICAL SECTION  
GREENWOOD STREET  
STA 16+40± TO 17+30  
PAVEMENT MICROMILLING STA 17+30 TO 17+50  
NTS  
\*TOLERANCE FOR CONSTRUCTION ±0.5%



TYPICAL SECTION  
GREENWOOD STREET  
STA 10+76 TO 14+25±  
PAVEMENT MICROMILLING 10+56 TO 10+76  
NTS  
\*TOLERANCE FOR CONSTRUCTION ±0.5%



**PAVEMENT NOTES**

**PROPOSED FULL DEPTH PAVEMENT**

**SURFACE:** 5" HOT MIX ASPHALT\*  
(2" SUPERPAVE SURFACE COURSE - 12.5 POLYMER (SSC-12.5-P) OVER 3" SUPERPAVE INTERMEDIATE COURSE - 19.0 (SIC-19.0)) OVER

**BASE:** 5" SUPERPAVE BASE COURSE - 37.5 (SBC 37.5)

**SUBBASE:** 4" DENSE GRADED CRUSHED STONE OVER 8" GRAVEL BORROW, TYPE b OR RECLAIMED PVM'T BORROW 24" SPECIAL BORROW (IN AREAS OF NEW CONSTRUCTION OR REALIGNMENT) ASPHALT EMULSION FOR TACK COAT (RS-1) AT 0.07 GAL/SY OVER SMOOTH SURFACE

**PROPOSED FINE MILLING & OVERLAY**

**SURFACE:** 2" HOT MIX ASPHALT (2" SUPERPAVE SURFACE COURSE - 12.5 POLYMER (SSC-12.5-P)) 1 3/4" MICROMILLING DEPTH ASPHALT EMULSION FOR TACK COAT (RS-1) AT 0.08 GAL/SY OVER EXISTING PAVEMENT OR MILLING SURFACE

**PROPOSED FULL DEPTH PAVEMENT - WIDENING (LESS THAN 4.00' WIDE)**

**SURFACE:** 5" HOT MIX ASPHALT (2" SUPERPAVE SURFACE COURSE - 12.5 POLYMER (SSC-12.5-P) 3" SUPERPAVE INTERMEDIATE COURSE - 19.0 (SIC-19.0))

**BASE:** 8" HIGH EARLY STRENGTH CEMENT CONCRETE BASE COURSE

**SUBBASE:** 12" GRAVEL BORROW, TYPE b. ASPHALT EMULSION FOR TACK COAT (RS-1) AT 0.08 GAL/SY OVER EXISTING PAVEMENT OR MILLING SURFACE

**PROPOSED HMA DRIVEWAY**

**SURFACE:** 4" HOT MIX ASPHALT (1 1/2" SUPERPAVE SURFACE COURSE - 9.5 (SSC-9.5) 2 1/2" SUPERPAVE INTERMEDIATE COURSE - 12.5 (SIC-12.5))

**SUBBASE:** 8" GRAVEL BORROW TYPE b

**PROPOSED CEMENT CONCRETE WALK/ WHEELCHAIR RAMP**

**SURFACE:** 4" CEMENT CONCRETE AIR ENTRAINED 4000 PSI, 3/4", 610

**FOUNDATION:** 8" GRAVEL BORROW, TYPE b

MILLBURY  
MCCRACKEN ROAD

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TYPICAL SECTIONS & PAVEMENT NOTES

**PROPOSED CEMENT CONCRETE WALK AT DRIVEWAY**

**SURFACE:** 6" CEMENT CONCRETE AIR ENTRAINED 4000 PSI, 3/4", 610

**FOUNDATION:** 8" GRAVEL BORROW, TYPE b

**PROPOSED STAMPED CEMENT CONCRETE PAVEMENT**

**SURFACE:** 8" CEMENT CONCRETE AIR ENTRAINED 4000 PSI, 3/4", 610 (REINFORCED)

**FOUNDATION:** 8" GRAVEL BORROW, TYPE b

**PROPOSED STAMPED CEMENT CONCRETE ISLAND**

**SURFACE:** 6" CEMENT CONCRETE AIR ENTRAINED 4000 PSI, 3/4", 610 (COLOR/STAMPED)

**FOUNDATION:** 8" GRAVEL BORROW, TYPE b

**PROPOSED HOT MIX ASPHALT WALK**

**SURFACE:** 3" HOT MIX ASPHALT 1 1/2" SUPERPAVE SURFACE COURSE - 9.5 (SSC-9.5) 1 3/2" SUPERPAVE INTERMEDIATE COURSE - 12.5 (SIC-12.5)

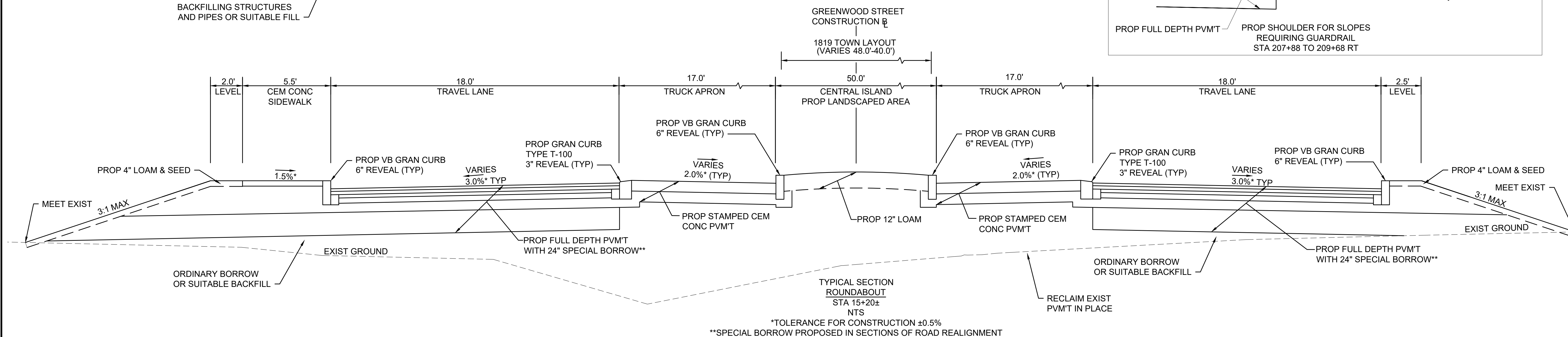
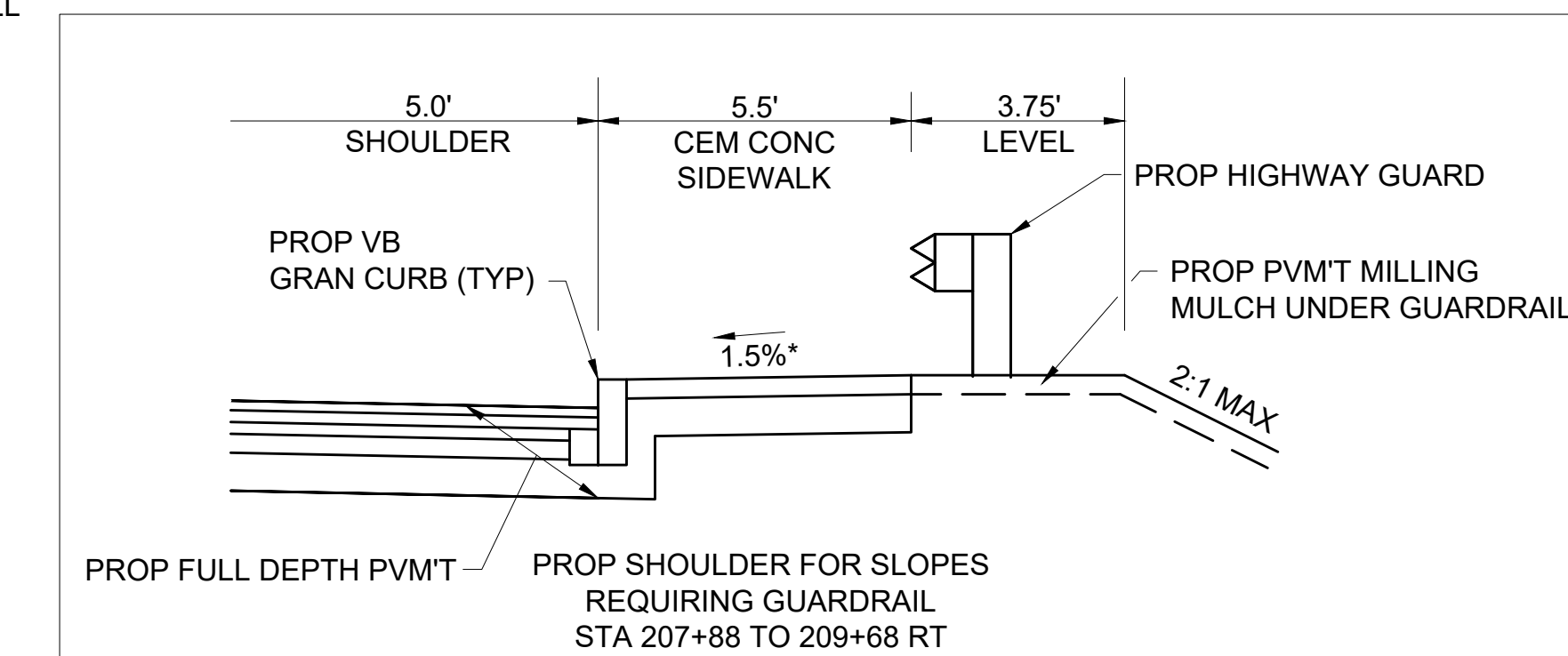
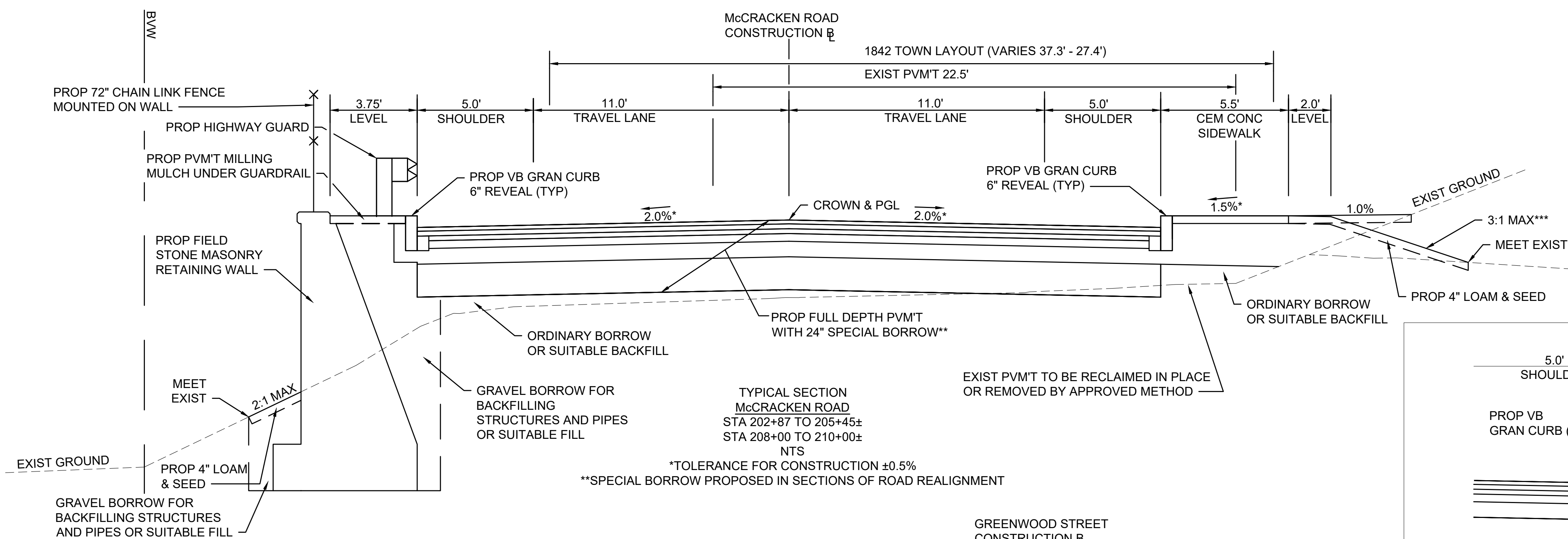
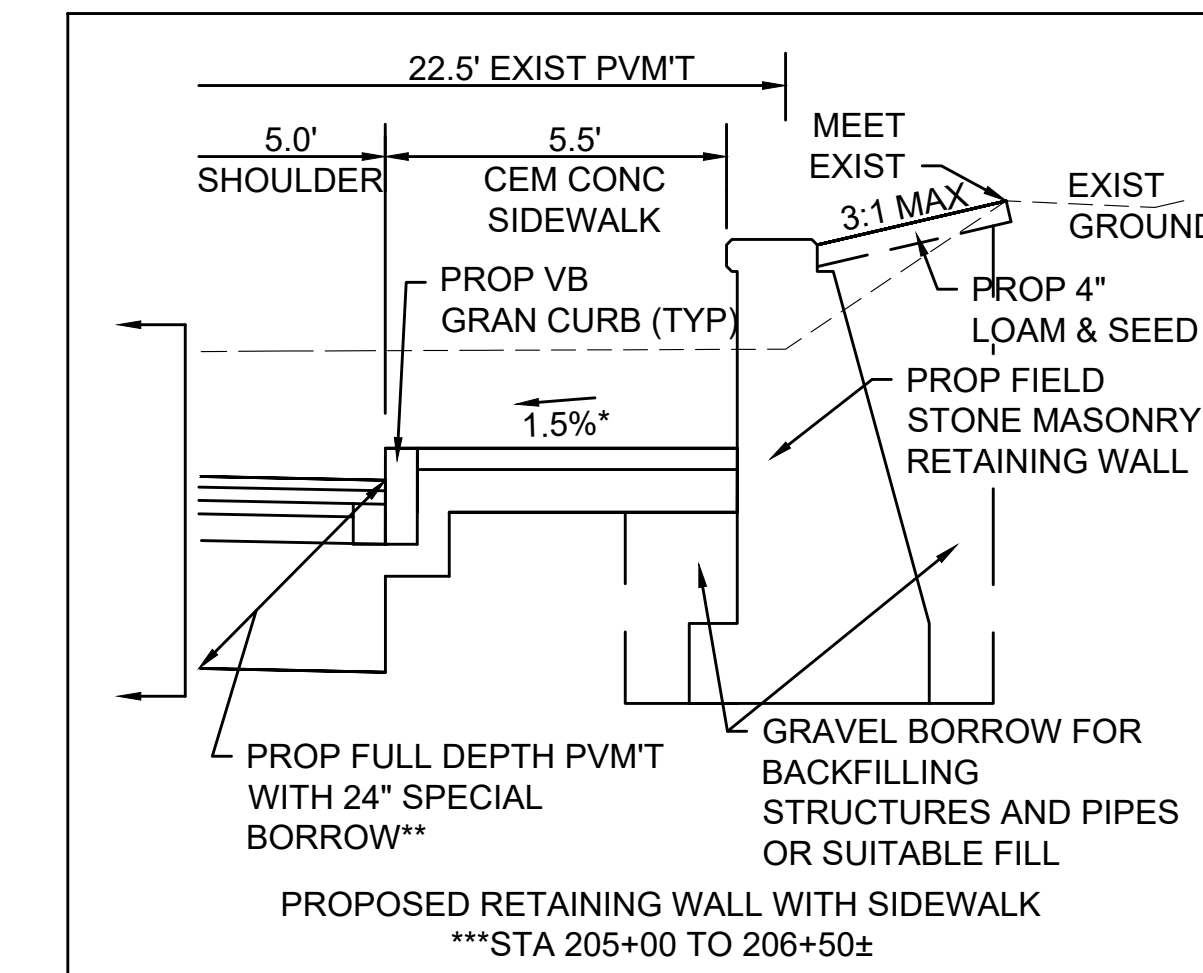
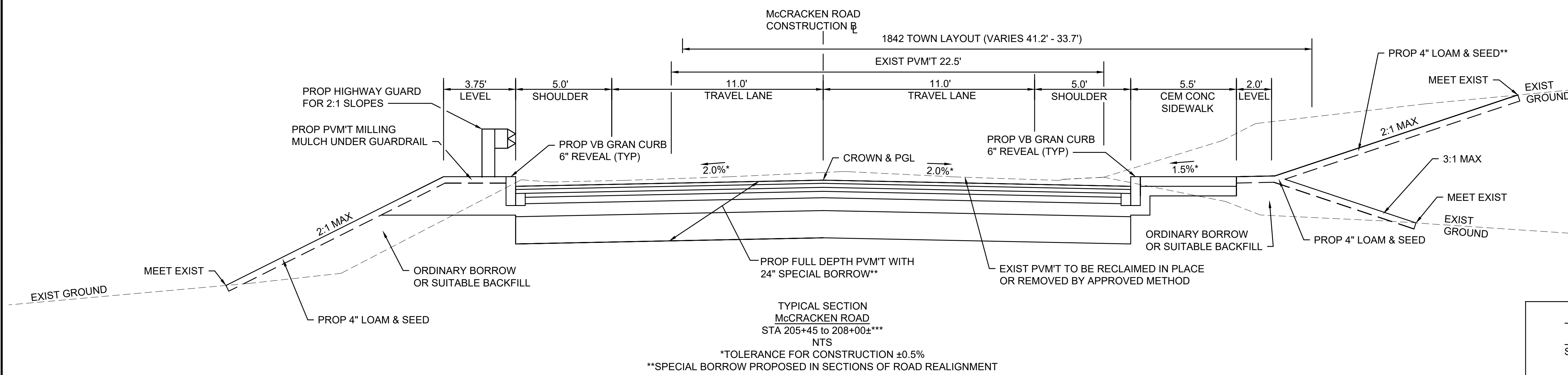
**SUBBASE:** 8" GRAVEL BORROW TYPE b

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	7	152
PROJECT FILE NO. 605377			

**TYPICAL SECTIONS & PAVEMENT NOTES**

**SEE SHEET 5 FOR  
PAVEMENT NOTES**



**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	8	152
PROJECT FILE NO. 605377			

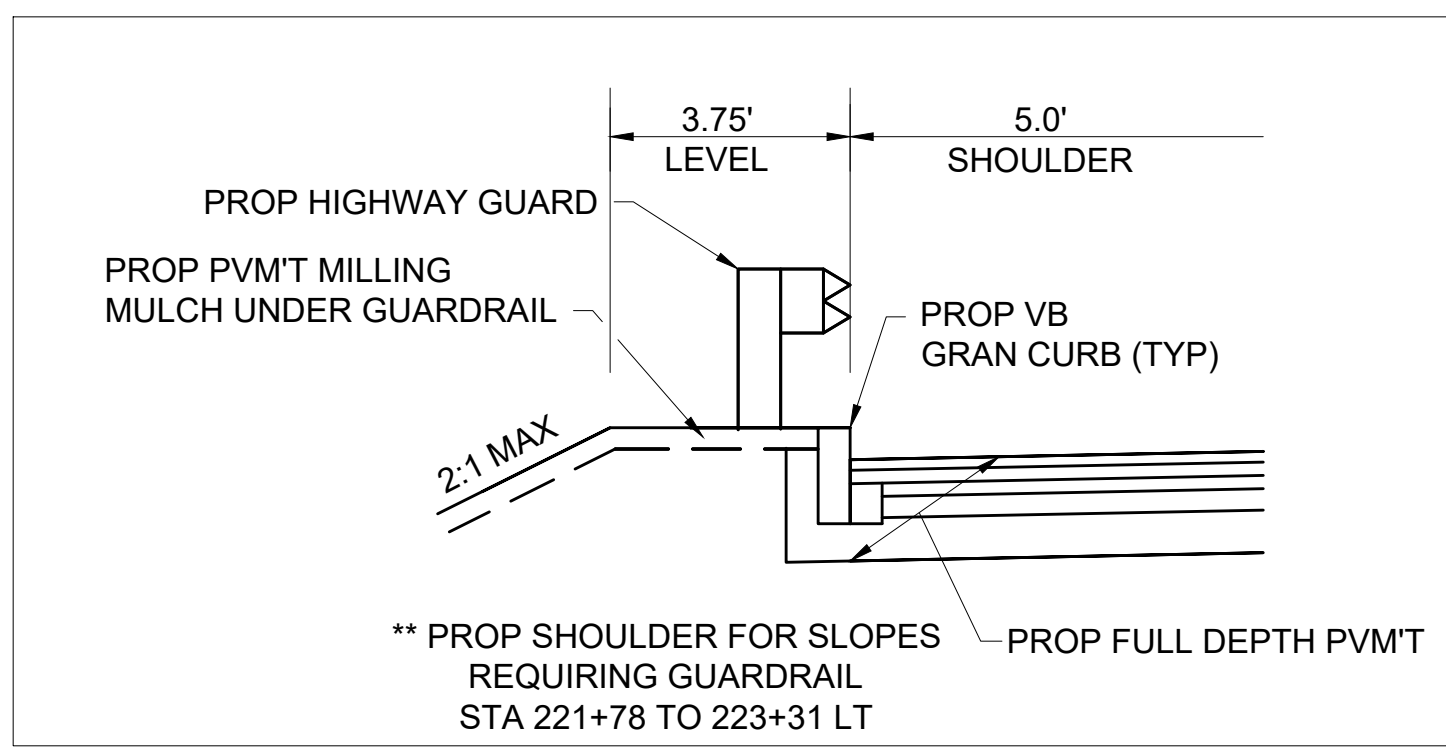
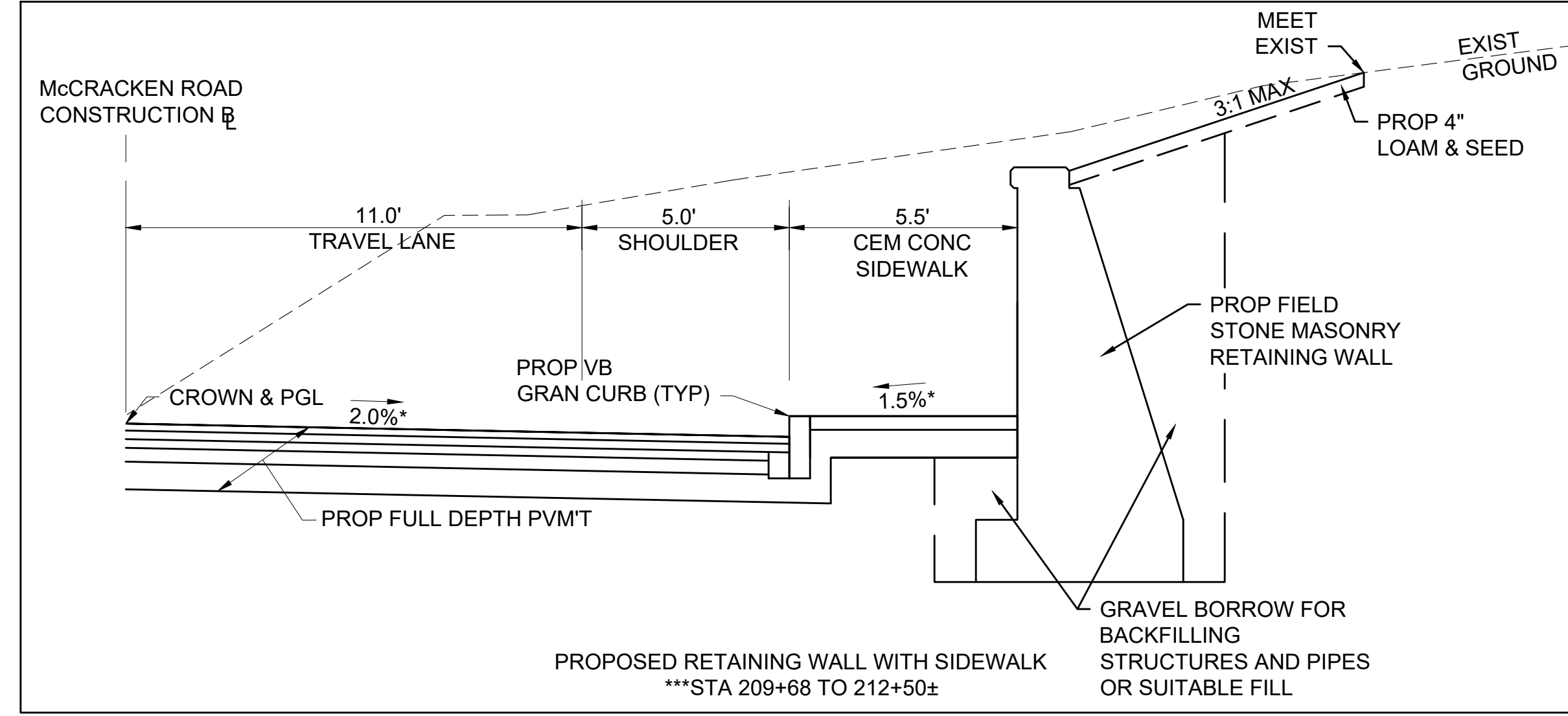
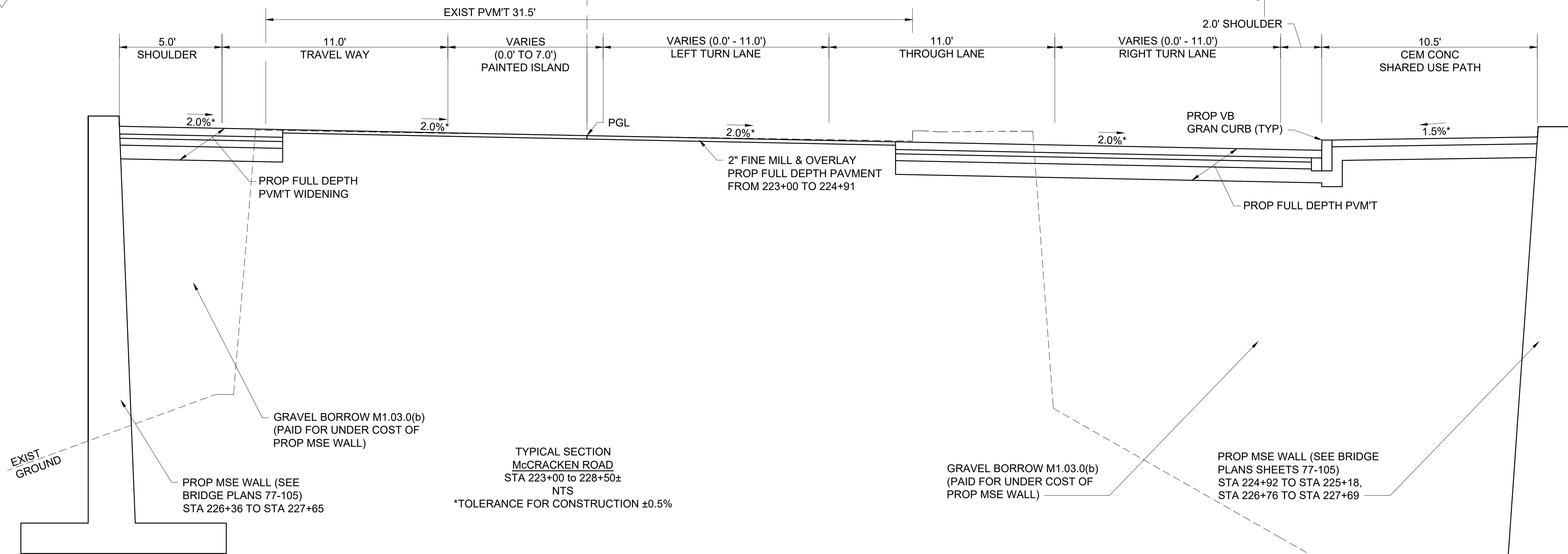
**TYPICAL SECTIONS & PAVEMENT NOTES**

**SEE SHEET 5 FOR  
PAVEMENT NOTES**

605377\_HD(TYP)DWG Plotted on 11-Apr-2022 5:06 PM

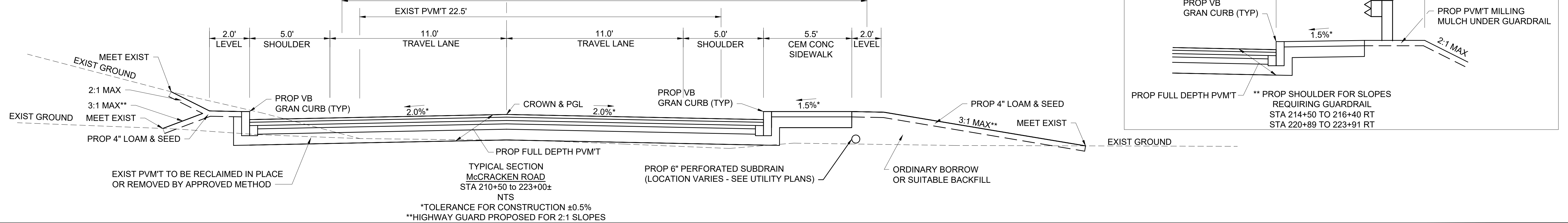
**MCCRACKEN ROAD  
CONSTRUCTION**

1997 TOWN LAYOUT (VARIES 118.0' - 64.0')



**MCCRACKEN ROAD  
CONSTRUCTION**

1842 TOWN LAYOUT (VARIES 41.0' - 31.0')





HIGHWAY GUARD DETAILS  
 TANGENT END STA 17+32 RT  
 HIGHWAY GUARD STA 17+19 RT TO 205+59 LT  
 TRAILING END 205+59 LT

TRAFFIC SIGNAL CONDUIT

WATER SUPPLY ALTERATIONS

DRAINAGE DETAILS

NONE

SEE SHEET 60

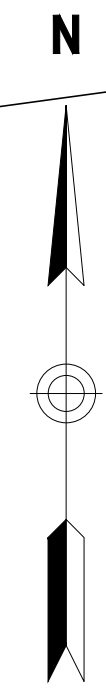
SEE SHEET 60

**MILLBURY  
 MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	9	152

PROJECT FILE NO. 605377

**CONSTRUCTION PLANS**



N/F  
 SOLO BRUCE 500 DONG  
 MAP 27, BLOCK 20  
 BOOK 55840, PAGE 297

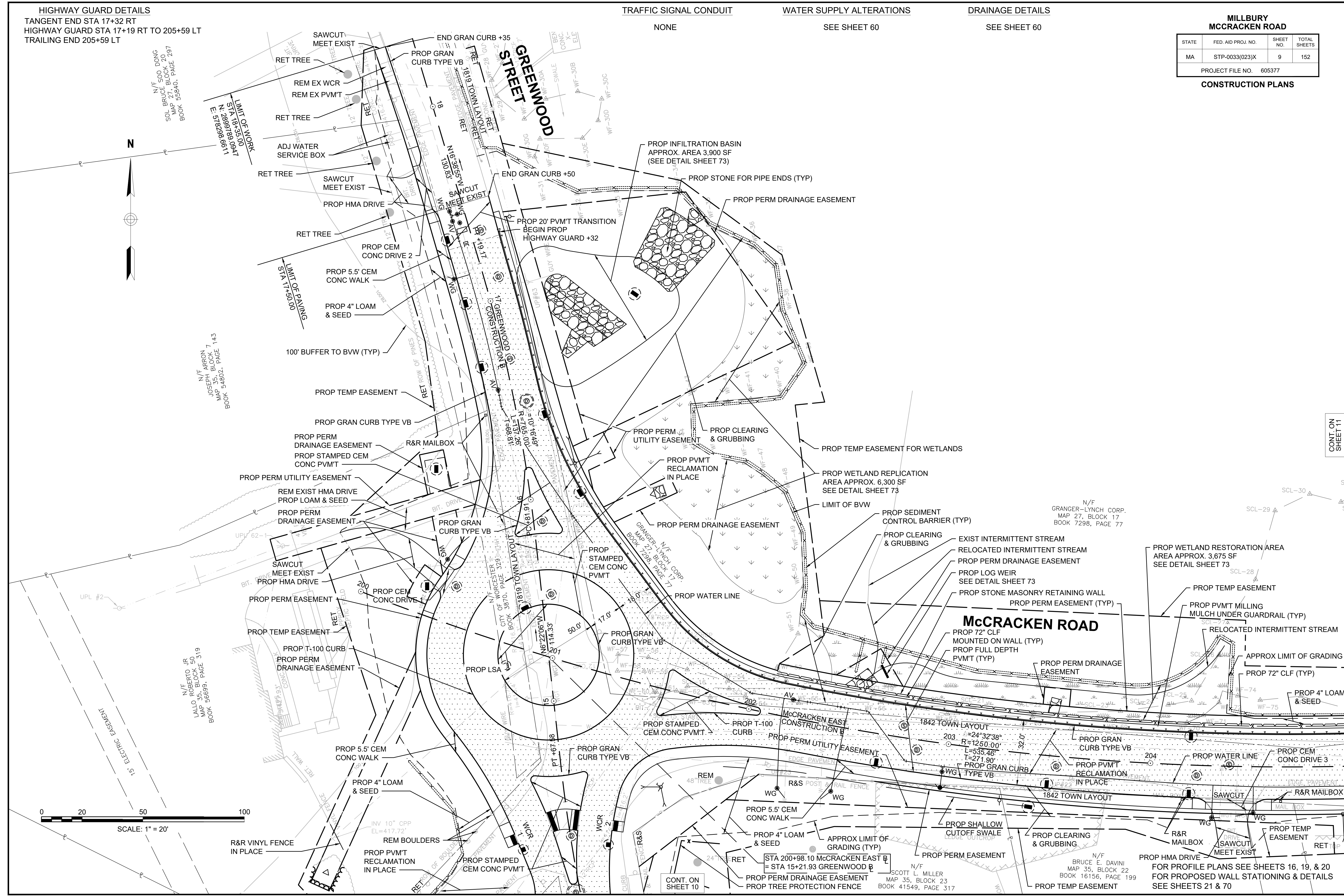
N/F  
 JOSEPH ARRON  
 MAP 35, BLOCK 7  
 BOOK 54802, PAGE 143

N/F  
 LALO ROBERTO JR  
 MAP 35, BLOCK 50  
 BOOK 56699, PAGE 319

N/F  
 SCOTT L. MILLER  
 MAP 35, BLOCK 23  
 BOOK 41549, PAGE 317

N/F  
 GRANGER-LYNCH CORP.  
 MAP 27, BLOCK 17  
 BOOK 7298, PAGE 77

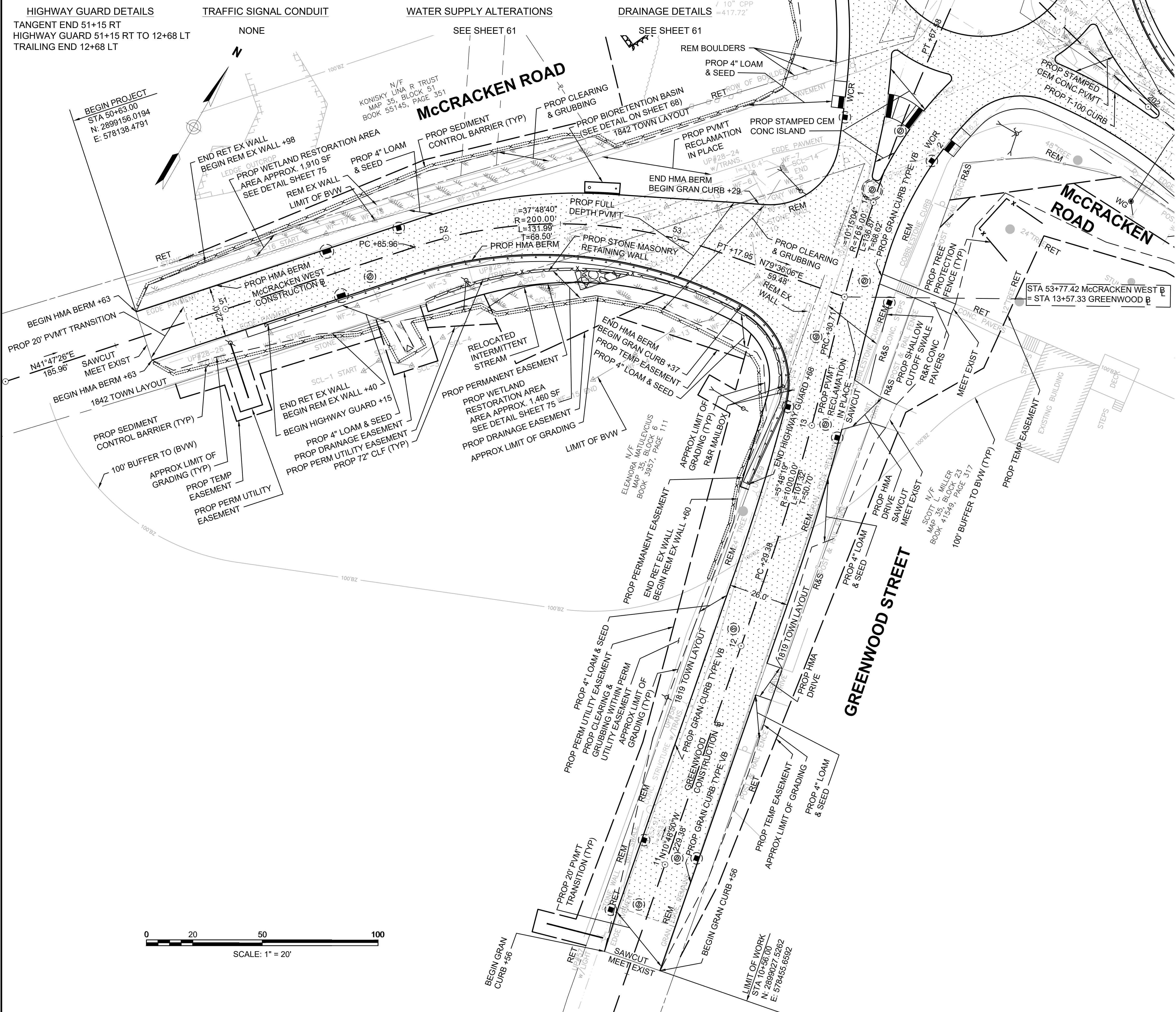
N/F  
 BRUCE E. DAVINI  
 MAP 35, BLOCK 22  
 BOOK 16156, PAGE 199



CONT. ON  
 SHEET 11

CONT. ON  
 SHEET 10

FOR PROFILE PLANS SEE SHEETS 16, 19, & 20  
 FOR PROPOSED WALL STATIONING & DETAILS  
 SEE SHEETS 21 & 70



CONT. ON SHEET 9

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	10	152
PROJECT FILE NO. 605377			
CONSTRUCTION PLANS			

FOR PROFILE PLANS SEE SHEETS 19 & 20  
FOR PROPOSED WALL STATIONING & DETAILS SEE SHEETS 22 & 70

605377\_HD(GEN)DWG Plotted on 11-Apr-2022 5:07 PM



HIGHWAY GUARD DETAILS

TRAILING END 209+68 RT, 216+41 RT  
HIGHWAY GUARD 207+50 TO 210+62 LT,  
207+88 TO 209+68 RT, 214+57 TO 216+41 RT  
TANGENT END 210+62 LT, 214+57 RT

TRAFFIC SIGNAL CONDUIT

NONE

WATER SUPPLY ALTERATIONS

SEE SHEET 63

DRAINAGE DETAILS

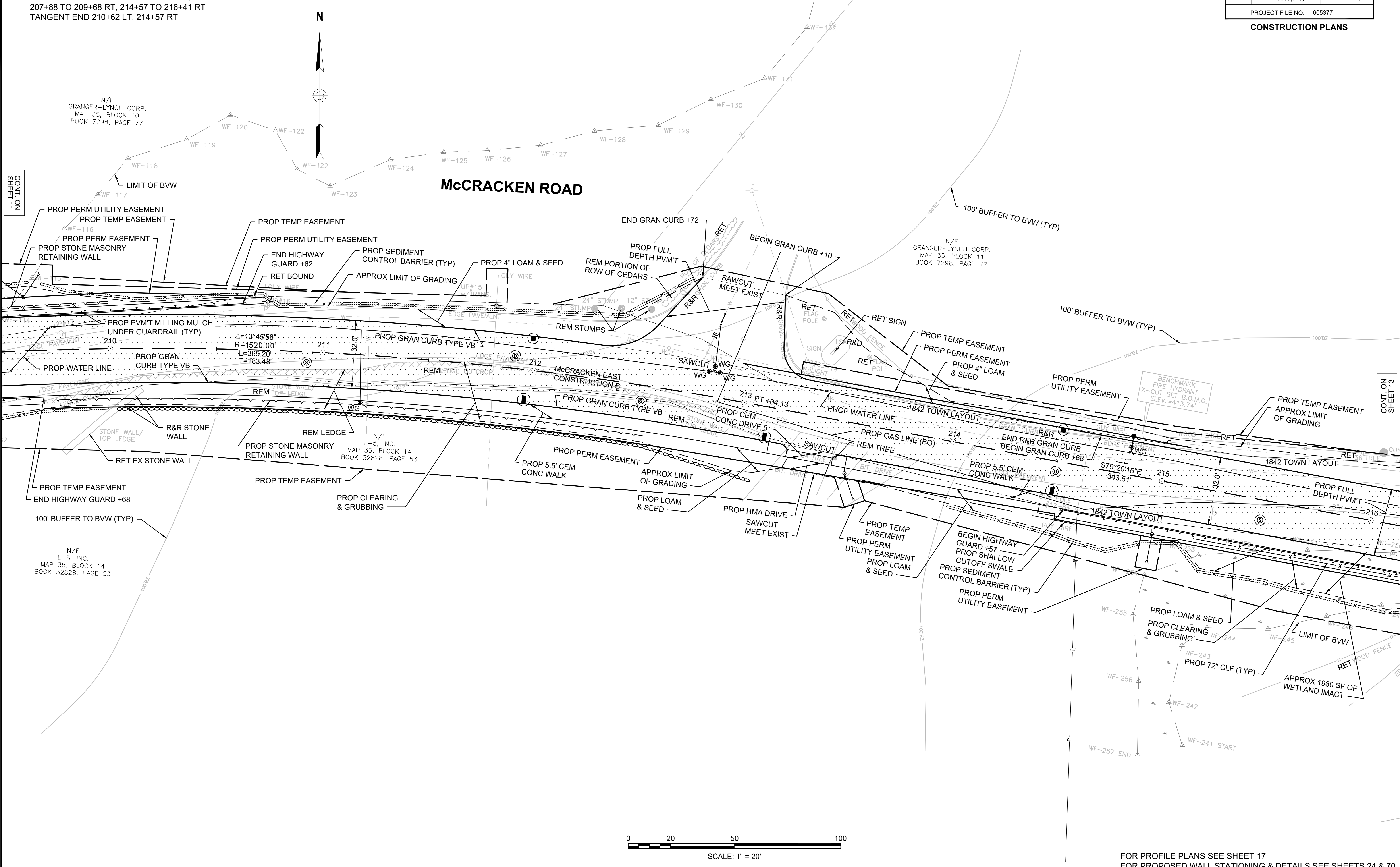
SEE SHEET 63

MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	12	152

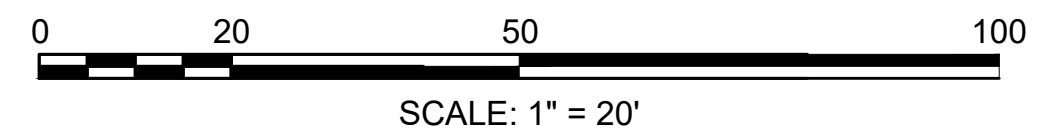
PROJECT FILE NO. 605377

CONSTRUCTION PLANS



CONT. ON SHEET 11

CONT. ON SHEET 13



FOR PROFILE PLANS SEE SHEET 17  
FOR PROPOSED WALL STATIONING & DETAILS SEE SHEETS 24 & 70

**HIGHWAY GUARD DETAILS**  
 TANGENT END 214+57 RT  
 HIGHWAY GUARD 214+57 TO 216+41 RT  
 TRAILING END 216+41 RT  
 R&R HIGHWAY GUARD 220+89 TO 223+91 RT

**TRAFFIC SIGNAL CONDUIT**  
 NONE

**WATER SUPPLY ALTERATIONS**  
 SEE SHEET 64

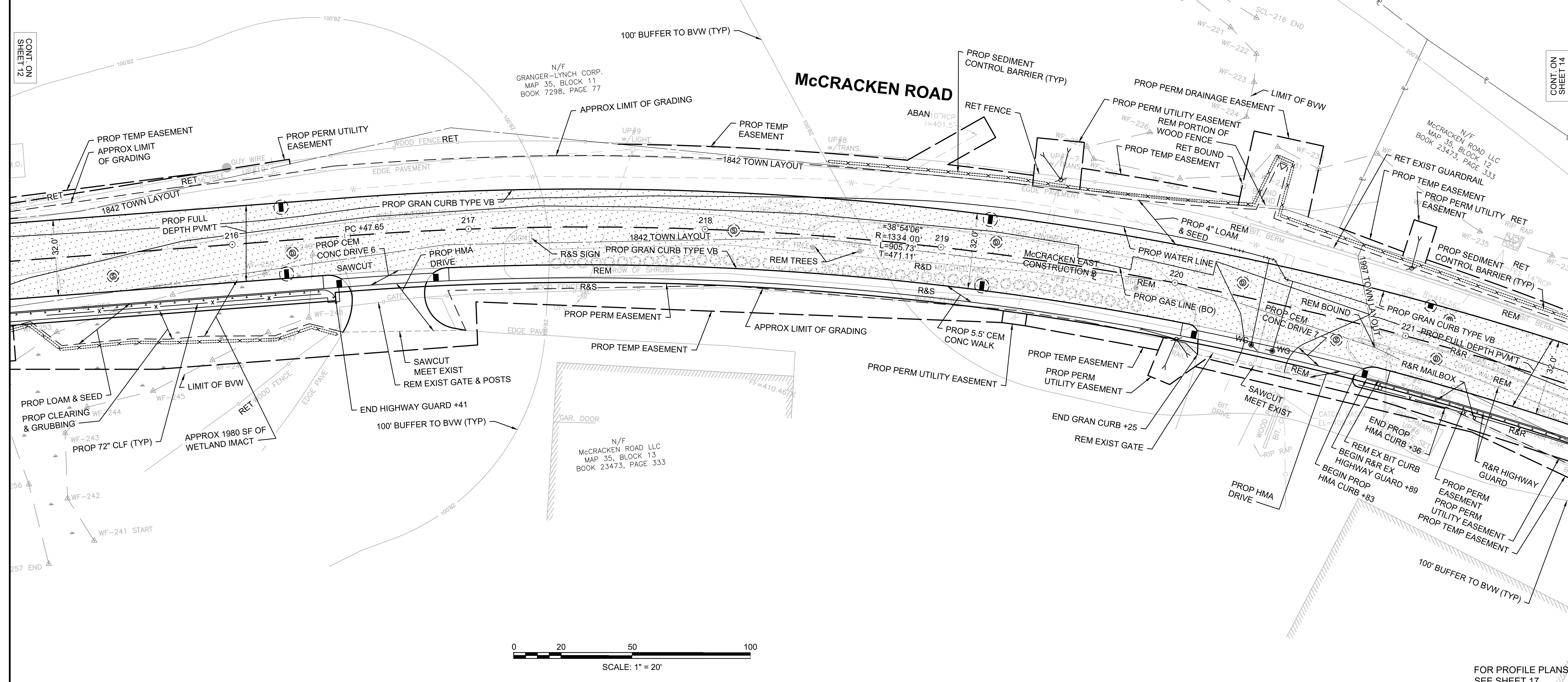
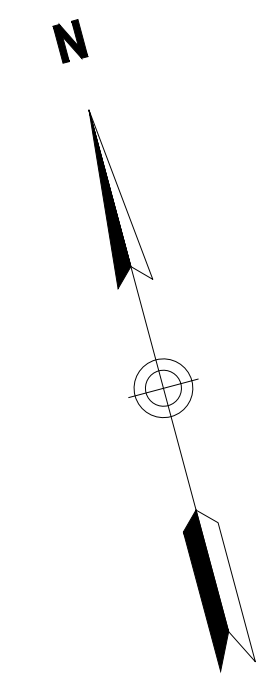
**DRAINAGE DETAILS**  
 SEE SHEET 64

**MILLBURY  
 MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	13	152

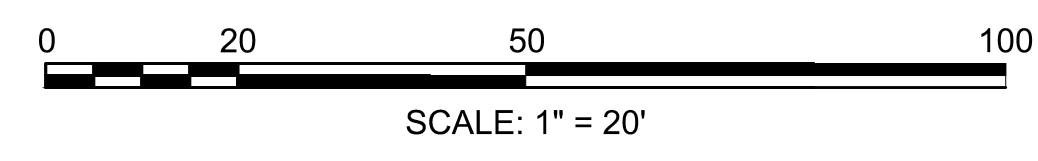
PROJECT FILE NO. 605377

**CONSTRUCTION PLANS**



CONT. ON SHEET 12

CONT. ON SHEET 14



FOR PROFILE PLANS  
 SEE SHEET 17

HIGHWAY GUARD DETAILS  
R&R HIGHWAY GUARD 221+78 TO  
223+31 LT, 220+89 TO 224+60 RT

TRAFFIC SIGNAL CONDUIT  
NONE

WATER SUPPLY ALTERATIONS  
SEE SHEET 65

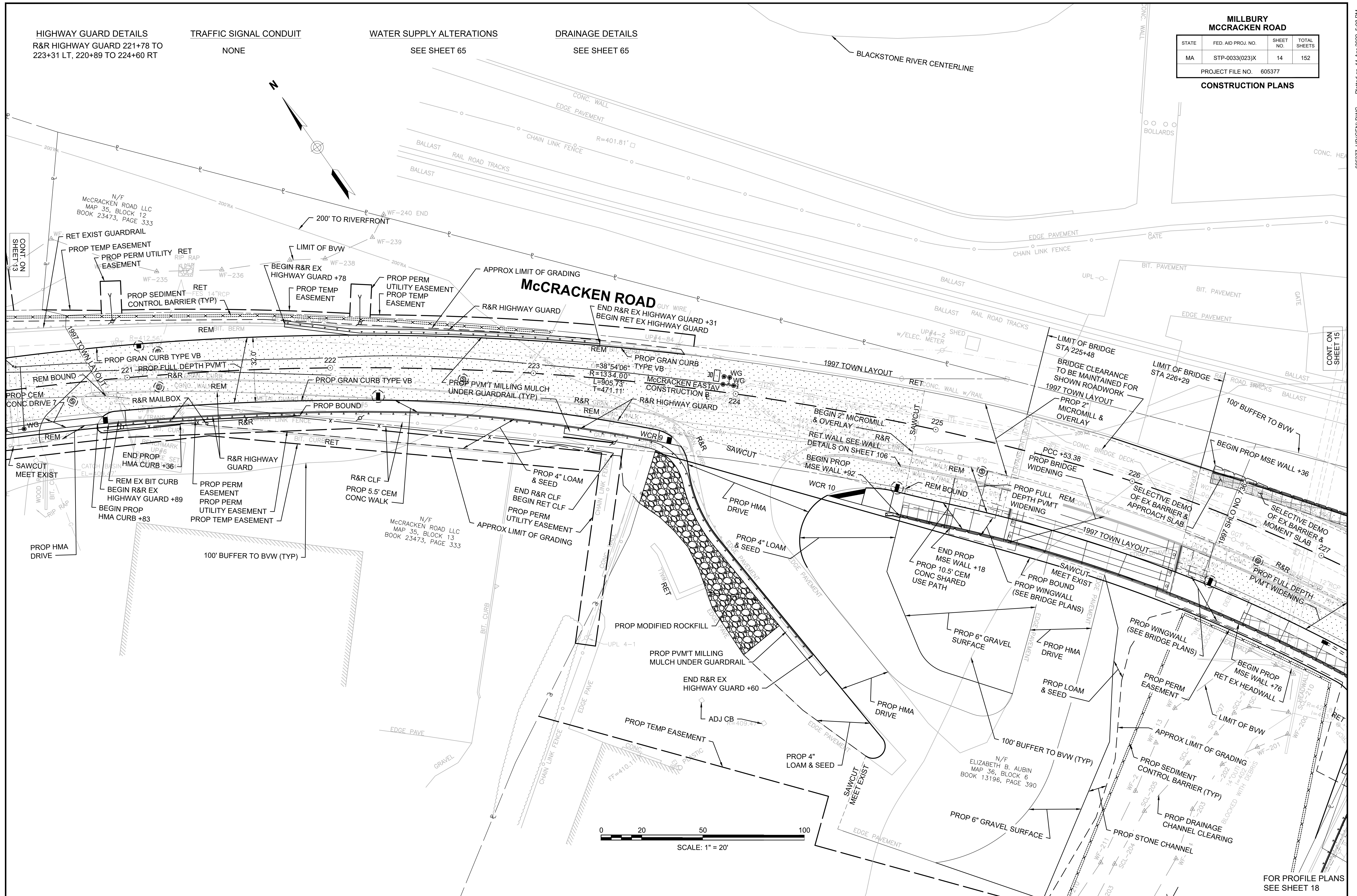
DRAINAGE DETAILS  
SEE SHEET 65

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	14	152

PROJECT FILE NO. 605377

**CONSTRUCTION PLANS**



FOR PROFILE PLANS  
SEE SHEET 18

HIGHWAY GUARD DETAILS

R&R HIGHWAY GUARD 501+00 TO 501+57 LT, 229+00 TO 229+38 RT  
PROP TRANSITION TO RIGID BARRIER 501+57 LT

TRAFFIC SIGNAL CONDUIT

SEE SHEET 37

WATER SUPPLY ALTERATIONS

SEE SHEET 66

DRAINAGE DETAILS

SEE SHEET 66

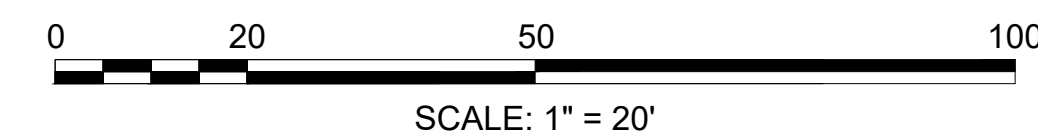
MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	15	152

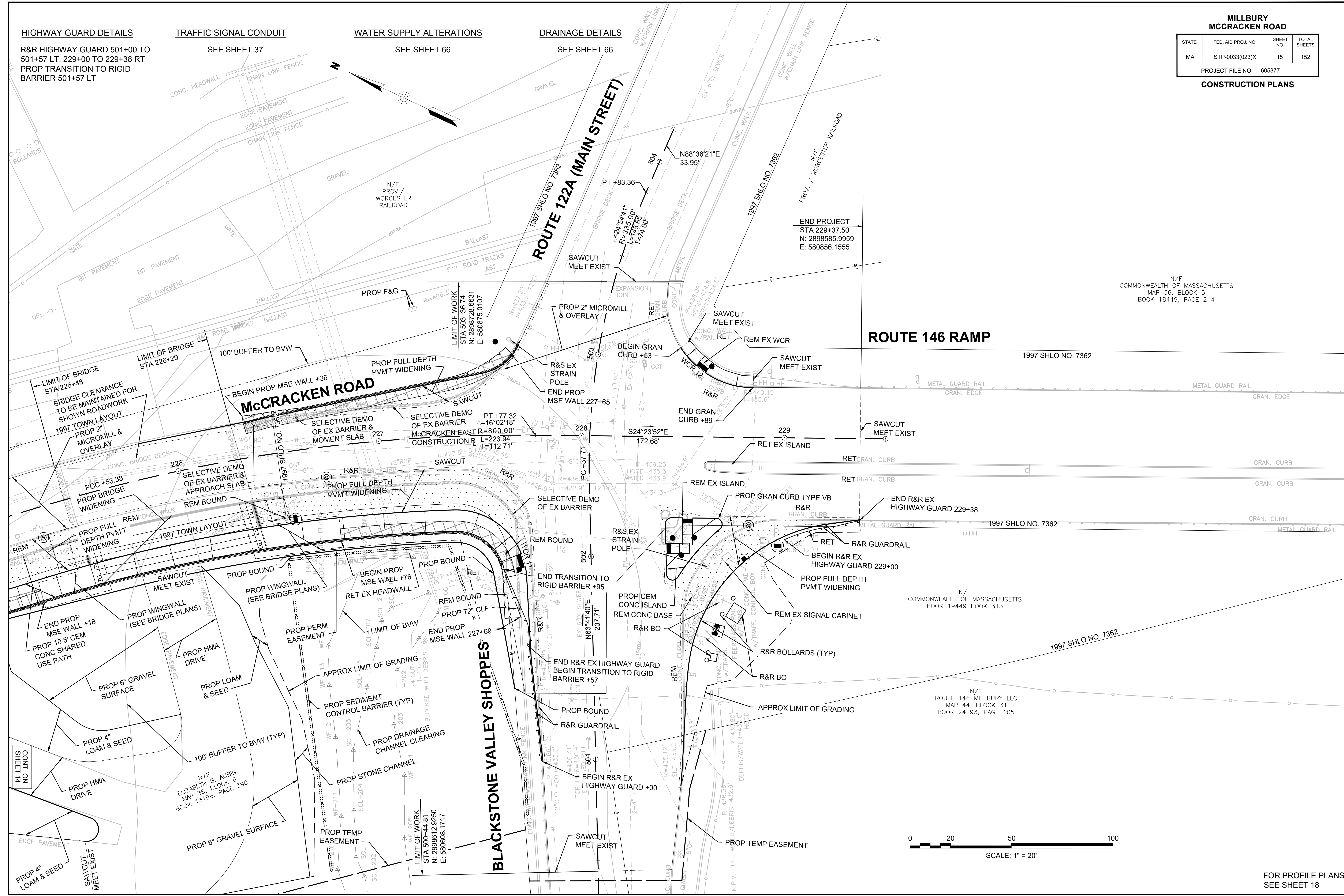
PROJECT FILE NO. 605377

CONSTRUCTION PLANS

N/F  
COMMONWEALTH OF MASSACHUSETTS  
MAP 36, BLOCK 5  
BOOK 18449, PAGE 214



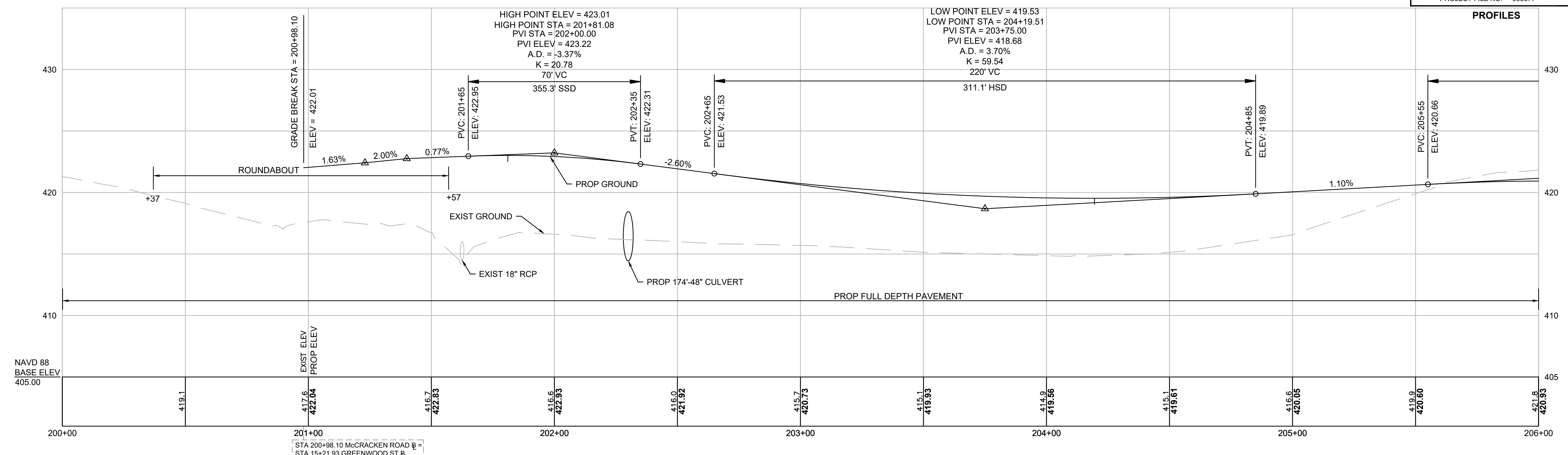
FOR PROFILE PLANS  
SEE SHEET 18



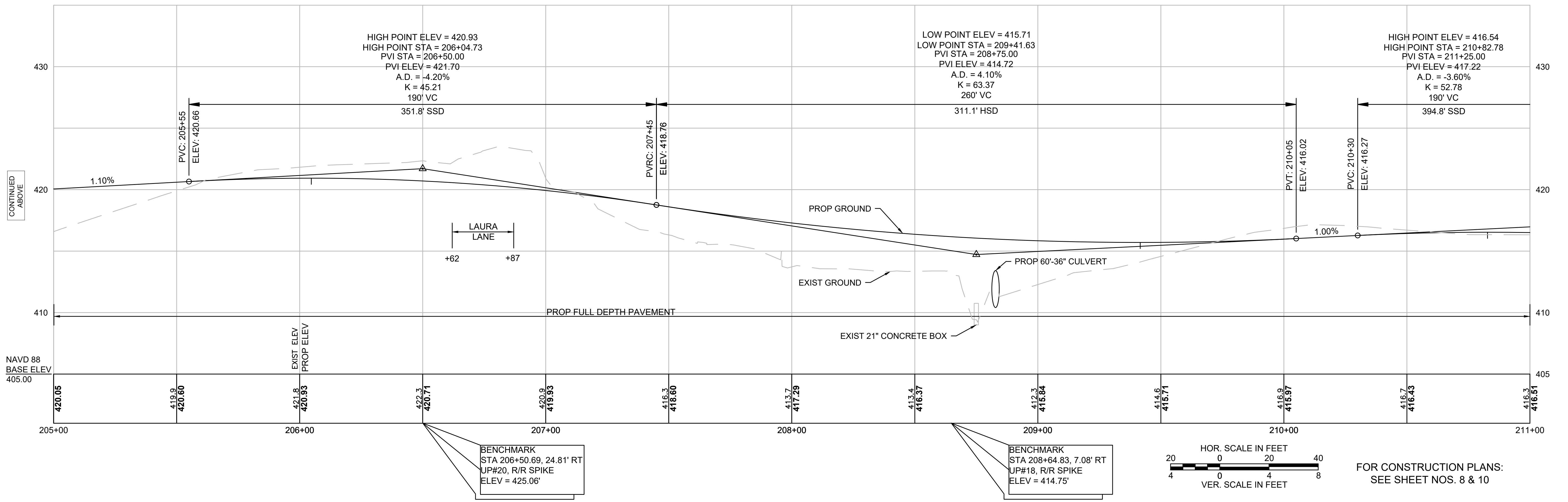
605377\_HD(GEN).DWG  
Plotted on 11-Apr-2022 5:08 PM

# McCRACKEN ROAD

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	16	152
PROJECT FILE NO. 605377			



# McCRACKEN ROAD



CONTINUED BELOW

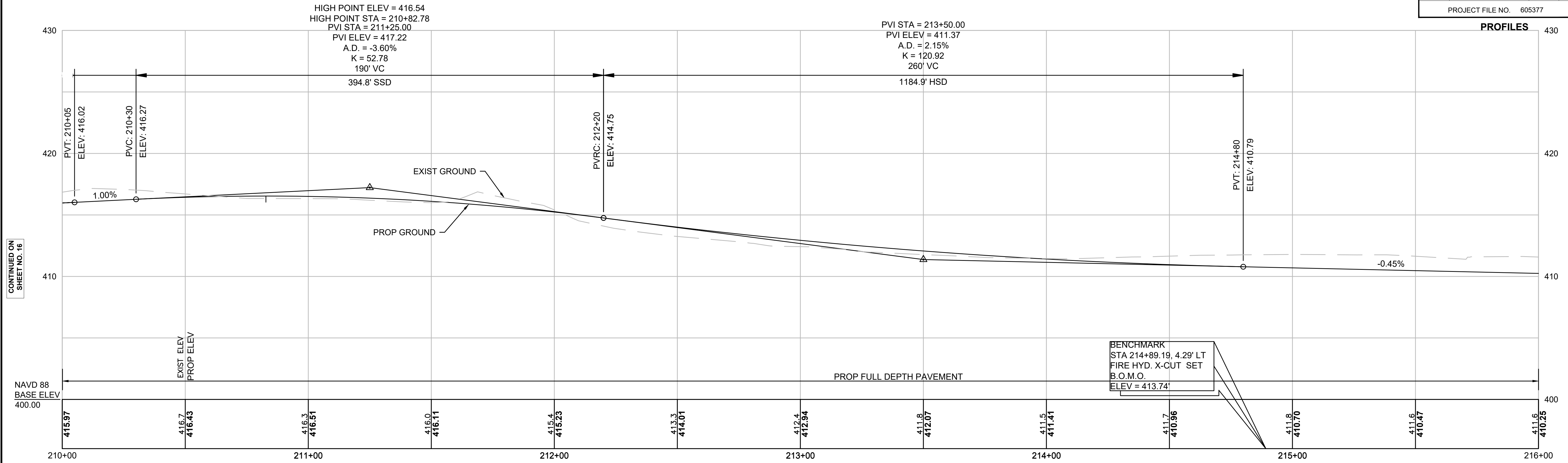
CONTINUED ON SHEET NO. 17



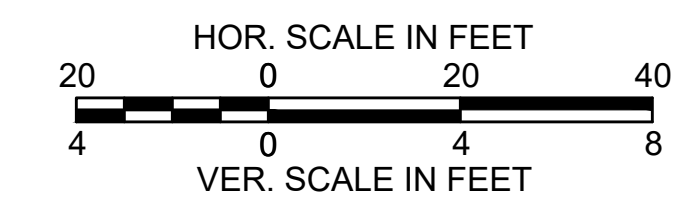
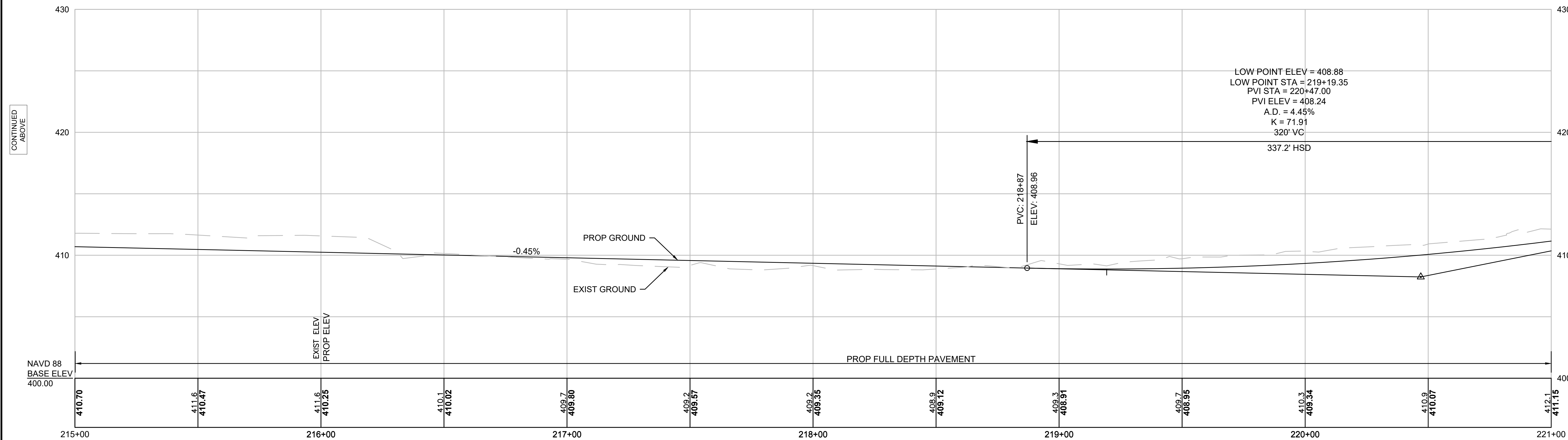
# McCRACKEN ROAD

## MILLBURY MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	17	152
PROJECT FILE NO. 605377			



# McCRACKEN ROAD



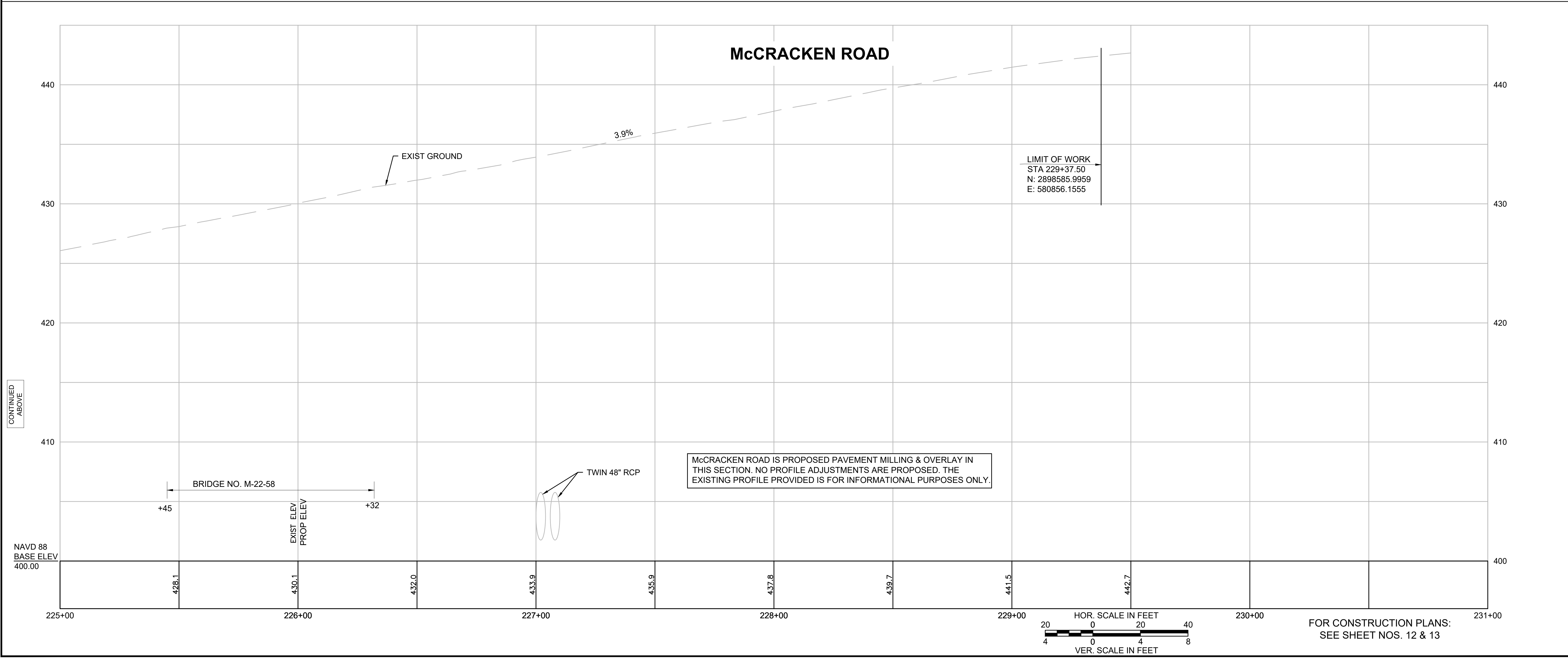
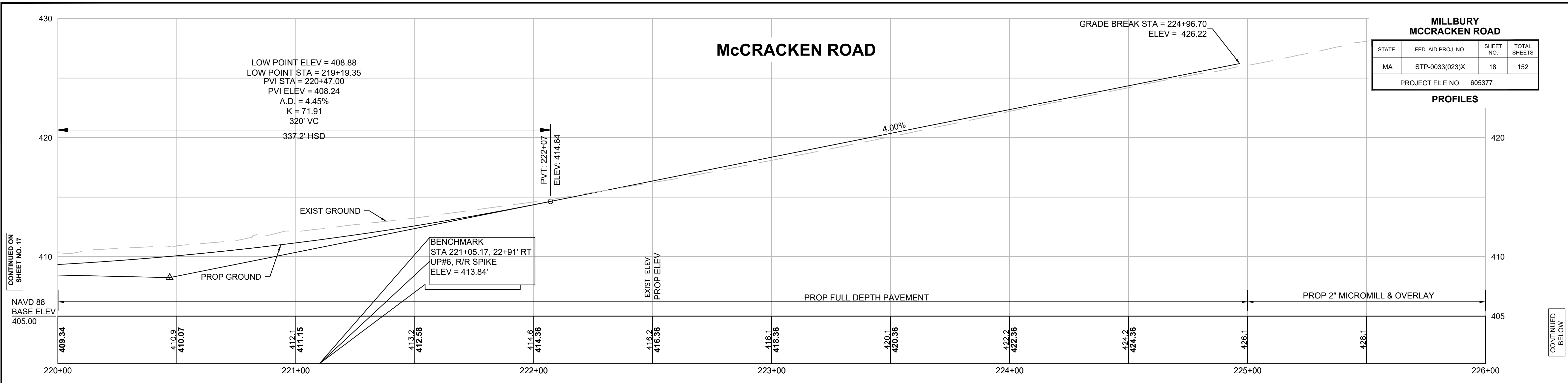
FOR CONSTRUCTION PLANS:  
SEE SHEET NOS. 10 & 11

CONTINUED ON  
SHEET NO. 16

CONTINUED  
BELOW

CONTINUED  
ABOVE

CONTINUED ON  
SHEET NO. 18



CONTINUED ON  
SHEET NO. 17

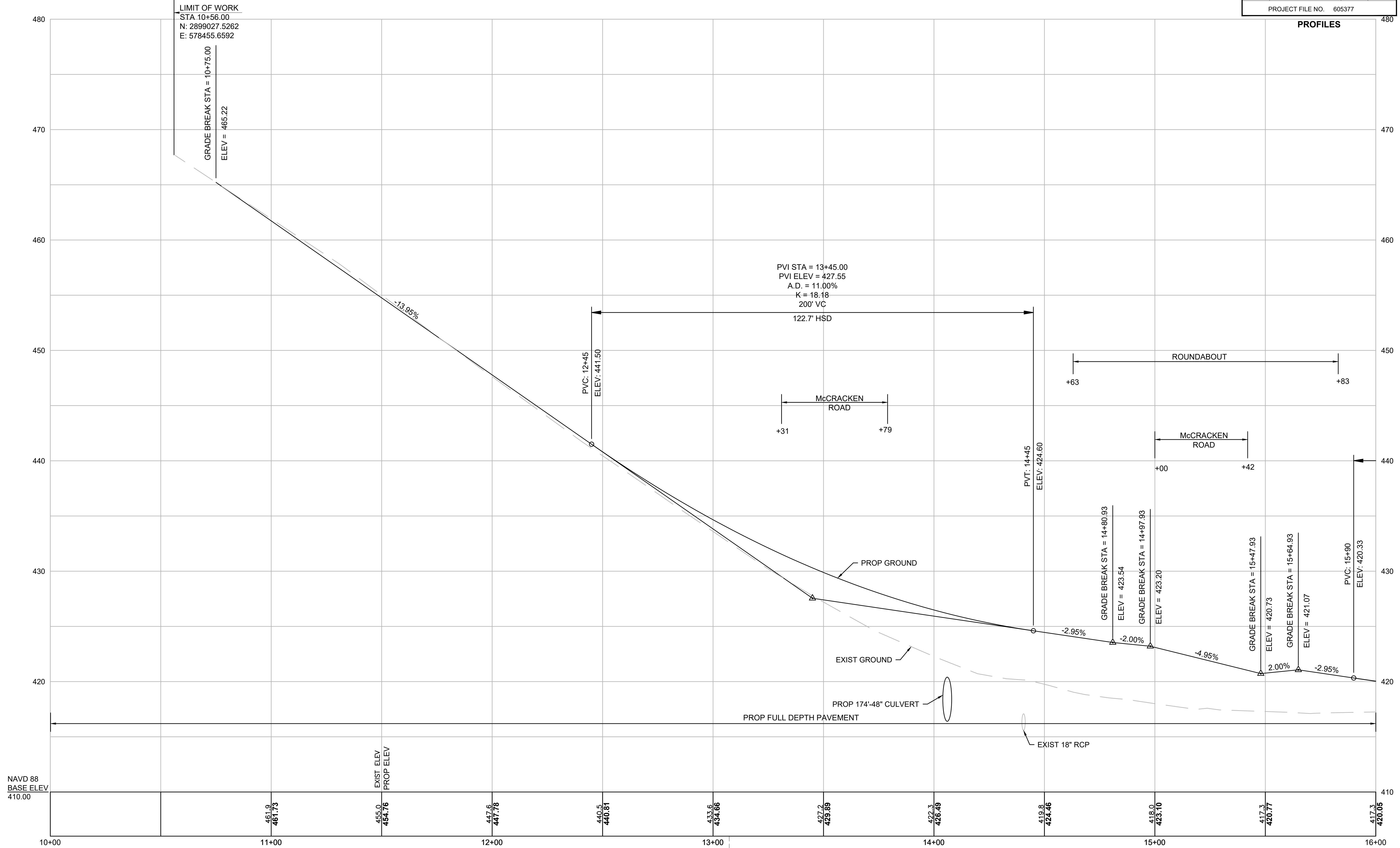
CONTINUED  
BELOW

# GREENWOOD STREET

## MILLBURY MCCRACKEN ROAD

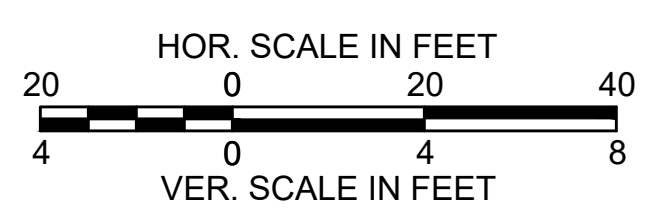
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	19	152
PROJECT FILE NO. 605377			

### PROFILES



NAVD 88  
BASE ELEV  
410.00

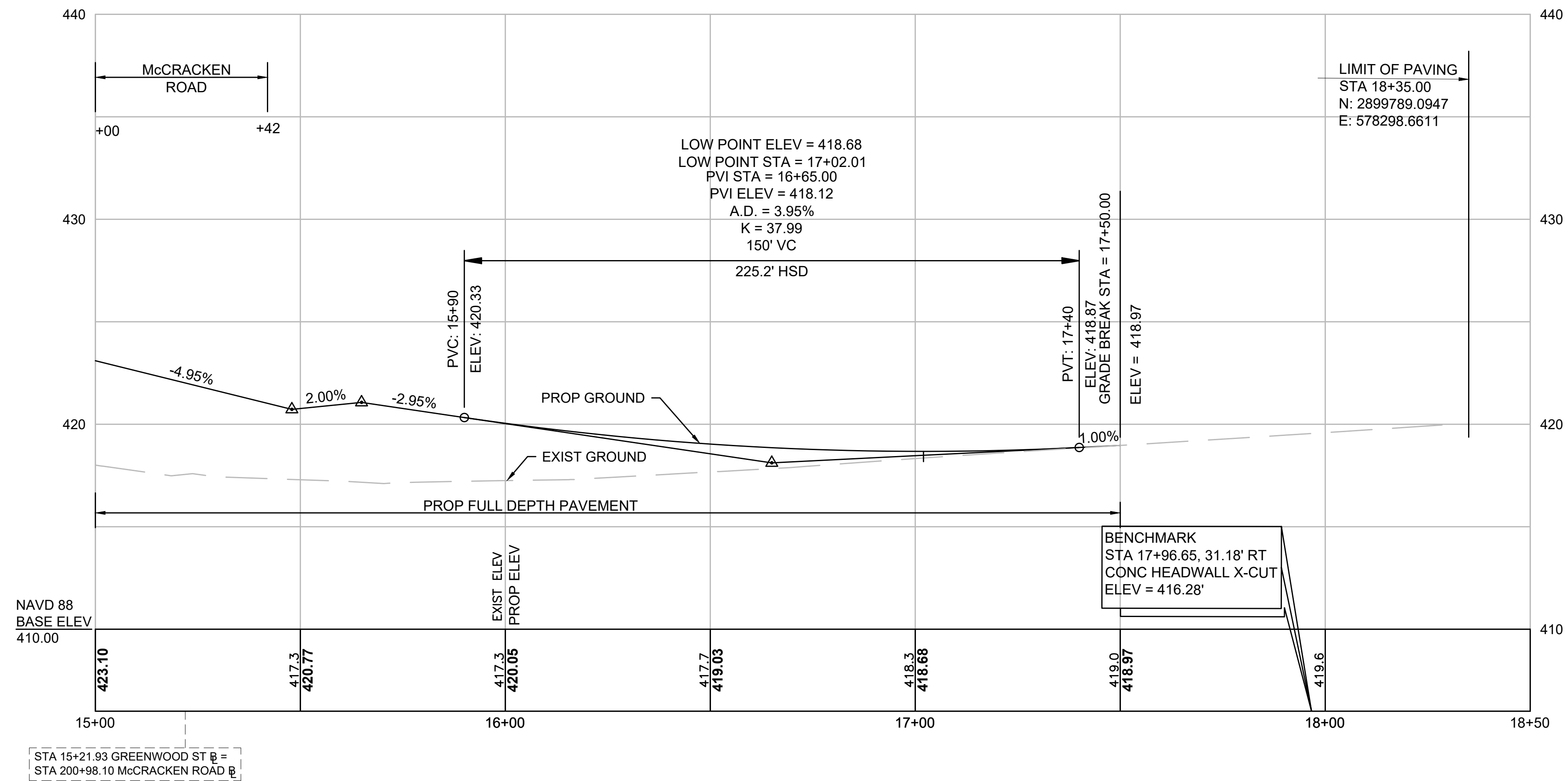
STA 13+57.33 GREENWOOD ST @  
STA 53+77.42 MCCRACKEN ROAD WEST @



FOR CONSTRUCTION PLANS:  
SEE SHEET NOS. 8 & 9

CONTINUED ON  
SHEET NO. 20

# GREENWOOD STREET



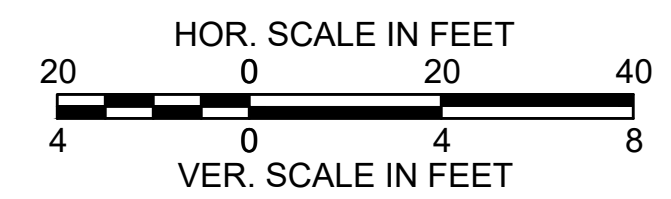
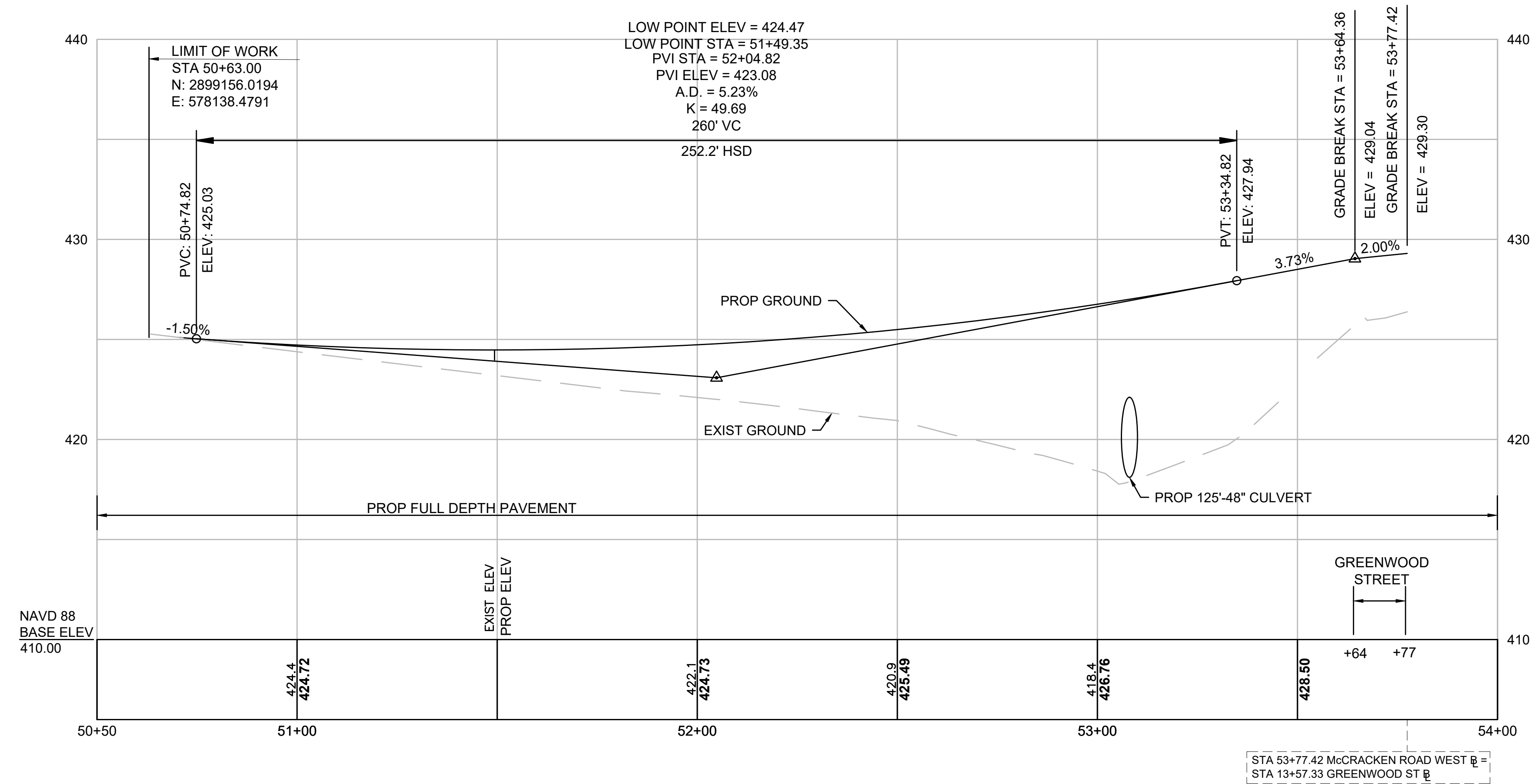
MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	20	152
PROJECT FILE NO. 605377			

## PROFILES

FOR CONSTRUCTION PLANS:  
SEE SHEET NOS. 8 & 9

CONTINUED ON  
SHEET NO. 19

# McCRACKEN ROAD (WEST)



FOR CONSTRUCTION PLANS:  
SEE SHEET NOS. 9

GREENWOOD CONSTRUCTION BASELINE DATA							
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
13+30.71	2899296.225	578399.113	R=765.00' Δ=10°15'04" L=136.87' T=68.62'		14+67.58	2899430.172	578371.876
14+67.58	2899430.172	578371.876		N6° 22' 06"W 114.33'	15+81.91	2899543.799	578359.195
15+81.91	2899543.799	578359.195	R=765.00' Δ=10°16'49" L=137.26' T=68.81'		17+19.17	2899678.119	578331.847
17+19.17	2899678.119	578331.847		N16° 38' 55"W 130.83'	18+50.00	2899803.466	578294.364

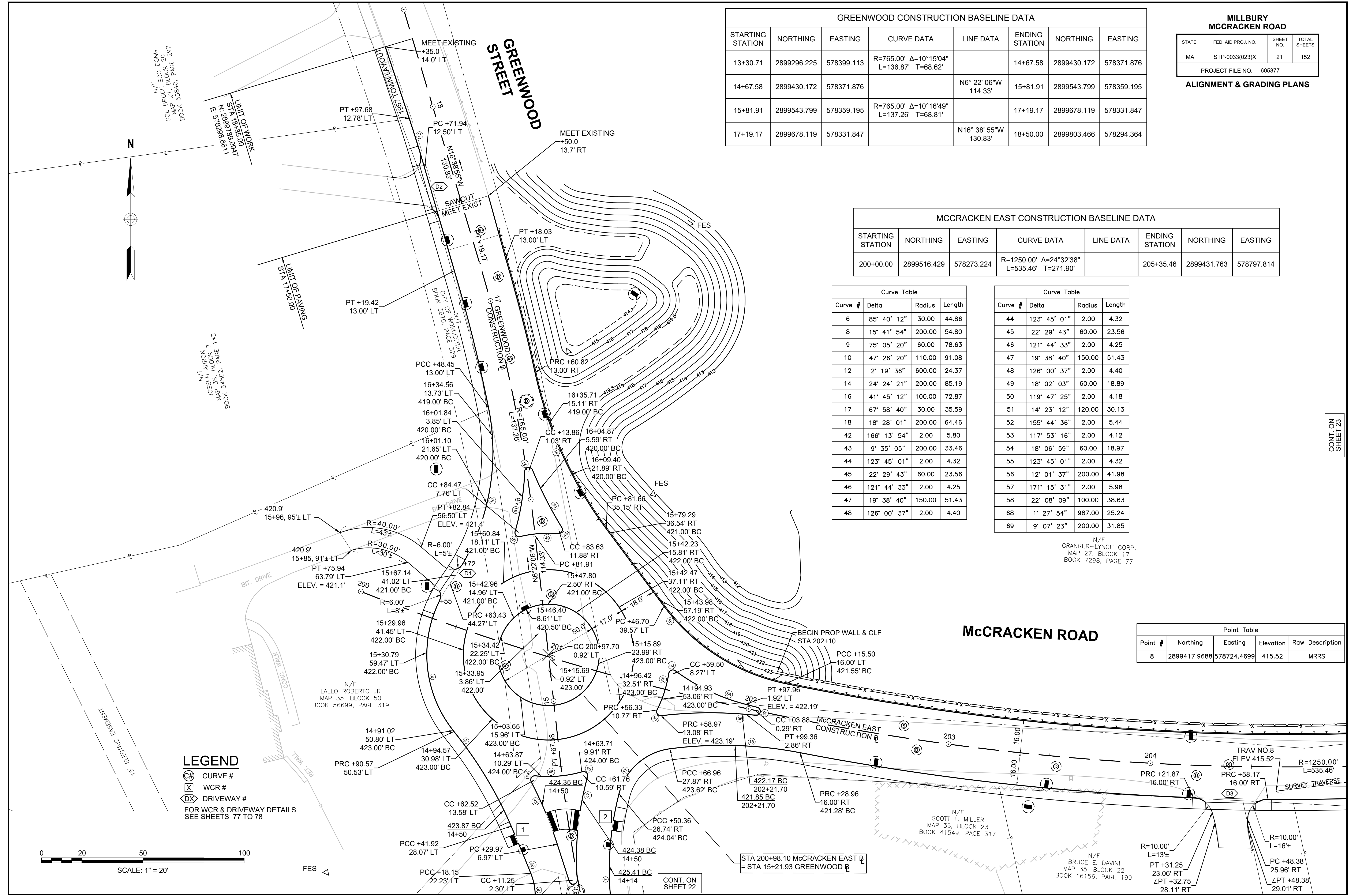
MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	21	152
PROJECT FILE NO. 605377			
ALIGNMENT & GRADING PLANS			

MCCRACKEN EAST CONSTRUCTION BASELINE DATA						
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	EASTING
200+00.00	2899516.429	578273.224	R=1250.00' Δ=24°32'38" L=535.46' T=271.90'		205+35.46	578797.814

Curve Table			
Curve #	Delta	Radius	Length
6	85° 40' 12"	30.00	44.86
8	15° 41' 54"	200.00	54.80
9	75° 05' 20"	60.00	78.63
10	47° 26' 20"	110.00	91.08
12	2° 19' 36"	600.00	24.37
14	24° 24' 21"	200.00	85.19
16	41° 45' 12"	100.00	72.87
17	67° 58' 40"	30.00	35.59
18	18° 28' 01"	200.00	64.46
42	166° 13' 54"	2.00	5.80
43	9° 35' 05"	200.00	33.46
44	123° 45' 01"	2.00	4.32
45	22° 29' 43"	60.00	23.56
46	121° 44' 33"	2.00	4.25
47	19° 38' 40"	150.00	51.43
48	126° 00' 37"	2.00	4.40

Curve Table			
Curve #	Delta	Radius	Length
44	123° 45' 01"	2.00	4.32
45	22° 29' 43"	60.00	23.56
46	121° 44' 33"	2.00	4.25
47	19° 38' 40"	150.00	51.43
48	126° 00' 37"	2.00	4.40
49	18° 02' 03"	60.00	18.89
50	119° 47' 25"	2.00	4.18
51	14° 23' 12"	120.00	30.13
52	155° 44' 36"	2.00	5.44
53	117° 53' 16"	2.00	4.12
54	18° 06' 59"	60.00	18.97
55	123° 45' 01"	2.00	4.32
56	12° 01' 37"	200.00	41.98
57	171° 15' 31"	2.00	5.98
58	22° 08' 09"	100.00	38.63
68	1° 27' 54"	987.00	25.24
69	9° 07' 23"	200.00	31.85

Point Table				
Point #	Northing	Easting	Elevation	Raw Description
8	2899417.9688	578724.4699	415.52	MRRS



**LEGEND**  
 (C) CURVE #  
 (X) WCR #  
 (DX) DRIVEWAY #  
 FOR WCR & DRIVEWAY DETAILS  
 SEE SHEETS 77 TO 78

0 20 50 100  
 SCALE: 1" = 20'

CONT. ON  
 SHEET 23

CONT. ON  
 SHEET 22

N/F  
 SOL BRUCE 500 DONG  
 MAP 27, BLOCK 20  
 BOOK 55840, PAGE 297

N/F  
 JOSEPH ARRON  
 MAP 35, BLOCK 7  
 BOOK 54802, PAGE 143

N/F  
 LALLO ROBERTO JR  
 MAP 35, BLOCK 50  
 BOOK 56699, PAGE 319

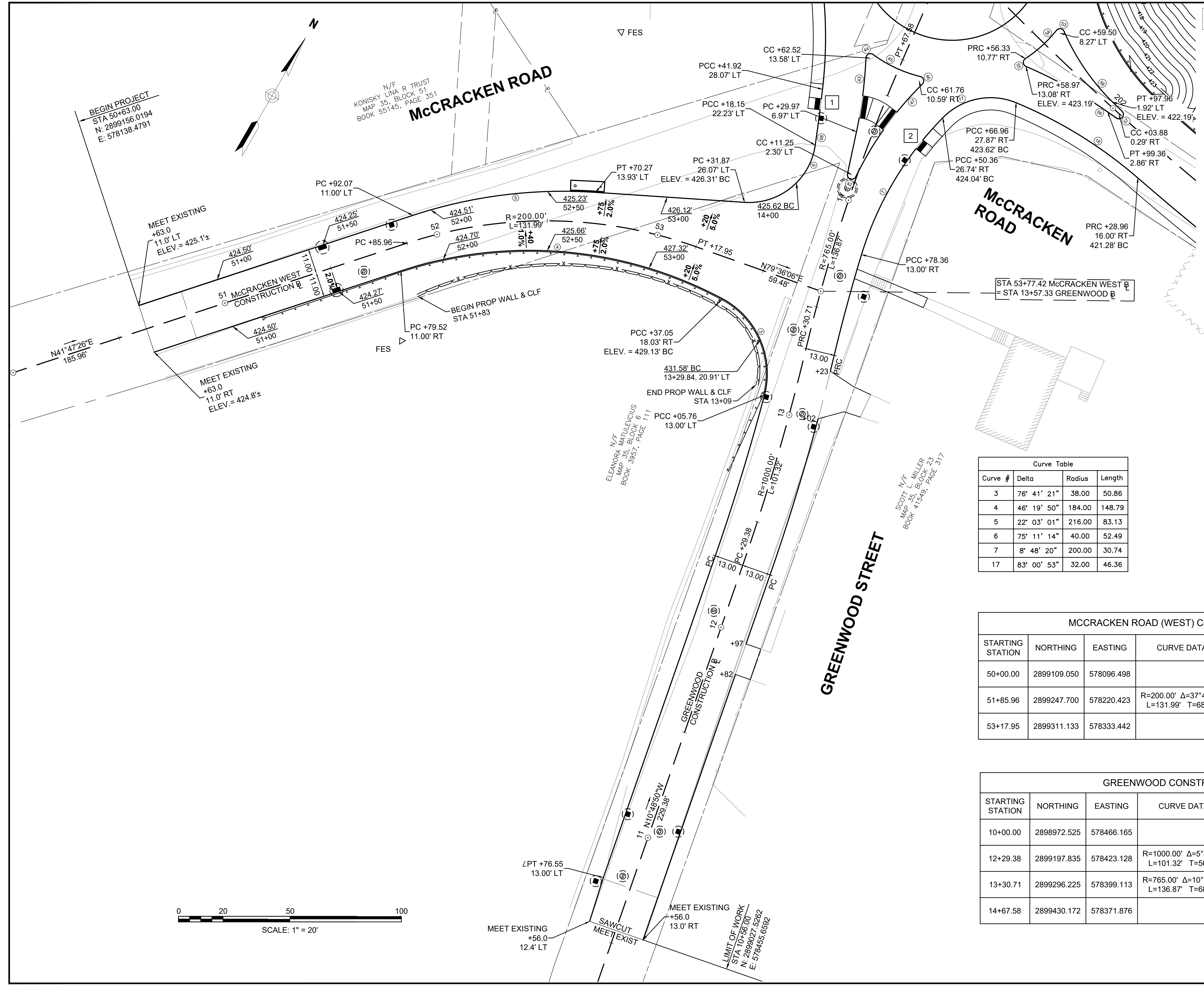
N/F  
 SCOTT L MILLER  
 MAP 35, BLOCK 23  
 BOOK 41549, PAGE 317

N/F  
 BRUCE E. DAVINI  
 MAP 35, BLOCK 22  
 BOOK 16156, PAGE 199

N/F  
 GRANGER-LYNCH CORP.  
 MAP 27, BLOCK 17  
 BOOK 7298, PAGE 77

CONT. ON SHEET 21

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	22	152
PROJECT FILE NO. 605377			
ALIGNMENT & GRADING PLANS			

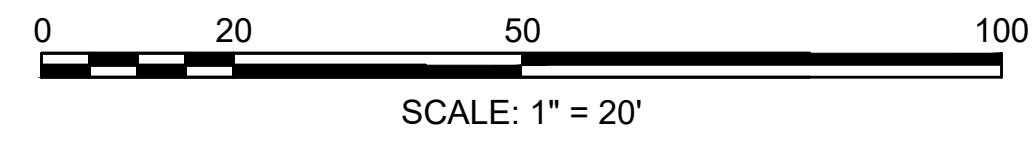


Curve #	Delta	Radius	Length
3	76° 41' 21"	38.00	50.86
4	46° 19' 50"	184.00	148.79
5	22° 03' 01"	216.00	83.13
6	75° 11' 14"	40.00	52.49
7	8° 48' 20"	200.00	30.74
17	83° 00' 53"	32.00	46.36

STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
50+00.00	2899109.050	578096.498		N41° 47' 26"E 185.96'	51+85.96	2899247.700	578220.423
51+85.96	2899247.700	578220.423	R=200.00' Δ=37°48'40" L=131.99' T=68.50'		53+17.95	2899311.133	578333.442
53+17.95	2899311.133	578333.442		N79° 36' 06"E 59.48'	53+77.42	2899321.868	578391.942

STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
10+00.00	2898972.525	578466.165		N10° 48' 50"W 229.38'	12+29.38	2899197.835	578423.128
12+29.38	2899197.835	578423.128	R=1000.00' Δ=5°48'19" L=101.32' T=50.70'		13+30.71	2899296.225	578399.113
13+30.71	2899296.225	578399.113	R=765.00' Δ=10°15'04" L=136.87' T=68.62'		14+67.58	2899430.172	578371.876
14+67.58	2899430.172	578371.876		N6° 22' 06"W 114.33'	15+81.91	2899543.799	578359.195

**LEGEND**  
 (C) CURVE #  
 (X) WCR #  
 (DX) DRIVEWAY #  
 FOR WCR & DRIVEWAY DETAILS SEE SHEETS 77 TO 78

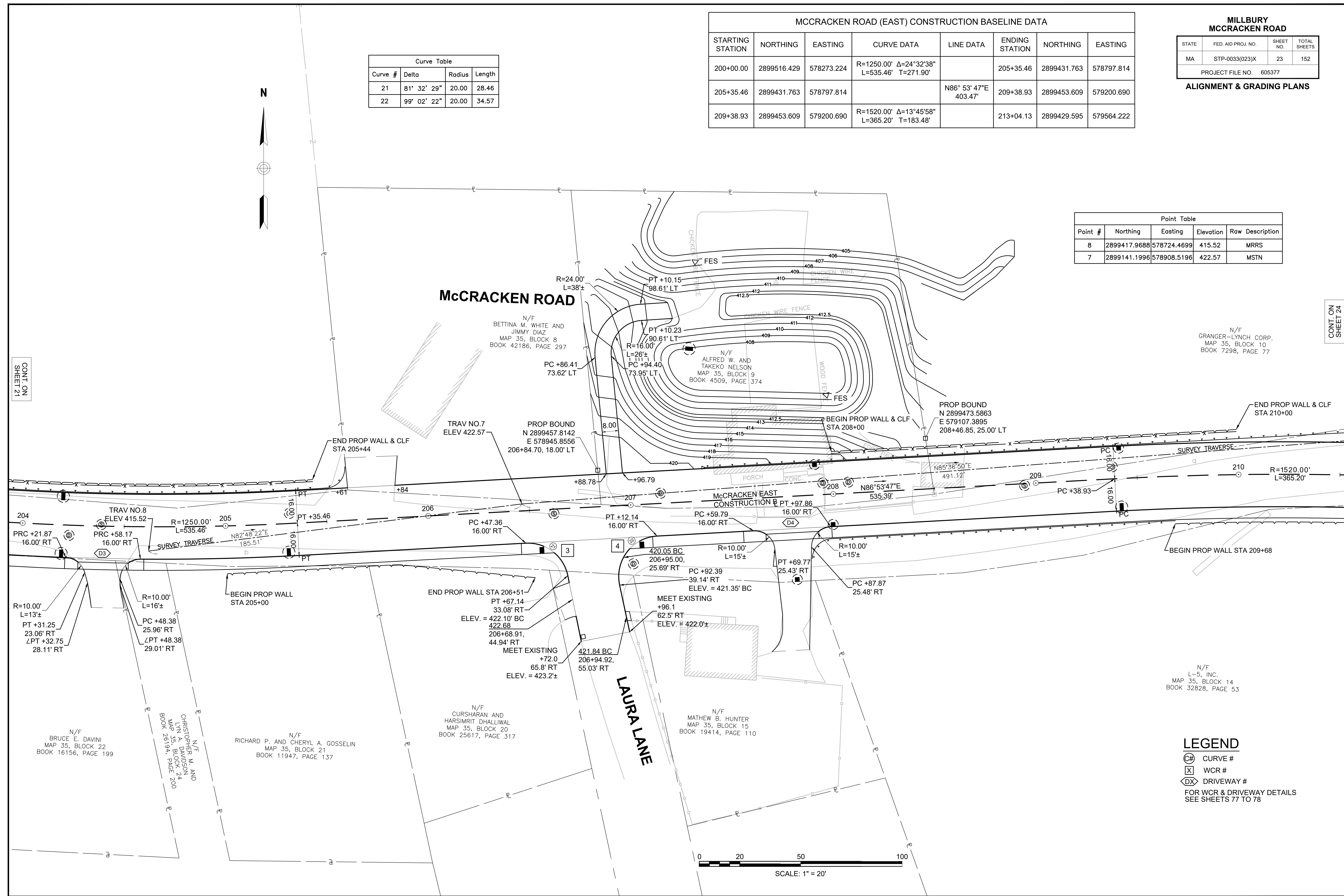


MCCRACKEN ROAD (EAST) CONSTRUCTION BASELINE DATA							
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
200+00.00	2899516.429	578273.224	R=1250.00' Δ=24°32'38" L=535.46' T=271.90'		205+35.46	2899431.763	578797.814
205+35.46	2899431.763	578797.814		N86° 53' 47"E 403.47'	209+38.93	2899453.609	579200.690
209+38.93	2899453.609	579200.690	R=1520.00' Δ=13°45'58" L=365.20' T=183.48'		213+04.13	2899429.595	579564.222

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	23	152
PROJECT FILE NO. 605377			
ALIGNMENT & GRADING PLANS			

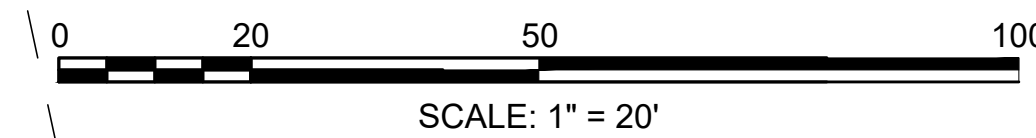
Curve Table			
Curve #	Delta	Radius	Length
21	81° 32' 29"	20.00	28.46
22	99° 02' 22"	20.00	34.57

Point Table				
Point #	Northing	Easting	Elevation	Raw Description
8	2899417.9688	578724.4699	415.52	MRRS
7	2899141.1996	578908.5196	422.57	MSTN



CONT. ON  
SHEET 21

CONT. ON  
SHEET 24



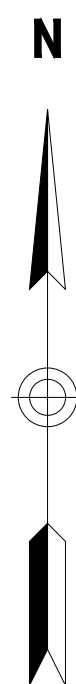
- LEGEND**
- ⊕ CURVE #
  - ⊗ WCR #
  - ⊞ DRIVEWAY #
- FOR WCR & DRIVEWAY DETAILS  
SEE SHEETS 77 TO 78

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	24	152

PROJECT FILE NO. 605377

**ALIGNMENT & GRADING PLANS**



Curve Table			
Curve #	Delta	Radius	Length
25	54° 56' 19"	30.00	28.77
26	80° 55' 07"	15.00	21.18

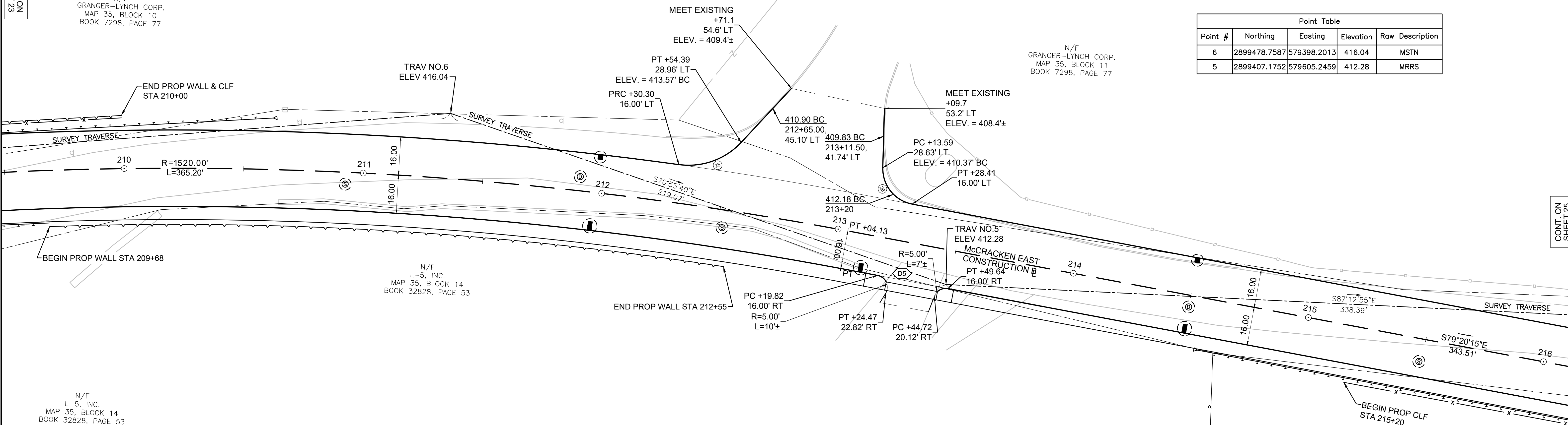
CONT. ON  
SHEET 23

N/F  
GRANGER-LYNCH CORP.  
MAP 35, BLOCK 10  
BOOK 7298, PAGE 77

**MCCRACKEN ROAD**

Point Table				
Point #	Northing	Easting	Elevation	Raw Description
6	2899478.7587	579398.2013	416.04	MSTN
5	2899407.1752	579605.2459	412.28	MRRS

N/F  
GRANGER-LYNCH CORP.  
MAP 35, BLOCK 11  
BOOK 7298, PAGE 77



CONT. ON  
SHEET 25

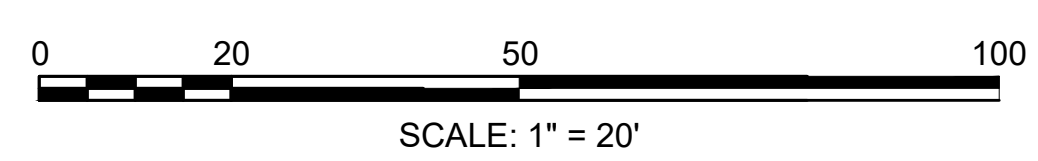
N/F  
L-5, INC.  
MAP 35, BLOCK 14  
BOOK 32828, PAGE 53

N/F  
L-5, INC.  
MAP 35, BLOCK 14  
BOOK 32828, PAGE 53

MCCRACKEN ROAD (EAST) CONSTRUCTION BASELINE DATA							
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
209+38.93	2899453.609	579200.690	R=1520.00' Δ=13°45'58" L=365.20' T=183.48'		213+04.13	2899429.595	579564.222
213+04.13	2899429.595	579564.222		S79° 20' 15"E 343.51'	216+47.65	2899366.037	579901.804

**LEGEND**

- ⊙ CURVE #
  - ⊗ WCR #
  - ⊠ DRIVEWAY #
- FOR WCR & DRIVEWAY DETAILS  
SEE SHEETS 77 TO 78





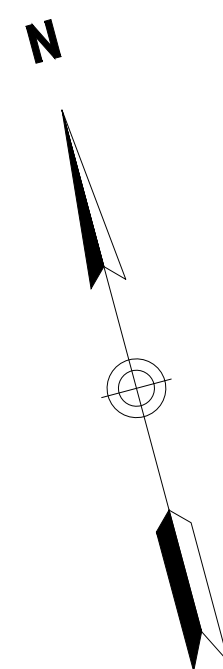
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	25	152

PROJECT FILE NO. 605377

**ALIGNMENT & GRADING PLANS**

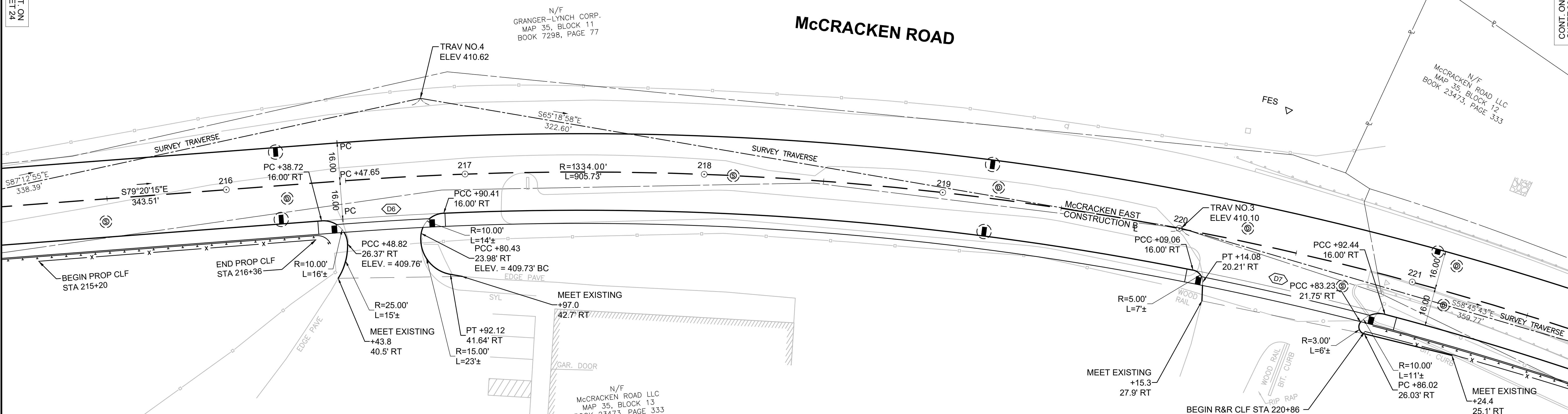
Point Table				
Point #	Northing	Easting	Elevation	Raw Description
4	2899390.7355	579943.2363	410.62	MSTN
3	2899256.0145	580236.3592	410.10	MPKN



**MCCRACKEN ROAD**

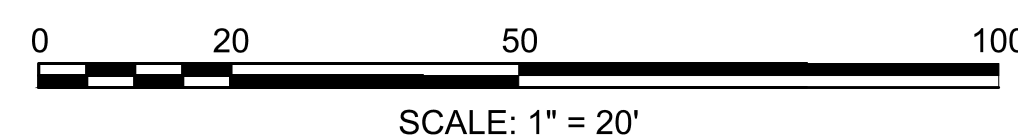
CONT. ON  
SHEET 24

CONT. ON  
SHEET 26



**MCCRACKEN ROAD (EAST) CONSTRUCTION BASELINE DATA**

STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
213+04.13	2899429.595	579564.222		S79° 20' 15"E 343.51'	216+47.65	2899366.037	579901.804
216+47.65	2899366.037	579901.804	R=1334.00' Δ=38°54'06" L=905.73' T=471.11'		225+53.38	2898920.300	580670.333



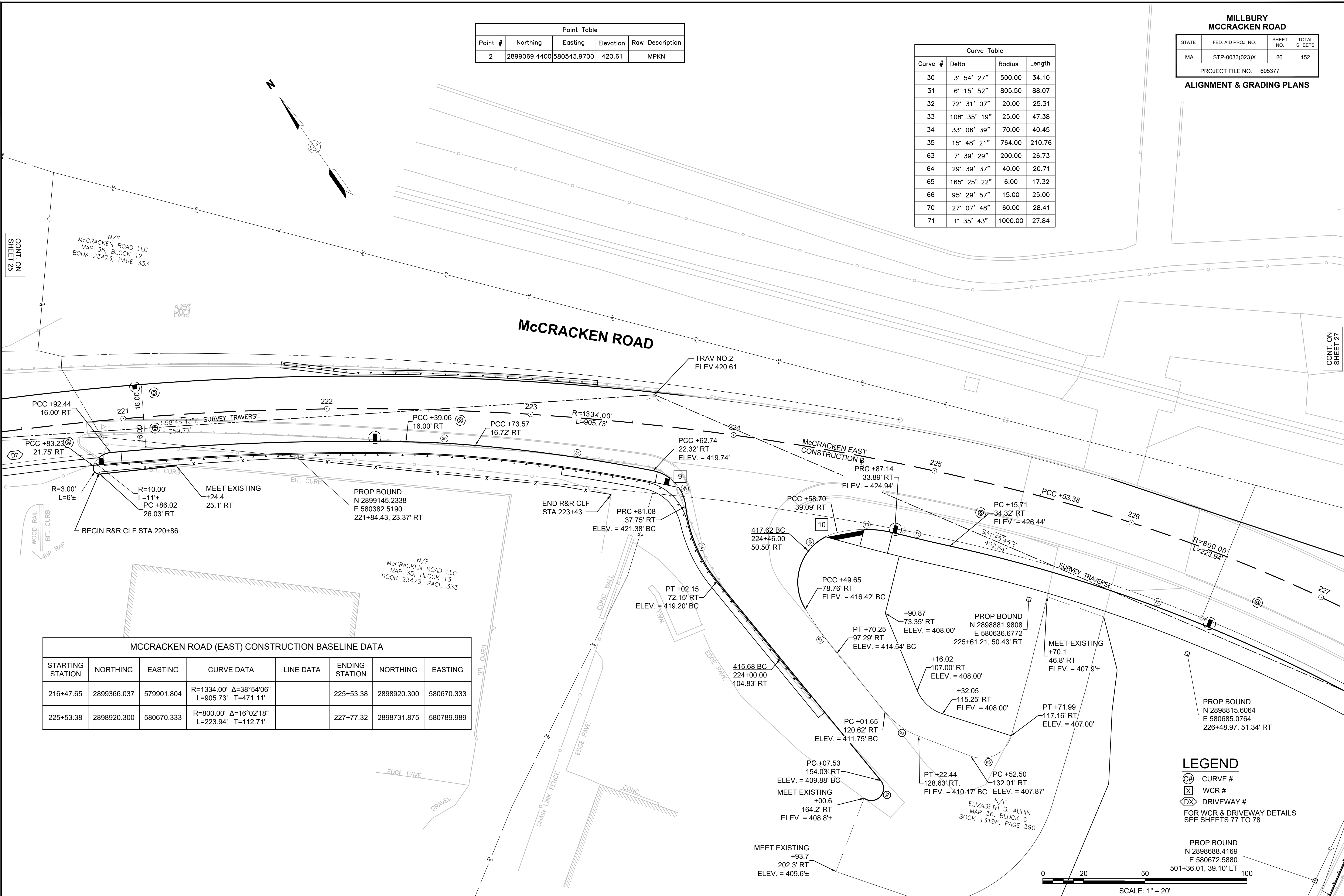
**LEGEND**

- ⊕ CURVE #
  - ⊗ WCR #
  - ⊠ DRIVEWAY #
- FOR WCR & DRIVEWAY DETAILS  
SEE SHEETS 77 TO 78

Point Table				
Point #	Northing	Easting	Elevation	Raw Description
2	2899069.4400	580543.9700	420.61	MPKN

Curve Table			
Curve #	Delta	Radius	Length
30	3° 54' 27"	500.00	34.10
31	6° 15' 52"	805.50	88.07
32	72° 31' 07"	20.00	25.31
33	108° 35' 19"	25.00	47.38
34	33° 06' 39"	70.00	40.45
35	15° 48' 21"	764.00	210.76
63	7° 39' 29"	200.00	26.73
64	29° 39' 37"	40.00	20.71
65	165° 25' 22"	6.00	17.32
66	95° 29' 57"	15.00	25.00
70	27° 07' 48"	60.00	28.41
71	1° 35' 43"	1000.00	27.84

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	26	152
PROJECT FILE NO. 605377			
ALIGNMENT & GRADING PLANS			

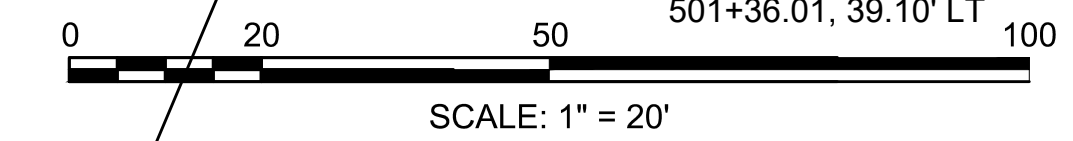


MCCRACKEN ROAD (EAST) CONSTRUCTION BASELINE DATA							
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
216+47.65	2899366.037	579901.804	R=1334.00' Δ=38°54'06" L=905.73' T=471.11'		225+53.38	2898920.300	580670.333
225+53.38	2898920.300	580670.333	R=800.00' Δ=16°02'18" L=223.94' T=112.71'		227+77.32	2898731.875	580789.989

**LEGEND**

- ⊕ CURVE #
- ⊗ WCR #
- ⊠ DRIVEWAY #

FOR WCR & DRIVEWAY DETAILS  
SEE SHEETS 77 TO 78



CONT. ON SHEET 25

CONT. ON SHEET 27

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	27	152

PROJECT FILE NO. 605377

**ALIGNMENT & GRADING PLANS**

MCCRACKEN ROAD (EAST) CONSTRUCTION BASELINE DATA							
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
225+53.38	2898920.300	580670.333	R=800.00' Δ=16°02'18" L=223.94' T=112.71'		227+77.32	2898731.875	580789.989
227+77.32	2898731.875	580789.989		S24° 23' 52"E 172.68'	229+50.00	2898574.612	580861.319

N/F  
COMMONWEALTH OF MASSACHUSETTS  
MAP 36, BLOCK 5  
BOOK 18449, PAGE 214

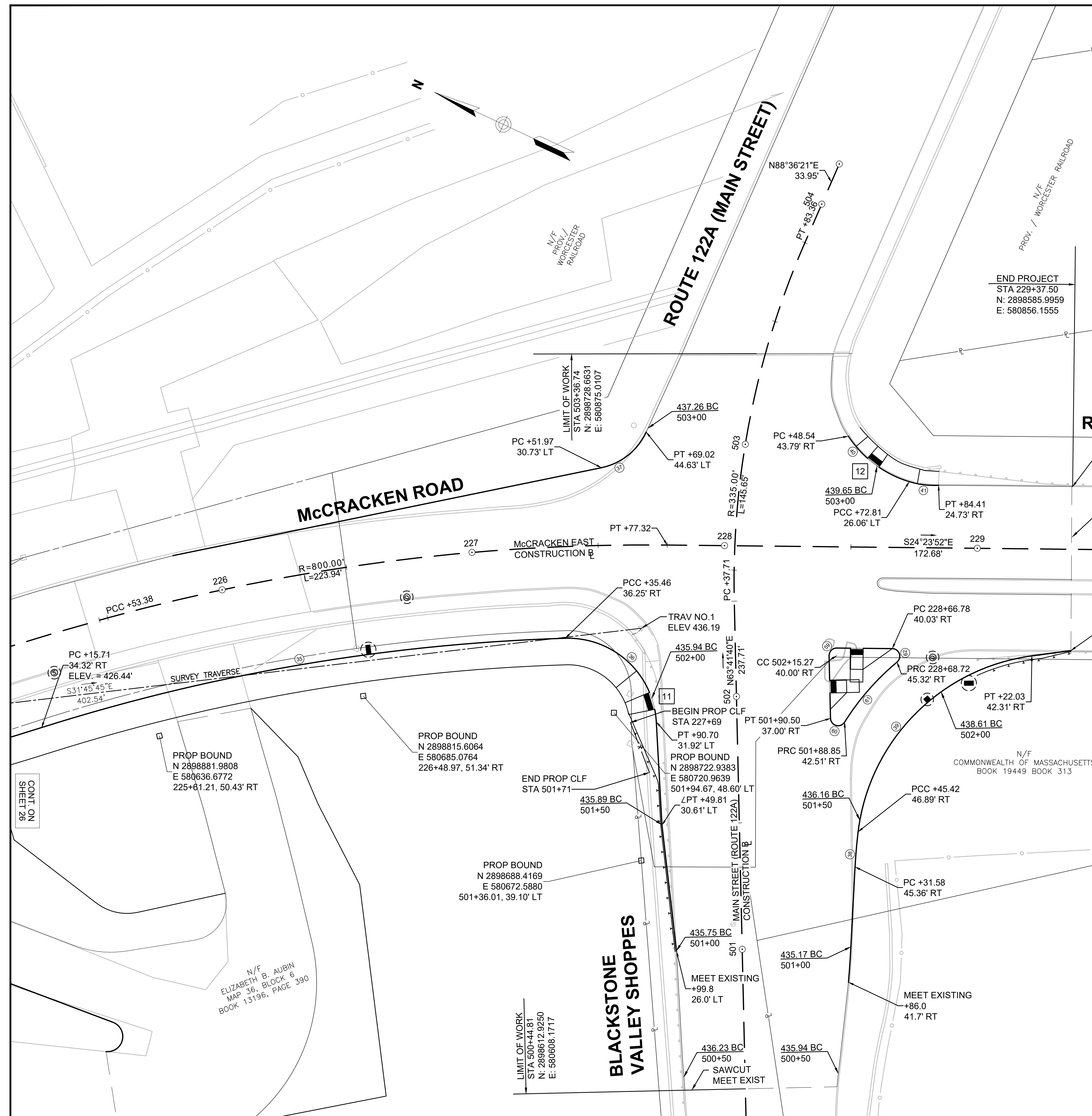
**LEGEND**

- ⊕ CURVE #
  - ⊠ WCR #
  - ⊞ DRIVEWAY #
- FOR WCR & DRIVEWAY DETAILS  
SEE SHEETS 77 TO 78

MAIN STREET CONSTRUCTION BASELINE DATA							
STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
500+00.00	2898593.096	580567.989		N63° 41' 40"E 237.71'	502+37.71	2898698.439	580781.083
502+37.71	2898698.439	580781.083	R=335.00' Δ=24°54'41" L=145.65' T=74.00'		503+83.36	2898733.032	580921.390
503+83.36	2898733.032	580921.390		N88° 36' 21"E 33.95'	504+17.31	2898733.858	580955.327

Point Table				
Point #	Northing	Easting	Elevation	Raw Description
1	2898727.1857	580755.8673	436.19	MDHL

Curve Table			
Curve #	Delta	Radius	Length
35	15° 48' 21"	764.00	210.76
36	88° 37' 17"	35.00	54.14
37	53° 47' 52"	25.00	23.47
38	3° 59' 26"	200.00	13.93
39	75° 21' 55"	80.00	105.23
40	39° 56' 46"	44.00	30.68
41	19° 12' 34"	35.00	11.73
59	91° 56' 15"	3.00	4.81
60	146° 39' 58"	3.00	7.68
61	18° 10' 45"	100.00	31.73
62	139° 34' 32"	3.00	7.31



CONT. ON SHEET 26

PROP BOUND  
N 2898881.9808  
E 580636.6772  
225+61.21, 50.43' RT

PROP BOUND  
N 2898815.6064  
E 580685.0764  
226+48.97, 51.34' RT

PROP BOUND  
N 2898688.4169  
E 580672.5880  
501+36.01, 39.10' LT

N/F  
ELIZABETH B. AUBIN  
MAP 36, BLOCK 6  
BOOK 13196, PAGE 390

LIMIT OF WORK  
STA. 500+44.81  
N: 2898612.9250  
E: 580608.1717

END PROJECT  
STA 229+37.50  
N: 2898585.9959  
E: 580856.1555

N/F  
ROUTE 146 MILLBURY LLC  
MAP 44, BLOCK 31  
BOOK 24293, PAGE 105

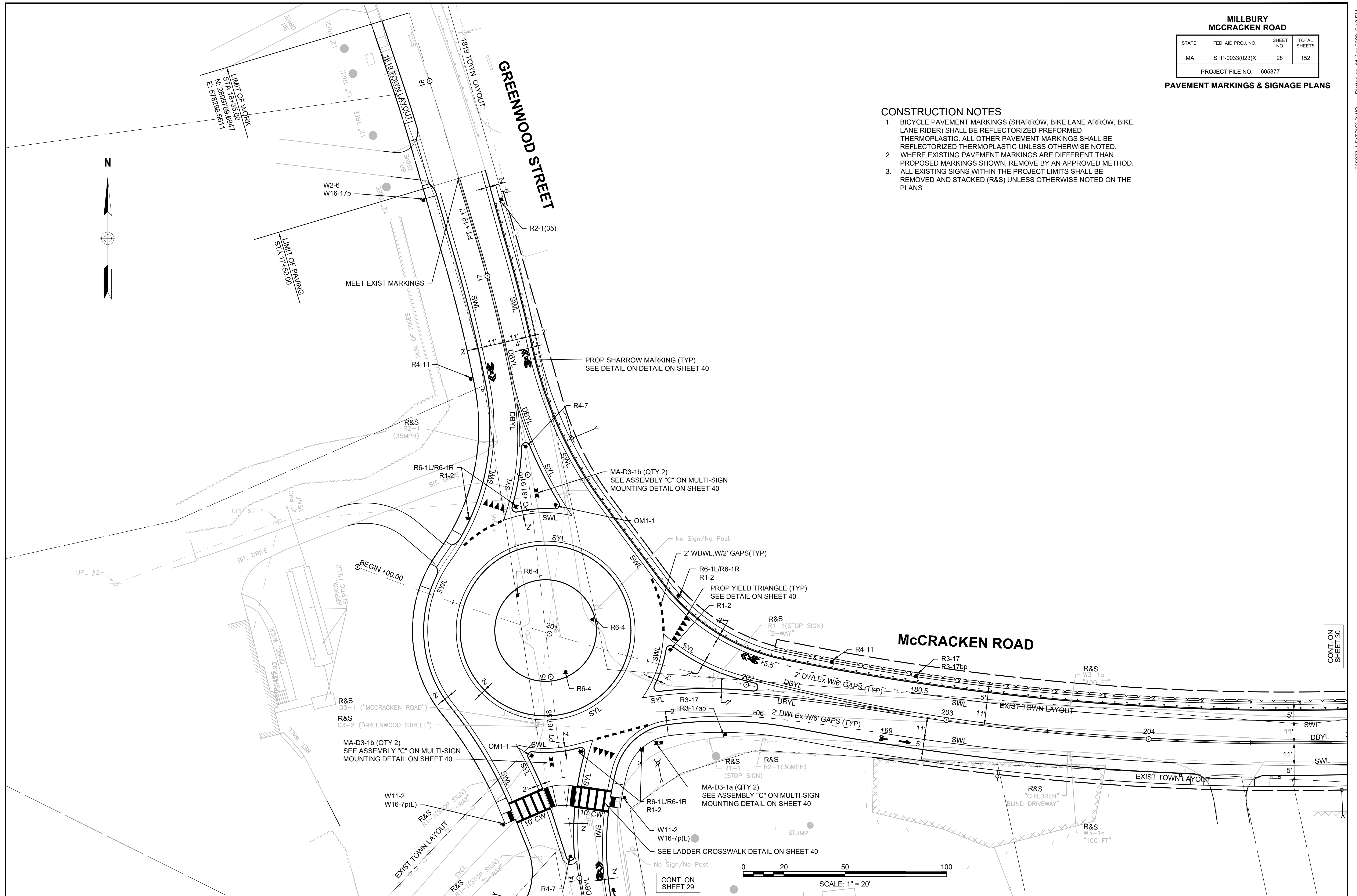
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	28	152
PROJECT FILE NO. 605377			

**PAVEMENT MARKINGS & SIGNAGE PLANS**

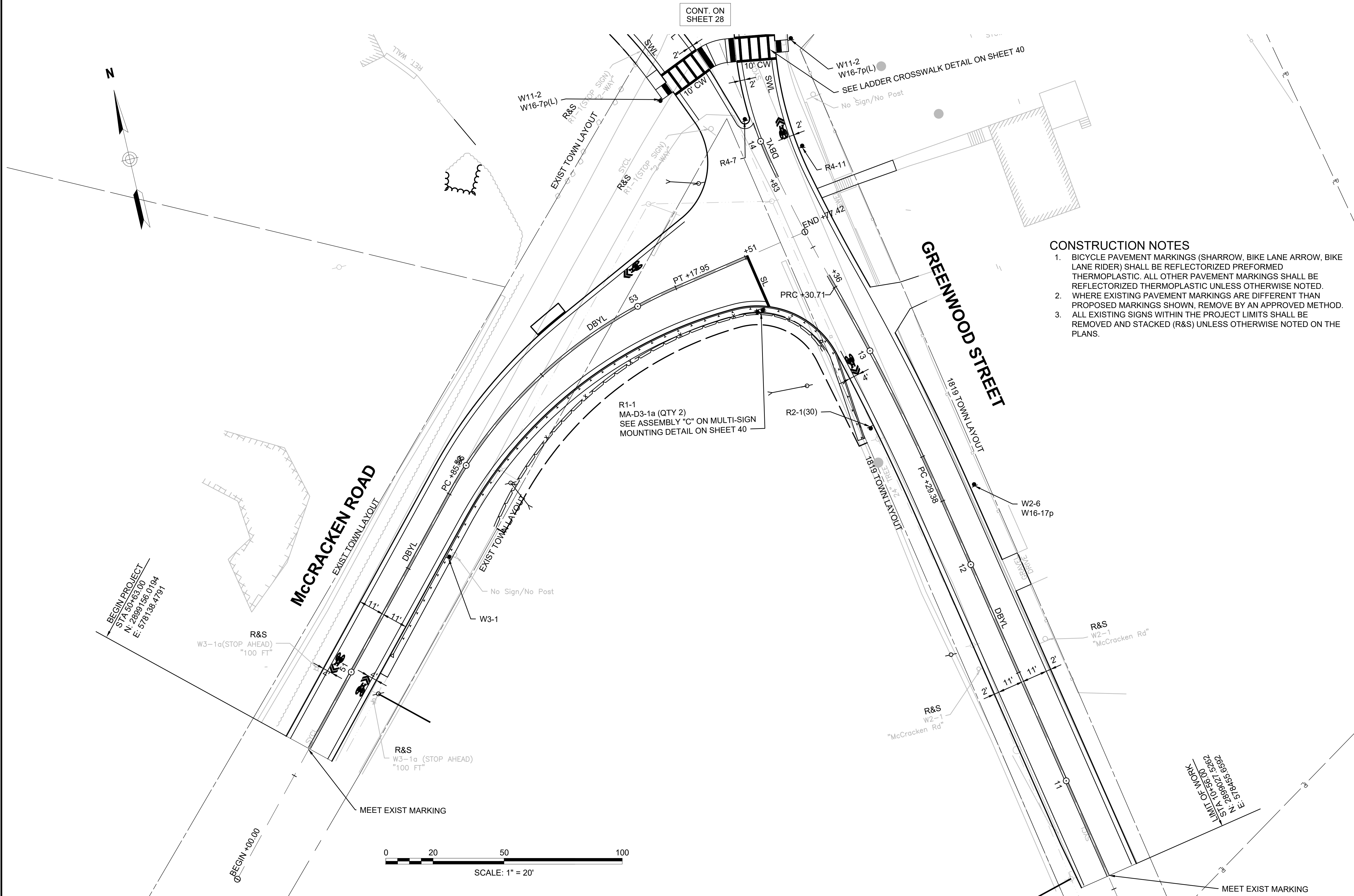
**CONSTRUCTION NOTES**

1. BICYCLE PAVEMENT MARKINGS (SHARROW, BIKE LANE ARROW, BIKE LANE RIDER) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC UNLESS OTHERWISE NOTED.
2. WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
3. ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.

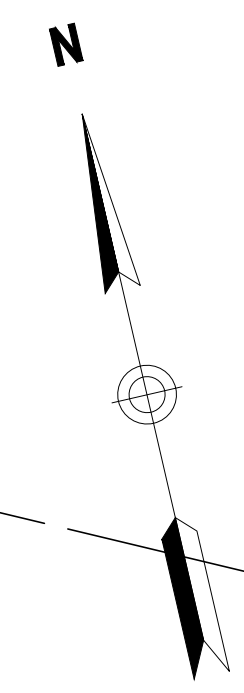


CONT. ON SHEET 30

CONT. ON SHEET 29



- CONSTRUCTION NOTES**
1. BICYCLE PAVEMENT MARKINGS (SHARROW, BIKE LANE ARROW, BIKE LANE RIDER) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC UNLESS OTHERWISE NOTED.
  2. WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
  3. ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.



BEGIN PROJECT  
 STA 450+00.00  
 N: 2889156.0194  
 E: 578138.4791

LIMIT OF WORK  
 STA 400+00.00  
 N: 2889156.0194  
 E: 578138.4791

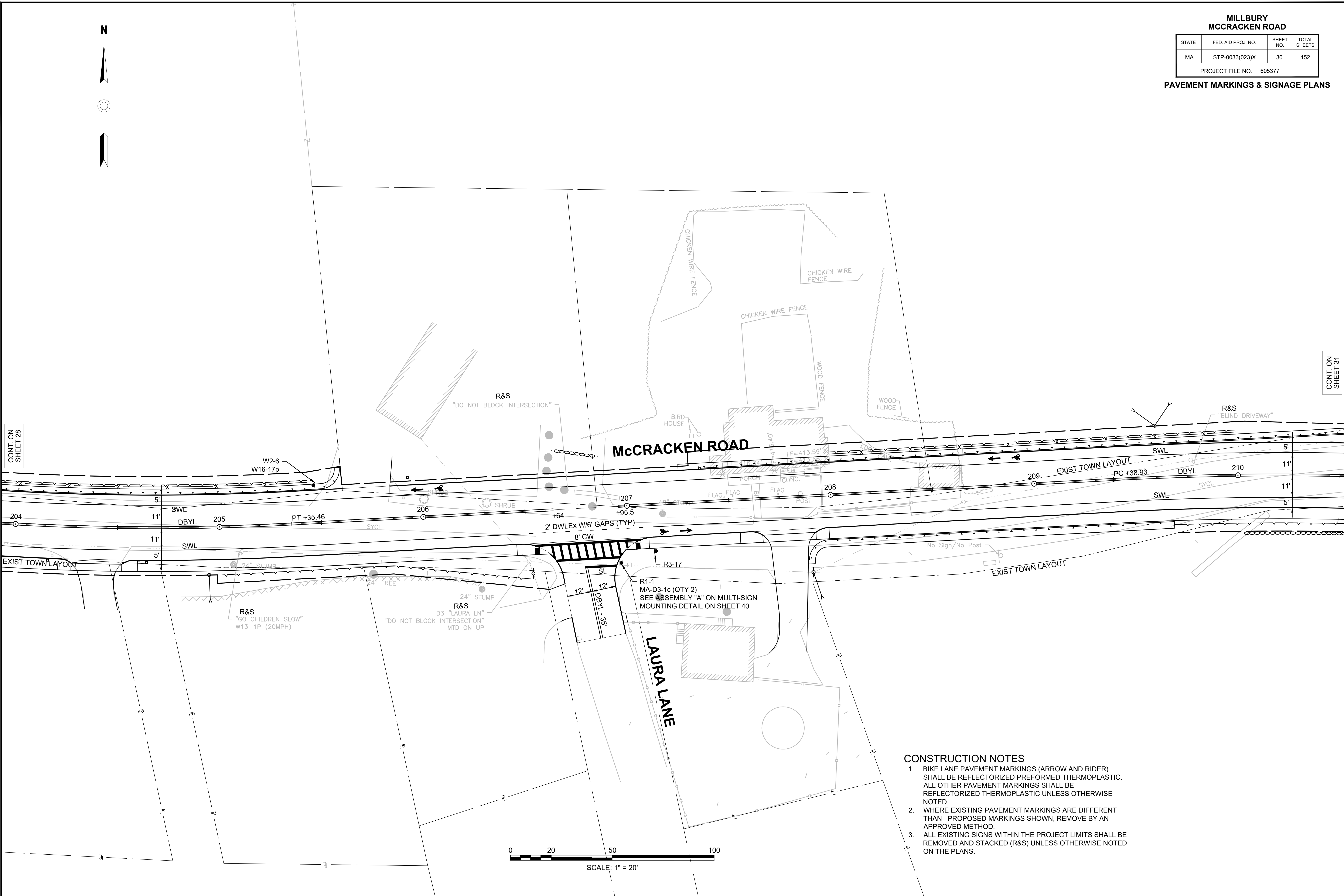
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	30	152

PROJECT FILE NO. 605377

**PAVEMENT MARKINGS & SIGNAGE PLANS**

N



CONT. ON SHEET 28

CONT. ON SHEET 31

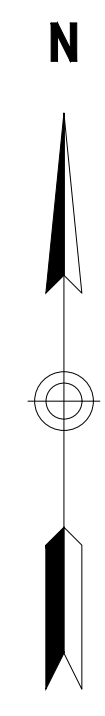
**CONSTRUCTION NOTES**

- BIKE LANE PAVEMENT MARKINGS (ARROW AND RIDER) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC UNLESS OTHERWISE NOTED.
- WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
- ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.

**MILLBURY  
MCCRACKEN ROAD**

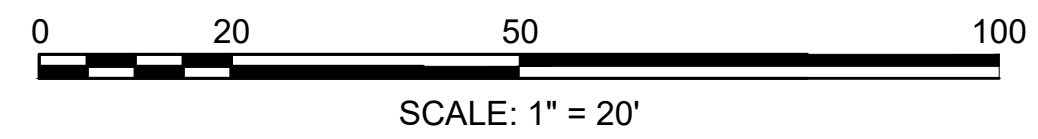
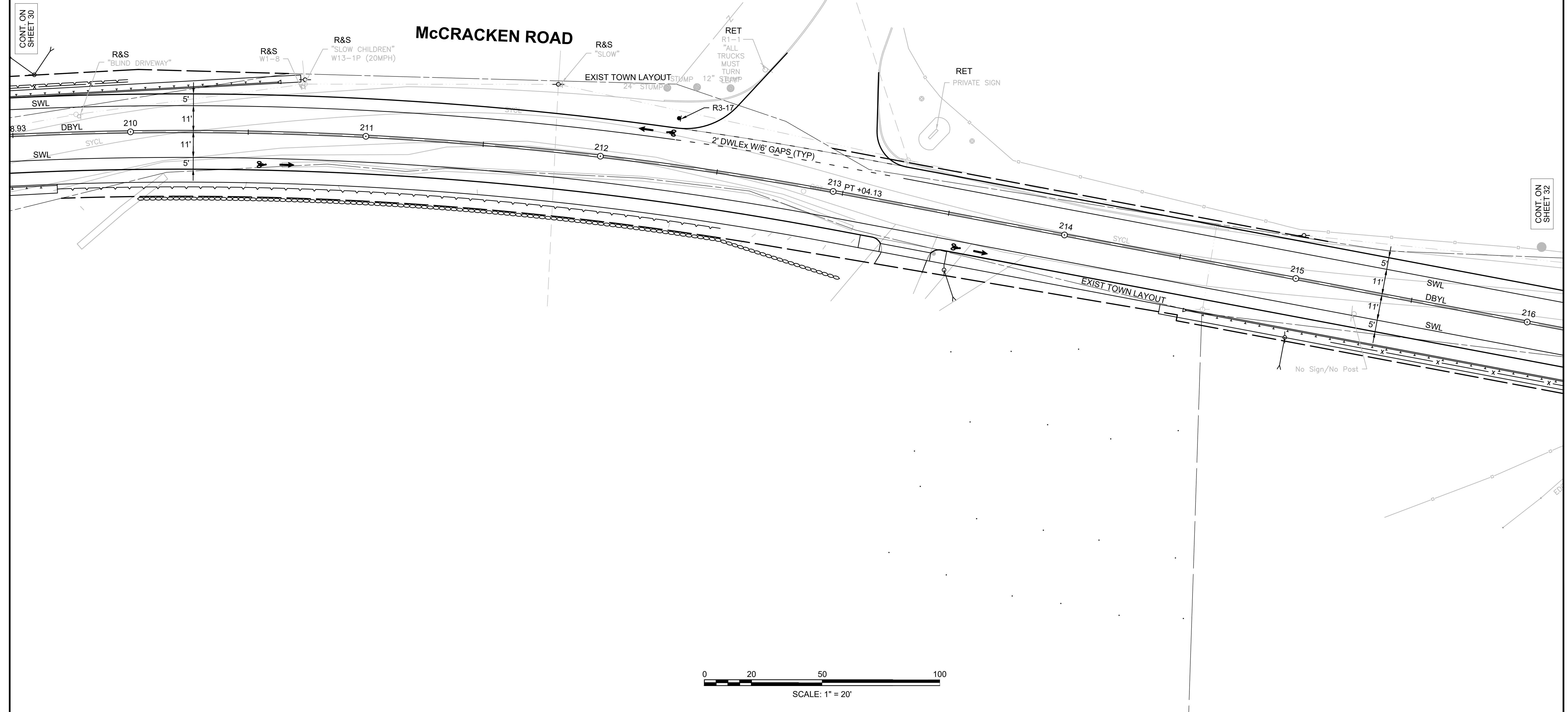
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	31	152
PROJECT FILE NO. 605377			

**PAVEMENT MARKINGS & SIGNAGE PLANS**



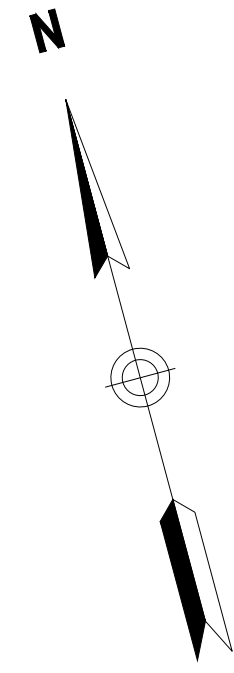
**CONSTRUCTION NOTES**

1. BIKE LANE PAVEMENT MARKINGS (ARROW AND RIDER) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC UNLESS OTHERWISE NOTED.
2. WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
3. ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.



CONT. ON SHEET 30

CONT. ON SHEET 32



**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	32	152

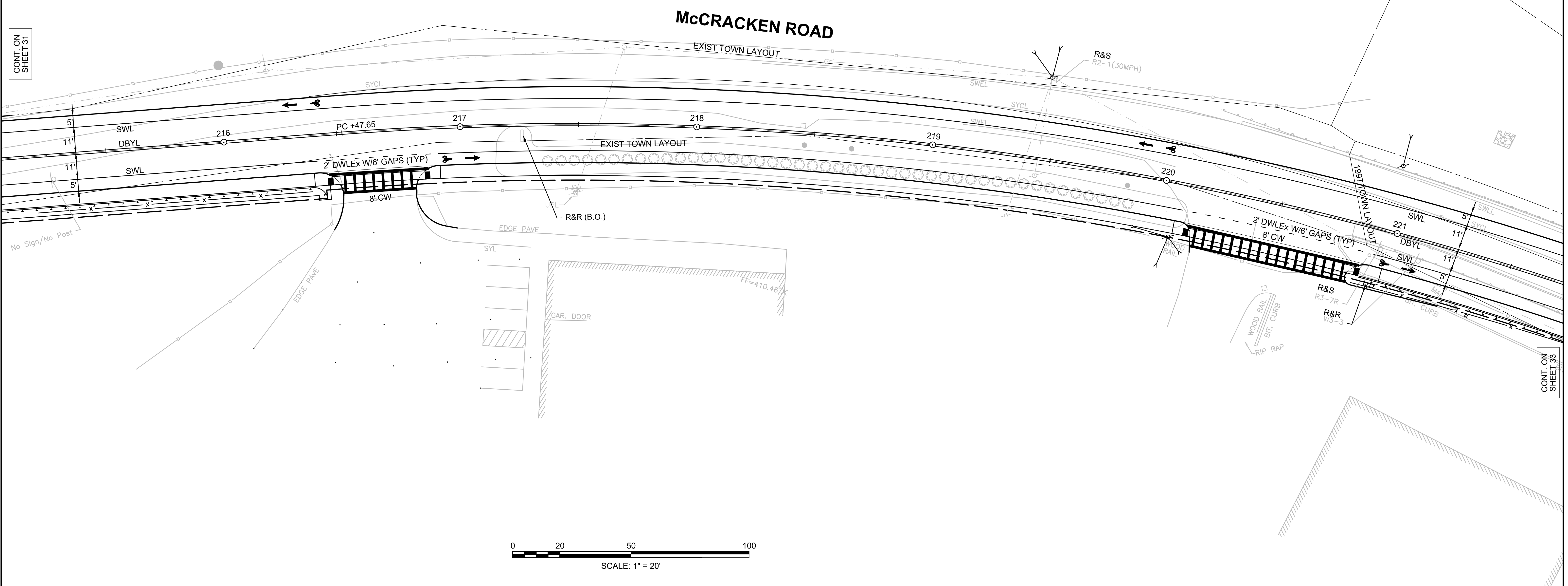
PROJECT FILE NO. 605377

**PAVEMENT MARKINGS & SIGNAGE PLANS**

**CONSTRUCTION NOTES**

1. BIKE LANE PAVEMENT MARKINGS (ARROW AND RIDER) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC UNLESS OTHERWISE NOTED.
2. WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
3. ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.

CONT. ON SHEET 31



CONT. ON SHEET 33



**MILLBURY  
MCCRACKEN ROAD**

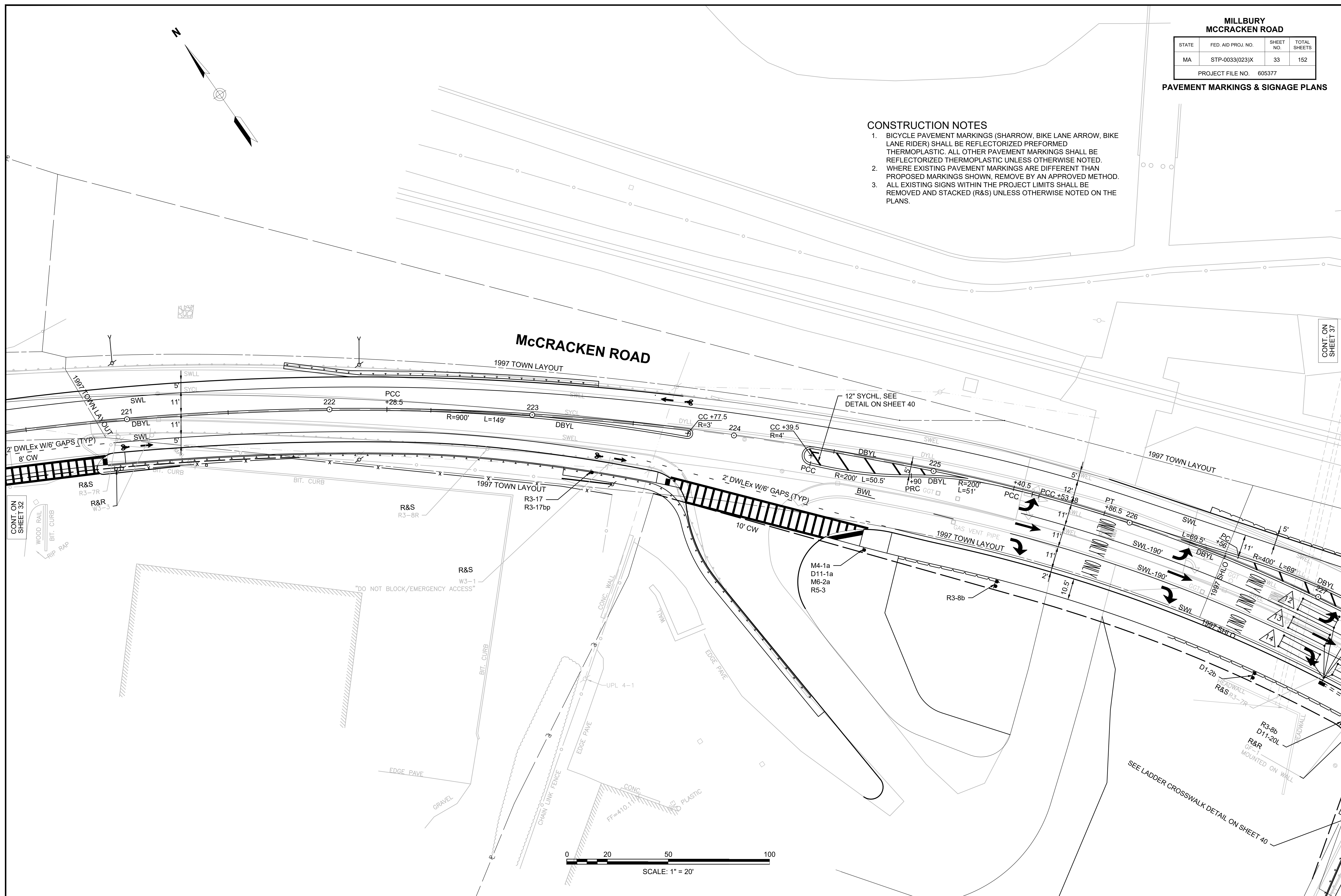
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	33	152

PROJECT FILE NO. 605377

**PAVEMENT MARKINGS & SIGNAGE PLANS**

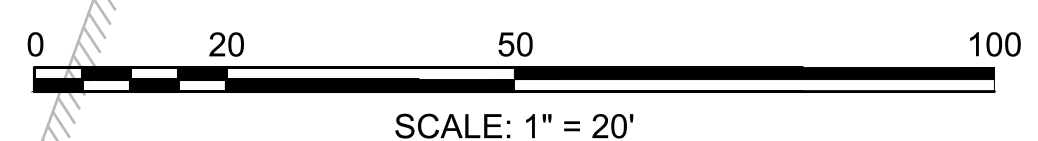
**CONSTRUCTION NOTES**

1. BICYCLE PAVEMENT MARKINGS (SHARROW, BIKE LANE ARROW, BIKE LANE RIDER) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC UNLESS OTHERWISE NOTED.
2. WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
3. ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.



CONT. ON SHEET 32

CONT. ON SHEET 37



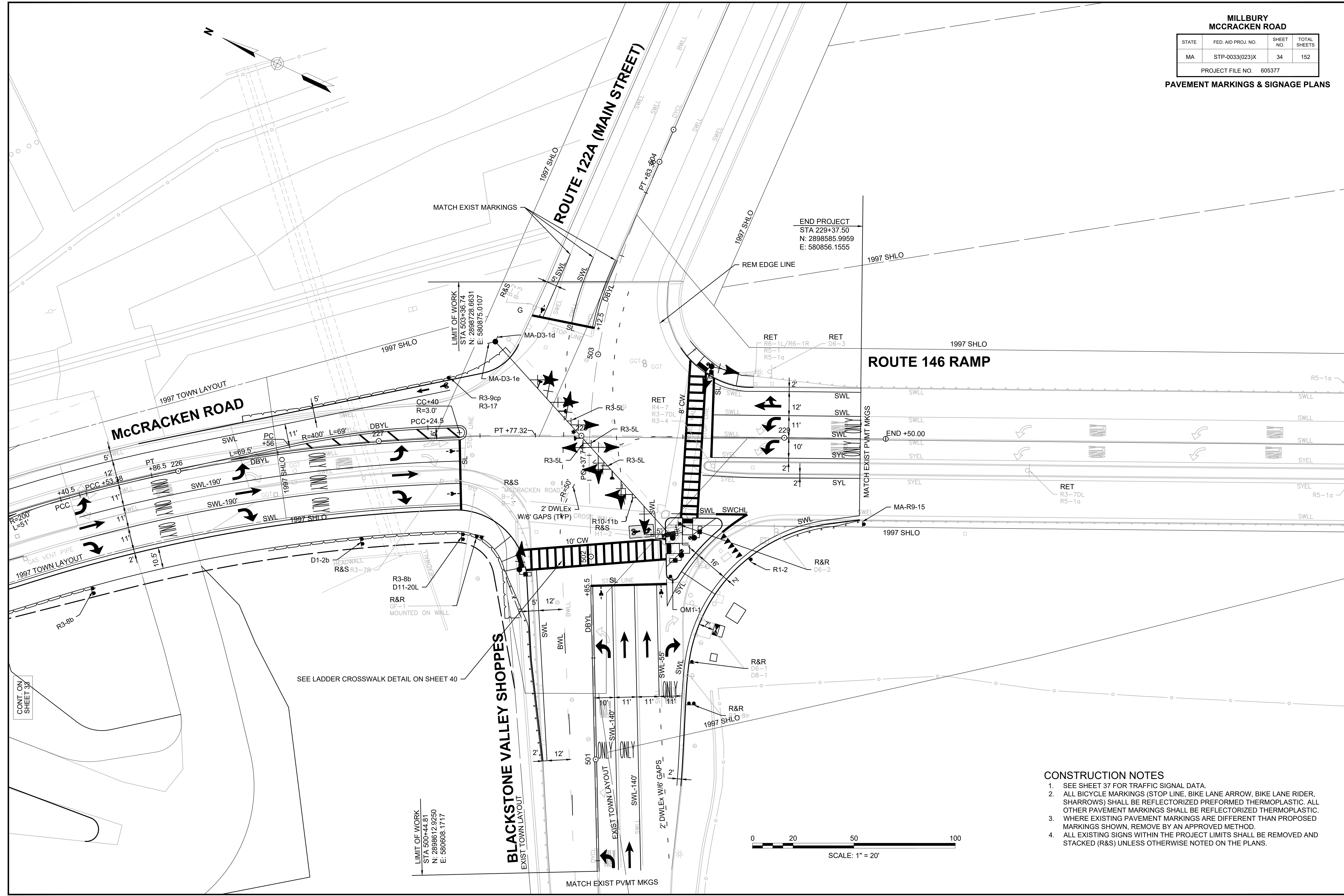
SEE LADDER CROSSWALK DETAIL ON SHEET 40

"DO NOT BLOCK/EMERGENCY ACCESS"

MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	34	152
PROJECT FILE NO. 605377			

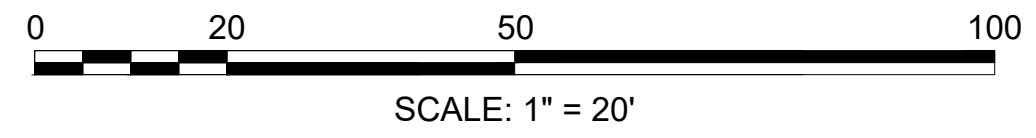
PAVEMENT MARKINGS & SIGNAGE PLANS



CONT. ON SHEET 33

SEE LADDER CROSSWALK DETAIL ON SHEET 40

LIMIT OF WORK  
STA. 500+44.81  
N: 2898612.9250  
E: 580608.1717








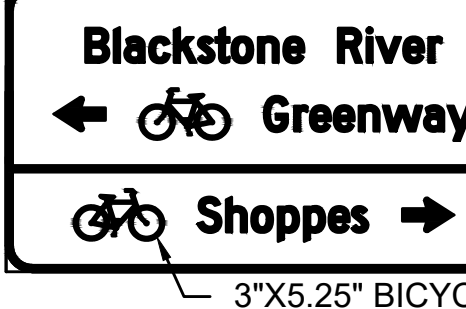




- CONSTRUCTION NOTES**
- SEE SHEET 37 FOR TRAFFIC SIGNAL DATA.
  - ALL BICYCLE MARKINGS (STOP LINE, BIKE LANE ARROW, BIKE LANE RIDER, SHARROWS) SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC. ALL OTHER PAVEMENT MARKINGS SHALL BE REFLECTORIZED THERMOPLASTIC.
  - WHERE EXISTING PAVEMENT MARKINGS ARE DIFFERENT THAN PROPOSED MARKINGS SHOWN, REMOVE BY AN APPROVED METHOD.
  - ALL EXISTING SIGNS WITHIN THE PROJECT LIMITS SHALL BE REMOVED AND STACKED (R&S) UNLESS OTHERWISE NOTED ON THE PLANS.

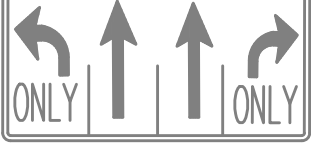
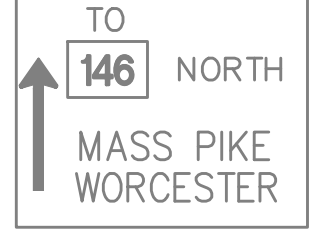
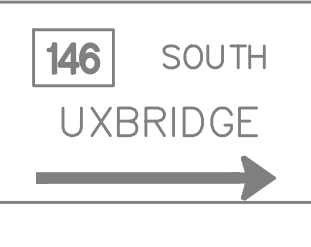
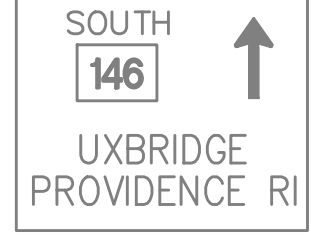

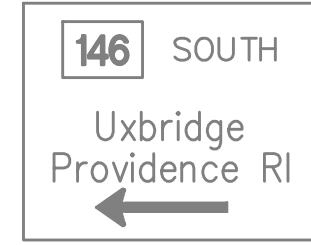
MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	35	152
PROJECT FILE NO. 605377			
TRAFFIC SIGN SUMMARY			

TRAFFIC SIGN SUMMARY													
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			NUMBER OF SIGNS REQUIRED	COLOR			POST SIZE AND NUMBER REQUIRED	UNIT AREA (S.F.)	AREA IN SQUARE FEET
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.		BACK-GROUND	LEGEND	BORDER			
R1-1	30"	30"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			2	RED	WHITE	WHITE	P5-2	6.25	12.50
R1-2	36"X36"X36"						7	WHITE	RED	WHITE	P5-7	4.50	31.50
R2-1(30)	24"	30"					1	WHITE	BLACK	BLACK	P5-1	5.00	5.00
R2-1(35)	24"	30"					1	WHITE	BLACK	BLACK	P5-1	5.00	5.00
R3-5L	30"	36"					4	WHITE	BLACK	BLACK	4 MTD ON SPAN WIRE	7.50	30.00
R3-8b	48"	30"					2	WHITE	BLACK	BLACK	P5-4 (TWO PER SIGN)	10.00	20.00
R3-9cp	30"	12"					1	WHITE	BLACK	BLACK	1 MTD W/OTHER	2.50	2.50
R3-17	30"	24"					6	BLACK WHITE	WHITE BLACK	WHITE BLACK	P5-6	5.00	30.00
R3-17ap	30"	12"					1	WHITE	BLACK	BLACK	1 MTD W/OTHER	2.50	2.50
R3-17bp	30"	12"					2	WHITE	BLACK	BLACK	2 MTD W/OTHERS	2.50	5.00
R4-7	24"	30"					2	WHITE	BLACK	BLACK	P5-2	5.00	10.00
R4-11	30"	30"					3	WHITE	BLACK	BLACK	P5-3	6.25	18.75
R5-3	24"	24"					1	WHITE	BLACK	BLACK	1 MTD W/OTHERS	4.00	4.00
R6-1L	36"	12"	 SEE NOTE 2				5	BLACK	WHITE	WHITE	5 MTD W/OTHERS	3.00	15.00
R6-1R	36"	12"	 SEE NOTE 2				5	BLACK	WHITE	WHITE	5 MTD W/OTHERS	3.00	15.00
R6-4	30"	24"					3	WHITE	BLACK	NONE	P5-3	5.00	15.00

TRAFFIC SIGN SUMMARY (CONTINUED)													
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			NUMBER OF SIGNS REQUIRED	COLOR			POST SIZE AND NUMBER REQUIRED	UNIT AREA (S.F.)	AREA IN SQUARE FEET
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.		BACK-GROUND	LEGEND	BORDER			
MA-R9-15	24"	24"		AS PER MASSDOT STANDARDS			1	WHITE	BLACK/ RED	BLACK	P5-1	4.00	4.00
R10-3e(L)	9"	15"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			2	WHITE	WHITE/ BLACK/ ORANGE	BLACK	3 MTD ON TS POST/POLE		PAID UNDER ITEM 816.01
R10-3e(R)	9"	15"					2	WHITE	WHITE/ BLACK ORANGE	BLACK	1 MTD ON TS POST/POLE		PAID UNDER ITEM 816.01
R10-11b	36"	36"					1	WHITE	BLACK	BLACK	1 MTD ON SPAN WIRE	9.00	9.00
W2-6	30"	30"					3	YELLOW	BLACK	BLACK	P5-3	6.25	18.75
W3-1	30"	30"					1	YELLOW	BLACK/ RED	BLACK	P5-1	6.25	6.25
W11-2	30"	30"					2	FLUOR-ESCENT YELLOW GREEN	BLACK	BLACK	P5-2	6.25	12.50
W16-7p(L)	24"	12"					2	FLUOR-ESCENT YELLOW GREEN	BLACK	BLACK	2 MTD W/OTHERS	2.00	4.00
W16-17p	24"	12"					3	YELLOW	BLACK	BLACK	3 MTD W/OTHERS	2.00	6.00
OM1-1	24"	24"					3	YELLOW	YELLOW CLUSTER	YELLOW	P5-3	4.00	12.00
TRAFFIC SIGN SUMMARY CONTINUED ON NEXT SHEET													

- NOTES:  
1. HIGH INTENSITY REFLECTIVE SHEETING SHALL BE USED FOR ALL SIGNS. SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION" FOR TEXT DIMENSIONS, AS AMENDED; THE 1977 MASSHIGHWAY DEPARTMENT CONSTRUCTION AND TRAFFIC STANDARD DETAILS, AS AMENDED, FOR SIGNS AND SUPPORTS; AND THE MASSHIGHWAY DEPARTMENT SIGN LISTINGS 1993 EDITION, AS AMENDED.  
2. R6-1L AND R6-1R SIGNS TO BE PAINTED ONE-SIDE AND MOUNTED AS SHOWN IN ASSEMBLY TYPE "A" OF THE "MULTIPLE SIGN-MOUNTING DETAIL" ON SHEET 40.

TRAFFIC SIGN SUMMARY (CONTINUED)													
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT 6" TOWN SEAL (TYP)	TEXT DIMENSIONS (INCHES)			NUMBER OF SIGNS REQUIRED	COLOR			POST SIZE AND NUMBER REQUIRED	UNIT AREA (S.F.)	AREA IN SQUARE FEET
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.		BACK-GROUND	LEGEND	BORDER			
MA-D3-1a	60"	12"	 PAINTED ONE SIDE	6"C/4.5"C @85%	3" 3"	N/A	4	GREEN	WHITE	WHITE	P5-4 2 MTD W/OTHERS SEE NOTE 4	PAID UNDER ITEM 874	
MA-D3-1b	60"	12"	 PAINTED ONE SIDE	6"C/4.5"C @85%	3" 3"	N/A	4	GREEN	WHITE	WHITE	P5-4 2 MTD W/OTHERS SEE NOTE 4	PAID UNDER ITEM 874	
MA-D3-1c	36"	12"	 PAINTED ONE SIDE	6"C/4.5"C @85%	3" 3"	N/A	2	GREEN	WHITE	WHITE	2 MTD W/OTHERS	PAID UNDER ITEM 874	
MA-D3-1d	36"	12"	 PAINTED BOTH SIDES	6"C/4.5"C	3" 3"	N/A	1	GREEN	WHITE	WHITE	1 MTD ON TS POLE	PAID UNDER ITEM 874	
MA-D3-1e	60"	12"	 PAINTED BOTH SIDES	6"C/4.5"C @85%	3" 3"	N/A	1	GREEN	WHITE	WHITE	1 MTD ON TS POLE	PAID UNDER ITEM 874	
D1-2b	30"	18"	 3"X5.25" BICYCLE	2"D 2"D 2"D	2.5" 2" 2" 3"	2"X3" @180° 2"X3" @0°	1	GREEN	WHITE	WHITE	1 MTD W/OTHERS	3.75	3.75
D11-1a	18"	18"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			1	GREEN	WHITE	WHITE	P5-1	2.25	2.25
D11-20L	12"	18"		AS PER MUTCD INTERIM APPROVAL IA-20			1	GREEN	WHITE	WHITE	1 MTD W/OTHERS	1.50	1.50
M4-1a	12"	6"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			1	GREEN	WHITE	WHITE	1 MTD W/OTHERS	0.50	0.50
M6-2a	12"	9"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			1	GREEN	WHITE	WHITE	1 MTD W/OTHERS	0.75	0.75

TRAFFIC SIGN SUMMARY (CONTINUED)													
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			NUMBER OF SIGNS REQUIRED	COLOR			POST SIZE AND NUMBER REQUIRED	UNIT AREA (S.F.)	AREA IN SQUARE FEET
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.		BACK-GROUND	LEGEND	BORDER			
R&R R3-8lr											P5-2		
R&R D6-1											1-POST SEE ITEM 841.8		
R&R D8-1											1 MTD W/OTHERS		
R&R D6-2											1-POST SEE ITEM 841.8		
RET D6-3													
R&R GF-1											MTD ON (tbd)		

- NOTES:
- HIGH INTENSITY REFLECTIVE SHEETING SHALL BE USED FOR ALL SIGNS. SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION" FOR TEXT DIMENSIONS, AS AMENDED; THE 1977 MASSHIGHWAY DEPARTMENT CONSTRUCTION AND TRAFFIC STANDARD DETAILS, AS AMENDED, FOR SIGNS AND SUPPORTS; AND THE MASSHIGHWAY DEPARTMENT SIGN LISTINGS 1993 EDITION, AS AMENDED.
  - ALL SIGNS SHOWN GRAPHICALLY FOR INFORMATION ONLY. SIGN VENDOR SHALL FABRICATE ALL SIGNS IN ACCORDANCE WITH THE APPLICABLE STANDARDS.
  - MA-D3-1 SIGNS SHALL HAVE A 0.5" BORDER WITH A 1.5" RADIUS.
  - WHERE BACK TO BACK STREET NAME SIGNS ARE REQUIRED, SEE "MULTIPLE SIGN-MOUNTING DETAIL" ON SHEET 40.
  - D1-2b SIGN SHALL HAVE A 0.375" BORDER WITH A 1.5" RADIUS.

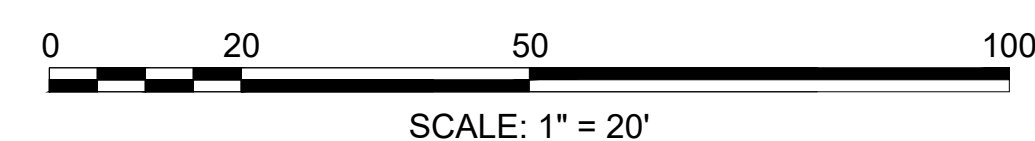
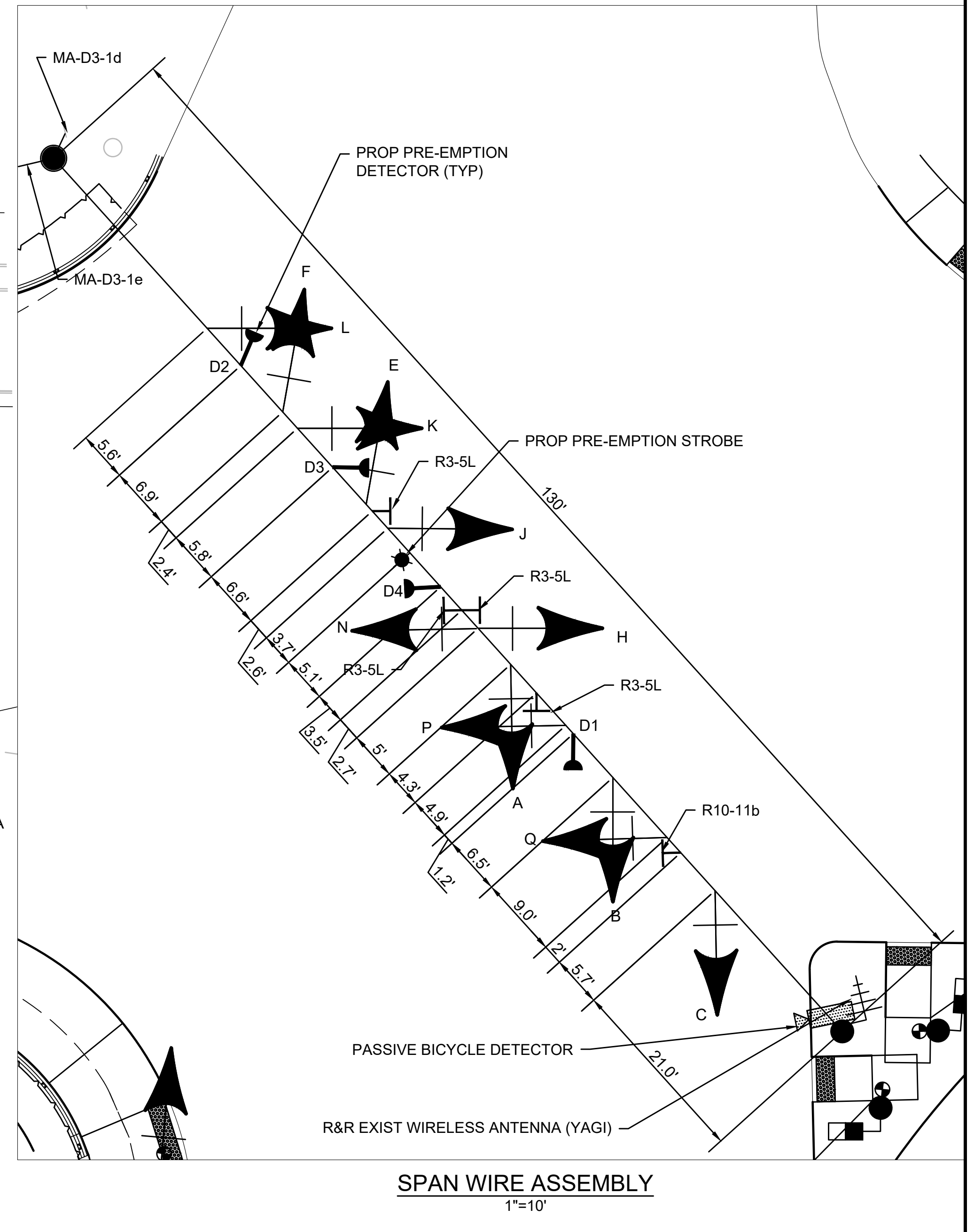
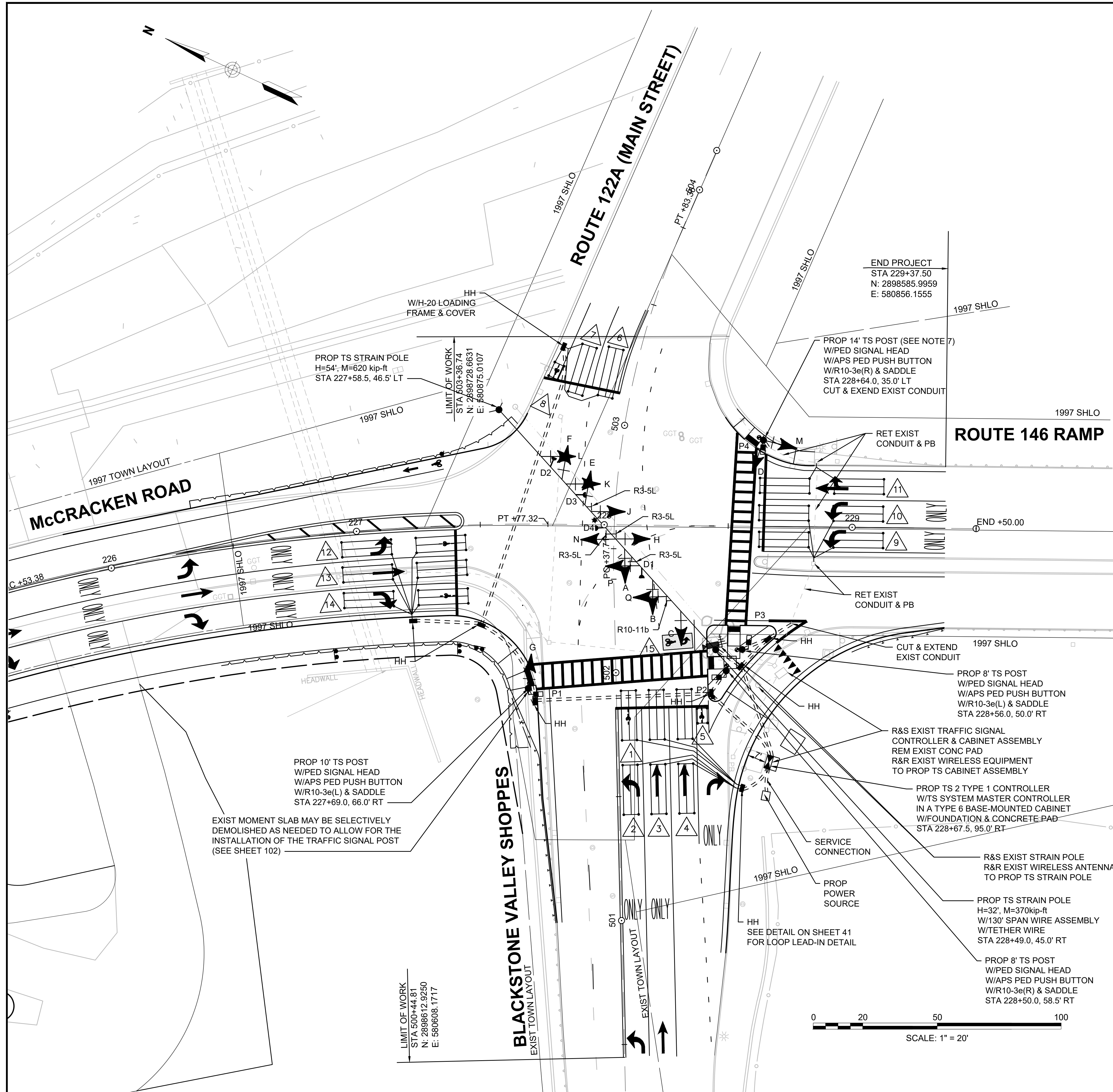
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	37	152
PROJECT FILE NO. 605377			

**TRAFFIC SIGNAL PLANS**

**CONSTRUCTION NOTES**

- SEE SHEET 38 FOR TRAFFIC SIGNAL DATA.
- REMOVE ALL EXISTING TS EQUIPMENT AND ABANDON ALL TS CONDUIT UNLESS OTHERWISE NOTED.
- EACH LOOP GROUP SHALL BE SPliced IN SINGLE PULL BOX AND WIRED TO SEPARATE CONTROLLER INPUT.
- PULL BOXES SHALL BE ADJACENT TO CURB UNLESS OTHERWISE NOTED AND SHALL NOT BE LOCATED IN WHEELCHAIR RAMPS.
- TRAFFIC SIGNAL FOUNDATIONS TO BE LOCATED BY STATION AND OFFSET.
- THE TOP OF THE PROPOSED STRAIN POLE FOUNDATION SHALL BE FLUSH WITH FINISHED GRADE.
- SIGNAL HEADS D & M SHALL BE BANDED TO SIDE-OF-POST, NOT TOP-MOUNTED.
- TS POST/POLE, WITH PEDESTRIAN PUSH BUTTON, NOT LOCATED WITHIN A PAVED SURFACE SHALL BE POSITIONED SO AS TO PROVIDE A 10" MAX CLEAR REACH ZONE BETWEEN THE PEDESTRIAN PUSH BUTTON AND THE PAVED SURFACE PER 521 CMR AND AS SHOWN IN THE CONSTRUCTION DETAILS.
- SEE SHEET 39 FOR TRAFFIC SIGNAL DATA FOR MAIN STREET AT ROUTE 146 NORTHBOUND RAMPS.

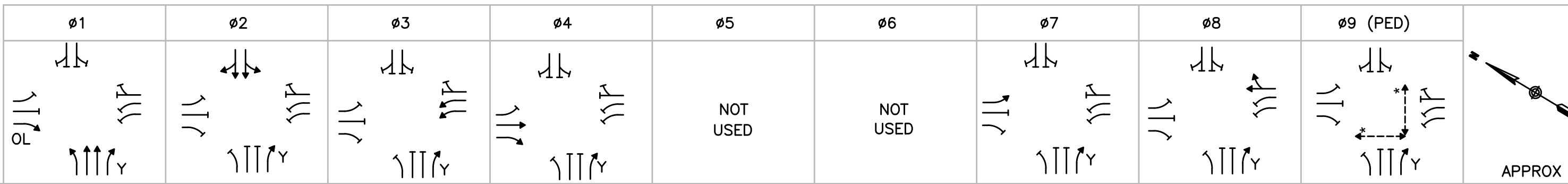


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	38	152
PROJECT FILE NO. 605377			
<b>TRAFFIC SIGNAL PLANS</b>			

**SEQUENCE & TIMING NOTES:**

- IF THE ASSIGNED RIGHT OF WAY FOR ANY TRAFFIC MOVEMENT IS TO REMAIN IN EFFECT DURING THE NEXT CALLED PHASE, THE SIGNAL INDICATIONS FOR THAT TRAFFIC MOVEMENT WILL NOT CHANGE DURING THE CLEARANCE INTERVAL.
- THE RIGHT OF WAY MAY BE ASSIGNED TO ANY PHASE OR ANY COMBINATION OF NON-CONFLICTING PHASES.
- IF CALLS EXIST ON ALL PHASES, THE ASSIGNMENT OF RIGHT OF WAY SHALL BE IN ACCORDANCE WITH THE PREFERENTIAL PHASE SEQUENCE.
- IF THE ASSIGNED RIGHT-OF-WAY FOR ANY TRAFFIC MOVEMENT IS TO CHANGE DURING THE NEXT CALLED PHASE, THE SIGNAL INDICATION FOR THAT MOVEMENT WILL DISPLAY THE APPROPRIATE CLEARANCE INTERVALS.



**SEQUENCE AND TIMING FOR FULLY ACTUATED CONTROL (COORDINATED)**

APPROACH	DIRECTION	HOUSING	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	FLASH
BLACKSTONE SHOPPES	EB	A	G	Y	R	R	R	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
BLACKSTONE SHOPPES	EB	B,C,D	G	Y	R	R	R	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
MAIN STREET (ROUTE 122A)	WB	E,G	R	R	R	G	Y	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
MAIN STREET (ROUTE 122A)	WB	F	R	R	R	G	Y	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
ROUTE 146 RAMP	NB	H,J	R	R	R	R	R	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
ROUTE 146 RAMP	NB	K,L,M	R	R	R	R	R	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
MCCRACKEN ROAD	SB	N	R	R	R	R	R	R	R	R	R	R	R	R							G	Y	R	R	R	R	R	R	R	FR
MCCRACKEN ROAD	SB	P	R	R	R	R	R	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
MCCRACKEN ROAD	SB	Q	R	R	R	R	R	R	R	R	R	R	R	R							R	R	R	R	R	R	R	R	R	FR
PEDESTRIAN X-ING	NB-SB	P1-P2	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW							DW	DW	DW	DW	DW	DW	DW	DW	DW	OUT
PEDESTRIAN X-ING	EB-WB	P3-P4	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW							DW	DW	DW	DW	DW	DW	DW	DW	DW	OUT

**TIMING IN SECONDS**

MINIMUM GREEN (INITIAL)	4			4			4					6									6			4						
PASSAGE TIME (VEHICLE)	3			3			2.5					4									4			2.5						
MAXIMUM 1	30			28			15					22									15			28						
MAXIMUM 2	40			25			20					20									15			30						
DYNAMIC MAX 3	50			27			28					30									30			28						
DYNAMIC MAX 4	55						30																30							
DYNAMIC STEP	5			5			5					5									5			5						
YELLOW CLEARANCE			4			4						3.5									3			4					3	
RED CLEARANCE				2			2.5					4											2		4				2	
PEDESTRIAN WALK																													7	
PEDESTRIAN CLEARANCE																													17	
DETECTOR MEMORY				NON-LOCK			NON-LOCK					NON-LOCK									NON-LOCK			NON-LOCK					LOCK	
RECALL				OFF			MIN					OFF									OFF			OFF					OFF	

CONFLICT FLASH OPERATION ONLY

**STRAIN POLE FOUNDATION DATA**

POLE HEIGHT	BASE MOMENT	MAST ARM LOCATION	SOIL TYPE	FOUNDATION DIAMETER	FOUNDATION DEPTH	VERTICAL BARS
54 FT	620 kip-ft	227+58.5, 46.5' LT	WET SAND (DENSE)	4'-0"	16'-6"	18 - #9
32 FT	370 kip-ft	228+49.0, 45.0' LT	WET SAND (DENSE)	3'-6"	15'-0"	18 - #8
				4'-0"	14'-6"	18 - #9

**NOTES:**

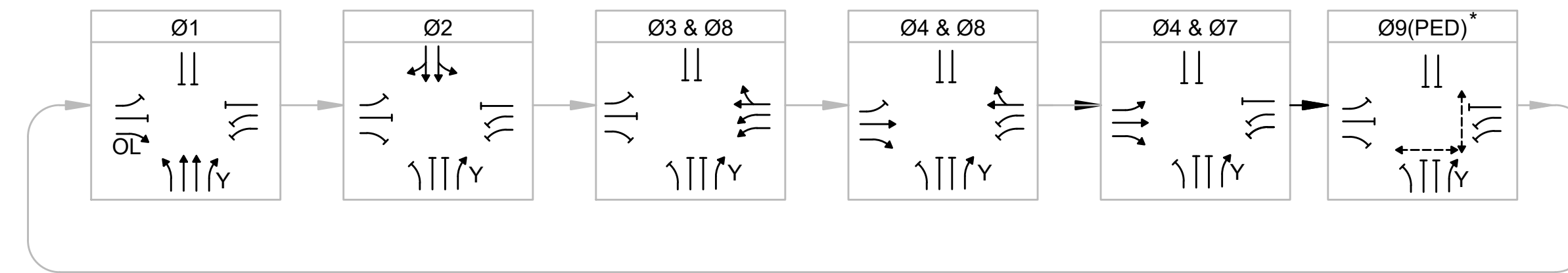
- SEE SPECIAL PROVISION FOR ADDITIONAL INFORMATION.

**PASSIVE DETECTION DATA**

DETECTION ZONE	APPROACH/LANE	CAMERA	DELAY /EXT	CALL PHASE
15	MCCRACKEN SHARED-USE PATH LEFT-TURN	C1	0	Ø1

NOTE: DELAY AND EXTENSION TIMINGS SHALL BE PROGRAMMED IN THE CONTROLLER ONLY

**PREFERENTIAL PHASE SEQUENCE**

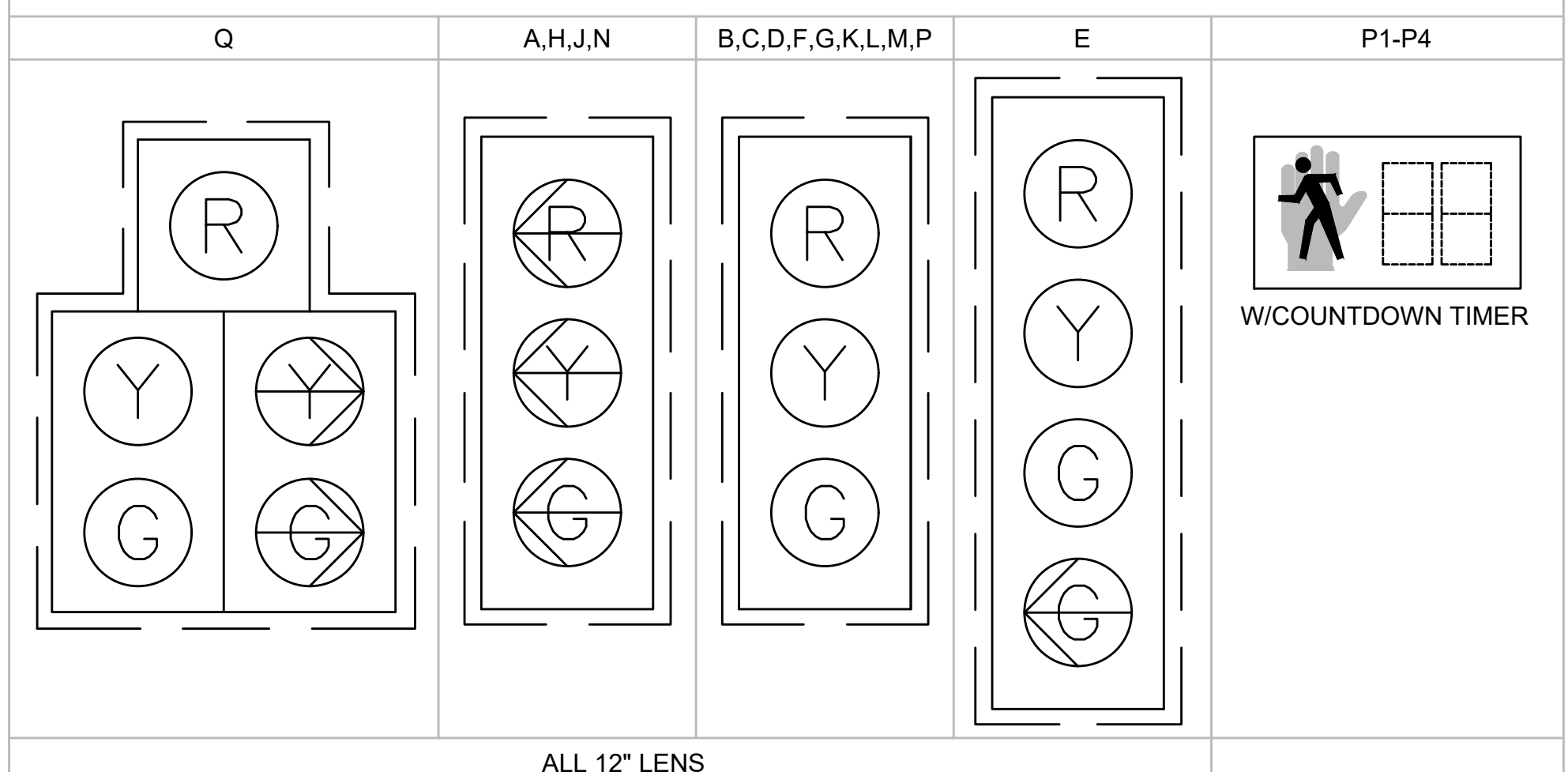


\* UPON PEDESTRIAN PUSH BUTTON ACTUATION  
Y = YIELD CONTROL  
OL = OVERLAP

COORDINATION DATA			COORDINATION PHASE SPLIT TIMES								
TIMING PLAN	CYCLE	OFFSET	Ø1	Ø2	Ø3	Ø4	Ø5	Ø6	Ø7	Ø8	Ø9(PED)
1/1/1 M-F 3PM-9PM	110	0	28(23)	31(24)	27(21)	24(14)			20(20)	31(15)	0(28)

- NOTES:**
- AUTOMATIC FLASHING OPERATION PER 2009 M.U.T.C.D., AS AMENDED.
  - \* UPON PEDESTRIAN PUSH BUTTON ACTUATION
  - Ø3 SHALL NOT RUN WITH Ø7
  - OL = OVERLAP
  - Y = YIELD CONTROL
  - MAXIMUM 1 = NORMAL OPERATION
  - MAXIMUM 2 = DURING COORDINATION
  - DYNAMIC MAX 3 = SATURDAY & SUNDAY 12:30-16:00
  - DYNAMIC MAX 4 = SATURDAY & SUNDAY 16:00-18:00
  - STOP AND GO OPERATION FOR 24 HOURS PER DAY. FLASHING OPERATION FOR EMERGENCY ONLY.
  - DURING PEDESTRIAN INTERVAL, FDW THROUGH YELLOW OPERATION SHALL NOT BE IN EFFECT.

**SIGNAL HEAD DATA**



- NOTES:**
- ALL SIGNAL HEADS SHALL BE EQUIPPED WITH 5" NON-LOUVERED BACKPLATES. ALL BACKPLATES SHALL CONTAIN A 3" WIDE YELLOW REFLECTIVE BORDER.
  - ALL SIGNAL HEADS SHALL BE EQUIPPED WITH TUNNEL VISORS.
  - ALL SIGNAL DISPLAYS SHALL BE EQUIPPED WITH L.E.D. MODULES.

**PRE-EMPTION PHASING & PRIORITY**

DETECTOR & PRIORITY	PRE-EMPT PHASE ASSIGNMENT	MOVEMENT	VEHICLE PHASE ASSIGNMENT
D1	1	↑↑↑	Ø1
D2	2	↓↓↓	Ø2
D3	3	↑↑↓	Ø3 & Ø8
D4	4	↓↓↑	Ø4 & Ø7

- EMERGENCY VEHICLE PRE-EMPTION OPERATION**
- EMERGENCY VEHICLE PRE-EMPTION SIGNALS SHALL BE OPTICALLY TRANSMITTED BY OPTICAL EMITTERS MOUNTED IN EMERGENCY VEHICLES AND RECEIVED BY OPTICAL DETECTORS LOCATED AT EACH INTERSECTION.
  - PRE-EMPTION SIGNALS SHALL BE SERVICED ON A PRIORITY BASIS WITH DETECTORS D1, D2, D3 OR D4 ASSIGNED DESCENDING PRIORITIES AS FOLLOWS: (D1 HIGHEST AND D4 LOWEST)
  - IN RESPONSE TO A PRE-EMPTION SIGNAL RECEIVED AT AN INTERSECTION BY OPTICAL DETECTOR D1 (OR D2, D3, D4) THE CONTROLLER SHALL HOLD OR ADVANCE TO AND HOLD IN EMERGENCY VEHICLE PRE-EMPTION PHASE #1 (OR #2, #3, #4) GREEN FOR A MINIMUM OF TEN (10) SECONDS OR UNTIL PRE-EMPTION SIGNAL CEASES. THE CONTROLLER SHALL THEN TIME PRE-EMPTION PHASE CLEARANCES FOR THE ASSOCIATED PHASE(S) AS SHOWN IN THE SEQUENCE AND TIMING CHART AND SERVICE SUBSEQUENT EMERGENCY VEHICLE PRE-EMPTION PHASES AS NECESSARY.
  - MINIMUM GREEN AND NORMAL VEHICLE & PEDESTRIAN CLEARANCE SHALL BE PROVIDED ON PHASES THAT ARE TO BE TERMINATED BY PRE-EMPTION DEMAND.
  - PRE-EMPTION STROBE SHALL BE ILLUMINATED WHENEVER ANY EMERGENCY VEHICLE PRE-EMPTION GREEN IS ON.
  - EMERGENCY VEHICLE PRE-EMPTION SHALL OVERRIDE COORDINATION.

**DETECTOR DATA**

DETECTOR NO.	NO. SECTION/ SIZE	NO. OF TURNS	OPERATIONS	DELAY /EXT	CALL PHASE	LOOP CONNECTION
1	1-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø1	SINGLE
2	1-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø1	SINGLE
3	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø1	SERIES
4	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø1	SERIES
5	1-4'X6' QUADRUPOLE	2-4-2	PRESENCE	0	Ø1	SINGLE
6	1-6'X30' QUADRUPOLE	2-4-2	PRESENCE	0	Ø2	SINGLE
7	1-6'X30' QUADRUPOLE	2-4-2	PRESENCE	0	Ø2	SINGLE
8	1-4'X6' QUADRUPOLE	2-4-2	PRESENCE	0	Ø2	SINGLE
9	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø3	SERIES
10	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø3	SERIES
11	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø8	SERIES
12	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø7	SERIES
13	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø4	SERIES
14	2-6'X20' QUADRUPOLE	2-4-2	PRESENCE	0	Ø4	SERIES

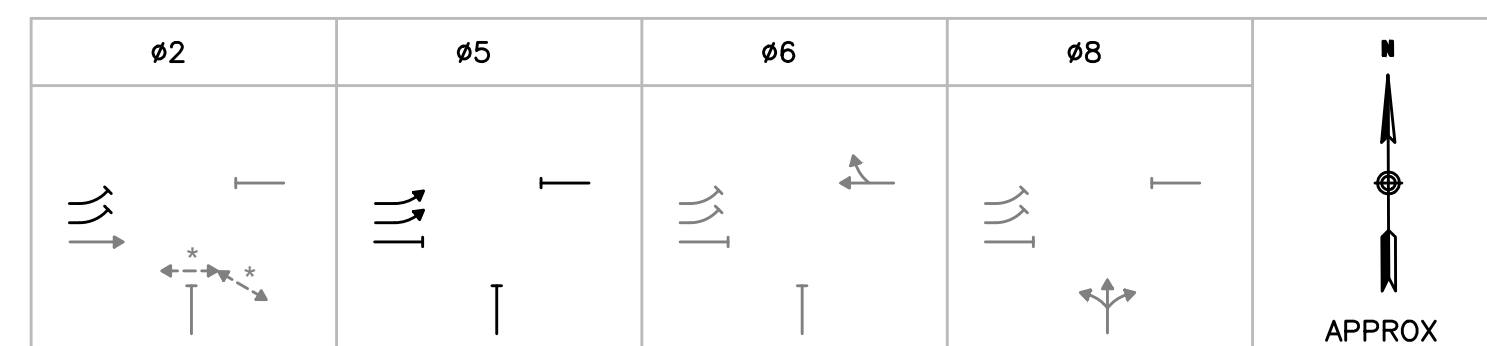
NOTE: DELAY AND EXTENSION TIMINGS SHALL BE PROGRAMMED IN THE CONTROLLER ONLY

**LIST OF MAJOR ITEMS REQUIRED**

PAY ITEM	QUANTITY	DESCRIPTION
	1	80 TS 2 TYPE 1 CONTROLLER IN A TYPE 6 BASE MOUNTED CABINET INCLUDING FOUNDATION AND CONCRETE PAD
	1	TS SYSTEM MASTER CONTROLLER
	1	R&R EXIST WIRELESS IN-CABINET EQUIPMENT TO PROP CABINET
	1	PROP TS STRAIN POLE, H=32' M=370 ft-k AND FOUNDATION
	1	PROP TS STRAIN POLE, H=54' M=620 ft-k AND FOUNDATION
	1	TS SPAN WIRE ASSEMBLY W/TETHER WIRE
	1	R&R EXIST WIRELESS ANTENNA TO PROP STRAIN POLE
	2	TS POST 8" STANDARD INCL. FOUNDATION
	1	TS POST 10" STANDARD INCL. FOUNDATION
	1	TS POST 14" STANDARD INCL. FOUNDATION
	13	SIGNAL HEAD, 3-SECTION, 12" LENSES
	1	SIGNAL HEAD, 4-SECTION, 12" LENSES
	1	SIGNAL HEAD, 5-SECTION, 12" LENSES
	4	PEDESTRIAN SIGNAL HEAD (L.E.D.)
	2	APS PEDESTRIAN PUSH BUTTON W/R10-3e(L) AND SIGN SADDLE
	2	APS PEDESTRIAN PUSH BUTTON W/R10-3e(R) AND SIGN SADDLE
	7	TYPE C, 2-CHANNEL CARD RACK LOOP DETECTOR AMPLIFIER
	22	WIRE LOOP DETECTOR
	1	PASSIVE BICYCLE DETECTION SYSTEM (1 DEVICE, VDP, & CABLES)
	1	MODIFY EXIST SERVICE CONNECTION (UNDERGROUND)
	4	EMERGENCY PRE-EMPTION OPTICAL DETECTORS & DETECTOR CABLE
	1	EMERGENCY PRE-EMPTION 4 CHANNEL PHASE SELECTOR
	1	EMERGENCY PRE-EMPTION SYSTEM CHASSIS
	1	EMERGENCY PRE-EMPTION STROBE (WHITE LENS)
804.3	425±	3" CONDUIT, TYPE NM, SCHEDULE 80
811.22	5	HAND HOLE - SD2.022
	3	HAND HOLE - SD2.022, W/H-20 LOADING FRAME AND COVER

PLUS NECESSARY DUCT, CABLE, LABOR, MISCELLANEOUS MATERIAL AND EQUIPMENT TO COMPLETE THE INSTALLATION AND PROVIDE AN OPERATING TRAFFIC CONTROL SIGNAL.

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	39	152
PROJECT FILE NO. 605377			
TRAFFIC SIGNAL PLANS			



**SEQUENCE & TIMING NOTES:**

- IF THE ASSIGNED RIGHT OF WAY FOR ANY TRAFFIC MOVEMENT IS TO REMAIN IN EFFECT DURING THE NEXT CALLED PHASE, THE SIGNAL INDICATIONS FOR THAT TRAFFIC MOVEMENT WILL NOT CHANGE DURING THE CLEARANCE INTERVAL.
- THE RIGHT OF WAY MAY BE ASSIGNED TO ANY PHASE OR ANY COMBINATION OF NON-CONFLICTING PHASES.
- IF CALLS EXIST ON ALL PHASES, THE ASSIGNMENT OF RIGHT OF WAY SHALL BE IN ACCORDANCE WITH THE PREFERENTIAL PHASE SEQUENCE.
- IF THE ASSIGNED RIGHT-OF-WAY FOR ANY TRAFFIC MOVEMENT IS TO CHANGE DURING THE NEXT CALLED PHASE, THE SIGNAL INDICATION FOR THAT MOVEMENT WILL DISPLAY THE APPROPRIATE CLEARANCE INTERVALS.

**EXISTING /PROPOSED SEQUENCE AND TIMING FOR FULLY ACTUATED CONTROL(COORDINATED)**

APPROACH	DIRECTION	HOUSING	1	2	3	4	5	6	7	8	9	10	11	12	FLASH
MCCRACKEN ROAD	EB	A,B,C	←R	←R	←R	←G	←Y	←R	←R	←R	←R	←R	←R	←R	←FR
MCCRACKEN ROAD	EB	D,E	Y	R	R	R	R	R	R	R	R	R	R	R	FY
N MAIN ST (ROUTE 122A)	WB	F	R	R	R	R	R	R	⊕	Y	R	R	R	R	FY
N MAIN ST (ROUTE 122A)	WB	G	R	R	R	R	R	R	G	Y	R	R	R	R	FY
ROUTE 146 NB RAMP	NB	H,J,K,L,M	R	R	R	R	R	R	R	R	R	G	Y	R	FR
PEDESTRIAN X-ING	EB-WB	P1-P2	W	FDW	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW	OUT
PEDESTRIAN X-ING	NB-SB	P3-P4	W	FDW	DW	DW	DW	DW	DW	DW	DW	DW	DW	DW	OUT

**TIMING IN SECONDS**

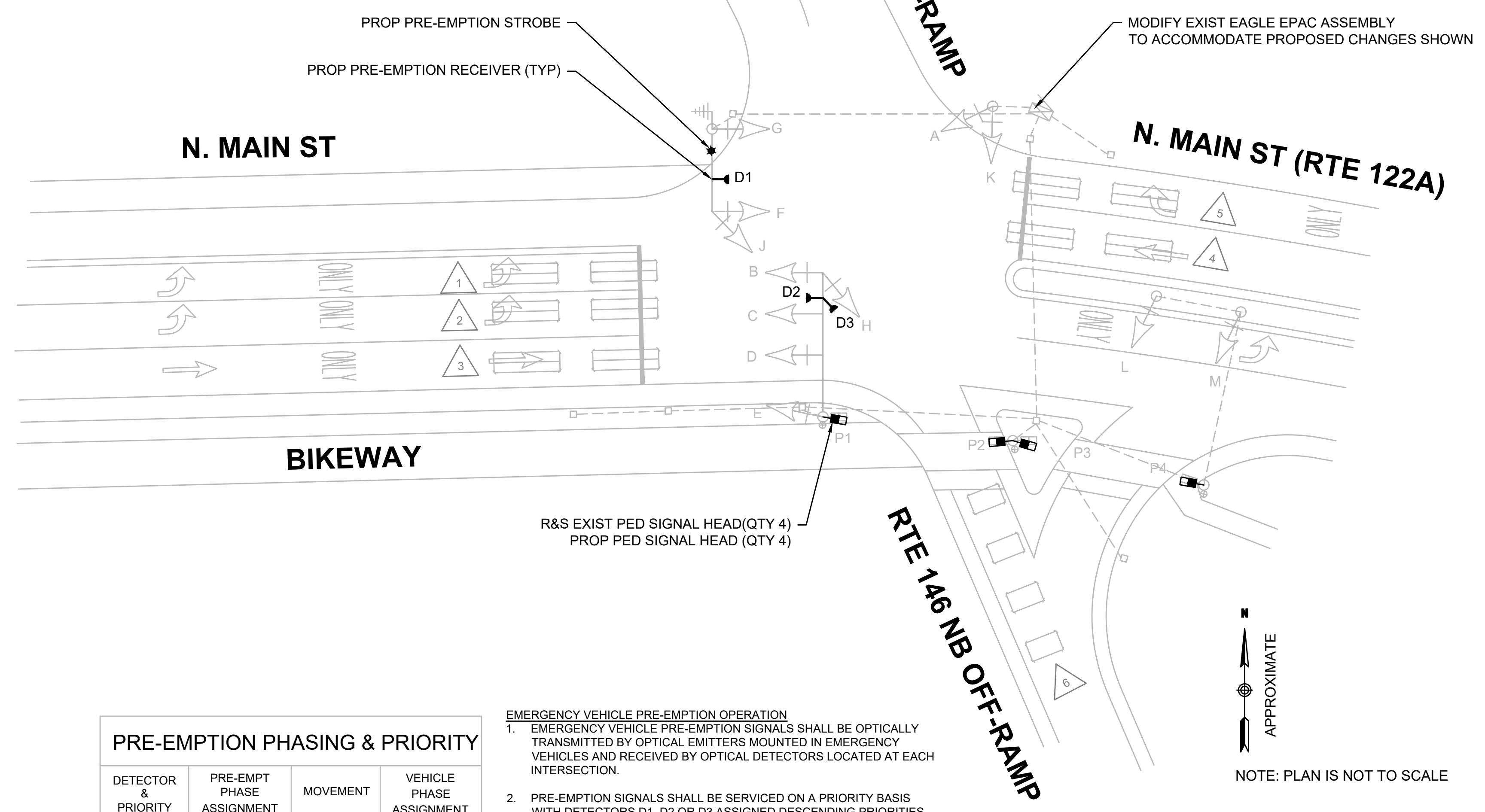
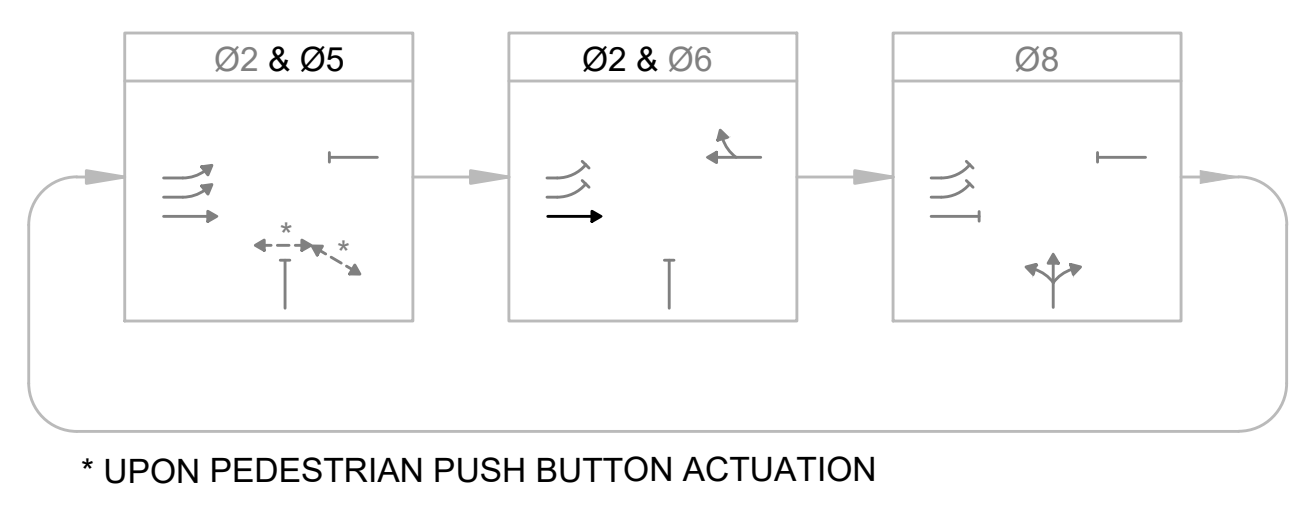
MINIMUM GREEN (INITIAL)	7	7	6	6
PASSAGE TIME (VEHICLE)	3	3	3	3
MAXIMUM 1	30	30	30	30
MAXIMUM 2	30	30	30	30
YELLOW CLEARANCE	4	4	3.5	4
RED CLEARANCE	1	1	1	1
PEDESTRIAN WALK	5			
PEDESTRIAN CLEARANCE	19			

CONFLICT FLASH OPERATION ONLY

DETECTOR MEMORY		NON-LOCK		NON-LOCK		NON-LOCK		NON-LOCK	
RECALL		MIN		OFF		OFF		OFF	
COORDINATION DATA		COORDINATION PHASE SPLIT TIMES							
TIMING PLAN	CYCLE	OFFSET	02	05	06	08			
1/1/1 M-F 3PM-9PM	110	60	74	26	48	36			
MODE		COORD 0							

- NOTES:**
- AUTOMATIC FLASHING OPERATION PER 2009 M.U.T.C.D., AS AMENDED.
  - \* UPON PEDESTRIAN PUSH BUTTON ACTUATION
  - MAXIMUM 1 = NORMAL OPERATION
  - MAXIMUM 2 = NOT USED

**EXISTING /PROPOSED PREFERENTIAL PHASE SEQUENCE**



**PRE-EMPTION PHASING & PRIORITY**

DETECTOR & PRIORITY	PRE-EMPT PHASE ASSIGNMENT	MOVEMENT	VEHICLE PHASE ASSIGNMENT
D1	1	←	06
D2	2	→	02 & 05
D3	3	↗	08

- EMERGENCY VEHICLE PRE-EMPTION OPERATION**
- EMERGENCY VEHICLE PRE-EMPTION SIGNALS SHALL BE OPTICALLY TRANSMITTED BY OPTICAL EMITTERS MOUNTED IN EMERGENCY VEHICLES AND RECEIVED BY OPTICAL DETECTORS LOCATED AT EACH INTERSECTION.
  - PRE-EMPTION SIGNALS SHALL BE SERVICED ON A PRIORITY BASIS WITH DETECTORS D1, D2 OR D3 ASSIGNED DESCENDING PRIORITIES AS FOLLOWS: (D1 HIGHEST AND D3 LOWEST)
  - IN RESPONSE TO A PRE-EMPTION SIGNAL RECEIVED AT AN INTERSECTION BY OPTICAL DETECTOR D1 (OR D2, D3) THE CONTROLLER SHALL HOLD OR ADVANCE TO AND HOLD IN EMERGENCY VEHICLE PRE-EMPTION PHASE #1 (OR #2, #3) GREEN FOR A MINIMUM OF TEN (10) SECONDS OR UNTIL PRE-EMPTION SIGNAL CEASES. THE CONTROLLER SHALL THEN TIME PRE-EMPTION PHASE CLEARANCES FOR THE ASSOCIATED PHASE(S) AS SHOWN IN THE SEQUENCE AND TIMING CHART AND SERVICE SUBSEQUENT EMERGENCY VEHICLE PRE-EMPTION PHASES AS NECESSARY.
  - MINIMUM GREEN AND NORMAL VEHICLE CLEARANCE SHALL BE PROVIDED ON PHASES THAT ARE TO BE TERMINATED BY PRE-EMPTION DEMAND.
  - PRE-EMPTION STROBE SHALL BE ILLUMINATED WHENEVER ANY EMERGENCY VEHICLE PRE-EMPTION GREEN IS ON.
  - EMERGENCY VEHICLE PRE-EMPTION SHALL OVERRIDE COORDINATION.

**EXISTING /PROPOSED SIGNAL HEAD DATA**

A,B	C	D,E,F	G,H,J	K,L,M	P1-P4	P1-P4
						R&S P1-P4
ALL 12" LENS						

**EXISTING /PROPOSED LOOP DETECTOR DATA**

DETECTOR NO.	NO. SECTION/ SIZE	NO. OF TURNS	OPERATIONS	DELAY /EXT	CALL PHASE	LOOP CONNECTION
1	2-5'X20' QUADRUPOLE	2-4-2	PRESENCE	0	05	SERIES
2	2-5'X20' QUADRUPOLE	2-4-2	PRESENCE	0	05	SERIES
3	2-5'X20' QUADRUPOLE	2-4-2	PRESENCE	0	02	SERIES
4	2-5'X20' QUADRUPOLE	2-4-2	PRESENCE	0	06	SERIES
5	2-5'X20' QUADRUPOLE	2-4-2	PRESENCE	0	06	SERIES
6	4-6'X10'	3	PRESENCE	0	08	SERIES/PARALLEL

NOTE: DELAY AND EXTENSION TIMINGS SHALL BE PROGRAMMED IN THE CONTROLLER ONLY

**LIST OF MAJOR ITEMS REQUIRED**

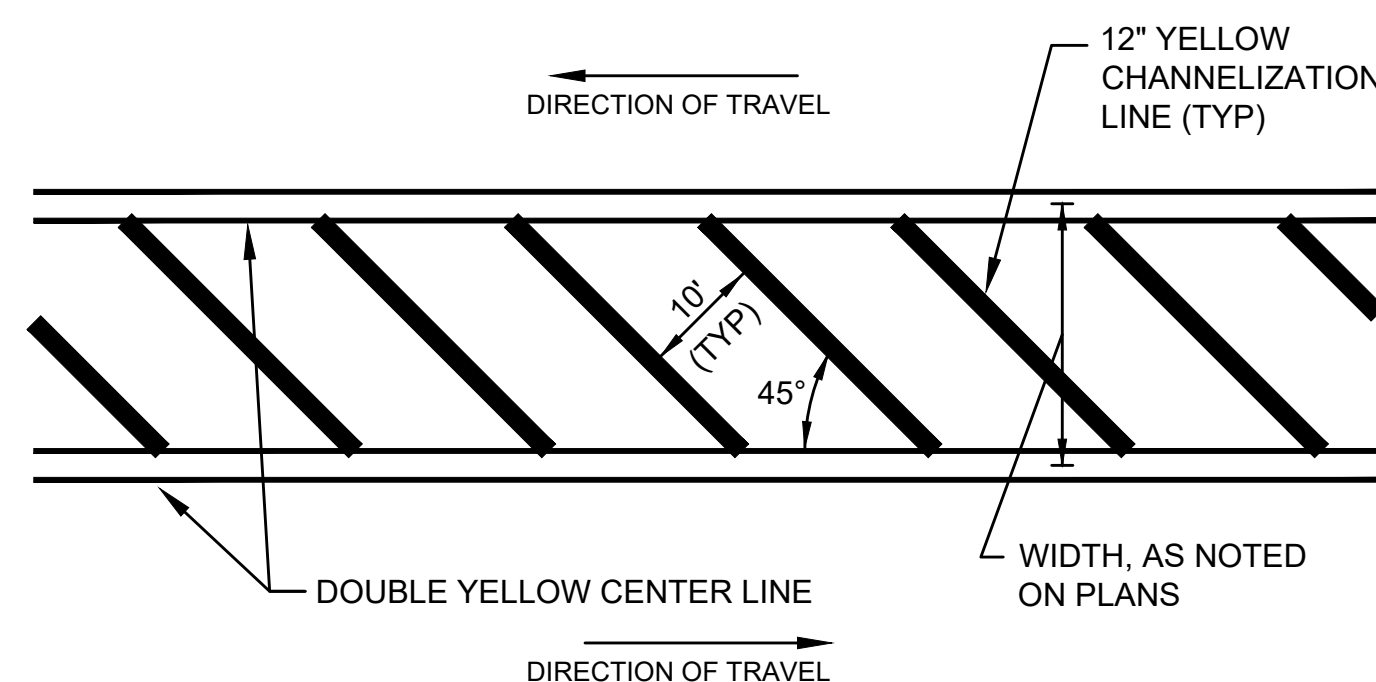
NORTH MAIN STREET (RTE 122A) AT ROUTE 146 NB RAMPS		
PAY ITEM	QUANTITY	DESCRIPTION
816.02	1	MODIFY EXIST EAGLE EPAC 300 (M42, 3.32h) TS CONTROLLER TO ACCOMMODATE PROPOSED CHANGES SHOWN
	4	PEDESTRIAN SIGNAL HEAD (L.E.D.)
	3	EMERGENCY PRE-EMPTION OPTICAL DETECTORS & DETECTOR CABLE
	1	EMERGENCY PRE-EMPTION 4 CHANNEL PHASE SELECTOR
	1	EMERGENCY PRE-EMPTION SYSTEM CHASSIS
	1	EMERGENCY PRE-EMPTION STROBE (WHITE LENS)
	1	MAINTAIN EXISTING SIGNAL

PLUS NECESSARY DUCT, CABLE, LABOR, MISCELLANEOUS MATERIAL AND EQUIPMENT TO COMPLETE THE INSTALLATION AND PROVIDE AN OPERATING TRAFFIC CONTROL SIGNAL.

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	40	152
PROJECT FILE NO. 605377			

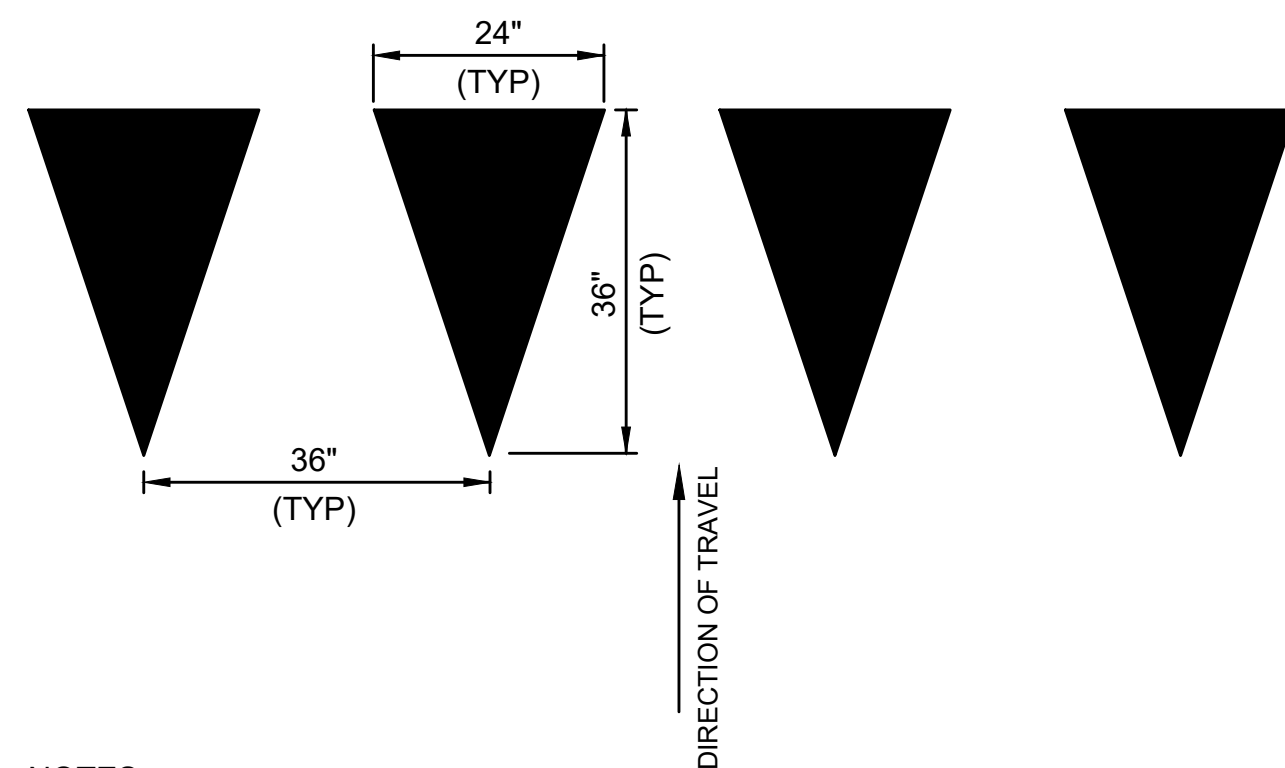
**TRAFFIC DETAILS**



- NOTES:
- ALL 12" LINES SHALL BE APPLIED IN ONE APPLICATION, NO COMBINATION OF LINES (e.g. TWO - 6" LINES) WILL BE ACCEPTED.

**CHANNELIZED MARKINGS - MEDIAN**

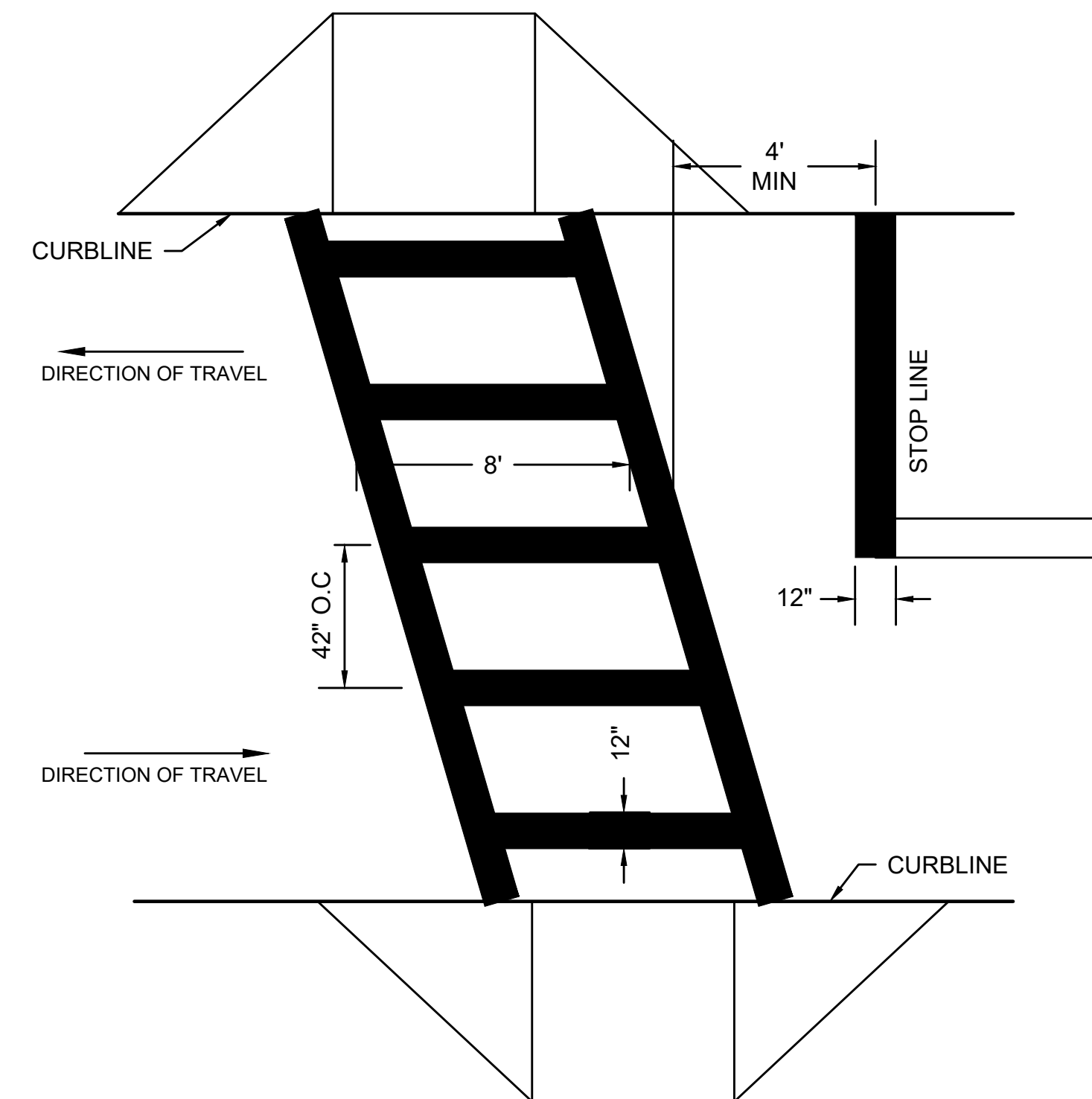
SCALE: NTS DWG: PM-13 DATE: OCT 2015



- NOTES:
- YIELD LINES SHALL CONSIST OF A ROW OF SOLID WHITE TRIANGLES.
  - IF APPLICABLE, YIELD LINES SHALL BE PLACED 4-FEET IN ADVANCE OF THE NEAREST CROSSWALK LINE.
  - IN THE ABSENCE OF A MARKED CROSSWALK, YIELD LINES SHALL BE PLACED AS SHOWN ON THE PLANS.

**YIELD LINE TRIANGLES**

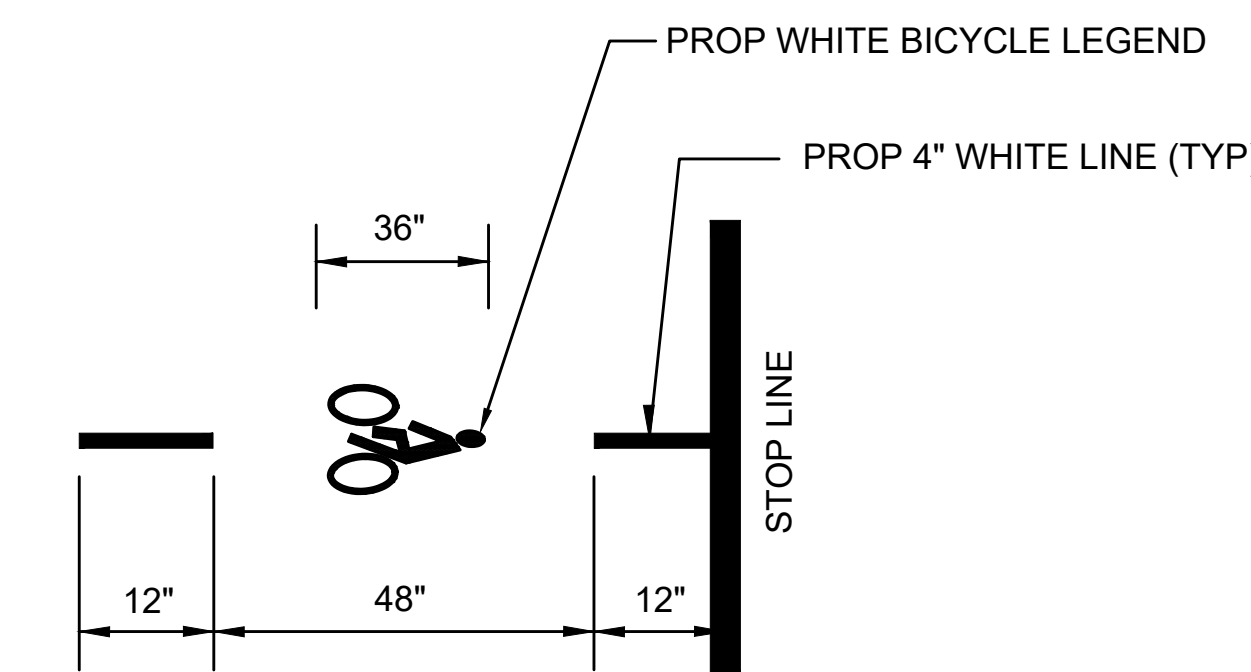
SCALE: NTS



- NOTES:
- ALL EXISTING CROSSWALK MARKINGS SHALL BE FULLY ERADICATED BY APPROVED METHOD PRIOR TO THE APPLICATION OF PROPOSED MARKINGS.
  - ALL 12" THERMOPLASTIC/RECESSED POLYUREA LINES SHALL BE APPLIED IN ONE APPLICATION, NO COMBINATION OF LINES (e.g. TWO - 6" LINES) WILL BE ACCEPTED.
  - LAYOUT OF CROSSWALKS SHALL BE ORIENTATED IN THE DIRECTION OT TRAVEL AND LOCATED OUTSIDE OF THE WHEEL PATH OF VEHICLES. LAYOUT SHALL BE APPROVED BY MASSDOT PRIOR TO APPLICATION OF THERMOPLASTIC OR RECESSED POLYUREA.
  - ALL CROSSWALKS INSTALLED SHALL CONFORM TO THE RELEVANT PROVISIONS OF THE MASSACHUSETTS HIGHWAY DEPARTMENT "STANDARD SPECIFICATION FOR HIGHWAY AND BRIDGES" DATED 1988, SECTION 860 FOR REFLECTORIZED LINE (THERMO-PLASTIC) & MATERIAL M7.01.20, LATEST REVISIONS.

**LADDER CROSSWALK**

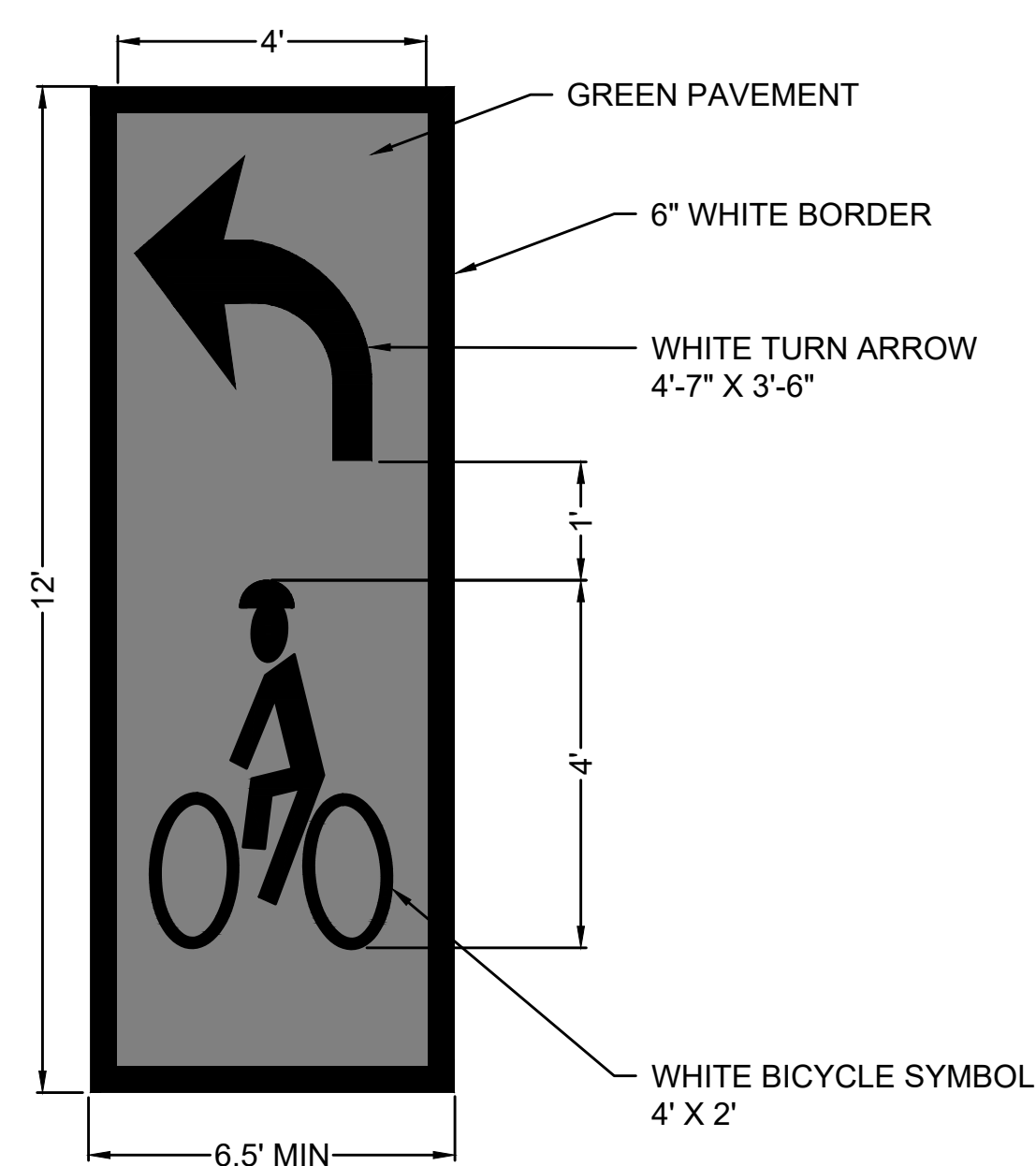
SCALE: N.T.S. DWG: PM-26 DATE: APRIL 2017



- NOTES:
- BICYCLE LEGEND SHALL CONFORM TO THE 2004 EDITION OF STANDARD HIGHWAY SIGNS AND SCALED APPROPRIATELY TO OBTAIN REQUIRED HEIGHT OF MARKINGS.
  - BICYCLE LEGEND SHALL BE PREFORMED REFLECTORIZED THERMOPLASTIC.

**BICYCLE LEGEND DETAIL**

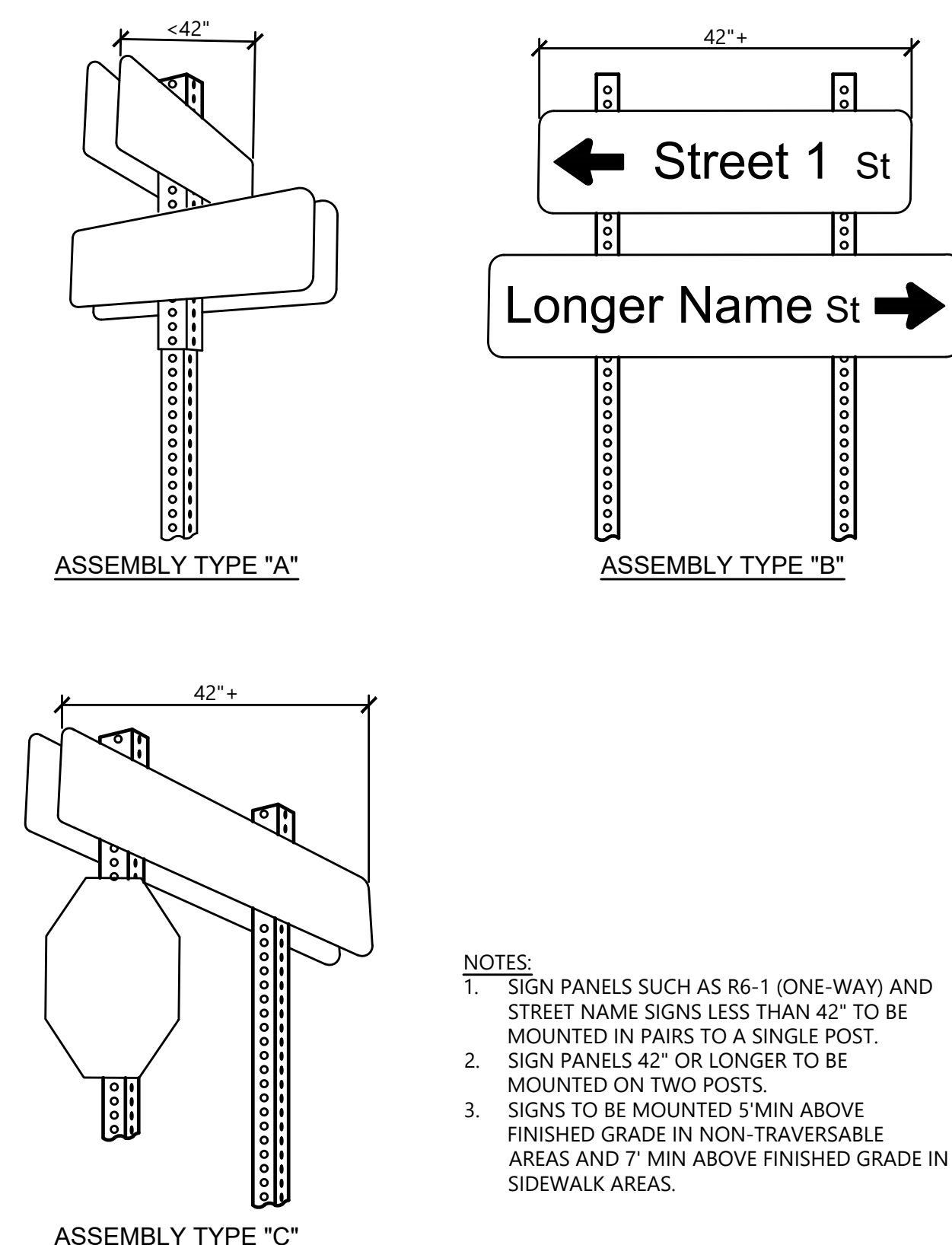
SCALE: N.T.S.



- NOTES:
- LEGEND MARKINGS SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC.
  - PAVEMENT SHALL BE PAINTED GREEN IN COLOR AS INTERIM APPROVED BY FHWA. SEE PLANS FOR LIMITS OF PAINTED LANES.

**TWO-STAGE TURN QUEUE BOX**

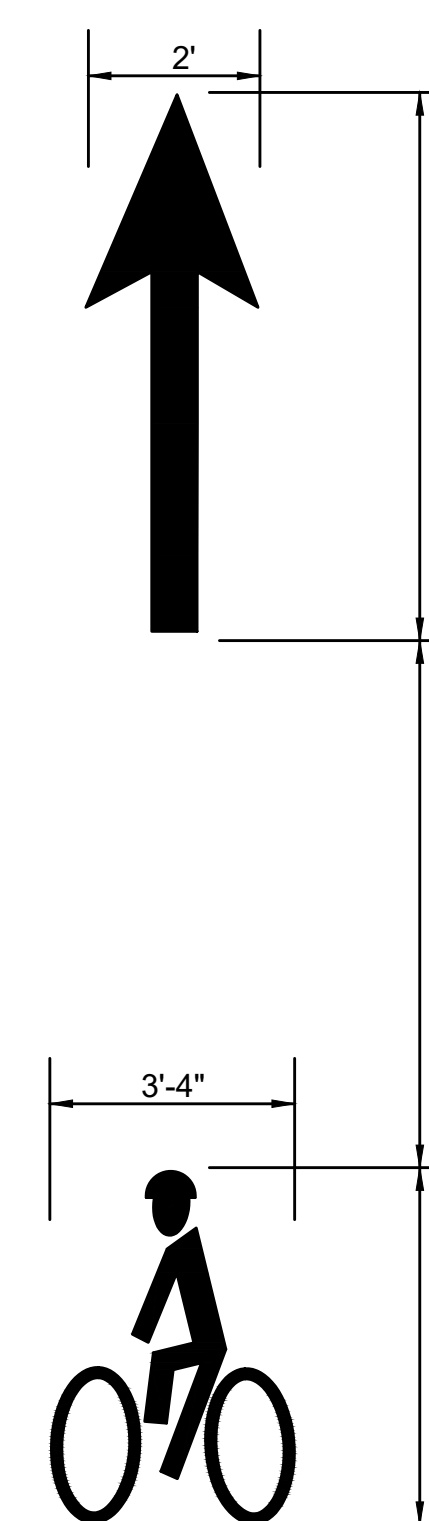
SCALE: N.T.S. DWG: PM-25 DATE: NOV 2016



- NOTES:
- SIGN PANELS SUCH AS R6-1 (ONE-WAY) AND STREET NAME SIGNS LESS THAN 42" TO BE MOUNTED IN PAIRS TO A SINGLE POST.
  - SIGN PANELS 42" OR LONGER TO BE MOUNTED ON TWO POSTS.
  - SIGNS TO BE MOUNTED 5" MIN ABOVE FINISHED GRADE IN NON-TRAVERSABLE AREAS AND 7" MIN ABOVE FINISHED GRADE IN SIDEWALK AREAS.

**MULTIPLE SIGN MOUNTING DETAIL**

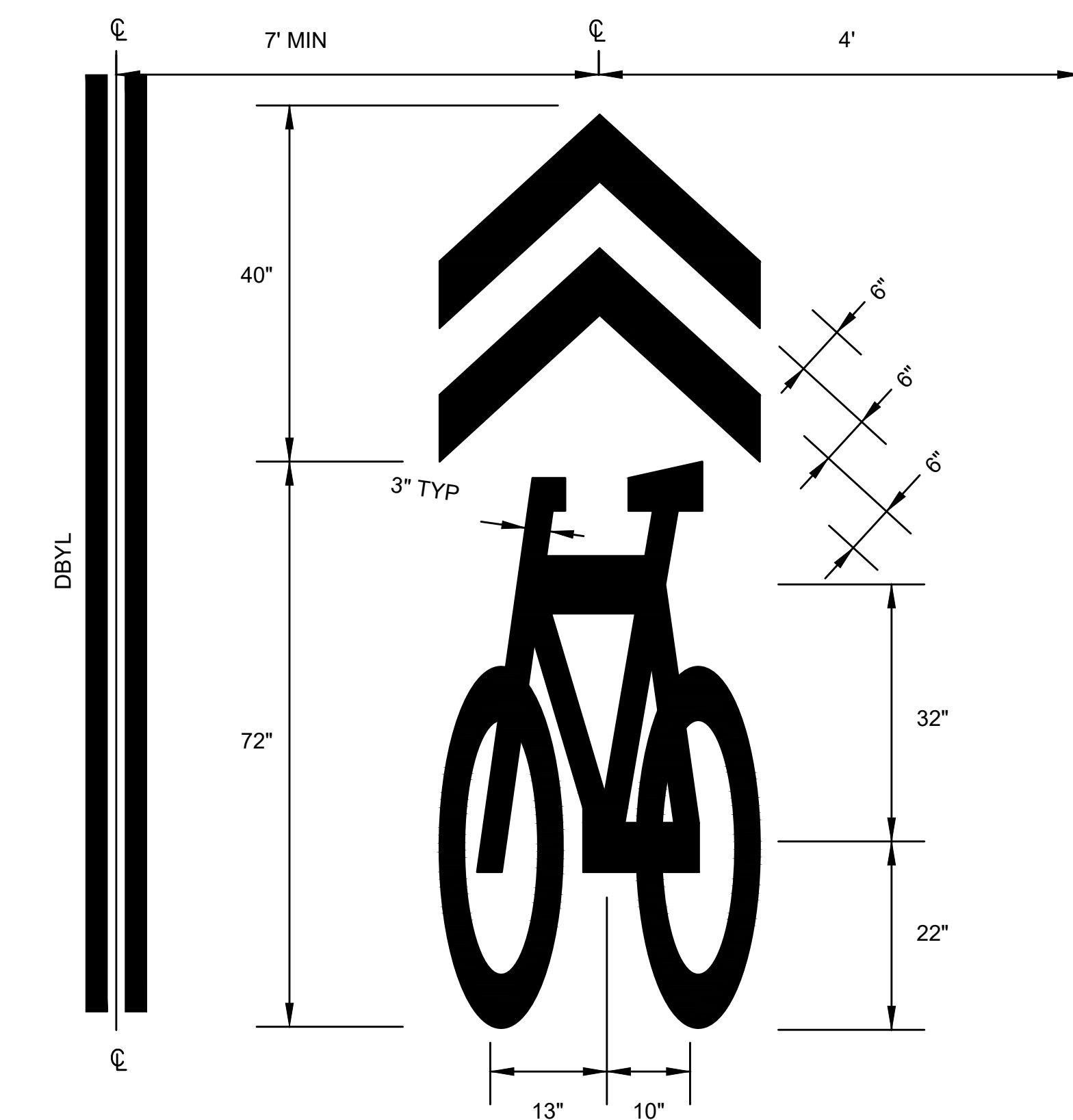
SCALE: N.T.S. DWG: PM-36 DATE: APRIL 2020



- NOTES:
- SEE MUTCD FIGURE 9C-6 FOR MORE INFORMATION.
  - BIKE LANE MARKINGS SHALL BE REFLECTORIZED PREFORMED THERMOPLASTIC.

**BIKE LANE PAVEMENT MARKINGS**

SCALE: N.T.S. DWG: PM-11 DATE: NOV 2015



- NOTES:
- SEE MUTCD FIGURE 9C-9 FOR MORE INFORMATION.
  - SHARED LANE MARKINGS SHALL BE PREFORMED REFLECTORIZED THERMOPLASTIC.

**SHARROW PAVEMENT MARKING LAYOUT**

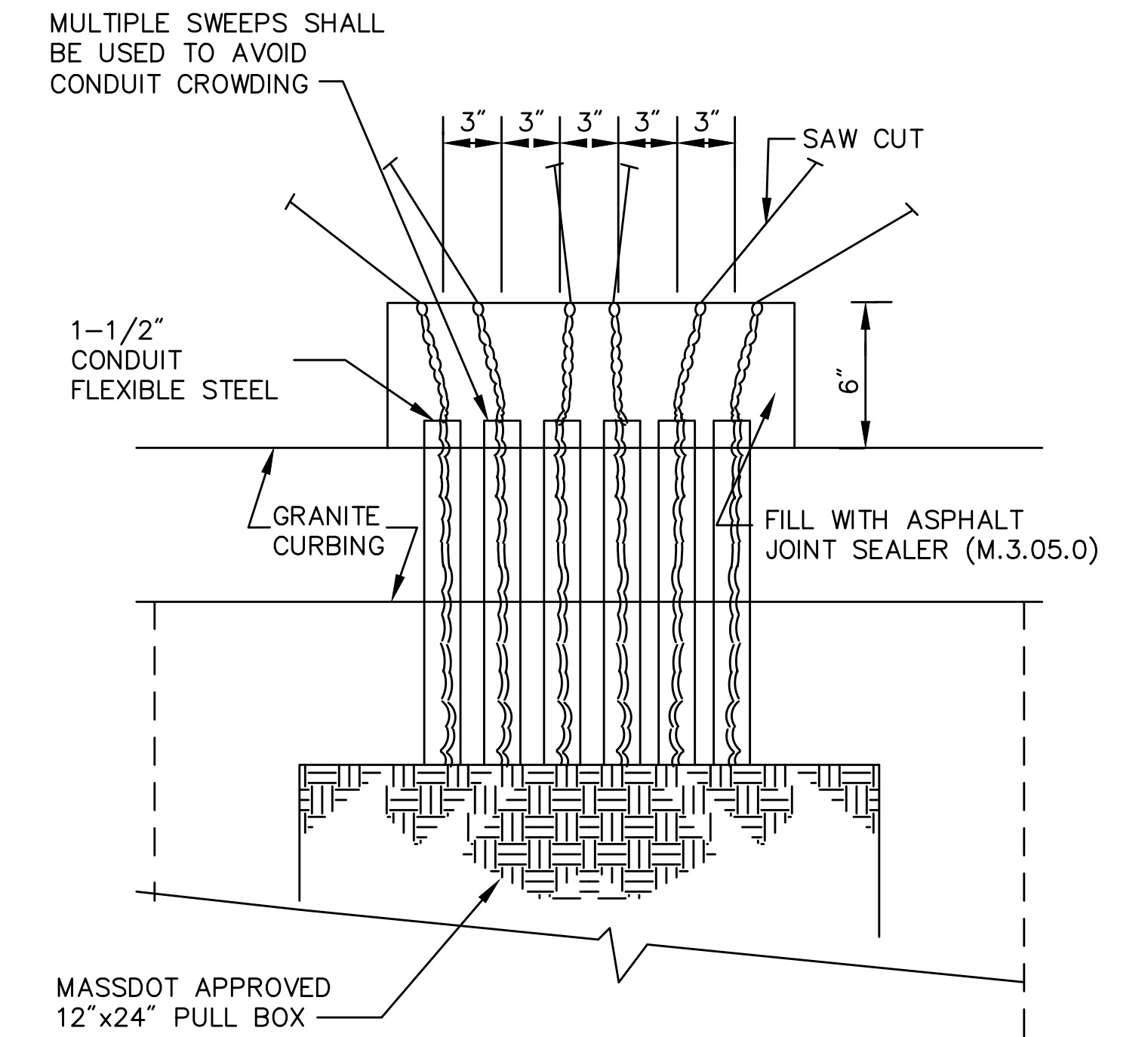
SCALE: NTS DWG: PM-14 DATE: MARCH 2015



**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	41	152
PROJECT FILE NO. 605377			

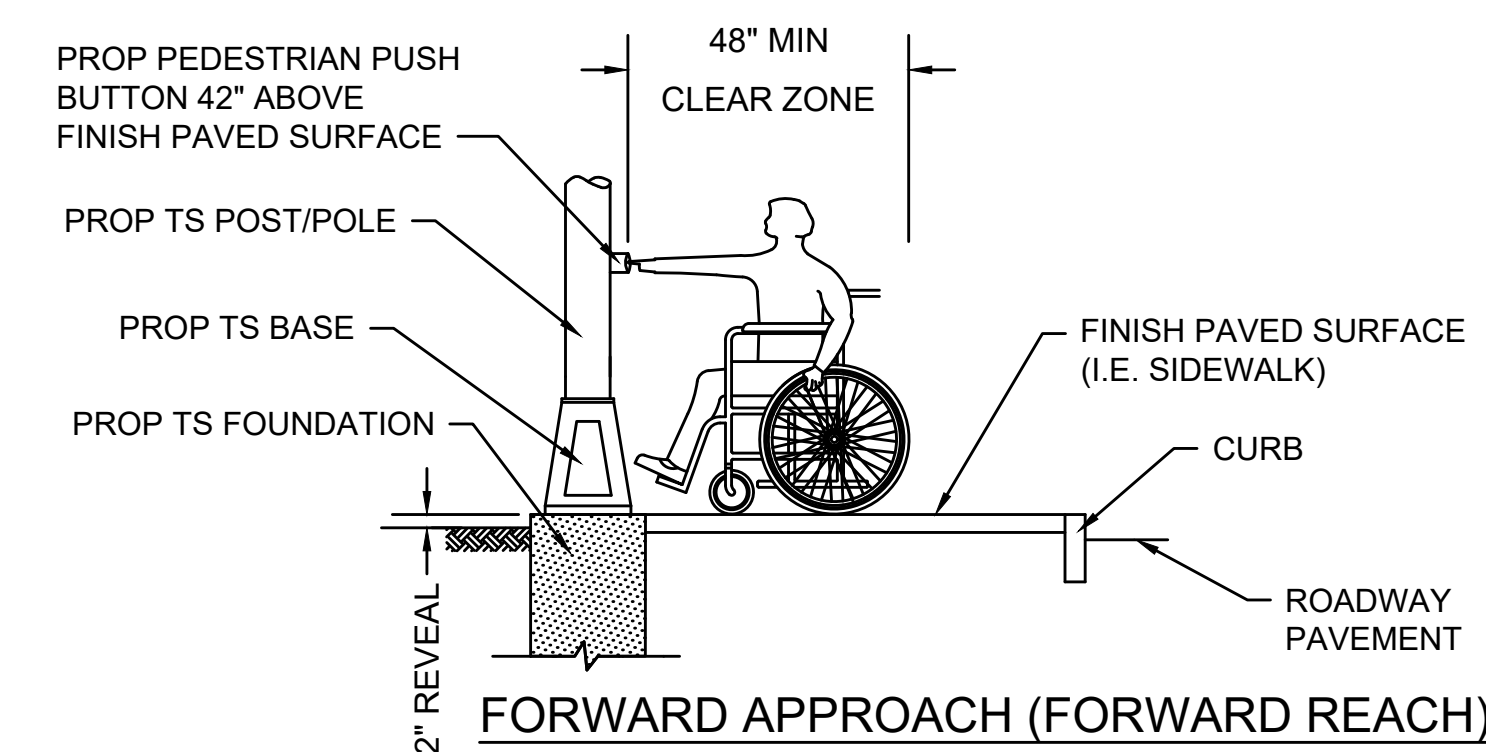
**TRAFFIC DETAILS**



NOTE: SEE LOOP DETECTOR DETAIL SHEET FOR ADDITIONAL INFORMATION.

**LOOP DETECTOR LEAD-IN - MORE THAN FOUR**

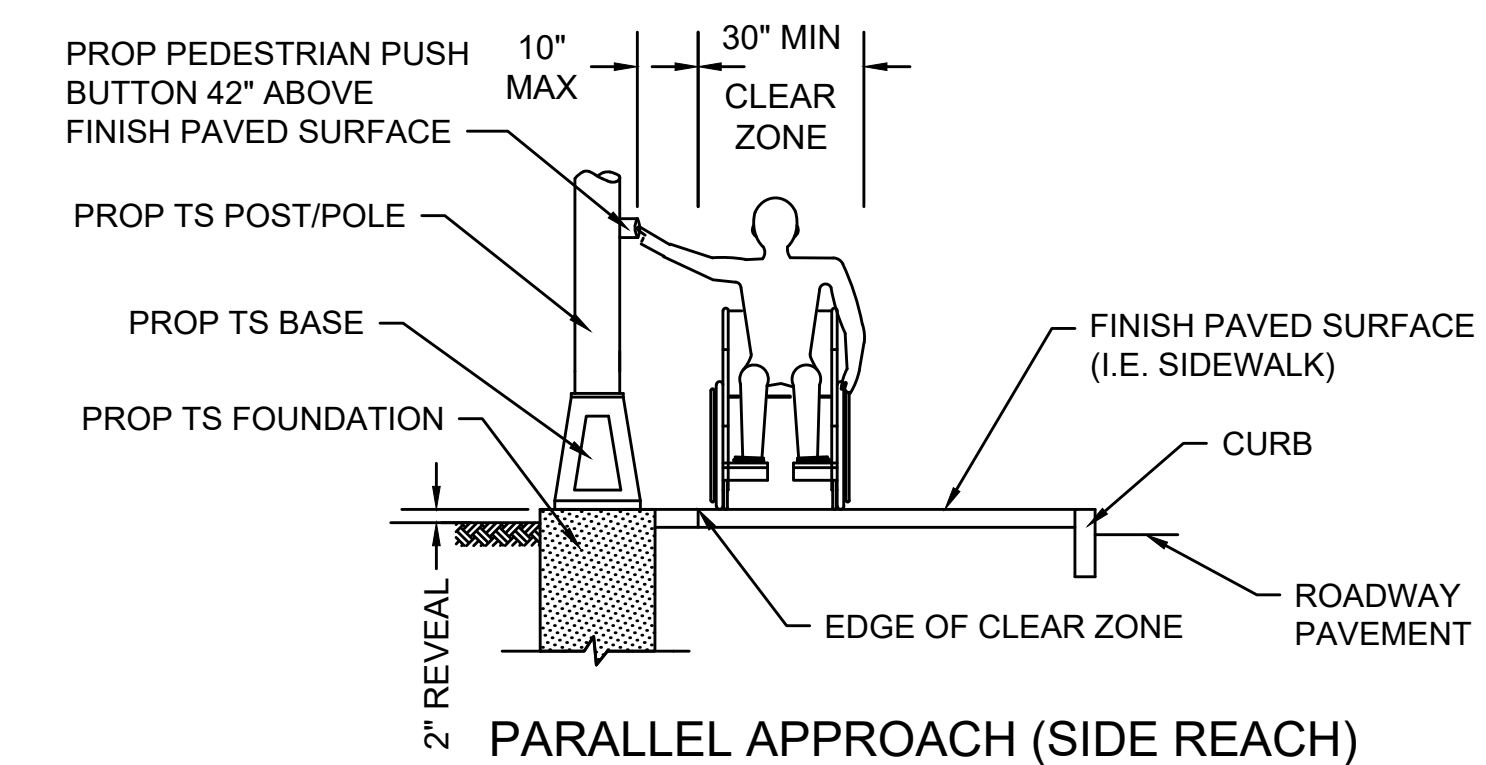
SCALE: N.T.S. DATE: OCT 2015



NOTE:  
A CLEAR GROUND SPACE SHALL CONSIST OF A STABLE AND FIRM AREA, COMPLYING WITH 521 CMR 6.5 (FORWARD REACH) OR 521 CMR 6.6 (SIDE REACH) AND SHALL BE PROVIDED AT EACH OF THE PEDESTRIAN PUSH BUTTONS.

a) WHERE A FORWARD APPROACH IS PROVIDED, PEDESTRIAN PUSH BUTTONS SHALL ABUT AND BE CENTERED ON THE CLEAR GROUND SPACE.

b) WHERE A PARALLEL APPROACH IS PROVIDED, PEDESTRIAN PUSH BUTTONS SHALL BE WITHIN TEN INCHES (10") HORIZONTALLY OF AND CENTERED ON THE CLEAR GROUND SPACE.



**PEDESTRIAN PUSH BUTTON CLEAR ZONE**

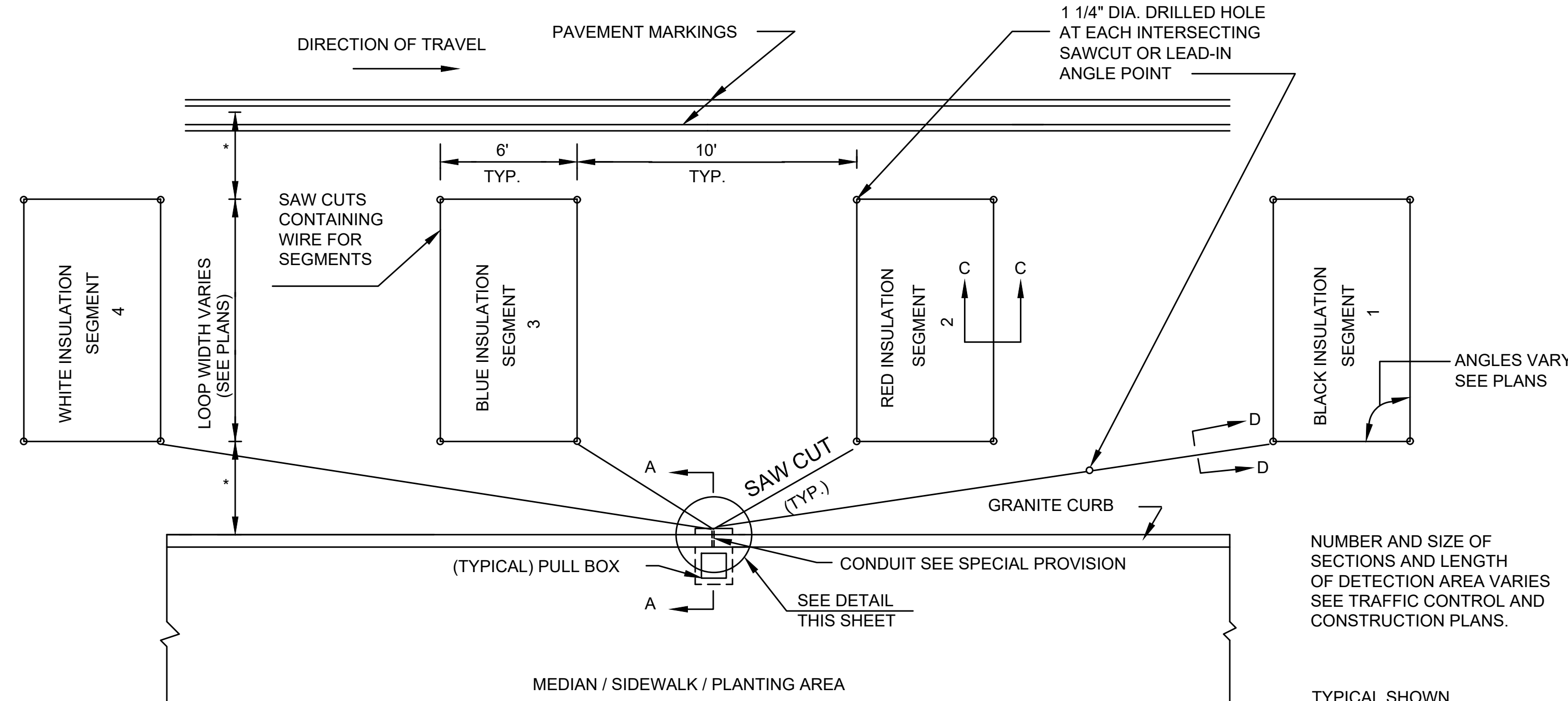
SCALE: N.T.S.

DWG: PM-10

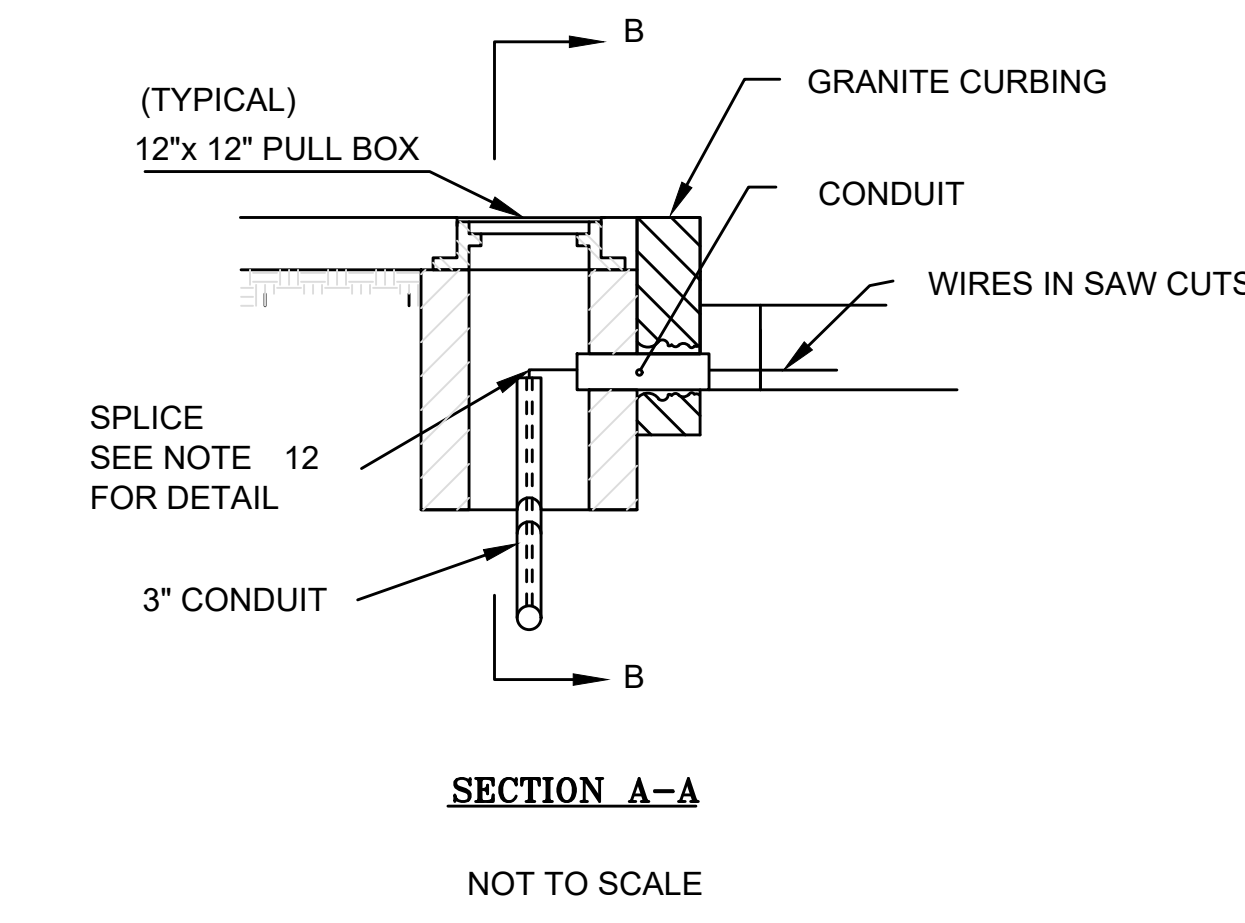
DATE: APRIL 2013

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	42	152
PROJECT FILE NO.		605377	

**TRAFFIC DETAILS  
LOOP DETECTOR DETAILS**



**PLAN OF SEGMENTED DETECTOR DETAIL**  
NOT TO SCALE



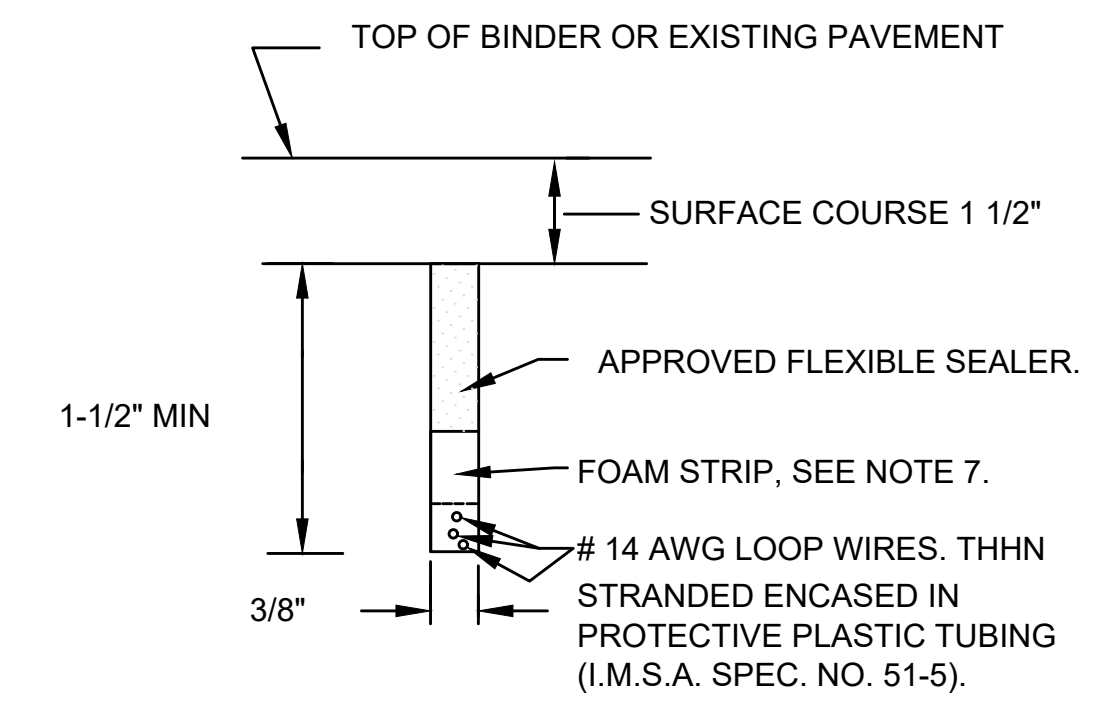
**SECTION A-A**  
NOT TO SCALE

NUMBER AND SIZE OF SECTIONS AND LENGTH OF DETECTION AREA VARIES SEE TRAFFIC CONTROL AND CONSTRUCTION PLANS.

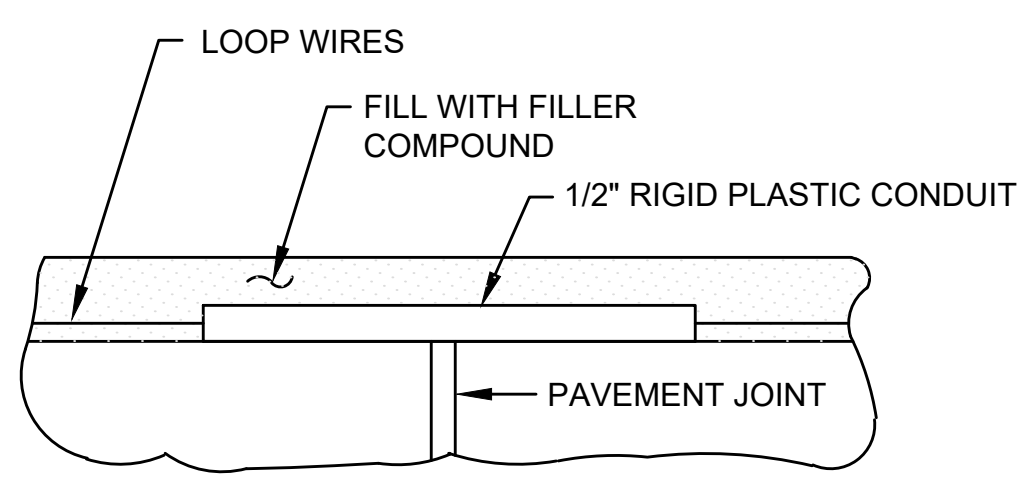
TYPICAL SHOWN DIMENSIONS MAY VARY SEE PLANS FOR VARIATIONS

**DETECTOR NOTES**

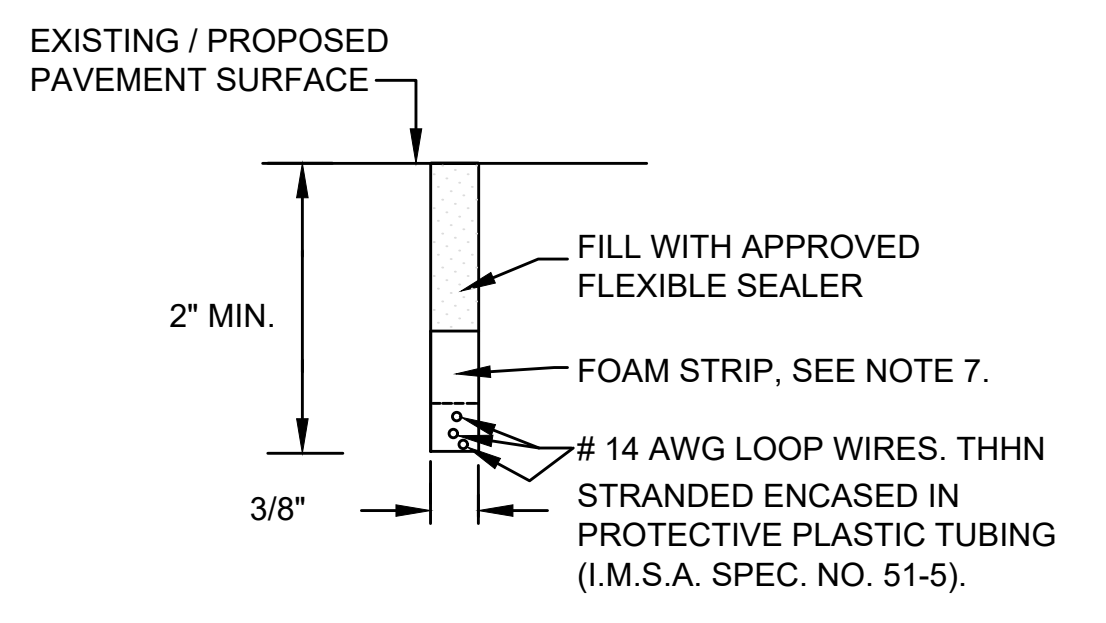
1. IN HANDHOLE, SPLICE ALL SEGMENTS TO TYPE II-SHIELDED LOOP DETECTOR DETECTOR LEAD-IN CABLE. SEGMENTS SHALL BE SPLICED IN PARALLEL, IN SERIES, OR IN A COMBINATION OF PARALLEL & SERIES AS SHOWN ON THE PLAN SHEET FOR EACH DETECTOR. NUMBER OF TURNS OF WIRE SHALL ALSO BE AS SHOWN ON THE PLAN SHEET FOR EACH DETECTOR. SEE NOTE 12.
  2. SEE SPECIAL PROVISIONS FOR REQUIREMENTS OF DETECTOR AMPLIFIER
  3. LEAD IN WIRES SHALL BE TWISTED FROM SEGMENT TO SPLICE WITH SHIELDED CABLE FIVE TURNS PER FOOT. LEAD-IN SHALL BE TYPE II (M8. 16. II).
  4. BEFORE STARTING ANY SPLICING, THE ELECTRICAL CONTRACTOR SHALL FURNISH DATA SHEETS ON THE MATERIALS AND/OR METHODS TO BE USED IN ACCORDANCE WITH THE DEPARTMENTS STANDARD OPERATING PROCEDURES FOR APPROVAL OF SHOP DRAWINGS SEE SECTION 815.64, ESPECIALLY PARAGRAPH 1.
  5. THE METALLIC SHIELD WHICH SHALL ENCASE THE DETECTOR LEADS FROM A SPLICE (TYPICALLY LOCATED IN A PULL BOX NEAR THE ROADWAY COMPONENT OF THE DETECTOR) TO THE CONTROLLER, AND THE DRAIN WIRE UNDER THE METALLIC SHIELD, SHALL NOT BE GROUNDED TO THE EARTH GROUNDING BUSS IN THE CONTROLLER, AND THE SHIELD AND DRAIN WIRE SHALL BE CAREFULLY INSULATED FROM THE TRANSFORMER NEUTRAL OR FROM EARTH GROUND AT ALL POINTS ALONG ITS LENGTH. SPECIFICALLY, THIS INCLUDES CAREFUL INSULATION OF THE EXPOSED PORTION OF THE SHIELD AND THE AND THE DRAIN WIRE AT THE END AWAY FROM THE CONTROLLER WHERE IT IS SPLICED TO WIRES LEADING TO THE ROADWAY COMPONENT OF THE DETECTOR. THIS IS IMPORTANT TO AVOID A GROUND RETURN LOOP.
  6. FILL ALL CONDUIT OPENINGS WITH DUCT SEAL.
  7. AFTER SAW CUTS ARE COMPLETE, BLOW OUT WATER WITH OIL - FREE COMPRESSED AIR UNTIL CUTS ARE CLEAN AND DRY. INSERT WIRE INTO CLEAN SLOT WITH A BLUNT, SMOOTH, ROUND EDGED TOOL OF WOOD OR PLASTIC SUCH AS A PAINT STIRRER. DO NOT USE A SCREWDRIVER, THEN INSERT FOAM PLASTIC HOLD DOWN STRIPS, SIMILAR TO ETHA FOAM SB STRIPS SHALL BE ABOUT 2" LONG, PLACED IN THE SLOT ABOUT EVERY 2 FEET THEN POUR SEALER, TAKING CARE TO ELIMINATE BUBBLES.
  8. THE COMBINED ROADWAY LOOP, TWISTED LEAD-IN WIRES, SPLICE AND SHIELDED LEAD-IN CABLE SHALL HAVE A RESISTANCE TO GROUND OF AT LEAST 100 MEGOHMS. SEE SPECIAL PROVISIONS FOR ADDITIONAL REQUIREMENTS.
  9. FOR INSTALLATION OF SINGLE (ONE SEGMENT) SMALL WIRE LOOP DETECTOR DETAIL IS THE SAME
  10. CUT LOOPS IN BINDER AND FILL WITH APPROVED FLEXIBLE SEALER.
  11. DETECTOR WIRE SHALL BE A DIFFERENT COLOR FOR EACH SEGMENT OF A DETECTOR GROUP. SEE DETAIL
  12. SPLICING PATTERN P = SERIES/PARALLEL: SPLICE SEGMENTS 1 AND 3 OF AN INDIVIDUAL DETECTOR IN SERIES. SPLICE SEGMENTS 2 AND 4 IN SERIES. SPLICE THE RESULTANT TWO GROUPS IN PARALLEL. SPLICE THE RESULTANT COMBINATION TO ONE LEAD-IN CABLE. CONNECT THIS CABLE TO AN OTHERWISE UNUSED AMPLIFIER CHANNEL.
- SPLICING PATTERN S = SERIES: SPLICE ALL SEGMENTS (TYPICALLY FOUR, BUT MAY BE LESS) OF AN INDIVIDUAL DETECTOR IN SERIES. SPLICE THE RESULTANT COMBINATION TO ONE LEAD-IN CABLE TO AN OTHERWISE UNUSED AMPLIFIER CHANNEL.



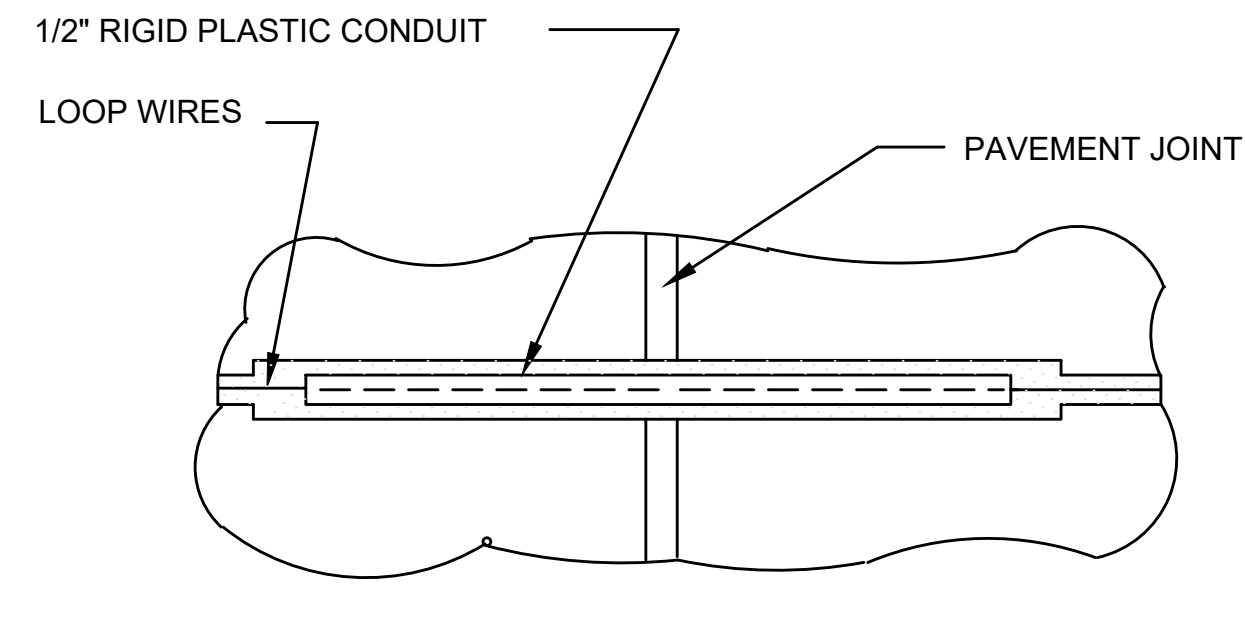
**SECTION C-C & D-D**  
LOOPS IN BINDER COURSE OR EXISTING PAVEMENT TO BE RESURFACED NOT TO SCALE



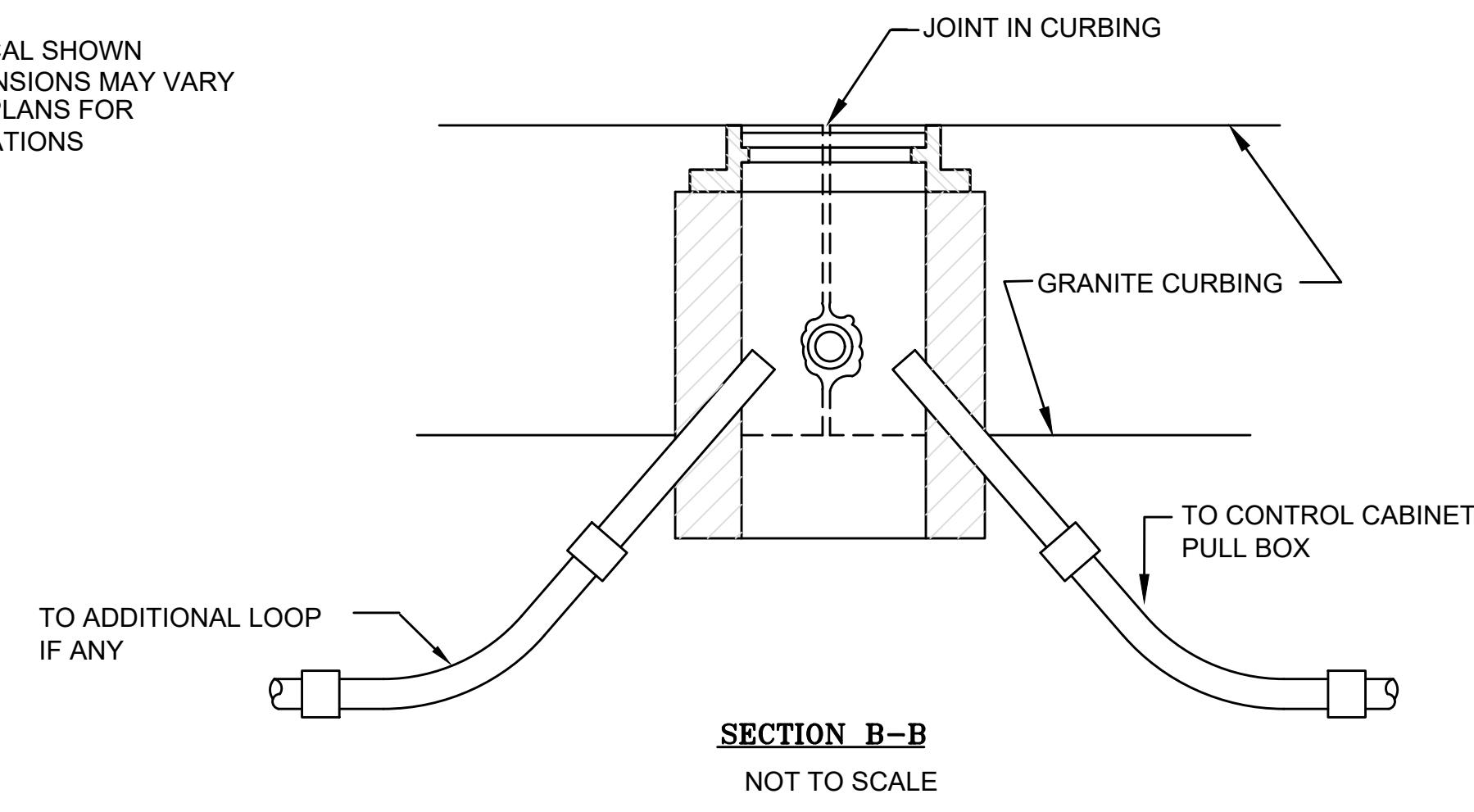
**VERTICAL SECTION**  
TREATMENT AT PAVEMENT JOINTS NOT TO SCALE



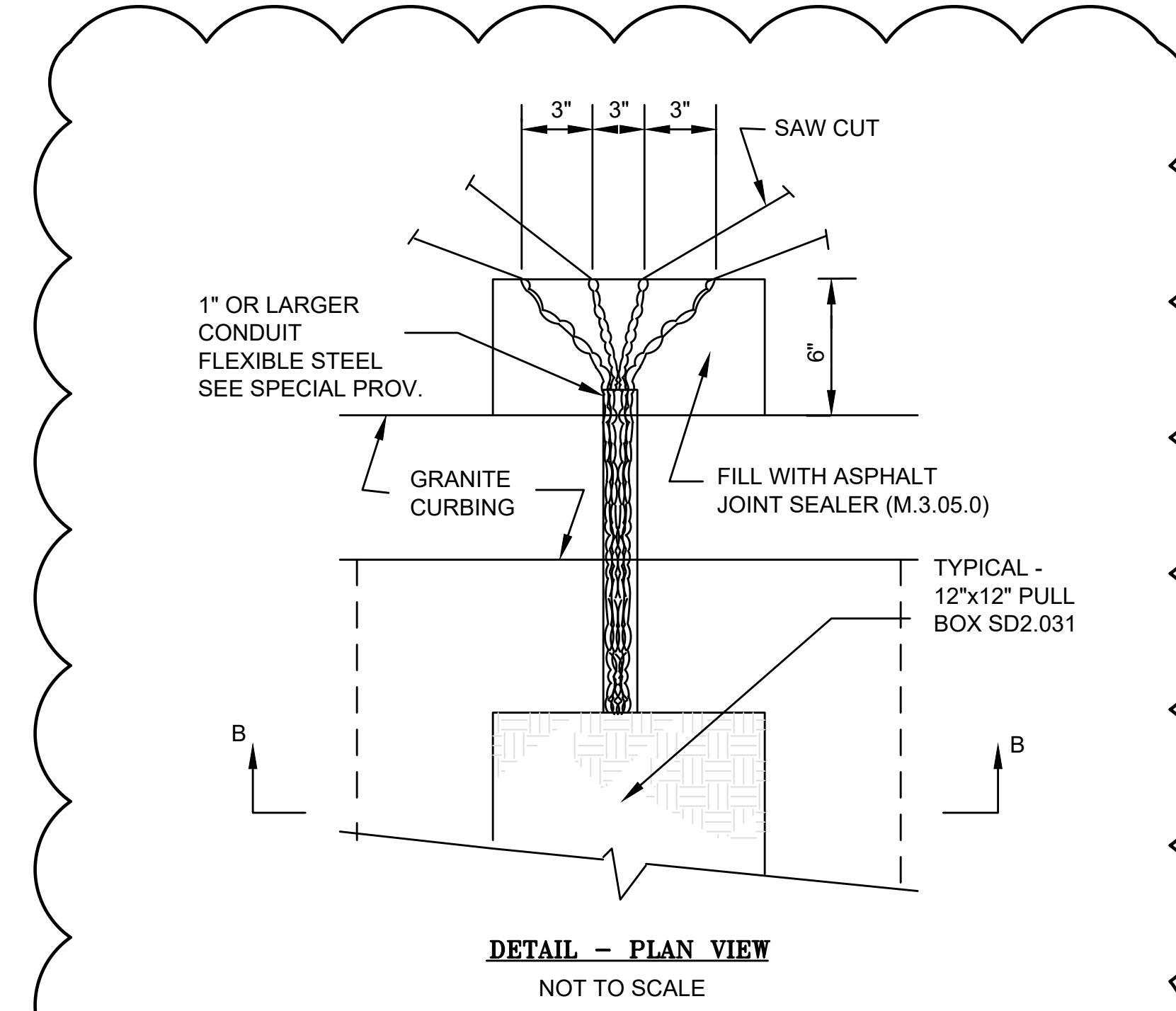
**SECTION C-C & D-D**  
LOOPS IN SURFACE COURSE NOT TO SCALE



**PLAN**  
TREATMENT AT PAVEMENT JOINTS NOT TO SCALE



**SECTION B-B**  
NOT TO SCALE

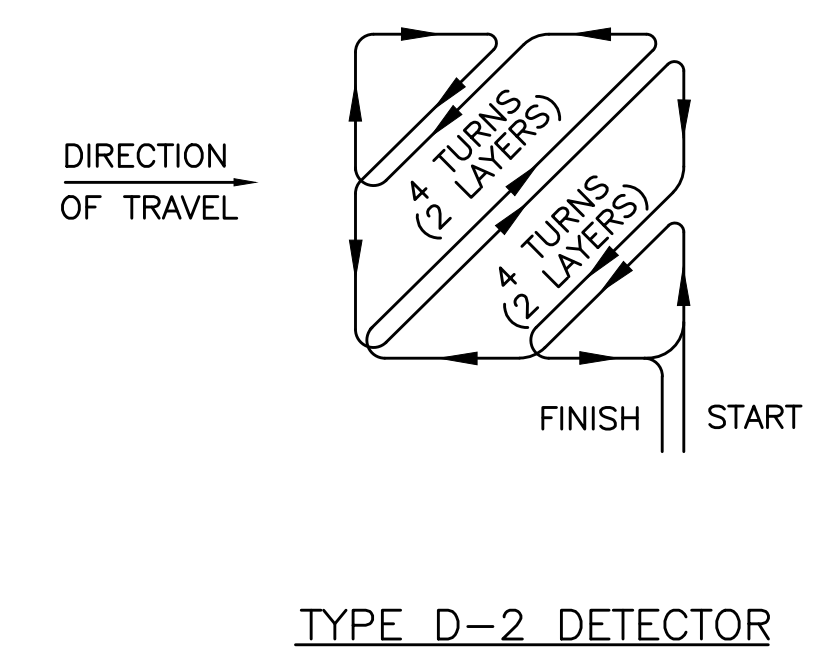
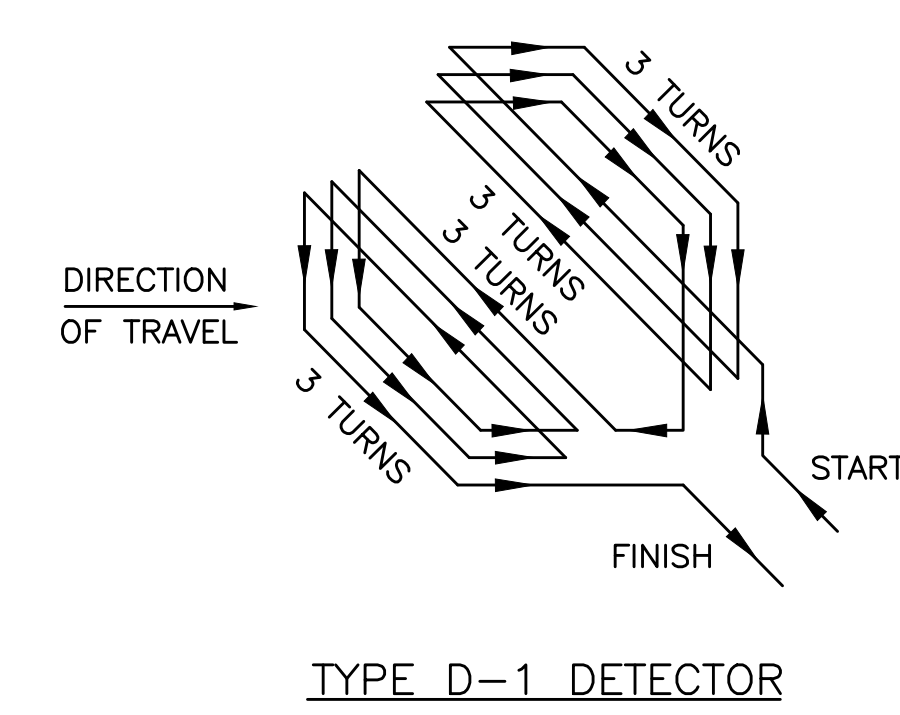
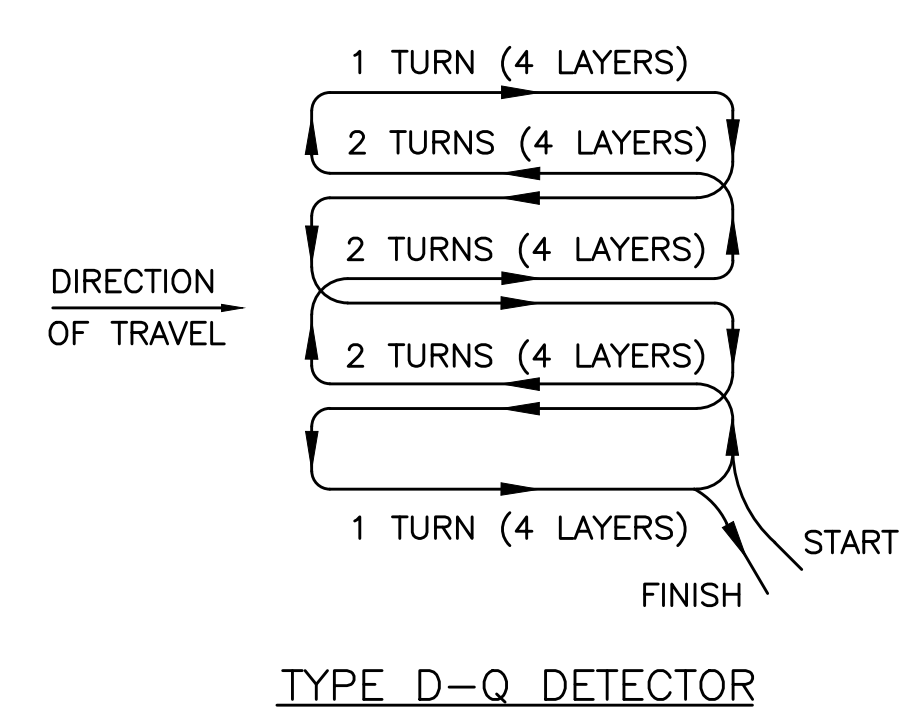
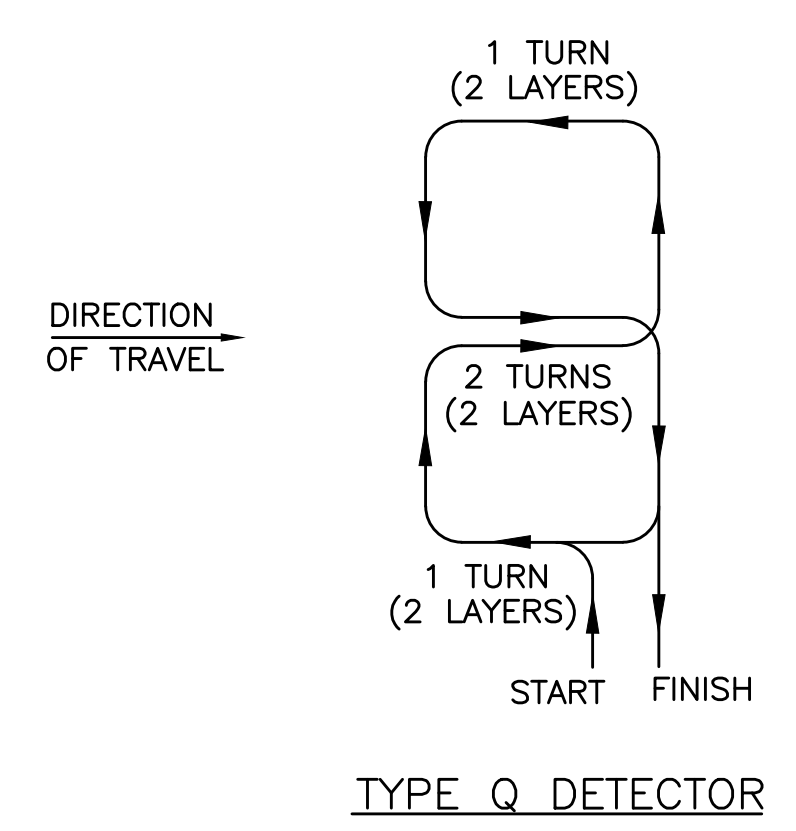


**DETAIL - PLAN VIEW**  
NOT TO SCALE

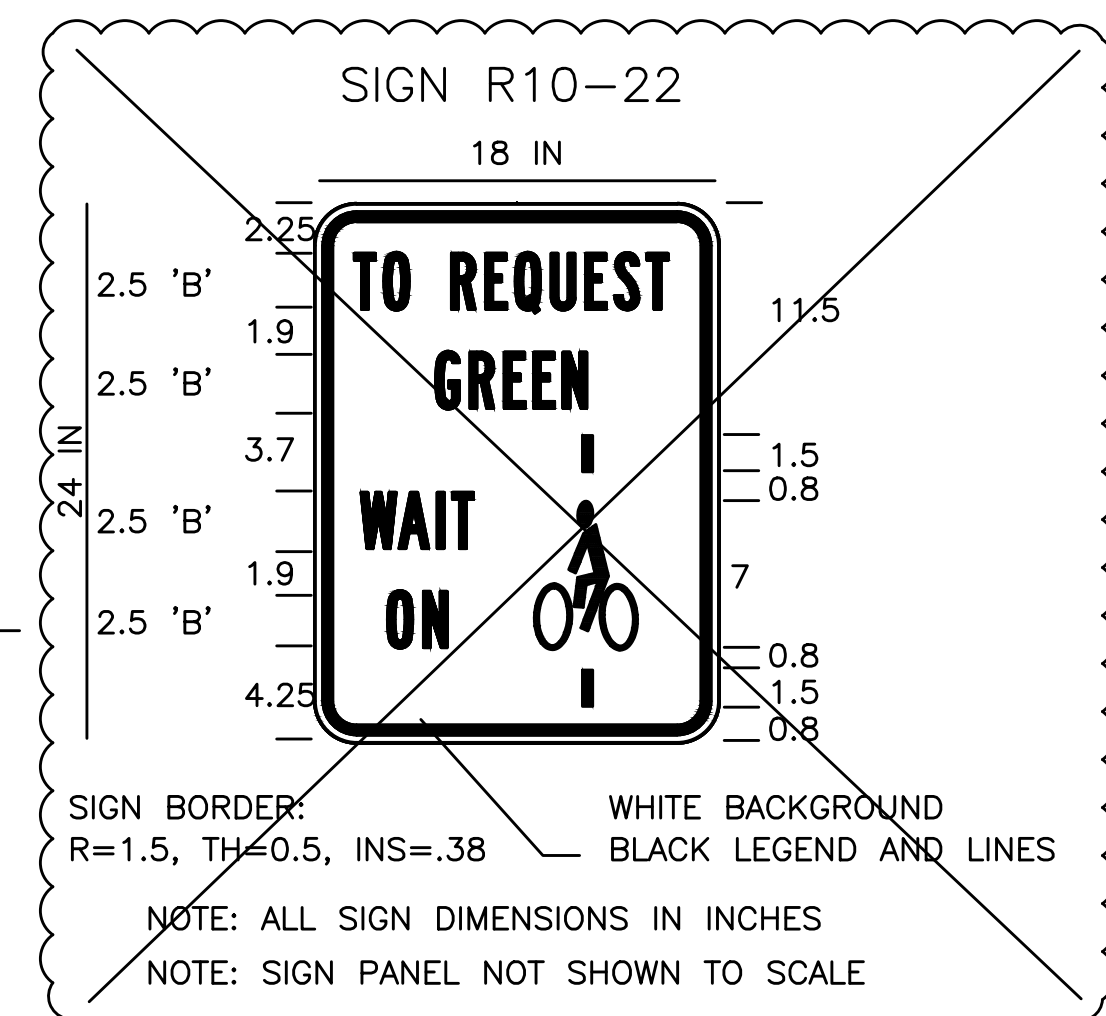
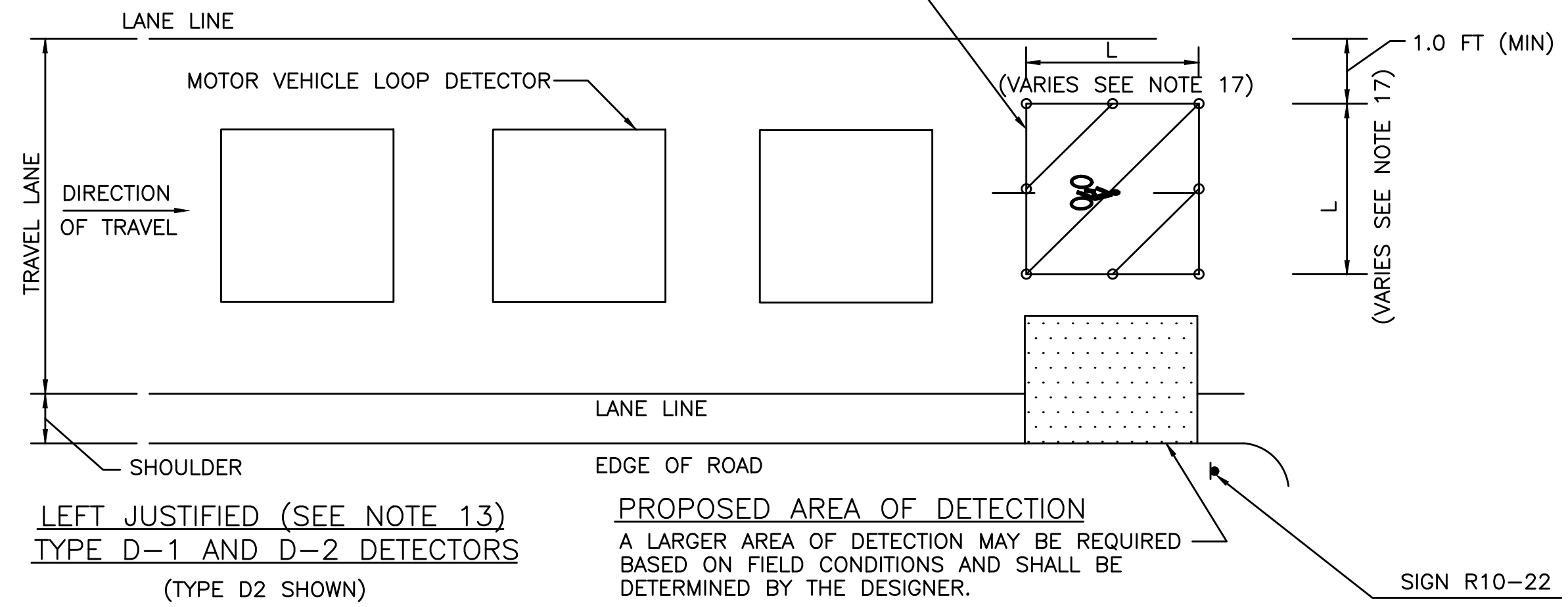
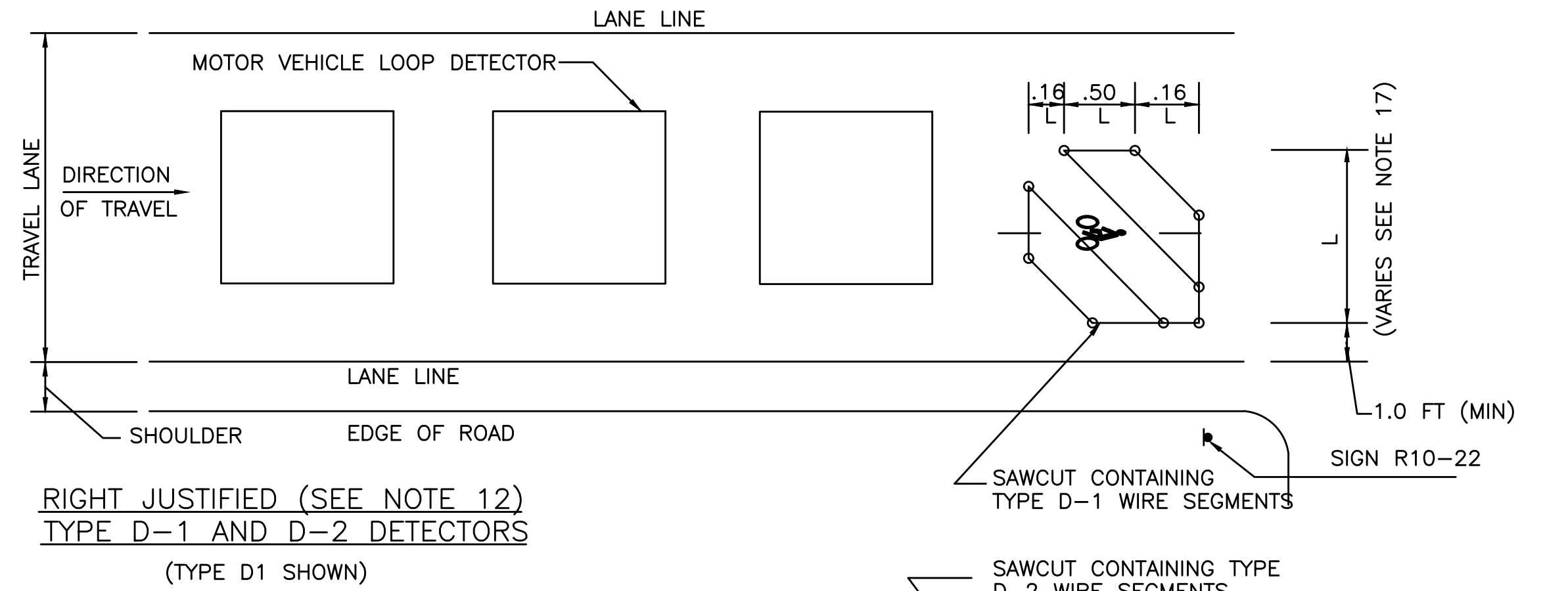
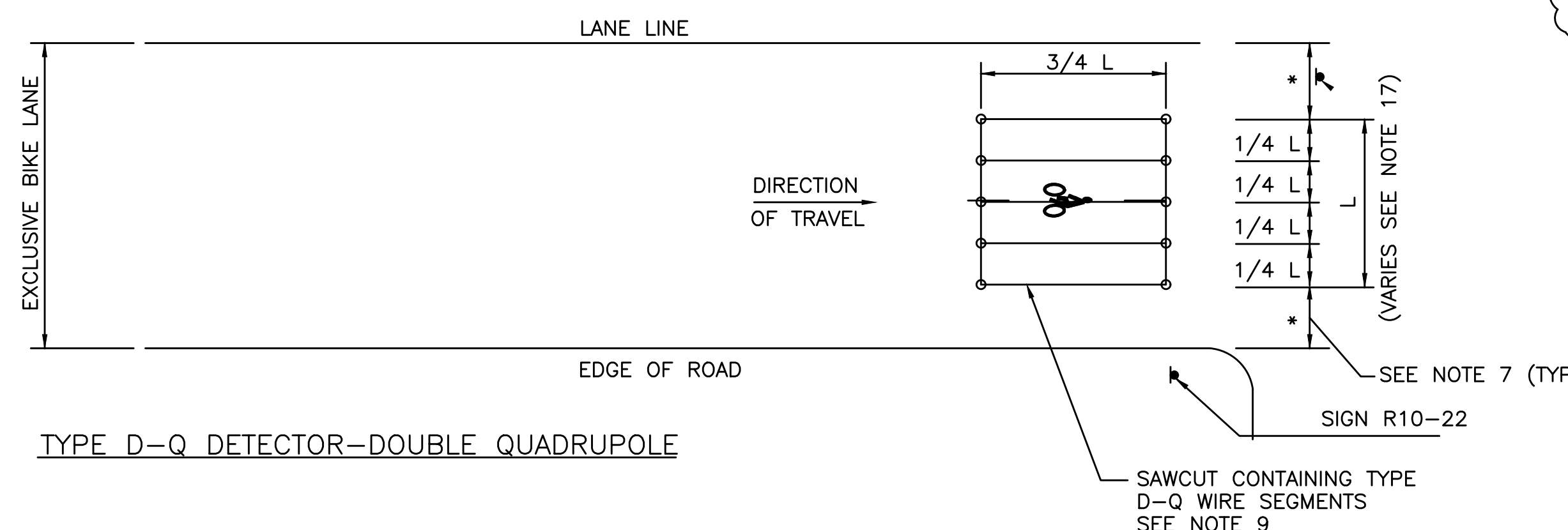
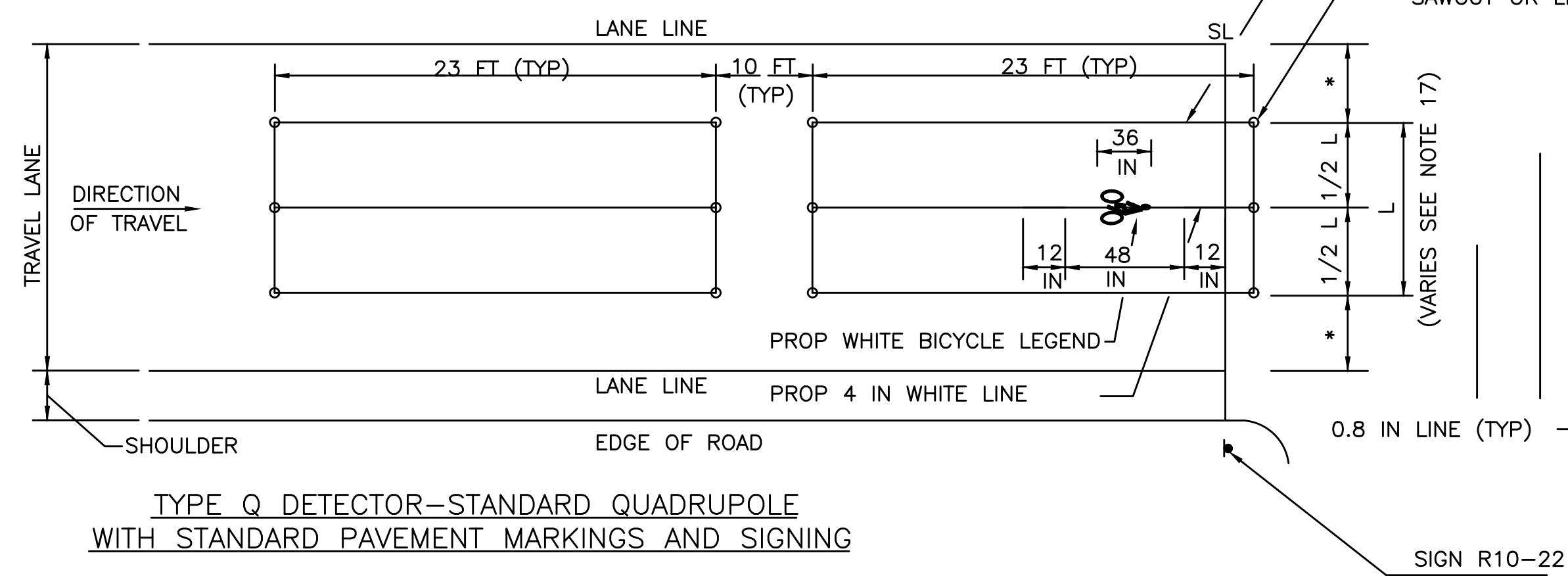
SEE DETAIL ON SHEET 40 FOR HAND HOLES/PULL BOXES W/MORE THAN 4 LOOP LEAD-IN WIRES

**THIS PLAN NOT DESIGNED BY  
VANASSE HANGEN BRUSTLIN, INC.  
IT WAS PROVIDED BY MASSDOT AND ALL  
INFORMATION CONTAINED HEREIN IS  
ASSUMED TO BE CORRECT.**

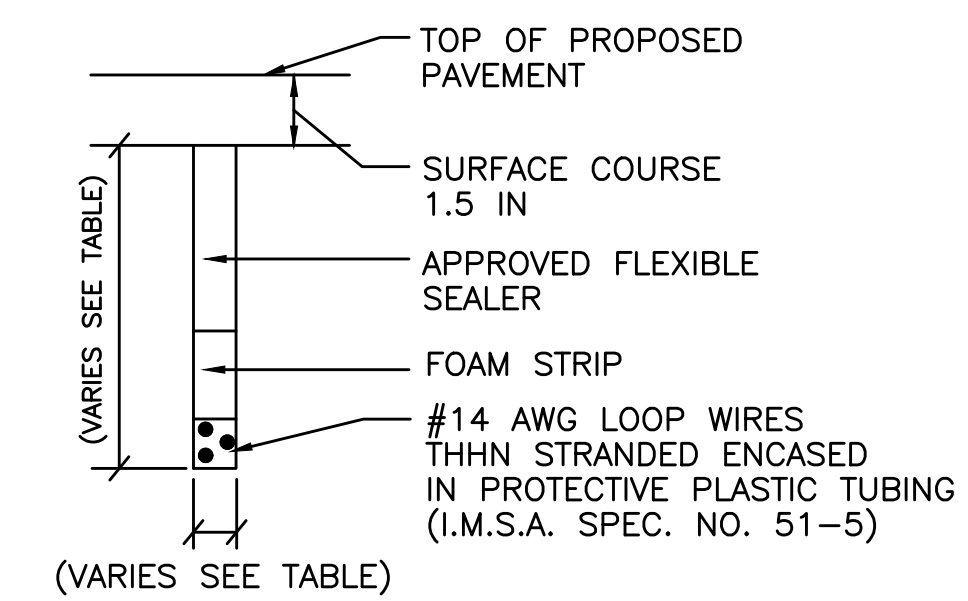
WINDING DETAILS



INSTALLATION DETAILS



**SIGN NOT REQUIRED**



TURNS OF WIRE	SLOT SIZE	
	DEPTH (IN)	WIDTH (IN)
1	1.5	0.5
2	1.5	0.5
3	1.5	0.5
4	2.0	0.5
5	2.0	0.5
6	2.0	0.5
7	2.0	0.5
8	2.0	0.5

BICYCLE LOOP DETECTOR DETAILS

- NOTES:
- REFER TO VEHICLE LOOP DETECTOR DETAIL SHEET FOR ADDITIONAL NOTES AND CONSTRUCTION DETAILS.
  - ALL DETAILS ARE GRAPHICAL WITH NO SCALE.
  - THE NUMBER, SIZE, LOCATION AND LENGTH OF DETECTION AREA VARIES AND SHALL BE DETERMINED BY THE DESIGNER REFER TO TRAFFIC SIGNAL PLAN.
  - BICYCLE LOOPS SHALL BE CONNECTED TO SEPARATE LOOP DETECTOR AMPLIFIERS CAPABLE OF HIGHER LEVELS OF SENSITIVITY.
  - BICYCLE LOOPS SHALL BE INSTALLED IN THE BASE COURSE OF EXISTING PAVEMENT. THE EXISTING PAVEMENT SHALL BE COLD PLANNED TO THE BASE COURSE AND SAWCUT FOR LOOP INSTALLATION.
  - SIGNS AND PAVEMENT MARKINGS SHALL BE INSTALLED FOR ALL BICYCLE DETECTORS TO INFORM CYCLISTS OF THE DETECTION AREA.
  - OFFSETS FROM LANE LINE EQUAL UNLESS OTHERWISE NOTED. SEE PLANS.
  - TYPE Q DETECTORS SHALL BE WIRED IN A FIGURE EIGHT PATTERN WITH A DOUBLE LAYER DESIGN (2-4-2) WITH 2 TURNS IN THE PERIMETER SLOTS AND 4 TURNS IN THE CENTER SLOT AS SHOWN IN THE WINDING DETAIL.
  - BICYCLES WILL BE DETECTED WITHIN 4 IN. OF THE INTERIOR LONGITUDINAL LOOP WIRES FOR TYPE Q AND D-Q DETECTORS.
  - PROVIDE 3 TURNS FOR TYPE D-1 DETECTORS.
  - INSTALL 2 LAYERS OF WIRE WOUND IN THE SAME DIRECTION IN BOTH LAYERS FOR TYPE D-2 DETECTORS. THE RESULT IS 4 TURNS IN EACH DIAGONAL.
  - RIGHT JUSTIFIED LOOP DETECTORS SHALL BE CONSIDERED FOR THE FOLLOWING CONDITIONS:
    - BICYCLE STOPPING ON THE RIGHT SIDE OF A THRU TRAVEL LANE.
    - BICYCLE STOPPING ON THE RIGHT SIDE OF AN EXCLUSIVE LEFT TURN LANE.
  - LEFT JUSTIFIED LOOP DETECTORS SHALL BE CONSIDERED FOR THE FOLLOWING CONDITIONS:
    - BICYCLE STOPPING ON THE LEFT SIDE OF A SHARED LEFT/THRU LANE.
    - BICYCLE STOPPING JUST TO THE RIGHT OF THE CENTERLINE WHEN TURNING LEFT ON A TWO-LANE ROADWAY.
  - RECTANGULAR LOOP DETECTORS SHALL BE CONSIDERED FOR BICYCLES STOPPING ON EITHER THE LEFT OR RIGHT SIDE OF A TWO-LANE ROADWAY. THE MINIMUM OFFSET FROM LANE LINE OR CURB LINE SHALL BE 1.0 FT.
  - PAVEMENT CORES OR TEST PITS MAY BE REQUIRED TO DETERMINE THE DEPTH OF EXISTING PAVEMENT AND CONFIRM THAT THE DETECTION OPTION CHOSEN AND CORRESPONDING WINDING PATTERN CAN BE ACCOMMODATED.
  - THESE DETAILS APPLY TO BICYCLE LOOPS INSTALLED IN ROADWAYS. PUSH BUTTON ACTUATION SHALL BE CONSIDERED FOR RECREATIONAL BIKE PATHS.
  - THE MINIMUM DIMENSION FOR L SHALL BE 6 FT MIN. FOR DETECTORS TYPE D-Q, D-1 & D-2. FINAL DIMENSIONS SHALL BE DETERMINED BY THE DESIGN ENGINEER.

THIS PLAN NOT DESIGNED BY VANASSE HANGEN BRUSTLIN, INC. IT WAS PROVIDED BY MASSDOT AND ALL INFORMATION CONTAINED HEREIN IS ASSUMED TO BE CORRECT.

**GENERAL NOTES**

- ALL CONSTRUCTION SIGNING, TEMPORARY TRAFFIC CONTROL DEVICES, AND ROADSIDE ELEMENTS SHALL CONFORM WITH THE 2009 MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) AS AMENDED, THE MASSDOT STANDARD DETAILS AND DRAWINGS FOR THE DEVELOPMENT OF TEMPORARY TRAFFIC CONTROL PLANS, THE LATEST REVISIONS OF THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS, (AASHTO) ROADSIDE DESIGN GUIDE, AASHTO POLICY ON GEOMETRIC DESIGN OF HIGHWAYS AND STREETS, AND NATIONAL COOPERATIVE HIGHWAY RESEARCH PROGRAM (NCHRP) REPORT 350 OR THE AASHTO MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
- WORK HOURS SHALL BE AS PER CONTRACT DOCUMENTS UNLESS OTHERWISE APPROVED BY MASSDOT AND THE TOWN. NO WORK IMPACTING THE TRAVEL WAY WILL BE ALLOWED DURING PEAK TRAFFIC PERIODS. PEAK PERIODS ARE DEFINED AS MONDAY THRU FRIDAY, 6:00AM TO 9:00AM AND 3:00PM TO 7:00PM.
- NO WORK SHALL OCCUR WITHIN THE PUBLIC WAY THE DAY BEFORE, AFTER OR ON A STATE RECOGNIZED HOLIDAY UNLESS OTHERWISE APPROVED BY THE ENGINEER.
- ALL DRUMS OUTSIDE TAPERS SHALL BE SET AT 20' ON CENTER MAX. UNLESS OTHERWISE NOTED OR ADJUSTED BY THE ENGINEER.
- ALL DRUMS SHALL BE APPROXIMATELY PLACED AND MOVED AS NECESSARY TO MAINTAIN SAFE AND REASONABLE ABUTTER ACCESS. WORK MAY REQUIRE ADDITIONAL SIGNS, DRUMS AND OTHER TRAFFIC CONTROL DEVICES, GRADING AND TEMPORARY PAVEMENT FOR PASSAGE OF PEDESTRIAN, VEHICULAR AND EMERGENCY TRAFFIC THROUGH THE WORK AREAS, BOTH DURING AND AFTER WORKING HOURS, TO MAINTAIN SUCH ACCESS.
- THE FIRST 10 DRUMS ON TAPERS SHALL BE REFLECTORIZED DRUMS WITH SEQUENTIAL FLASHING WARNING LIGHTS AND SHALL BE OPERATING, AT A MINIMUM, BETWEEN DUSK AND DAWN, WHEN TAPER IS DEPLOYED.
- REFLECTORIZED CONES SHALL BE A MINIMUM OF 36 INCHES IN HEIGHT.
- CONES MAY BE USED IN LIEU OF DRUMS OUTSIDE OF TAPER AREAS.
- THE CONTRACTOR SHALL NOTIFY EACH ABUTTER AT LEAST 24 HOURS IN ADVANCE OF THE START OF ANY WORK THAT WILL REQUIRE THE TEMPORARY CLOSURE OR RESTRICTION OF ACCESS.
- FOR DROP-OFFS 3" OR LESS WITHIN THE CLEAR ZONE, CONDITION MAY BE MITIGATED WITH W8-9 (LOW SHOULDER) SIGN OR TEMPORARY CHANNELIZATION DEVICES. FOR DROP-OFFS GREATER THAN 3" BUT NO MORE THAN 36", DETERMINE WHETHER IT IS MORE COST EFFECTIVE TO INSTALL BOTH W8-9 SIGN OR W8-9 SIGN WITH A 2H:1V (MIN) WEDGE IN ACCORDANCE WITH MASSDOT WORK ZONE SAFETY GUIDE OR TO REMOVE THE HAZARD. FOR DROP-OFFS 36" OR GREATER USE TEMPORARY BARRIER IN ACCORDANCE WITH MASSDOT WORK ZONE POSITIVE PROTECTION GUIDELINES.
- CONSTRUCTION CLEAR ZONE SHALL BE IN ACCORDANCE WITH MASSDOT BOSTON TRAFFIC GUIDELINES AS FOLLOWS:  
4' IF POSTED SPEED IS LESS THAN 35 MPH  
8' IF POSTED SPEED IS 35 MPH
- ALL TEMP BARRIERS SHALL MEET OR EXCEED MASH TL-2 REQUIREMENTS IN ACCORDANCE WITH PROJECT SPECIFICATIONS.
- THE CONTRACTOR SHALL PROVIDE TEMPORARY IMPACT ATTENUATORS TO PROTECT ALL BLUNT-ENDS OF TEMPORARY BARRIER OR AS REQUIRED BY THE ENGINEER. TEMPORARY IMPACT ATTENUATORS SHALL BE DESIGNED BY THE CONTRACTOR AND SUBMITTED TO THE ENGINEER FOR APPROVAL PRIOR TO THE START OF WORK. ALL TEMPORARY IMPACT ATTENUATORS SHALL BE DESIGNED TO MEET OR EXCEED MASH TEST LEVEL 2 (TL-2) IN ACCORDANCE WITH PROJECT SPECIFICATIONS.
- 11' MINIMUM LANE WIDTHS SHALL BE MAINTAINED UNLESS OTHERWISE NOTED.
- TEMPORARY TRAFFIC CONTROL DEVICES AND SIGNS SHALL BE COVERED OR REMOVED DURING NON-WORKING HOURS WHEN NOT IN USE.
- SIGNS INSTALLED ON PORTABLE STANDS REQUIRE 12 INCH MINIMUM MOUNTING HEIGHT FROM THE ROADWAY SURFACE TO THE BOTTOM OF THE SIGN.
- SIGNS INSTALLED ON PORTABLE STANDS PLACED AMONG CHANNELIZATION DEVICES REQUIRE A 36 INCH MINIMUM MOUNTING HEIGHT FROM THE ROADWAY SURFACE TO THE BOTTOM OF THE SIGN.
- SIGNS MOUNTED ON POSTS REQUIRE A MINIMUM 84 INCH MOUNTING HEIGHT FROM THE ROADWAY OR SIDEWALK SURFACE TO THE BOTTOM OF THE SIGN. CONTRACTOR SHALL MAINTAIN A MINIMUM SIDEWALK HORIZONTAL CLEAR WIDTH OF 36" AT ALL TIMES.
- ALL SIGNS SHALL BE MOUNTED ON THEIR OWN NCHRP 350 AND/OR MASH CRASH TESTED SIGN SUPPORTS AND INSTALLED IN ACCORDANCE WITH THE MUTCD.
- W21-7 SIGNS SHALL BE INSTALLED IN ADVANCE (100' MIN) OF AREAS WHERE UTILITY CASTINGS HAVE BEEN RAISED IN ADVANCE OF PAVING OPERATIONS OR AS REQUESTED BY THE ENGINEER.
- W8-15 SIGNS SHALL BE INSTALLED IN ADVANCE (100' MIN) OF PAVEMENT MILLING AREAS OR AS REQUESTED BY THE ENGINEER.
- TEMPORARY MARKINGS SHALL BE WATER-BORNE PAINT OR SURFACE-APPLIED REMOVEBLE TAPE, AS APPROVED BY THE ENGINEER.
- ALL TEMPORARY CROSSWALKS AND STOP LINES SHALL BE 12 INCHES WIDE.
- ALL TEMPORARY DOUBLE YELLOW LINES (DBYL) SHALL BE 6 INCHES WIDE.
- W20-1c, MA-R2-10a OR MA-R2-10e SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC MAY BE USED IN LIEU OF THOSE SIGNS SHOWN ON TYPICAL DETAILS ON THE TEMPORARY TRAFFIC CONTROL PLANS IF MINIMUM SIGN SPACING IS MET.
- CONTRACTOR SHALL SECURE WORK AREAS BY APPROPRIATE MEANS, TO PREVENT UNAUTHORIZED ACCESS AT ALL TIMES.
- THERE IS NO DESIGNATED BICYCLE LANE ON THE ROADWAY WITHIN THE PROJECT LIMITS. BICYCLES ARE EXPECTED TO SHARE THE ROAD WITH GENERAL VEHICULAR TRAFFIC.
- NIGHTTIME WORK SHALL REQUIRE PRIOR APPROVAL FROM MASSDOT.
- ILLUMINATION REQUIRED FOR NIGHTTIME WORK APPROVED BY THE ENGINEER SHALL BE DIFFUSED OR ANTI-GLARE LIGHTING AND IN ACCORDANCE WITH MASSDOT STANDARDS.
- TEMPORARY PORTABLE RUMBLE STRIP ARRAY CONSISTS OF THREE TRANSVERSELY PLACED RUMBLE STRIPS EVENLY SPACED. SPACING SHALL BE 10 FT ON CENTER OR AS DIRECTED BY THE ENGINEER.
- WHEN UTILIZING TYPICAL TRAFFIC CONTROL DETAILS FOR DAILY SETUPS, COVER EXISTING CONFLICTING ADVANCE WARNING SIGNS AS REQUIRED TO COMPLETE THE WORK.
- CONTRACTOR SHALL NOT ALLOW PUBLIC ACCESS ON PORTIONS OF NEWLY BUILT SIDEWALK UNTIL ALL SIDEWALKS WITHIN THE PROJECT LIMITS ARE FULLY CONSTRUCTED AND ADAAG COMPLIANT OR AS DIRECTED BY THE ENGINEER.
- CONTRACTOR TO CONDUCT TEST PITS TO EVALUATE LIMITS OF LEDGE IN AREAS WHERE STONE MASONRY WALLS ARE PROPOSED TO DETERMINE IF A SUITABLE ROCK FACE CAN BE MAINTAINED.

**SUGGESTED ROUNDABOUT CONSTRUCTION STAGING NOTES**

SEE SHEETS 48-51 FOR SUGGESTED ROUNDABOUT STAGING.

STAGE 1:

- RELOCATE EXIST UTILITY POLES (BY OTHERS).

STAGE 2:

- CONSTRUCT PROPOSED DRAINAGE SWALES AND DETENTION BASINS TO MAINTAIN WATER QUALITY AND DRAINAGE DURING CONSTRUCTION.
- CONSTRUCT WETLAND REPLICATION AREAS.
- CONSTRUCT RETAINING WALLS IN NORTHEAST AND SOUTHWEST CORNERS TO SUPPORT FILL.
- INSTALL FILL TO EXISTING ROAD GRADE.
- CONSTRUCT TEMP HMA ROADWAY CONNECTION BETWEEN MCCRACKEN ROAD (WEST) AND GREENWOOD STREET (SOUTH) IN THE FINAL FOOTPRINT AT EXISTING ROADWAY GRADE.
- CONSTRUCT TEMPORARY DRAINAGE CONNECTION FROM GREENWOOD STREET (SOUTH) UPLAND OF THE TEMP ROADWAY CONNECTION TO THE AREA OF THE PROPOSED HEADWALL IN THE SOUTHWEST CORNER OF THE INTERSECTION TO COLLECT ROADWAY DRAINAGE DURING CONSTRUCTION.

STAGE 3:

- INSTALL PROPOSED UTILITIES (WATER, SEWER) WHEN POSSIBLE.
- RELOCATE MCCRACKEN ROAD (WEST) TO THE TEMP HMA ROADWAY CONNECTION AT GREENWOOD STREET (SOUTH).
- CONSTRUCT THE WEST SIDE OF GREENWOOD STREET BETWEEN THE TEMPORARY ROADWAY AND NORTHERN PROJECT LIMITS. INSTALL FILL TO MEET EXIST ROAD GRADE.

STAGE 4:

- CLOSE AND DETOUR ALL ROADWAYS DAILY, DURING OFF-PEAK TRAFFIC HOURS, TO INSTALL FILL ACROSS THE ENTIRE PROPOSED ROADWAY FOOTPRINT IN MANAGEABLE INCREMENTS UP TO FINAL SUB-BASE ELEVATION.
- MAINTAIN PROPERTY SIDE-SLOPE STABILIZATION DAILY.
- INSTALL PROPOSED DRAINAGE SYSTEM INCLUDING 48" CULVERT AND HEADWALLS WHEN POSSIBLE DURING BACKFILL OPERATIONS. MAINTAIN MINIMUM COVER OVER NEWLY INSTALLED DRAINAGE.
- INSTALL PROPOSED UTILITIES (WATER, SEWER) WHEN POSSIBLE.
- CONSTRUCT PAVEMENT BASE COURSE AND INTERMEDIATE COURSES AND ADJUST DRAINAGE SYSTEM AS NECESSARY.
- SAWCUT AND INSTALL PROPOSED CURB AND SIDEWALK. (NOTE: NEW PORTIONS OF SIDEWALK SHALL REMAIN CLOSED TO PEDESTRIANS UNTIL COMPLETION OF THE PROJECT.)

STAGE 5:

- SAWCUT AND INSTALL CENTER CIRCULATING ISLAND AND IMPLEMENT ROUNDABOUT TRAFFIC FLOW WITH TEMP SIGNS, PCMS, AND ARROW BOARDS. FORM SPLITTER ISLANDS ON EACH APPROACH USING REFLECTORIZED DRUMS. INSTALL FINAL SIGNS IN CENTER ISLAND AND ALONG ROADWAY EDGES WHERE POSSIBLE. INSTALL TEMPORARY SIGNS IN FINAL SIGNS LOCATIONS WITHIN SPLITTER ISLANDS ON ALL APPROACHES.
- SAWCUT AND INSTALL T-100 APRON CURB AND APRON. DETOURS TO REMAIN IN PLACE FOR TRUCKS WHILE CENTER ISLAND APRON CONCRETE HARDENS.
- SAWCUT AND INSTALL SPLITTER ISLANDS ON ALL APPROACHES.
- MICRO-MILL TRANSITION AREAS.
- ADJUST DRAINAGE STRUCTURES TO FINAL GRADE.
- INSTALL FINAL PAVING, PAVEMENT MARKINGS, AND SIGNS.

**SUGGESTED BRIDGE AND WALL CONSTRUCTION STAGING NOTES**

SEE SHEETS 52-54 FOR SUGGESTED STAGING FOR THE RETAINING WALLS AND BRIDGE BETWEEN STA 225+00 AND 228+00. EXISTING CROSSWALK ON BLACKSTONE SHOPPES APPROACH AND SIDEWALK ALONG MCCRACKEN ROAD TO BE CLOSED UNTIL FINAL SIDEWALK WITHIN PROJECT LIMITS ARE FULLY CONSTRUCTED AND ADA-ACCESSIBLE.

STAGE 1: WESTERLY RETAINING WALLS

- CONSTRUCT WESTERLY MSE WALL, BRIDGE ABUTMENT, AND WINGWALL ON THE NORTH SIDE OF THE BRIDGE OFF-ROADWAY AND IN COORDINATION WITH THE ABUTTER TO MAINTAIN DRIVEWAY ACCESS.
- CONSTRUCT WESTERLY MSE WALL, BRIDGE ABUTMENT, AND WING WALL ON THE SOUTH SIDE OF THE BRIDGE OFF-ROADWAY TO THE GREATEST EXTENT POSSIBLE, USING DAILY LANE CLOSURES WHEN REQUIRED. COORDINATE WITH THE ABUTTER FOR SIDEWALK AND CURB INSTALLATION, REFER TO GENERAL NOTES 5 AND 9.
- EXISTING RETAINING WALLS TO BE RETAINED.

STAGE 2: BRIDGE WIDENING (SEE SHEET 86 FOR CONSTRUCTION SEQUENCE)

STAGE 3: EASTERLY RETAINING WALL

- CONSTRUCT EASTERLY MSE WALL ON THE SOUTH SIDE OF THE BRIDGE OFF-ROADWAY. THE WORK ZONE WILL BE BEHIND THE TEMPORARY BARRIER AS SHOWN ON SHEET 54.
- EXISTING RETAINING WALL TO BE RETAINED.

BUFFER SPACING	
SPEED (MPH)	DISTANCE (FEET)
15	80
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	44	152
PROJECT FILE NO. 605377			

**TEMPORARY TRAFFIC CONTROL PLAN  
LEGEND AND GENERAL NOTES**

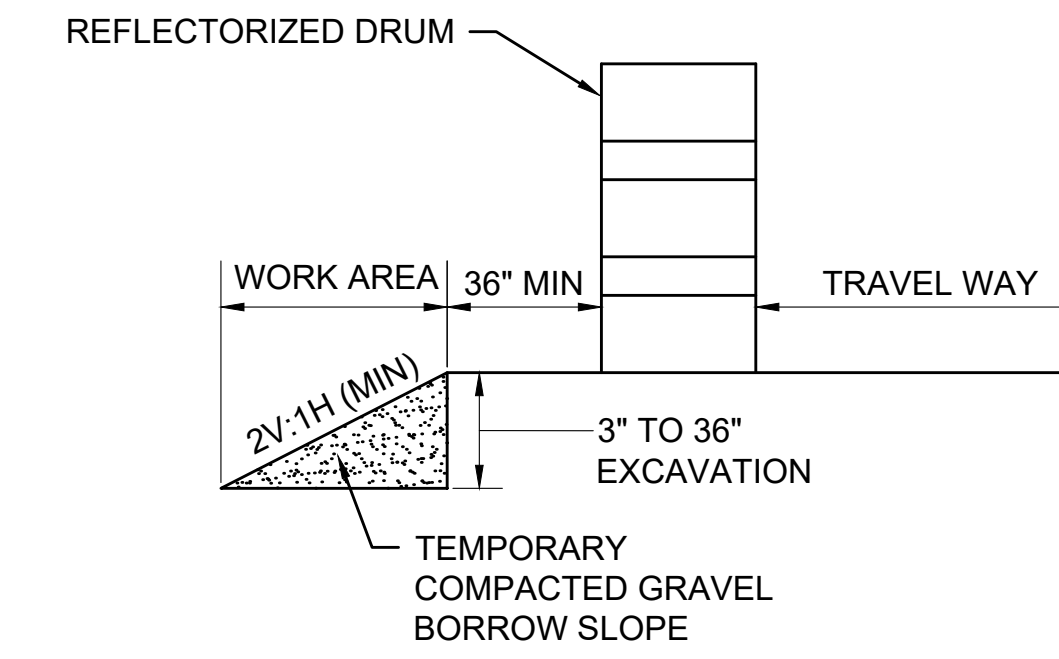
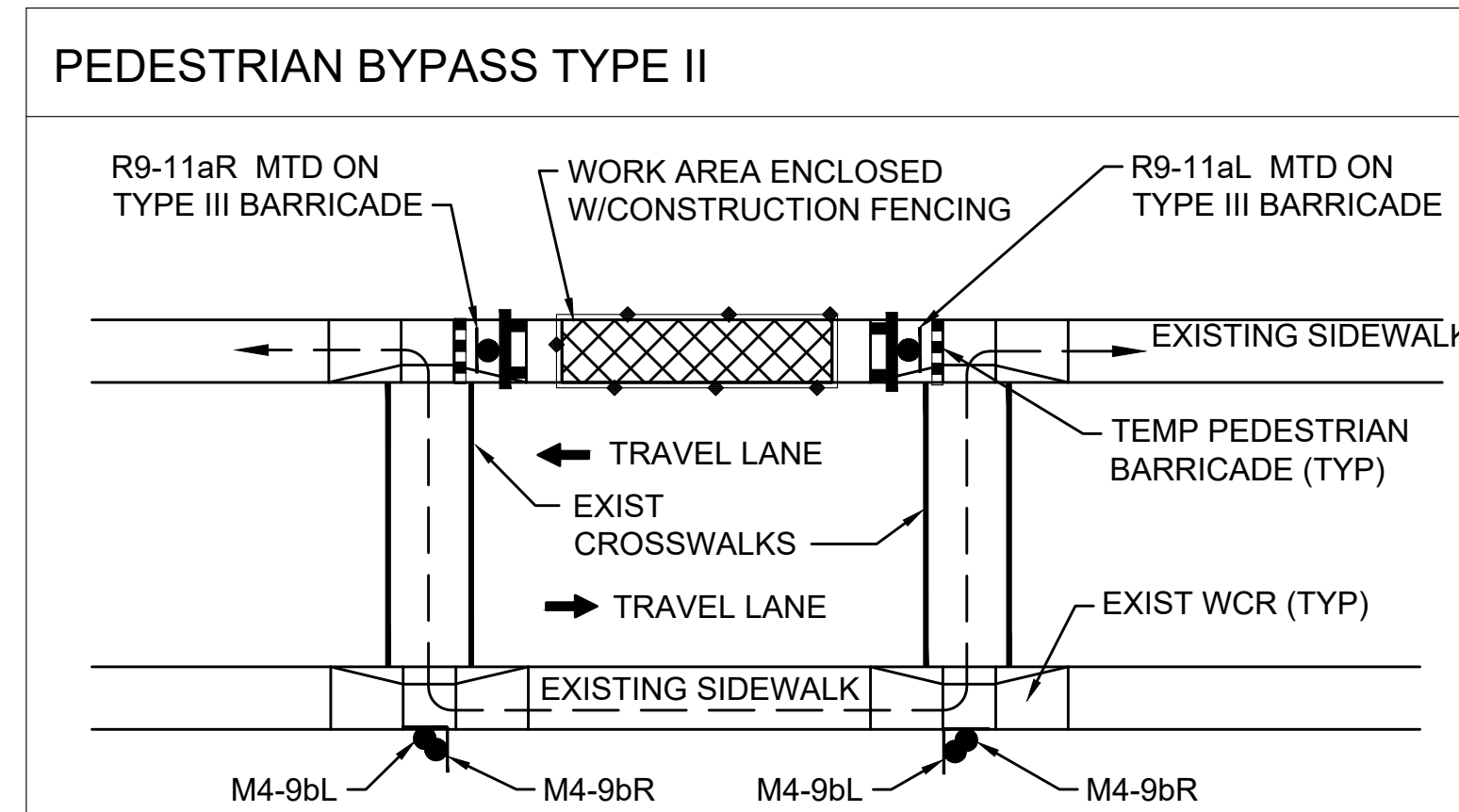
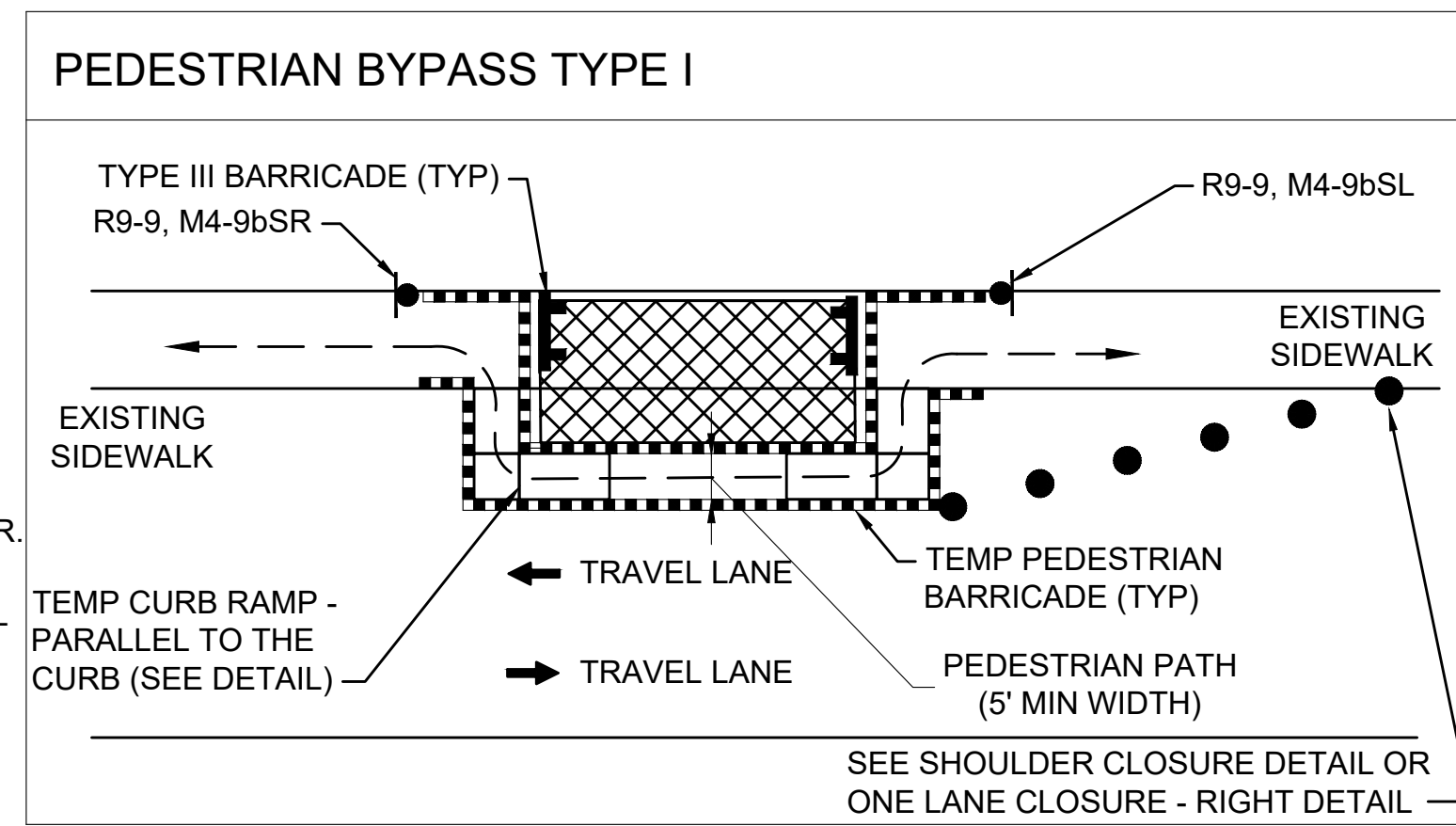
LEGEND	
	POLICE OFFICER
	TRAFFIC SIGNAL
	REFLECTORIZED DRUM
	REFLECTORIZED DRUMS WITH SEQUENTIAL FLASHING WARNING LIGHTS (SEE NOTE 6)
	TEMPORARY CONSTRUCTION SIGN
	TRAFFIC CONE
	TYPE III BARRICADE
	ARROW BOARD (AB) (RIGHT OR LEFT)
	TEMPORARY PORTABLE RUMBLE STRIPS
	PORTABLE CHANGEABLE MESSAGE SIGN (PCMS)
	TEMPORARY BARRIER
	TEMPORARY IMPACT ATTENUATOR (TYPE NOTED)
	WORK AREA (PUBLIC ACCESS RESTRICTED)
	TRANSITION/BUFFER AREAS
	TRAFFIC FLOW
	CONSTRUCTION FENCE
NTS	NOT TO SCALE

ADVANCE SIGN SPACING			
ROADWAY	DISTANCE BETWEEN SIGNS (FEET)		
	A	B	C
ROUTE 146	1,000	1,600	2,600
ALL OTHERS	350	350	350

LANE TAPER LENGTH FORMULAS	
L =	TAPER LENGTH IN FEET
W =	WIDTH OF ROADWAY TO BE SHIFTED OR REDIRECTED IN FEET
S =	POSTED SPEED LIMIT IN MPH
POSTED SPEED	
40 MPH OR LESS	GREATER THAN 40 MPH
$L = \frac{WS^2}{60}$	L = WS

**NOTES:**

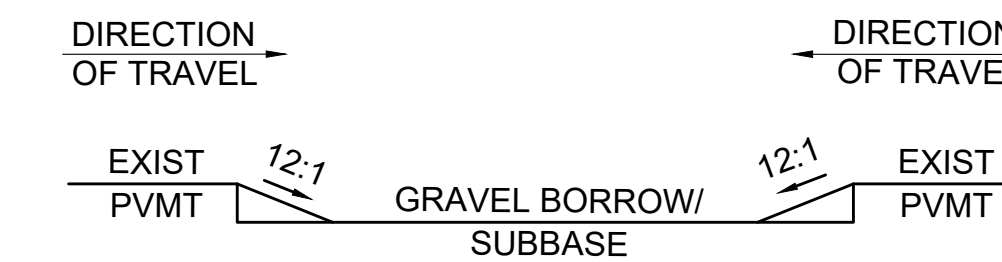
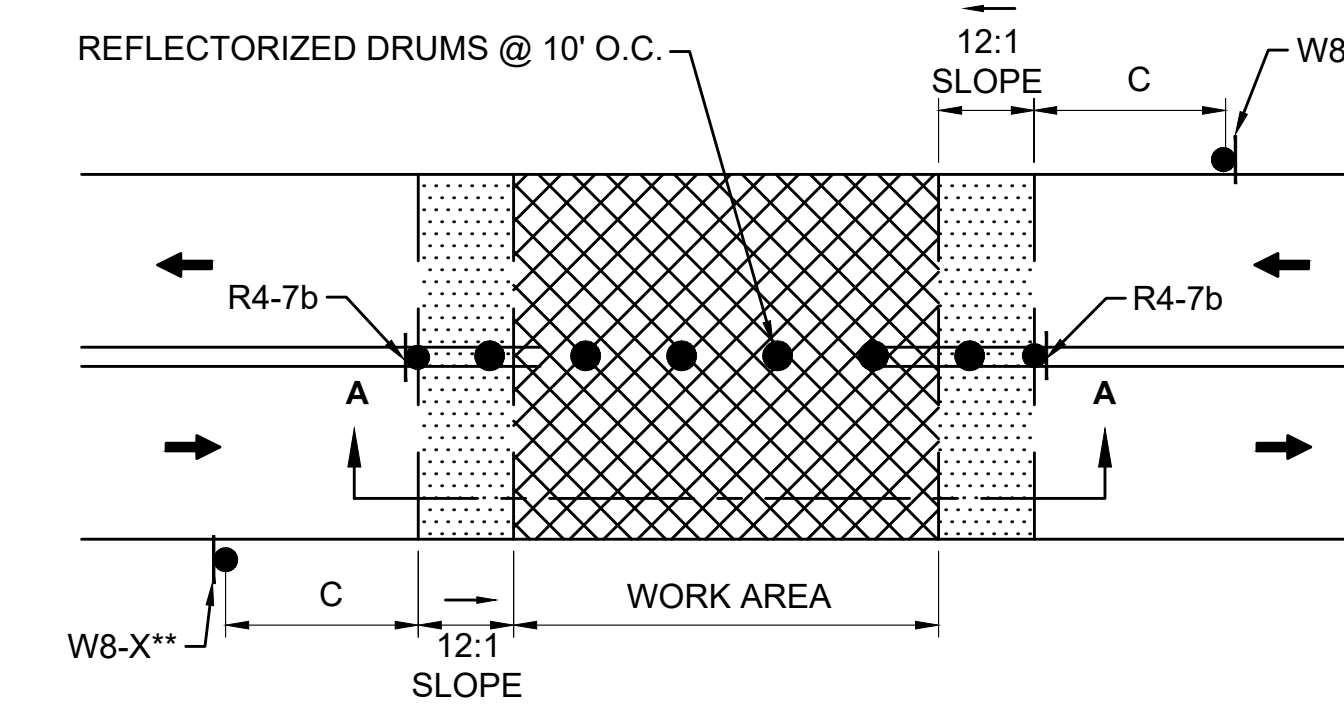
1. ADDITIONAL ADVANCE WARNING SIGNS MAY BE NECESSARY AS DETERMINED BY THE ENGINEER.
2. CONTROLS FOR PEDESTRIAN TRAFFIC ONLY, ARE SHOWN. VEHICULAR TRAFFIC SHALL BE MAINTAINED AS SHOWN ELSEWHERE.
3. STREET LIGHTING SHOULD BE CONSIDERED WHEN LOCATING CONTROL DEVICES.
4. — — — INDICATES DIRECTION OF PEDESTRIAN TRAVEL.
5. PROPOSED TEMPORARY CROSSWALKS SHALL BE 12" WIDE SURFACE APPLIED TAPE OR REFLECTORIZED PAINT AS DIRECTED BY THE ENGINEER.
6. ALL TEMPORARY PEDESTRIAN PATHWAYS SHALL COMPLY FULLY WITH ALL REQUIREMENTS OF THE MUTCD AND ALL APPLICABLE MAAB AND ADAAG REQUIREMENTS AND INCLUDE THE USE OF A COMPLIANT TEMPORARY PEDESTRIAN MANAGEMENT GUIDANCE SYSTEM AT ALL TIMES.
7. CONTRACTOR SHALL MAINTAIN AS WIDE OF A PEDESTRIAN ACCESS AS POSSIBLE AT ALL TIMES. EXCEPT WHERE NECESSARY, THE CONTRACTOR MAY TEMPORARILY REDUCE PEDESTRIAN PATHWAYS TO 4 FEET IN WIDTH (EXCLUDING CURB) FOR NO MORE THAN 200 LINEAR FEET AT A TIME IN ACCORDANCE WITH ALL STANDARDS. A 5' x 5' PASSING AREA SHALL BE PROVIDED IN INTERVALS NOT EXCEEDING 200 FEET.
8. TEMPORARY WHEELCHAIR RAMPS SHALL BE CONSTRUCTED IN ACCORDANCE WITH MASSDOT, MAAB, AND ADAAG REQUIREMENTS.
9. TEMPORARY PEDESTRIAN BARRICADE SHALL BE PAID FOR UNDER ITEM 852.11 TEMPORARY PEDESTRIAN BARRICADE.
10. TEMPORARY PEDESTRIAN CURB RAMPS SHALL BE PAID FOR UNDER ITEM 852.12 TEMPORARY PEDESTRIAN CURB RAMP.



- NOTE:**
1. CONTRACTOR SHALL INSTALL W8-9 SIGN ON ALL ROADWAYS 350 FT IN ADVANCE OF THE START OF DROP-OFF CONDITION.

**TYPICAL ROADWAY DROP-OFF PROTECTION**

SCALE: NTS



**SECTION A-A**

**NOTES:**

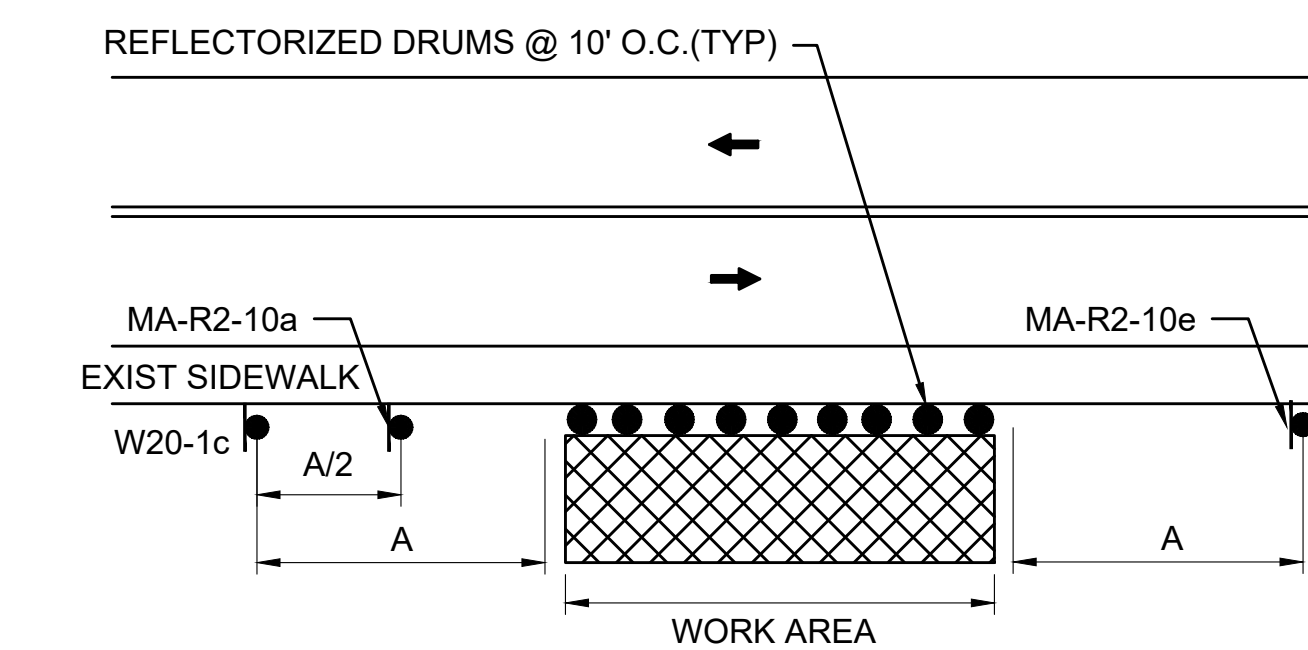
1. SQUARE OFF THE FULL WIDTH OF THE ROADWAY AT THE END OF WORK DAY.
2. \*\* CONTRACTOR SHALL INSTALL W8-1 AT LIMIT OF EXCAVATION OR W8-3, W8-8, W8-15, OR W8-24 SIGN, AS APPROPRIATE, ON ALL ROADWAYS IN ADVANCE OF THE TRANSITION UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

**TEMPORARY PAVEMENT TRANSITION**

SCALE: NTS

DWG: TTCP1g

DATE: NOV 2020



**NOTES:**

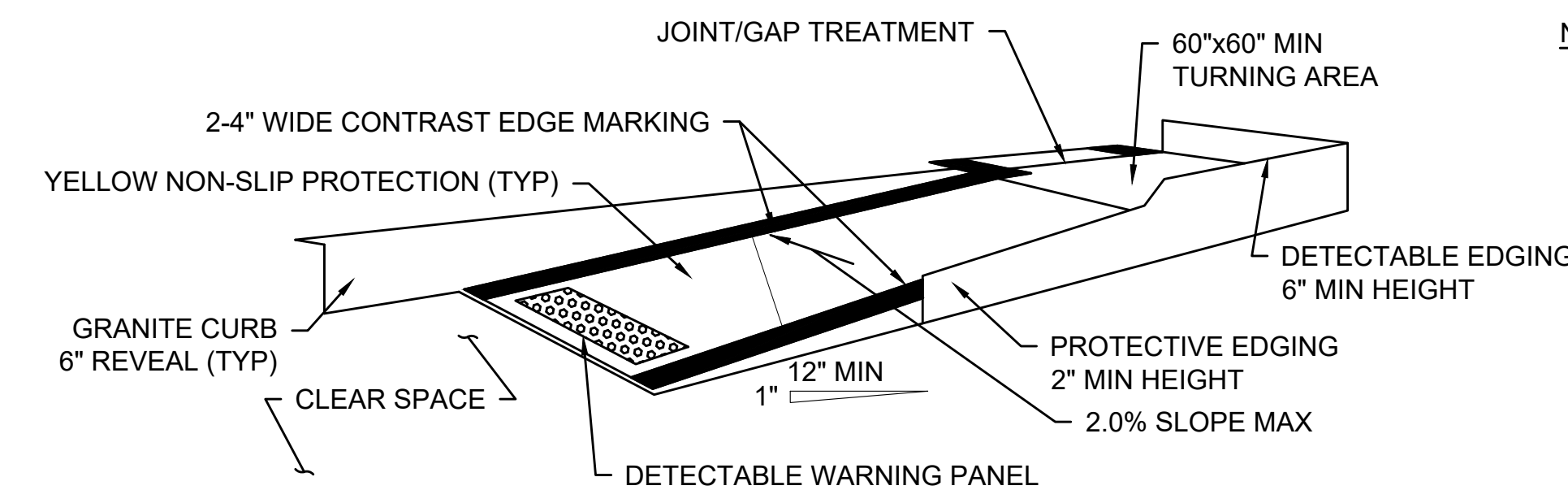
1. SEE ADVANCE SIGN SPACING TABLE ON SHEET
2. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**OFF ROADWAY WORK - RIGHT**

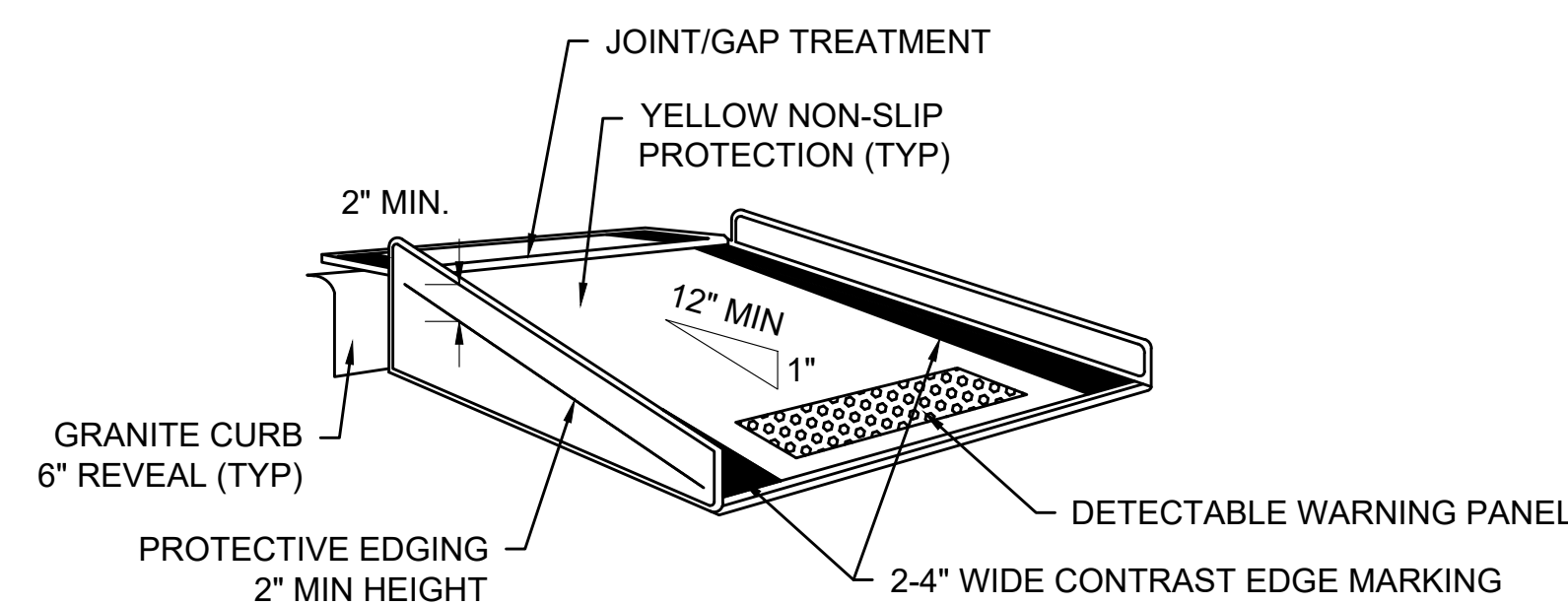
SCALE: NTS

**PEDESTRIAN BYPASS DETAIL**

SCALE: NTS



**TEMPORARY CURB RAMP-PARALLEL TO CURB**



**TEMPORARY CURB RAMP-PERPENDICULAR TO CURB**

**TEMPORARY CURB RAMPS**

SCALE: NTS

**NOTES:**

1. CURB RAMPS SHALL BE 60" MINIMUM WIDTH WITH A FIRM, STABLE AND NON-SLIP SURFACE.
2. PROTECTIVE EDGING WITH A 2" MINIMUM HEIGHT SHALL BE INSTALLED WHEN THE CURB RAMP OR LANDING PLATFORM HAS A VERTICAL DROP OF 6" OR GREATER OR HAS A SIDE APRON SLOPE STEEPER THAN 1:3 (33%). PROTECTIVE EDGING SHOULD BE CONSIDERED WHEN THE CURB RAMPS OR LANDING PLATFORMS HAVE A VERTICAL DROP OF 3" OR MORE.
3. DETECTABLE EDGING WITH 6" MINIMUM HEIGHT AND CONTRASTING COLOR SHALL BE INSTALLED ON ALL CURB RAMP LANDINGS WHERE THE WALKWAY CHANGES DIRECTION (TURNS).
4. THE CURB RAMP WALKWAY AND LANDING AREA SURFACE SHALL BE OF A SOLID CONTINUOUS CONTRASTING COLOR ABUTTING UP TO THE EXISTING SIDEWALK.
5. CURB RAMPS AND LANDINGS SHOULD HAVE A 1:50 (2%) MAX CROSS-SLOPE.
6. CLEAR SPACE OF 48"x48" MINIMUM SHALL BE PROVIDED ABOVE AND BELOW THE CURB RAMP.
7. WATER FLOW IN THE GUTTER SYSTEM SHALL HAVE MINIMAL RESTRICTION.
8. LATERAL JOINTS OR GAPS BETWEEN SURFACES SHALL BE LESS THAN 0.5" WIDTH.
9. CHANGES BETWEEN SURFACE HEIGHTS SHOULD NOT EXCEED 0.5" LATERAL EDGES SHOULD BE VERTICAL UP TO 0.25" HIGH, AND BEVELED AT 1:2 BETWEEN 0.25" AND 0.5" HEIGHT.
10. IF A TEMPORARY PEDESTRIAN RAMP LEADS TO A CROSSWALK, THEN A DETECTABLE WARNING PAD MUST BE ADHERED TO THE BASE OF THE RAMP. IF IT LEADS TO A PROTECTED PEDESTRIAN BYPASS THAT DOES NOT CONFLICT WITH VEHICULAR TRAFFIC, THEN A PAD SHALL NOT BE INSTALLED ON THE RAMP.

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	45	152
PROJECT FILE NO. 605377			

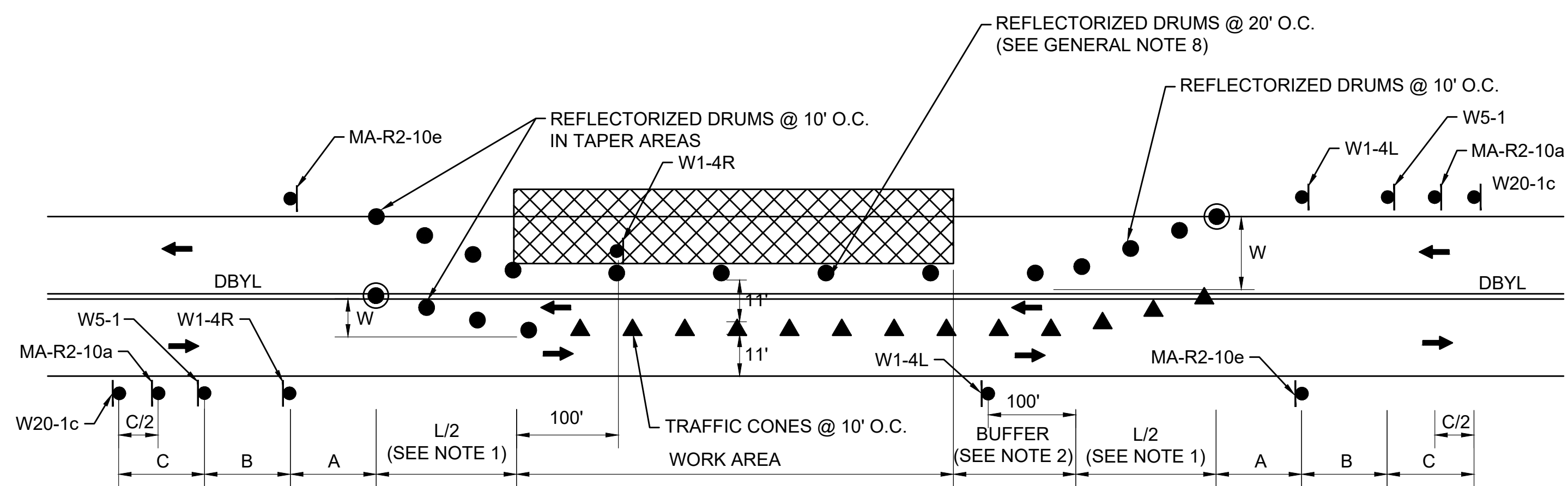
**TEMPORARY TRAFFIC CONTROL PLAN  
TYPICAL DETAILS**

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	46	152

PROJECT FILE NO. 605377

**TEMPORARY TRAFFIC CONTROL PLAN  
TYPICAL DETAILS**

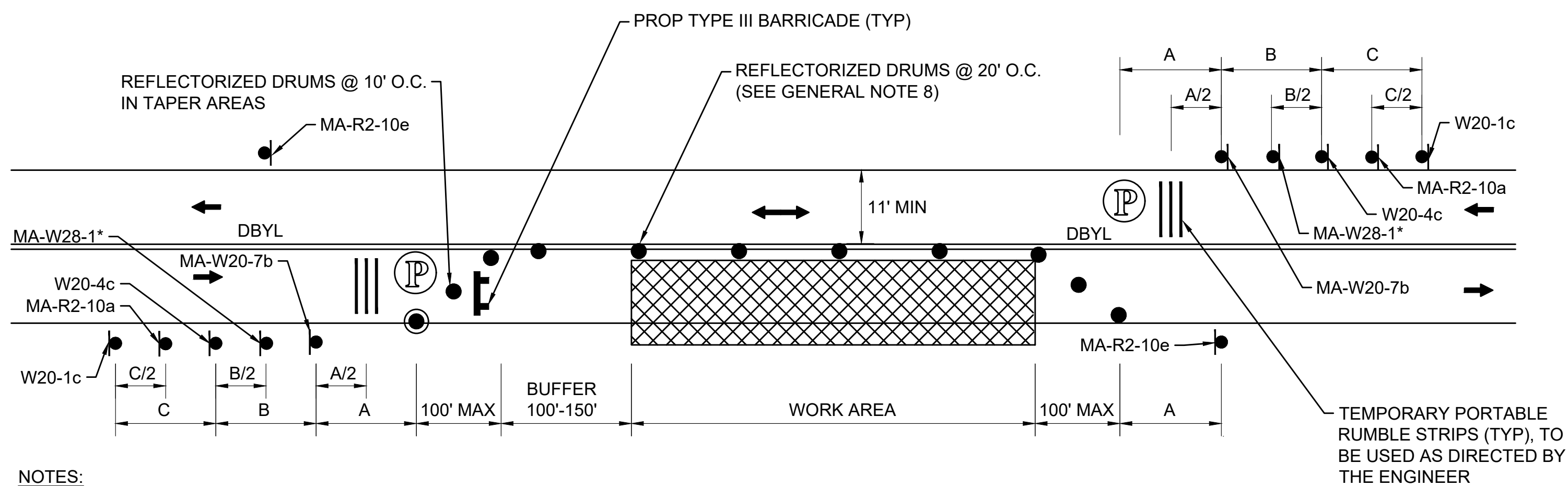


**NOTES:**

1. SEE TAPER LENGTH FORMULA ON SHEET 44.
2. SEE BUFFER SPACING CHART ON SHEET 44.
3. REFER TO ADVANCE SIGN SPACING TABLE ON SHEET 44.
4. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**TYPICAL TWO-WAY STREET LANE SHIFT**

SCALE: NTS

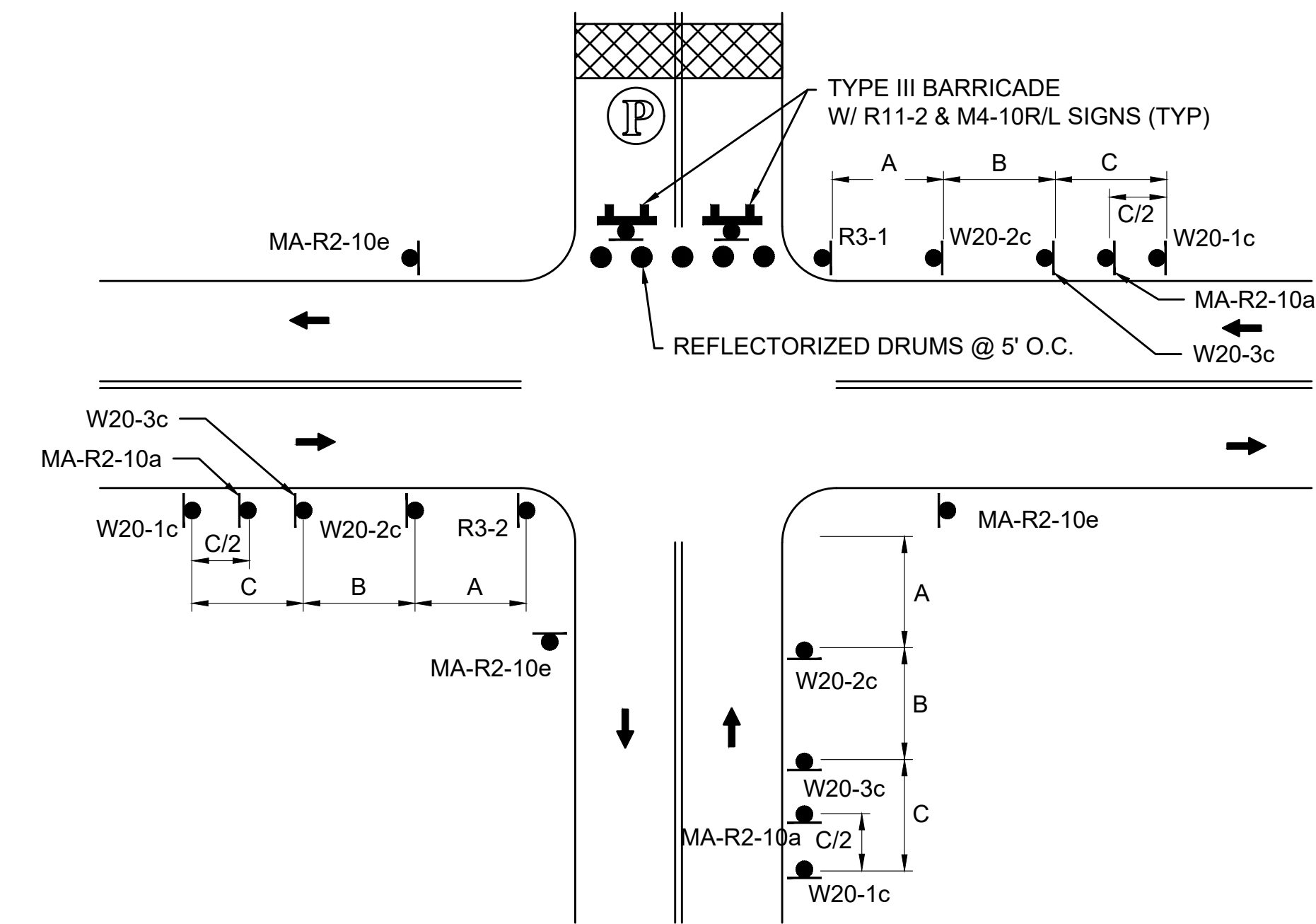


**NOTES:**

1. REFER TO ADVANCE SIGN SPACING TABLE ON SHEET 44.
2. SEE ADVANCE SIGN SPACING CHART ON SHEET 44.
3. \* SIGN NOT NEEDED IF RUMBLE STRIPS NOT USED.
4. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**TYPICAL TWO-WAY STREET LANE CLOSURE ALTERNATING TRAFFIC**

SCALE: NTS

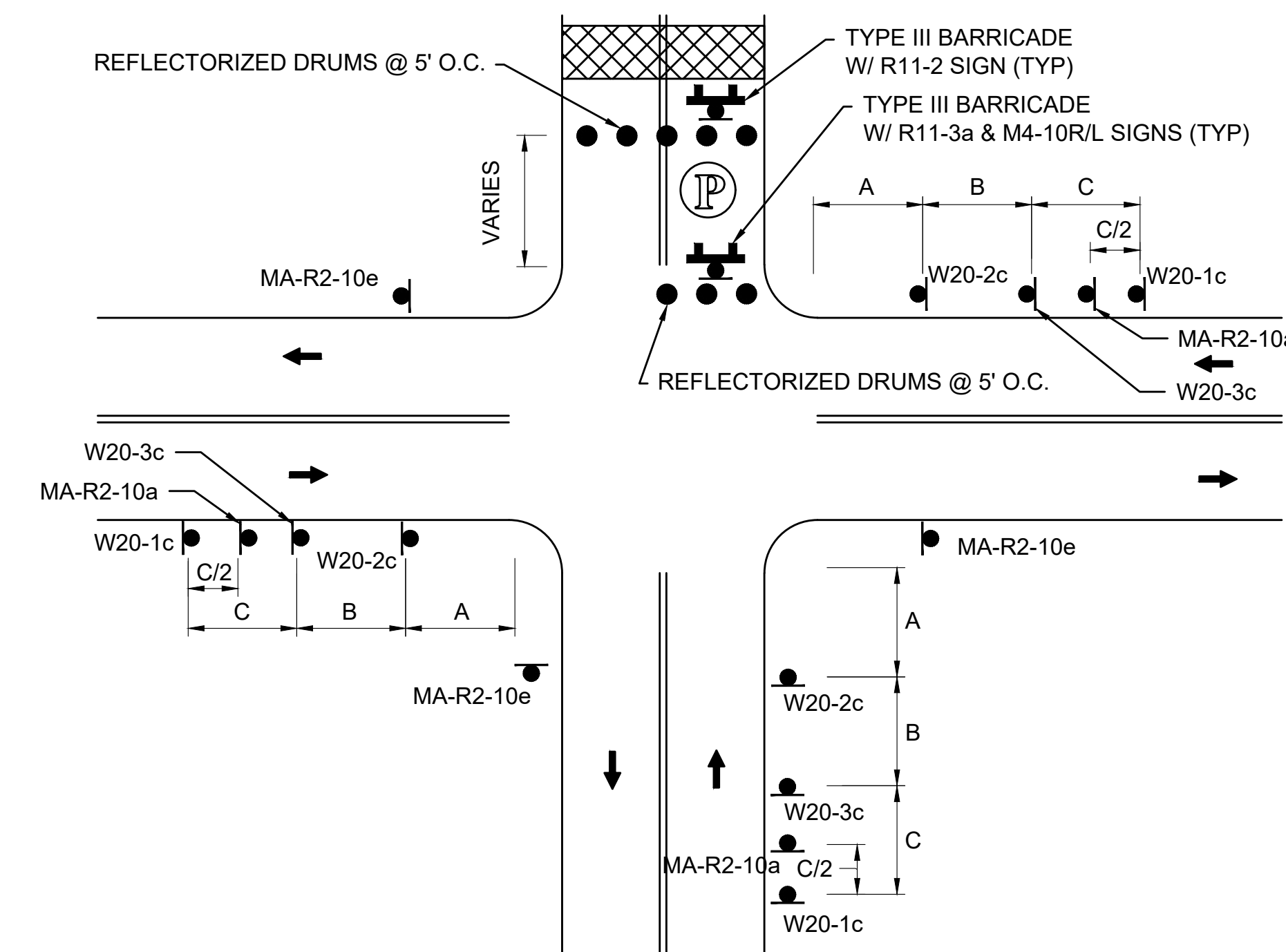


**NOTES:**

1. REFER TO ADVANCE SIGN SPACING TABLE ON SHEET 44.
2. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**TYPICAL LOCAL ROAD CLOSURE**

SCALE: NTS



**NOTES:**

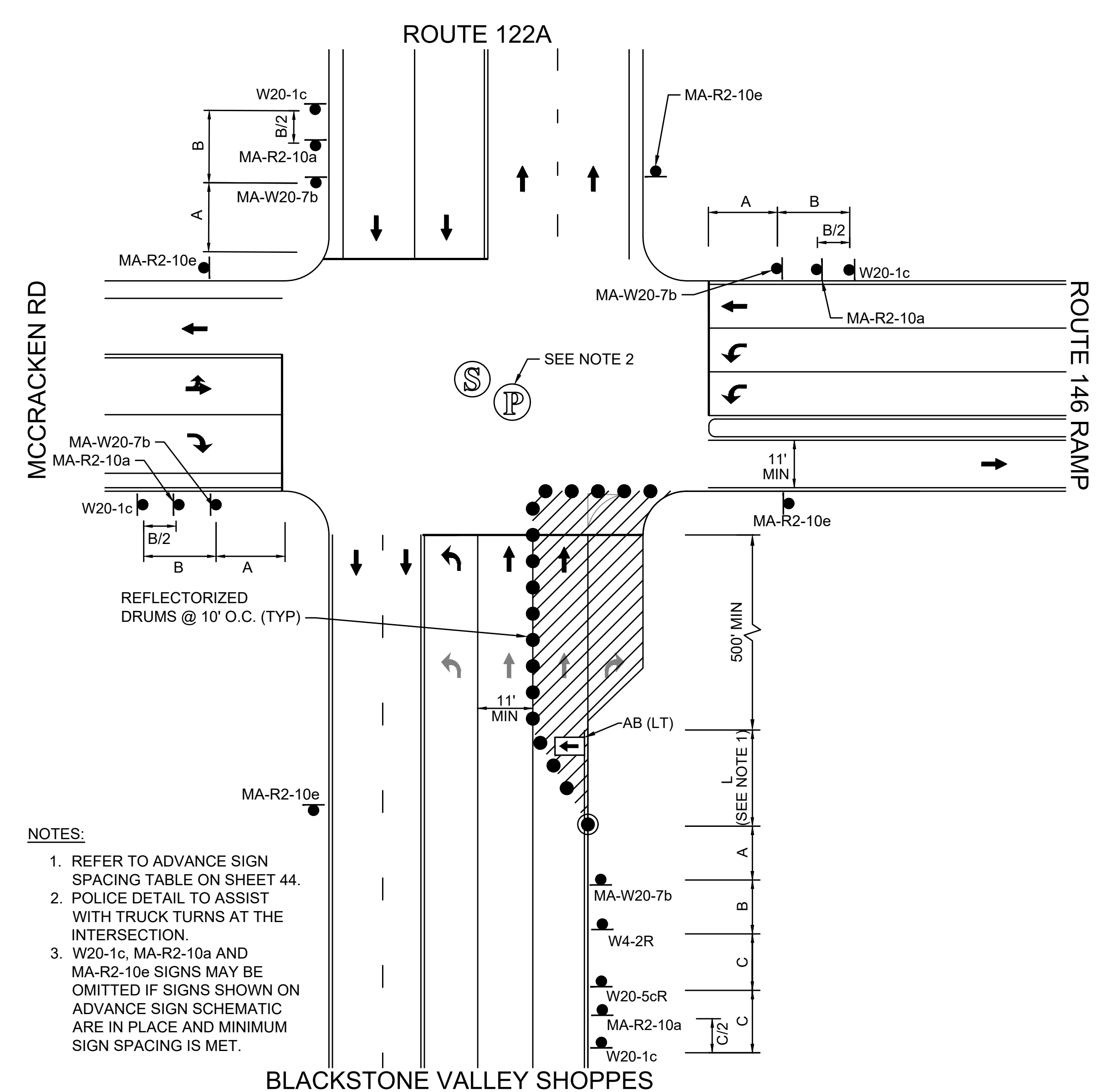
1. REFER TO ADVANCE SIGN SPACING TABLE ON SHEET 44.
2. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**TYPICAL LOCAL ROAD CLOSURE WITH LOCAL ACCESS**

SCALE: NTS

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	47	152
PROJECT FILE NO. 605377			

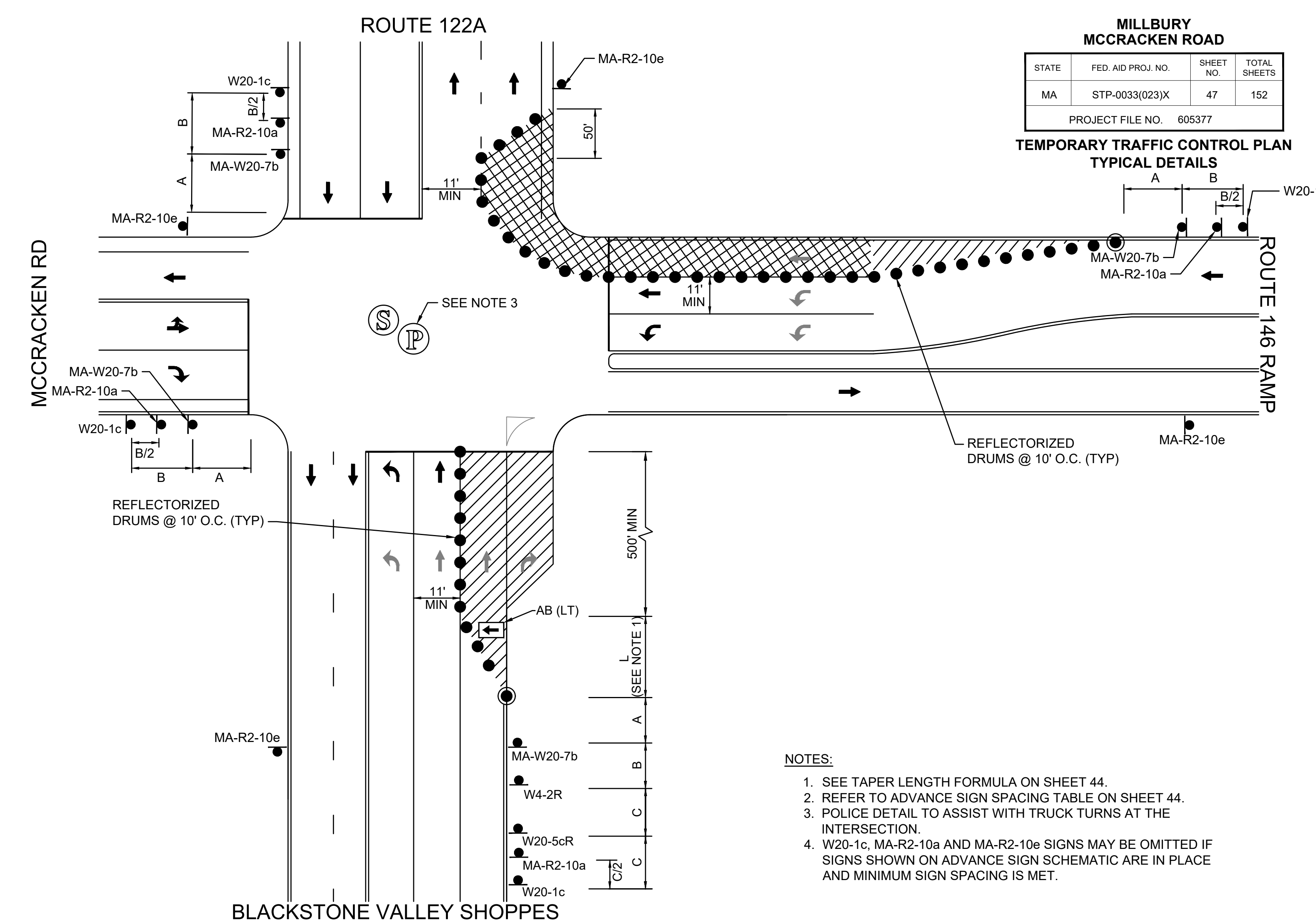
**TEMPORARY TRAFFIC CONTROL PLAN  
TYPICAL DETAILS**



**NOTES:**

1. REFER TO ADVANCE SIGN SPACING TABLE ON SHEET 44.
2. POLICE DETAIL TO ASSIST WITH TRUCK TURNS AT THE INTERSECTION.
3. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

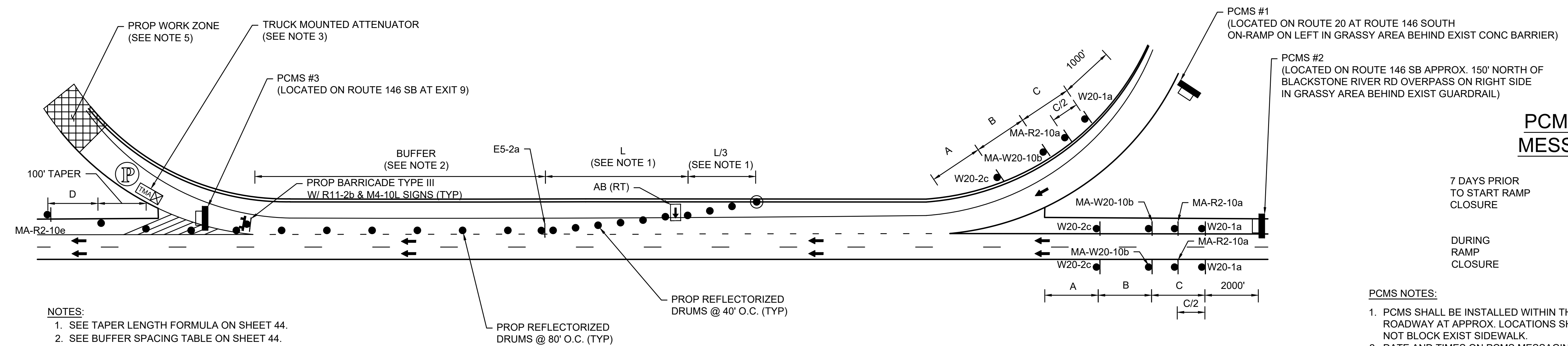
**WORK ON THE NEAR SIDE OF INTERSECTION WITH MULTILANE APPROACH**  
SCALE: NTS



**NOTES:**

1. SEE TAPER LENGTH FORMULA ON SHEET 44.
2. REFER TO ADVANCE SIGN SPACING TABLE ON SHEET 44.
3. POLICE DETAIL TO ASSIST WITH TRUCK TURNS AT THE INTERSECTION.
4. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**WORK ON THE FAR SIDE OF INTERSECTION WITH MULTILANE APPROACH**  
SCALE: NTS



**PCMS #1, 2 & 3  
MESSAGE TEXT**

7 DAYS PRIOR TO START RAMP CLOSURE	EXIT 9 CLOSES	DAY DATE TIME
DURING RAMP CLOSURE	EXIT 9 CLOSED	USE EXIT 8

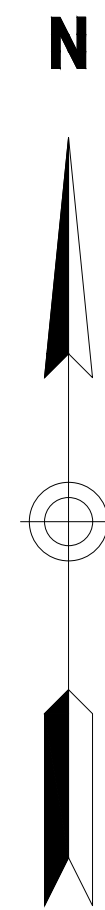
**NOTES:**

1. SEE TAPER LENGTH FORMULA ON SHEET 44.
2. SEE BUFFER SPACING TABLE ON SHEET 44.
3. SEE NOTES 27 & 28 ON SHEET 44.
4. SEE ADVANCE SIGN SPACING CHART ON SHEET 44.
5. REFER TO DETOUR PLAN ON SHEET 56 FOR ADDITIONAL INFORMATION.
6. W20-1c, MA-R2-10a AND MA-R2-10e SIGNS MAY BE OMITTED IF SIGNS SHOWN ON ADVANCE SIGN SCHEMATIC ARE IN PLACE AND MINIMUM SIGN SPACING IS MET.

**SINGLE LANE EXIT RAMP WITH ACCELERATION/DECELERATION LANE AND SHOULDER (ROUTE 146 SB EXIT 9)**  
SCALE: NTS

**PCMS NOTES:**

1. PCMS SHALL BE INSTALLED WITHIN THE EXISTING RIGHT-OF-WAY (ROW) OFF THE ROADWAY AT APPROX. LOCATIONS SHOWN OR AS DIRECTED BY MASSDOT. PCMS SHALL NOT BLOCK EXIST SIDEWALK.
2. DATE AND TIMES ON PCMS MESSAGING SHALL BE COORDINATED WITH MASSDOT HOC AND DISTRICT 3 AND THE TOWN OF MILLBURY.
3. CONTRACTOR SHALL PROVIDE PCMS A MINIMUM OF 7 DAYS PRIOR TO START OF CONSTRUCTION OR AS DIRECTED BY MASSDOT.
4. CONTRACTOR SHALL REMOVE ALL PCMS SHOWN AT THE COMPLETION OF CONSTRUCTION UNLESS OTHERWISE DIRECTED BY THE ENGINEER.



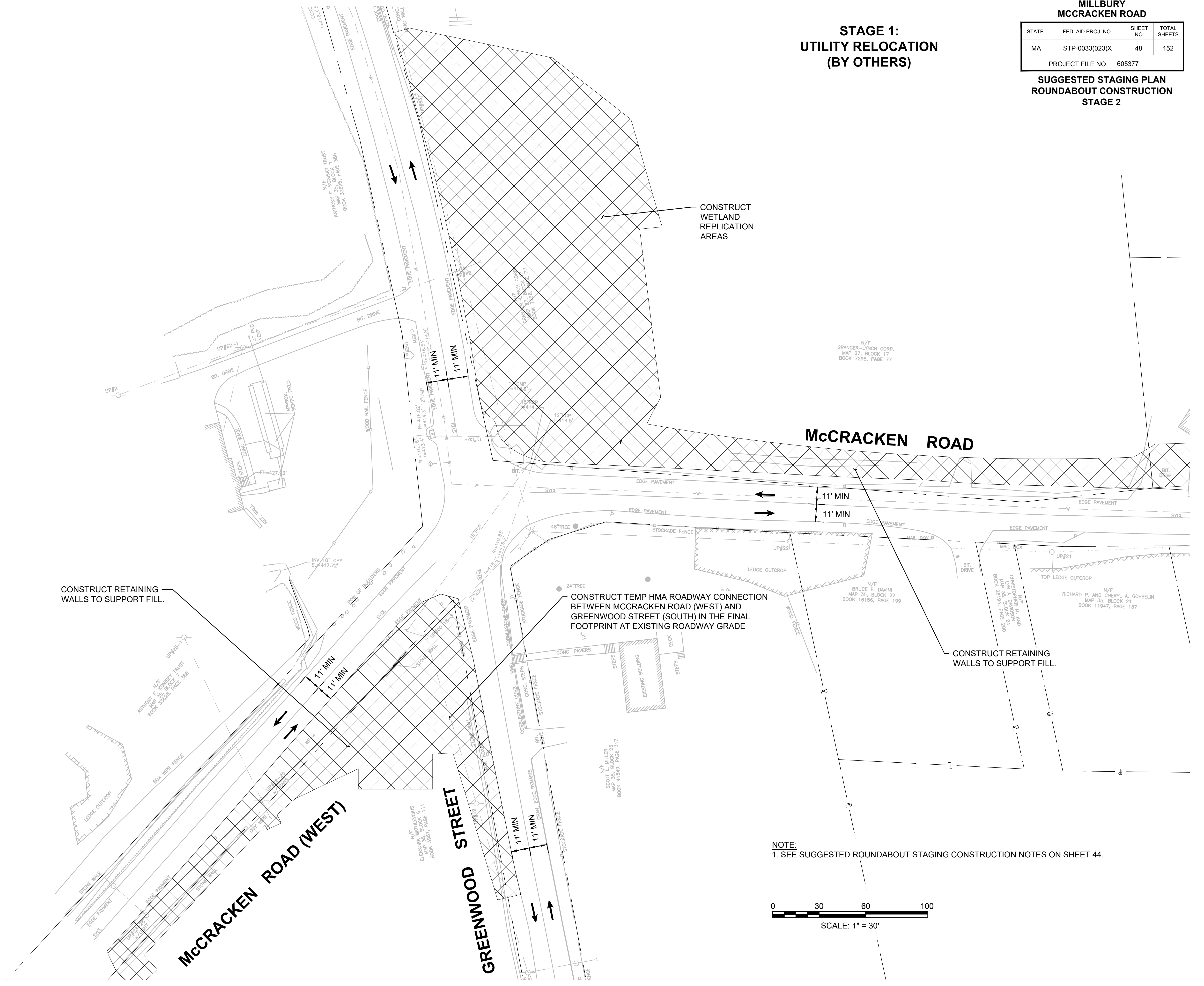
**STAGE 1:  
UTILITY RELOCATION  
(BY OTHERS)**

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	48	152

PROJECT FILE NO. 605377

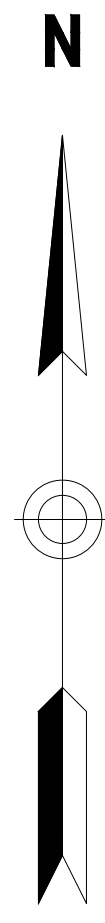
**SUGGESTED STAGING PLAN  
ROUNDOABOUT CONSTRUCTION  
STAGE 2**



**NOTE:**  
1. SEE SUGGESTED ROUNDOABOUT STAGING CONSTRUCTION NOTES ON SHEET 44.







**MILLBURY  
MCCRACKEN ROAD**

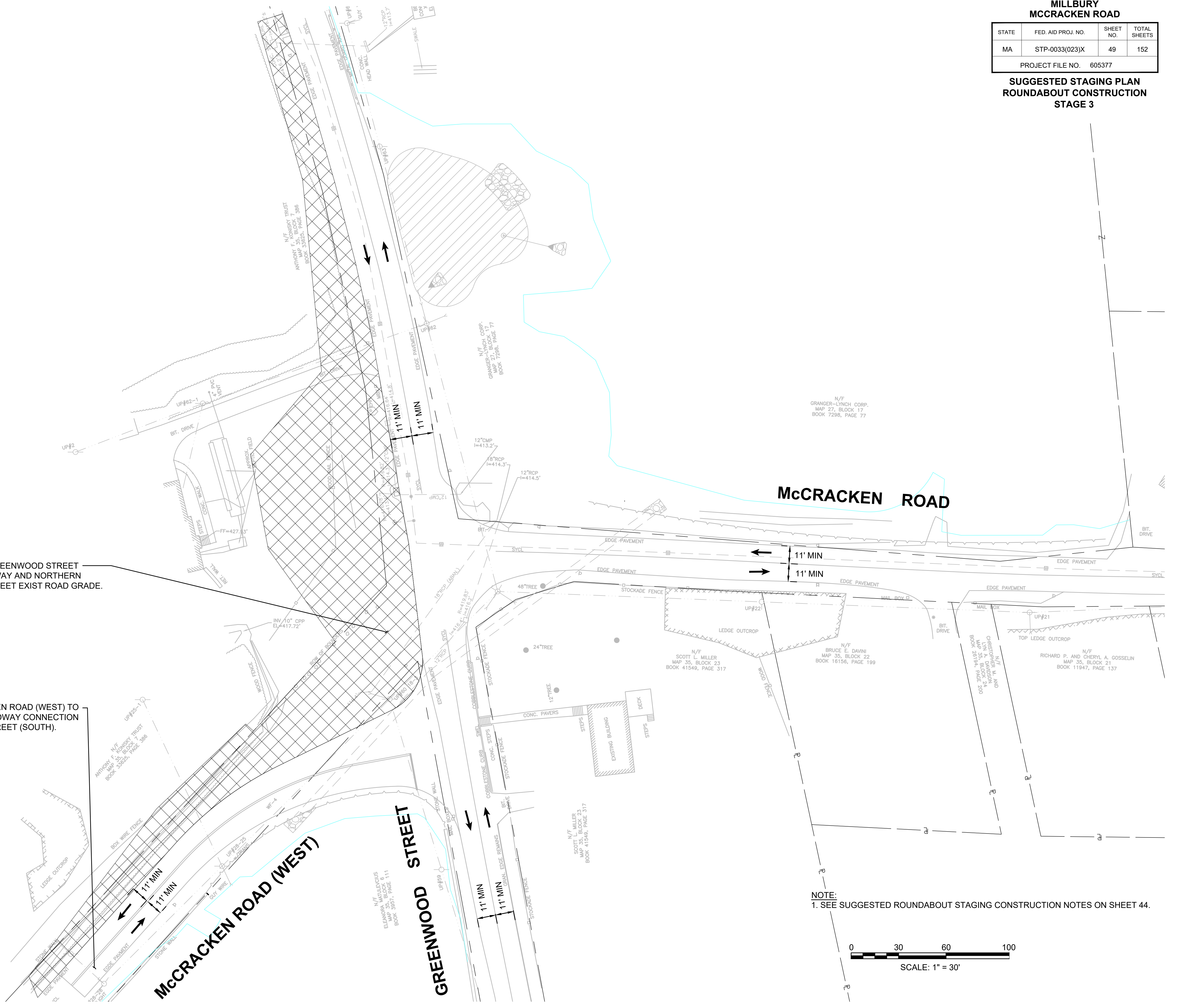
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	49	152

PROJECT FILE NO. 605377

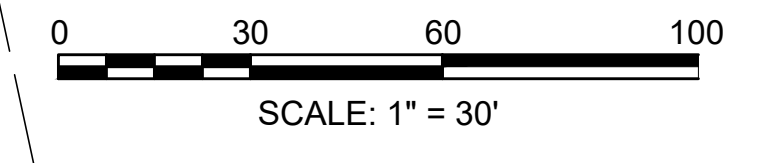
**SUGGESTED STAGING PLAN  
ROUNDBOUT CONSTRUCTION  
STAGE 3**

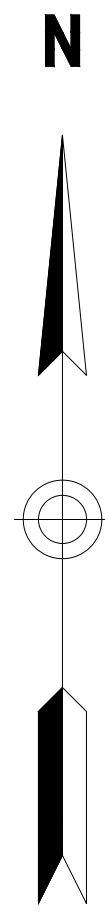
CONSTRUCT THE WEST SIDE OF GREENWOOD STREET BETWEEN THE TEMPORARY ROADWAY AND NORTHERN PROJECT LIMITS. INSTALL FILL TO MEET EXIST ROAD GRADE.

RELOCATE MCCRACKEN ROAD (WEST) TO THE TEMP HMA ROADWAY CONNECTION AT GREENWOOD STREET (SOUTH).



NOTE:  
1. SEE SUGGESTED ROUNDABOUT STAGING CONSTRUCTION NOTES ON SHEET 44.





**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	50	152

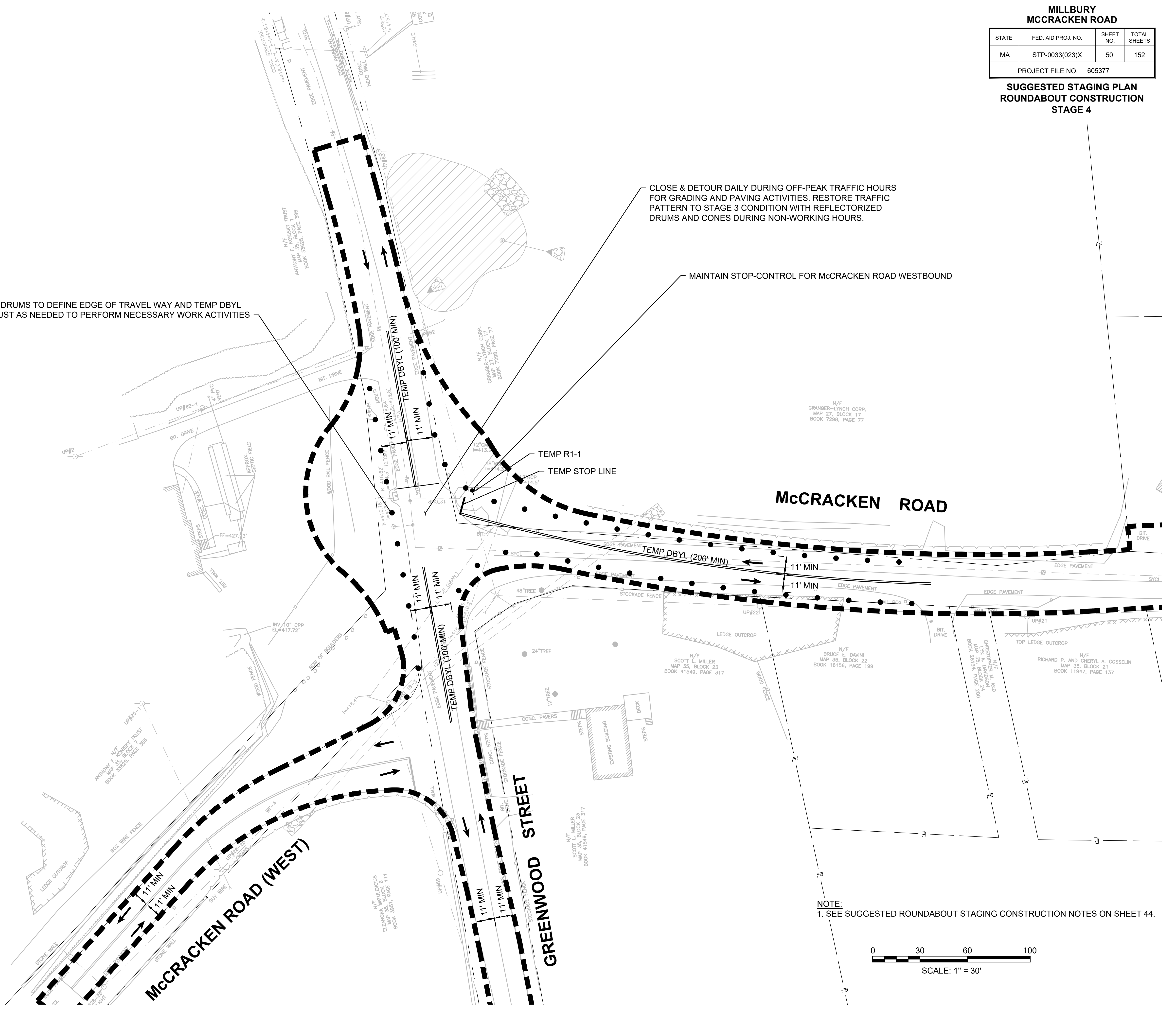
PROJECT FILE NO. 605377

**SUGGESTED STAGING PLAN  
ROUNDBOUT CONSTRUCTION  
STAGE 4**

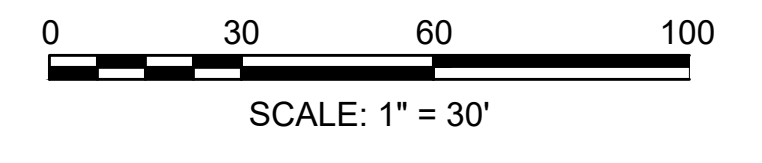
USE DRUMS TO DEFINE EDGE OF TRAVEL WAY AND TEMP DBYL  
ADJUST AS NEEDED TO PERFORM NECESSARY WORK ACTIVITIES

CLOSE & DETOUR DAILY DURING OFF-PEAK TRAFFIC HOURS  
FOR GRADING AND PAVING ACTIVITIES. RESTORE TRAFFIC  
PATTERN TO STAGE 3 CONDITION WITH REFLECTORIZED  
DRUMS AND CONES DURING NON-WORKING HOURS.

MAINTAIN STOP-CONTROL FOR McCRACKEN ROAD WESTBOUND



NOTE:  
1. SEE SUGGESTED ROUNDBOUT STAGING CONSTRUCTION NOTES ON SHEET 44.




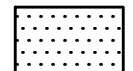
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	51	152

PROJECT FILE NO. 605377

**SUGGESTED STAGING PLAN  
ROUNDAABOUT CONSTRUCTION  
STAGE 5**

**LEGEND**

	WORK AREA 1 (CONSTRUCT FIRST)
	WORK AREA 2 (CONSTRUCT SECOND)

**NOTES:**

- SEE SUGGESTED ROUNDAABOUT STAGING CONSTRUCTION NOTES ON SHEET 44.
- DURING APRON CONSTRUCTION, RECOMMEND POLICE DETAILS FOR A MINIMUM OF 48 HOURS FOLLOWING EACH CONCRETE POUR TO DIRECT TRACTOR-TRAILERS AWAY FROM INTERSECTION TO MINIMIZE DAMAGE TO APRON.

**PCMS #1  
MESSAGE TEXT**

DURING APRON CONSTRUCTION

MCCRCKN  
CLSD TO  
TRUCKS

NO ACCS  
TO 146/  
SHOPPES

**PCMS #2  
MESSAGE TEXT**

DURING APRON CONSTRUCTION

GREENWD  
CLSD TO  
TRUCKS

NO ACCS  
TO 146/  
SHOPPES

**PCMS #3, #4, #5  
MESSAGE TEXT**

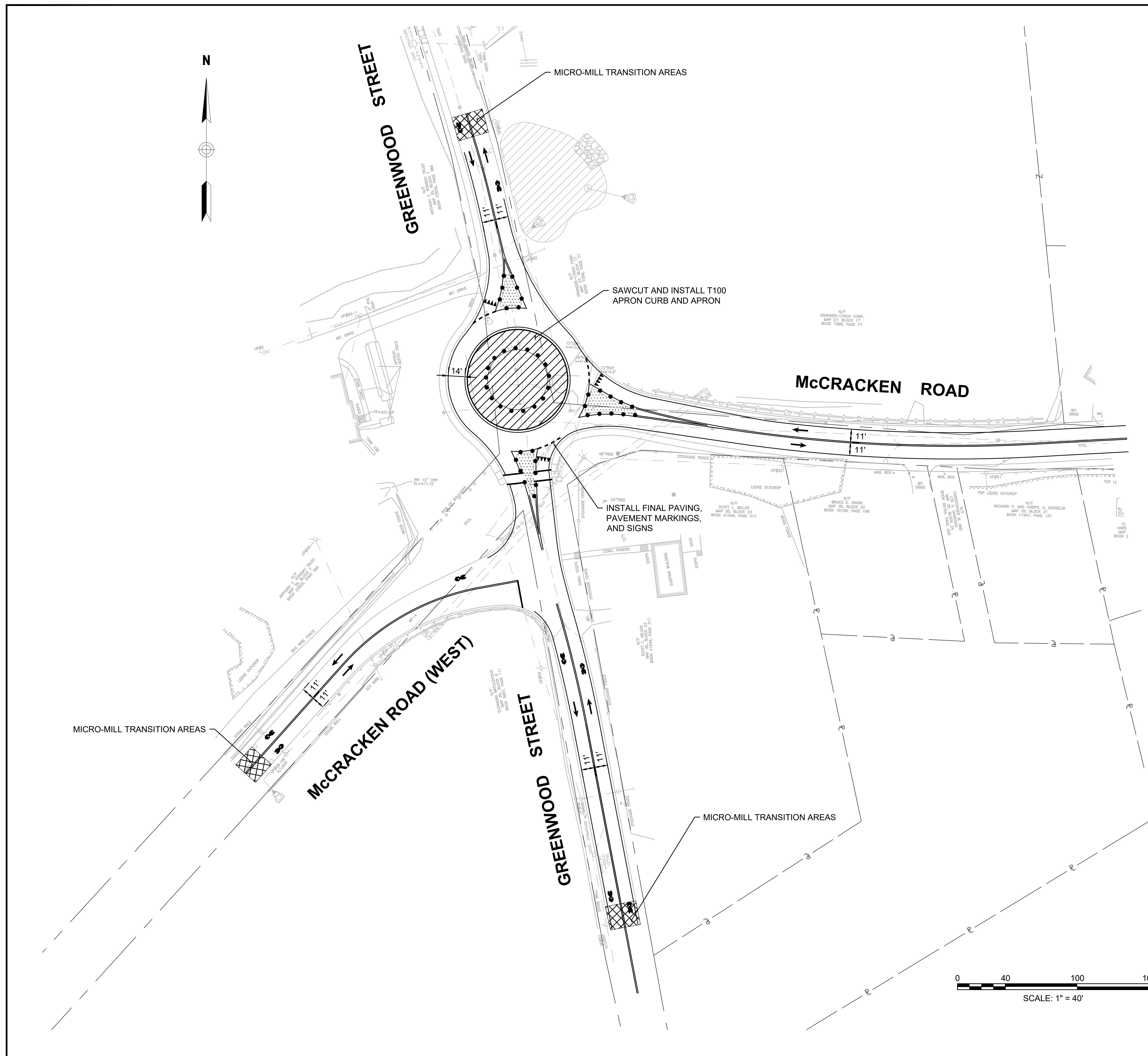
DURING APRON CONSTRUCTION

MCCRCKN  
CLSD TO  
TRUCKS

122A/  
SHOPPES  
OPEN

**STAGE 5 PCMS NOTES:**

- PCMS SHALL BE AS LOCATED AS SHOWN ON THE STAGE 4 DETOUR PLAN ON SHEET 55.
- PCMS MESSAGING SHALL BE COORDINATED WITH MASSDOT DISTRICT 3.

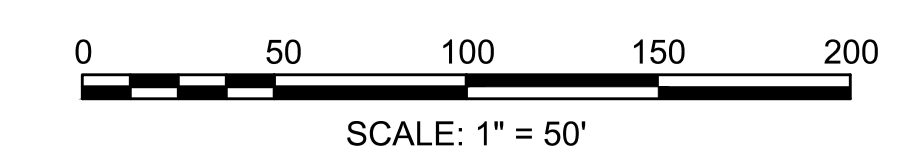
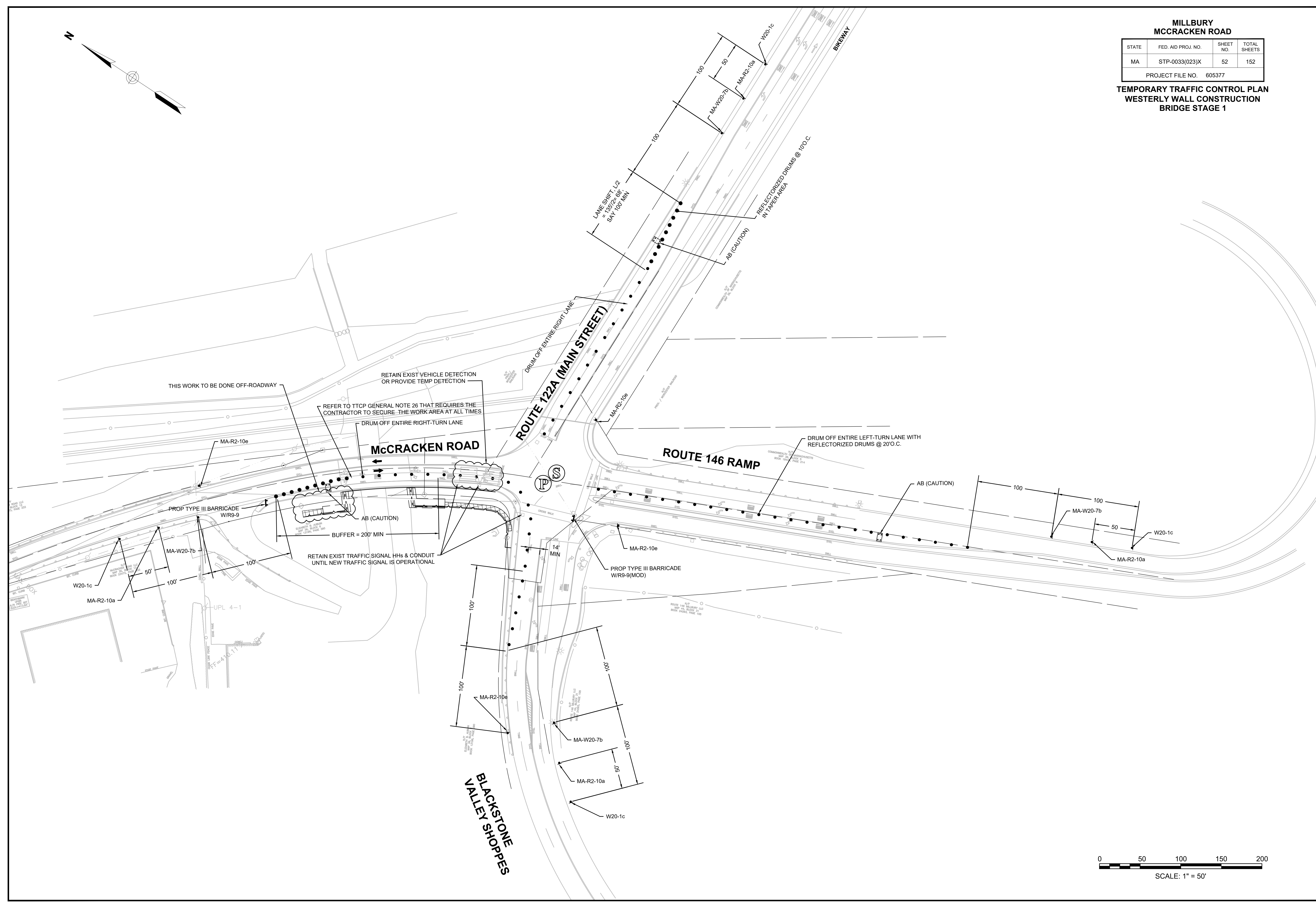
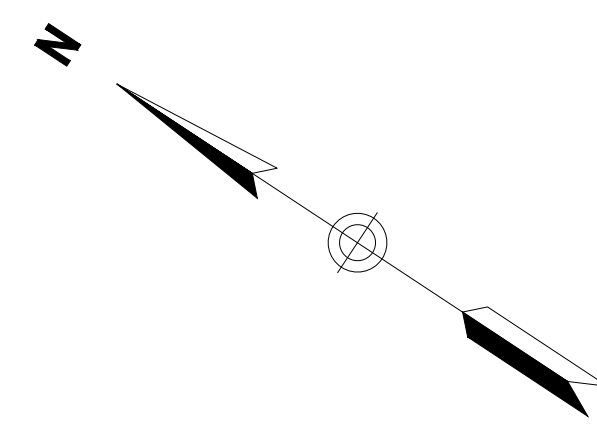


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	52	152

PROJECT FILE NO. 605377

**TEMPORARY TRAFFIC CONTROL PLAN  
WESTERLY WALL CONSTRUCTION  
BRIDGE STAGE 1**

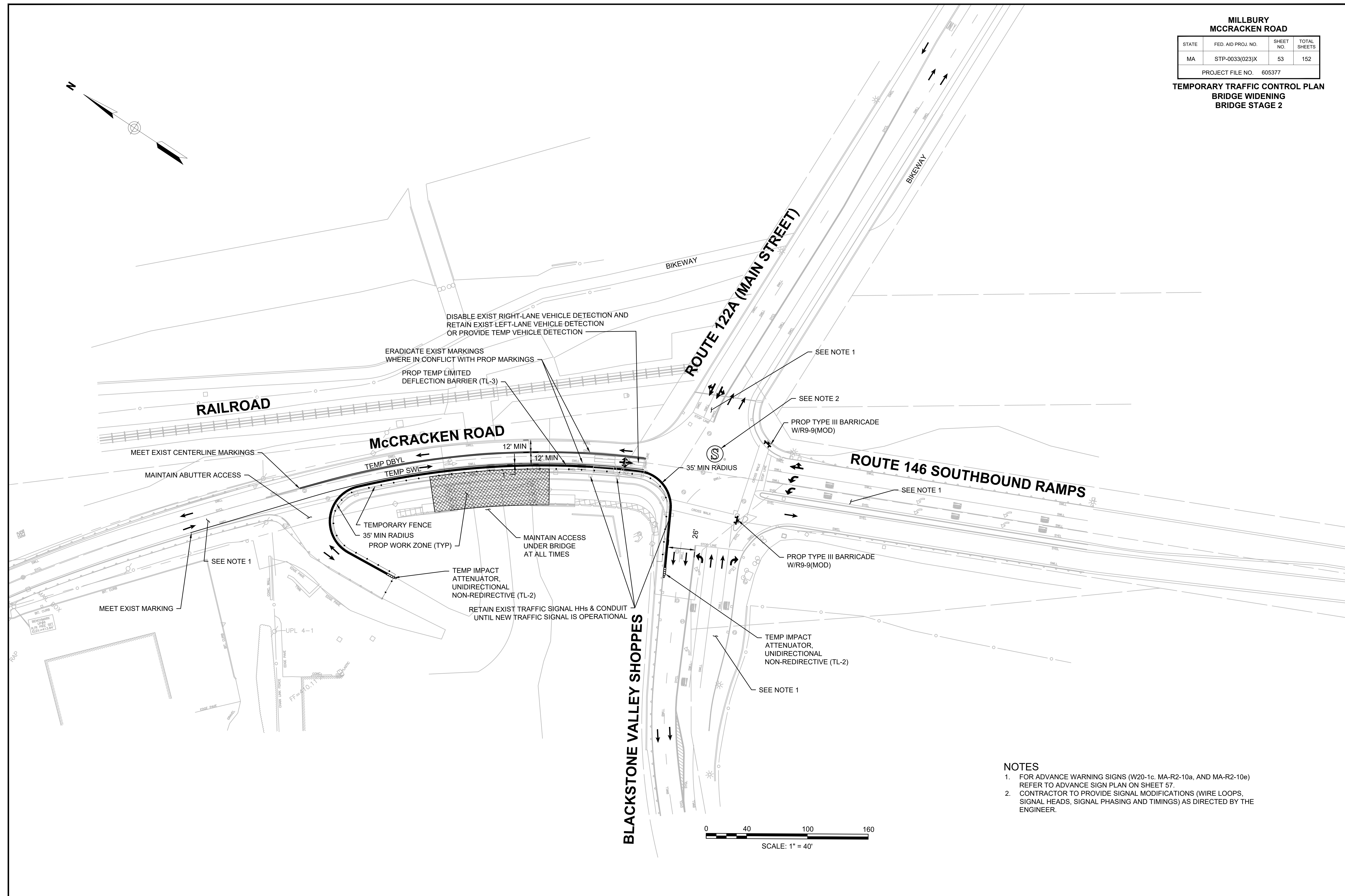


MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	53	152

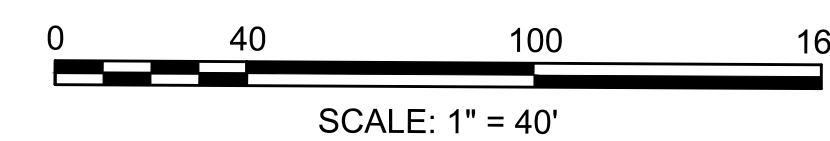
PROJECT FILE NO. 605377

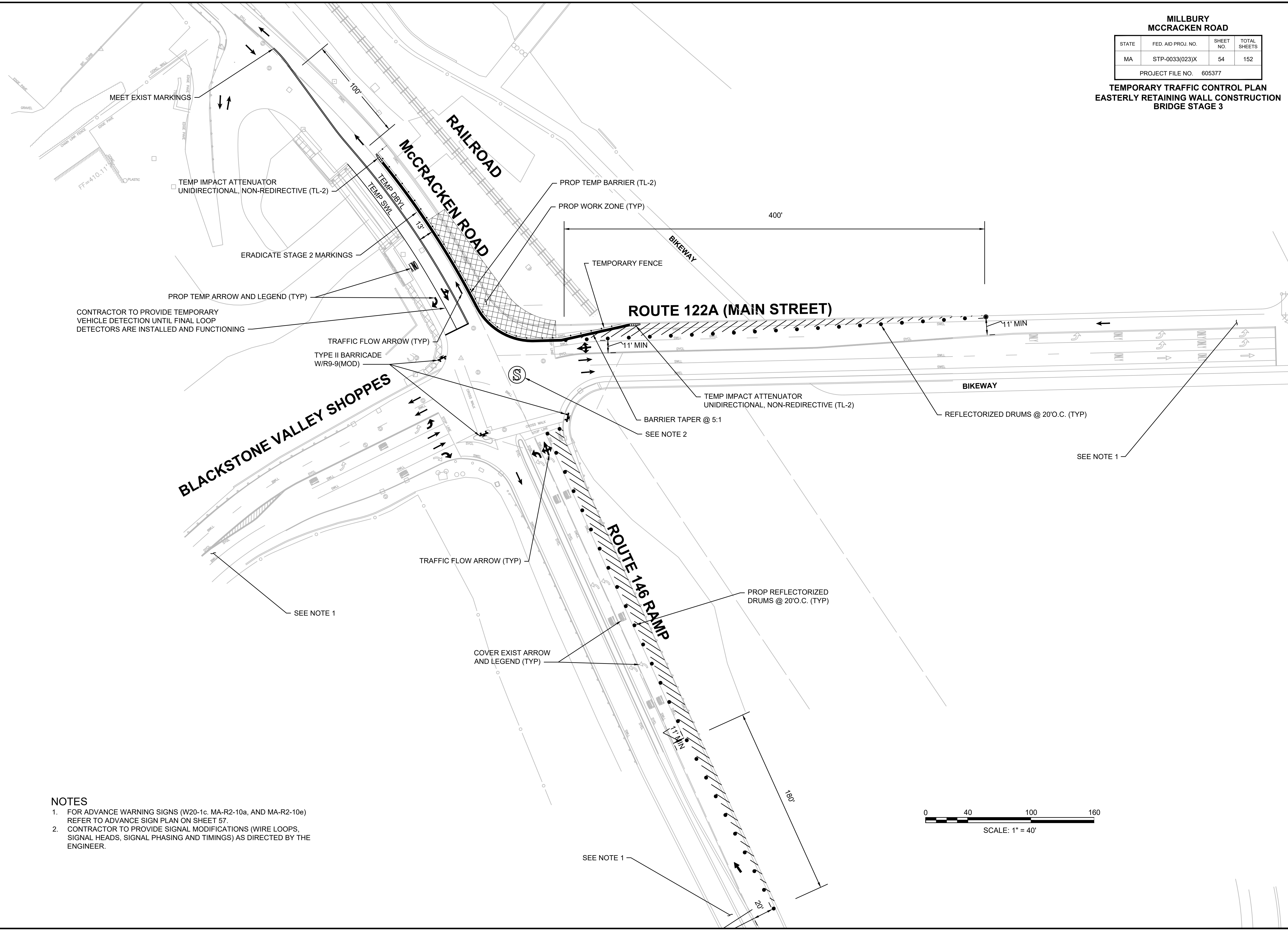
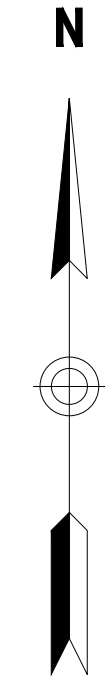
TEMPORARY TRAFFIC CONTROL PLAN  
BRIDGE WIDENING  
BRIDGE STAGE 2



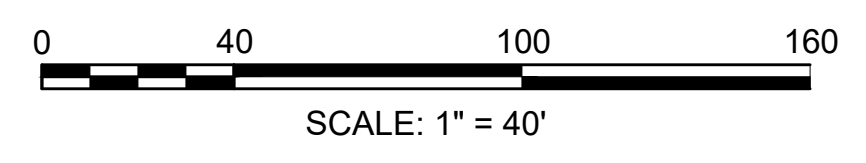
NOTES

1. FOR ADVANCE WARNING SIGNS (W20-1c, MA-R2-10a, AND MA-R2-10e) REFER TO ADVANCE SIGN PLAN ON SHEET 57.
2. CONTRACTOR TO PROVIDE SIGNAL MODIFICATIONS (WIRE LOOPS, SIGNAL HEADS, SIGNAL PHASING AND TIMINGS) AS DIRECTED BY THE ENGINEER.





- NOTES**
- FOR ADVANCE WARNING SIGNS (W20-1c, MA-R2-10a, AND MA-R2-10e) REFER TO ADVANCE SIGN PLAN ON SHEET 57.
  - CONTRACTOR TO PROVIDE SIGNAL MODIFICATIONS (WIRE LOOPS, SIGNAL HEADS, SIGNAL PHASING AND TIMINGS) AS DIRECTED BY THE ENGINEER.



**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	55	152
PROJECT FILE NO. 605377			

**DETOUR PLAN  
ROUNDBOUT CONSTRUCTION  
STAGE 4**

**LEGEND**

	MCCRACKEN ROAD EASTBOUND
	GREENWOOD STREET SOUTHBOUND
	MCCRACKEN ROAD WESTBOUND
	GREENWOOD STREET NORTHBOUND
	TRAFFIC SIGNAL
	POLICE OFFICER

**PCMS #1  
MESSAGE TEXT**

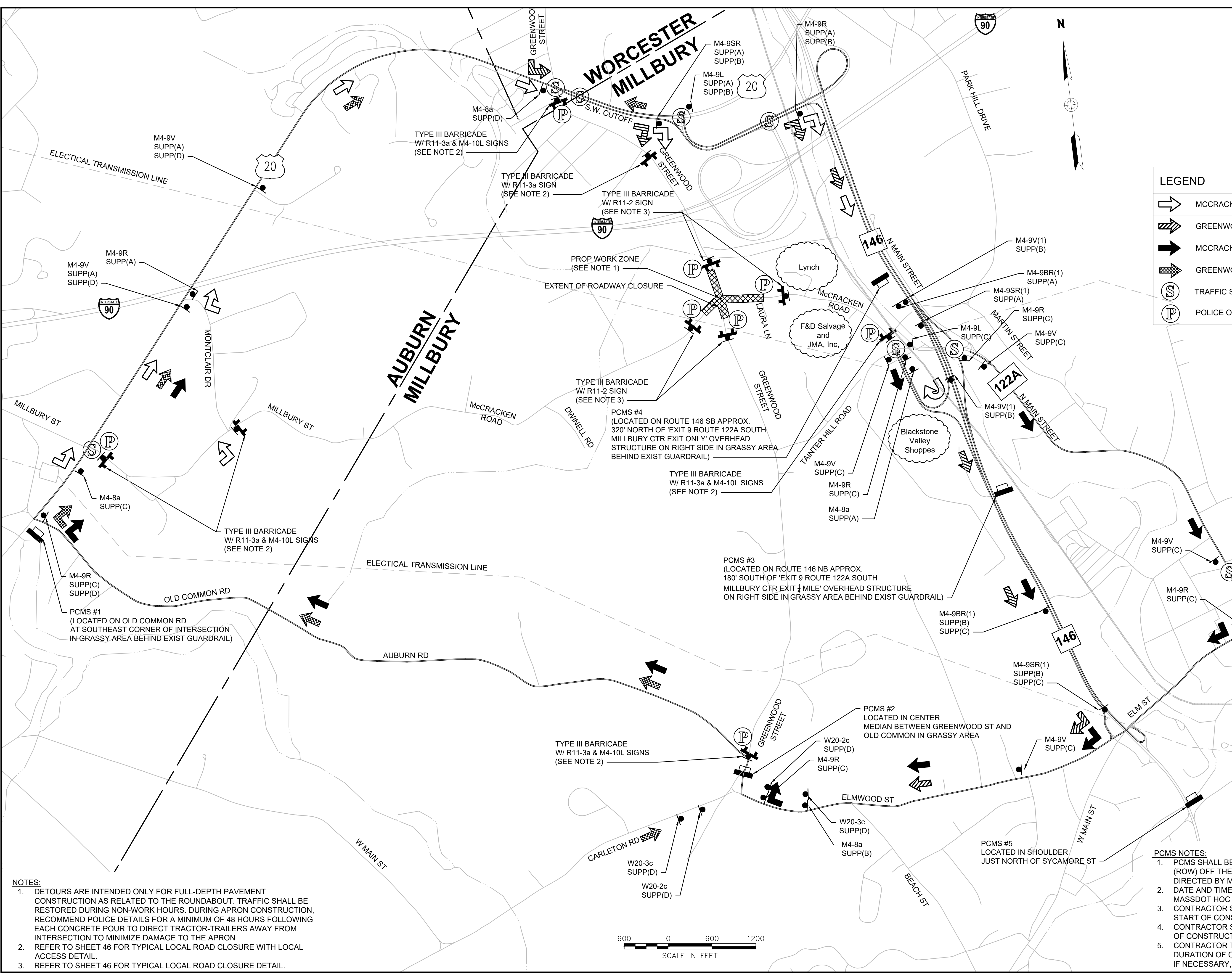
7 DAYS PRIOR TO CLOSURE	MCCRCKN CLOSURE BEGINS	DAY DATE TIME
DURING CLOSURE	MCCRCKN CLOSED AHEAD	NO ACCS TO 146/ SHOPPES

**PCMS #2  
MESSAGE TEXT**

7 DAYS PRIOR TO CLOSURE	GREENWD CLOSURE BEGINS	DAY DATE TIME
DURING CLOSURE	GREENWD CLOSED AHEAD	NO ACCS TO 146/ SHOPPES

**PCMS #3, #4, #5  
MESSAGE TEXT**

7 DAYS PRIOR TO CLOSURE	MCCRCKN CLOSURE BEGINS	DAY DATE TIME
DURING CLOSURE	MCCRCKN CLOSED AT MAIN	122A/ SHOPPES OPEN



- NOTES:**
- DETOURS ARE INTENDED ONLY FOR FULL-DEPTH PAVEMENT CONSTRUCTION AS RELATED TO THE ROUNDBOUT. TRAFFIC SHALL BE RESTORED DURING NON-WORK HOURS. DURING APRON CONSTRUCTION, RECOMMEND POLICE DETAILS FOR A MINIMUM OF 48 HOURS FOLLOWING EACH CONCRETE POUR TO DIRECT TRACTOR-TRAILERS AWAY FROM INTERSECTION TO MINIMIZE DAMAGE TO THE APRON
  - REFER TO SHEET 46 FOR TYPICAL LOCAL ROAD CLOSURE WITH LOCAL ACCESS DETAIL.
  - REFER TO SHEET 46 FOR TYPICAL LOCAL ROAD CLOSURE DETAIL.



- PCMS NOTES:**
- PCMS SHALL BE INSTALLED WITHIN THE EXISTING RIGHT-OF-WAY (ROW) OFF THE ROADWAY AT APPROX. LOCATIONS SHOWN OR AS DIRECTED BY MASSDOT. PCMS SHALL NOT BLOCK EXIST SIDEWALK.
  - DATE AND TIMES ON PCMS MESSAGING SHALL BE COORDINATED WITH MASSDOT HOC AND DISTRICT 3.
  - CONTRACTOR SHALL PROVIDE PCMS A MINIMUM OF 7 DAYS PRIOR TO START OF CONSTRUCTION OR AS DIRECTED BY MASSDOT.
  - CONTRACTOR SHALL REMOVE ALL PCMS SHOWN AT THE COMPLETION OF CONSTRUCTION UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
  - CONTRACTOR TO PROVIDE TWO (2) ADDITIONAL PCMS FOR THE DURATION OF CLOSURE TO SUPPLEMENT PROPOSED DETOUR SIGNS, IF NECESSARY, AT LOCATIONS DIRECTED BY MASSDOT.





# WORCESTER MILLBURY

## MILLBURY MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	56	152
PROJECT FILE NO. 605377			

### DETOUR PLAN ROUTE 146 RAMP CLOSURE

#### LEGEND

	ROUTE 146 OFF RAMP
	ROUTE 146 ON RAMP
	TRAFFIC SIGNAL
	POLICE OFFICER

#### NOTES:

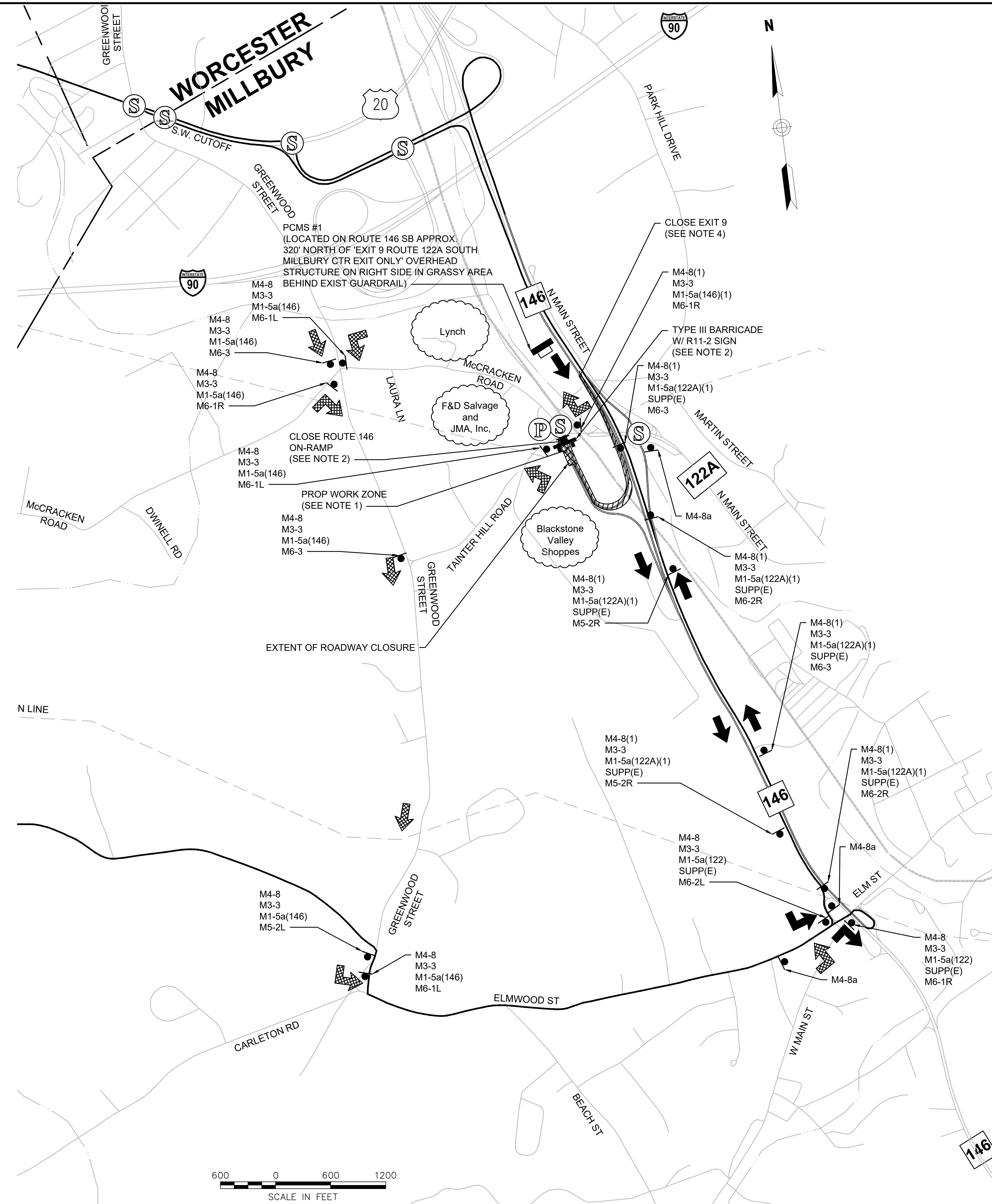
- DETOUR IS INTENDED ONLY FOR PAVING OPERATIONS.
- REFER TO SHEET 46 FOR TYPICAL LOCAL ROAD CLOSURE DETAIL.
- REFER TO SHEET 46 FOR TYPICAL LOCAL ROAD CLOSURE WITH LOCAL ACCESS DETAIL.
- REFER TO SHEET 47 FOR SINGLE LANE EXIT RAMP WITH ACCELERATION/DECELERATION LANE AND SHOULDER (ROUTE 146 SB EXIT 9) DETAIL.

#### PCMS #1 MESSAGE TEXT

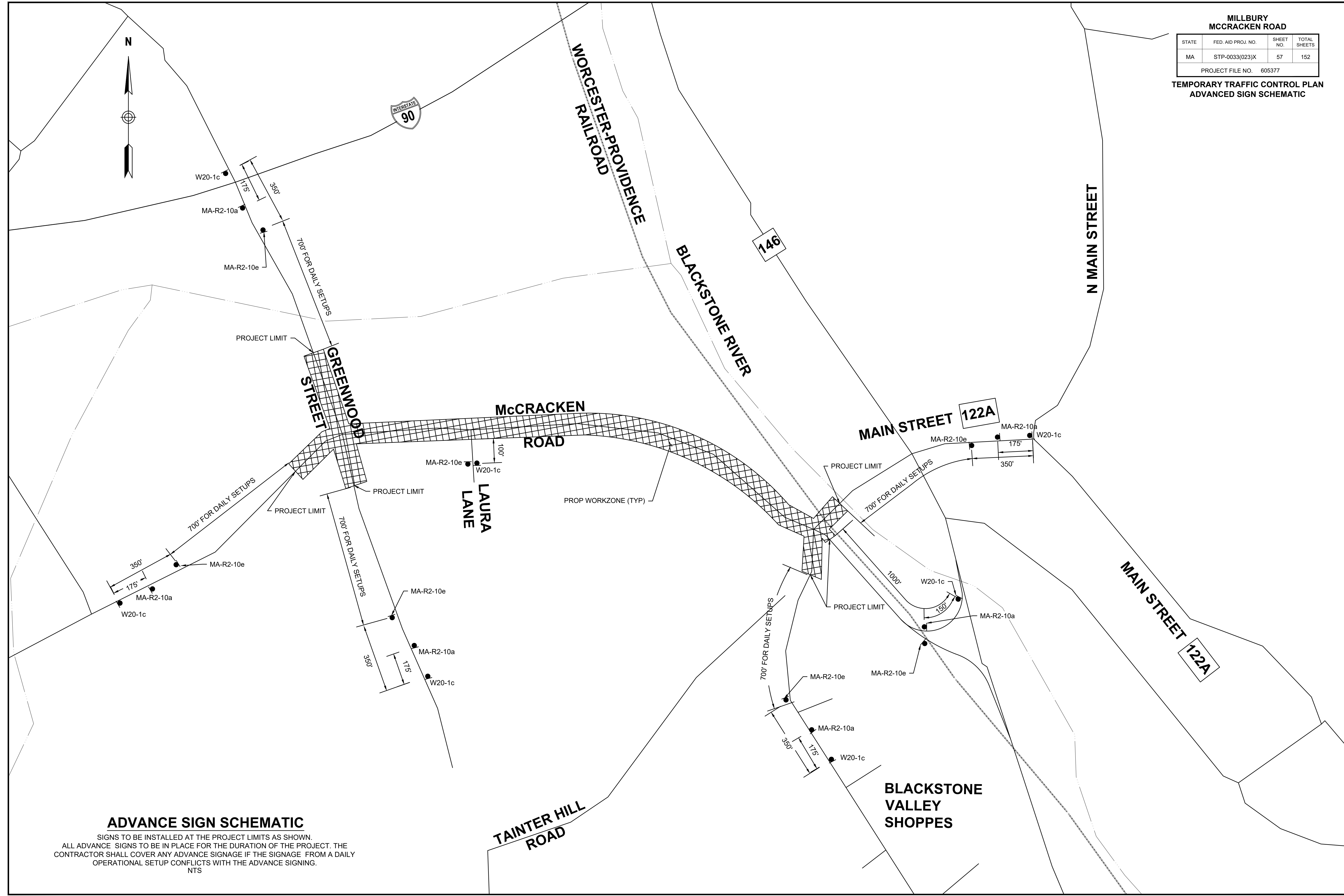
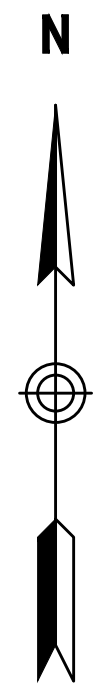
7 DAYS PRIOR TO CLOSURE	EXIT 9 CLOSURES	DAY DATE TIME
DURING CLOSURE	EXIT 9 CLOSED	USE EXIT 8

#### PCMS NOTES:

- PCMS SHALL BE INSTALLED WITHIN THE EXISTING RIGHT-OF-WAY (ROW) OFF THE ROADWAY AT APPROX. LOCATIONS SHOWN OR AS DIRECTED BY MASSDOT. PCMS SHALL NOT BLOCK EXIST SIDEWALK.
- DATE AND TIMES ON PCMS MESSAGING SHALL BE COORDINATED WITH MASSDOT HOC AND DISTRICT 3.
- CONTRACTOR SHALL REMOVE ALL PCMS SHOWN AT THE COMPLETION OF CONSTRUCTION UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
- CONTRACTOR TO PROVIDE ADDITIONAL PCMS TO SUPPLEMENT PROPOSED DETOUR SIGNS, IF NECESSARY, AT LOCATIONS DIRECTED BY MASSDOT.


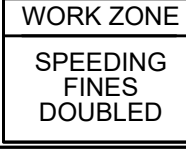
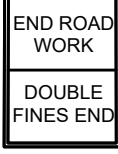






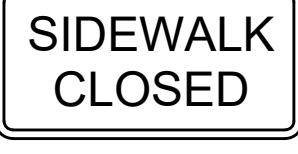






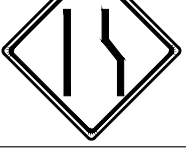





























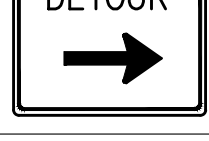
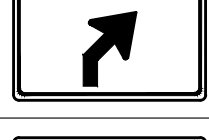
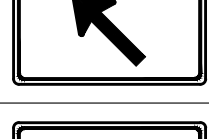




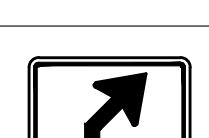

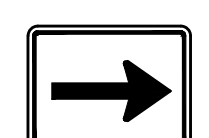
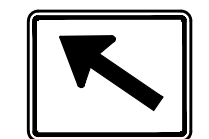
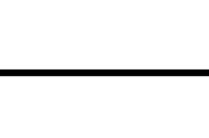
**ADVANCE SIGN SCHEMATIC**

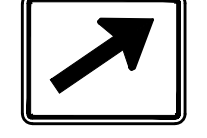
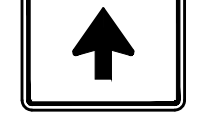



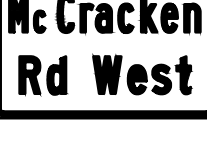


SIGNS TO BE INSTALLED AT THE PROJECT LIMITS AS SHOWN.  
 ALL ADVANCE SIGNS TO BE IN PLACE FOR THE DURATION OF THE PROJECT. THE  
 CONTRACTOR SHALL COVER ANY ADVANCE SIGNAGE IF THE SIGNAGE FROM A DAILY  
 OPERATIONAL SETUP CONFLICTS WITH THE ADVANCE SIGNING.  
 NTS

TEMPORARY TRAFFIC CONTROL SIGN SUMMARY									
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			COLOR		
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.	BACK-GROUND	LEGEND	BORDER
R1-1	30"	30"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			RED	WHITE	WHITE
MA-R2-10a	48"	36"		AS PER MASSDOT STANDARD			FLUOR-ESCENT ORANGE	BLACK	BLACK
MA-R2-10e	36"	48"		↓			WHITE	FLUOR-ESCENT ORANGE	BLACK
R3-1	24"	24"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			WHITE	RED/BLACK	BLACK
R3-2	24"	24"					WHITE	RED/BLACK	BLACK
R3-5L	30"	36"					WHITE	BLACK	BLACK
R4-7b	24"	30"					WHITE	BLACK	BLACK
R5-1	36"	36"					WHITE	RED/WHITE	BLACK
R6-1L	36"	12"					WHITE	BLACK	BLACK
R9-9	24"	12"					WHITE	BLACK	BLACK
R9-9(MOD)	24"	12"					WHITE	BLACK	BLACK
R11-2	48"	30"					WHITE	BLACK	BLACK
R11-2b	48"	30"					WHITE	BLACK	BLACK
R11-3a	60"	30"					WHITE	BLACK	BLACK
W1-4L	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W1-4R	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W4-2R	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W5-1	36"	36"		↓			FLUOR-ESCENT ORANGE	BLACK	BLACK

TEMPORARY TRAFFIC CONTROL SIGN SUMMARY (CONTINUED)									
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			COLOR		
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.	BACK-GROUND	LEGEND	BORDER
W8-1	36"	36"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			FLUOR-ESCENT ORANGE	BLACK	BLACK
W8-3	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W8-8	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W8-9	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W8-15	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W8-24	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W20-1a	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W20-1c	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W20-2c	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W20-3c	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W20-4c	36"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
W20-5cR	36"	36"		↓			FLUOR-ESCENT ORANGE	BLACK	BLACK
MA-W20-7b	36"	36"		AS PER MASSDOT STANDARD			FLUOR-ESCENT ORANGE	BLACK	BLACK
MA-W20-10b	36"	36"		↓			FLUOR-ESCENT ORANGE	BLACK	BLACK
W21-7	36"	36"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			FLUOR-ESCENT ORANGE	BLACK	BLACK
MA-W28-1	36"	36"		AS PER MASSDOT STANDARD			FLUOR-ESCENT ORANGE	BLACK	BLACK

- NOTES:**
- HIGH INTENSITY REFLECTIVE SHEETING SHALL BE USED FOR ALL SIGNS. SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION" FOR TEXT DIMENSIONS, AS AMENDED; THE 1977 MASSHIGHWAY DEPARTMENT CONSTRUCTION AND TRAFFIC STANDARD DETAILS, AS AMENDED, FOR SIGNS AND SUPPORTS; THE MASSHIGHWAY DEPARTMENT SIGN LISTINGS 1993 EDITION, AS AMENDED; THE 2009 MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES FOR MOUNTING REQUIREMENTS; AND THE 2017 MASSDOT STANDARD SIGNS BOOK, AS AMENDED.
  - ALL SIGNS SHOWN GRAPHICALLY FOR INFORMATION ONLY. SIGN VENDOR SHALL FABRICATE ALL SIGNS IN ACCORDANCE WITH THE APPLICABLE STANDARDS.

TEMPORARY TRAFFIC CONTROL SIGN SUMMARY (CONTINUED)									
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			COLOR		
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.	BACK-GROUND	LEGEND	BORDER
M1-5a(122A)	30"	24"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			WHITE	BLACK	BLACK
M1-5a(122A)(1)	45"	36"							
M1-5a(146)	30"	24"					WHITE	BLACK	BLACK
M3-3	24"	12"					WHITE	BLACK	BLACK
M4-8	24"	12"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-8(1)	30"	15"							
M4-8a	24"	18"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9L	30"	24"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9R	30"	24"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9BR	30"	24"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9BR(1)	48"	36"							
M4-9SL	30"	24"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9SR	30"	24"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9SR(1)	48"	36"							
M4-9V	30"	24"					FLUOR-ESCENT ORANGE	BLACK	BLACK
M4-9V(1)	48"	36"							
M4-10L	48"	18"					FLUOR-ESCENT ORANGE	BLACK	---
M4-10R	48"	18"					FLUOR-ESCENT ORANGE	BLACK	---
M5-2L	21"	15"					WHITE	BLACK	BLACK
M5-2R	21"	15"					WHITE	BLACK	BLACK
M6-1L	21"	15"					WHITE	BLACK	BLACK
M6-1R	21"	15"					WHITE	BLACK	BLACK
M6-2L	21"	15"					WHITE	BLACK	BLACK

TEMPORARY TRAFFIC CONTROL SIGN SUMMARY (CONTINUED)									
IDENTIFICATION NUMBER	SIZE OF SIGN		TEXT	TEXT DIMENSIONS (INCHES)			COLOR		
	WIDTH	HEIGHT		LETTER HEIGHT	VERTICAL SPACING	ARROW RTE. MKR.	BACK-GROUND	LEGEND	BORDER
M6-2R	21"	15"		SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION"; AS AMENDED			WHITE	BLACK	BLACK
M6-3	21"	15"							
E5-2a	48"	36"					FLUOR-ESCENT ORANGE	BLACK	BLACK
SUPP(A)	36"	24"		6"B@85% 6"C	4" 4" 4"	N/A	FLUOR-ESCENT ORANGE	BLACK	BLACK
SUPP(B)	36"	24"		6"C 6"C	4" 4" 4"	N/A	FLUOR-ESCENT ORANGE	BLACK	BLACK
SUPP(C)	36"	24"		6"B@85% 6"C	4" 4" 4"	N/A	FLUOR-ESCENT ORANGE	BLACK	BLACK
SUPP(D)	36"	24"		6"C 6"C	4" 4" 4"	N/A	FLUOR-ESCENT ORANGE	BLACK	BLACK
SUPP(E)	36"	24"		6"C 6"C	4" 4" 4"	N/A	FLUOR-ESCENT ORANGE	BLACK	BLACK

**NOTES:**  
1. HIGH INTENSITY REFLECTIVE SHEETING SHALL BE USED FOR ALL SIGNS. SEE FHWA "STANDARD HIGHWAY SIGNS, 2004 EDITION" FOR TEXT DIMENSIONS, AS AMENDED; THE 1977 MASSHIGHWAY DEPARTMENT CONSTRUCTION AND TRAFFIC STANDARD DETAILS, AS AMENDED, FOR SIGNS AND SUPPORTS; THE MASSHIGHWAY DEPARTMENT SIGN LISTINGS 1993 EDITION, AS AMENDED; THE 2009 MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES FOR MOUNTING REQUIREMENTS; AND THE 2017 MassDOT STANDARD SIGNS BOOK, AS AMENDED.  
2. ALL SIGNS SHOWN GRAPHICALLY FOR INFORMATION ONLY. SIGN VENDOR SHALL FABRICATE ALL SIGNS IN ACCORDANCE WITH THE APPLICABLE STANDARDS.

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	60	152
PROJECT FILE NO. 605377			

**UTILITY PLANS**

**GREENWOOD SEWER STRUCTURE DATA**

NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
104	SMH	15+20.0 21.6 LT	422.67	(103) 411.60 (105) 411.55	411.50	
105	SMH	16+70.1 2.3 RT	418.82	(106) 412.60	411.55	
106	SMH	17+34.8 5.2 RT	419.01		413.40	

**GREENWOOD DRAINAGE STRUCTURE DATA**

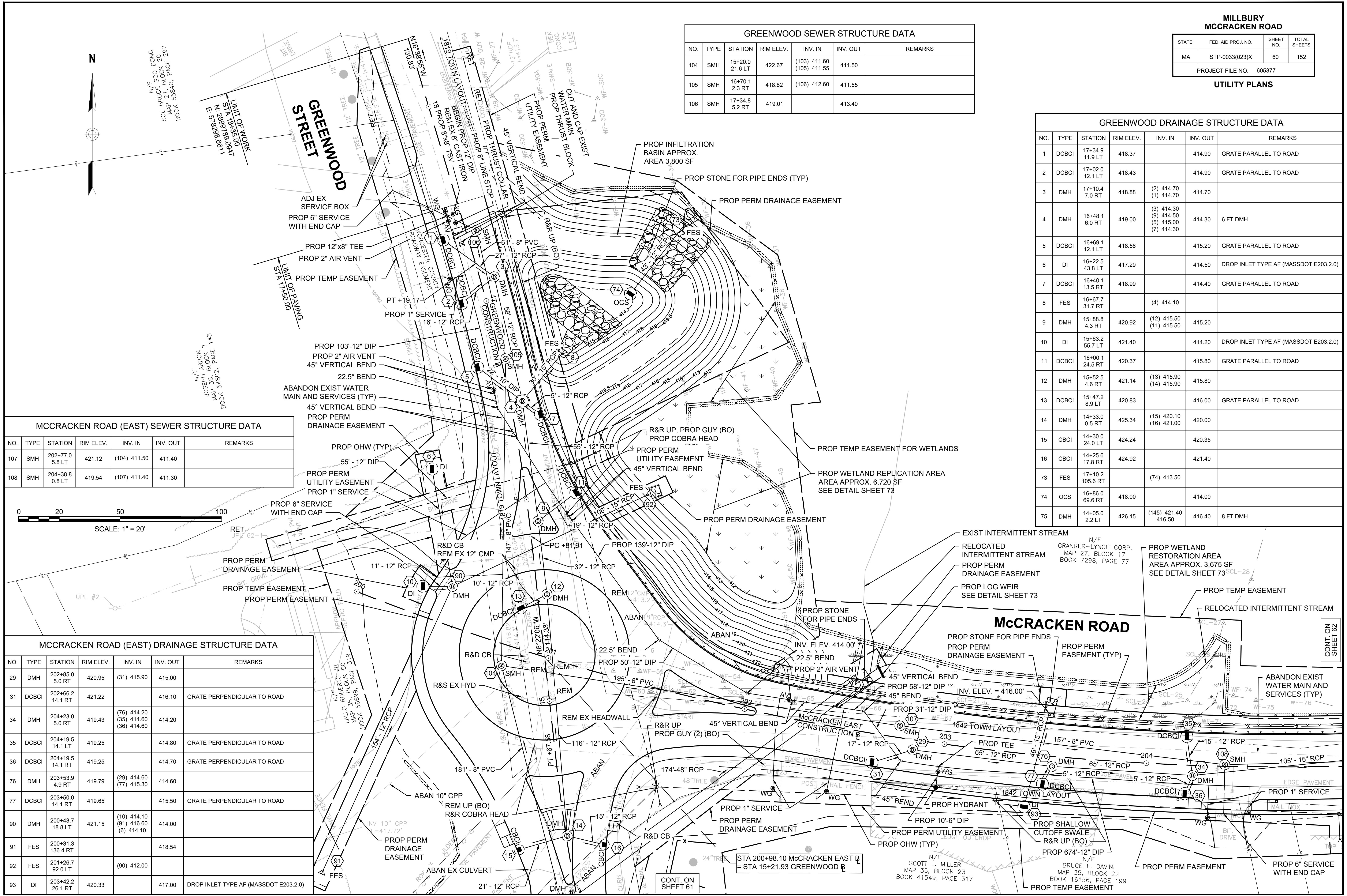
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
1	DCBCI	17+34.9 11.9 LT	418.37		414.90	GRATE PARALLEL TO ROAD
2	DCBCI	17+02.0 12.1 LT	418.43		414.90	GRATE PARALLEL TO ROAD
3	DMH	17+10.4 7.0 RT	418.88	(2) 414.70 (1) 414.70	414.70	
4	DMH	16+48.1 6.0 RT	419.00	(3) 414.30 (9) 414.50 (5) 415.00 (7) 414.30	414.30	6 FT DMH
5	DCBCI	16+69.1 12.1 LT	418.58		415.20	GRATE PARALLEL TO ROAD
6	DI	16+22.5 43.8 LT	417.29		414.50	DROP INLET TYPE AF (MASSDOT E203.2.0)
7	DCBCI	16+40.1 13.5 RT	418.99		414.40	GRATE PARALLEL TO ROAD
8	FES	16+67.7 31.7 RT		(4) 414.10		
9	DMH	15+88.8 4.3 RT	420.92	(12) 415.50 (11) 415.50	415.20	
10	DI	15+63.2 55.7 LT	421.40		414.20	DROP INLET TYPE AF (MASSDOT E203.2.0)
11	DCBCI	16+00.1 24.5 RT	420.37		415.80	GRATE PARALLEL TO ROAD
12	DMH	15+52.5 4.6 RT	421.14	(13) 415.90 (14) 415.90	415.80	
13	DCBCI	15+47.2 8.9 LT	420.83		416.00	GRATE PARALLEL TO ROAD
14	DMH	14+33.0 0.5 RT	425.34	(15) 420.10 (16) 421.00	420.00	
15	CBCI	14+30.0 24.0 LT	424.24		420.35	
16	CBCI	14+25.6 17.8 RT	424.92		421.40	
73	FES	17+10.2 105.6 RT		(74) 413.50		
74	OCS	16+86.0 69.6 RT	418.00		414.00	
75	DMH	14+05.0 2.2 LT	426.15	(145) 421.40 416.50	416.40	8 FT DMH

**MCCRACKEN ROAD (EAST) SEWER STRUCTURE DATA**

NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
107	SMH	202+77.0 5.8 LT	421.12	(104) 411.50	411.40	
108	SMH	204+38.8 0.8 LT	419.54	(107) 411.40	411.30	

**MCCRACKEN ROAD (EAST) DRAINAGE STRUCTURE DATA**

NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
29	DMH	202+85.0 5.0 RT	420.95	(31) 415.90	415.00	
31	DCBCI	202+66.2 14.1 RT	421.22		416.10	GRATE PERPENDICULAR TO ROAD
34	DMH	204+23.0 5.0 RT	419.43	(76) 414.20 (35) 414.60 (36) 414.60	414.20	
35	DCBCI	204+19.5 14.1 LT	419.25		414.80	GRATE PERPENDICULAR TO ROAD
36	DCBCI	204+19.5 14.1 RT	419.25		414.70	GRATE PERPENDICULAR TO ROAD
76	DMH	203+53.9 4.9 RT	419.79	(29) 414.60 (77) 415.30	414.60	
77	DCBCI	203+50.0 14.1 RT	419.65		415.50	GRATE PERPENDICULAR TO ROAD
90	DMH	200+43.7 18.8 LT	421.15	(10) 414.10 (91) 416.60 (6) 414.10	414.00	
91	FES	200+31.3 136.4 RT			418.54	
92	FES	201+26.7 92.0 LT		(90) 412.00		
93	DI	203+42.2 26.1 RT	420.33		417.00	DROP INLET TYPE AF (MASSDOT E203.2.0)



N/F  
SOL BRUCE 500 DONG  
MAP 27, BLOCK 20  
BOOK 55840, PAGE 297

N/F  
JOSEPH ARRON  
MAP 35, BLOCK 7  
BOOK 54802, PAGE 143

N/F  
GRANGER-LYNCH CORP.  
MAP 27, BLOCK 17  
BOOK 7298, PAGE 77

N/F  
LALO ROBERTO JR  
MAP 35, BLOCK 319  
BOOK 56699, PAGE 319

N/F  
SCOTT L. MILLER  
MAP 35, BLOCK 23  
BOOK 41549, PAGE 317

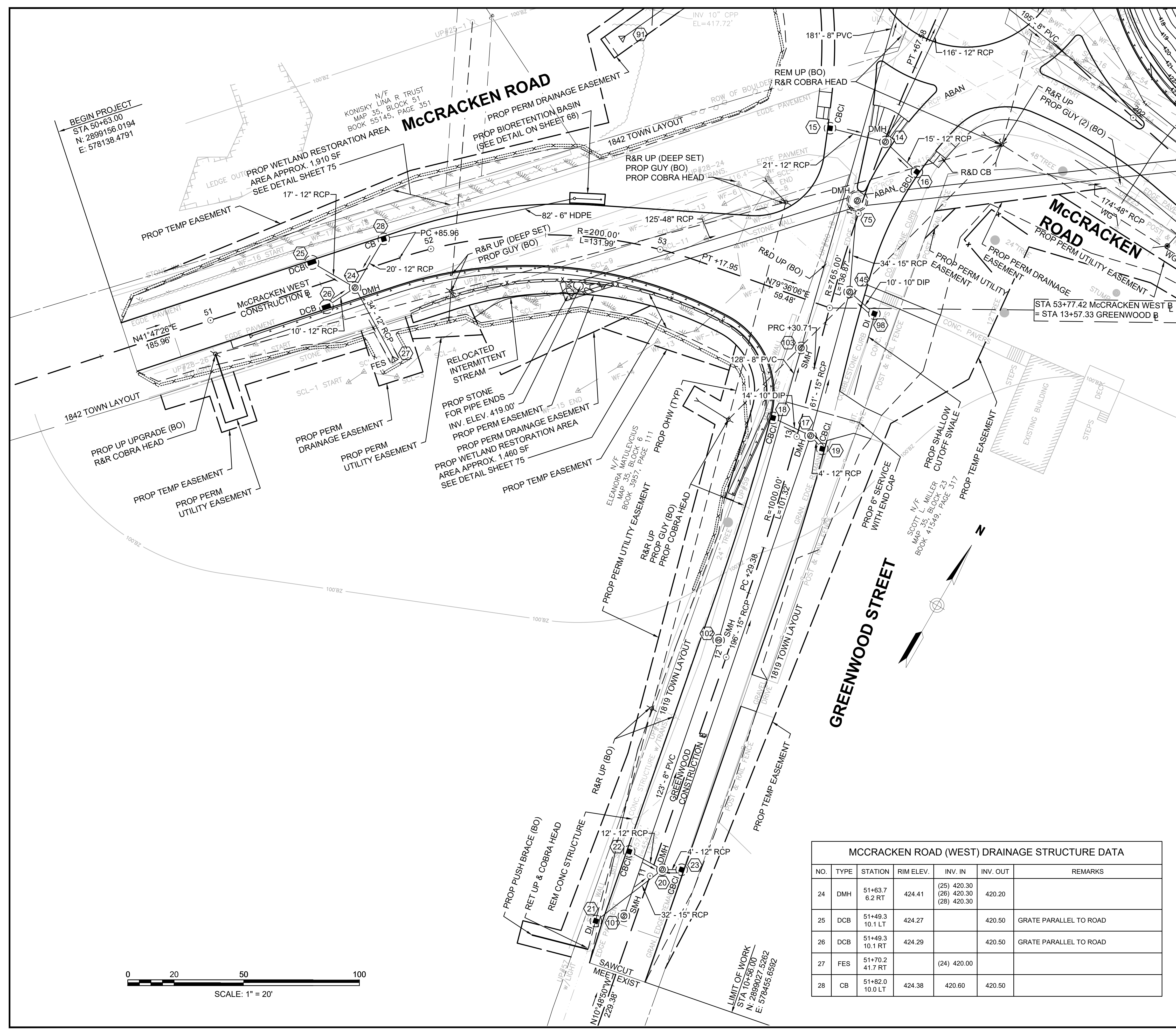
N/F  
BRUCE E. DAVINI  
MAP 35, BLOCK 22  
BOOK 16156, PAGE 199

CONT. ON SHEET 61

CONT. ON SHEET 62

CONT. ON SHEET 60

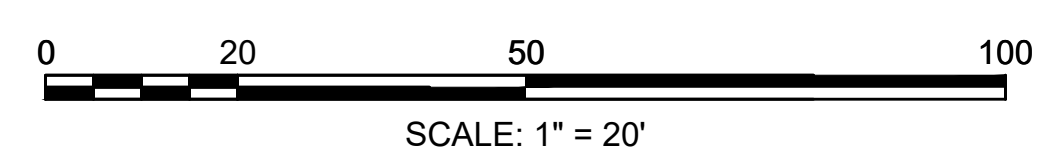
MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	61	152
PROJECT FILE NO. 605377			
UTILITY PLANS			



GREENWOOD SEWER STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
101	SMH	10+80.0 5.0 LT	464.42		457.42	
102	SMH	12+05.9 5.5 LT	446.85	(101) 438.50	438.00	
103	SMH	13+37.6 7.5 LT	430.93	(102) 420.00	415.70	

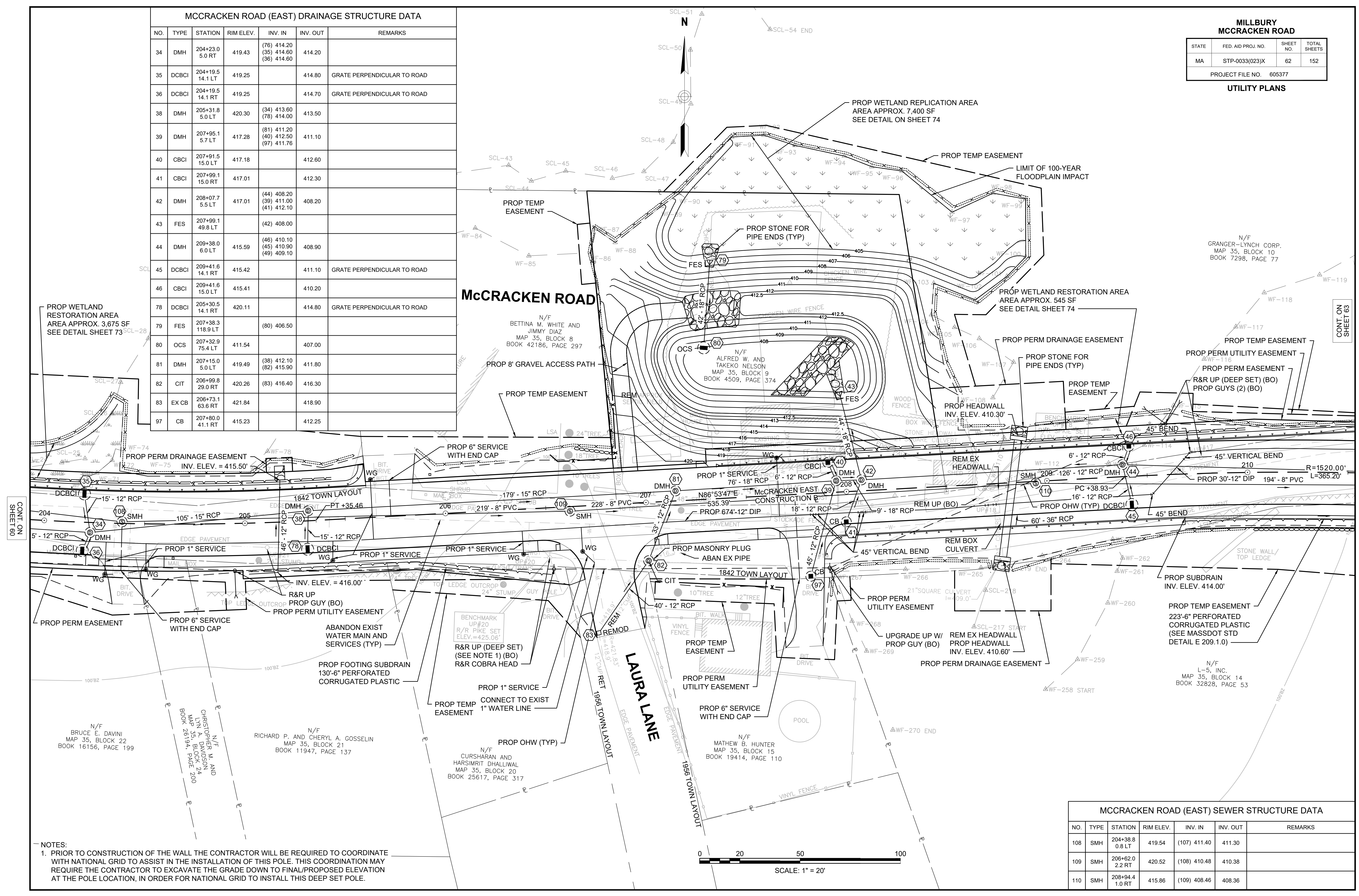
GREENWOOD DRAINAGE STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
14	DMH	14+33.0 0.5 RT	425.34	(15) 420.10 (16) 421.00	420.00	
15	CBCI	14+30.0 24.0 LT	424.24		420.35	
16	CBCI	14+25.6 17.8 RT	424.92		421.40	
17	DMH	13+01.9 5.6 RT	434.34	(18) 430.75 (19) 429.10 (20) 428.90	428.80	
18	CBCI	13+05.2 12.0 LT	433.87		430.85	
19	CBCI	12+97.8 12.0 RT	434.67		429.20	
20	DMH	11+04.3 4.1 RT	461.04	(22) 456.00 (23) 453.30 (21) 453.30	453.00	
21	DI	10+73.9 15.7 LT	465.33		453.70	DROP INLET TYPE DF (MASSDOT E203.6.0)
22	CBCI	11+07.0 12.0 LT	460.51		456.17	
23	CBCI	11+07.0 12.0 RT	460.51		453.50	
75	DMH	14+05.0 2.2 LT	426.15	(145) 421.40 416.50	416.40	8 FT DMH
98	DI	13+60.1 19.3 RT	428.83		424.80	DROP INLET TYPE DF (MASSDOT E203.6.0)
145	DMH	13+66.3 6.4 RT	428.50	(17) 424.10 (98) 424.60	424.00	

MCCRACKEN ROAD (WEST) DRAINAGE STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
24	DMH	51+63.7 6.2 RT	424.41	(25) 420.30 (26) 420.30 (28) 420.30	420.20	
25	DCB	51+49.3 10.1 LT	424.27		420.50	GRATE PARALLEL TO ROAD
26	DCB	51+49.3 10.1 RT	424.29		420.50	GRATE PARALLEL TO ROAD
27	FES	51+70.2 41.7 RT		(24) 420.00		
28	CB	51+82.0 10.0 LT	424.38	420.60	420.50	



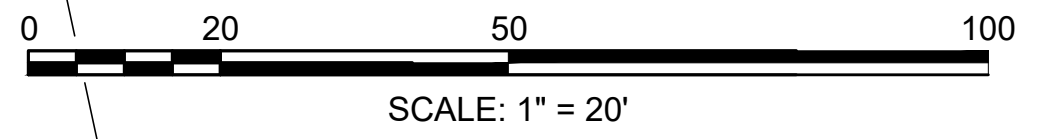
MCCRACKEN ROAD (EAST) DRAINAGE STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
34	DMH	204+23.0 5.0 RT	419.43	(76) 414.20 (35) 414.60 (36) 414.60	414.20	
35	DCBCI	204+19.5 14.1 LT	419.25		414.80	GRATE PERPENDICULAR TO ROAD
36	DCBCI	204+19.5 14.1 RT	419.25		414.70	GRATE PERPENDICULAR TO ROAD
38	DMH	205+31.8 5.0 LT	420.30	(34) 413.60 (78) 414.00	413.50	
39	DMH	207+95.1 5.7 LT	417.28	(81) 411.20 (40) 412.50 (97) 411.76	411.10	
40	CBCI	207+91.5 15.0 LT	417.18		412.60	
41	CBCI	207+99.1 15.0 RT	417.01		412.30	
42	DMH	208+07.7 5.5 LT	417.01	(44) 408.20 (39) 411.00 (41) 412.10	408.20	
43	FES	207+99.1 49.8 LT		(42) 408.00		
44	DMH	209+38.0 6.0 LT	415.59	(46) 410.10 (45) 410.90 (49) 409.10	408.90	
45	DCBCI	209+41.6 14.1 RT	415.42		411.10	GRATE PERPENDICULAR TO ROAD
46	CBCI	209+41.6 15.0 LT	415.41		410.20	
78	DCBCI	205+30.5 14.1 RT	420.11		414.80	GRATE PERPENDICULAR TO ROAD
79	FES	207+38.3 118.9 LT		(80) 406.50		
80	OCS	207+32.9 75.4 LT	411.54		407.00	
81	DMH	207+15.0 5.0 LT	419.49	(38) 412.10 (82) 415.90	411.80	
82	CIT	206+99.8 29.0 RT	420.26	(83) 416.40	416.30	
83	EX CB	206+73.1 63.6 RT	421.84		418.90	
97	CB	207+80.0 41.1 RT	415.23		412.25	

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	62	152
PROJECT FILE NO. 605377			
UTILITY PLANS			



MCCRACKEN ROAD (EAST) SEWER STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
108	SMH	204+38.8 0.8 LT	419.54	(107) 411.40	411.30	
109	SMH	206+62.0 2.2 RT	420.52	(108) 410.48	410.38	
110	SMH	208+94.4 1.0 RT	415.86	(109) 408.46	408.36	

NOTES:  
 1. PRIOR TO CONSTRUCTION OF THE WALL THE CONTRACTOR WILL BE REQUIRED TO COORDINATE WITH NATIONAL GRID TO ASSIST IN THE INSTALLATION OF THIS POLE. THIS COORDINATION MAY REQUIRE THE CONTRACTOR TO EXCAVATE THE GRADE DOWN TO FINAL/PROPOSED ELEVATION AT THE POLE LOCATION, IN ORDER FOR NATIONAL GRID TO INSTALL THIS DEEP SET POLE.



605377\_HDU(UTIL).DWG Plotted on 11-Apr-2022 9:24 PM

CONT. ON SHEET 63

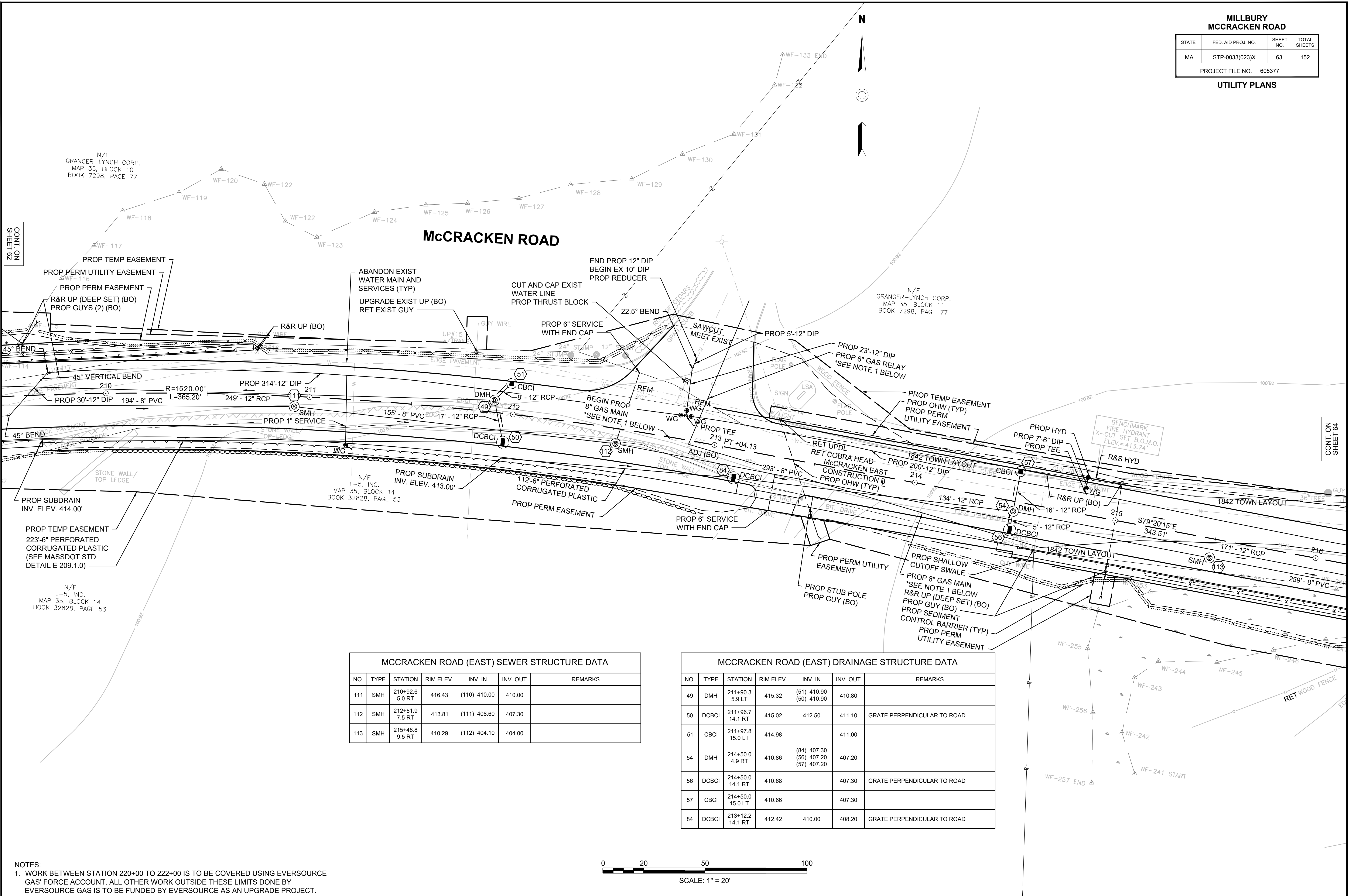
CONT. ON SHEET 60

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	63	152

PROJECT FILE NO. 605377

**UTILITY PLANS**



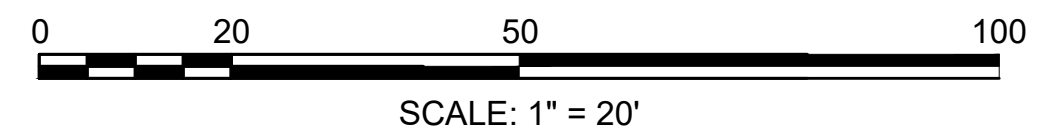
**MCCRACKEN ROAD (EAST) SEWER STRUCTURE DATA**

NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
111	SMH	210+92.6 5.0 RT	416.43	(110) 410.00	410.00	
112	SMH	212+51.9 7.5 RT	413.81	(111) 408.60	407.30	
113	SMH	215+48.8 9.5 RT	410.29	(112) 404.10	404.00	

**MCCRACKEN ROAD (EAST) DRAINAGE STRUCTURE DATA**

NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
49	DMH	211+90.3 5.9 LT	415.32	(51) 410.90 (50) 410.90	410.80	
50	DCBCI	211+96.7 14.1 RT	415.02	412.50	411.10	GRATE PERPENDICULAR TO ROAD
51	CBCI	211+97.8 15.0 LT	414.98		411.00	
54	DMH	214+50.0 4.9 RT	410.86	(84) 407.30 (56) 407.20 (57) 407.20	407.20	
56	DCBCI	214+50.0 14.1 RT	410.68		407.30	GRATE PERPENDICULAR TO ROAD
57	CBCI	214+50.0 15.0 LT	410.66		407.30	
84	DCBCI	213+12.2 14.1 RT	412.42	410.00	408.20	GRATE PERPENDICULAR TO ROAD

**NOTES:**  
1. WORK BETWEEN STATION 220+00 TO 222+00 IS TO BE COVERED USING EVERSOURCE GAS' FORCE ACCOUNT. ALL OTHER WORK OUTSIDE THESE LIMITS DONE BY EVERSOURCE GAS IS TO BE FUNDED BY EVERSOURCE AS AN UPGRADE PROJECT.



CONT. ON SHEET 62

CONT. ON SHEET 64

MCCRACKEN ROAD (EAST) DRAINAGE STRUCTURE DATA

NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
58	DMH	216+25.1 5.6 RT	410.02	(54) 405.80 (60) 405.90 (59) 406.10	405.80	
59	DCBCI	216+21.7 14.1 LT	409.87		405.90	GRATE PERPENDICULAR TO ROAD
60	DCBCI	216+22.0 14.1 RT	409.87		406.10	GRATE PERPENDICULAR TO ROAD
61	DMH	219+22.9 4.9 LT	408.79	(58) 403.90 (62) 404.00 (63) 404.00	403.90	
62	DCBCI	219+19.2 14.1 LT	408.60		404.10	GRATE PERPENDICULAR TO ROAD
63	DCBCI	219+19.2 14.1 RT	408.60		404.20	GRATE PERPENDICULAR TO ROAD
64	FES	220+34.3 58.3 LT		(85) 402.80		
65	DMH	221+16.1 11.4 LT	411.35	(67) 407.20 (66) 407.20		
66	CBCI	221+06.9 15.0 LT	411.03		407.30	
67	DMH	221+15.2 5.9 RT	411.43	(68) 407.40	407.40	
85	DMH	220+28.1 5.7 LT	409.59	(61) 403.20	403.20	

**MILLBURY  
MCCRACKEN ROAD**

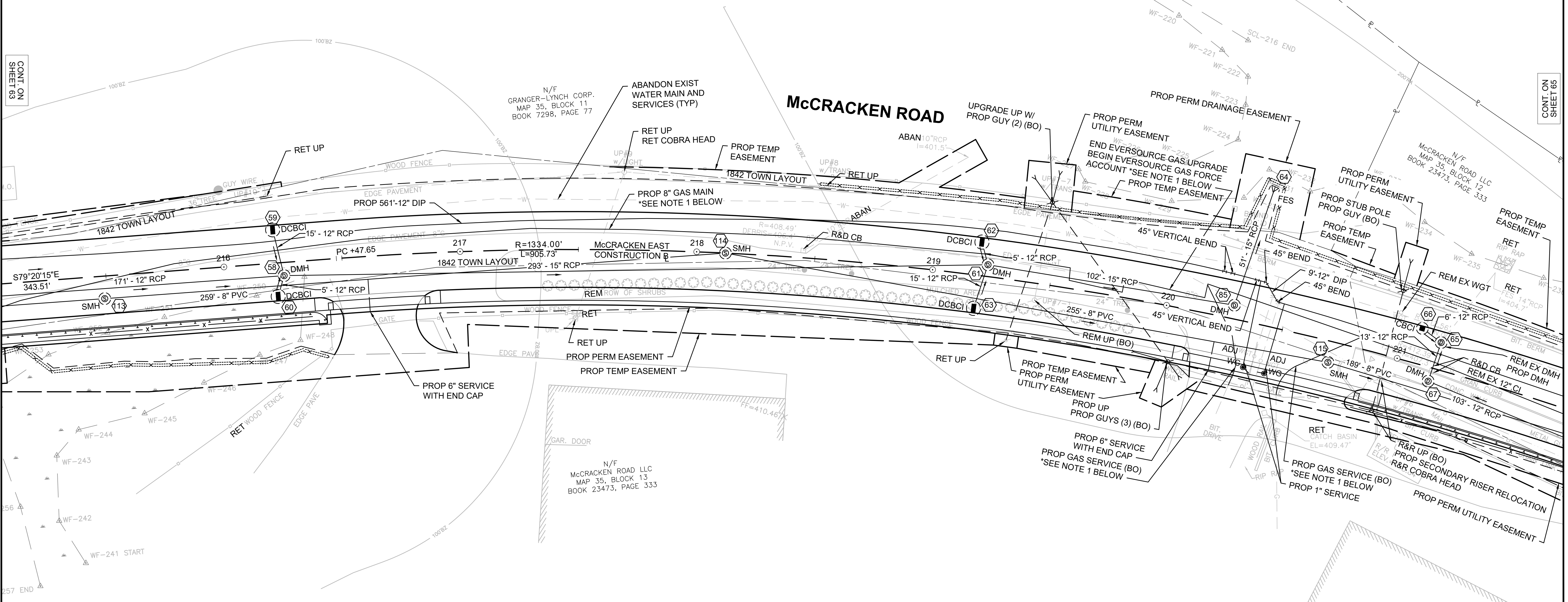
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	64	152

PROJECT FILE NO. 605377

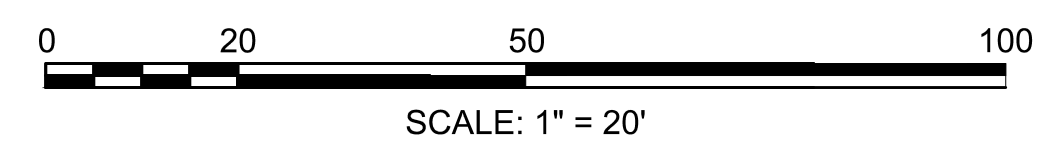
**UTILITY PLANS**

CONT. ON SHEET 63

CONT. ON SHEET 65



NOTES:  
1. WORK BETWEEN STATION 220+00 TO 222+00 IS TO BE COVERED USING EVERSOURCE GAS' FORCE ACCOUNT. ALL OTHER WORK OUTSIDE THESE LIMITS DONE BY EVERSOURCE GAS IS TO BE FUNDED BY EVERSOURCE AS AN UPGRADE PROJECT.



MCCRACKEN ROAD (EAST) SEWER STRUCTURE DATA

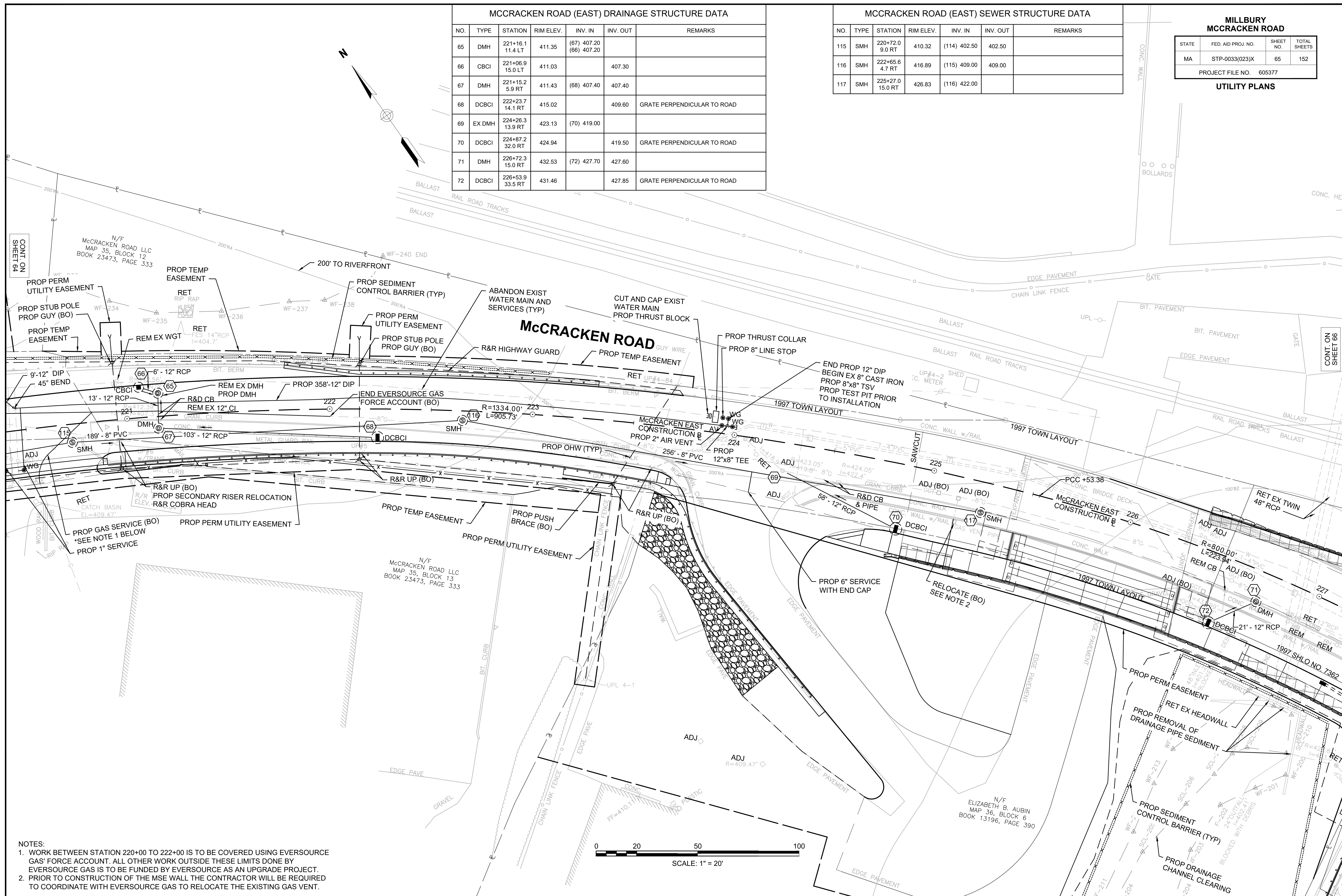
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
113	SMH	215+48.8 9.5 RT	410.29	(112) 404.10	404.00	
114	SMH	218+12.2 0.0 RT	409.29	(113) 403.00	403.00	
115	SMH	220+72.0 9.0 RT	410.32	(114) 402.50	402.50	



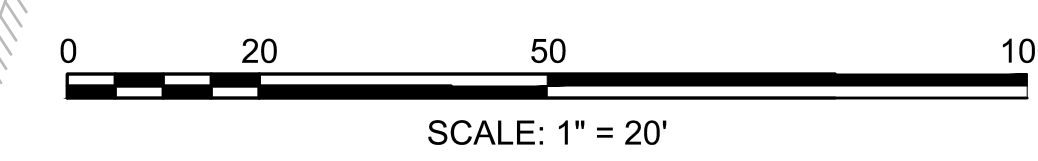
MCCRACKEN ROAD (EAST) DRAINAGE STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
65	DMH	221+16.1 11.4 LT	411.35	(67) 407.20 (66) 407.20		
66	CBCI	221+06.9 15.0 LT	411.03		407.30	
67	DMH	221+15.2 5.9 RT	411.43	(68) 407.40	407.40	
68	DCBCI	222+23.7 14.1 RT	415.02		409.60	GRATE PERPENDICULAR TO ROAD
69	EX DMH	224+26.3 13.9 RT	423.13	(70) 419.00		
70	DCBCI	224+87.2 32.0 RT	424.94		419.50	GRATE PERPENDICULAR TO ROAD
71	DMH	226+72.3 15.0 RT	432.53	(72) 427.70	427.60	
72	DCBCI	226+53.9 33.5 RT	431.46		427.85	GRATE PERPENDICULAR TO ROAD

MCCRACKEN ROAD (EAST) SEWER STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
115	SMH	220+72.0 9.0 RT	410.32	(114) 402.50	402.50	
116	SMH	222+65.6 4.7 RT	416.89	(115) 409.00	409.00	
117	SMH	225+27.0 15.0 RT	426.83	(116) 422.00		

MILLBURY MCCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	65	152
PROJECT FILE NO. 605377			
UTILITY PLANS			



- NOTES:
1. WORK BETWEEN STATION 220+00 TO 222+00 IS TO BE COVERED USING EVERSOURCE GAS' FORCE ACCOUNT. ALL OTHER WORK OUTSIDE THESE LIMITS DONE BY EVERSOURCE GAS IS TO BE FUNDED BY EVERSOURCE AS AN UPGRADE PROJECT.
  2. PRIOR TO CONSTRUCTION OF THE MSE WALL THE CONTRACTOR WILL BE REQUIRED TO COORDINATE WITH EVERSOURCE GAS TO RELOCATE THE EXISTING GAS VENT.



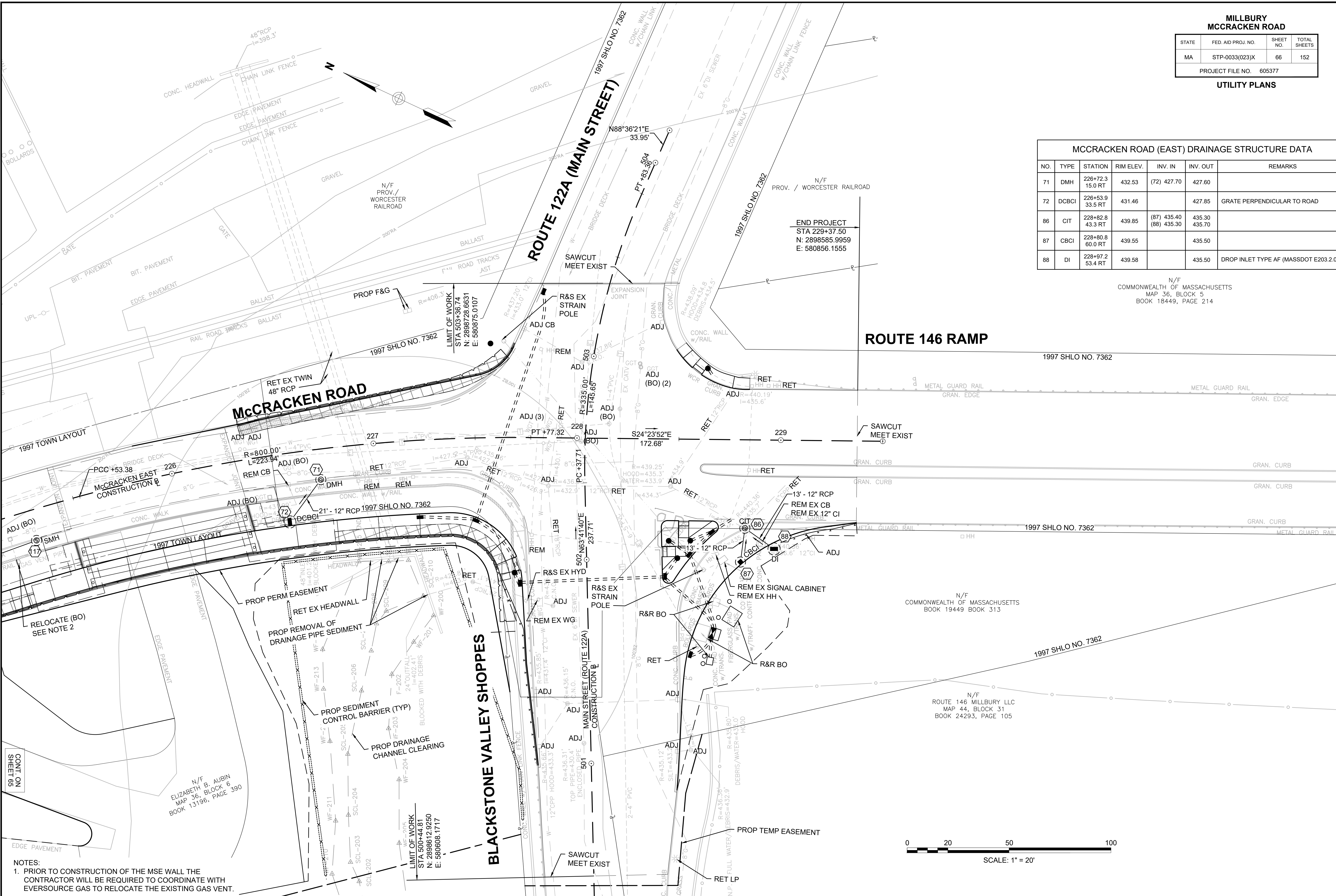
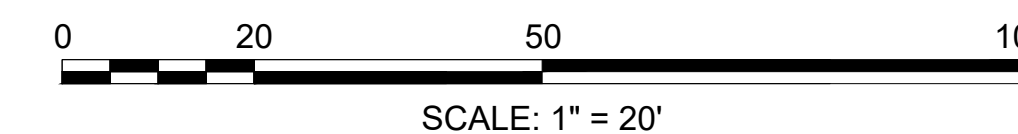
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	66	152
PROJECT FILE NO. 605377			

**UTILITY PLANS**

MCCRACKEN ROAD (EAST) DRAINAGE STRUCTURE DATA						
NO.	TYPE	STATION	RIM ELEV.	INV. IN	INV. OUT	REMARKS
71	DMH	226+72.3 15.0 RT	432.53	(72) 427.70	427.60	
72	DCBCI	226+53.9 33.5 RT	431.46		427.85	GRATE PERPENDICULAR TO ROAD
86	CIT	228+82.8 43.3 RT	439.85	(87) 435.40 (88) 435.30	435.30 435.70	
87	CBCI	228+80.8 60.0 RT	439.55		435.50	
88	DI	228+97.2 53.4 RT	439.58		435.50	DROP INLET TYPE AF (MASSDOT E203.2.0)

N/F  
COMMONWEALTH OF MASSACHUSETTS  
MAP 36, BLOCK 5  
BOOK 18449, PAGE 214



**NOTES:**  
1. PRIOR TO CONSTRUCTION OF THE MSE WALL THE CONTRACTOR WILL BE REQUIRED TO COORDINATE WITH EVERSOURCE GAS TO RELOCATE THE EXISTING GAS VENT.

CONT. ON SHEET 65

N/F  
ELIZABETH B. AUBIN  
MAP 36, BLOCK 6  
BOOK 13196, PAGE 390

**LIMIT OF WORK**  
STA 500+44.81  
N: 2898612.9250  
E: 580608.1717

**LIMIT OF WORK**  
STA 503+36.74  
N: 2898728.6631  
E: 580875.0107

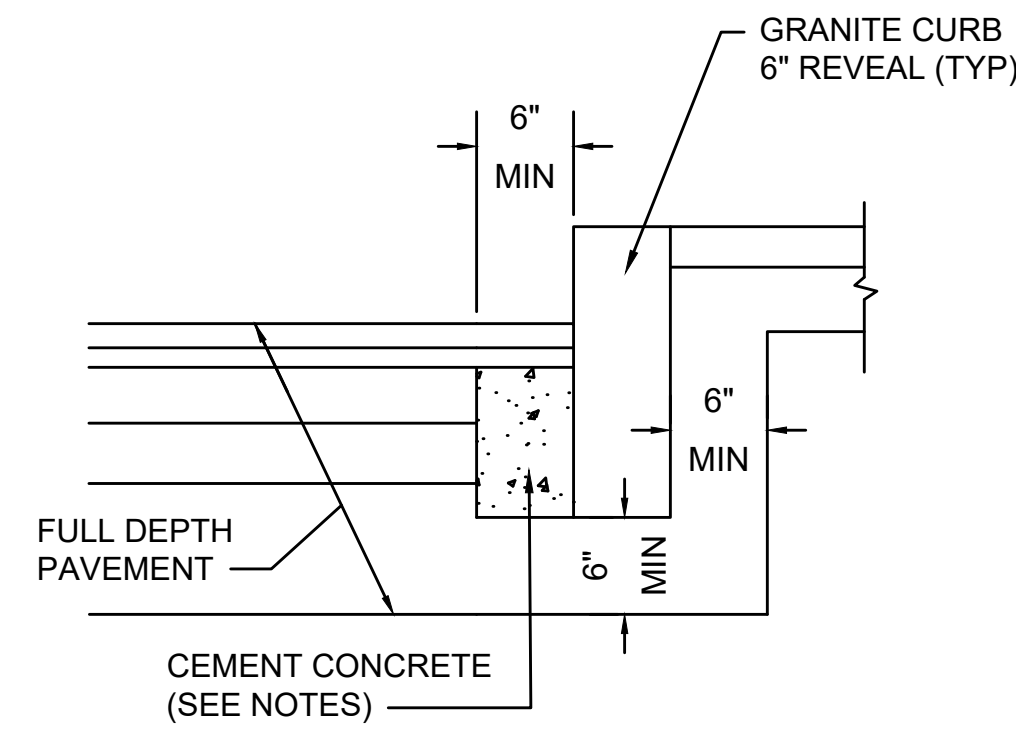
**END PROJECT**  
STA 229+37.50  
N: 2898585.9959  
E: 580856.1555

N/F  
COMMONWEALTH OF MASSACHUSETTS  
BOOK 19449 BOOK 313

N/F  
ROUTE 146 MILLBURY LLC  
MAP 44, BLOCK 31  
BOOK 24293, PAGE 105

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	67	152
PROJECT FILE NO. 605377			

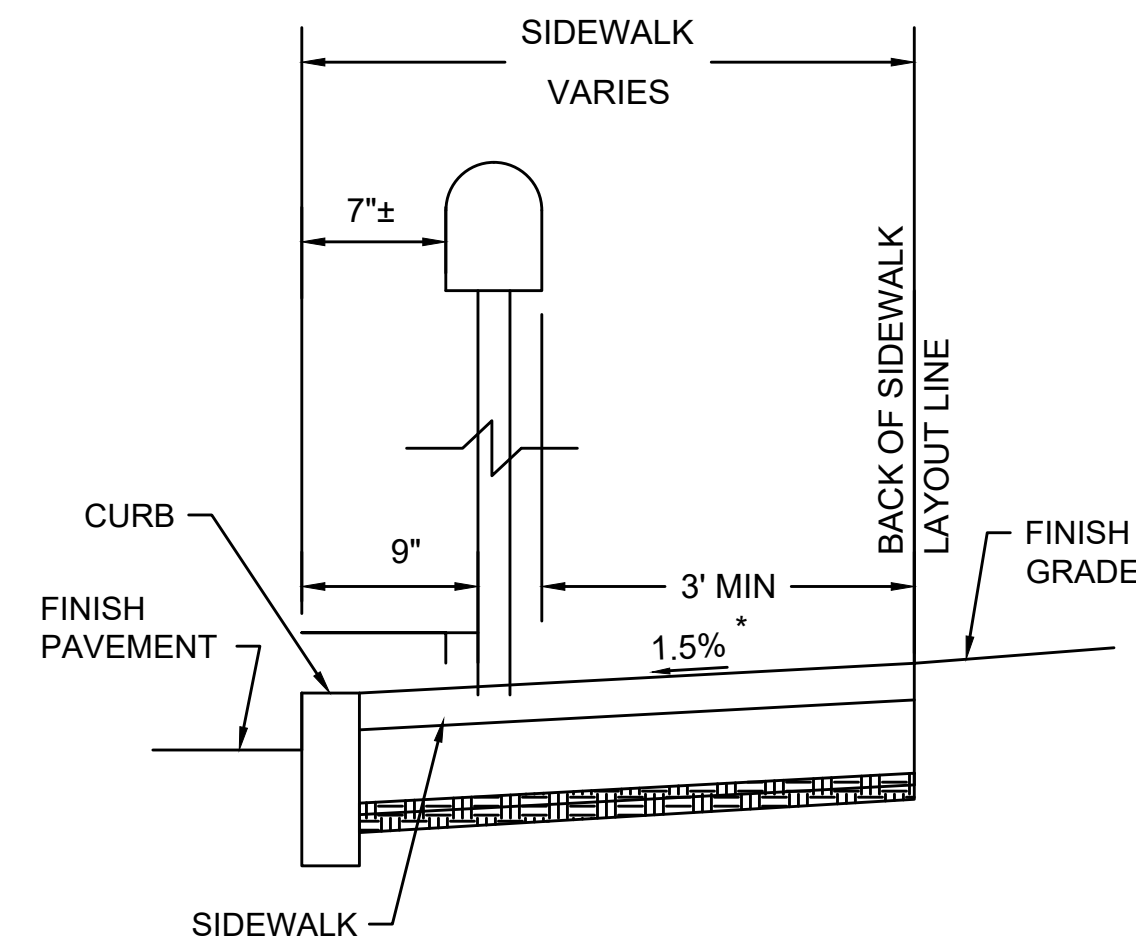
CONSTRUCTION DETAILS



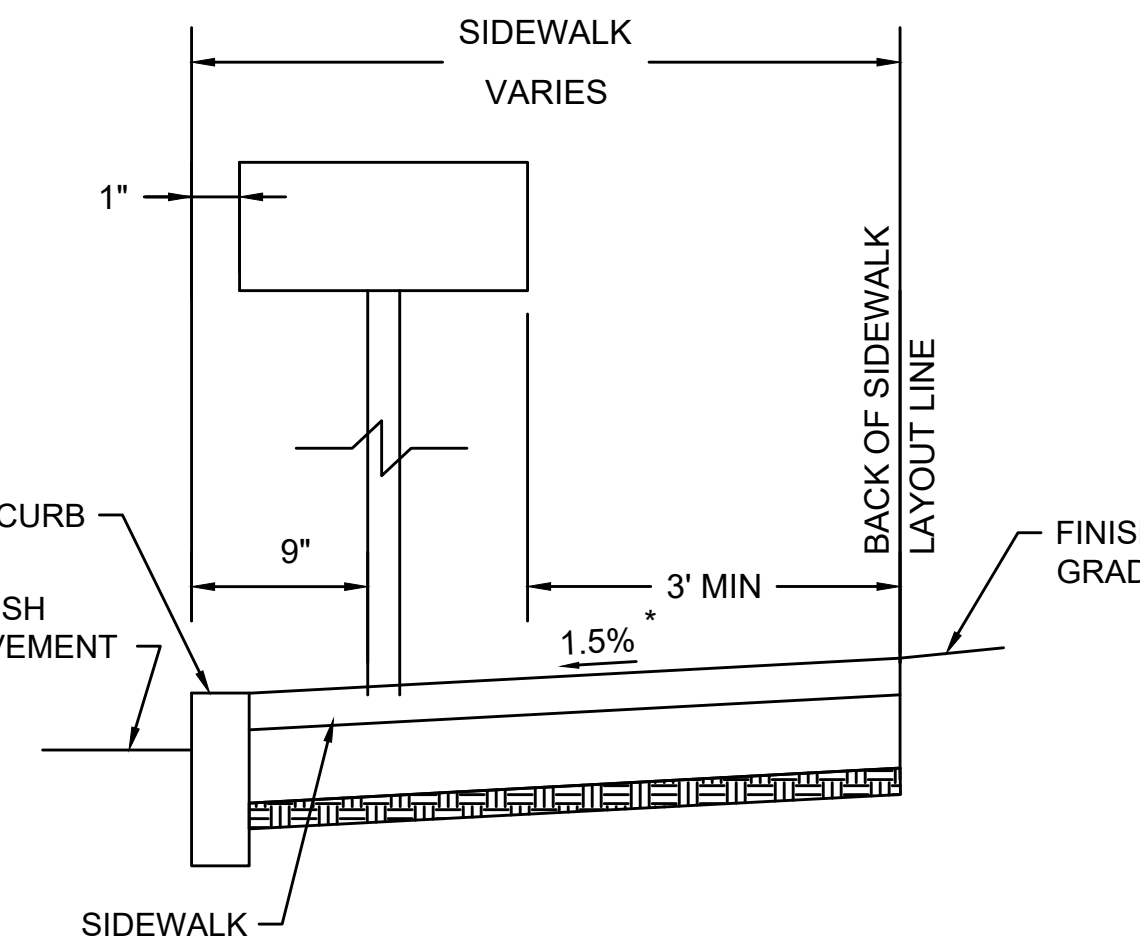
- NOTES:
1. TO BE PLACED IF CURB IS INSTALLED AFTER HOT MIX ASPHALT
  2. CONCRETE SHALL BE INCLUDED IN PRICE BID FOR GRANITE CURB
  3. ANY DESIGNATED CEMENT CONCRETE THAT IS ACCEPTABLE UNDER SECTION M4 OF THE STANDARD SPECIFICATIONS MAY BE USED. ALL TEST REQUIREMENTS ARE WAIVED. HOT MIX ASPHALT SHALL NOT BE USED AS A SUBSTITUTE.

GRANITE CURB IN FULL DEPTH PAVEMENT

SCALE: N.T.S. DWG: CURB-05 DATE: MARCH 2013



MAILBOX PARALLEL TO CURB



MAILBOX PERPENDICULAR TO CURB

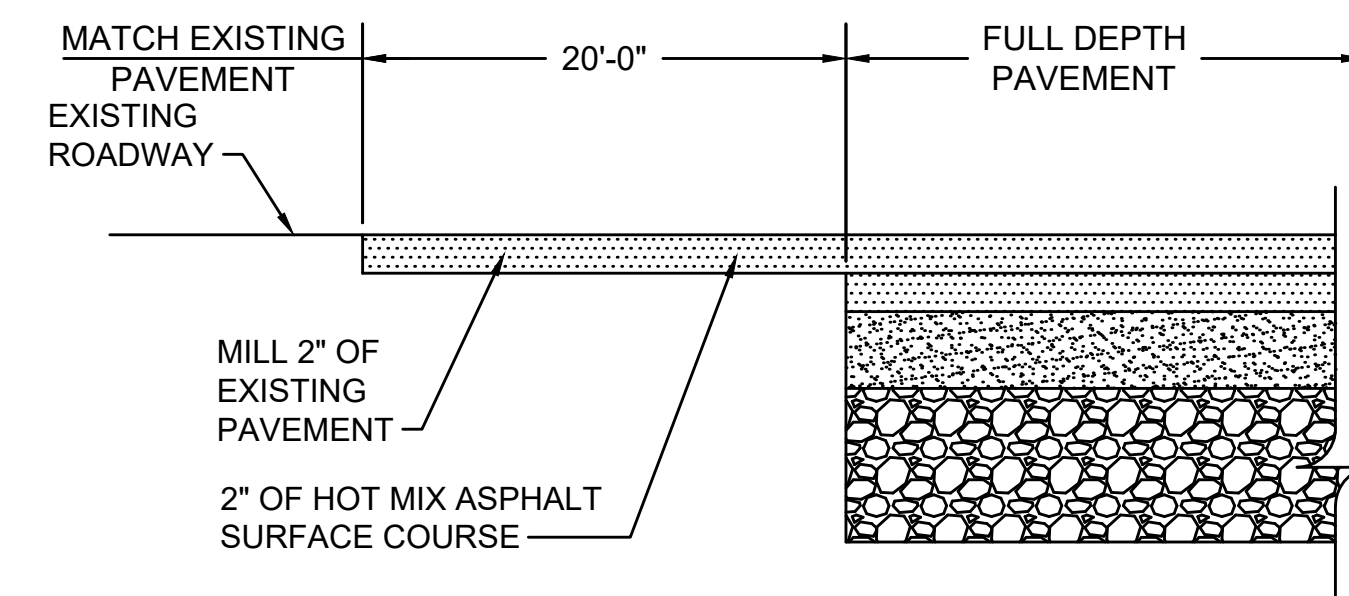
NOTES:

1. MINIMUM CLEAR PATH ON ALL SIDEWALK SHALL BE 36" EXCLUDING THE CURB. THE CLEAR PATH SHALL BE MEASURED TO FIRST VERTICAL FACE ENCOUNTERED ON THE MAILBOX OR PAPER TUBE (INCLUDING ALL PROTRUSIONS LESS THAN 6"-8" IN HEIGHT).
2. CONTRACTOR SHALL VERIFY LOCATION OF ALL MAILBOXES AND PAPER TUBES TO BE SET WITHIN THE SIDEWALK PRIOR TO FINAL PLACEMENT TO PROVIDE A MINIMUM CLEAR PATH OF 36". CONTRACTOR SHALL NOTIFY THE ENGINEER OF ANY LOCATION THAT CANNOT MEET THE CLEARANCE REQUIREMENTS.
3. REFER TO MASSDOT STANDARD DETAIL E 504.1.0 FOR ADDITIONAL INFORMATION.

\* TOLERANCE FOR CONSTRUCTION ±0.5%

SIDEWALK CLEARANCE MAILBOXES AND PAPER TUBES

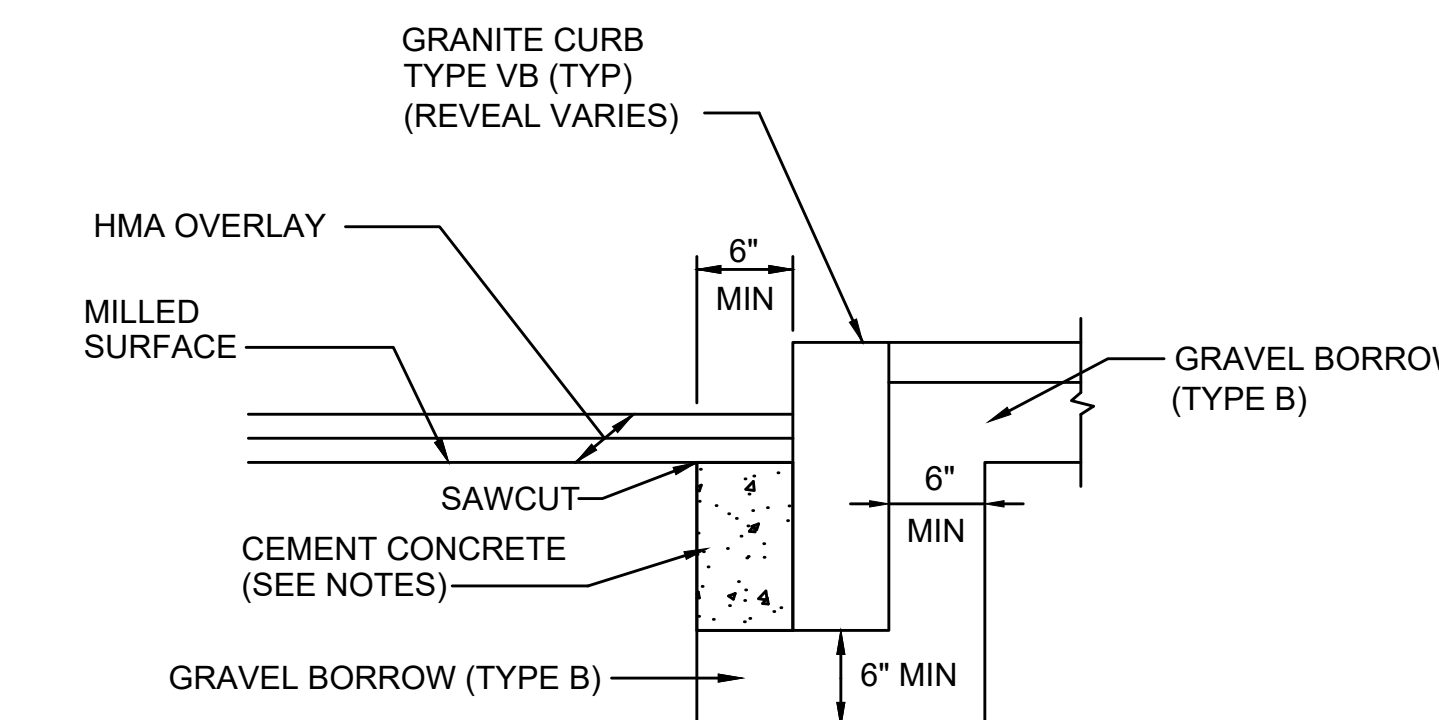
SCALE: N.T.S. DWG: WALK-05 DATE: JUNE 2018



LONGITUDINAL SECTION

FULL DEPTH PAVEMENT TRANSITION

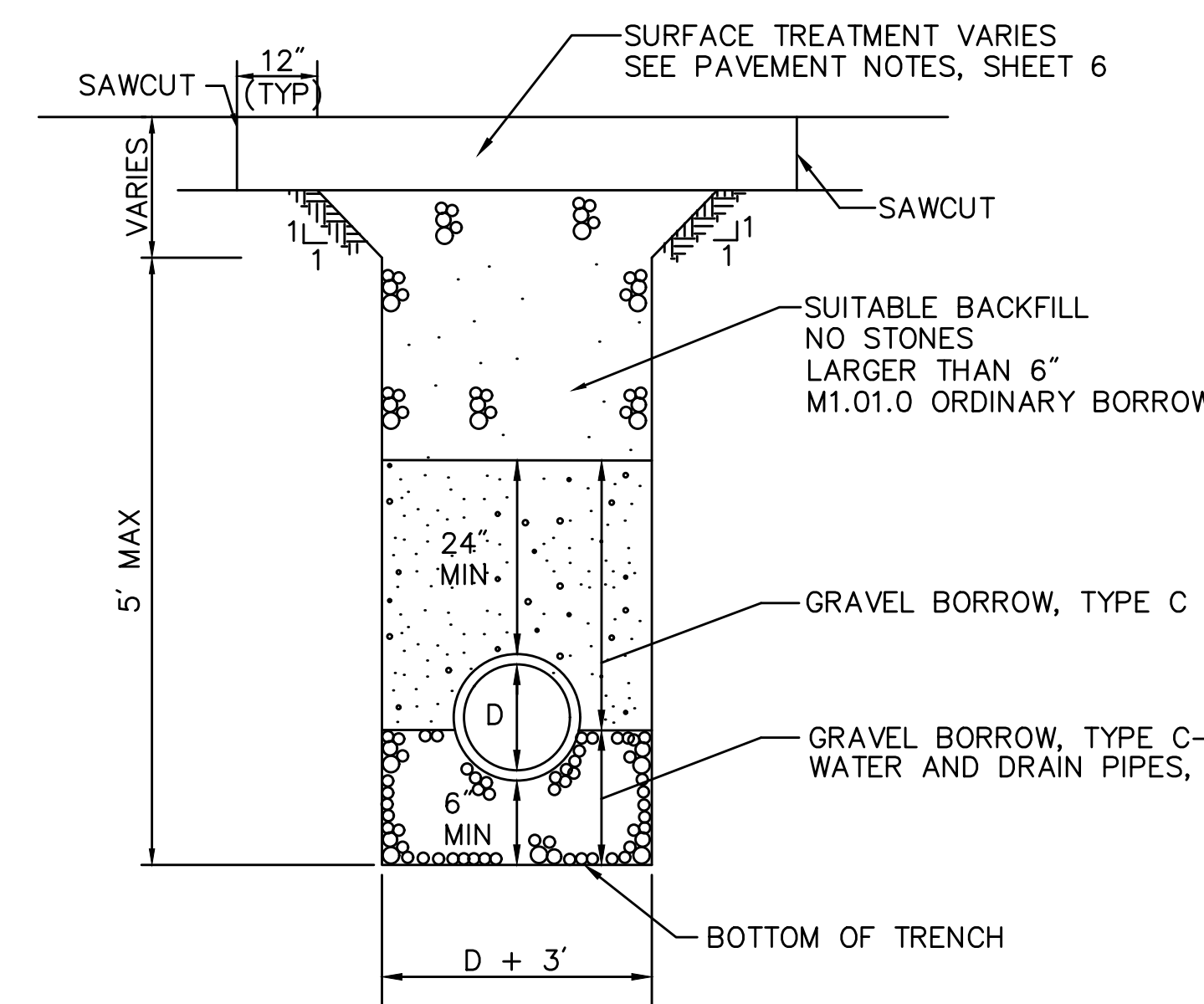
SCALE: N.T.S. DWG: PVMT-03 DATE: OCT. 2012



- NOTES:
1. CONCRETE SHALL BE INCLUDED IN PRICE BID FOR GRANITE CURB.
  2. SAWCUT 6" FROM CURB LINE AND REMOVE EXISTING PAVEMENT AND GRAVEL. REPLACE WITH CEMENT CONCRETE.
  3. ANY DESIGNATED CEMENT CONCRETE THAT IS ACCEPTABLE UNDER SECTION M4 OF THE STANDARD SPECIFICATIONS MAY BE USED. ALL TEST REQUIREMENTS ARE WAIVED. HOT MIX ASPHALT SHALL NOT BE USED AS A SUBSTITUTE.

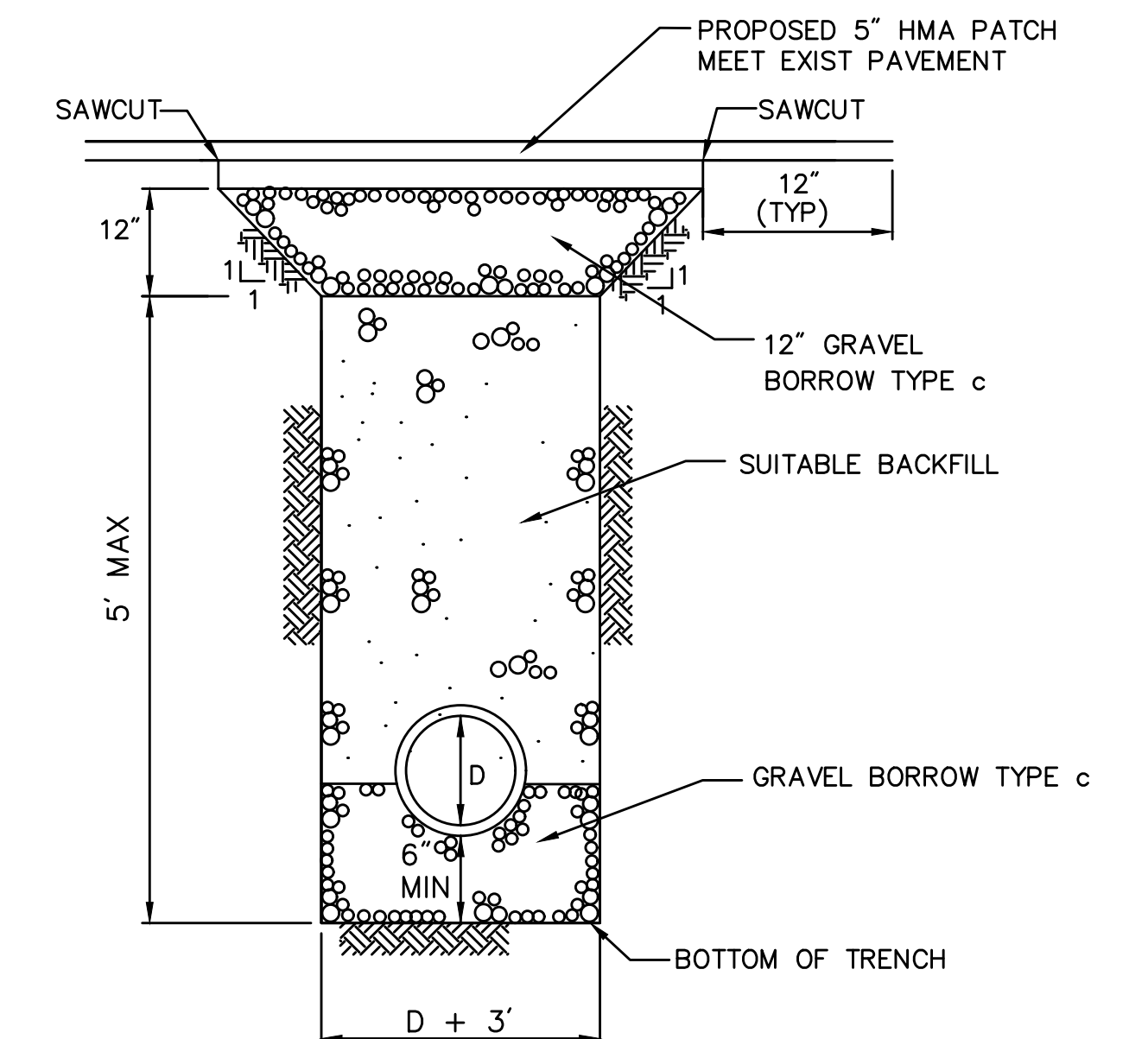
GRANITE CURB IN PAVEMENT MILLING AND OVERLAY

SCALE: N.T.S. DWG: CURB-04 DATE: APRIL 2003



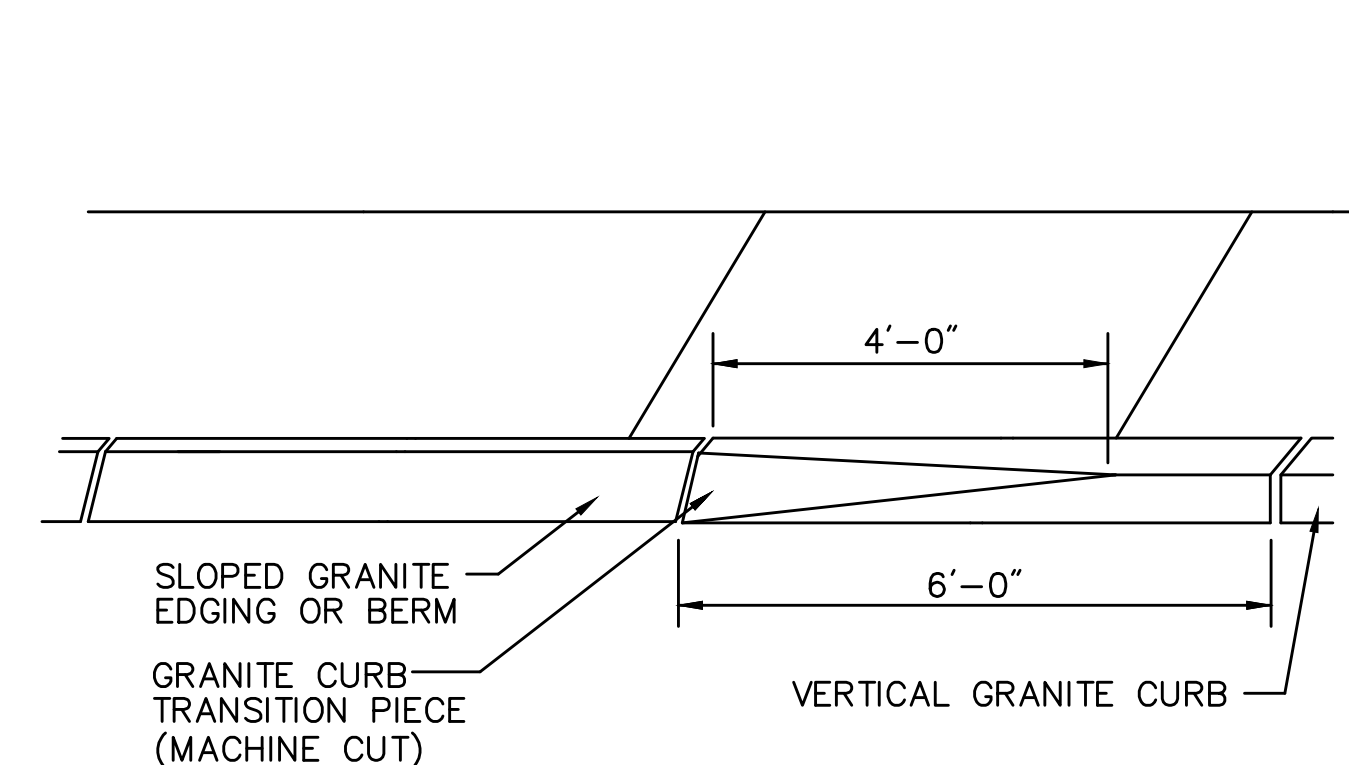
DRAINAGE TRENCH DETAIL - FULL DEPTH PAVEMENT

SCALE: N.T.S. DWG: TRENCH-04 DATE: OCT. 2012



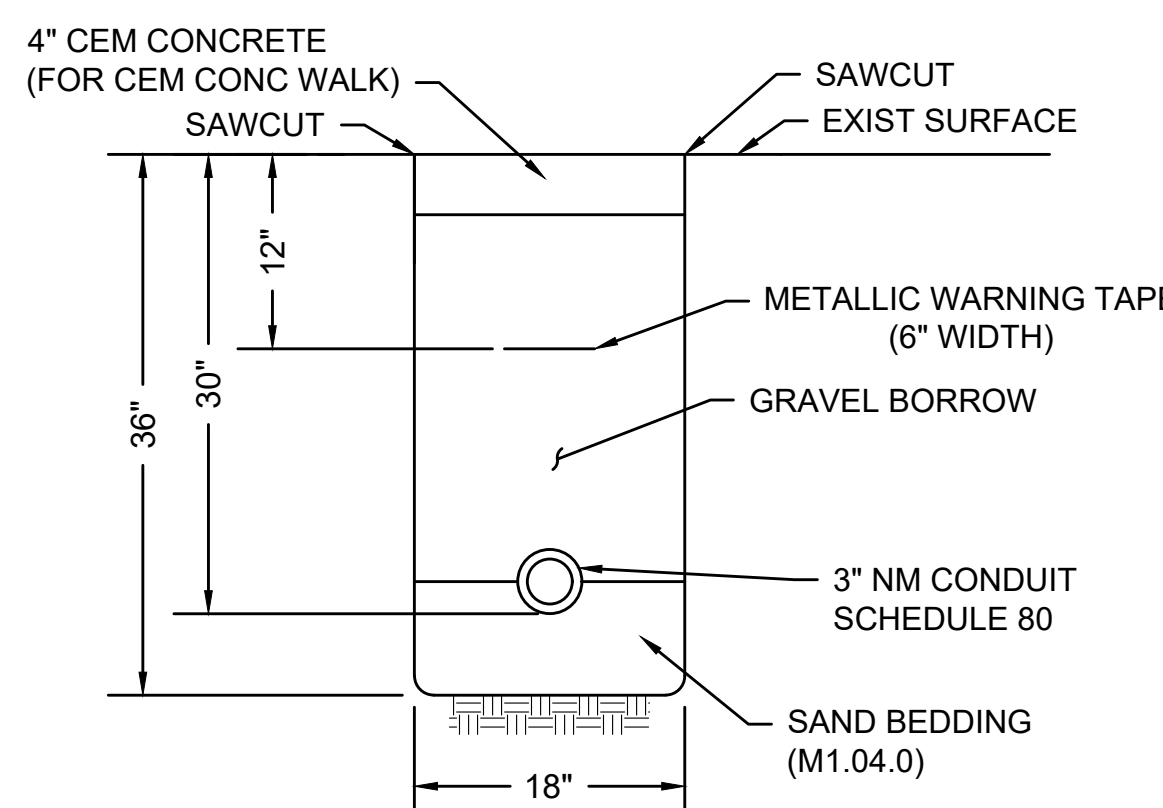
TRENCH IN MICROMILL & PVM/T OVERLAY AREA

SCALE: N.T.S. DWG: TRENCH-04 DATE: OCT. 2012



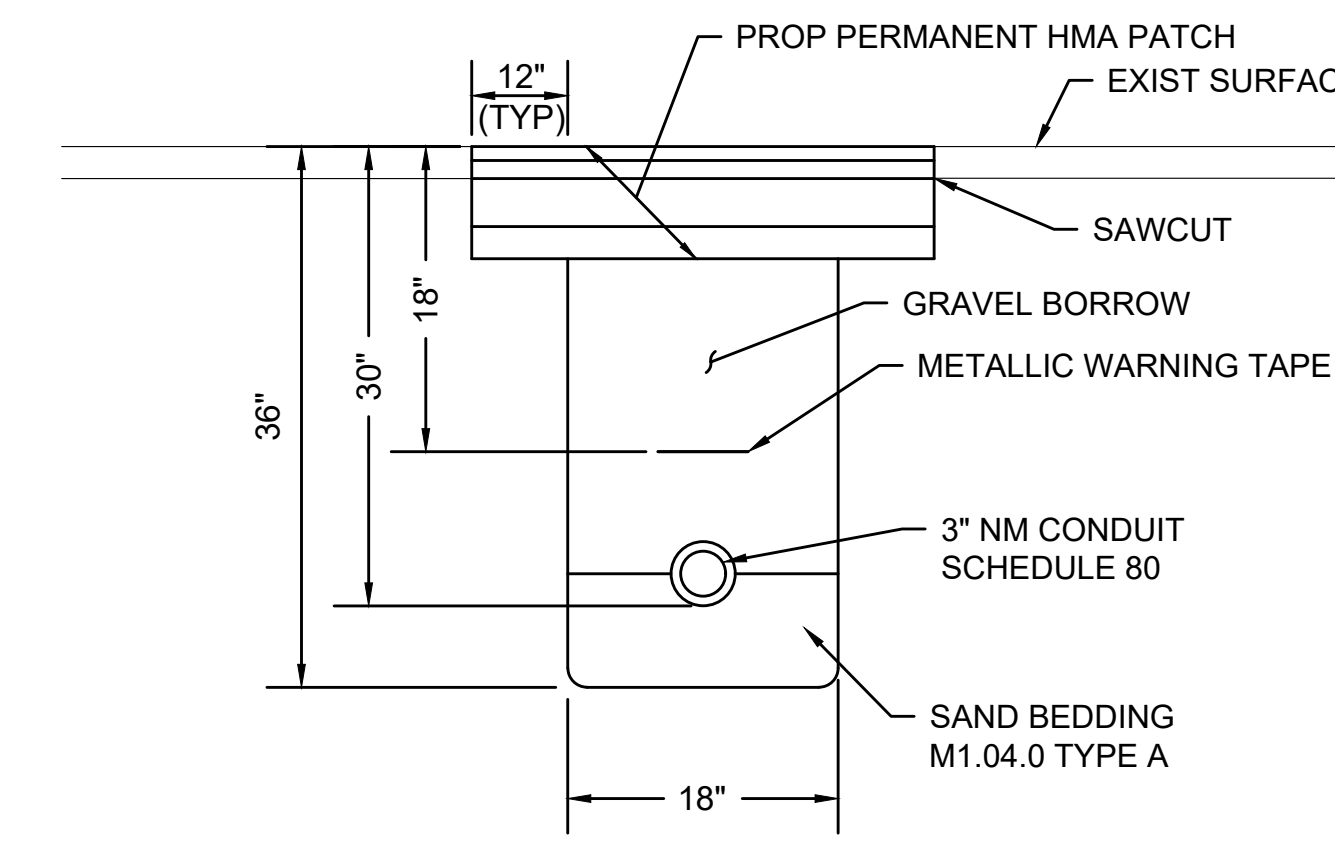
SPLAYED END GRANITE CURB

SCALE: N.T.S. DWG: CURB-07 DATE: OCT. 2012



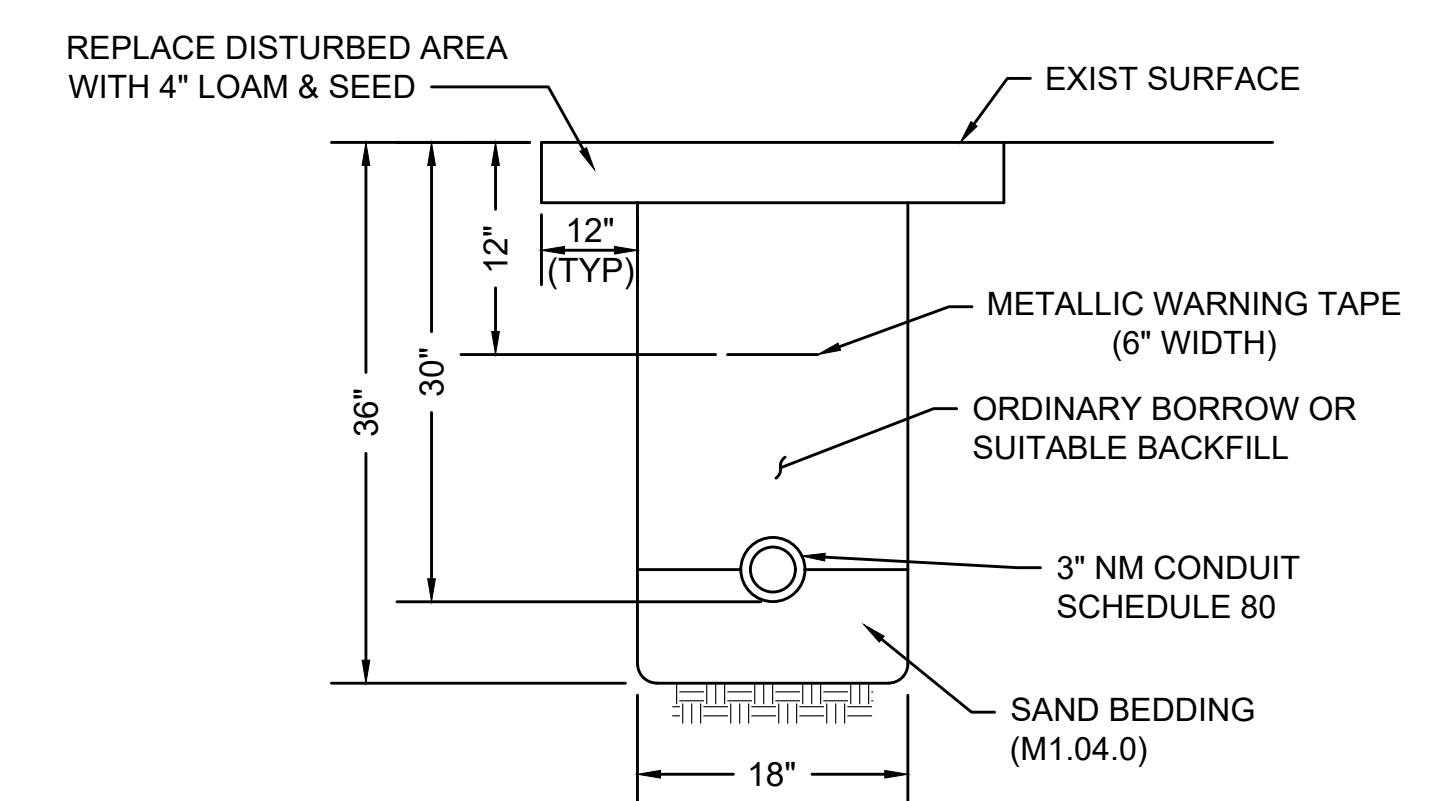
CONDUIT IN SIDEWALK

SCALE: N.T.S. DWG: TRENCH-01 DATE: MARCH 2013



CONDUIT CROSSING ROADWAY/DRIVEWAY

SCALE: N.T.S. DWG: TRENCH-01 DATE: MARCH 2013



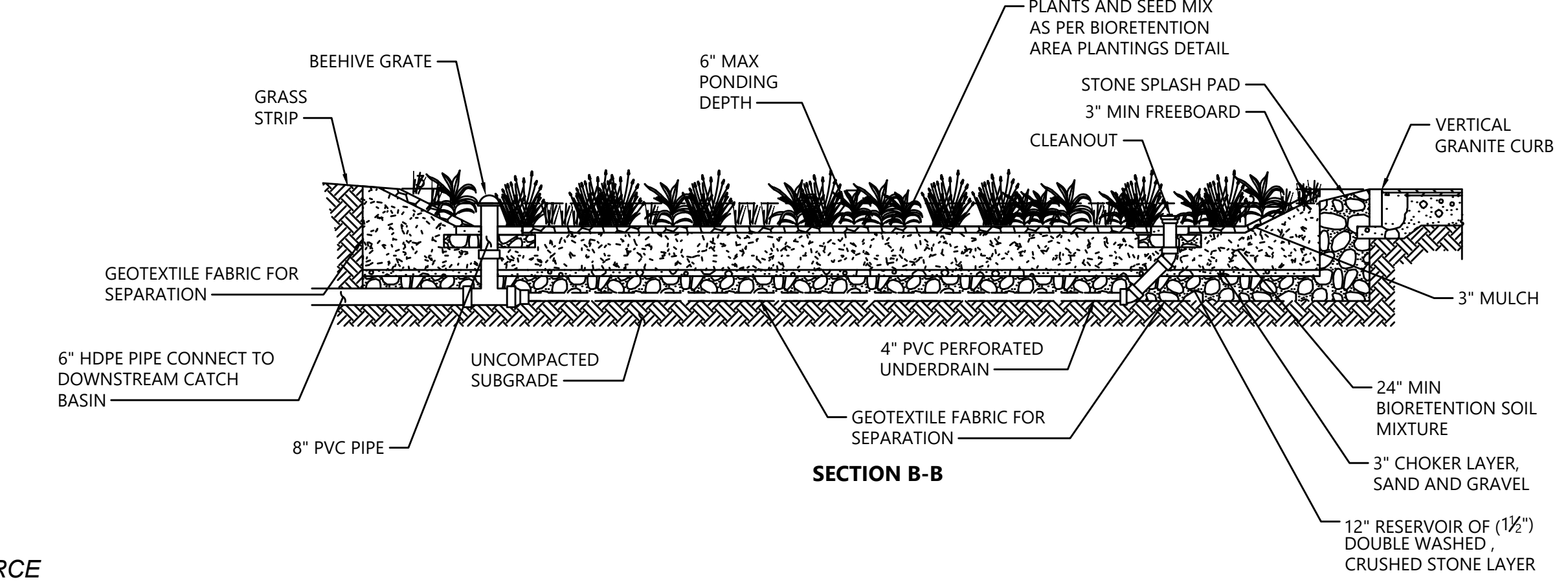
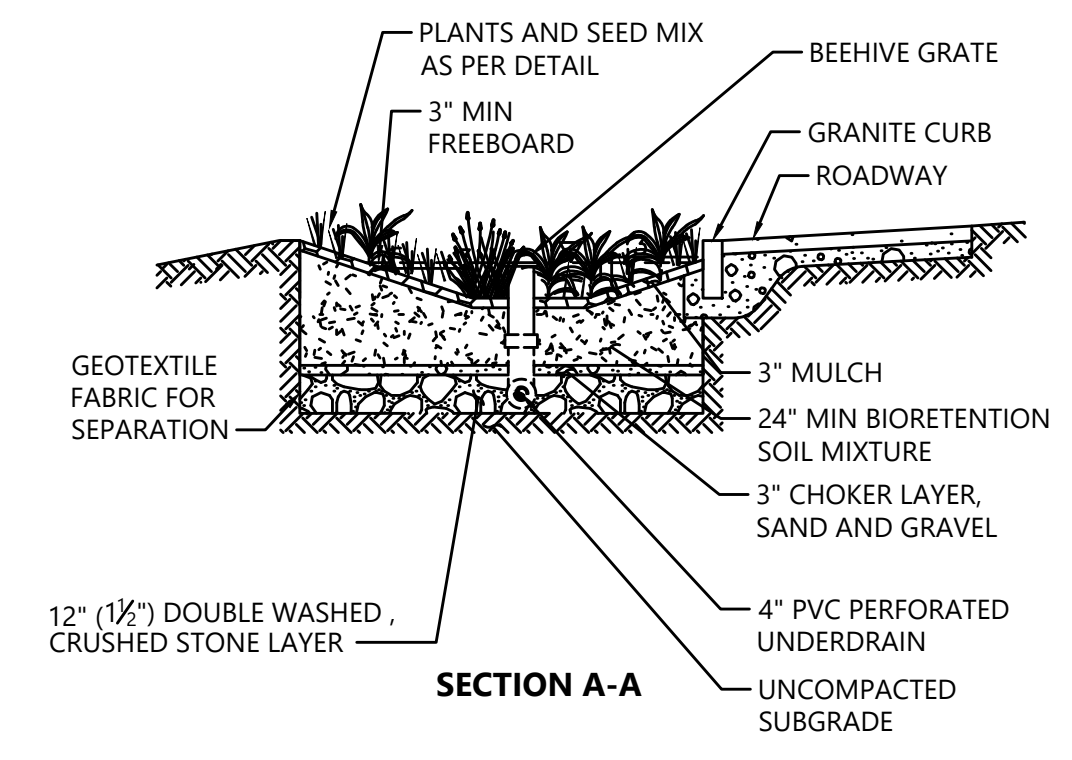
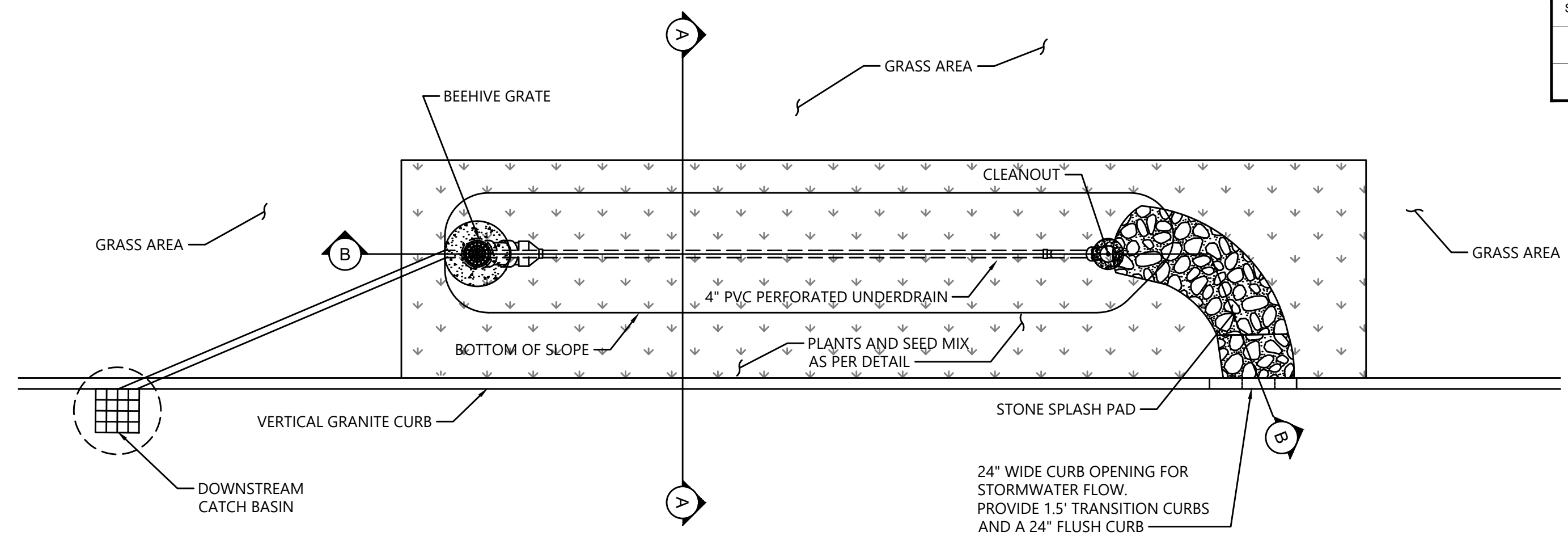
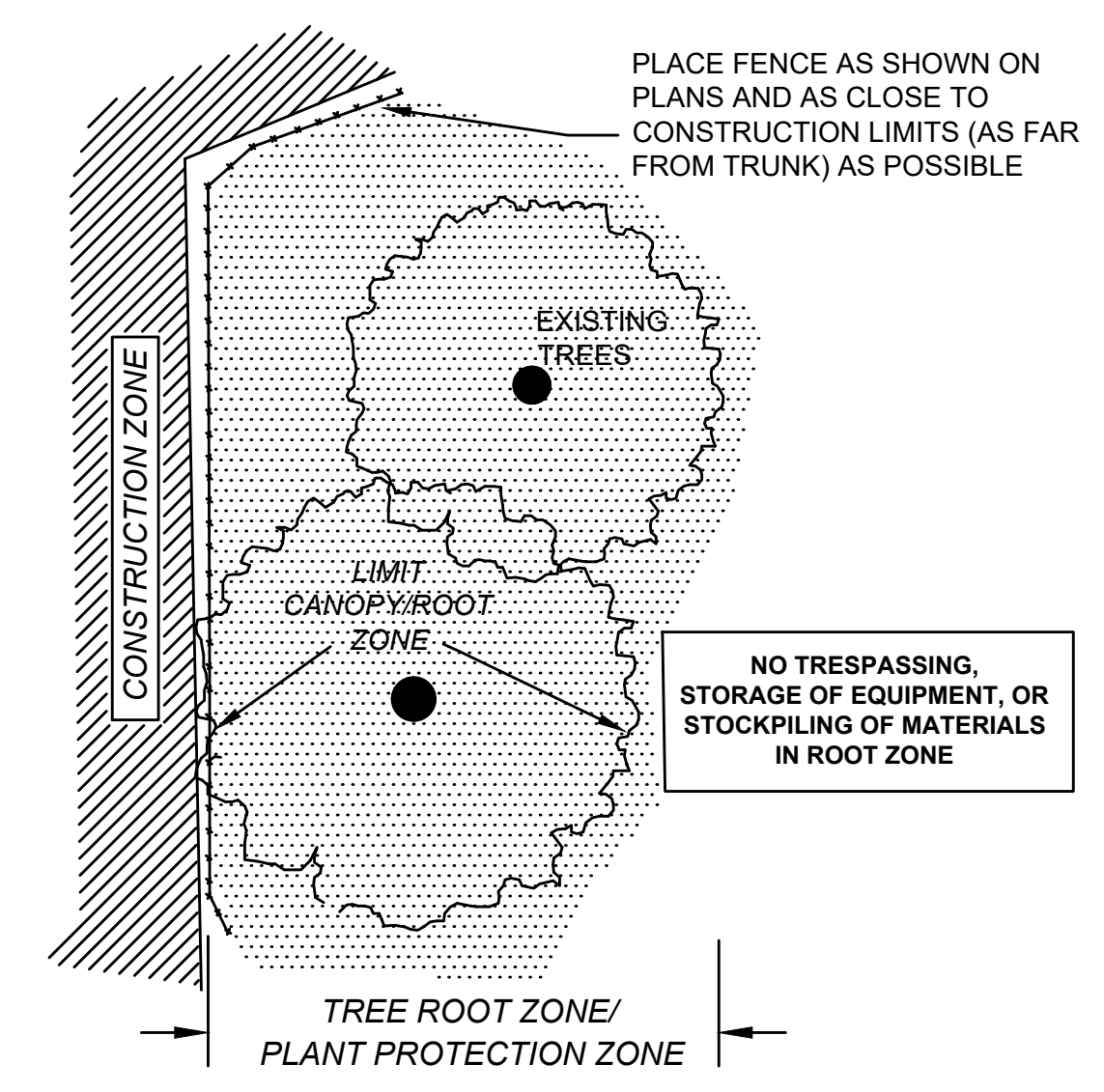
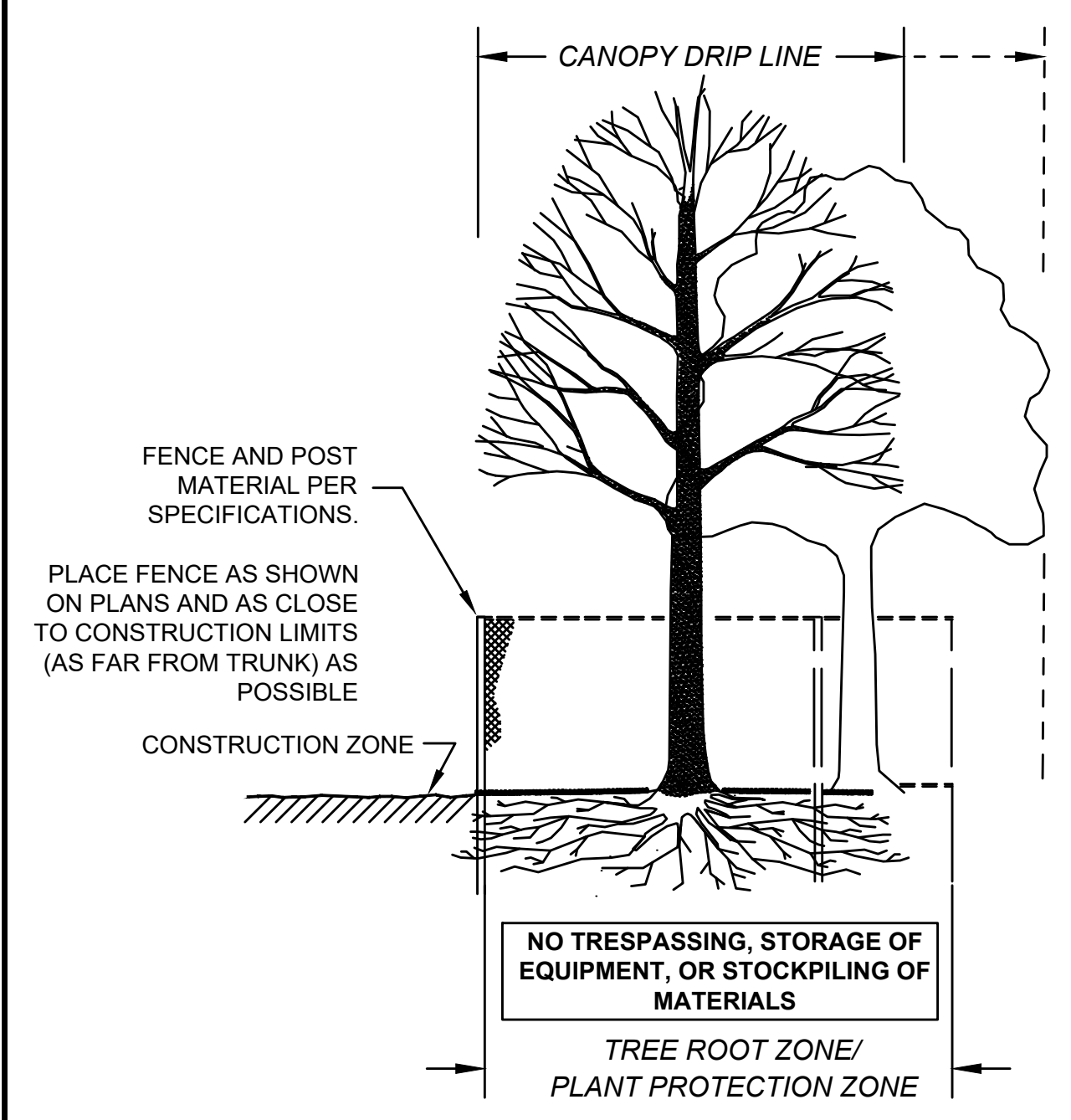
CONDUIT IN GRASS

SCALE: N.T.S. DWG: TRENCH-01 DATE: MARCH 2013

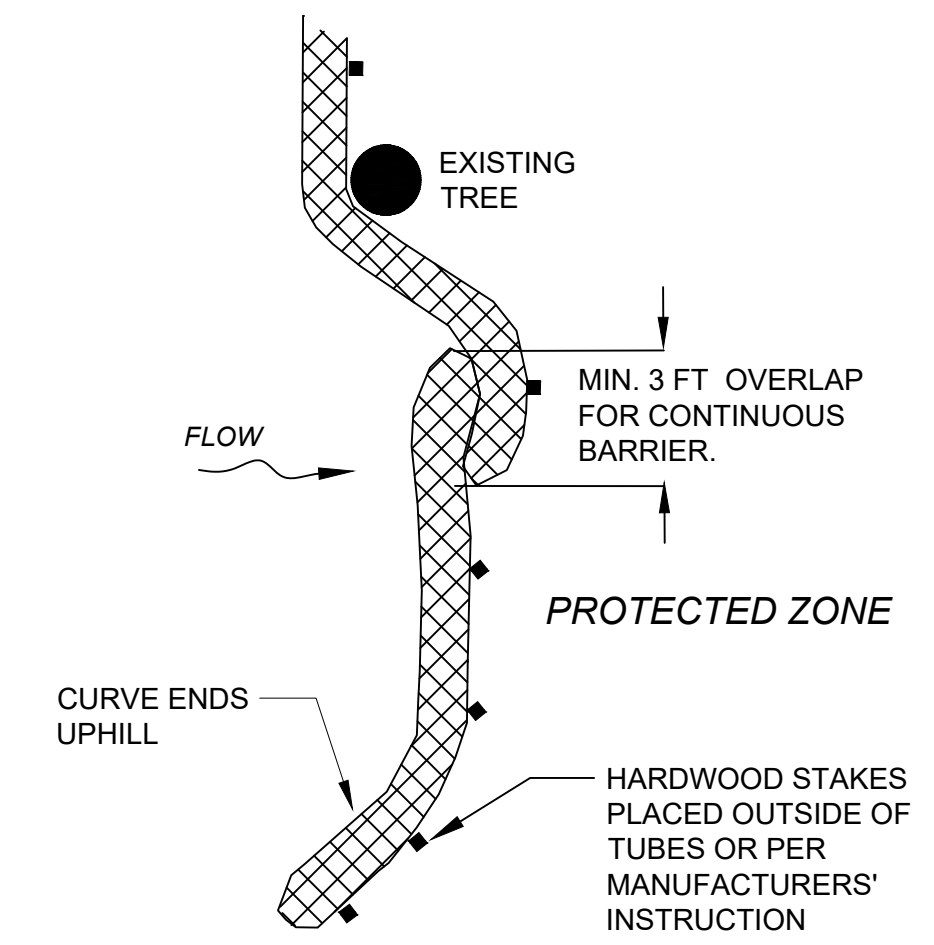
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	68	152
PROJECT FILE NO. 605377			

**CONSTRUCTION DETAILS**

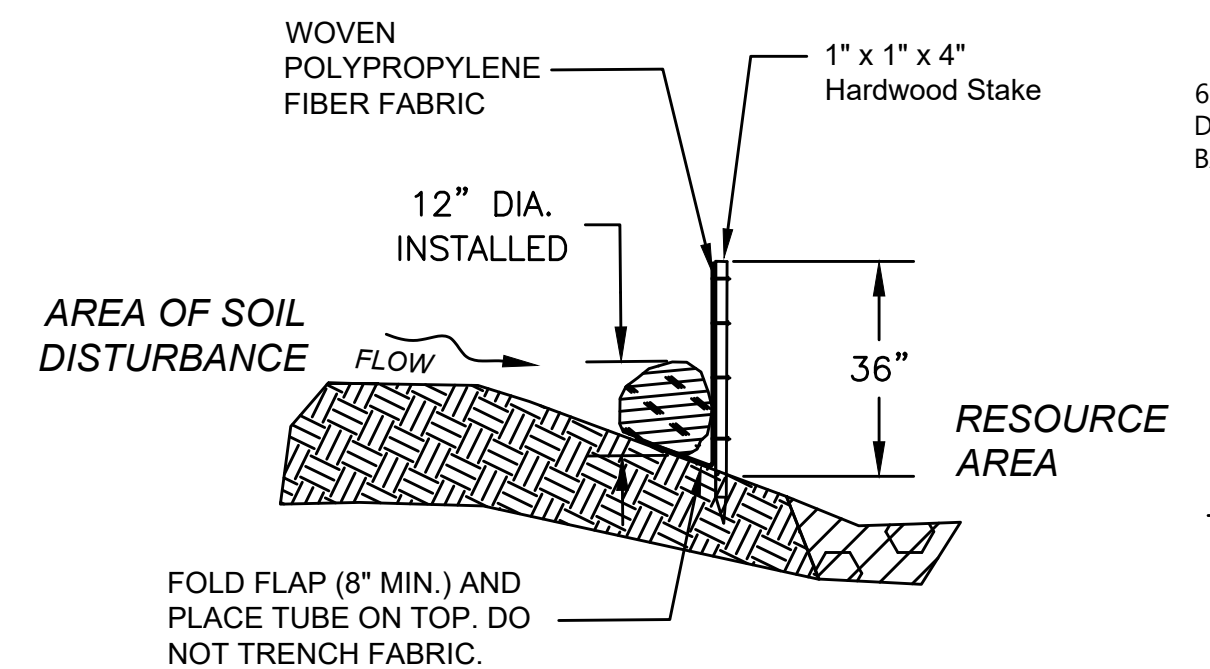


**TREE PROTECTION DETAILS**  
NOT TO SCALE



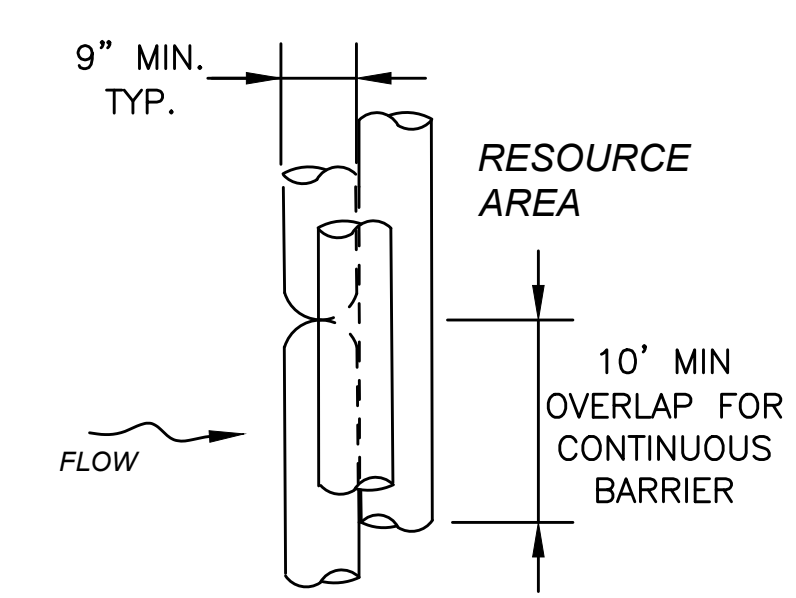
PLACE TUBE ALONG CONTOURS AND PERPENDICULAR TO FLOW.  
ADJUST LOCATION AS REQUIRED FOR OPTIMUM EFFECTIVENESS. DO NOT INSTALL IN WATERWAYS.  
PLACE STAKES AS NEEDED TO SECURE TUBES IN PLACE.

PLAN VIEW

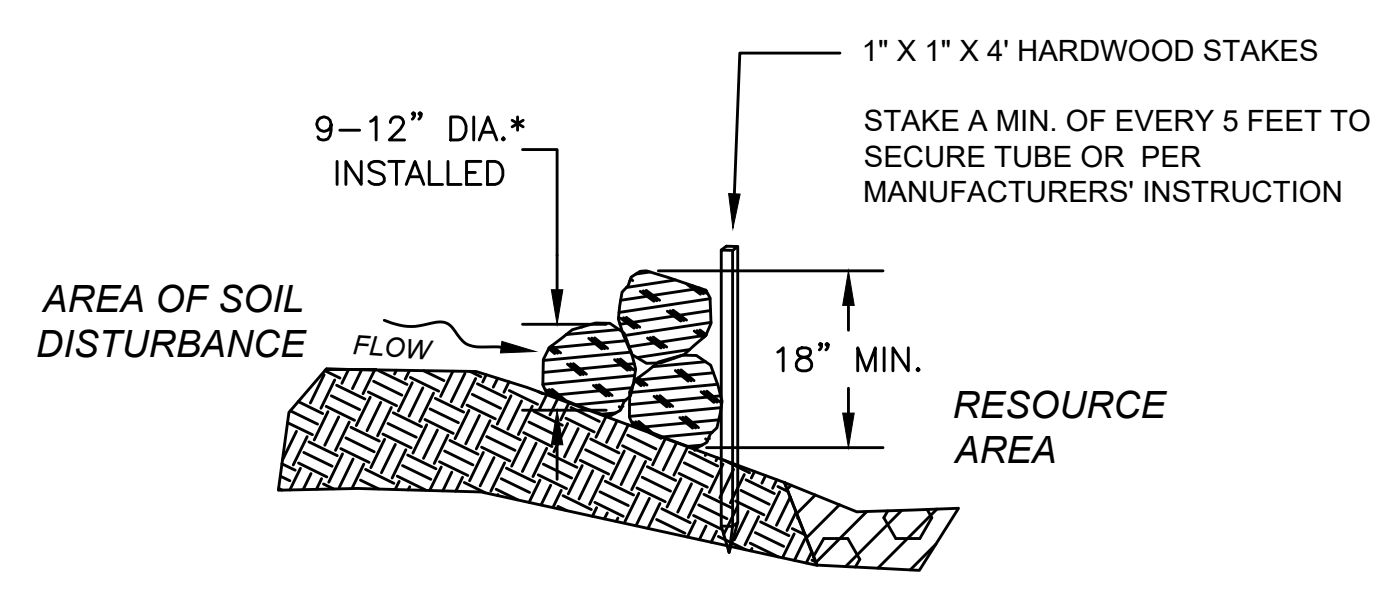


SECTION

**COMPOST FILTER TUBE & SILT FENCE**  
NOT TO SCALE

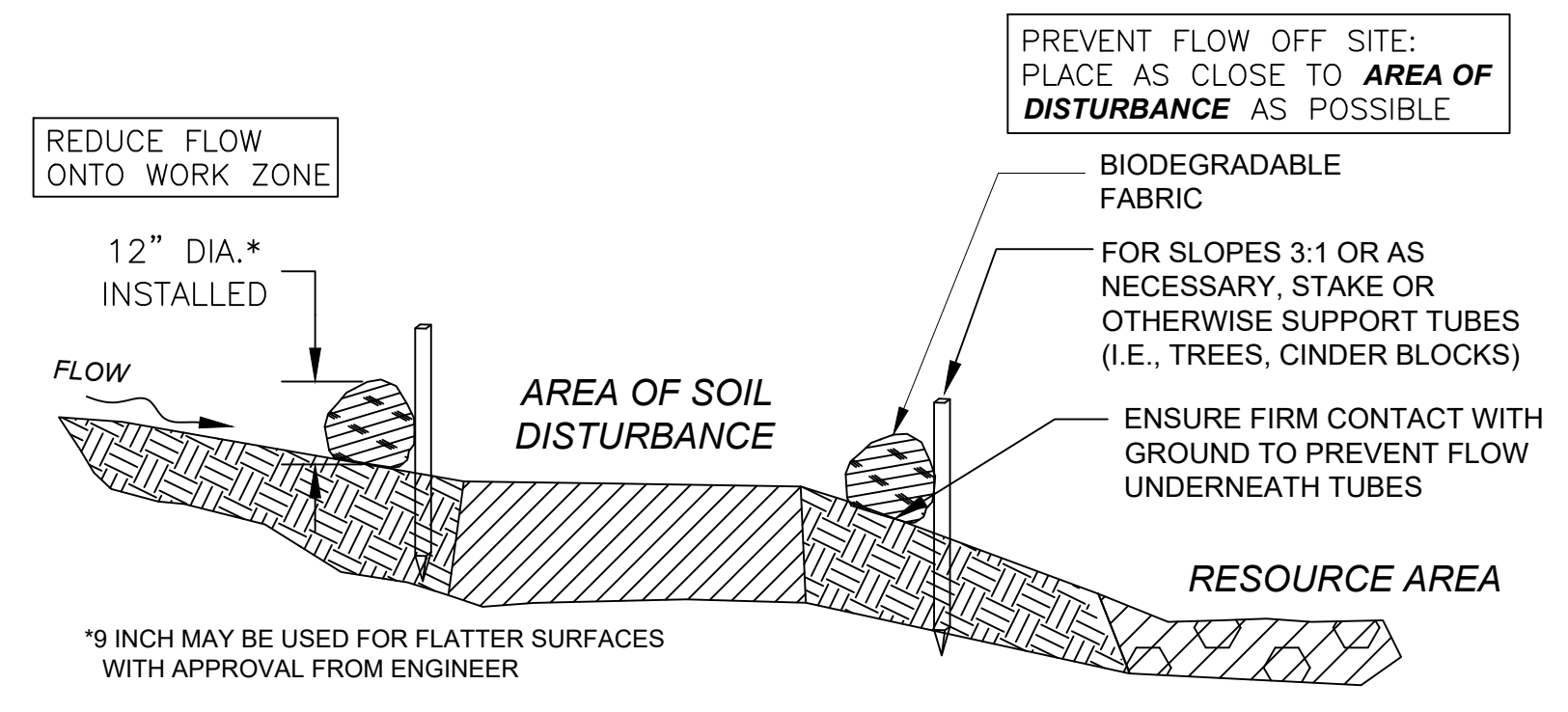


PLAN VIEW



SECTION

**SEDIMENT BARRIERS - COMPOST FILTER TUBES**  
NOT TO SCALE



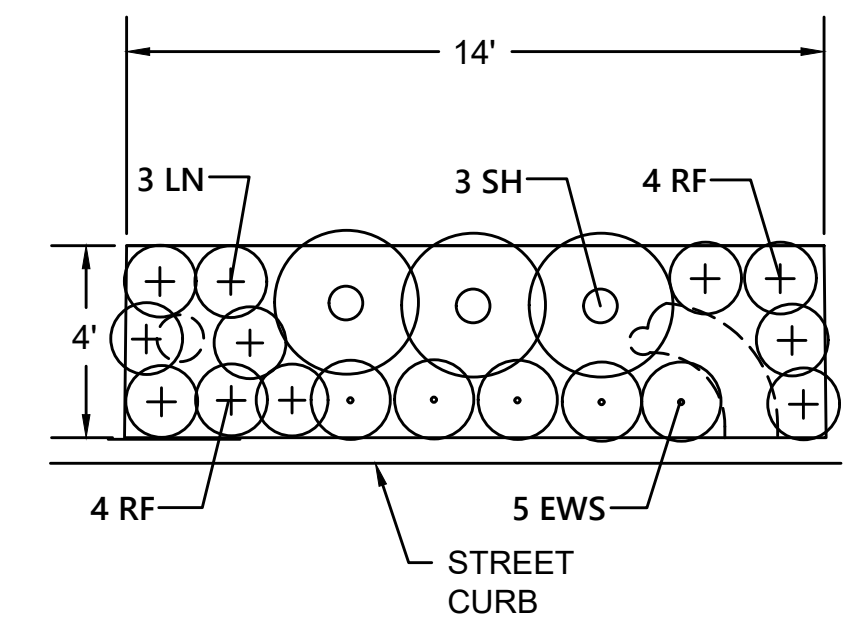
SECTION

**COMPOST FILTER TUBE BERM (SLOPES 2:1 OR STEEPER)**  
NOT TO SCALE

**BIORETENTION BASIN**  
SCALE: N.T.S.

**PLANT SCHEDULE BIORETENTION BASINS**

BIORETENTION BASINS	QTY	BOTANICAL NAME	COMMON NAME	SIZE
EWS	5	Echinacea purpurea 'White Swan'	White Swan Purple Coneflower	1 GAL.
LN	5	Liatris novae-anglae	Northern Blazing Star	1 GAL.
RF	8	Rudbeckia fulgida 'Goldsturm'	Goldsturm Black-eyed Susan	1 GAL.
SH	2	Sporobolus heterolepis	Prairie Dropseed	2 GAL.

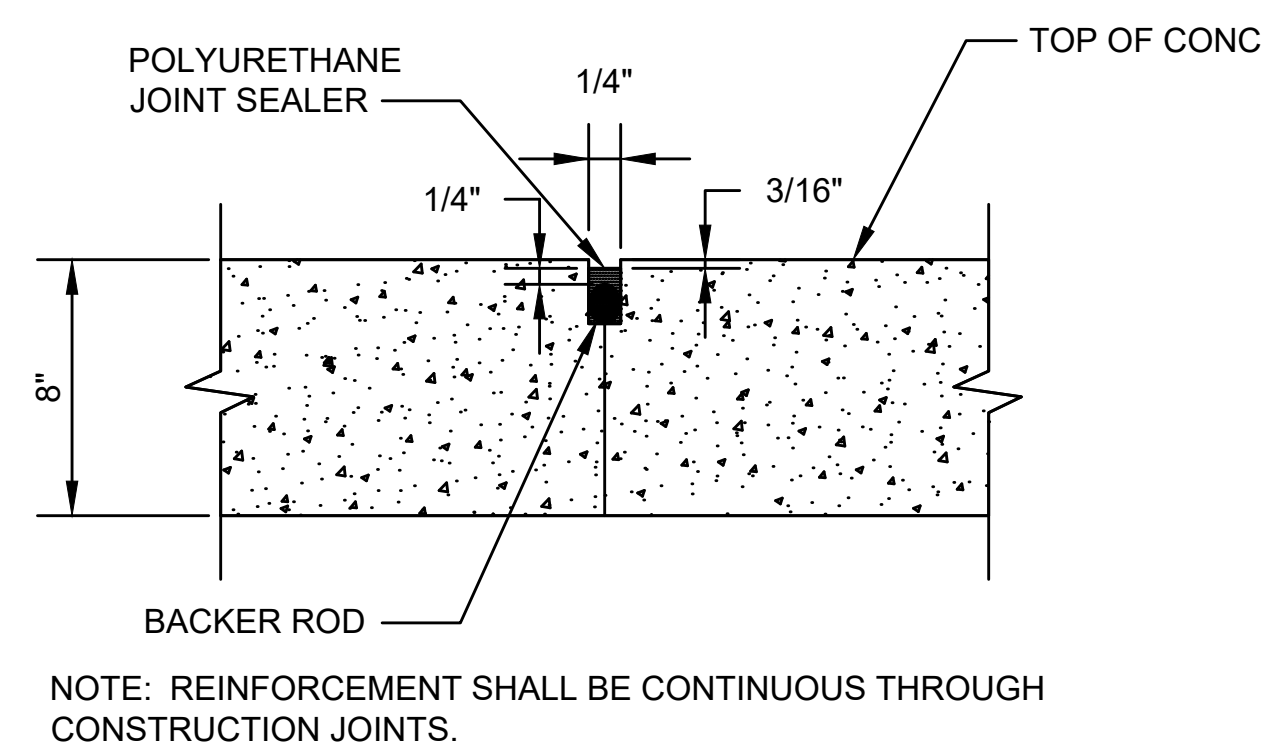


**BIORETENTION BASIN PLANTINGS**  
SCALE: N.T.S.

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	69	152
PROJECT FILE NO. 605377			

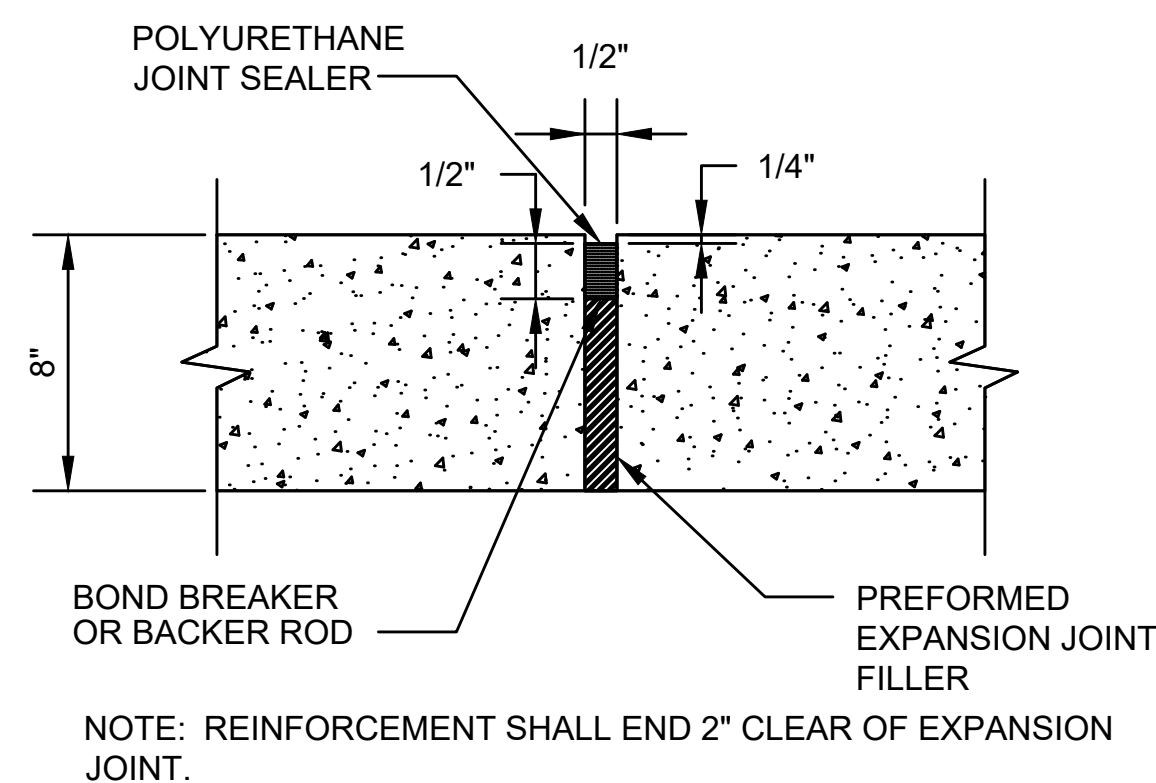
**CONSTRUCTION DETAILS**



NOTE: REINFORCEMENT SHALL BE CONTINUOUS THROUGH CONSTRUCTION JOINTS.

**SEALED CONSTRUCTION JOINT DETAILS**

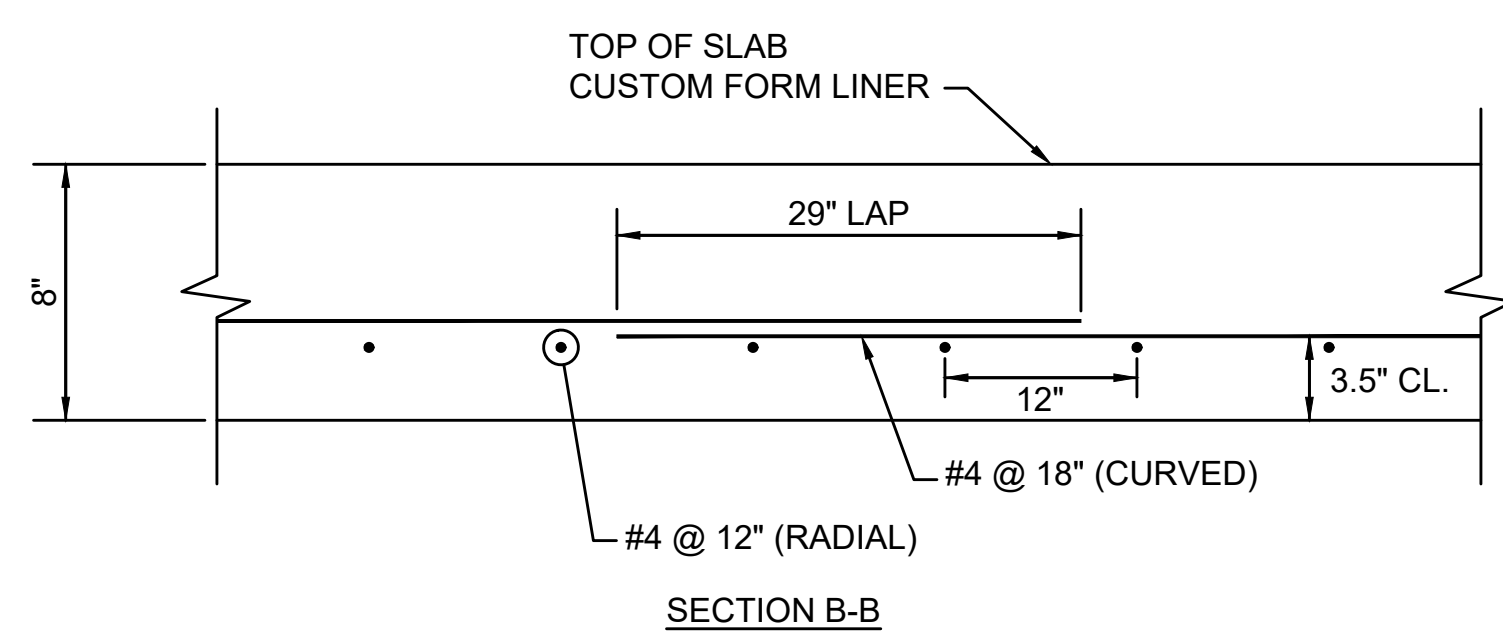
SCALE: N.T.S. DWG: -- DATE: OCT. 2012



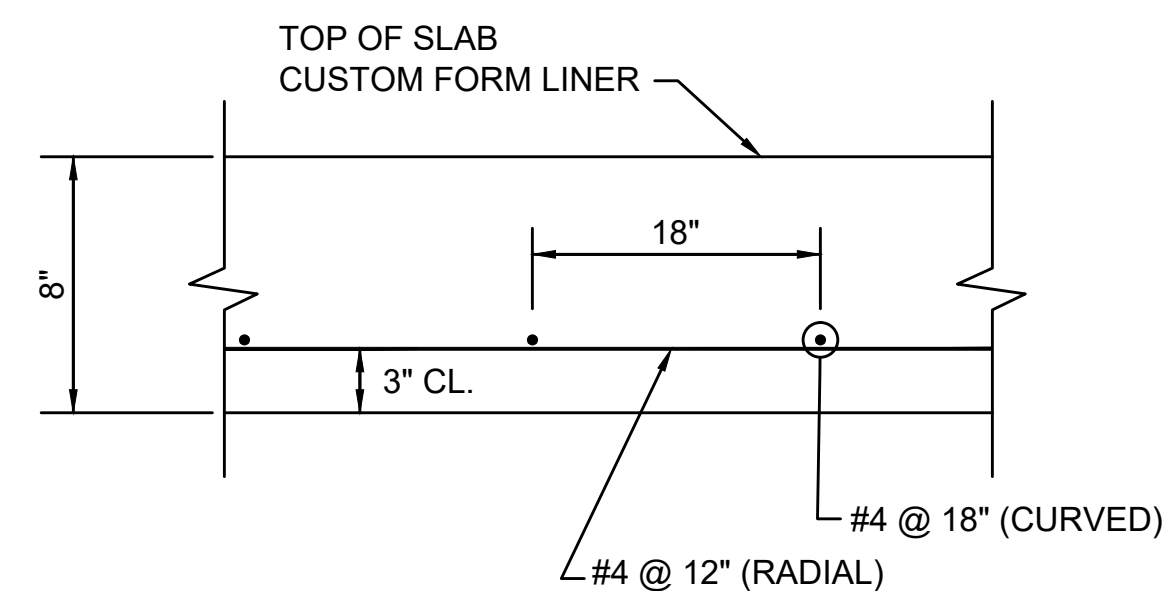
NOTE: REINFORCEMENT SHALL END 2" CLEAR OF EXPANSION JOINT.

**EXPANSION CONTROL JOINT**

SCALE: N.T.S. DWG: -- DATE: APR. 2014



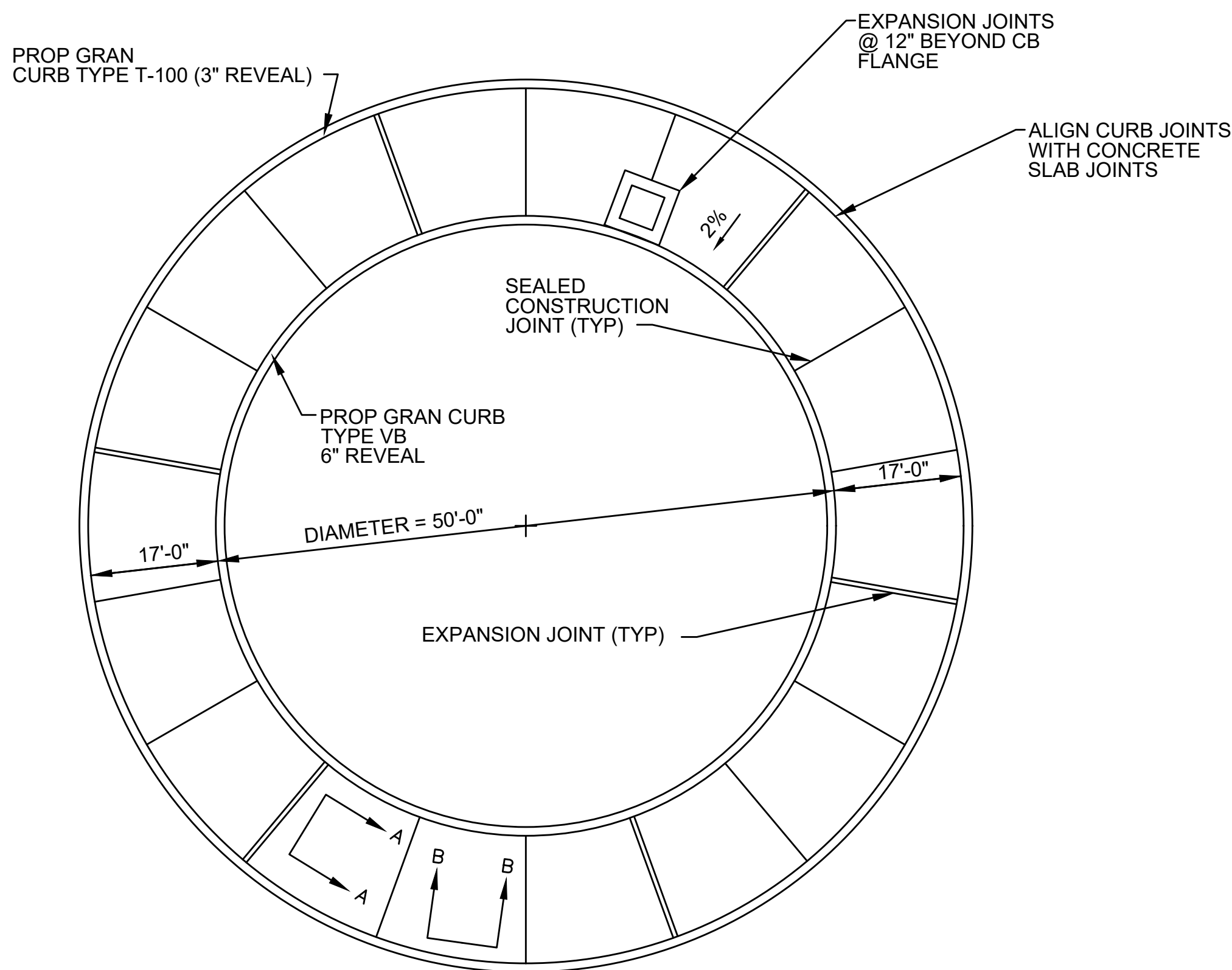
**SECTION B-B**



**SECTION A-A**

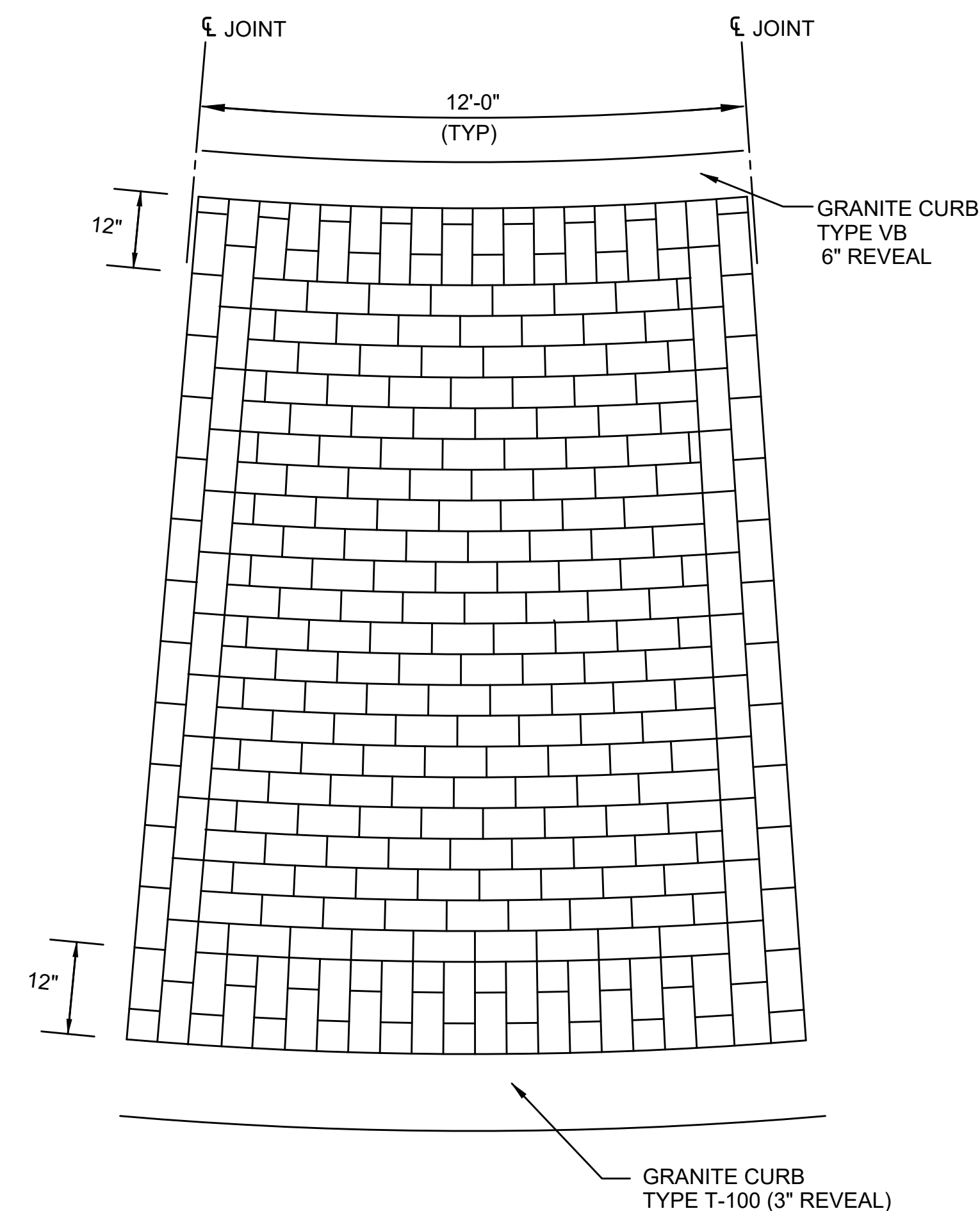
**CONCRETE PAVEMENT REINFORCING DETAILS**

SCALE: N.T.S. DWG: -- DATE: OCT. 2012



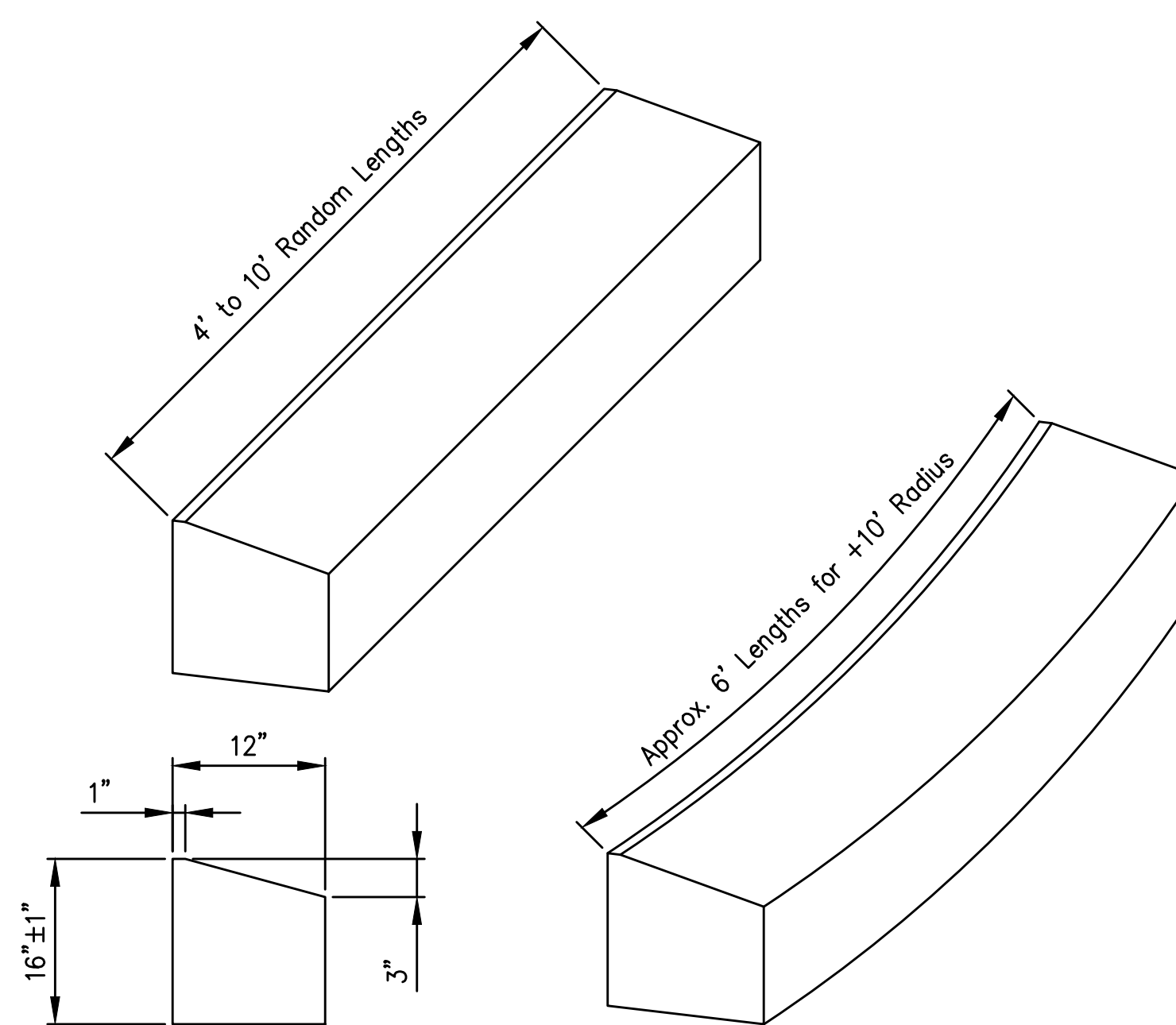
**JOINT LAYOUT**

SCALE: N.T.S. DWG: -- DATE: APR. 2014



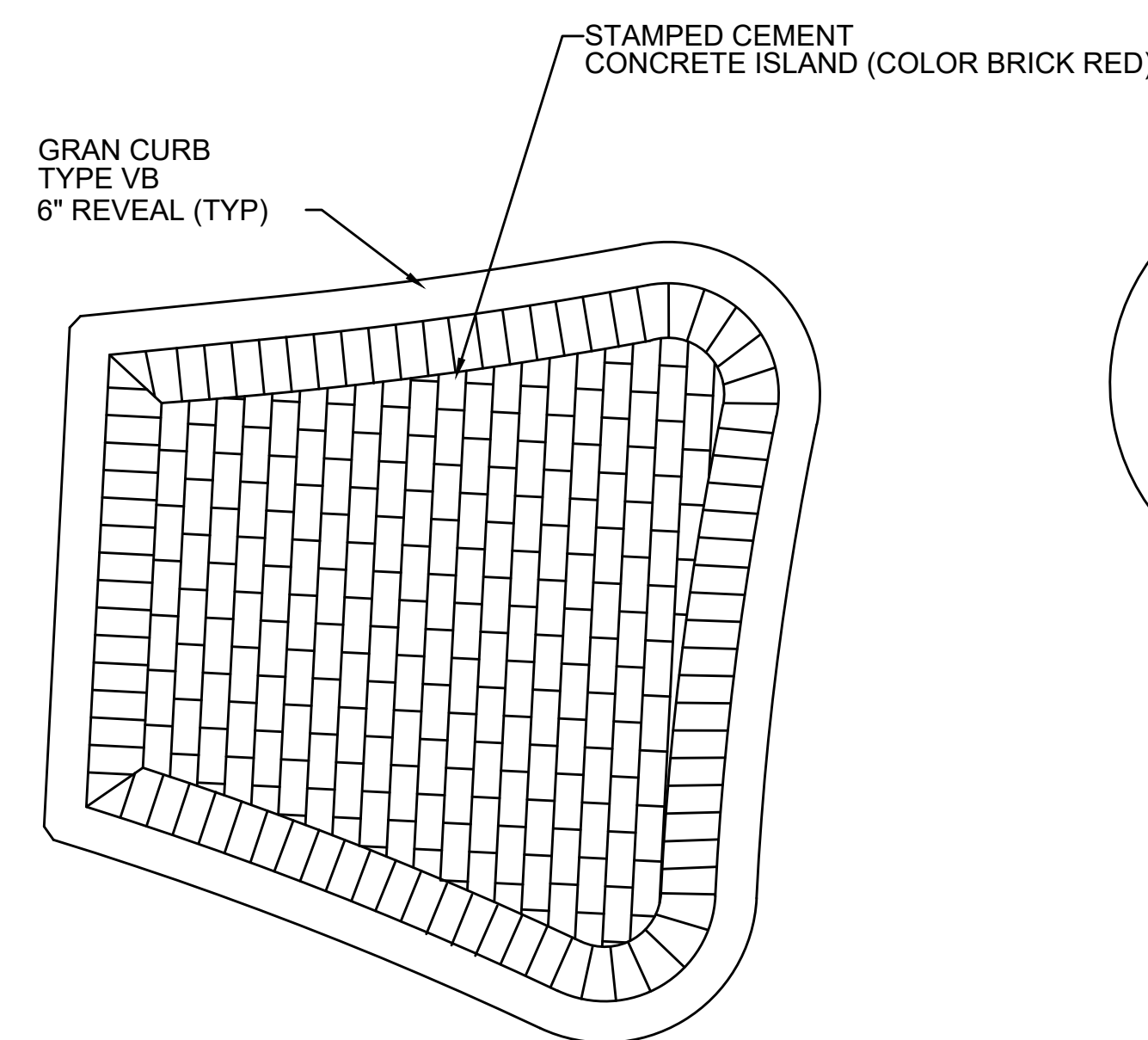
**STAMPED CEMENT CONCRETE PAVEMENT**

SCALE: N.T.S. DWG: -- DATE: APR. 2014



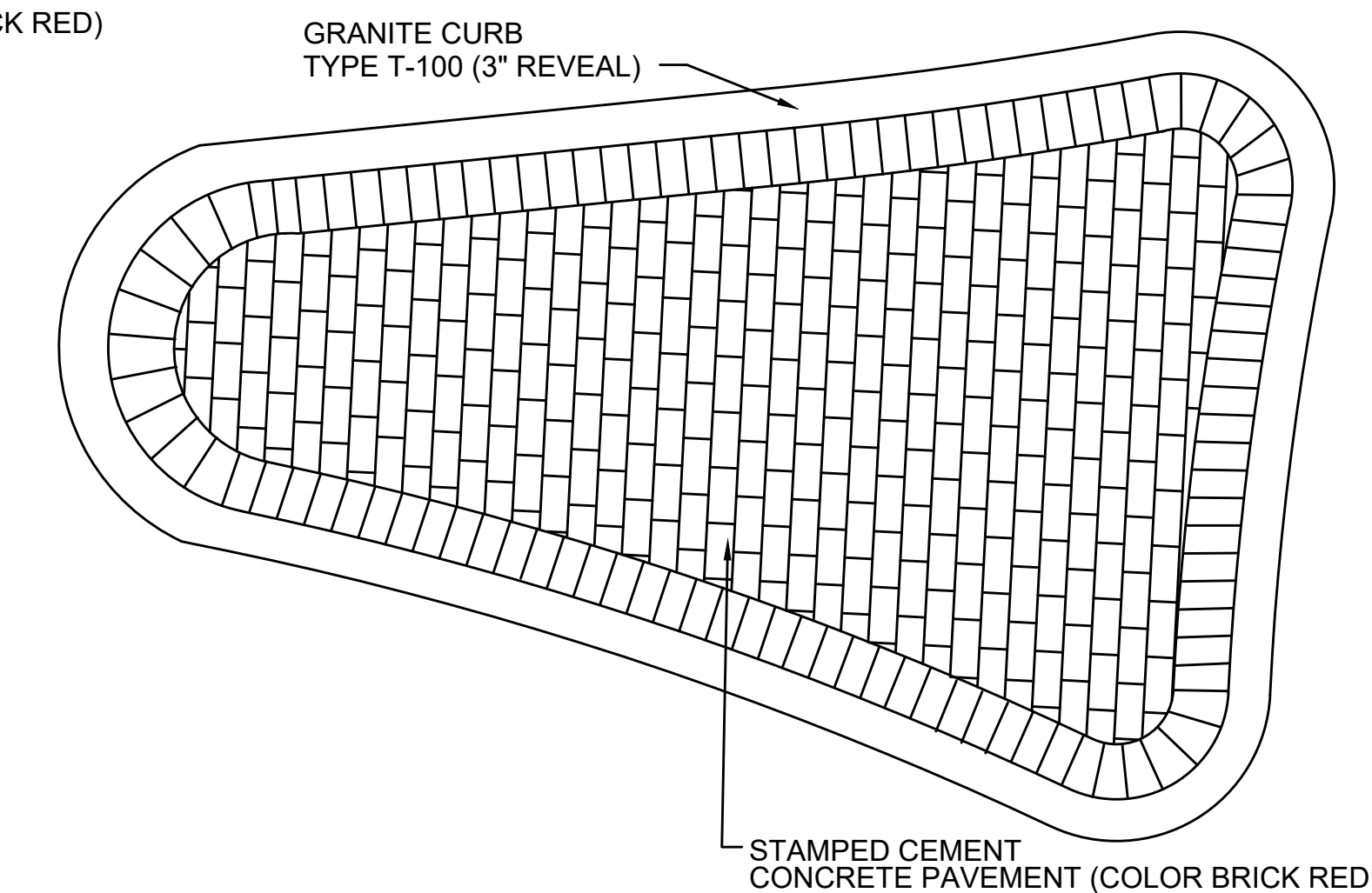
**TYPE T-100 TRAVERSABLE GRANITE CURBING**

SCALE: N.T.S. DWG: -- DATE: --



**STAMPED CEMENT CONCRETE ISLAND PATTERN**

SCALE: N.T.S. DWG: -- DATE: APR. 2014



**STAMPED CEMENT CONCRETE PAVEMENT**

SCALE: N.T.S. DWG: -- DATE: APR. 2014

CEMENTED STONE MASONRY WALL SUMMARY						
	START LOCATION	END LOCATION	H*	FTG. WIDTH (0.5H)	W	D
WALL 1	STA 51+83 RT 25.67'	STA 53+63 RT 49.42'	10.20 Ft	5.10 Ft	1.75 Ft	1.50 Ft
WALL 2	STA 202+15 LT 21.74'	STA 205+44 LT 21.74'	11.10 Ft	5.55 Ft	1.75 Ft	1.50 Ft
WALL 3	STA 208+00 LT 21.74'	STA 210+00 LT 21.74'	9.34 Ft	4.67 Ft	1.75 Ft	1.50 Ft
WALL 4	STA 205+00 RT 22.17'	STA 206+50 RT 31.82'	9.00 Ft	4.50 Ft	1.75 Ft	1.50 Ft
WALL 5	STA 209+68 RT 23.50'	STA 212+55 RT 23.50'	9.17 Ft	4.59 Ft	2.00 Ft	2.00 Ft
WALL 6	STA 224+91.80 RT 45.72'	STA 225+71.95 RT 108.59'				
WALL 7	STA 226+37.41 RT 46.97'	STA 26+38.94 RT 117.12'				

WALL NO. 1 LAYOUT TABLE				
NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	51+83.15	25.67 RT	424.83	420.46
2	52+50	24.27 RT	425.00	420.52
3	53+00	21.20 RT	427.53	419.82
4	53+36.20	23.71 RT	430.02	426.61
5	53+63.11	49.42 RT	434.07	433.40

WALL NO. 2 LAYOUT TABLE				
NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	202+15.5	21.74 Lt	422.97	414.38
2	202+50	21.74 Lt	422.16	413.51
3	203+00	21.74 Lt	420.97	413.57
4	203+50	21.74 Lt	420.20	414.17
5	204+00	21.74 Lt	420.20	412.59
6	204+50	21.74 Lt	420.20	413.50
7	205+00	21.74 Lt	420.20	412.07
8	205+44.13	21.74 Lt	420.78	418.13

WALL NO. 3 LAYOUT TABLE				
NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	208+00	21.74 Lt	417.51	413.47
2	208+50	21.74 Lt	416.61	413.44
3	208+82.73	21.74 Lt	416.20	409.40
4	208+90.79	21.74 Lt	416.20	409.40
5	209+00	21.74 Lt	416.20	412.91
6	209+50	21.74 Lt	416.20	412.78
7	210+00	21.74 Lt	416.20	413.48

WALL NO. 4 LAYOUT TABLE				
NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	205+00	22.17 RT	422.52	420.30
2	205+50	21.71 RT	426.48	420.88
3	205+84.54	21.71 RT	427.38	421.14
4	206+00	24.11 RT	427.66	421.21
5	206+50	31.82 RT	426.72	421.14

WALL NO. 5 LAYOUT TABLE				
NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	209+68.05	23.50 RT	416.14	416.05
2	210+00	23.50 RT	422.49	416.26
3	210+50	23.50 RT	420.65	416.72
4	211+00	23.50 RT	421.53	416.80
5	211+50	23.50 RT	425.83	416.40
6	212+00	23.50 RT	422.78	415.54
7	212+50	23.50 RT	419.56	414.30
8	212+55	23.50 RT	416.67	414.19

**MILLBURY  
McCRACKEN ROAD**

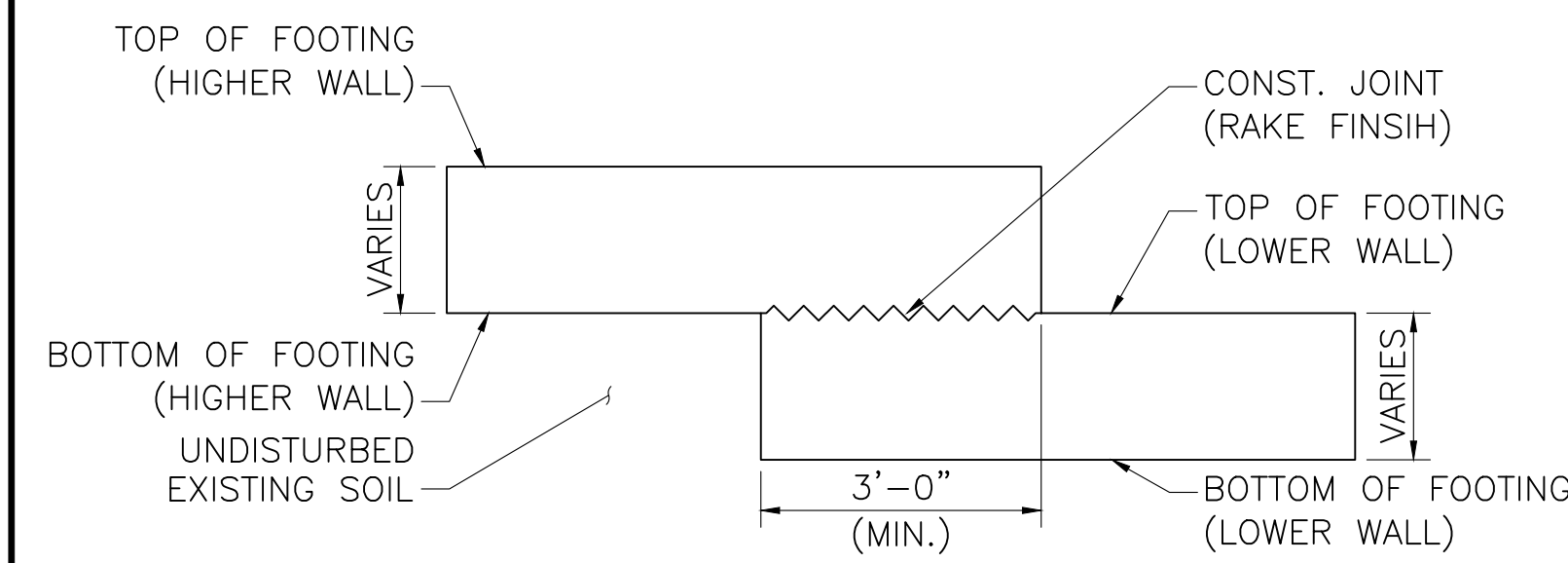
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	70	152

PROJECT FILE NO. 605377

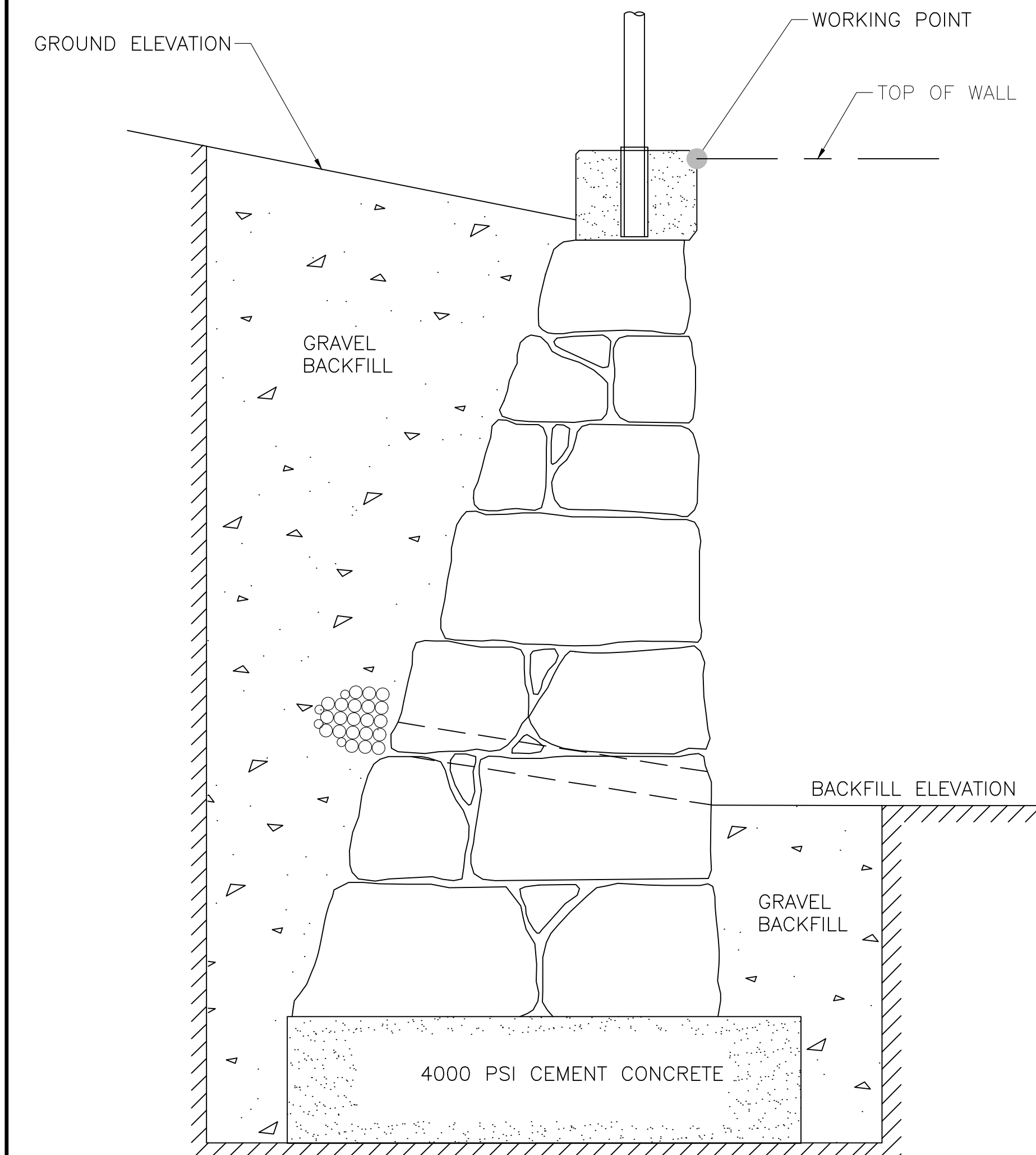
**CEMENTED STONE MASONRY WALL  
SECTION**

NOTES:

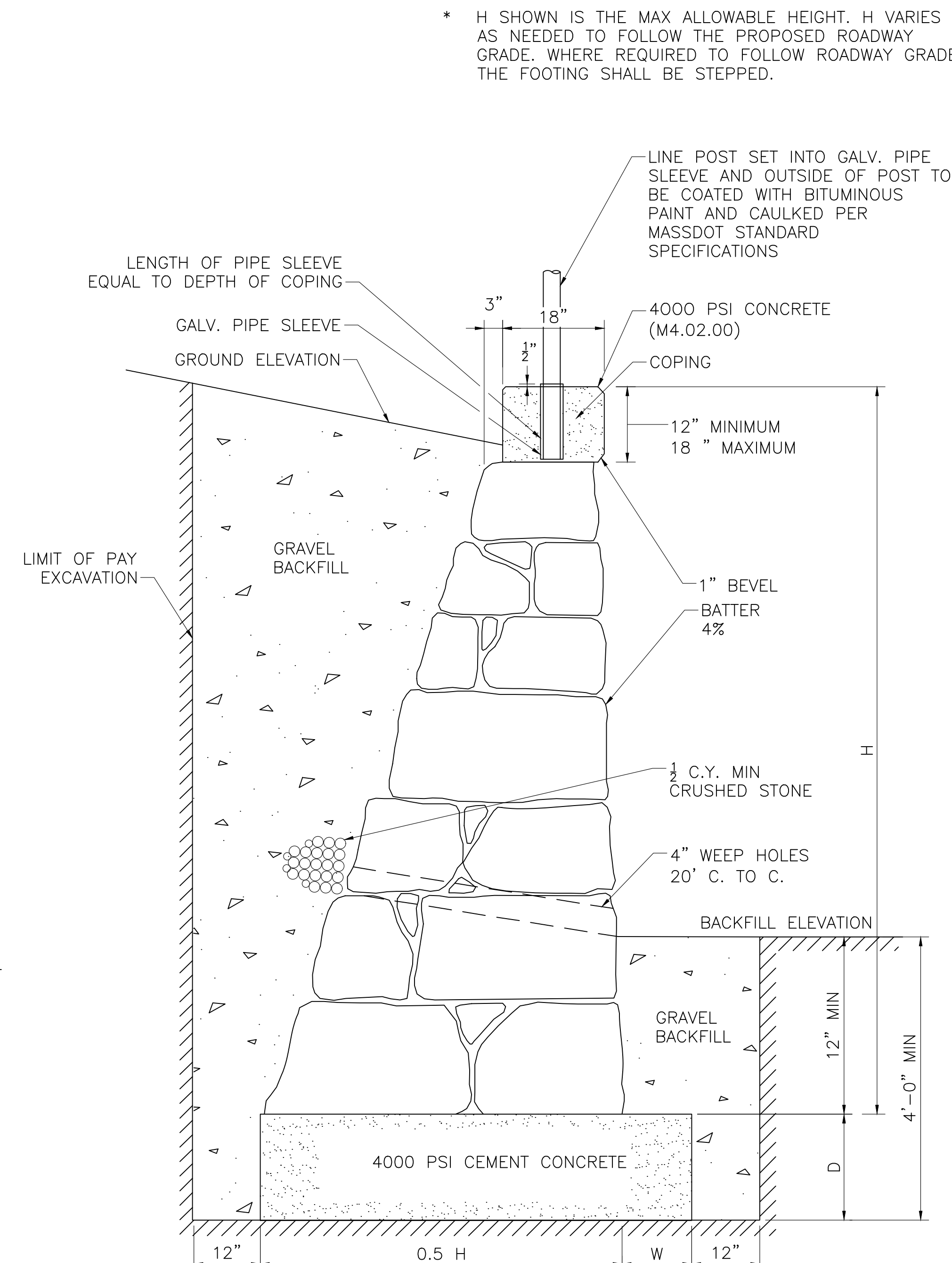
1. COPING OVERHANG TO BE APPROXIMATELY 3" FOR WALLS 10' OR MORE IN HEIGHT AND APPROXIMATELY 2" FOR WALLS LESS THAN 10' IN HEIGHT; IN A CONTINUOUS WALL OF VARYING HEIGHT THE OVERHANG WILL BE APPROXIMATELY 2" TO 3" FOR THE ENTIRE LENGTH.
2. TO BE FOUND ON SUITABLE SOIL.
3. COPING SHALL BE CAST-IN-PLACE WITH A MINIMUM DEPTH OF 12". THE LENGTH OF GALVANIZED PIPE SLEEVES FOR FENCE POSTS SHALL BE EQUAL TO THE DEPTH OF COPING.
4. THE DIMENSIONS SHOWN IN THE TABLE BELOW VARY FROM THOSE SPECIFIED ON THE MASSDOT STANDARD CONSTRUCTION DETAILS.



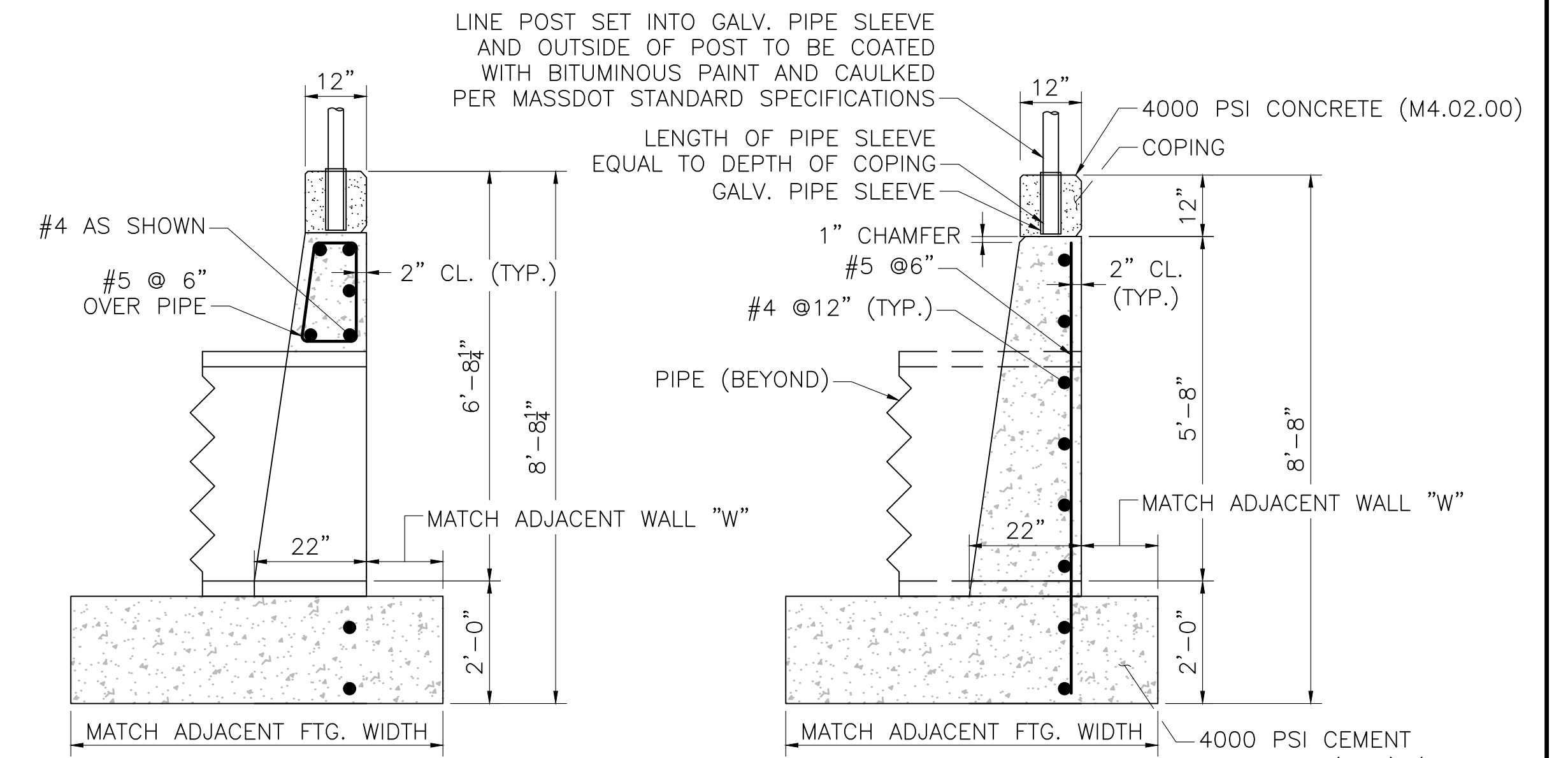
**STEPPED-UP FOOTING DETAIL**  
SCALE: NOT TO SCALE



**CEMENTED STONE MASONRY WALL LAYOUT DETAIL**  
SCALE: NOT TO SCALE



**CEMENTED STONE MASONRY WALL TYPICAL SECTION**  
SCALE: NOT TO SCALE

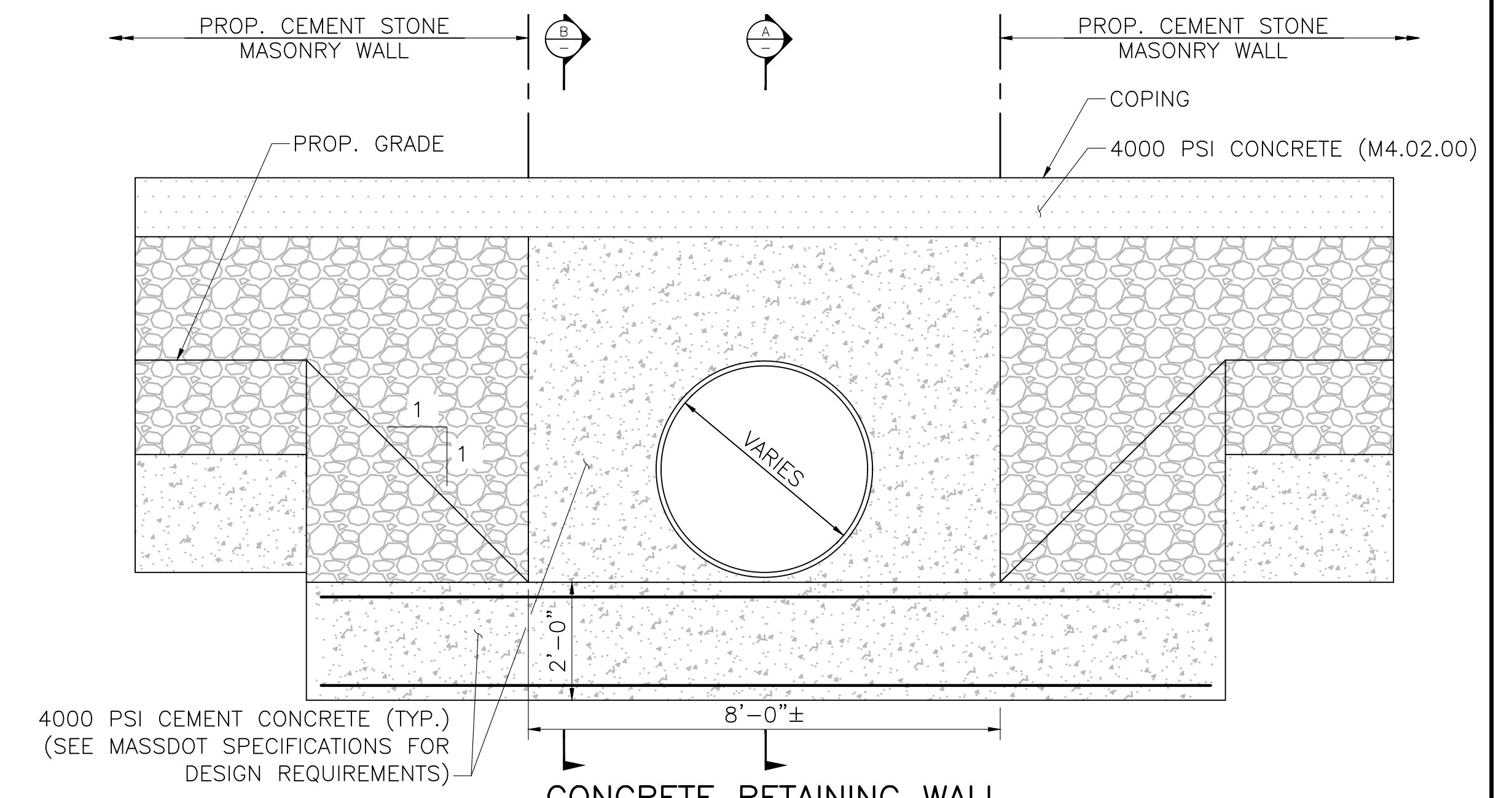


**SECTION A**

SCALE: 1/2" = 1'-0"

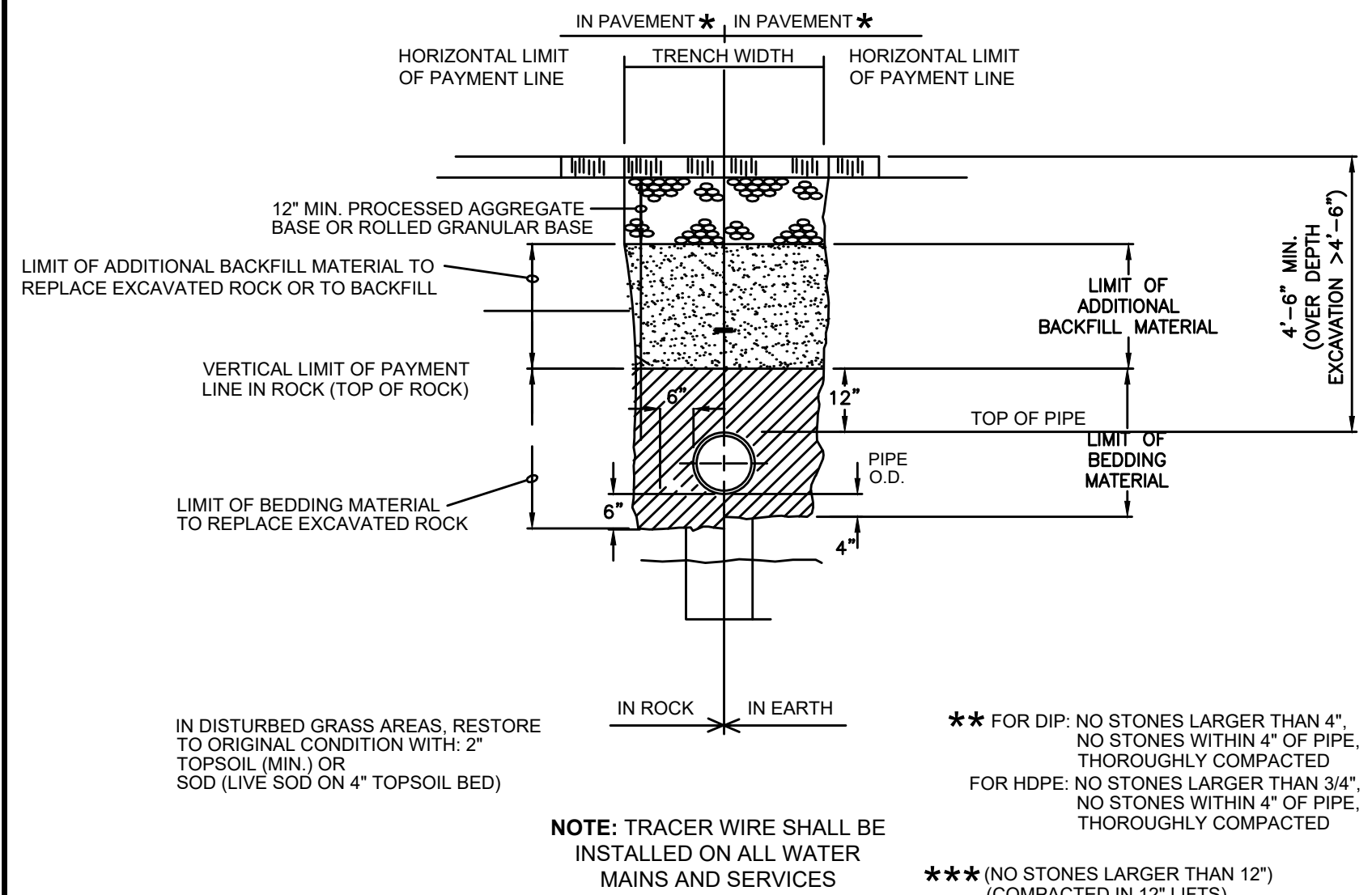
**SECTION B**

SCALE: 1/2" = 1'-0"

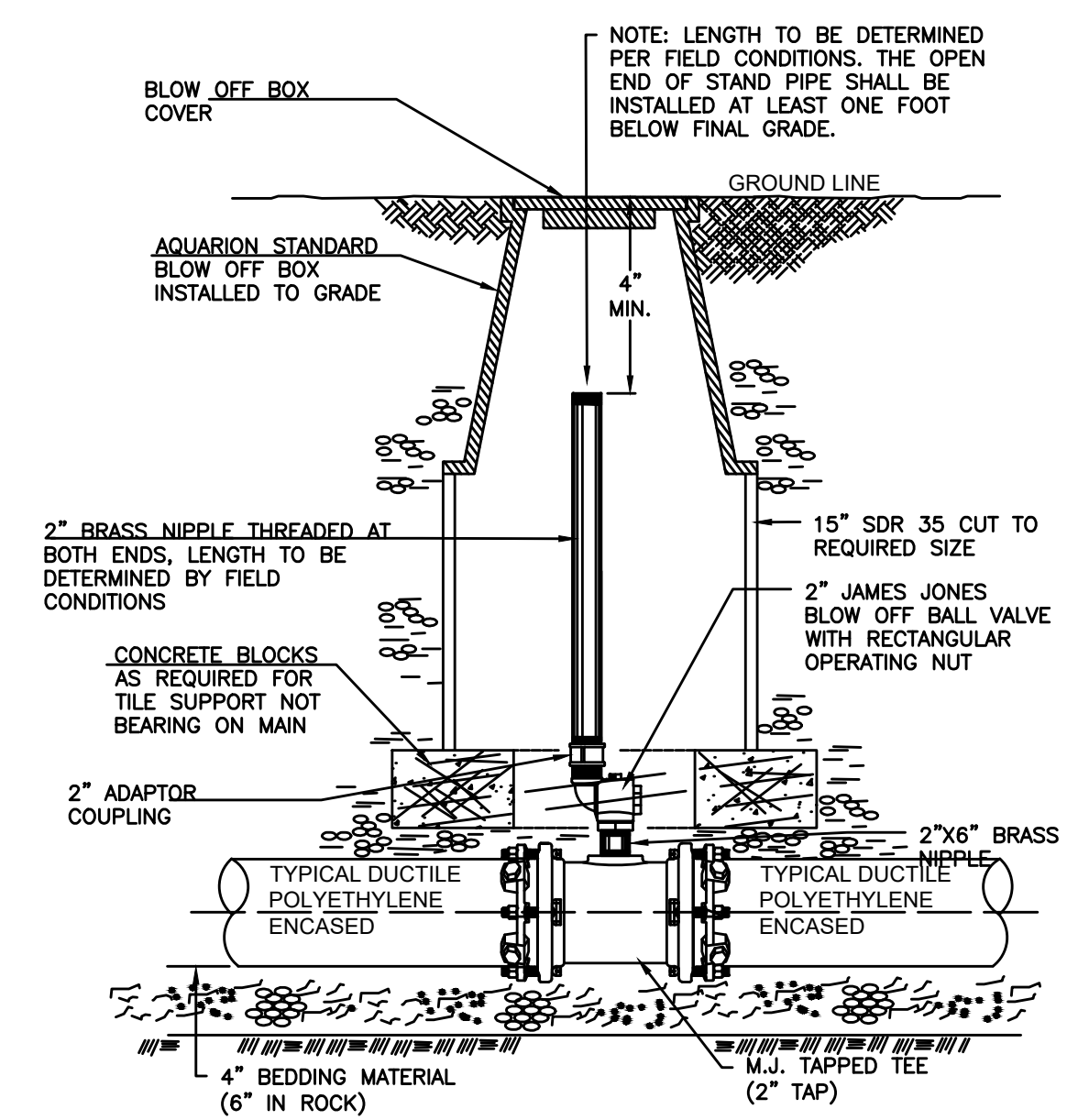


**CONCRETE RETAINING WALL  
DETAIL WITH OPENING**

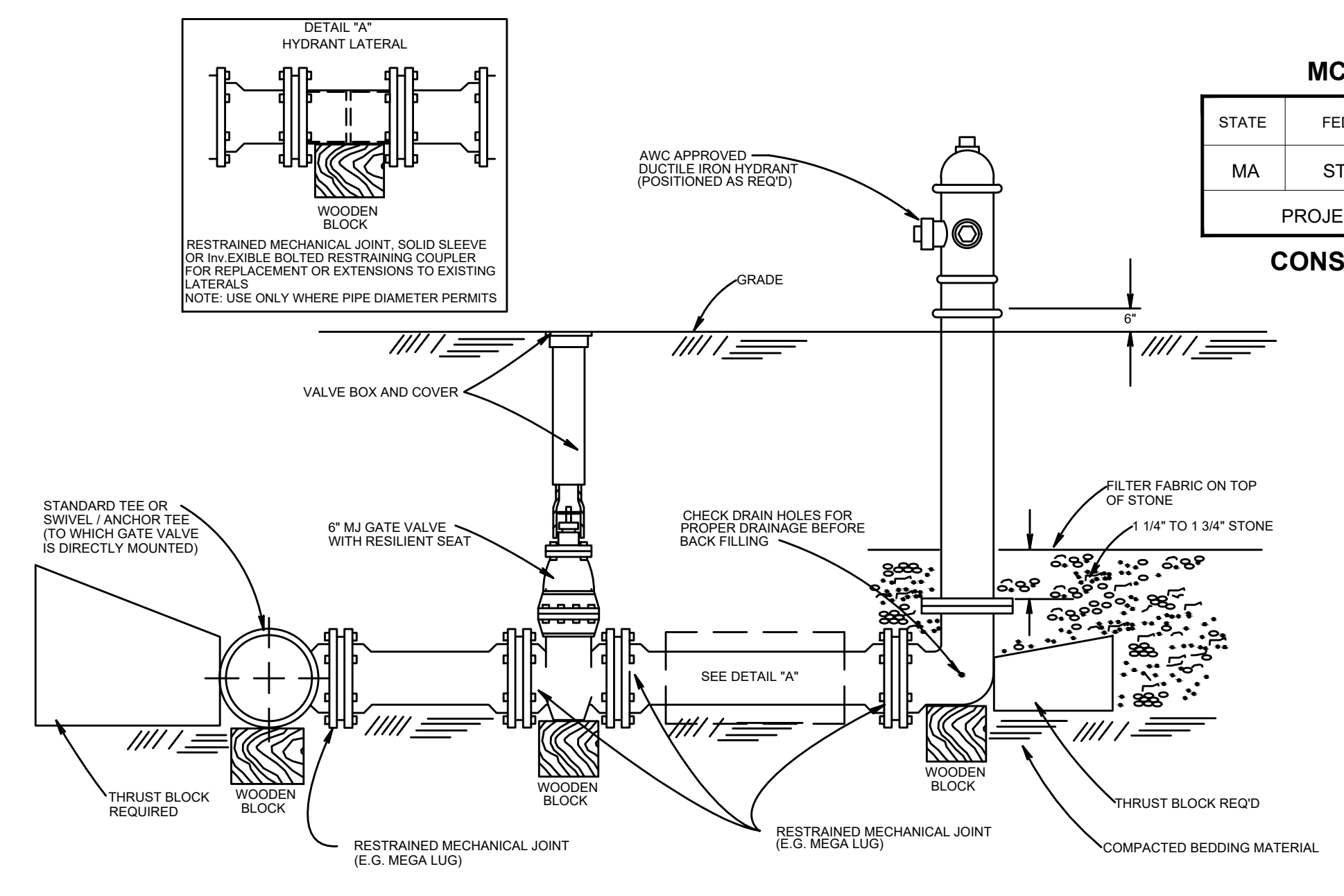
SCALE: 1/2" = 1'-0"



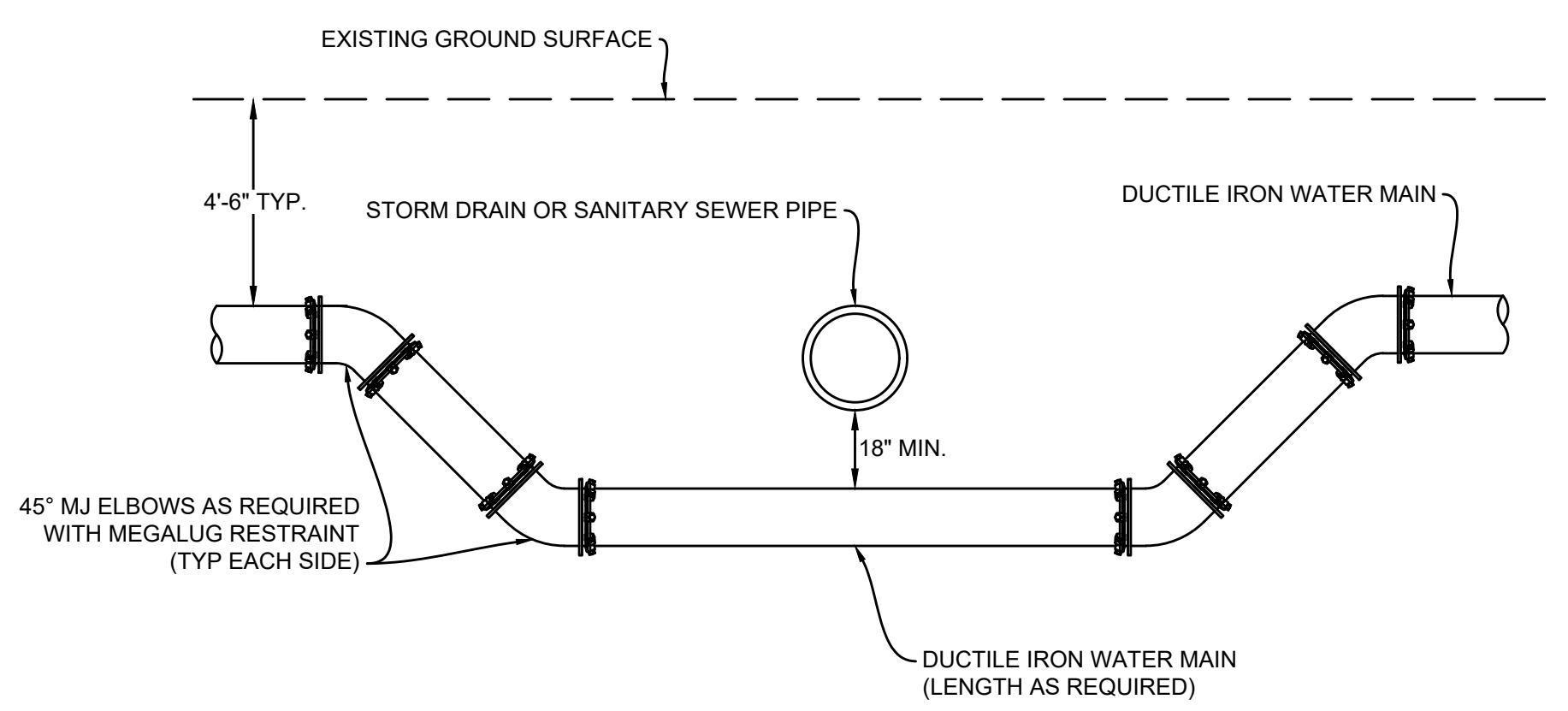
**TYPICAL TRENCH DETAIL (AWC SD-1)**  
NOT TO SCALE



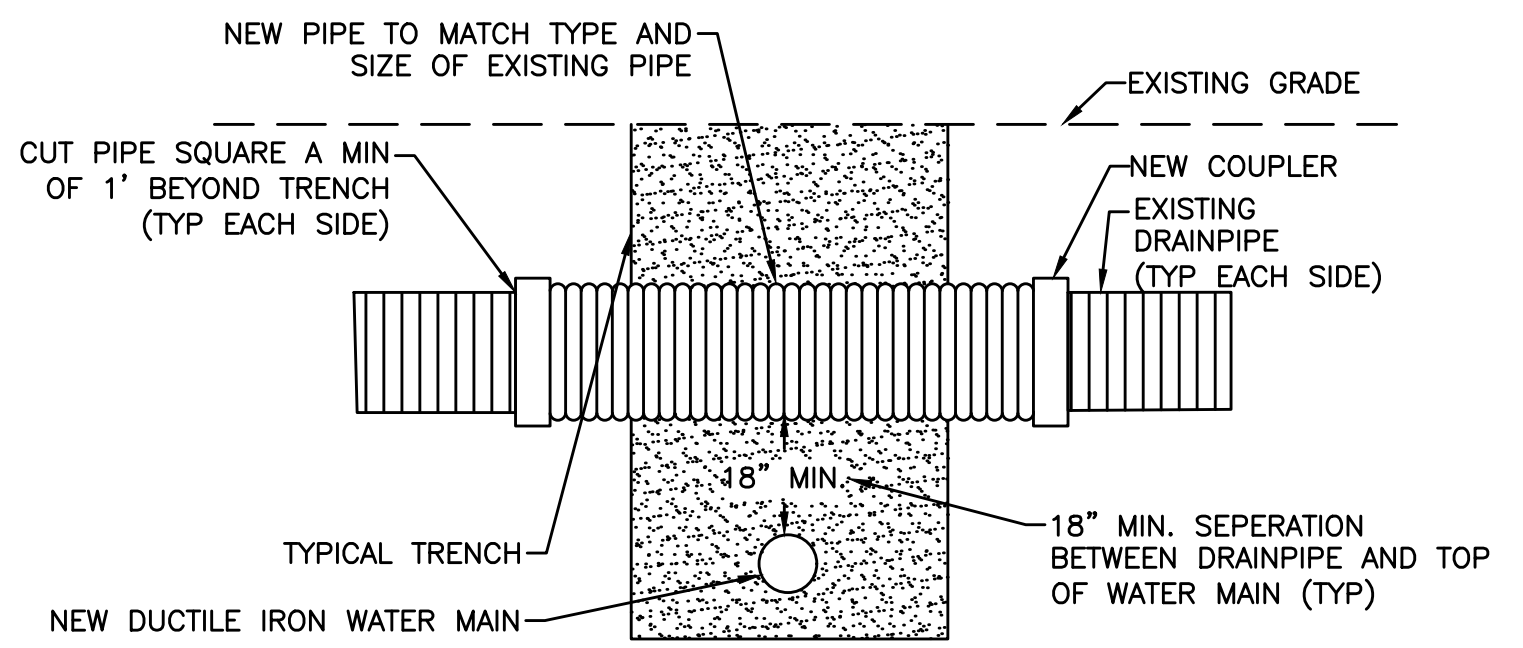
**ON LINE AIR VENT / BLOW-OFF DETAIL (AWC SD-4)**  
NOT TO SCALE



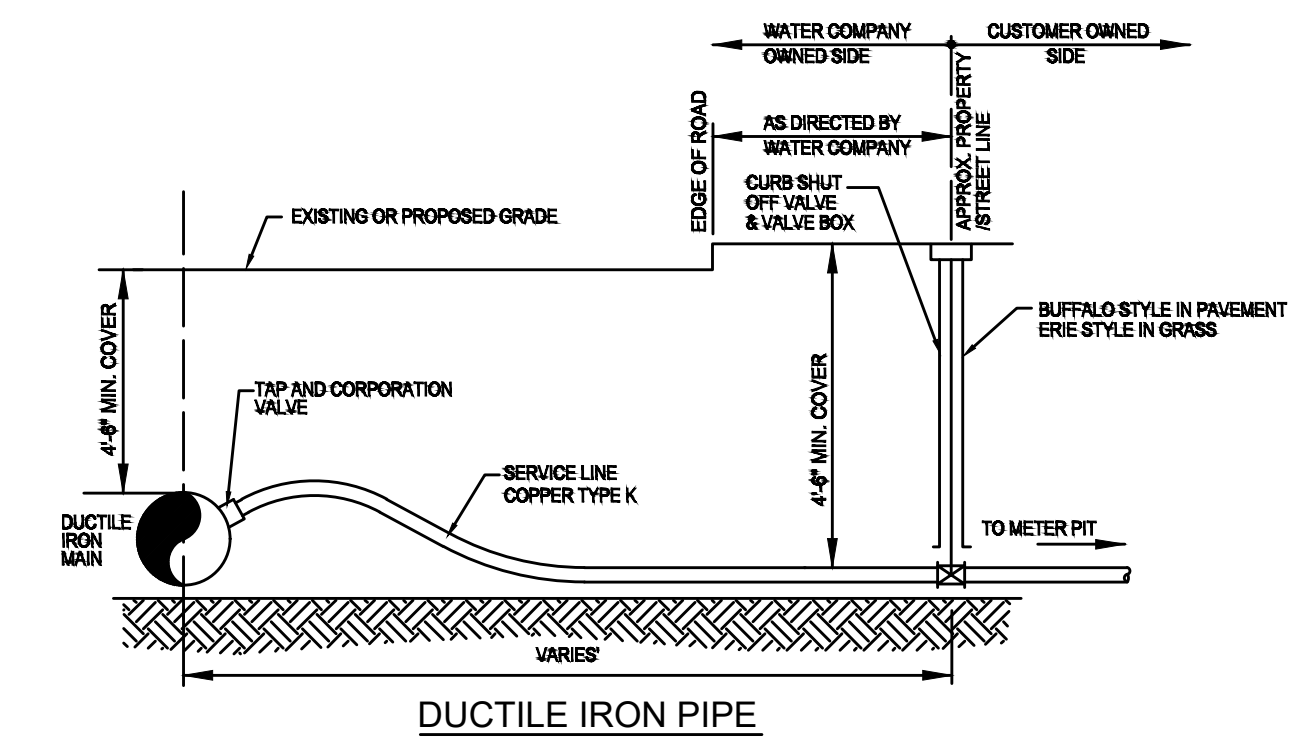
**HYDRANT ASSEMBLY DETAIL (AWC SD-8)**  
NOT TO SCALE



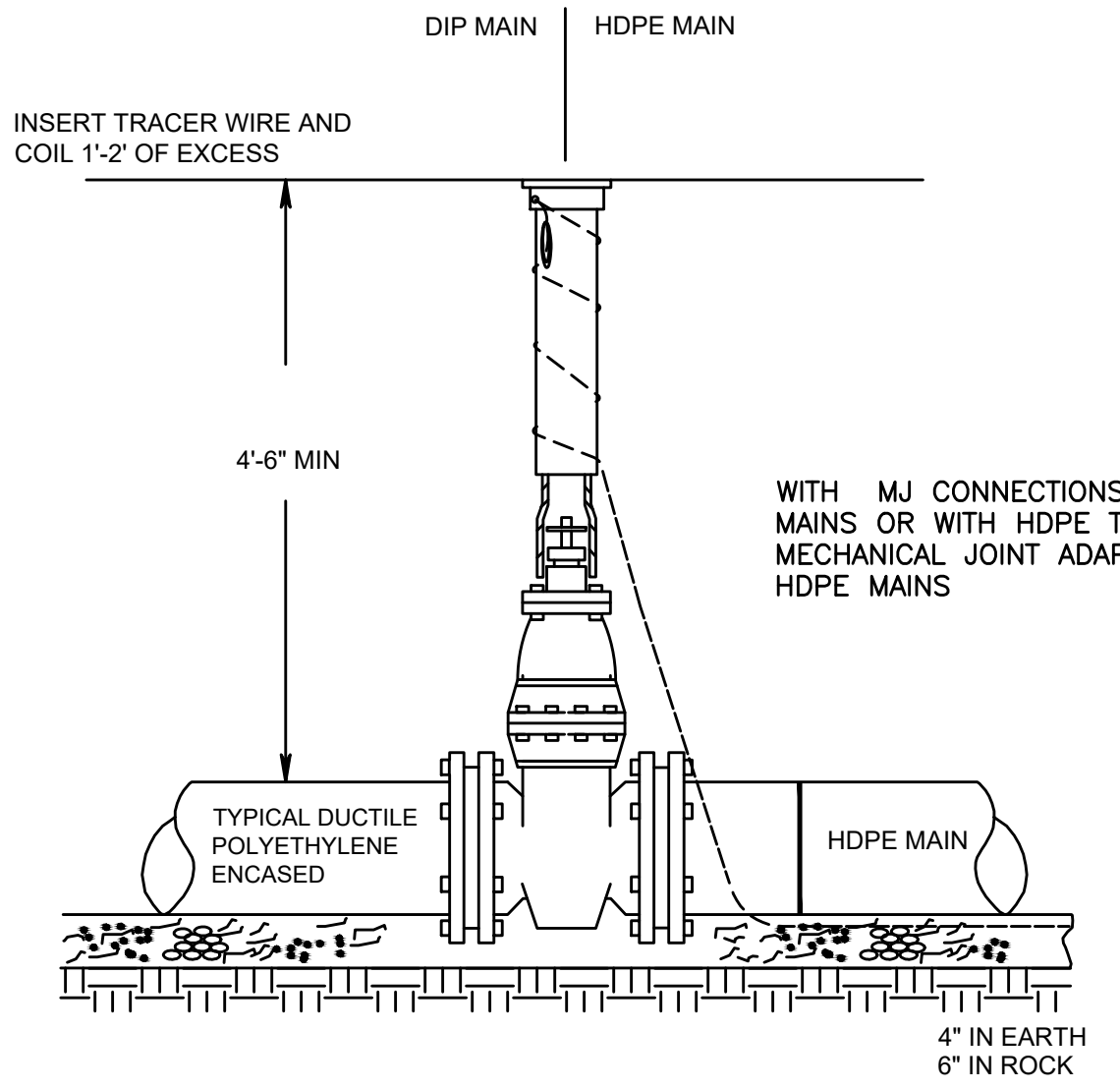
**TYPICAL STORM DRAIN CROSSING WITH OFFSETS DETAIL**  
NOT TO SCALE



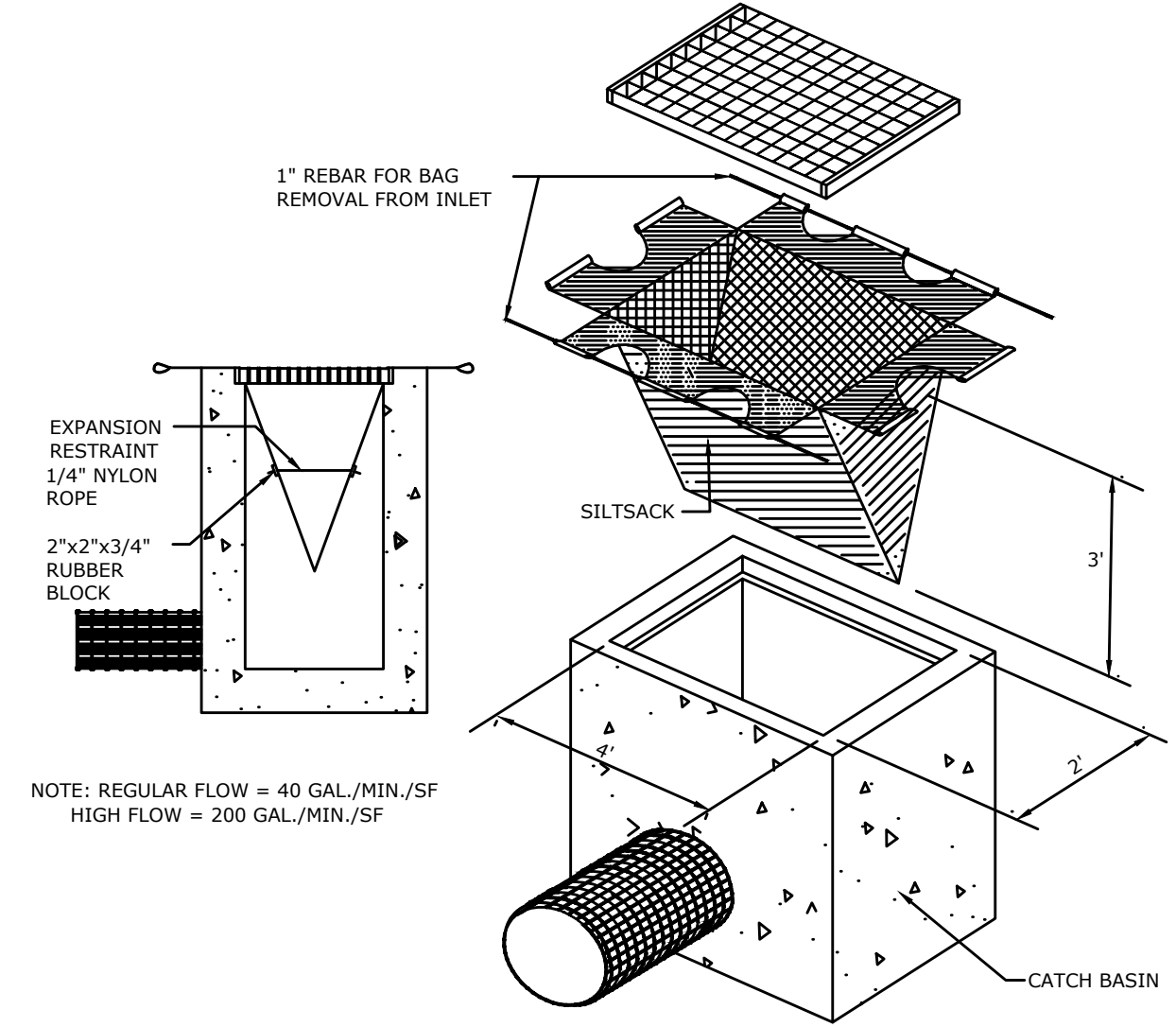
**REPAIR OF UNKNOWN STORM DRAIN**  
NOT TO SCALE



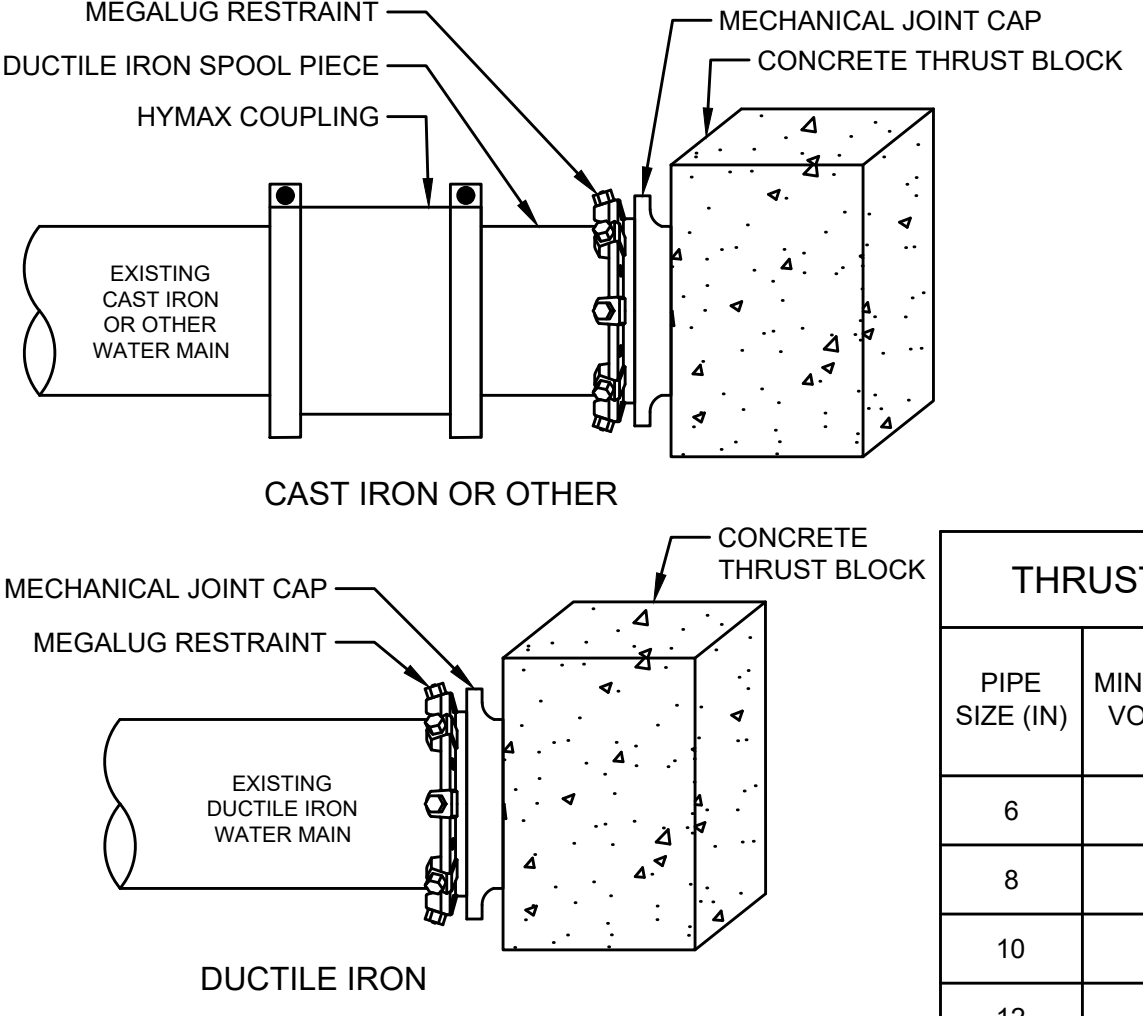
**WATER SERVICE LINE DETAIL (AWC SD-20)**  
NOT TO SCALE



**GATE VALVE DETAIL (AWC SD-2)**  
NOT TO SCALE



**SILT SACK DETAIL (AWC SD-26)**  
NOT TO SCALE



- NOTES:**
- 2500 PSI CONCRETE TO BE USED
  - BLOCK DIMENSIONS ARE BASED UPON SOIL BEARING PRESSURE OF 2000 PSI AND WATER PRESSURE OF 150 PSI. WHERE SOIL BEARING PRESSURE IS LESS OR WATER PRESSURE IS GREATER, A SPECIAL DESIGN WILL BE REQUIRED.
  - FOR USE ON ABANDONED LINES AND DEAD ENDS WHERE NO EXTENSION IS CONTEMPLATED.
  - ALL THRUST BLOCKS TO BE POURED AGAINST UNDISTURBED EARTH.

**TYPICAL CUT AND CAP DETAIL**  
NOT TO SCALE

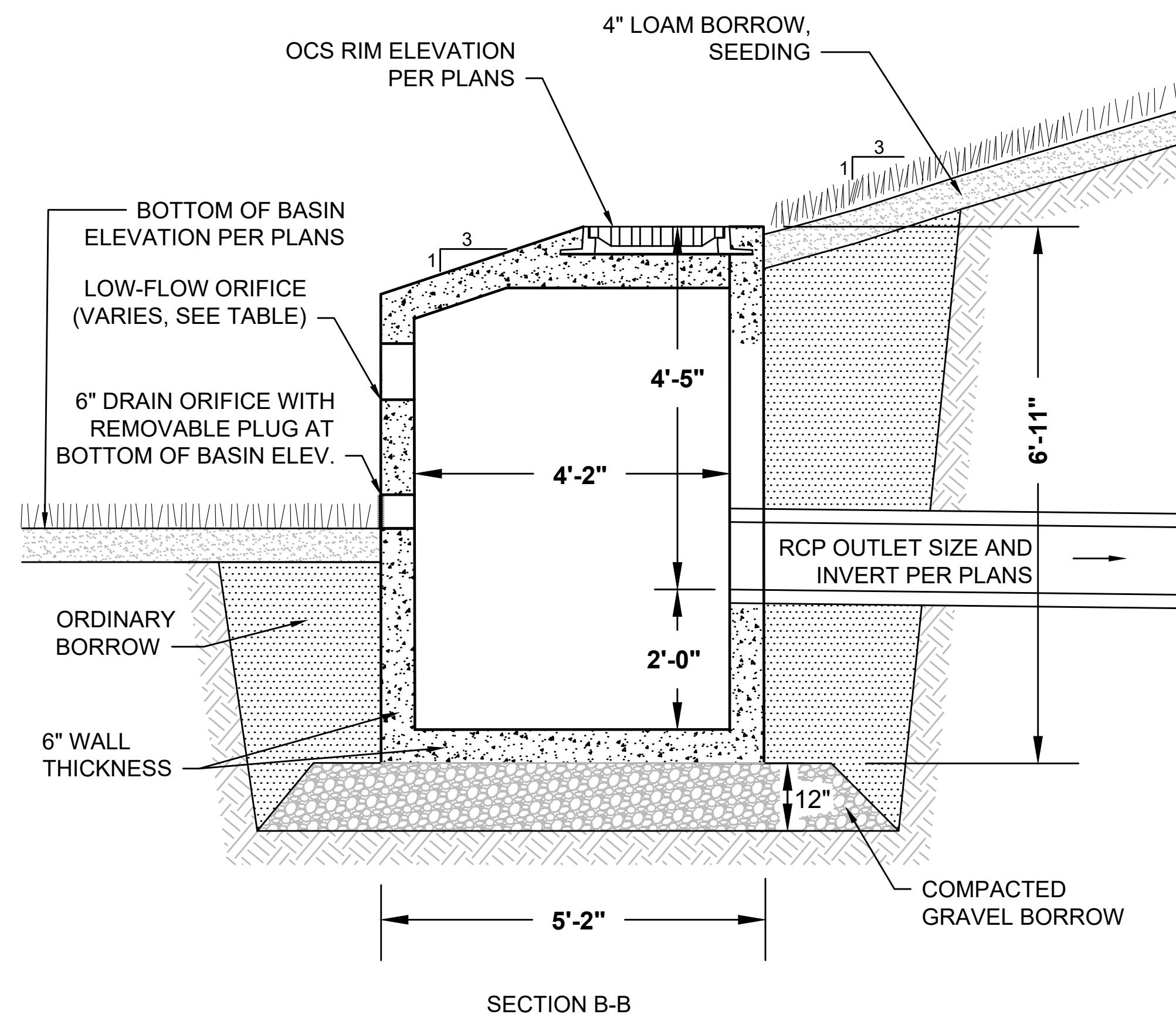
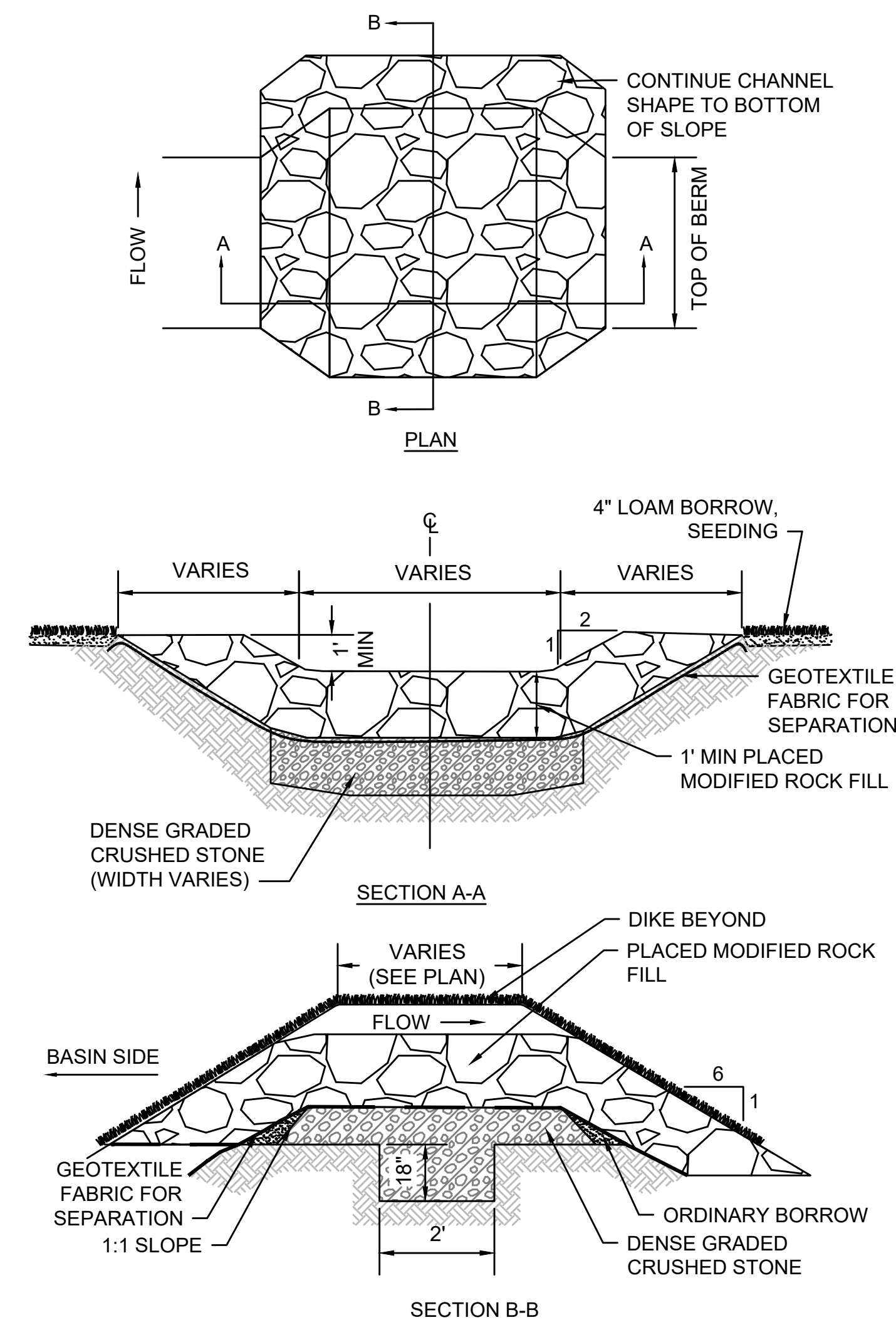
PIPE SIZE (IN)	MIN. CONC. VOL. (CF)	MIN. BEARING SURFACE (SF)
6	2.5	2
8	4	3.75
10	5.1	5
12	10.8	8.75
16	23	15

LARGER PIPE SIZE	SMALLER PIPE SIZE	RESTRAINT LENGTH REQUIRED ON LARGER SIDE OF REDUCER
8"	6"	30 FT
10"	6"	55 FT
12"	6"	75 FT
16"	6"	110 FT
10"	8"	30 FT
12"	8"	55 FT
16"	8"	95 FT
12"	10"	30 FT
16"	10"	80 FT
16"	12"	60 FT

PIPE SIZE	11-1/4" HORZ BEND	22-1/2" HORZ BEND	45" HORZ BEND	90" HORZ BEND	DEAD END
6"	5 FT	5 FT	10 FT	25 FT	55 FT
8"	5 FT	10 FT	15 FT	35 FT	75 FT
10"	5 FT	10 FT	20 FT	40 FT	90 FT
12"	5 FT	10 FT	20 FT	45 FT	105 FT
16"	10 FT	15 FT	25 FT	60 FT	135 FT

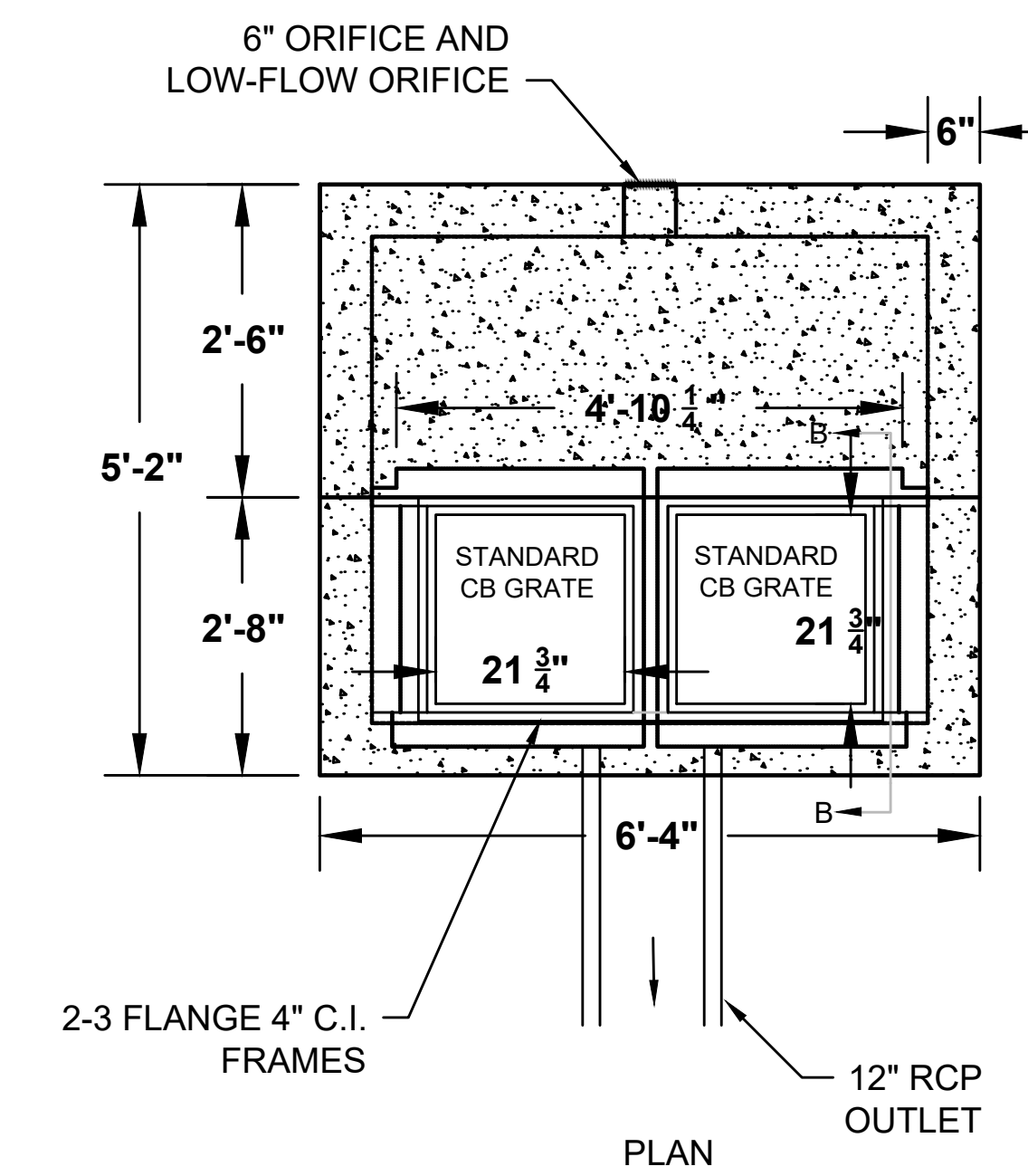
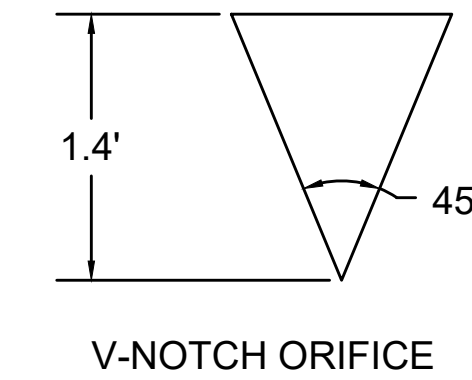
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	72	152
PROJECT FILE NO. 605377			

CONSTRUCTION DETAILS



LOW-FLOW ORIFICE TABLE

BASIN NO.	STRUCTURE NO.	LOW-FLOW ORIFICE INVERT	ORIFICE SIZE
P1	74	415.7	6" DIA.
P2	80	408.6	8"

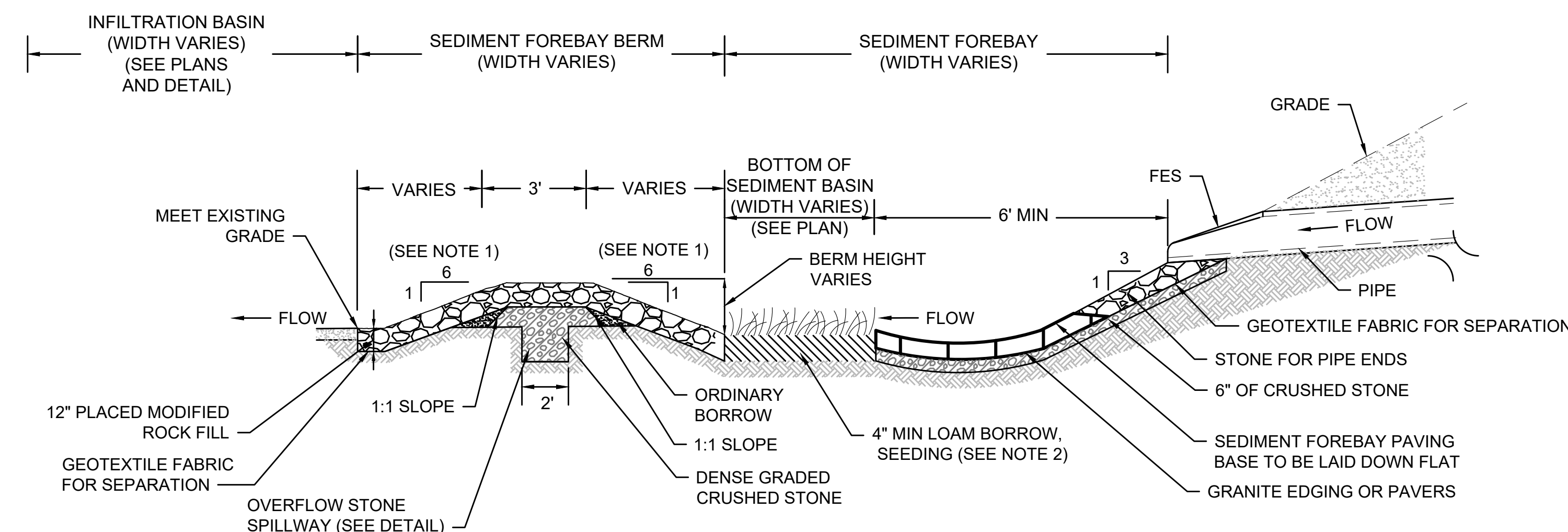


NOTES:

1. MANUFACTURER TO DESIGN STRUCTURE WITH APPROPRIATE REINFORCED STEEL CAPABLE OF HANDLING HS-20 LOADING.
2. 4000 PSI CEMENT CONCRETE (SEE MASSDOT SPECIFICATIONS FOR DESIGN REQUIREMENTS).

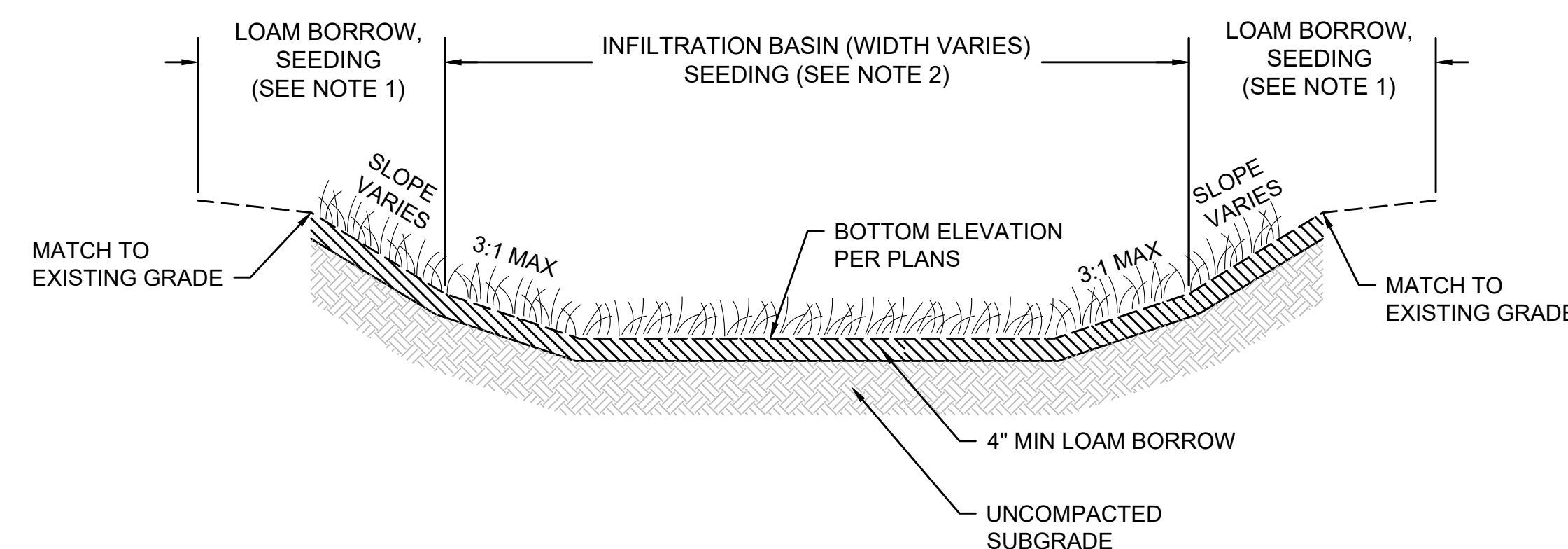
OVERFLOW STONE SPILLWAY

OUTLET CONTROL STRUCTURE



NOTES:

1. STEEPER TRAVERSE SLOPES ARE PERMISSIBLE (3:1 MAXIMUM) WITH LONGITUDINAL ROADSIDE BARRIERS, OR AREAS OUTSIDE THE CLEAR ZONE, OR ON LOW SPEED FACILITIES.
2. PLACE LOAM BORROW TO A MINIMUM DEPTH OF 4". SEEDED WITH ITEM 765.457, SEEDING - INFILTRATION BASIN BOTTOM/SWALE MIX.



NOTES:

1. SIDES OF BASIN SHALL BE SEEDED WITH ITEM 765., SEEDING.
2. BOTTOM OF BASIN SHALL BE SEEDED WITH ITEM 765.457, SEEDING- INFILTRATION BASIN BOTTOM/SWALE MIX

SEDIMENT FOREBAY WITH GRANITE EDGING BASE

INFILTRATION BASIN- TYPICAL SECTION

SCALE: N.T.S.

SOURCE: VHB

DATE: AUGUST 7 2015

SCALE: N.T.S.

SOURCE: VHB

DATE: AUGUST 6 2015



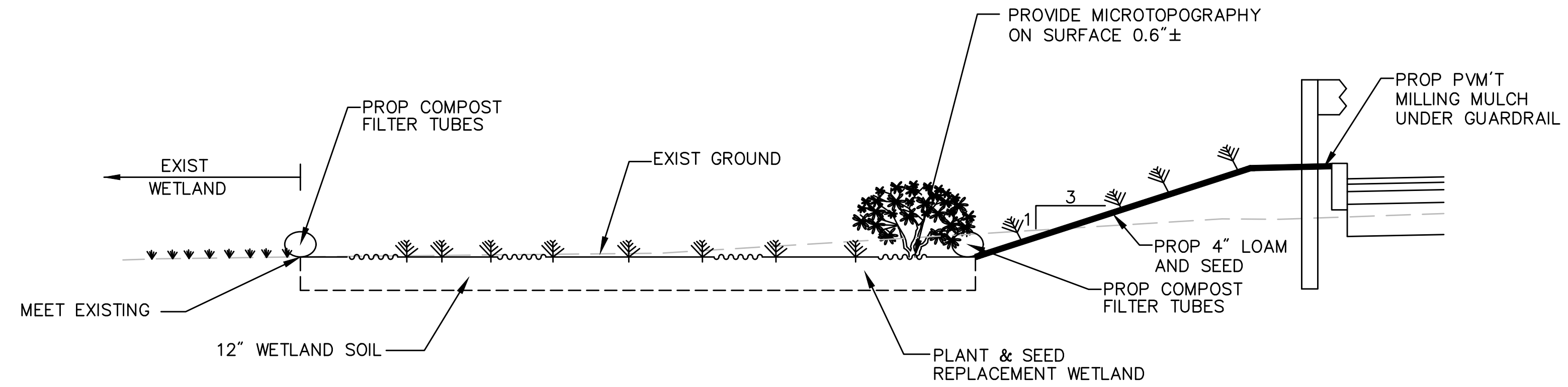
MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	73	152
PROJECT FILE NO. 605377			

CONSTRUCTION DETAILS  
WETLAND REPLICATION DETAIL

PLANT LEGEND

TREES	COMMON / BOTANICAL NAME	SIZE
	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
	Willow / <i>Salix discolor</i>	24 - 36" HT.
	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

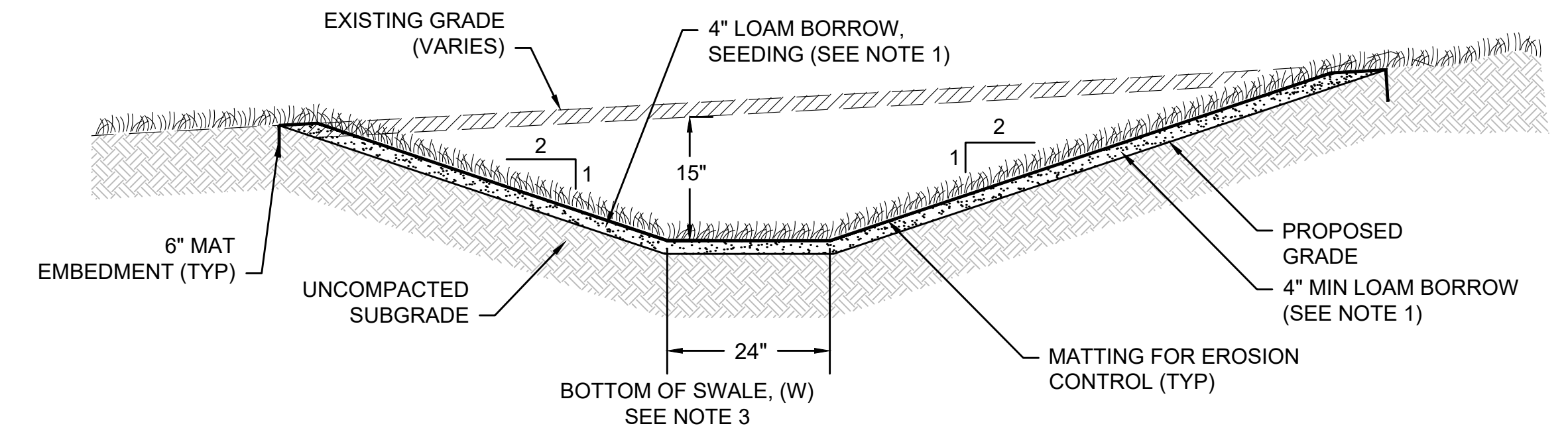


TYPICAL SECTION AT WETLAND REPLACEMENT AREA

SCALE: N.T.S.

REPLACEMENT WETLAND PLAN NOTES

- SEE SPECIAL PROVISIONS FOR ITEMS 755.35, 755.75, AND 755.76 FOR REPLACEMENT WETLAND PLAN NOTES.



NOTES:

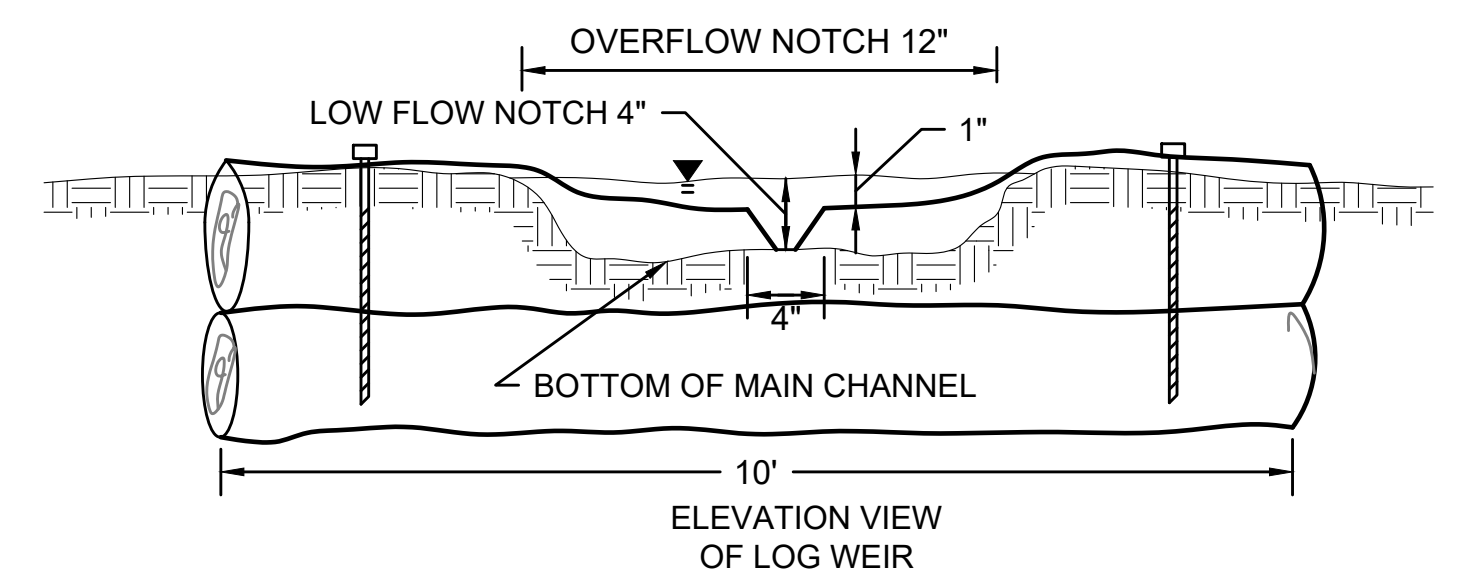
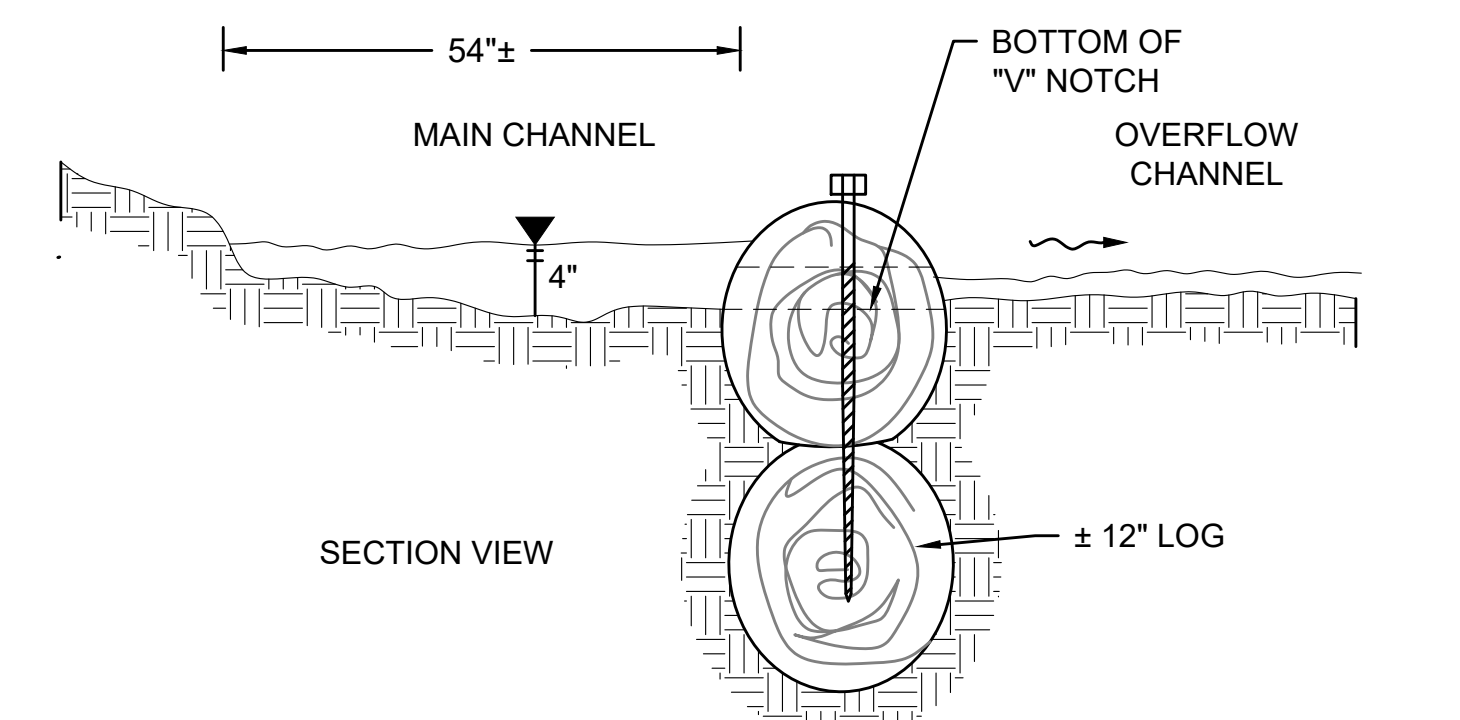
- PLACE LOAM BORROW TO A MINIMUM DEPTH OF 4". SEEDED WITH ITEM 765.553 WETLAND/BASIN MIX - RIPARIAN (E253).

RELOCATED INTERMITTENT STREAM SECTION

SCALE: N.T.S.

SOURCE: VHB

DATE: SEPTEMBER 2019



LOG WEIR DETAIL

SCALE: N.T.S.

PLANT SCHEDULE REPLICATION AREA 'A'

TREES	COMMON / BOTANICAL NAME	SIZE
4	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
4	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
4	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
18	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
18	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
18	Willow / <i>Salix discolor</i>	24 - 36" HT.
18	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

TOTAL PLANTS 84

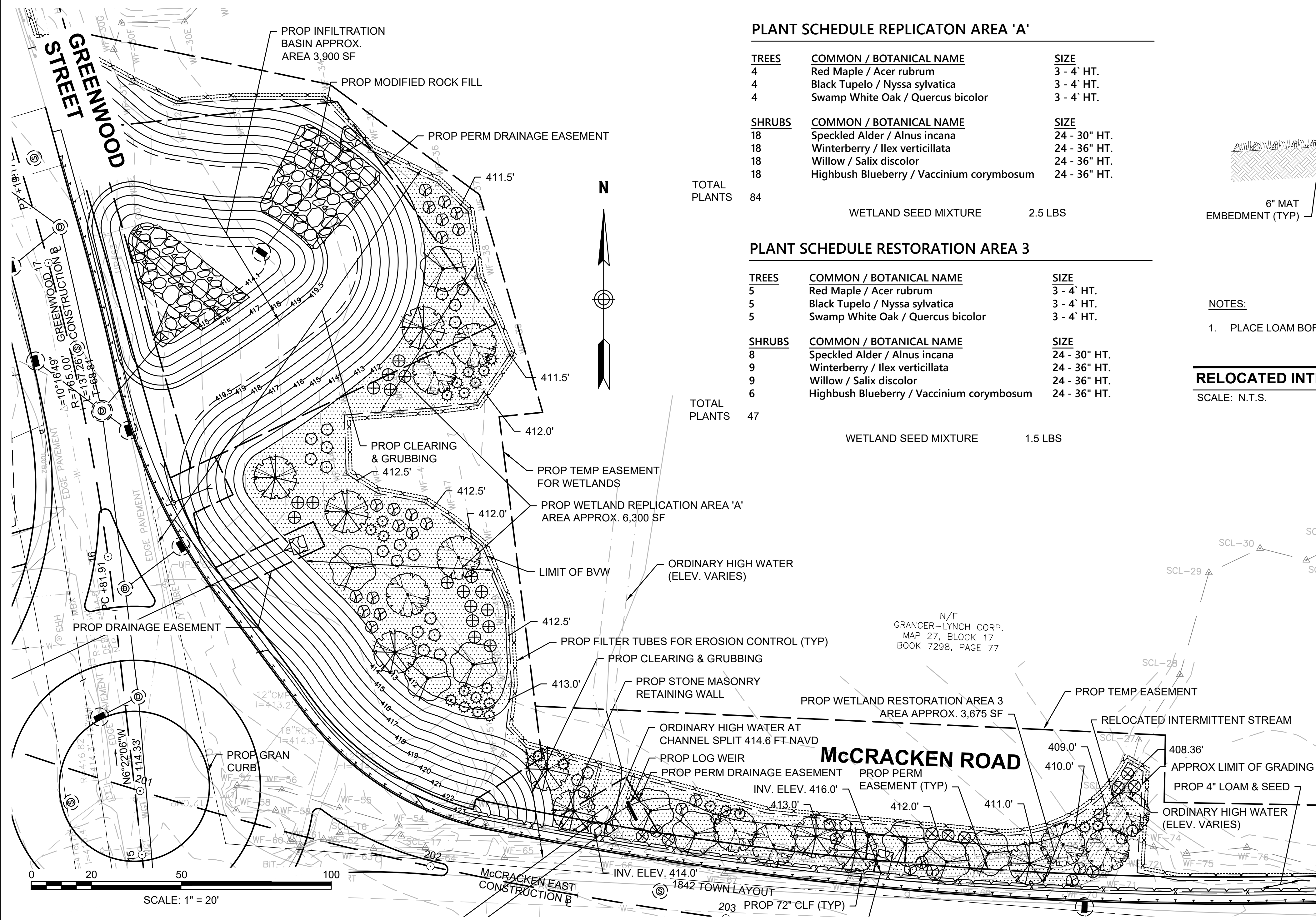
WETLAND SEED MIXTURE 2.5 LBS

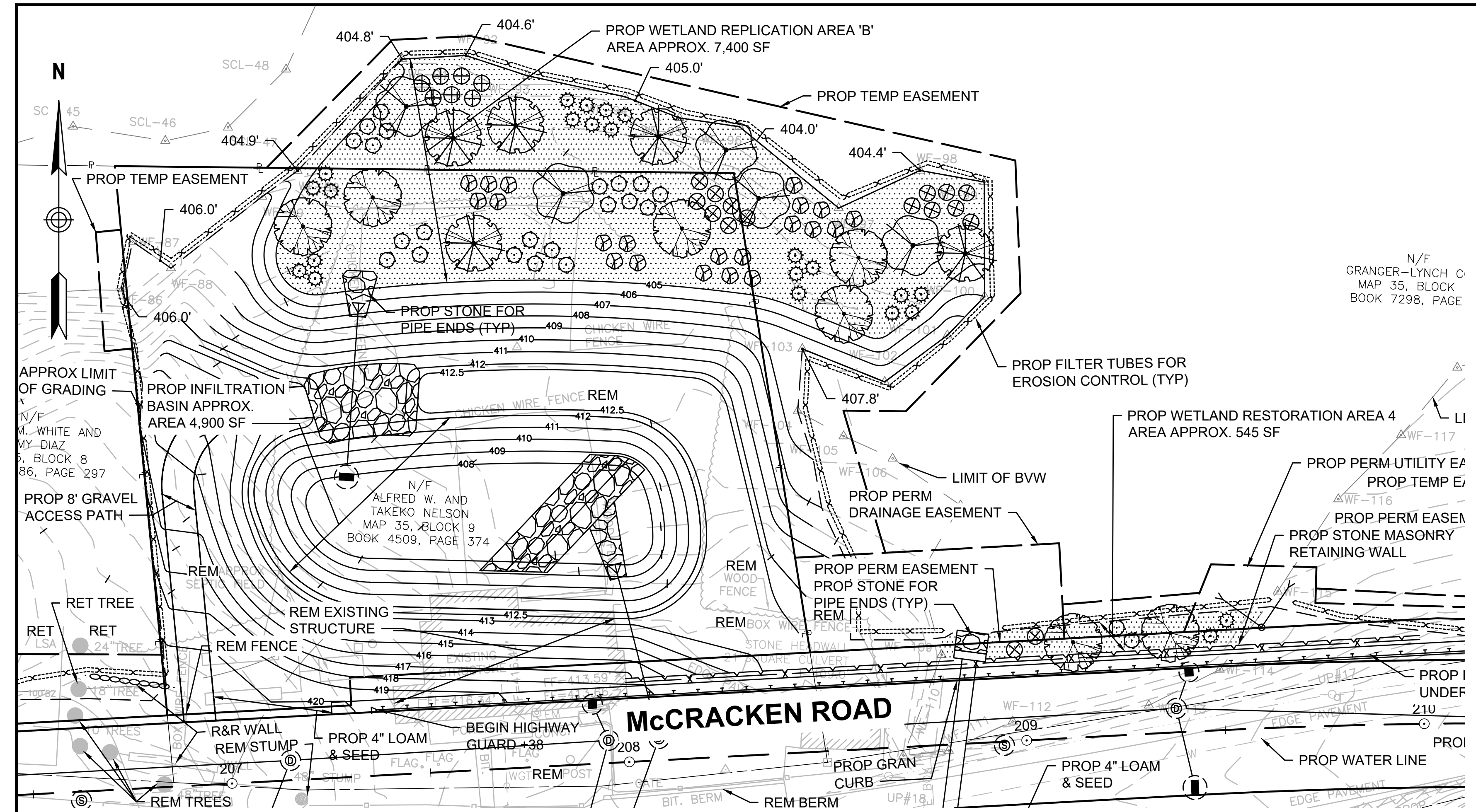
PLANT SCHEDULE RESTORATION AREA 3

TREES	COMMON / BOTANICAL NAME	SIZE
5	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
5	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
5	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
8	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
9	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
9	Willow / <i>Salix discolor</i>	24 - 36" HT.
6	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

TOTAL PLANTS 47

WETLAND SEED MIXTURE 1.5 LBS





**PLANT SCHEDULE REPLICATION AREA 'B'**

TREES	COMMON / BOTANICAL NAME	SIZE
5	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
5	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
5	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.

SHRUBS	COMMON / BOTANICAL NAME	SIZE
21	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
21	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
21	Willow / <i>Salix discolor</i>	24 - 36" HT.
21	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

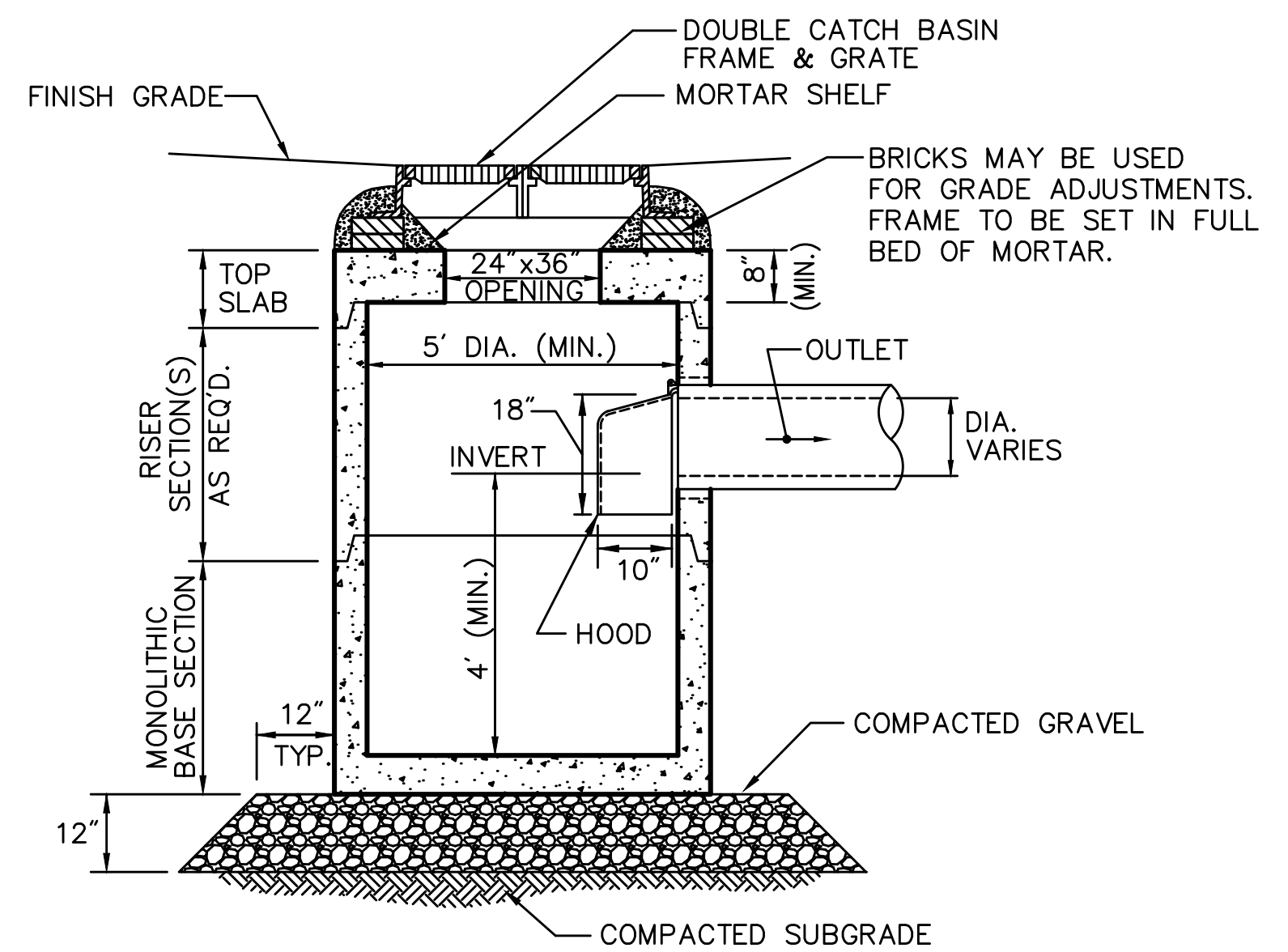
TOTAL PLANTS 99  
WETLAND SEED MIXTURE 3.0 LBS

**PLANT SCHEDULE RESTORATION AREA 4**

TREES	COMMON / BOTANICAL NAME	SIZE
2	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.

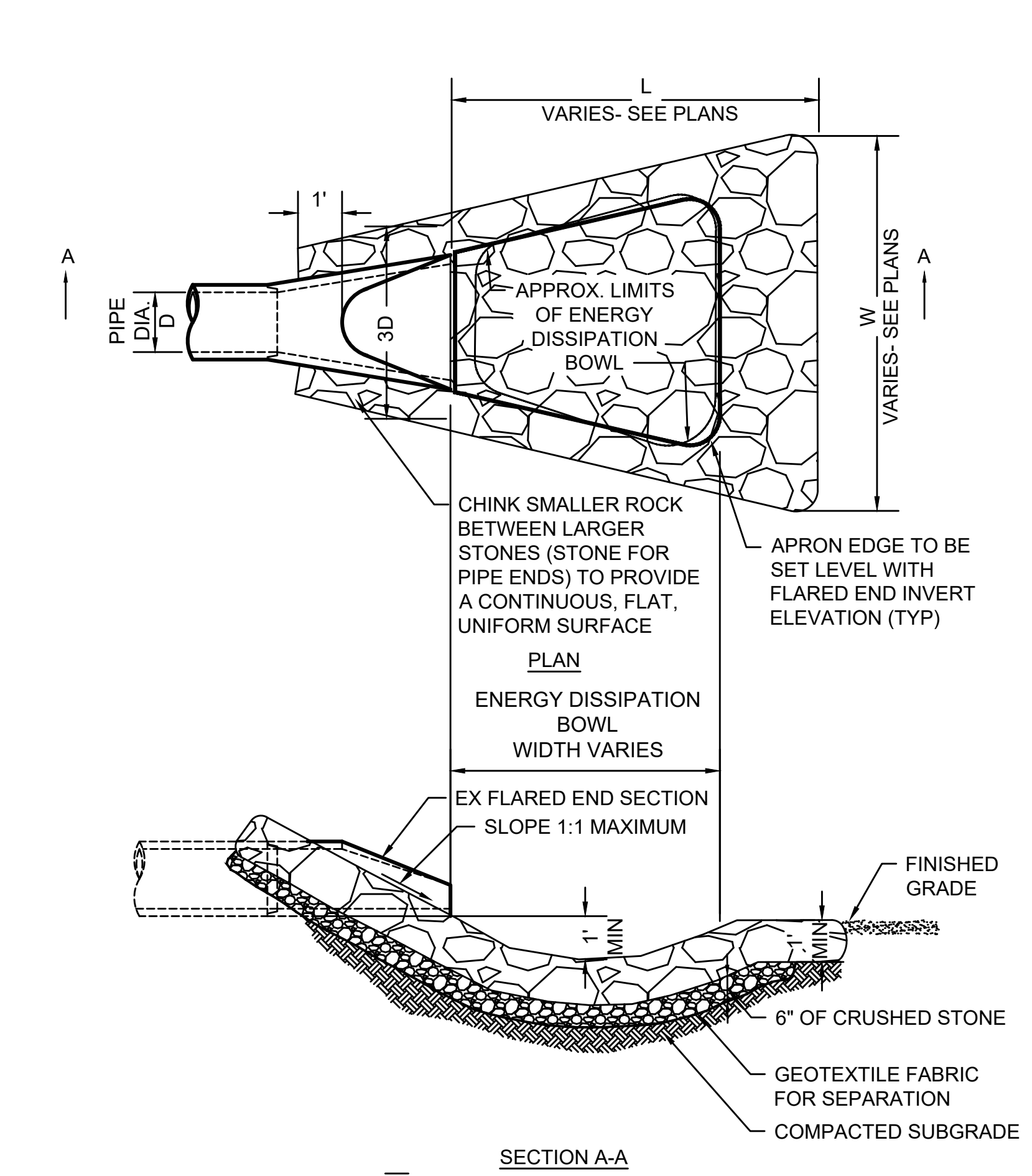
SHRUBS	COMMON / BOTANICAL NAME	SIZE
2	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
2	Willow / <i>Salix discolor</i>	24 - 36" HT.
2	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

TOTAL PLANTS 8  
WETLAND SEED MIXTURE 4 OZ.



**DOUBLE GRATE CATCH BASIN WITH HOOD**

SCALE: N.T.S.

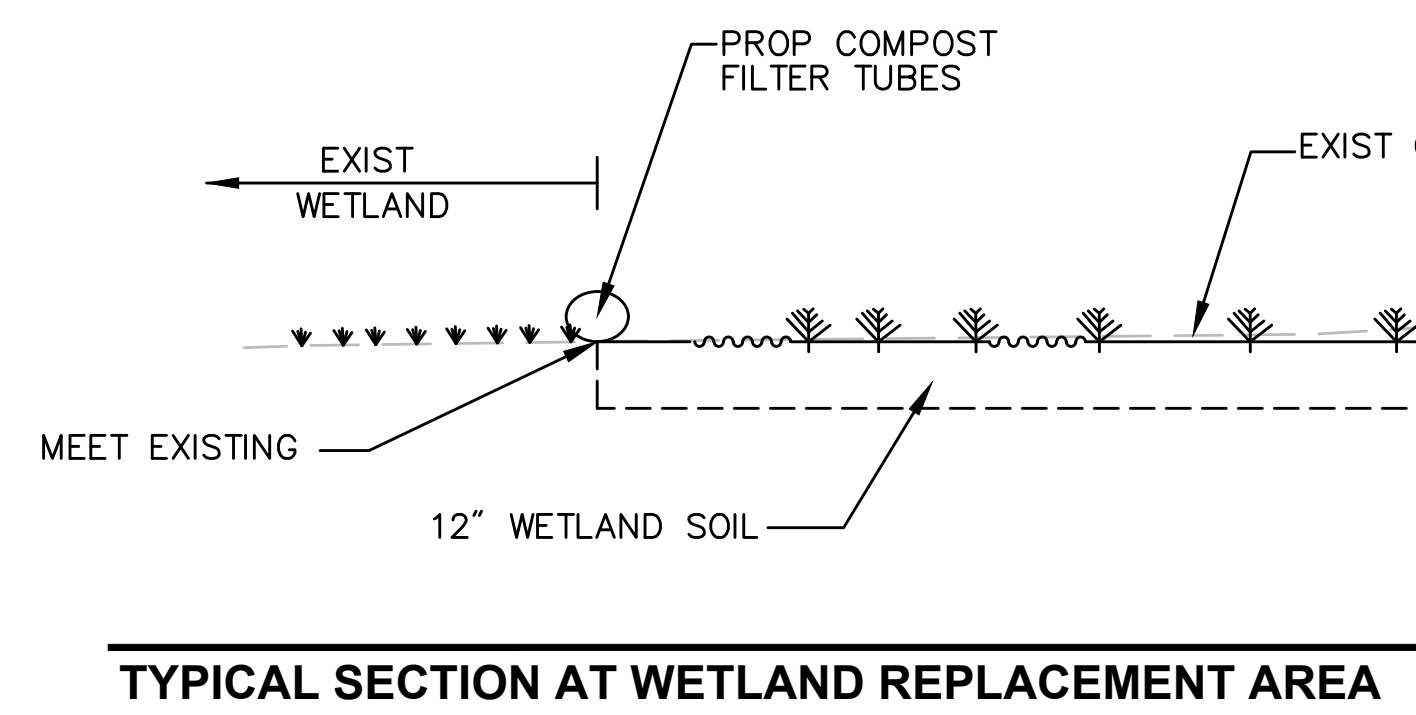


**FLARED END SECTION (FES) WITH STONE FOR PIPE ENDS**

SCALE: N.T.S. SOURCE: VHB DATE: AUGUST 7 2015

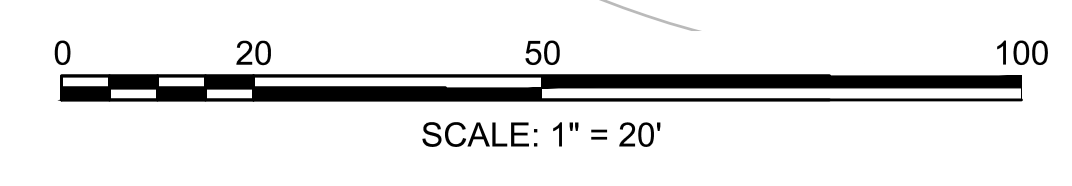
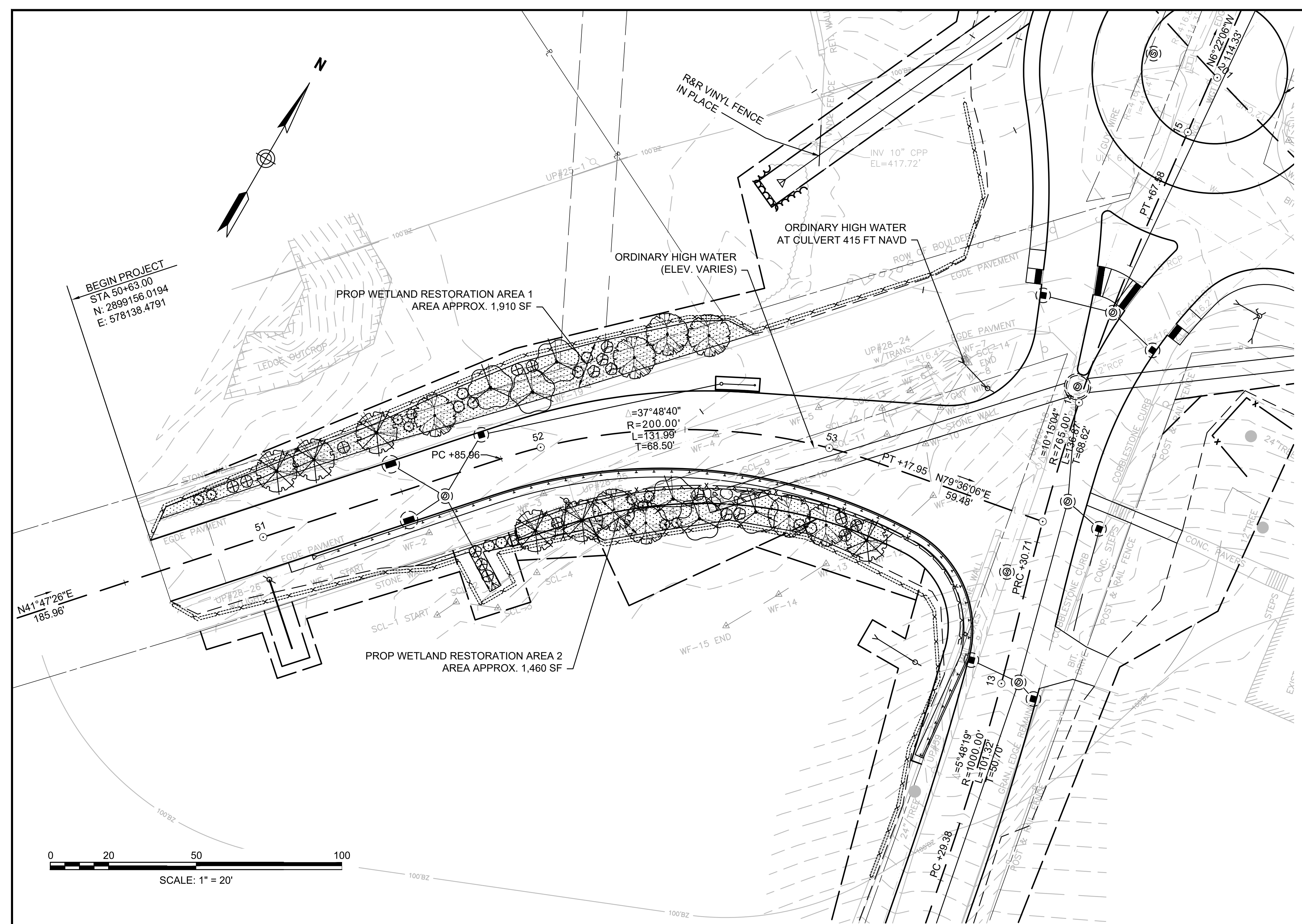
**PLANT LEGEND**

TREES	COMMON / BOTANICAL NAME	SIZE
	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
	Willow / <i>Salix discolor</i>	24 - 36" HT.
	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.



**TYPICAL SECTION AT WETLAND REPLACEMENT AREA**

SCALE: N.T.S.



**PLANT SCHEDULE RESTORATION AREA 1**

TREES	COMMON / BOTANICAL NAME	SIZE
4	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
3	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
3	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
4	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
5	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
5	Willow / <i>Salix discolor</i>	24 - 36" HT.
5	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.


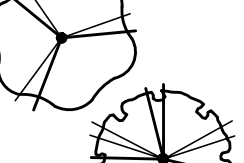

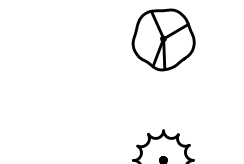
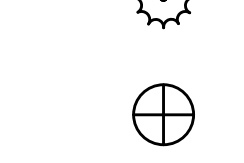
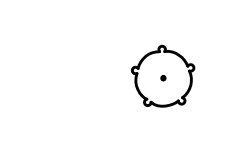

TOTAL PLANTS 29  
WETLAND SEED MIXTURE 12 OZ.

**PLANT SCHEDULE RESTORATION AREA 2**

TREES	COMMON / BOTANICAL NAME	SIZE
4	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
3	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
3	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
5	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
5	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
5	Willow / <i>Salix discolor</i>	24 - 36" HT.
5	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

TOTAL PLANTS 30  
WETLAND SEED MIXTURE 14 OZ.

**PLANT LEGEND**

TREES	COMMON / BOTANICAL NAME	SIZE
	Red Maple / <i>Acer rubrum</i>	3 - 4' HT.
	Black Tupelo / <i>Nyssa sylvatica</i>	3 - 4' HT.
	Swamp White Oak / <i>Quercus bicolor</i>	3 - 4' HT.
SHRUBS	COMMON / BOTANICAL NAME	SIZE
	Speckled Alder / <i>Alnus incana</i>	24 - 30" HT.
	Winterberry / <i>Ilex verticillata</i>	24 - 36" HT.
	Willow / <i>Salix discolor</i>	24 - 36" HT.
	Highbush Blueberry / <i>Vaccinium corymbosum</i>	24 - 36" HT.

**MILLBURY  
MCCRACKEN ROAD**




STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	76	152

PROJECT FILE NO. 605377

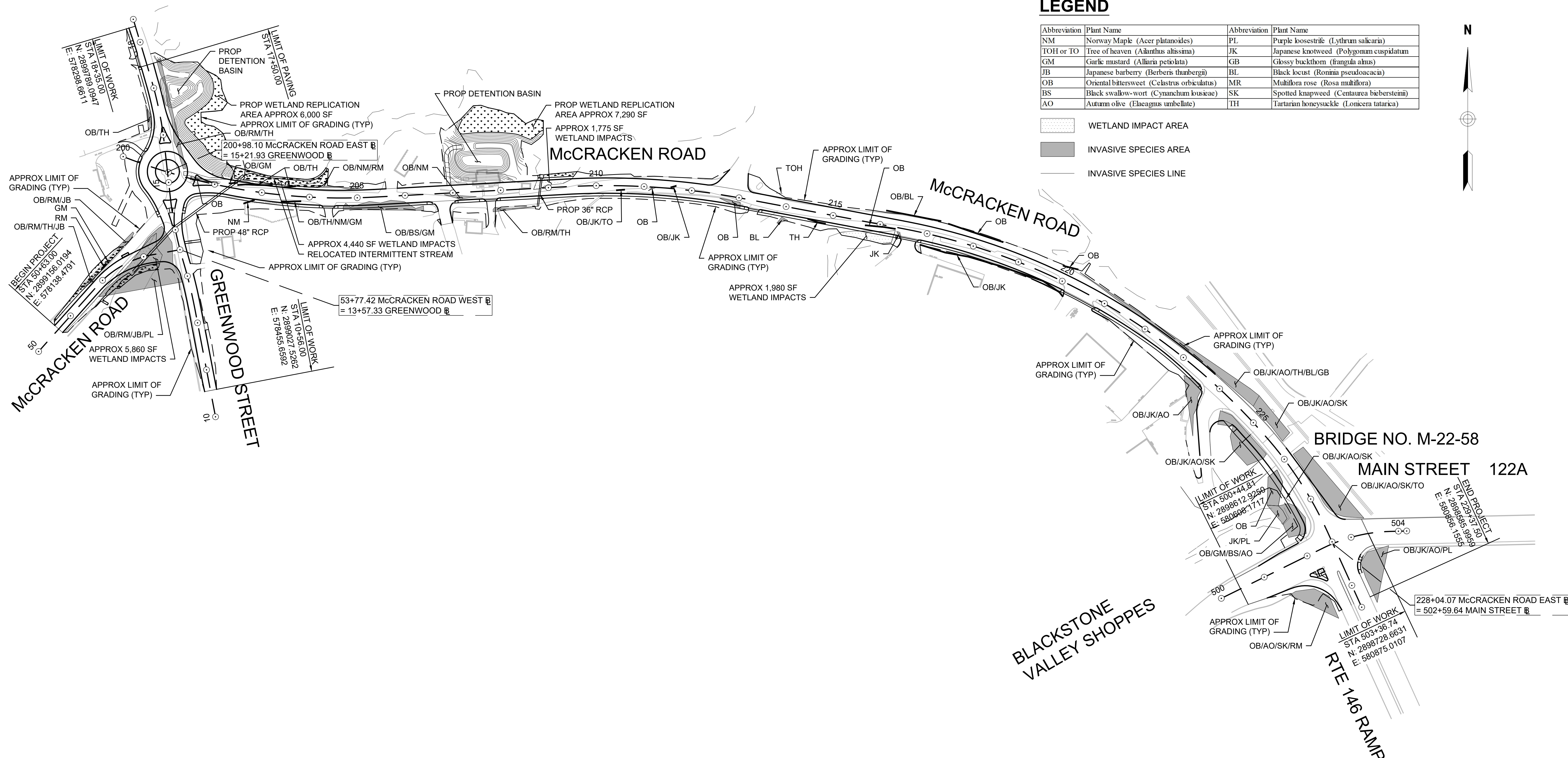
**INVASIVE SPECIES KEY PLAN**

**LEGEND**

Abbreviation	Plant Name	Abbreviation	Plant Name
NM	Norway Maple ( <i>Acer platanoides</i> )	PL	Purple loosestrife ( <i>Lythrum salicaria</i> )
TOH or TO	Tree of heaven ( <i>Ailanthus altissima</i> )	JK	Japanese knotweed ( <i>Polygonum cuspidatum</i> )
GM	Garlic mustard ( <i>Alliaria petiolata</i> )	GB	Glossy buckthorn ( <i>frangula alnus</i> )
JB	Japanese barberry ( <i>Berberis thunbergii</i> )	BL	Black locust ( <i>Roninia pseudoacacia</i> )
OB	Oriental bittersweet ( <i>Celastrus orbiculatus</i> )	MR	Multiflora rose ( <i>Rosa multiflora</i> )
BS	Black swallow-wort ( <i>Cynanchum lousicae</i> )	SK	Spotted knapweed ( <i>Centaurea hiebersteini</i> )
AO	Autumn olive ( <i>Elaeagnus umbellata</i> )	TH	Tartarian honeysuckle ( <i>Lonicera tatarica</i> )

-  WETLAND IMPACT AREA
-  INVASIVE SPECIES AREA
-  INVASIVE SPECIES LINE

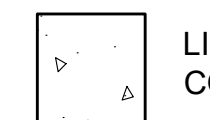
N



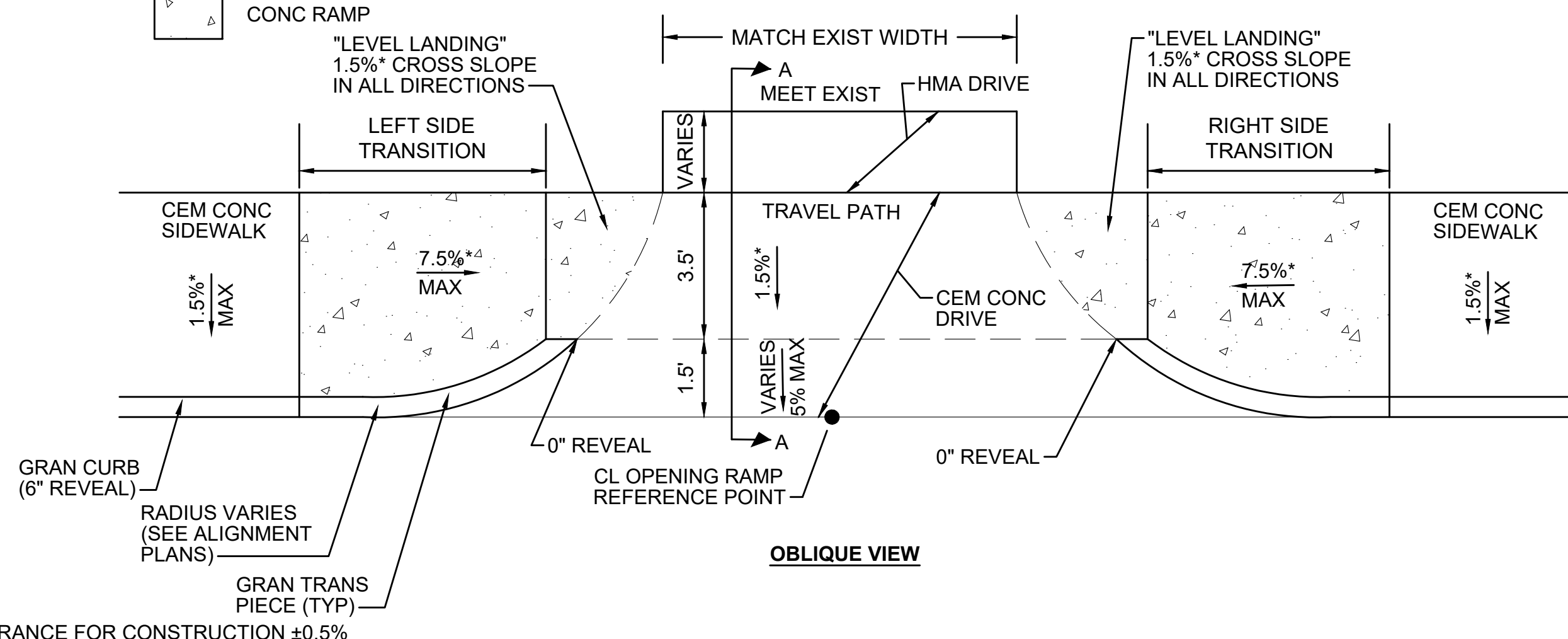
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	77	152
PROJECT FILE NO. 605377			

CONSTRUCTION DETAILS

LEGEND



LIMITS OF CEM CONC RAMP



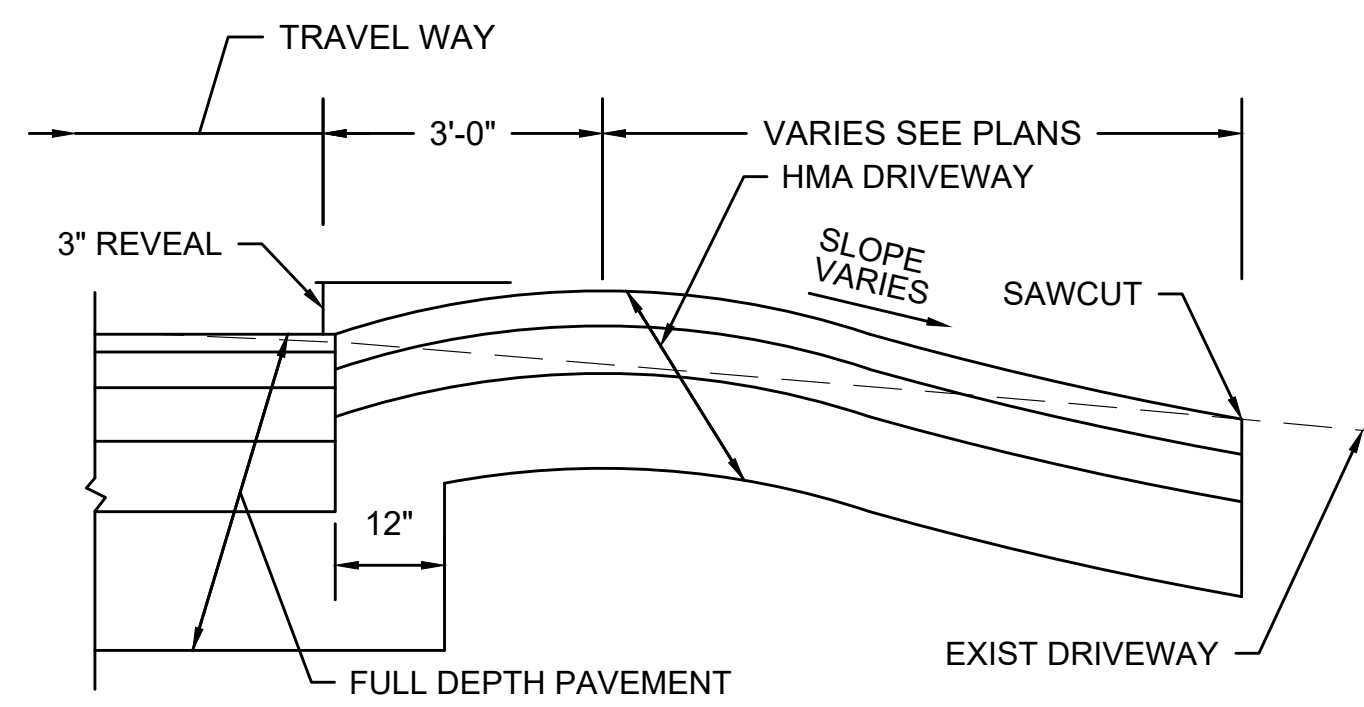
\*TOLERANCE FOR CONSTRUCTION ±0.5%

CEMENT CONCRETE WALK AT DRIVE

SCALE: NTS

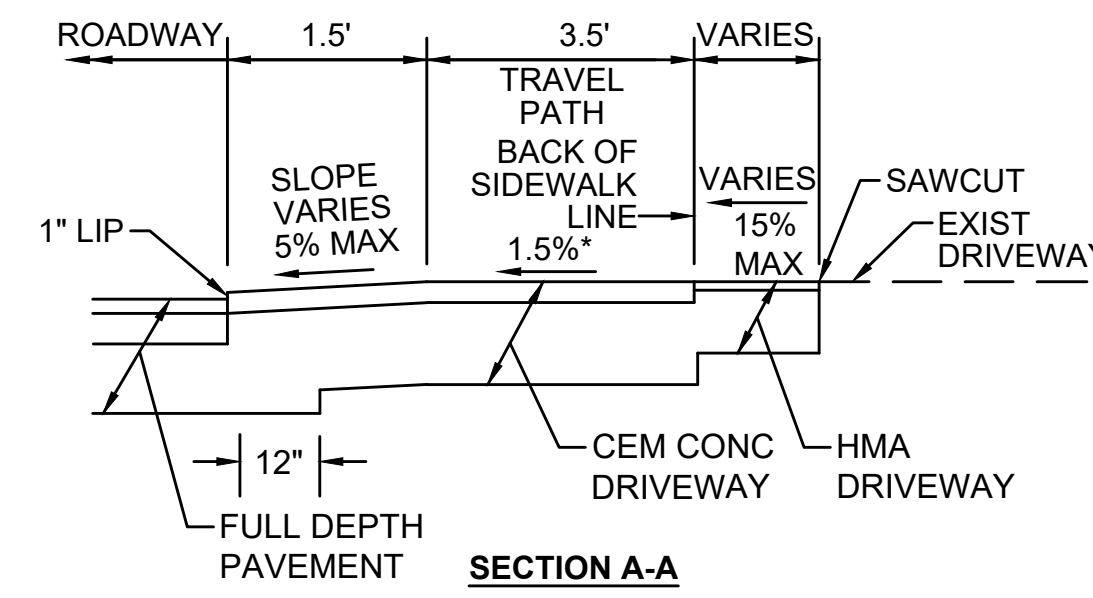
DRIVEWAY WITH SIDEWALK DATA					
NO.	LOCATION (REF POINT)	SIDEWALK WIDTH	ROADWAY GUTTER	LEFT SIDE TRANS	RIGHT SIDE TRANS
D1	15+63.6 44.1' LT	5.5'	-2.95%	11'-0"	6'-6"
D2	17+59.4 12.6' LT	5.5'	1.37%	6'-6"	9'-0"
D3	204+40.0 16.0' RT	5.5'	0.28%	7'-8"	6'-6"
D4	207+78.8 16.0' RT	5.5'	-2.95%	6'-6"	11'-0"
D5	213+34.7 16.0' RT	5.5'	1.62%	6'-6"	9'-0"

- NOTE:
- ROADWAY GUTTER SLOPES ARE IN THE DIRECTION OF THE BASELINE.
  - CURB REVEAL IS 6"



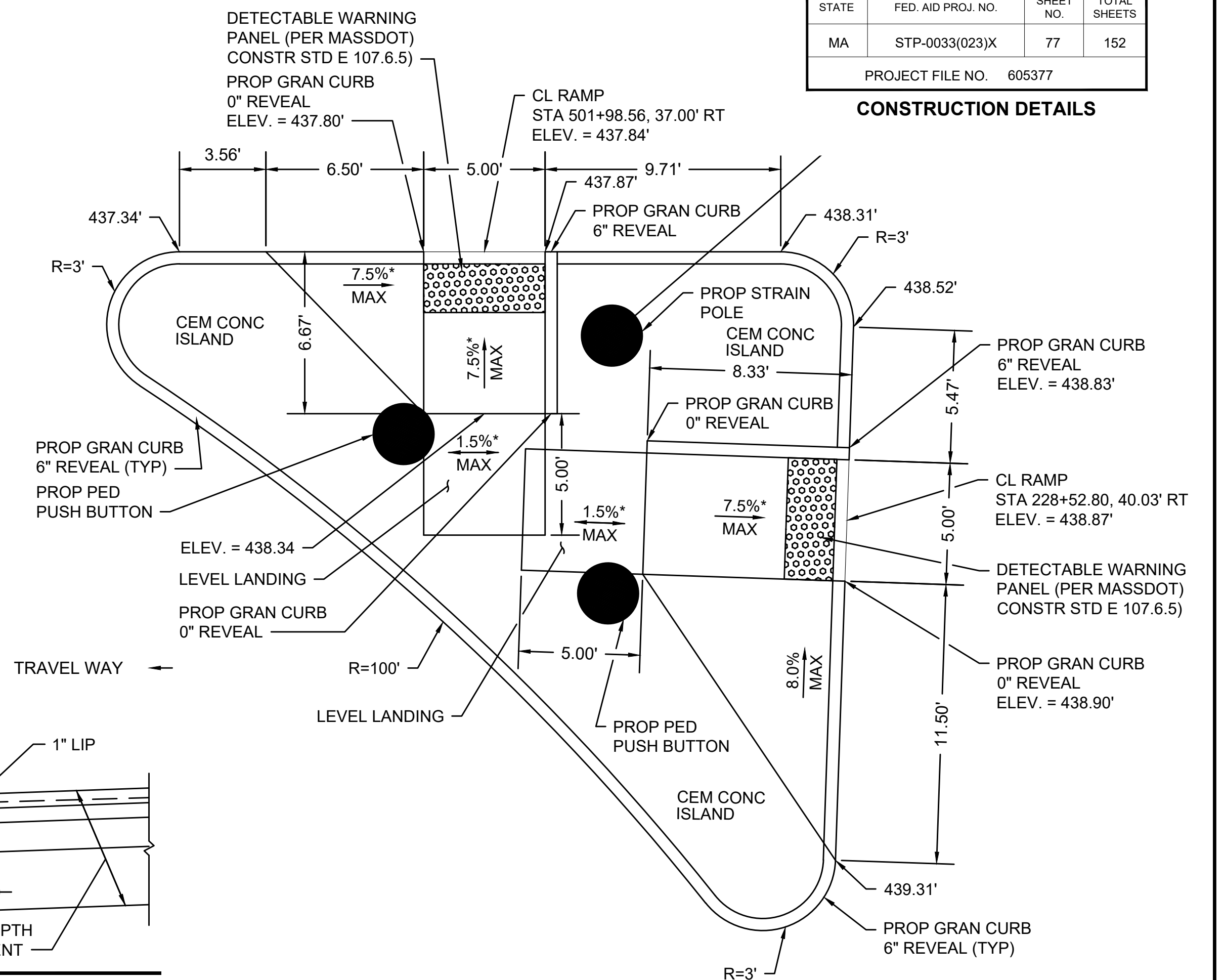
TYPICAL DRIVEWAY SECTION WITHOUT SIDEWALK TYPE 1

SCALE: N.T.S.



TYPICAL DRIVEWAY SECTION WITHOUT SIDEWALK TYPE II

SCALE: N.T.S. DWG: DRIVE-03 DATE: JUNE 2013

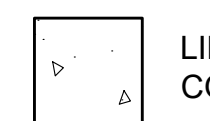


\*TOLERANCE FOR CONSTRUCTION ±0.5%

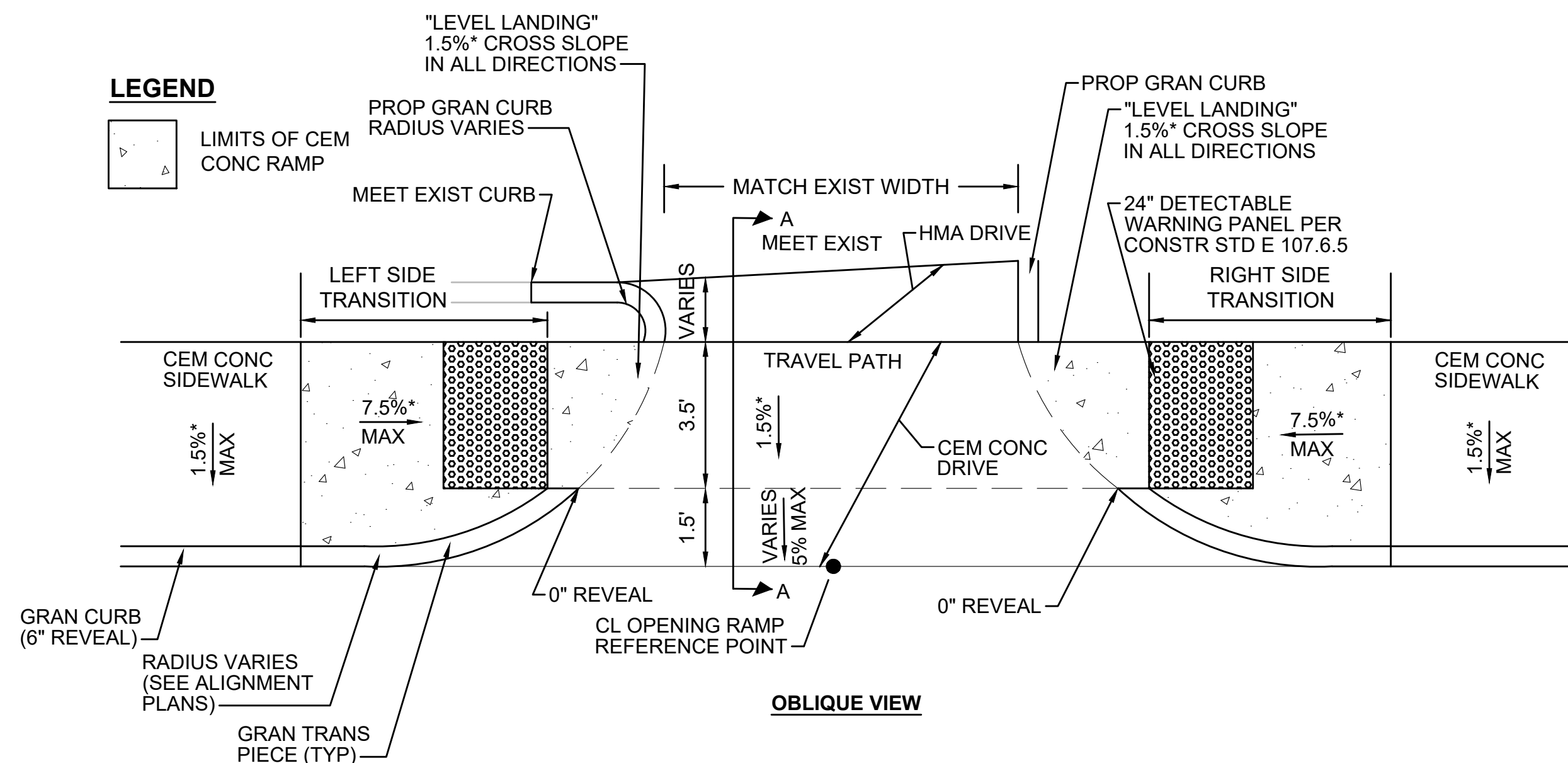
REFUGE ISLAND DETAIL

SCALE: N.T.S.

LEGEND



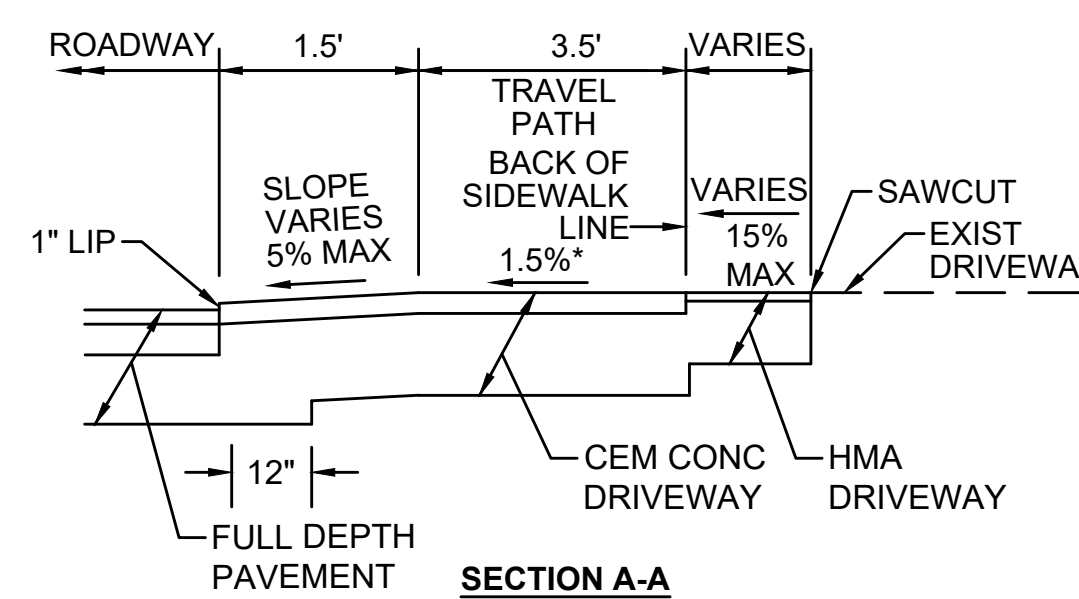
LIMITS OF CEM CONC RAMP



\*TOLERANCE FOR CONSTRUCTION ±0.5%

CEMENT CONCRETE DRIVE WITH DETECTABLE WARNING PANELS

SCALE: NTS



DRIVEWAY WITH SIDEWALK DATA					
NO.	LOCATION (REF POINT)	SIDEWALK WIDTH	ROADWAY GUTTER	LEFT SIDE TRANS	RIGHT SIDE TRANS
D6	216+69.0 16' RT	5.5'	-0.45%	6'-6"	7'-8"
D7	220+50.8 16' RT	5.5'	2.10%	11'-0"	6'-6"

- NOTE:
- ROADWAY GUTTER SLOPES ARE IN THE DIRECTION OF THE BASELINE.
  - CURB REVEAL IS 6"

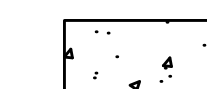
DETECTABLE WARNING PANELS

NTS

NOTES:

- DETECTABLE WARNING PANELS ARE REQUIRED TO BE CONSTRUCTED ON ALL PROPOSED WHEELCHAIR RAMPS AND ARE TO BE INSTALLED IN ACCORDANCE WITH MASSDOT OCT 2017 CONSTRUCTION STANDARD E 107.6.5.
- PANELS MAY BE CONCRETE PRECAST OR CAST IN PLACE OR OTHER SUITABLE MATERIAL PERMANENTLY APPLIED TO THE RAMP. THERE MUST BE A MINIMUM 70% CONTRAST IN LIGHT REFLECTANCE BETWEEN THE DETECTABLE WARNING AND AN ADJOINING SURFACE.
- NO SEPARATE PAYMENT SHALL BE MADE FOR DETECTABLE WARNING PANELS, BUT ALL COSTS IN CONNECTION THERE WITH SHALL BE INCLUDED WITH ITEM 701.2.

LEGEND



LIMITS OF CEMENT CONCRETE WHEELCHAIR RAMP

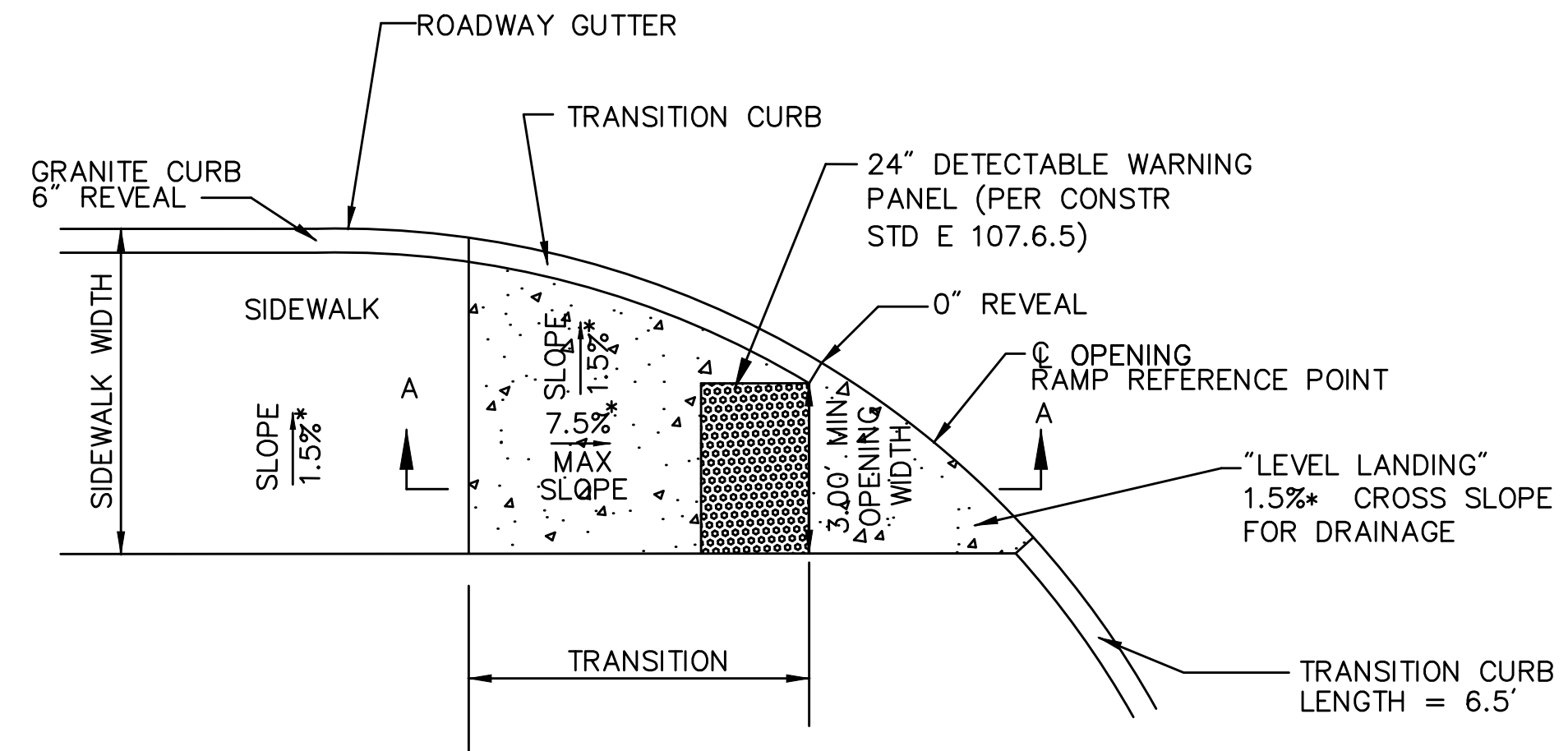
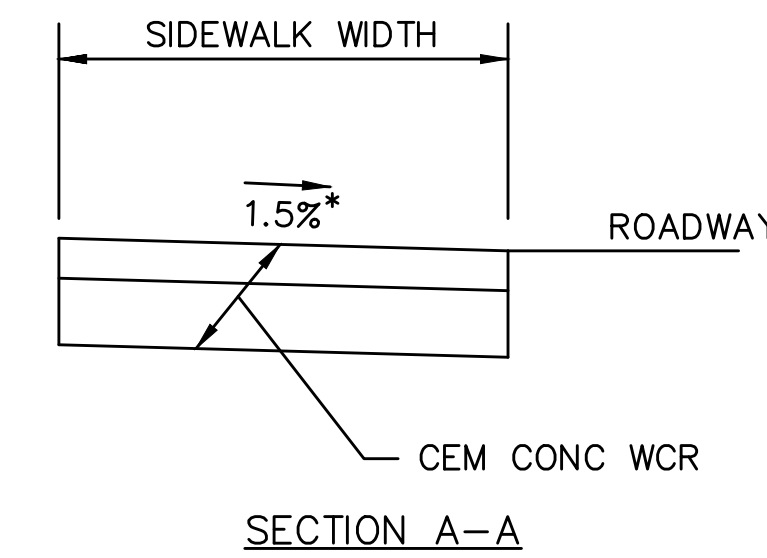


LIMITS OF DETECTABLE WARNING PANEL (SEE SPECIFICATIONS FOR COLOR)

**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	78	152
PROJECT FILE NO. 605377			

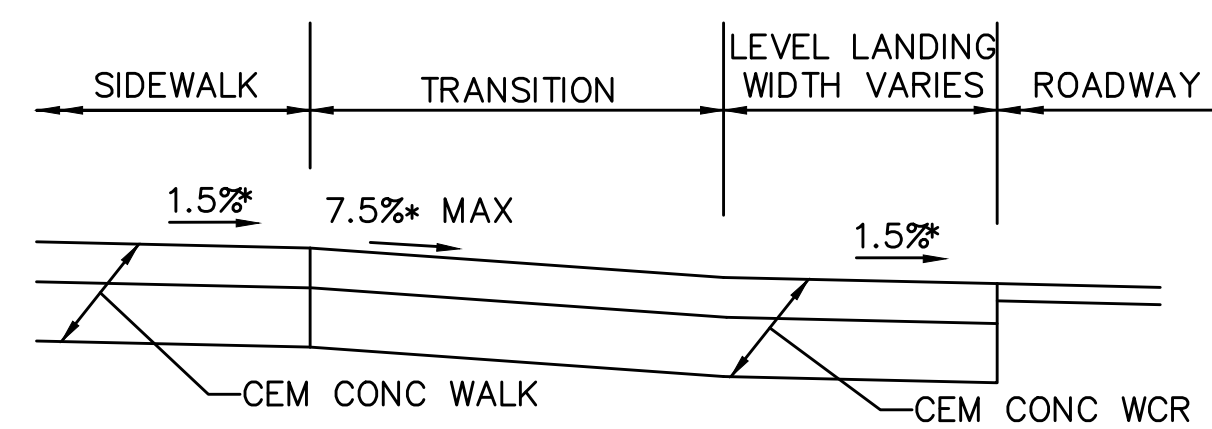
**CONSTRUCTION DETAILS**



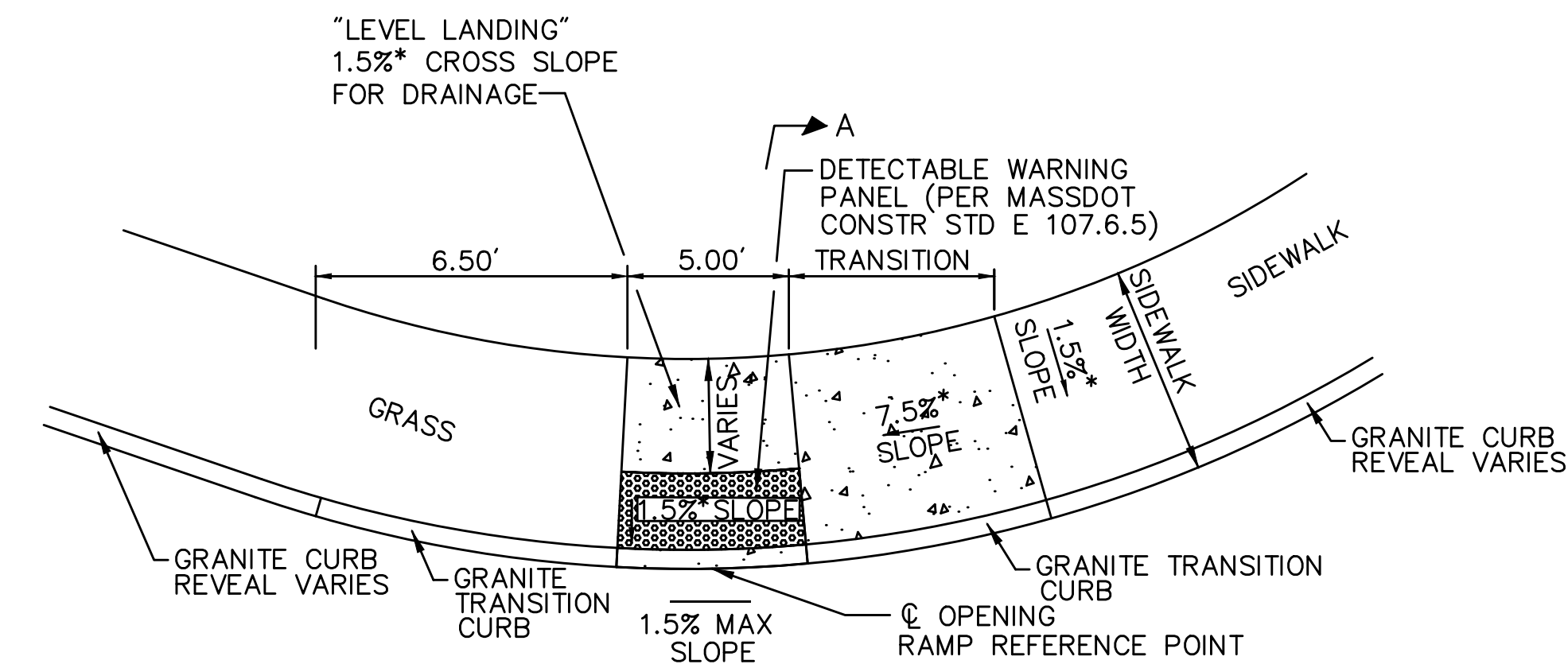
\* TOLERANCE FOR CONSTRUCTION ±0.5%

WHEELCHAIR RAMP DATA						
NO.	LOCATION	SIDEWALK WIDTH	ROADWAY GUTTER	REVEAL	TRANSITION	℄ OPENING ELEVATION
3	206+58.74 19.55' RT	5.5'	-1.19%	6"	9'0"	420.83
4	207+00.76 19.55' RT	5.5'	-2.12%	6"	6'6"	420.13
9	223+74.06 26.82' RT	5.5'	3.97%	6"	6'6"	420.76
10	224+62.21 37.72' RT	10.5'	3.97%	6"	14'0"	424.31

NOTE: ROADWAY GUTTER SLOPES ARE IN DIRECTION OF THE BASELINE



\* TOLERANCE FOR CONSTRUCTION ±0.5%



\* TOLERANCE FOR CONSTRUCTION ±0.5%

WHEELCHAIR RAMP DATA						
NO.	LOCATION	SIDEWALK WIDTH	ROADWAY GUTTER	LEFT REVEAL	RIGHT REVEAL	℄ OPENING ELEVATION
1	14+35.60 26.37' LT	5.5'	-2.67%	6"	6"	423.80
2	14+34.88 21.38' RT	5.5'	-2.73%	6"	6"	424.53
11	501+98.79 32.72' LT	5.5'	0.55%	6"	6"	435.94

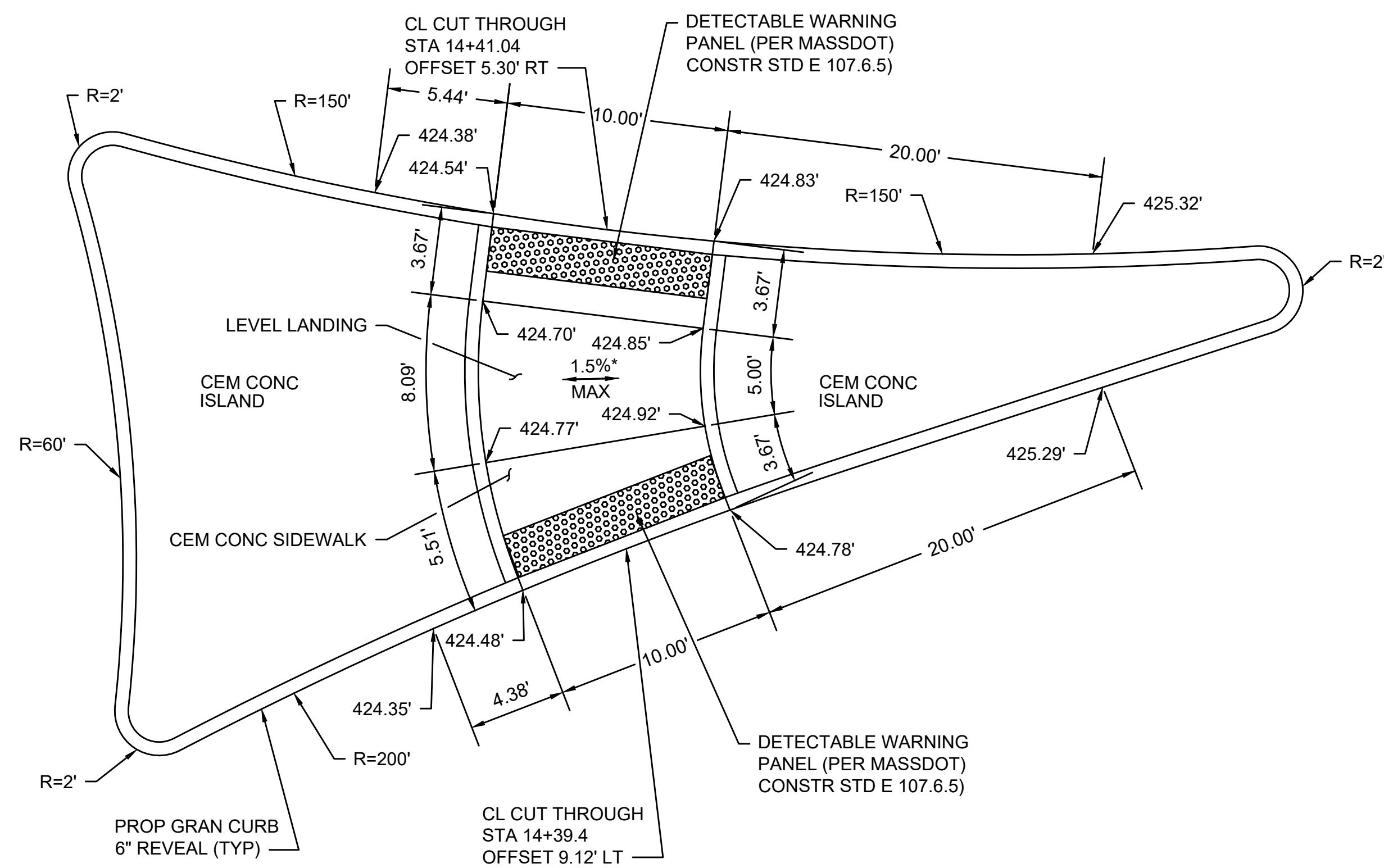
NOTE: ROADWAY GUTTER SLOPES ARE IN DIRECTION OF THE BASELINE

**WHEELCHAIR RAMP  
SINGLE DIRECTION**

SCALE: NOT TO SCALE  
DATE: OCT 2008  
DWG: WCR-04

**WHEELCHAIR RAMP  
WIDTH LESS THAN 6.5 FT - CURVED - ONE SIDE TRANSITION**

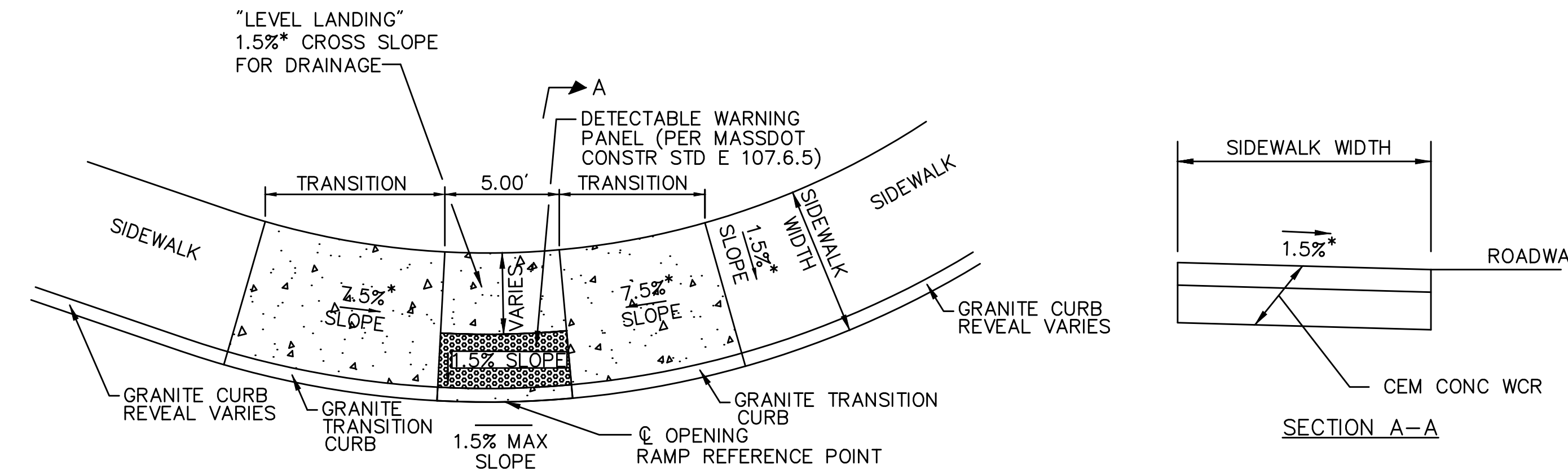
SCALE: NOT TO SCALE  
DATE: OCT 2008  
DWG: WCR-03



\* TOLERANCE FOR CONSTRUCTION ±0.5%

**CUT THROUGH DETAIL AT STA. 14+40**

SCALE: N.T.S.



\* TOLERANCE FOR CONSTRUCTION ±0.5%

WHEELCHAIR RAMP DATA						
NO.	LOCATION	SIDEWALK WIDTH	ROADWAY GUTTER	LEFT REVEAL	RIGHT REVEAL	℄ OPENING ELEVATION
12	228+58.46 33.31' LT	5.5'	3.02%	6"	6"	439.65

NOTE: ROADWAY GUTTER SLOPES ARE IN DIRECTION OF THE BASELINE

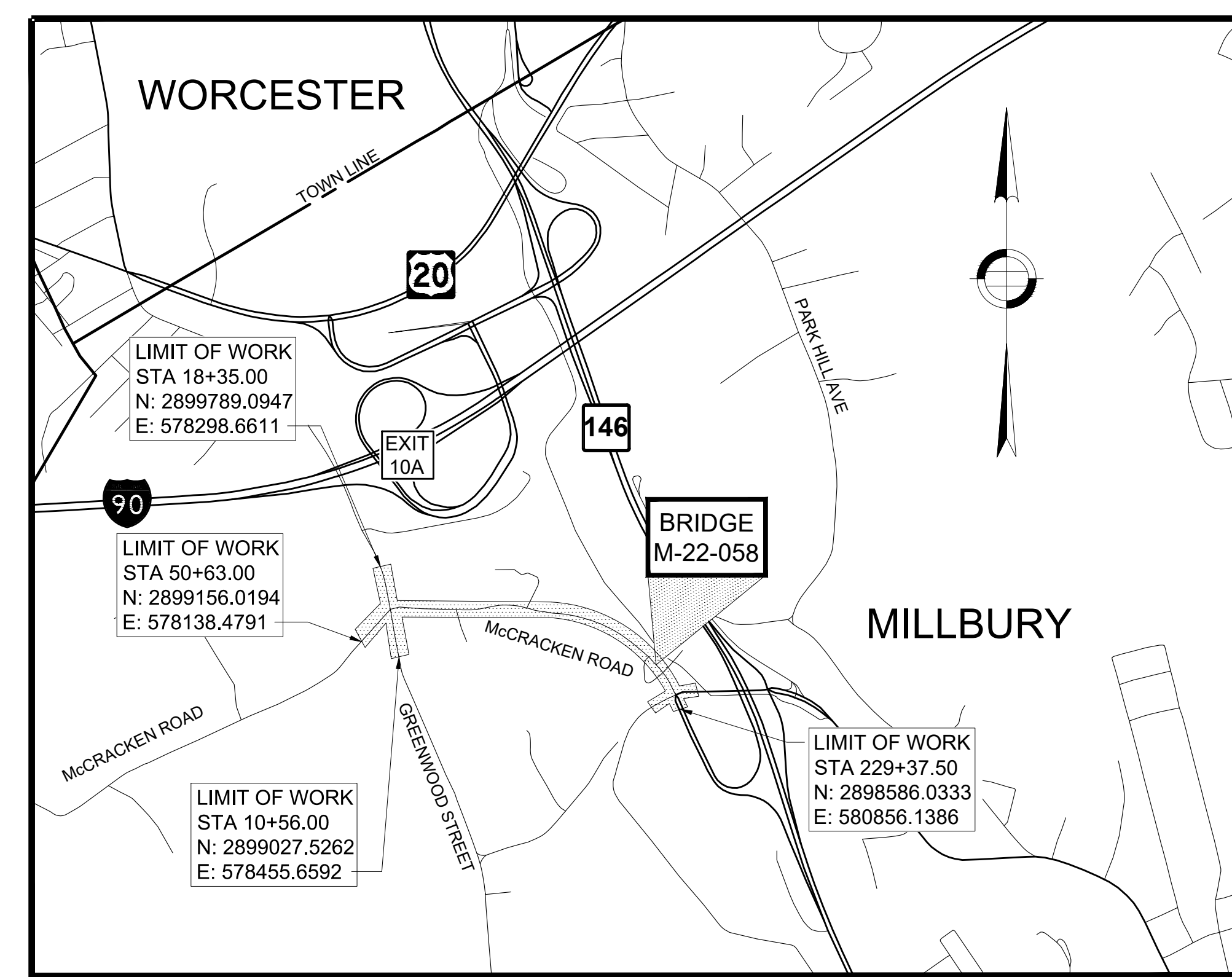
**WHEELCHAIR RAMP  
WIDTH LESS THAN 6.5 FT - CURVED - TWO SIDE TRANSITION**

SCALE: NOT TO SCALE  
DATE:  
DWG:

MILLBURY  
McCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	79	152

PROJECT FILE NO. 605377  
KEY PLAN & PROFILE

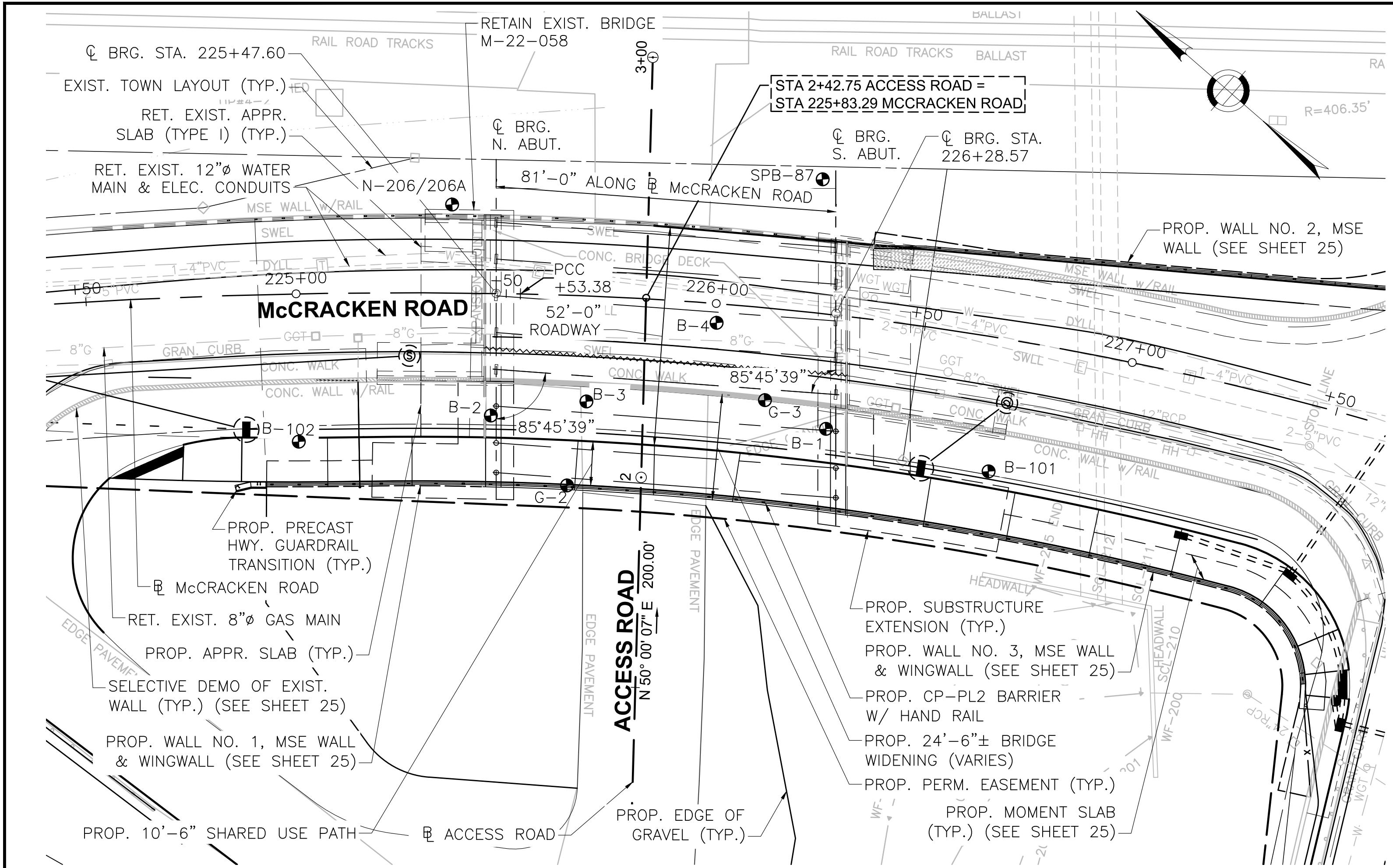


**LOCUS MAP**  
SCALE: 1"=1000'

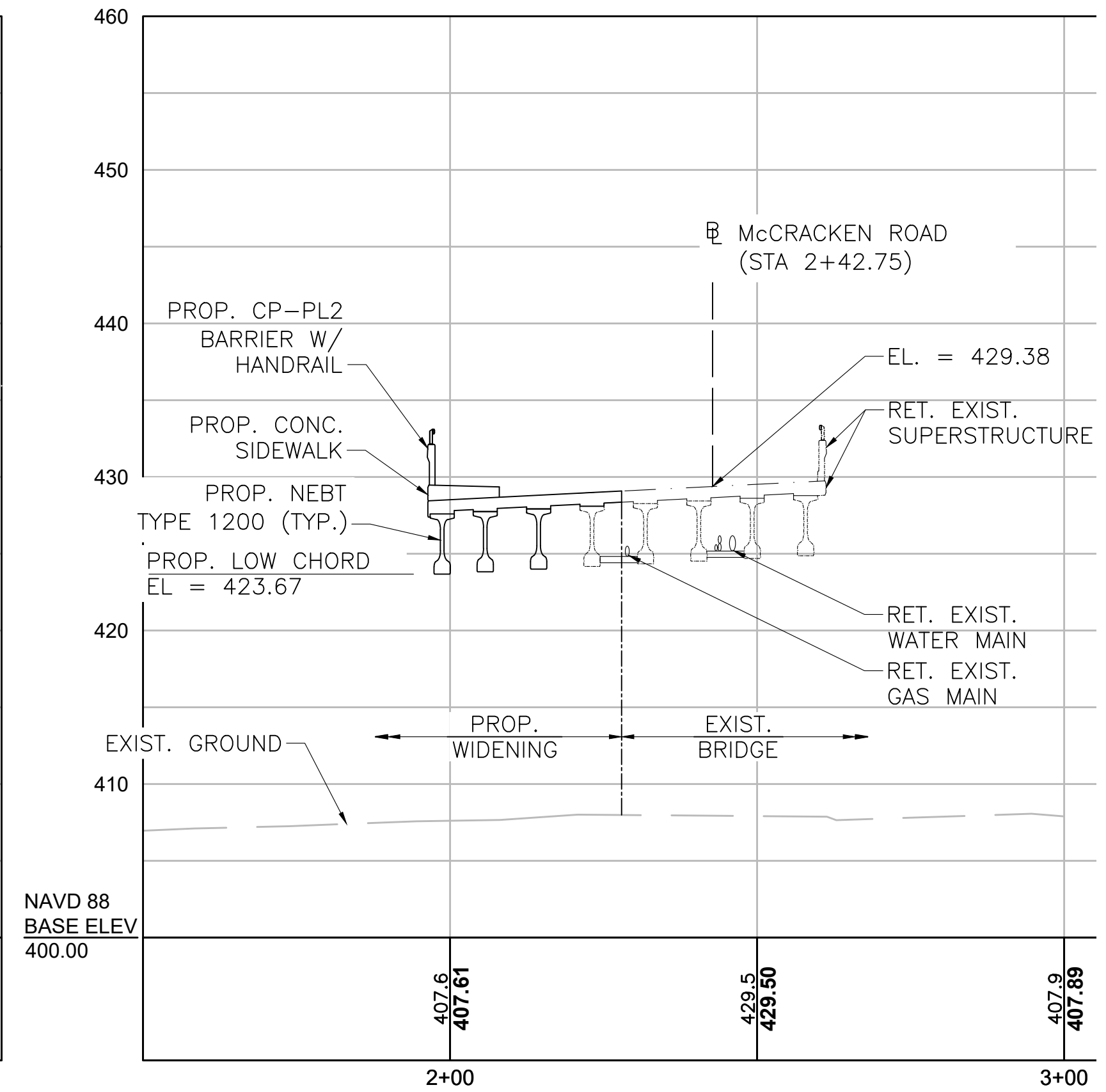
**SHEET INDEX**

SHEET NUMBER & DESCRIPTION

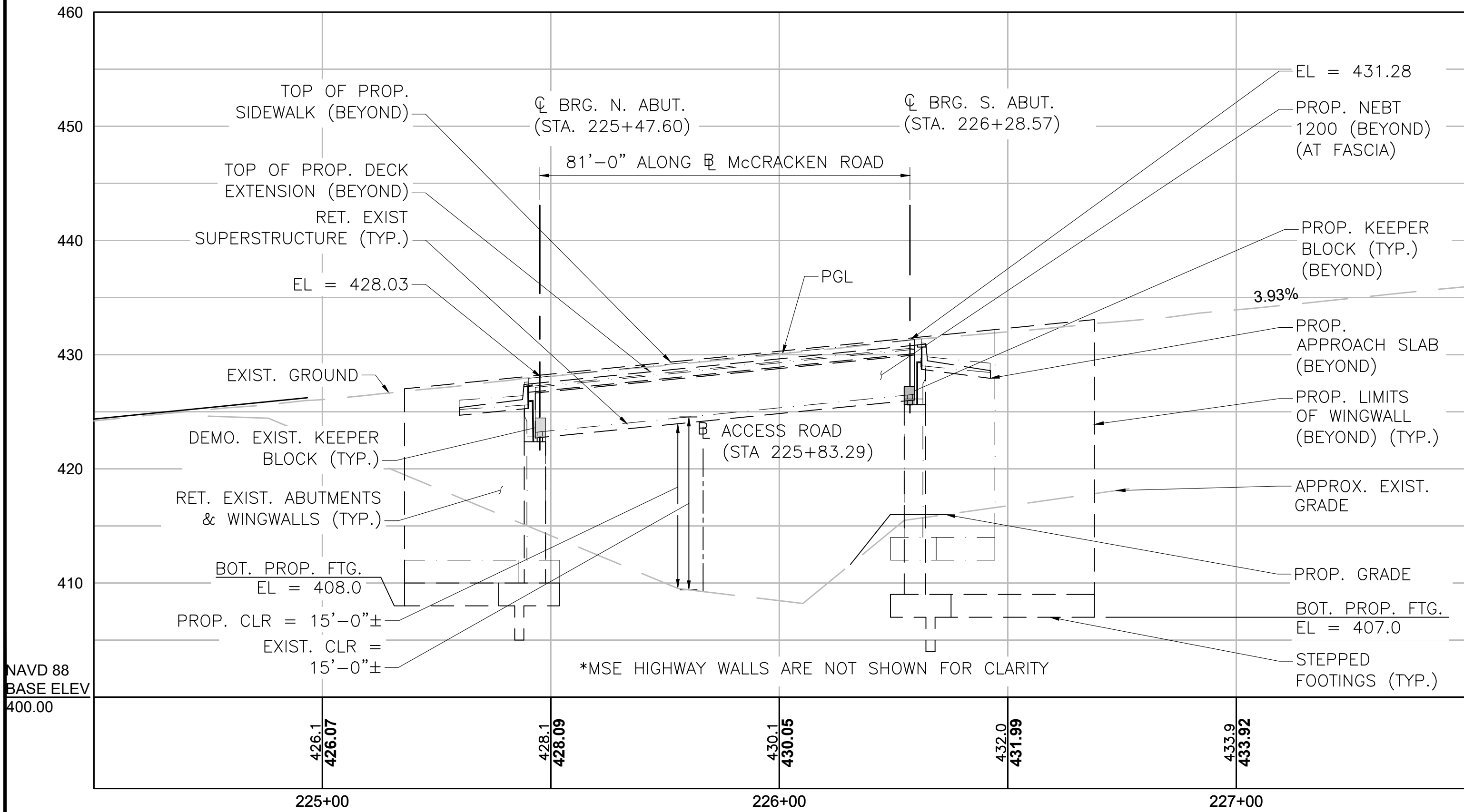
- 1 - KEY PLAN & PROFILE
- 2 - GENERAL NOTES
- 3 - BORING LOGS (1 OF 5)
- 4 - BORING LOGS (2 OF 5)
- 5 - BORING LOGS (3 OF 5)
- 6 - BORING LOGS (4 OF 5)
- 7 - BORING LOGS (5 OF 5)
- 8 - BRIDGE PLAN & ELEVATION
- 9 - STAGE CONSTRUCTION DETAILS
- 10 - NORTH ABUTMENT PLAN & ELEVATION
- 11 - SOUTH ABUTMENT PLAN & ELEVATION
- 12 - SUBSTRUCTURE DETAILS (1 OF 3)
- 13 - SUBSTRUCTURE DETAILS (2 OF 3)
- 14 - SUBSTRUCTURE DETAILS (3 OF 3)
- 15 - WINGWALL DETAILS
- 16 - FRAMING PLAN & BEARING DETAILS
- 17 - BEAM DETAILS
- 18 - DIAPHRAGM DETAILS (1 OF 2)
- 19 - DIAPHRAGM DETAILS (2 OF 2)
- 20 - TRANSVERSE SECTION
- 21 - DECK DETAILS
- 22 - HAND RAIL DETAILS
- 23 - PRECAST HIGHWAY GUARDRAIL TRANSITIONS
- 24 - MISCELLANEOUS DETAILS
- 25 - MSE WALL & WINGWALL PLAN
- 26 - MSE WALL & MOMENT SLAB DETAILS
- 27 - MSE WALL & WINGWALL DEMOLITION DETAILS
- 28 - MSE WALL ELEVATIONS (1 OF 2)
- 29 - MSE WALL ELEVATIONS (2 OF 2)





**KEY PLAN**  
SCALE: 1"=20'



**ACCESS ROAD PROFILE**  
HORIZONTAL SCALE: 1"=20'  
VERTICAL SCALE: 1"=8'



**McCRACKEN ROAD PROFILE**  
HORIZONTAL SCALE: 1"=20'  
VERTICAL SCALE: 1"=8'

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
 <b>PROPOSED BRIDGE REHABILITATION</b> <b>MILLBURY</b> McCRACKEN ROAD OVER LUMBER YARD ACCESS ROAD MASSACHUSETTS DEPARTMENT OF TRANSPORTATION HIGHWAY DIVISION 10 PARK PLAZA BOSTON, MASS	
 The Engineering Corp	TITLE: _____ CHIEF ENGINEER

**GENERAL NOTES**

**DESIGN:**  
IN ACCORDANCE WITH THE 2002 SPECIFICATIONS OF THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (17TH EDITION) FOR HIGHWAY BRIDGES FOR HS20 LOADING AS APPROVED BY THE STATE BRIDGE ENGINEER.

ALL MSE WALL TO BE DESIGNED BY OTHERS SHALL BE IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS (8TH EDITION) FOR HL-93 LOADING.

**BENCHMARK:**  
ALL BENCHMARK ELEVATIONS REFERENCE NAVD88

- RAILROAD SPIKE SET IN U.P. #6; EL = 413.84
- RAILROAD SPIKE SET IN U.P. #18 EL = 414.45
- RAILROAD SPIKE SET IN U.P. #20 EL = 425.06

ELEVATIONS ARE BASED ON THE NORTH AMERICAN VERTICAL DATUM (NAVD) OF 1988.

**DATE:**  
TO BE PLACED ON THE INSIDE FACE OF THE NORTHWEST HIGHWAY GUARDRAIL TRANSITION. A SHEET SHOWING SIZE AND CHARACTERS OF NUMERALS WILL BE FURNISHED. THE DATE USED SHALL BE THE LATEST YEAR OF CONTRACT COMPLETION AS OF THE DATE THE FIRST HIGHWAY GUARDRAIL TRANSITION IS CONSTRUCTED.

**MASSDOT SURVEY NOTEBOOKS:**  
SURVEY PREPARED BY VANASSE HANGEN BRUSTLIN, INC OF WATERTOWN, MA, DATED MARCH 2012 (ORIGINAL), AND APRIL 2019 (SUPPLEMENTARY). ELECTRONIC SURVEY FILES ARE AVAILABLE UPON REQUEST FROM MASSDOT.

**EXISTING PLANS:**  
PLANS FOR THE EXISTING BRIDGE ARE AVAILABLE AND MAY BE SEEN AT THE OFFICE OF THE STATE BRIDGE ENGINEER, MASSDOT-HIGHWAY DIVISION, 10 PARK PLAZA, BOSTON, MASSACHUSETTS.

**SCALES:**  
SCALES NOTED ON THE PLANS ARE NOT APPLICABLE TO REDUCED SIZE PRINTS. DIVIDE SCALES BY TWO FOR HALF-SIZE PRINTS (A3).

**FOUNDATIONS:**  
FOUNDATIONS MAY BE ALTERED, IF NECESSARY, TO SUIT CONDITIONS ENCOUNTERED DURING CONSTRUCTION, WITH THE APPROVAL OF THE ENGINEER.

**UNSUITABLE MATERIAL:**  
ALL UNSUITABLE MATERIAL SHALL BE REMOVED WITHIN THE LIMITS OF THE FOUNDATIONS OF THE STRUCTURE, AS DIRECTED BY THE ENGINEER.

**SEISMIC GROUND SHAKING HAZARD:**  
SEE GEOTECHNICAL REPORT PREPARED BY LAHLAF GEOTECHNICAL CONSULTING, INC. (LGCI), DATED DECEMBER 8, 2015; REVISED FEBRUARY 12, 2020.

DESIGN RETURN PERIOD: 1000 YEARS

DESIGN SPECTRA:  
 $A_s = 0.101g$   
 $S_{ss} = 0.218g$   
 $S_{si} = 0.091g$   
 SITE CLASS = D  
 SEISMIC DESIGN CATEGORY (SDC) = A

**ANCHOR BOLTS:**  
ALL ANCHOR BOLTS SHALL BE SET BY TEMPLATE BEFORE THE CONCRETE IS PLACED.

**REINFORCEMENT:**  
REINFORCING STEEL SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 31 GRADE 60. UNLESS OTHERWISE NOTED ON THE CONSTRUCTION DRAWINGS, ALL BARS SHALL BE LAPPED AS FOLLOWS:

MODIFICATION CONDITION	#4 BARS	#5 BARS
1. NONE	21"	26"
2. 12" OF CONCRETE BELOW BARS	29"	36"
3. COATED BARS, COVER<3db, OR CLEAR SPACING<6db	31"	39"
4. COATED BARS, ALL OTHER CASES	25"	31"
5. CONDITION 2. AND 3.	35"	44"
6. CONDITION 2. AND 4.	34"	43"

IF THE ABOVE BARS ARE SPACED 6" OR MORE ON CENTER, THE LAP LENGTH SHALL BE 80% OF THE LAP LENGTH GIVEN ABOVE. ALL OTHER BARS SHALL BE LAPPED AS SHOWN ON THE CONSTRUCTION DRAWINGS.

**PRECAST ELEMENTS:**  
THE FABRICATOR IS RESPONSIBLE FOR THE DESIGN AND INSTALLATION OF LIFT HOOKS FOR ALL PRECAST ELEMENTS. UNDER NO CIRCUMSTANCES WILL THE REBAR ELEMENTS SHOWN ON THE PLANS BE USED TO LIFT THE PRECAST ELEMENTS.

ESTIMATED BRIDGE QUANTITIES		
(NOT GUARANTEED)		
ITEM DESCRIPTION	QTY.	UNIT
EARTH EXCAVATION	2400	CY
REINFORCED CONCRETE EXCAVATION	110	CY
GRAVEL BORROW	15	CY
GRAVEL BORROW FOR BRIDGE FOUNDATION	50	CY
GRAVEL BORROW FOR BACKFILLING STRUCTURES AND PIPES	860	CY
CONTROLLED DENSITY FILL - NON - EXCAVATABLE	3	CY
CRUSHED STONE FOR BRIDGE FOUNDATIONS	90	TON
SUPERPAVE BRIDGE PROTECTIVE COURSE - 12.5 (SPC-B-12.5)	5	TON
TEMPORARY BARRIER - LIMITED DEFLECTION (TL-3)	100	FT
DRILLING AND GROUTING DOWELS	120	EA
ALTERATION TO BRIDGE STRUCTURE NO. M-22-058 (AJ0)	1	LS
TEMPORARY PROTECTIVE SHIELDING	820	SF
WALL STRUCTURE, WALL NO. 1	1	LS
WALL STRUCTURE, WALL NO. 2	1	LS
WALL STRUCTURE, WALL NO. 3	1	LS

**CONSTRUCTION JOINTS:**  
CONSTRUCTION JOINTS, OTHER THAN THOSE SHOWN ON THE PLANS, WILL NOT BE PERMITTED WITHOUT THE PRIOR APPROVAL OF THE ENGINEER.

**UTILITIES:**  
DURING CONSTRUCTION, THE CONTRACTOR SHALL LOCATE AND PROTECT FROM DAMAGE ALL UTILITIES THAT ARE TO REMAIN.

**COATED BARS:**  
ALL REINFORCEMENT EXCEPT FOR THE APPROACH SLAB SHALL BE COATED.

**CONSTRUCTION REQUIREMENTS AND PROCEDURES:**  
THE CONTRACTOR SHALL TAKE THE PROPER PRECAUTIONS TO INSURE THE STABILITY AND SAFE PERFORMANCE OF ALL STRUCTURAL ELEMENTS DURING DEMOLITION AND CONSTRUCTION.

CONCRETE MIX:	
4000 PSI, 1 1/2", 565 CEMENT CONCRETE	ABUTMENTS, WINGWALLS, APPROACH SLABS AND MOMENT SLABS
5000 PSI, 3/4", 685 HP CEMENT CONCRETE	SHARED USE PATH, CP-PL2 BARRIER PARAPET AND PRECAST HIGHWAY GUARDRAIL TRANSITIONS
4000 PSI, 3/4", 585 HP CEMENT CONCRETE	BRIDGE DECK AND DIAPHRAGMS
4000 PSI, 3/4", 610 CEMENT CONCRETE	ABUTMENT BACKWALLS AND KEEPER BLOCKS

MILLBURY McCRACKEN ROAD			
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	80	152
PROJECT FILE NO. 605377			
GENERAL NOTES			

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



BORING 102 (B102)

BORING 2 (B2)

BORING 3 (B3)

MILLBURY McCracken ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	81	152
PROJECT FILE NO. 605377			

BORING LOGS (1 OF 5)

EL. 430

EL. 420

EL. 410

EL. 400

EL. 390

EL. 380

EL. 370

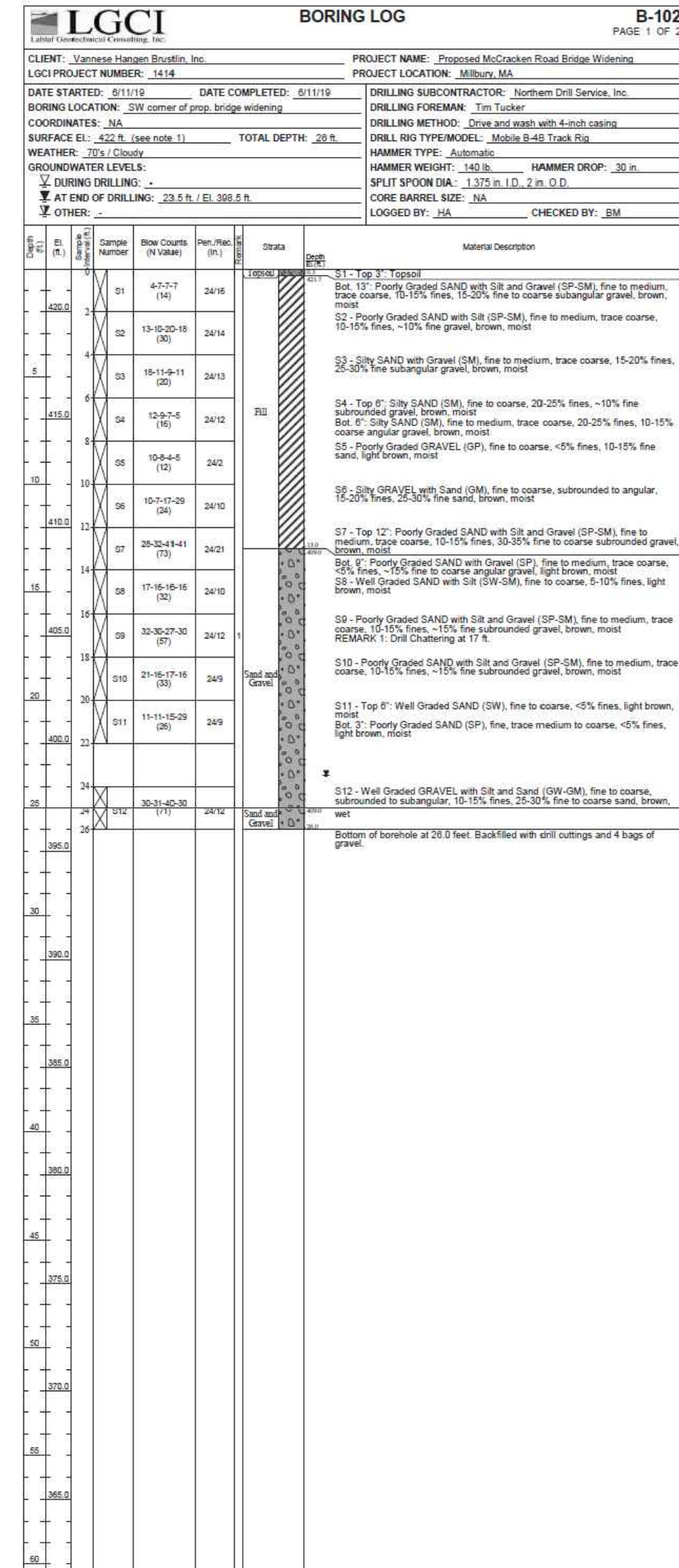
EL. 360

ELEVATION (NAVD88)

EXIST. GROUND SURFACE  
EL. = 422±

BOT. OF EXIST. N. ABUT. FTG.  
EL. = 410±  
BOT. OF PROP. N. ABUT. FTG.  
EL. = 408.0

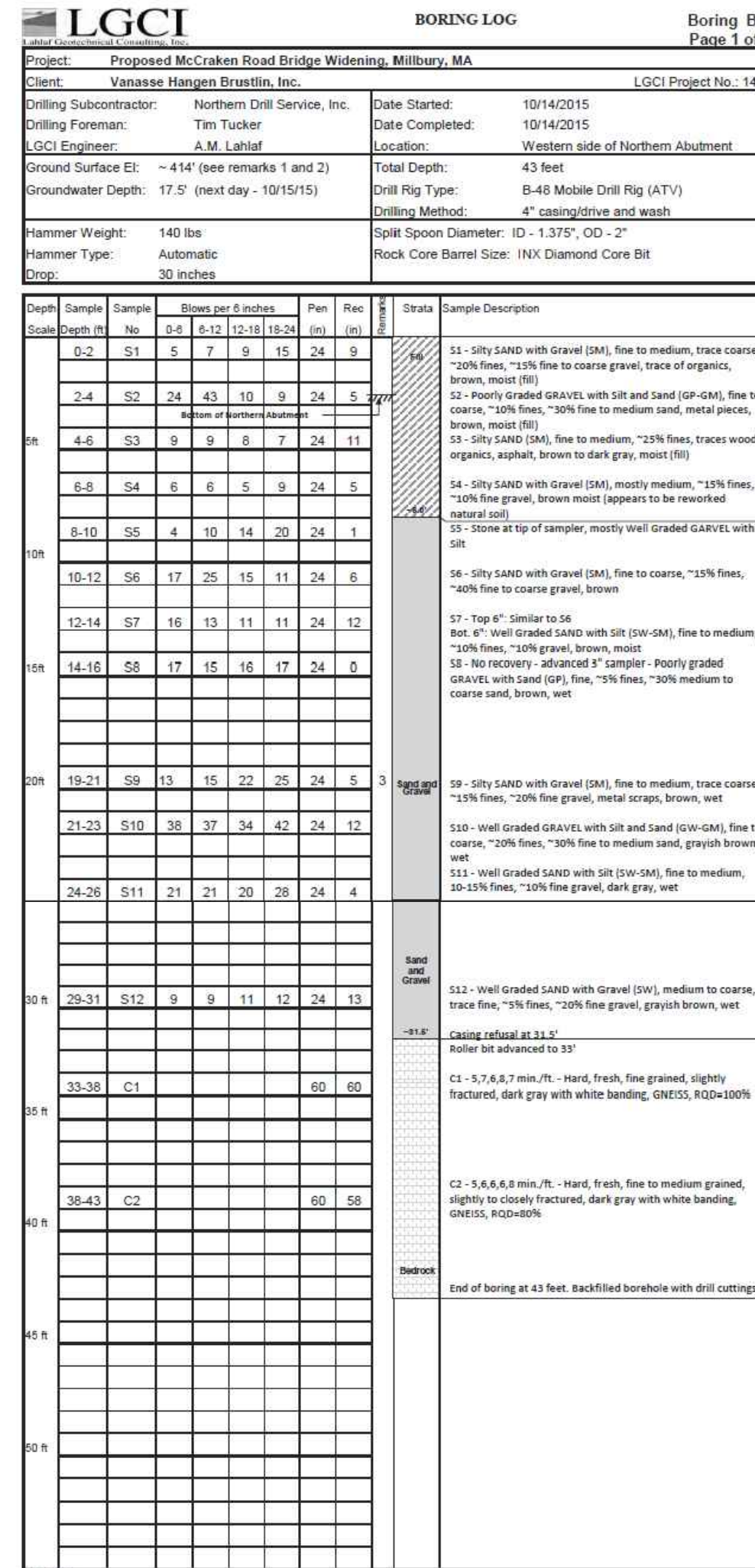
OBSERVED GROUNDWATER (10/14/15)  
EL. = 398.5



EXIST. GROUND SURFACE  
EL. = 414

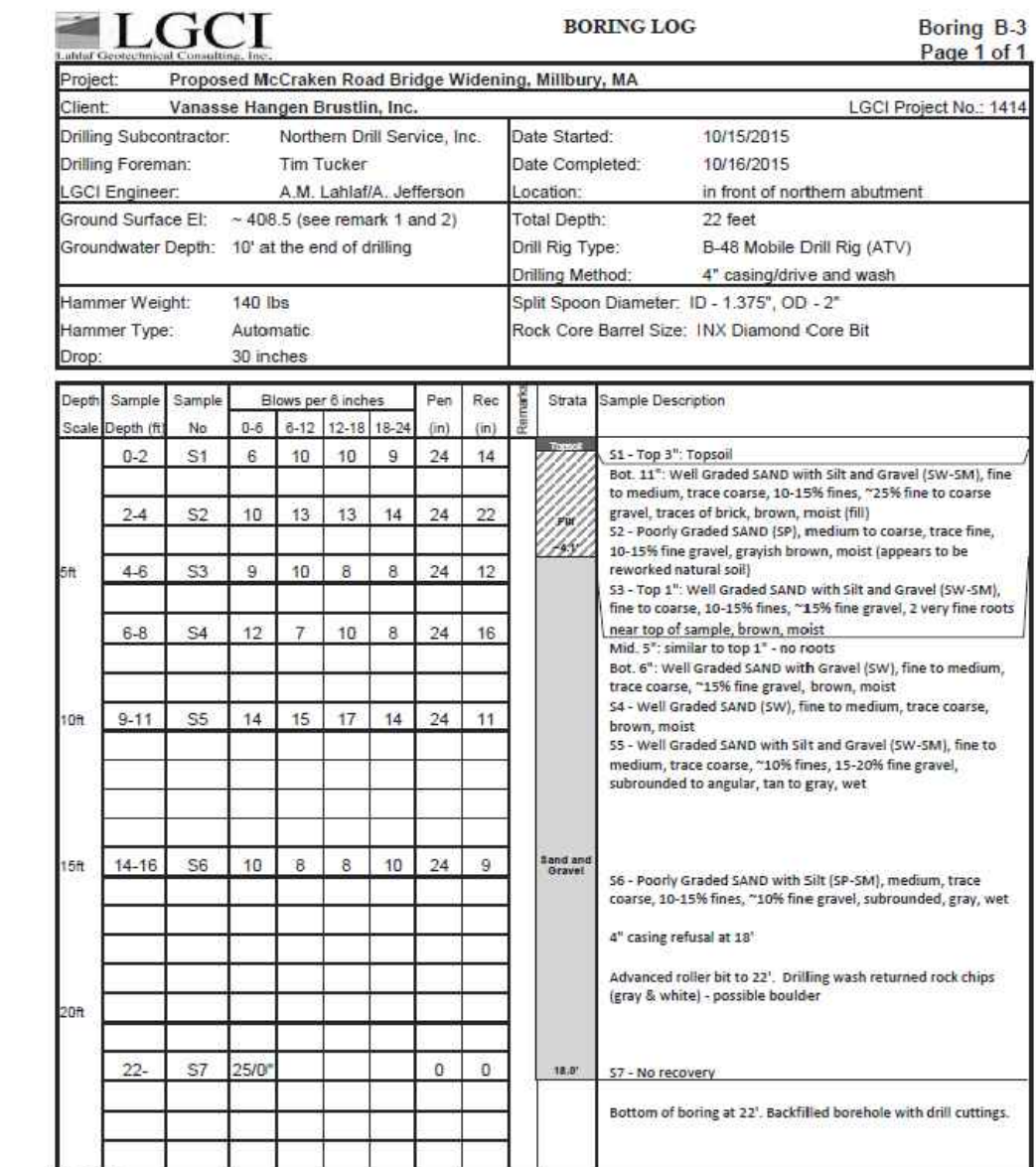
BOT. OF EXIST. N. ABUT. FTG.  
EL. = 410±  
BOT. OF PROP. N. ABUT. FTG.  
EL. = 408.0

OBSERVED GROUNDWATER (10/14/15)  
EL. = 396.5



BOT. OF EXIST. N. ABUT. FTG.  
EL. = 410±  
EXIST. GROUND SURFACE  
EL. = 408.5  
BOT. OF PROP. N. ABUT. FTG.  
EL. = 408.0

OBSERVED GROUNDWATER (10/16/15)  
EL. = 398.5



NOTE: EXISTING GROUND SURFACE ELEVATION IS LOWER THAN BOTTOM OF FOOTING ELEVATIONS DUE TO SLOPED FILL IN FRONT OF ABUTMENTS.

- LOCATION OF BORINGS SHOWN ON THE PLAN THUS: [Symbol]
- BORINGS ARE TAKEN FOR THE PURPOSE OF DESIGN AND SHOW CONDITIONS AT BORING POINTS ONLY, BUT DO NOT NECESSARILY SHOW THE NATURE OF THE MATERIALS TO BE ENCOUNTERED DURING CONSTRUCTION.
- WATER LEVELS SHOWN ON THE BORING LOGS WERE OBSERVED AT THE TIME OF TAKING BORINGS AND DO NOT NECESSARILY SHOW THE TRUE GROUND WATER LEVEL.
- FIGURES IN COLUMNS INDICATE NUMBER OF BLOWS REQUIRED TO DRIVE A 1 1/8" I.D. SPLIT SPOON SAMPLER 6" USING A 140 POUND WEIGHT FALLING 30".
- BORING SAMPLES B1, B2, B3, B4, B101 AND B102 ARE STORED AT STORAGE FACILITY LOCATED ON ROUTE 114 (219 WINTHROP AVE.) IN LAWRENCE, MA. THE CONTRACTOR MAY EXAMINE THE SOIL AND ROCK SAMPLES BY CONTACTING THE MASSDOT GEOTECHNICAL SECTION AT 10 PARK PLAZA, BOSTON, MA.
- BORINGS B1, B2, B3 AND B4 WERE MADE IN OCTOBER 2015. BORINGS B101 AND B102 WERE MADE IN JUNE 2019. BORINGS G-1, G-2 AND G-3 WERE MADE IN DECEMBER 1996. BORING SPB-87 WAS MADE IN JUNE 1995. BORING N-206 WAS MADE IN MARCH 1995. BORING N-206A WAS MADE IN APRIL 1995.
- BORINGS B1, B2, B3, B4, B101 AND B102 WERE MADE BY NORTHERN DRILL SERVICES INC., 130 EAST MAIN STREET, NORTHBOROUGH, MA, 01532. BORINGS G-1, G-2, G-3 AND SPB-87 WERE MADE BY GUILD DRILLING CO., INC. EAST PROVIDENCE, RI. BORINGS N-206 AND N-206A WERE MADE BY GREEN ENVIRONMENTAL QUINCY, MA.
- THE NORTH AMERICAN VERTICAL DATUM (NAVD) OF 1988 IS USED THROUGHOUT. EXISTING BRIDGE PLANS AND BORINGS DRILLED PRIOR TO 2015 (OR IN 1995 AND 1996) REFERENCE THE NATIONAL GEODETIC VERTICAL DATUM (NGVD) OF 1929. THE TWO DATUMS ARE RELATED AS FOLLOWS:

EL. (NAVD 1988) = EL. (NGVD 1929) - 0.64 FEET

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	82	152
PROJECT FILE NO. 605377			

BORING LOGS (2 OF 5)

BORING G-1

BORING G-2

EL. 430

EL. 420

EL. 410

EXIST. GROUND SURFACE  
EL. 407.0

EL. 400

EL. 390

EL. 380

EL. 370

EL. 360

ELEVATION  
(NAVD88)

GUILD DRILLING CO., INC. 100 WATER STREET • EAST PROVIDENCE, R.I.										SHEET 1 OF 1	
TO MASSACHUSETTS HIGHWAY DEPART.			ADDRESS South Boston, Mass.			HOLE NO. G-1					
PROJECT NAME Route 146			LOCATION Millbury - Worcester, Mass.			PROJ. NO. 93159					
REPORT SENT TO above			OUR JOB NO. 97-167 (Scale 1" = 6.0')			SURF. ELEV. 407.64					
GROUND WATER OBSERVATIONS										DATE	
At 1.0 after Hours		Type	CASING		SAMPLER		CORE BAR		Start 11/25/96 - 10:15 AM		
		NW	S/S		NV-II				Complete 11/26/96 - 10:20 AM		
		3"	1-3/8"						Boring Foreman P. Brescia		
		300#	140#		BIT				Inspector/Engr. J. Murphy		
		24"	30"		Dia.						
LOCATION OF BORING N 438,367.00 - E 524,281.99										Total Time: 14.5 Hours	
Depth	Casing Blows per foot	Sample Depths From - To	Type of Sample	Blows per 6" on Sampler From - To	Mol. Density of Consist.	Strata Change Elev./Depth	SOIL OR ROCK IDENTIFICATION	SAMPLE			
				0-6 6-12 12-18			Remarks include color, gradation, type of soil etc. Rock-color, type, condition, hardness, drilling time, seams, etc.	No.	Per*	Rec.*	
		0.0-1.5	D	2 1 4			Moist loose, Brown FINE to COARSE SAND, some fine gravel, trace inorganic silt	1			
5		1.5-6.0	D	9 11 9		4.0	Wet medium dense, Brown FINE SAND	2			
10		10.0-11.5	D	7 8 8				3			
15		15.0-16.5	D	8 7 12				4			
20		20.0-21.5	D	7 6 5		18.0	Wet medium dense, Brown FINE SAND, some fine to coarse gravel, trace inorganic silt	5			
25		25.0-26.5	D	7 9 10		24.0	Wet medium dense, Brown FINE to COARSE SAND, some fine to coarse gravel, trace inorganic silt	6			
30		30.0-31.5	D	11 22 28			* becomes dense	7			
35		32.5-37.5	C			32.0	(Top of Bedrock) Gray GRANITE SCHIST 48" Recovery - 80%	C1			
		37.5-42.5	C				82" Recovery - 86.7%	C2			
						42.5	Bottom of Boring 42.5'				

\*BORING G-1 IS NOT LOCATED IN THE KEY PLAN VIEW. SEE EXISTING BRIDGE PLANS FOR BORING LOCATION.

EXIST. GROUND SURFACE  
EL. 413.96

BOT. OF EXIST.  
N. ABUT. FTG.  
EL. 409.37±

BOT. OF PROP.  
N. ABUT. FTG.  
EL. 407.37

GUILD DRILLING CO., INC. 100 WATER STREET • EAST PROVIDENCE, R.I.										SHEET 1 OF 1	
TO MASSACHUSETTS HIGHWAY DEPART.			ADDRESS South Boston, Mass.			HOLE NO. G-2					
PROJECT NAME Route 146			LOCATION Millbury - Worcester, Mass.			PROJ. NO. 93159					
REPORT SENT TO above			OUR JOB NO. 97-167 (Scale 1" = 6.0')			SURF. ELEV. 414.59					
GROUND WATER OBSERVATIONS										DATE	
At after Hours		Type	CASING		SAMPLER		CORE BAR		Start 11/25/96 - 10:15 AM		
		NW	S/S		NV-II				Complete 11/26/96 - 10:20 AM		
		3"	1-3/8"						Boring Foreman P. Brescia		
		300#	140#		BIT				Inspector/Engr. J. Murphy		
		24"	30"		Dia.						
LOCATION OF BORING N 438,224.95 - E 524,344.00										Total Time: 8 Hours	
Depth	Casing Blows per foot	Sample Depths From - To	Type of Sample	Blows per 6" on Sampler From - To	Mol. Density of Consist.	Strata Change Elev./Depth	SOIL OR ROCK IDENTIFICATION	SAMPLE			
				0-6 6-12 12-18			Remarks include color, gradation, type of soil etc. Rock-color, type, condition, hardness, drilling time, seams, etc.	No.	Per*	Rec.*	
		0.0-1.5	D	2 2 6			Moist loose, 1' Topsoil & Roots - Brown FINE to COARSE SAND and medium Gravel	1			
5		4.0-5.5	D	21 18 17		4.0	Dry dense, Brown COARSE to FINE SAND and fine to medium Gravel	2			
10		9.0-10.5	D	16 17 15				3			
15		14.0-15.5	D	14 20 25			Wet dense, Brown COARSE to FINE SAND and fine to medium Gravel, some coarse gravel, trace inorganic silt	4			
20		19.0-20.5	D	23 28 20				5			
25		24.0-25.5	D	15 23 29			* becomes very dense	6			
30		29.0-34.0	C			28.8	(Refusal at 28.8' - Button Bit to 29')	C1			
							Gray GRANITE - Fractured 60" Recovery - 100%				
35		34.0-39.0	C				47" Recovery - 78.3%	C2			
						39.0	Bottom of Boring 39'				
GROUND SURFACE TO 29'										USED NW CASING: THEN Cored	

\*GROUNDWATER DEPTH WAS NOT MEASURED FOR BORING G-2.

\*SEE SHEET 3 FOR BORING LOG NOTES.

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

605377\_BR3\_BORING LOGS.DWG Picked on 11-Apr-2022 8:52 AM ISSUED FOR CONSTRUCTION (SF) APRIL 16, 2022

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	83	152
PROJECT FILE NO. 605377			
BORING LOGS (3 OF 5)			

BORING N-206

BORING N-206A

EL. 430  
EL. 420  
EL. 410  
EL. 400  
EL. 390  
EL. 380  
EL. 370  
EL. 360  
ELEVATION (NAVD88)

EXIST. GROUND SURFACE  
EL. 411.37±  
BOT. OF EXIST. N. ABUT. FTG.  
EL. 409.37±  
BOT. OF PROP. N. ABUT. FTG.  
EL. 407.37

**GREEN ENVIRONMENTAL BORING REPORT**

216 Rockin Drive  
Quincy, Massachusetts 02169  
Tel: (617) 479-0550

JOB NO.: 2985  
START DATE: MARCH 29, 1995  
END DATE: MARCH 29, 1995  
BORING NO: N-206  
LINE AND STATION:  
OFFSET:  
GROUND ELEVATION:

JOB LOCATION: Worcester - Millbury  
Route 146 / MA Turnpike interchange  
W3

MASSACHUSETTS HIGHWAY DEPARTMENT  
CONTRACT NO. 95308

Scale 1"=8'

DEPTH FEET	Sample No.	Depth	BLOWS PER 6 IN. ON SAMPLER				MIN PER FOOT	STRATA CHANGE	FIELD IDENTIFICATION OF SOIL / ROCK	CASING BLOWS
			0'-6"	6'-12"	12'-18"	18'-24"				
	1	0-15"	6	7	6			Dry, medium dense, brown, FINE TO COARSE SAND, some gravel, trace roots.		
5	2	5-25"	16	19	16		5'	Dry, dense, brown, FINE TO COARSE SAND, trace gravel.		
10	3	10-116"	8	9	9		10'	Wet, medium dense, brown, FINE SAND, trace coarse sand.		
14' *BOTTOM OF BORING: 14'										

WATER LEVEL: 0'  
MONITORING WELL INSTALLED: No  
DRILLING RIG TYPE: Snd  
BORING STARTED: 11:00 A.M.  
BORING COMPLETED: 2:30 P.M.  
TOTAL HOURS: 3.5  
DRILLER: John Haisabura  
HELPER: N/A  
INSPECTOR: Kevin O'Malley

SAMPLER TYPE: SS  
SAMPLER WEIGHT OF HAMMER: 140 lb  
SAMPLER HAMMER FALL: 30"  
SAMPLER ID: 1 3/8"  
INSIDE LENGTH OF SAMPLER: 18"  
DIAMOND BIT SIZE: N/A  
CASING ID: 3"  
WEIGHT OF HAMMER: 300 lb  
HAMMER FALL: 24"

NOTES/CHANGED LOCATION: Number of samples: 3  
Rock Core: 0  
\*Hit water line at 14', hole relocated. Water line not marked. See log for N-206A.

EXIST. GROUND SURFACE  
EL. 411.37±  
BOT. OF EXIST. N. ABUT. FTG.  
EL. 409.37±  
BOT. OF PROP. N. ABUT. FTG.  
EL. 407.37

**GREEN ENVIRONMENTAL BORING REPORT**

216 Rockin Drive  
Quincy, Massachusetts 02169  
Tel: (617) 479-0550

JOB NO.: 2985  
START DATE: APRIL 10, 1995  
END DATE: APRIL 10, 1995  
BORING NO: N-206A  
LINE AND STATION:  
OFFSET:  
GROUND ELEVATION:

JOB LOCATION: Worcester - Millbury  
Route 146 / MA Turnpike interchange  
W3

MASSACHUSETTS HIGHWAY DEPARTMENT  
CONTRACT NO. 95308

Scale 1"=8'

DEPTH FEET	Sample No.	Depth	BLOWS PER 6 IN. ON SAMPLER				MIN PER FOOT	STRATA CHANGE	FIELD IDENTIFICATION OF SOIL / ROCK	CASING BLOWS
			0'-6"	6'-12"	12'-18"	18'-24"				
No samples obtained from 0'-14', see hole # N-206.										
15	1A	14-15"	9	7			14'	Wet, medium dense, brown, COARSE TO FINE SAND.		
		15-15.6"	8					Wet, medium dense, brown, FINE SAND.		
20	2	19-20.6"	15	13	10		19'	Wet, medium dense, brown, COARSE TO FINE SAND, trace gravel.		
20.6" *BOTTOM OF BORING: 20.6'										

WATER LEVEL:  
MONITORING WELL INSTALLED: No  
DRILLING RIG TYPE: AQ II  
BORING STARTED: 7:30 A.M.  
BORING COMPLETED: 11:00 A.M.  
TOTAL HOURS: 3.5  
DRILLER: John Haisabura  
HELPER: N/A  
INSPECTOR: Kevin O'Malley

SAMPLER TYPE: SS  
SAMPLER WEIGHT OF HAMMER: 140 lb  
SAMPLER HAMMER FALL: 30"  
SAMPLER ID: 1 3/8"  
INSIDE LENGTH OF SAMPLER:  
DIAMOND BIT SIZE:  
CASING ID: 4"  
WEIGHT OF HAMMER: 300 lb  
HAMMER FALL: 24"

NOTES/CHANGED LOCATION: Number of samples: 2  
Rock Core: 0

\*SEE SHEET 3 FOR BORING LOG NOTES.

\*GROUNDWATER DEPTH WAS NOT MEASURED FOR BORING N-206.

\*GROUNDWATER DEPTH WAS NOT MEASURED FOR BORING N-206A.

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

605377\_BR3\_BORING\_LOGS.DWG Picked on 11-Apr-2022 8:53 AM  
ISSUED FOR CONSTRUCTION (SF) APRIL 16, 2022

**BORING 4 (B4)**

EL. 430  
 EL. 420  
 EL. 410  
 EL. 400  
 EL. 390  
 EL. 380  
 EL. 370  
 EL. 360  
 ELEVATION (NAVD88)

BOT. OF EXIST. S. ABUT. FTG. EL. = 412±  
 EXIST. GROUND SURFACE EL. = 408  
 BOT. OF PROP. S. ABUT. FTG. EL. = 407.0  
 OBSERVED GROUNDWATER (10/16/15) EL. = 397

LGCI BORING LOG Boring B-4 Page 1 of 2									
Project: Proposed McCracken Road Bridge Widening, Millbury, MA									
Client: Vantage Hargest Driveline, Inc.					LSCI Project No.: 1414				
Drilling Subcontractor: Northern Drill Service, Inc.					Date Started: 10/16/2015				
Drilling Foreman: Tim Tucker					Date Completed: 10/16/2015				
LSCI Engineer: Andrew Jefferson					Location: in front of southern abutment				
Ground Surface El: -4.08' (see remark 1)					Total Depth: 28 feet				
Groundwater Depth: 11' at the end of drilling					Drill Rig Type: B-45 Mobile Drill Rig (ATV)				
Hammer Weight: 140 lbs					Split Spoon Diameter: ID - 1.375", OD - 2"				
Hammer Type: Automatic					Rock Core Barrel Size: INX Diamond Core Bit				
Rig: 30 inches									
Depth (ft)	Sample No.	Sample	Blows per 5 inches	Pen (in)	Rec (in)	Strat	Sample Description	Notes	Remarks
0-2	S1	0-2	12-14	18	24	12	S1 - Heavy graded SAND (SP), fine to medium, trace coarse, 10% fine gravel, subrounded, light brown, moist		
3-4	S2	3-4	9	13	18	14	S2 - Similar to S1, 10% fine gravel, trace coarse, 10% fines		
4-8	S3	4-8	6	7	10	12	S3 - Heavy graded SAND (SP), fine to medium, 10% fine gravel, light brown, moist		
8-10	S4	8-10	8	9	14	19	S4 - Similar to S3		
10-11	S5	10-11	15	10	23	7	S5 - Well Graded GRAVEL with Silt and Sand (GW-GM), fine trace coarse, 10% fines, 10% fine to medium sand, grayish brown, wet		
14-16	S6	14-16	4	12	18	13	S6 - Well Graded GRAVEL with Silt and Sand (GW-GM), fine trace coarse, 10-15% fines, 10-15% medium to coarse sand, trace fine, grayish brown, wet		
19-21	S7	19-21	32	23	17	9	S7 - Silty GRAVEL (GM), fine to coarse, 15-20% fines, 10-15% medium to coarse sand, olive gray, wet		
24-25.5	S8	24-25.5	16	17	25.0	18	S8 - Heavy Graded SAND with Gravel (SP), fine, trace medium, 10-15% fines, 10-15% fine to coarse gravel, angular, tan, wet		
2 - Drilling wash returned rock chips (gray & white).									

NOTE: EXISTING GROUND SURFACE ELEVATION IS LOWER THAN BOTTOM OF FOOTING ELEVATIONS DUE TO SLOPED FILL IN FROM OF ABUTMENTS.

**BORING 1 (B1)**

LGCI BORING LOG Boring B-1 Page 1 of 2									
Project: Proposed McCracken Road Bridge Widening, Millbury, MA									
Client: Vantage Hargest Driveline, Inc.					LSCI Project No.: 1414				
Drilling Subcontractor: Northern Drill Service, Inc.					Date Started: 10/15/2015				
Drilling Foreman: Tim Tucker					Date Completed: 10/15/2015				
LSCI Engineer: A.M. Lahar					Location: Western of southern abutment				
Ground Surface El: -4.14' (see remark 1)					Total Depth: 44 feet				
Groundwater Depth: Not measured					Drill Rig Type: B-45 Mobile Drill Rig (ATV)				
Hammer Weight: 140 lbs					Split Spoon Diameter: ID - 1.375", OD - 2"				
Hammer Type: Automatic					Rock Core Barrel Size: INX Diamond Core Bit				
Rig: 30 inches									
Depth (ft)	Sample No.	Sample	Blows per 5 inches	Pen (in)	Rec (in)	Strat	Sample Description	Notes	Remarks
0-2	S1	0-2	1	3	2	8	S1 - Top 8" Topsoil		
2-4	S2	2-4	5	10	11	24	S2 - Well Graded SAND with Silt and Gravel (SW-GM), fine to medium, trace coarse, 10% fines, 10% fine gravel, olive gray, moist (M)		
4-8	S3	4-8	10	12	16	24	S3 - Well Graded SAND with Silt and Gravel (SW-GM), fine to medium, trace coarse, 10% fines, 10-20% fine gravel, olive gray, moist (M)		
8-10	S4	8-10	28	21	23	24	S4 - Top 8" Silty SAND (SM), fine to medium, 10% organic fines, trace of silt, dark brown to gray, moist (M)		
10-12	S5	10-12	10	16	20	16	S5 - Well Graded SAND with Silt and Gravel (SW-GM), medium to coarse, trace fine, 5-10% fines, 10% fine to coarse gravel, brown, wet		
12-14	S6	12-14	16	14	14	24	S6 - Well Graded SAND with Silt and Gravel (SW-GM), medium to coarse, trace fine, 5-10% fines, 10% fine to coarse gravel, brown, wet		
14-16	S7	14-16	7	9	10	24	S7 - Similar to S4, 10% fine to coarse gravel		
16-18	S8	16-18	29	27	41	24	S8 - Silty SAND with Gravel (SM), fine to medium, trace coarse, 10% fines, 10-20% fine gravel, brown, wet		
19-21	S9	19-21	14	17	27	24	S9 - Well Graded GRAVEL with Silt and Sand (GW-GM), fine to coarse, subrounded to angular, 5-10% fines, 10% fine to coarse sand, dark gray to brown, wet		
24-24.4	S11	NO RECOVERY				0	S11 - NO RECOVERY		
29-31	S12	29-31	18	17	15	24	S12 - Well Graded SAND with Silt and Gravel (SW-GM), medium to coarse, trace fine, 10% fines, 10% fine to coarse gravel, dark gray to brown, wet		
34-39	C1	34-39				60	C1 - 4.6, 5.5, 7.0 min. - hard, fresh to slightly weathered, closely to moderately fractured, fine to medium grained, dark gray with white banding, GSSS with 45 degree moderately to widely spaced joints, RQD=10%		
39-44	C2	39-44				60	C2 - 4.6, 5.5, 7.0 min. - hard, fresh to slightly weathered, closely to slightly fractured, fine to medium grained, dark gray with white banding, GSSS with 45 degree moderately to widely spaced joints, RQD=10%		
Bottom of boring at 44 feet. Backfilled borehole with drill cuttings.									

\*GROUNDWATER DEPTH WAS NOT MEASURED FOR BORING B1.

EXIST. GROUND SURFACE EL. = 416±  
 BOT. OF EXIST. S. ABUT. FTG. EL. = 412±  
 OBSERVED GROUNDWATER (6/11/19) EL. = 411.5  
 BOT. OF PROP. S. ABUT. FTG. EL. = 407.0

\*SEE SHEET 3 FOR BORING LOG NOTES.

**BORING 101 (B101)**

LGCI BORING LOG B-101 Page 1 of 1									
Client: Vantage Hargest Driveline, Inc.									
Project: Proposed McCracken Road Bridge Widening, Millbury, MA					LSCI Project No.: 1414				
Drilling Subcontractor: Northern Drill Service, Inc.					Date Started: 10/15/2015				
Drilling Foreman: Tim Tucker					Date Completed: 10/15/2015				
LSCI Engineer: Andrew Jefferson					Location: Western of southern abutment				
Ground Surface El: -4.14' (see remark 1)					Total Depth: 44 feet				
Groundwater Depth: Not measured					Drill Rig Type: B-45 Mobile Drill Rig (ATV)				
Hammer Weight: 140 lbs					Split Spoon Diameter: ID - 1.375", OD - 2"				
Hammer Type: Automatic					Rock Core Barrel Size: INX Diamond Core Bit				
Rig: 30 inches									
Depth (ft)	Sample No.	Sample	Blows per 5 inches	Pen (in)	Rec (in)	Strat	Sample Description	Notes	Remarks
0-2	S1	0-2	12-14	18	24	12	S1 - Heavy graded SAND (SP), fine to medium, trace coarse, 10% fine gravel, subrounded, light brown, moist		
3-4	S2	3-4	9	13	18	14	S2 - Similar to S1, 10% fine gravel, trace coarse, 10% fines		
4-8	S3	4-8	6	7	10	12	S3 - Heavy graded SAND (SP), fine to medium, 10% fine gravel, light brown, moist		
8-10	S4	8-10	8	9	14	19	S4 - Similar to S3		
10-11	S5	10-11	15	10	23	7	S5 - Well Graded GRAVEL with Silt and Sand (GW-GM), fine trace coarse, 10% fines, 10% fine to medium sand, grayish brown, wet		
14-16	S6	14-16	4	12	18	13	S6 - Well Graded GRAVEL with Silt and Sand (GW-GM), fine trace coarse, 10-15% fines, 10-15% medium to coarse sand, trace fine, grayish brown, wet		
19-21	S7	19-21	32	23	17	9	S7 - Silty GRAVEL (GM), fine to coarse, 15-20% fines, 10-15% medium to coarse sand, olive gray, wet		
24-25.5	S8	24-25.5	16	17	25.0	18	S8 - Heavy Graded SAND with Gravel (SP), fine, trace medium, 10-15% fines, 10-15% fine to coarse gravel, angular, tan, wet		
2 - Drilling wash returned rock chips (gray & white).									

APRIL 16, 2022 ISSUED FOR CONSTRUCTION  
 DATE DESCRIPTION  
 USE ONLY PRINTS OF LATEST DATE

605377\_B03\_BORING LOGS.DWG APRIL 16, 2022 ISSUED FOR CONSTRUCTION (SF) PLOTTED ON 11-APR-2022 8:53 AM

MILLBURY  
McCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	85	152
PROJECT FILE NO. 605377			

BORING LOGS (5 OF 5)

BORING G-3

BORING SPB-87

EL. 430

EL. 420

EL. 410

EL. 400

EL. 390

EL. 380

EL. 370

EL. 360

ELEVATION  
(NAVD88)

EXIST. GROUND SURFACE  
EL. = 411.74

BOT. OF EXIST. S. ABUT. FTG.  
EL. = 411.37±

BOT. OF PROP. S. ABUT. FTG.  
EL. = 406.37

OBSERVED GROUNDWATER  
(11/26/96)  
EL. = 399.14

**GUILD DRILLING CO., INC.**  
100 WATER STREET • EAST PROVIDENCE, R.I.

SHEET 1 OF 1

TO MASSACHUSETTS HIGHWAY DEPART. ADDRESS South Boston, Mass. HOLE NO. G-3  
PROJECT NAME Route 146 LOCATION Millbury - Worcester, Mass. PROJ. NO. 93159  
REPORT SENT TO above OUR JOB NO. 97-167 (Scale 1" = 6.0') SURF. ELEV. 412.37

GROUND WATER OBSERVATIONS		CASING	SAMPLER	CORE BAR	DATE
At 12.6	after 1/3 Hours	Type NW	S/S	NV-II	Start 11/26/96 - 10:50 AM
		Size I.D. 3"	1-3/8"		Complete 11/27/96 - 1:15 PM
		Hammer Wt. 300#	140#	BIT	Boring Foreman P. Brescia
		Hammer Fall 24"	30"	Dia.	Inspector/Engr. E. Olson

LOCATION OF BORING N 438, 192.00 - E 524, 392.01 Total Time: 10 Hours

Depth	Casing Blows per foot	Sample Depths From - To	Type of Sample	Blows per 6" on Sampler			Moisture Density of Consol.	Strata Change Elev./Depth	SOIL OR ROCK IDENTIFICATION	SAMPLE	
				0-6"	6-12"	12-18"				No.	Per' Rec'
		0.0-1.5	D	3	4	6			Dry loose, 6" Topsoil & Roots - Dark Brown COARSE to FINE SAND, trace fine to medium gravel	1	
5		4.0-5.5	D	18	16	17		3.5	Dry dense, Brown COARSE to FINE SAND and fine to medium Gravel	2	
10		9.0-10.5	D	11	14	18			Dry dense, Brown FINE to COARSE SAND, some fine gravel	3	
15		14.0-15.5	D	33	24	50		14.0	Wet very dense, Brown COARSE SAND and fine to coarse Gravel, Cobbles, trace inorganic silt	4	
20		19.0-20.5	D	43	33	30				5	
25		24.0-25.5	D	19	31	24				6	
30		29.0-29.7	D	22	120/2'	(Ref.)		29.7	Wet very dense, Brown COARSE to FINE SAND and fine to medium Gravel, some Granite fragments	7	
		30.5-35.5	C					5	(Top of Rock - Button Bit to 30.5') Gray GRANITE	C1	
								4.5	60' Recovery - 100%		
								5			
								5			
35		35.5-40.5	C					4.5	60' Recovery - 100%	C2	
								5.5			
								5.5			
								5.5			
								40.5	Bottom of Boring 40.5'		

GROUND SURFACE TO 29.7' USED NW CASING: THEN B.B. to 30.5' & Cored

BOT. OF EXIST. S. ABUT. FTG.  
EL. = 411.37±

EXIST. GROUND SURFACE  
EL. = 408.37

BOT. OF PROP. S. ABUT. FTG.  
EL. = 406.37

OBSERVED GROUNDWATER  
(6/29/95)  
EL. = 397.37

**GUILD DRILLING CO., INC.**  
100 WATER STREET • EAST PROVIDENCE, R.I.

SHEET 1 OF 1

TO MASSACHUSETTS HIGHWAY DEPART. ADDRESS South Boston, Mass. HOLE NO. SPB-87  
PROJECT NAME Route 146-Mass. Pike-Bikeway LOCATION Worcester / Millbury, Mass. PROJ. NO. 93159  
REPORT SENT TO Research & Materials OUR JOB NO. 96-38 (Scale 1" = 6.0') SURF. ELEV. 409

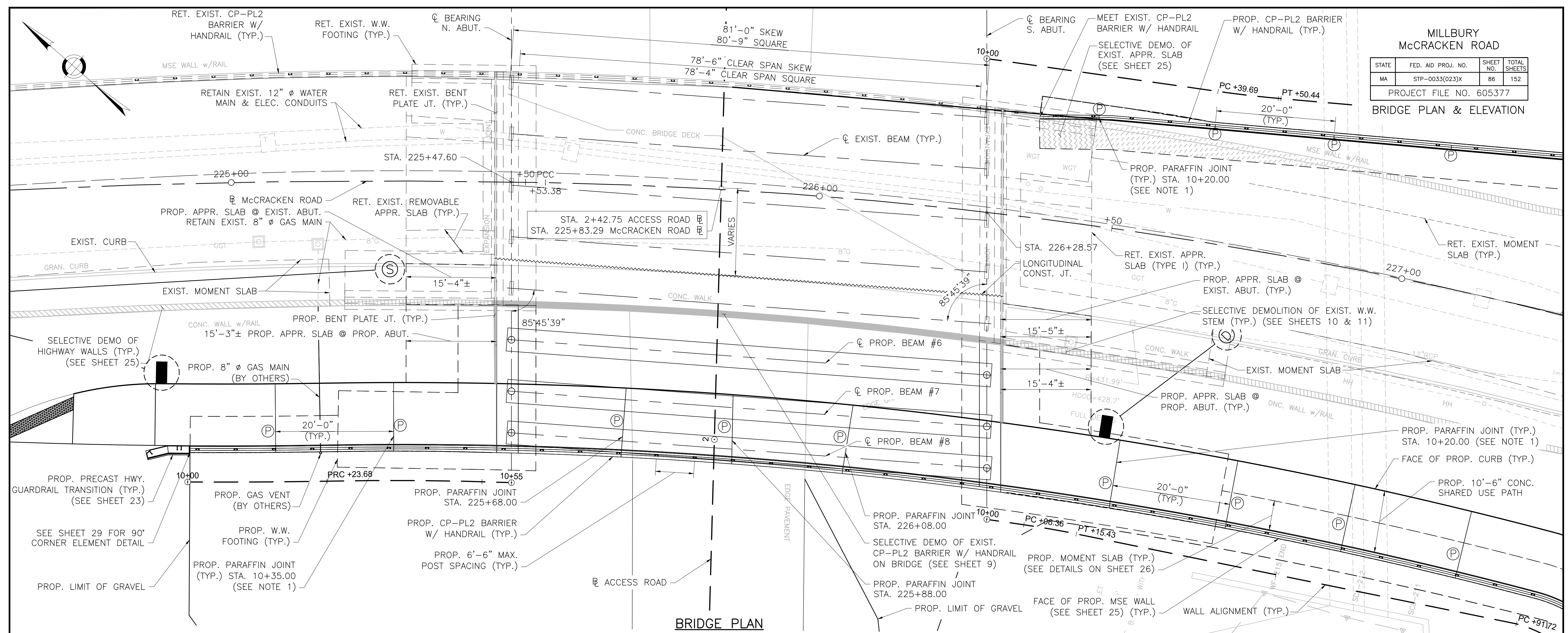
GROUND WATER OBSERVATIONS		CASING	SAMPLER	CORE BAR	DATE
At 11.0'	after 1/3 Hours	Type NW	S/S	NV-II	Start 6/29/95 - 7:00 AM
		Size I.D. 3"	1-3/8"		Complete 6/29/95 - 12:30 PM
		Hammer Wt. 300#	140#	BIT	Boring Foreman G. Braultlette
		Hammer Fall 24"	30"	Dia.	Inspector/Engr. J. Jordan

LOCATION OF BORING Line & Station: 16+35 - Offset: 20' LT. Total Time: 5.5 Hours

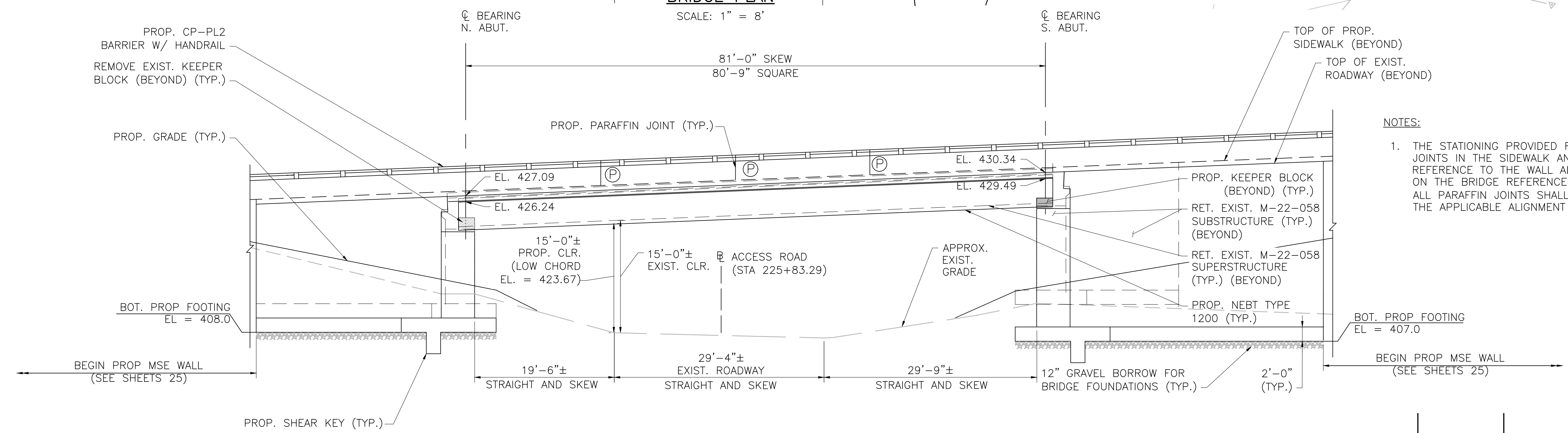
Depth	Casing Blows per foot	Sample Depths From - To	Type of Sample	Blows per 6" on Sampler			Moisture Density of Consol.	Strata Change Elev./Depth	SOIL OR ROCK IDENTIFICATION	SAMPLE	
				0-6"	6-12"	12-18"				No.	Per' Rec'
		0.0-1.5	D	18	16	18			Dry dense, 1" Black Top - Brown FINE to COARSE SAND and fine to coarse Gravel	1	
5		4.0-5.5	D	9	11	15			* becomes Moist medium dense	2	
10		9.0-10.5	D	11	11	11		9.0	Wet medium dense, Brown FINE SAND	3	
15		14.0-15.5	D	22	11	9		14.0	Wet medium dense, Brown FINE to COARSE SAND and fine to coarse Gravel, trace inorganic silt	4	
20		19.0-20.5	D	16	14	17			* becomes dense	5	
25		24.0-25.5	D	17	20	23				6	
		26.5-31.5	C					26.5	Gray GNEISS	C1	
								7	58' Recovery - 96.7%		
								7			
								6			
								6			
								5			
								7	60' Recovery - 100%	C2	
								7			
								7			
35								8			
								36.5	Bottom of Boring 36.5'		

\*SEE SHEET 3 FOR BORING LOG NOTES.

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



**BRIDGE PLAN**  
SCALE: 1" = 8'

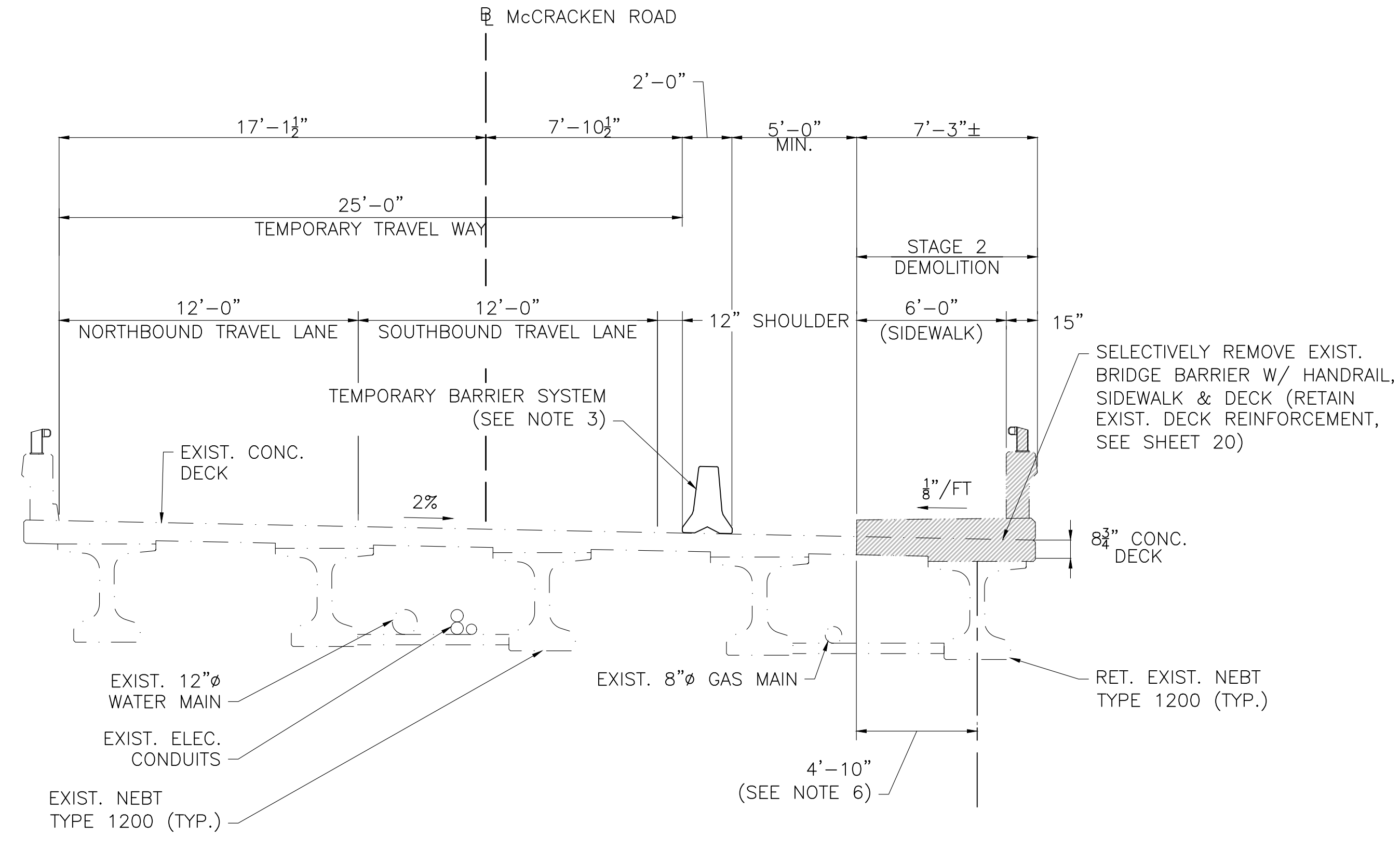


**ELEVATION (LOOKING EAST)**  
SCALE: 1" = 8'

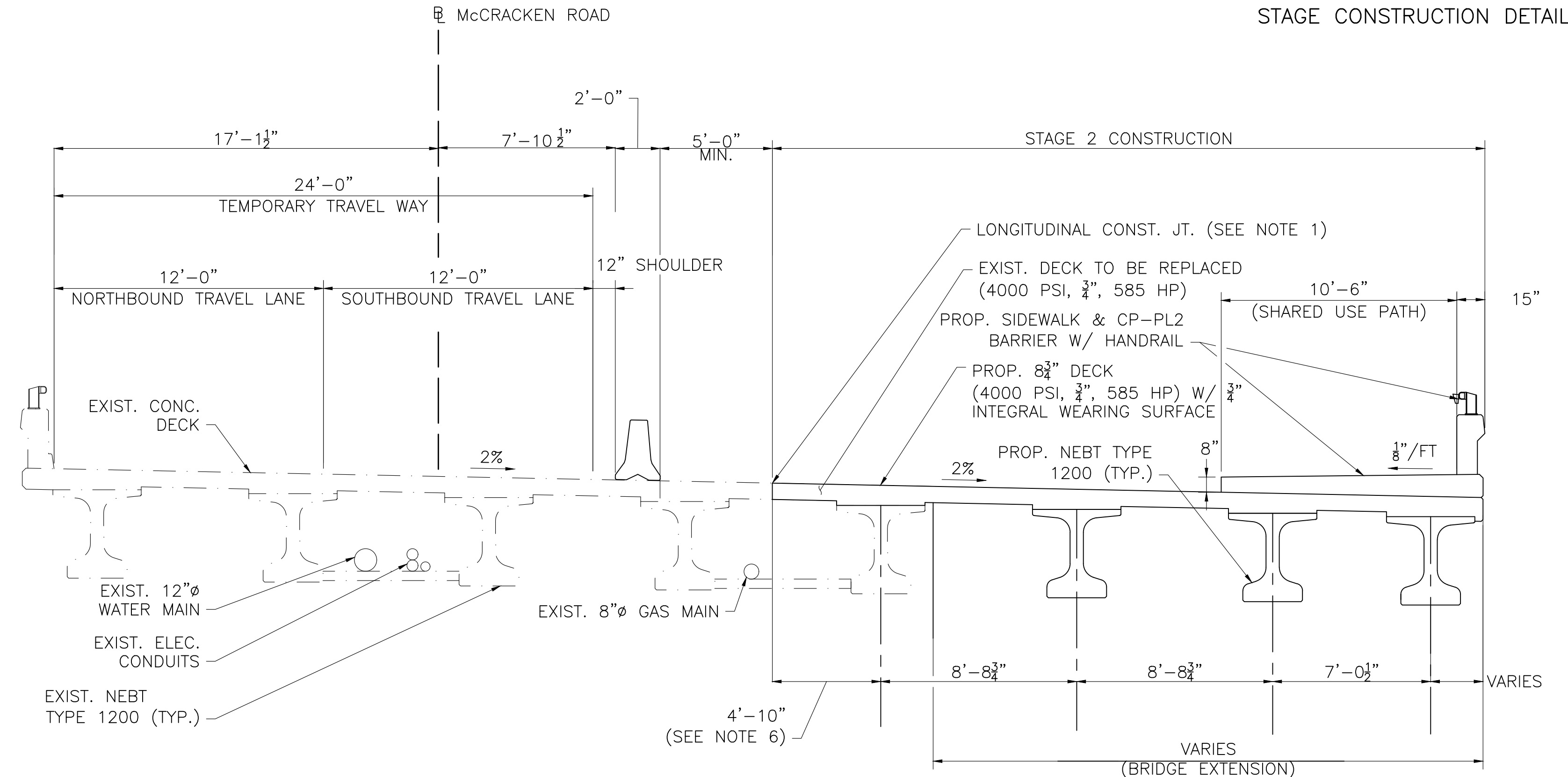
- NOTES:**
1. THE STATIONING PROVIDED FOR THE LAYOUT OF PARAFFIN JOINTS IN THE SIDEWALK AND SAFETY CURB ARE IN REFERENCE TO THE WALL ALIGNMENTS, PARAFFIN JOINTS ON THE BRIDGE REFERENCE THE ROADWAY ALIGNMENT. ALL PARAFFIN JOINTS SHALL BE SPACED 20'-0" ALONG THE APPLICABLE ALIGNMENT UNLESS OTHERWISE SPECIFIED.

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
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605377\_BR4\_BRIDGE PLAN & ELEVATION.DWG APRIL 16, 2022 ISSUED FOR CONSTRUCTION (SF)



**STAGE 2 – DEMOLITION (LOOKING SOUTH)**  
SCALE: 1/4" = 1'-0"



**STAGE 2 – CONSTRUCTION (LOOKING SOUTH)**  
SCALE: 1/4" = 1'-0"

- NOTES:**
1. ALL EXISTING DECK REINFORCING EXTENDING BEYOND THE LONGITUDINAL CONSTRUCTION JOINT SHALL REMAIN FOR USE IN LAPPING WITH PROPOSED DECK REINFORCING. ALL EXISTING SIDEWALK AND BRIDGE RAIL REINFORCING SHALL BE REMOVED (SEE SHEET 20).
  2. TEMPORARY PROTECTIVE SHIELDING SYSTEM NOT SHOWN FOR CLARITY. CONTRACTOR TO DESIGN TEMPORARY SHIELDING SYSTEM (PER SECTION 994.1 OF THE SPECIAL PROVISIONS).
  3. TEMPORARY BARRIER SYSTEM SHALL BE DELTA BLOCK DB 80 F-SHAPE IN 12'-6" LONG (OR APPROVED EQUAL). BARRIER LENGTH OF NEED SHALL CONFORM TO MANUFACTURER'S RECOMMENDATIONS TO ENSURE PROPER BARRIER FUNCTION.
  4. THE TEMPORARY BARRIER SHALL HAVE A DYNAMIC DEFLECTION OF 5'-0" MAX.
  5. THE TEMPORARY BARRIER SHALL HAVE A MAXIMUM BARRIER WIDTH OF 2'-0".
  6. THE LIMIT OF STAGE 2 DEMOLITION AND STAGE 2 CONSTRUCTION SHOULD BE MEASURED AS 4'-10" FROM THE CENTERLINE OF THE EXISTING BEAM AS SHOWN AND SHOULD BE PARALLEL TO THE BEAM. THE DISTANCE MEASURED FROM THE BASELINE, EDGE OF BRIDGE OR ANY OTHER COMPONENT WHICH HAS HORIZONTAL CURVATURE WILL VARY, SEE PLAN VIEW ON SHEET 8.

**STAGE 2 CONSTRUCTION SEQUENCE**

1. ALL WESTERLY MSE WALLS, BRIDGE ABUTMENTS, AND WINGWALLS ON THE NORTH SIDE OF THE BRIDGE OFF-ROADWAY AND ON THE SOUTH SIDE OF THE BRIDGE OFF-ROADWAY TO THE GREATEST EXTENT POSSIBLE SHALL BE CONSTRUCTED DURING STAGE 1, PRIOR TO THE BRIDGE WIDENING WORK NOTED BELOW IN STAGE 2.
2. INSTALL TEMPORARY BARRIER SYSTEM, CREATING 2 - 12'-0"± TEMPORARY TRAVEL LANES ON THE EAST SIDE OF THE BRIDGE.
3. INSTALL TEMPORARY PROTECTIVE SHIELDING SYSTEM.
4. SELECTIVELY REMOVE THE BRIDGE BARRIER W/ HANDRAIL, SIDEWALK, AND CONCRETE DECK DIRECTLY BENEATH SIDEWALK TO THE LIMITS SHOWN ON THE PLANS, EXPOSING EXISTING DECK REINFORCEMENT. ALL EXISTING DECK REINFORCEMENT SHALL BE RETAINED. EXISTING REINFORCEMENT STILL EMBEDDED SHALL BE RETAINED TO BE LAPPED WITH THE PROPOSED DECK REINFORCEMENT. EXISTING REINFORCEMENT THAT IS NOT STILL EMBEDDED MAY BE RE-USED.
5. SELECTIVELY DEMOLISH THE EXISTING KEEPER BLOCKS ON THE WEST EDGE OF THE BEAM SEATS.
6. SELECTIVELY DEMOLISH THE TOE OF THE EXISTING U-WINGWALL TO ALLOW FOR INSTALLATION OF PROPOSED ABUTMENT EXTENSION.
7. EXCAVATE AROUND THE EXISTING SUBSTRUCTURE AS REQUIRED FOR INSTALLATION OF PROPOSED SUBSTRUCTURE AND MSE WALLS.
8. INSTALL FORMS AND REINFORCEMENT FOR PROPOSED CONCRETE SUBSTRUCTURE.
9. PLACE CONCRETE FOR PROPOSED SUBSTRUCTURE (INCLUDING THE BACKWALLS AND KEEPER BLOCKS).
10. BACKFILL BEHIND PROPOSED SUBSTRUCTURE AND PROPOSED MSE WALLS.
11. ERECT CONCRETE NEBT TYPE 1200 BEAMS IN PROPOSED LOCATIONS.
12. INSTALL FORMS AND REINFORCEMENT FOR THE PROPOSED CONCRETE DECK. (LAP PROPOSED TRANSVERSE DECK REINFORCEMENT WITH EXISTING TRANSVERSE DECK REINFORCEMENT)
13. PLACE CONCRETE FOR PROPOSED DECK EXTENSION.
14. REMOVE FORMS ONCE CONCRETE HAS CURED AS REQUIRED BY DESIGN.
15. REPEAT STEPS 12 THROUGH 13 FOR THE PROPOSED SIDEWALK, CP-PL2 BRIDGE BARRIER W/ HANDRAIL AND BACKWALL ABOVE THE CONSTRUCTION JOINT.
16. INSTALL THE PROPOSED APPROACH SLAB EXTENSION FOR BOTH THE EXISTING ABUTMENT AND PROPOSED ABUTMENT SECTIONS. THE EXISTING ABUTMENT SECTION SHALL BE CONNECTED TO THE EXISTING ABUTMENT AND APPROACH SLAB BY DRILLING AND DOWELING.
17. INSTALL HANDRAIL ON TOP OF CP-PL2 PARAPET.
18. REMOVE TEMPORARY PROTECTIVE SHIELDING AND TEMPORARY BARRIER SYSTEM.
19. ALL EASTERLY MSE WALLS SHALL BE CONSTRUCTED DURING STAGE 3, AFTER THE BRIDGE WIDENING WORK NOTED ABOVE IN STAGE 2 IS COMPLETED.

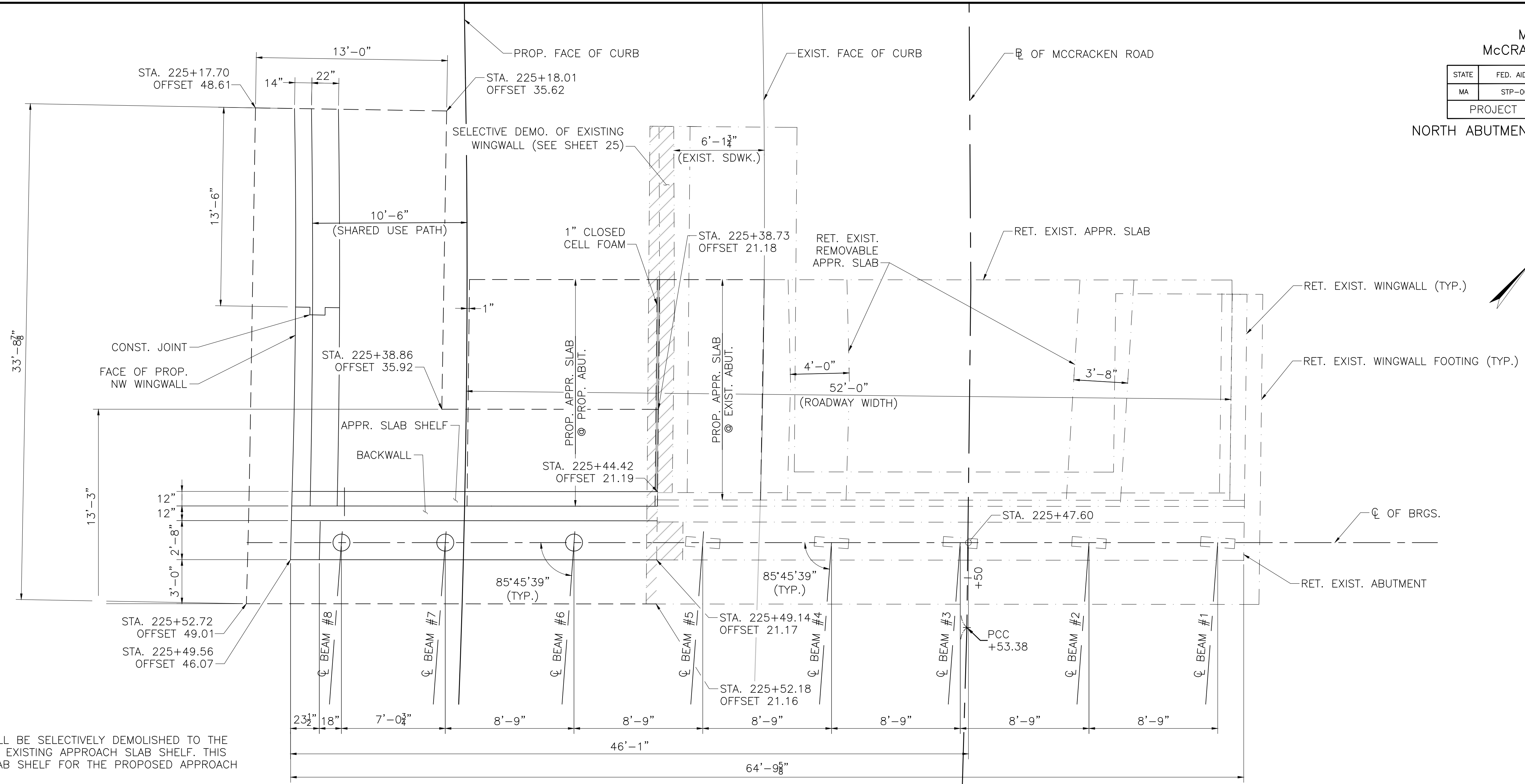
APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

605377\_BRG\_STAGE\_CONSTRUCTION.DWG APRIL 16, 2022 ISSUED FOR CONSTRUCTION (SF)

MILLBURY  
McCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	88	152
PROJECT FILE NO. 605377			

NORTH ABUTMENT PLAN & ELEVATION

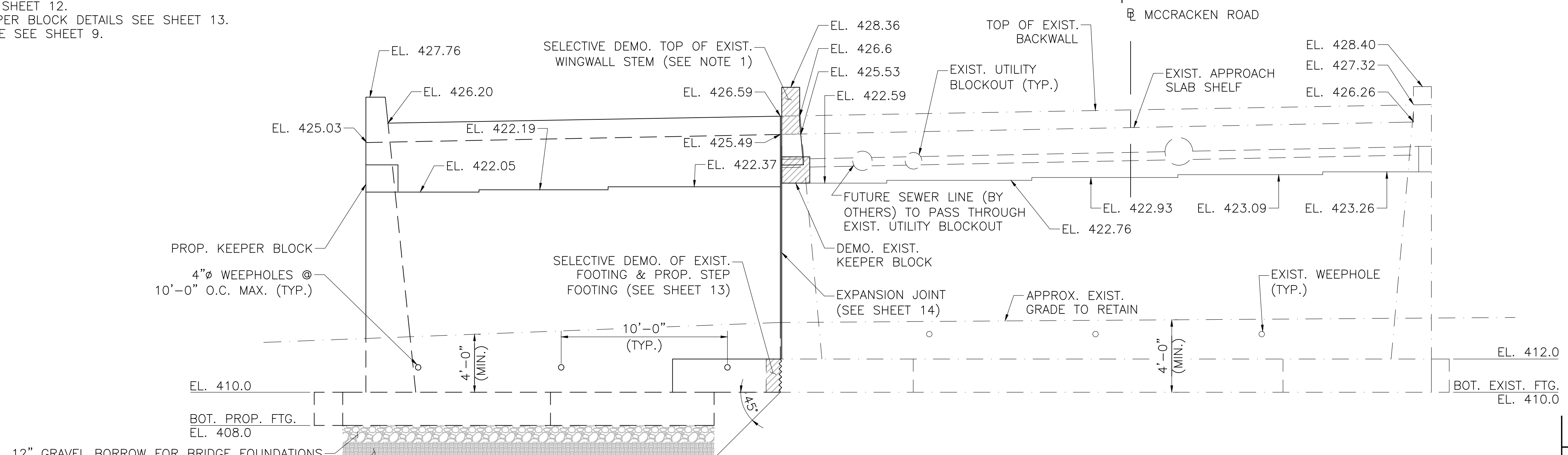


**NORTH ABUTMENT PLAN**

SCALE: 1/4" = 1'-0"

NOTES:

1. THE EXISTING WINGWALL STEM SHALL BE SELECTIVELY DEMOLISHED TO THE A DEPTH TO MATCH THE ADJACENT EXISTING APPROACH SLAB SHELF. THIS WILL SERVE AS THE APPROACH SLAB SHELF FOR THE PROPOSED APPROACH SLAB AT THE EXISTING ABUTMENT.
2. IF A SANDY FILL LAYER IS ENCOUNTERED BELOW THE BOTTOM OF THE GRAVEL BORROW FOR BRIDGE FOUNDATION, THE SAND SHALL BE REMOVED AND REPLACED WITH GRAVEL BORROW TO BOTTOM OF THE FILL LAYER.
3. FOR SOUTH ABUTMENT PLAN & ELEVATION, SEE SHEET 11.
4. FOR ABUTMENT DETAILS, SEE SHEET 12.
5. FOR UNDERPINNING AND KEEPER BLOCK DETAILS SEE SHEET 13.
6. FOR CONSTRUCTION SEQUENCE SEE SHEET 9.



**NORTH ABUTMENT ELEVATION**

SCALE: 1/4" = 1'-0"

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

605377\_BR6\_SUBSTRUCTURE.DWG Picked on 11-Apr-2022 8:54 AM  
ISSUED FOR CONSTRUCTION (SF) APRIL 16, 2022

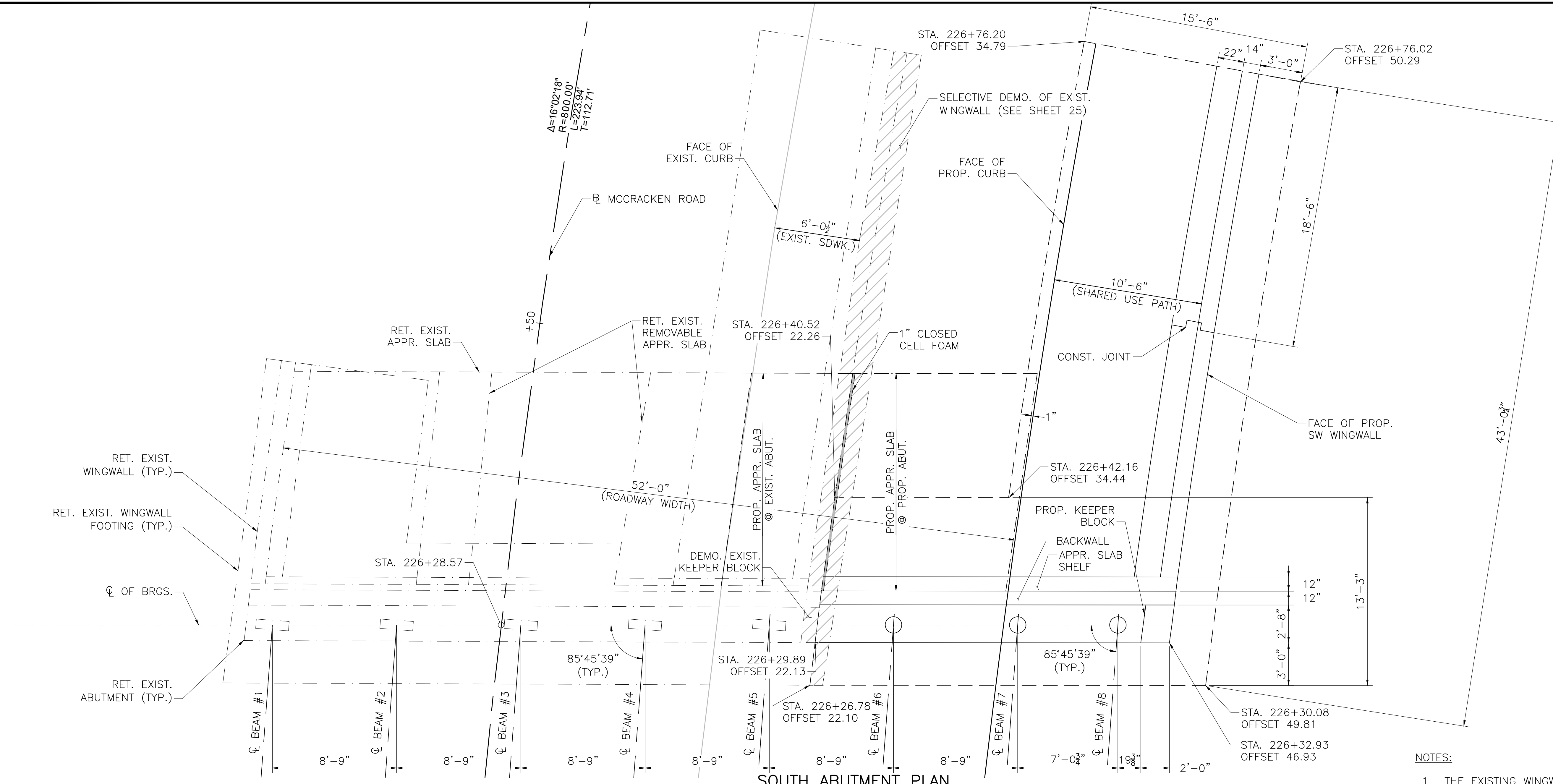
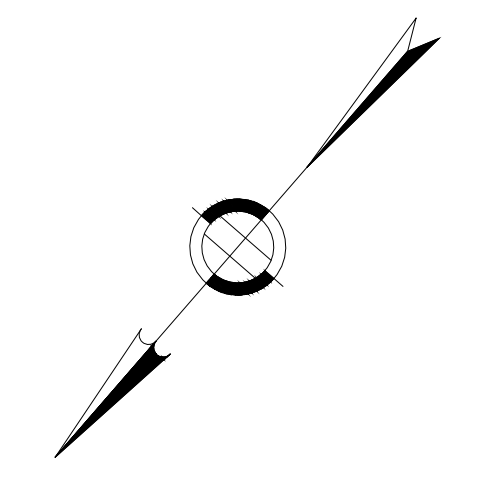


MILLBURY  
McCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	89	152

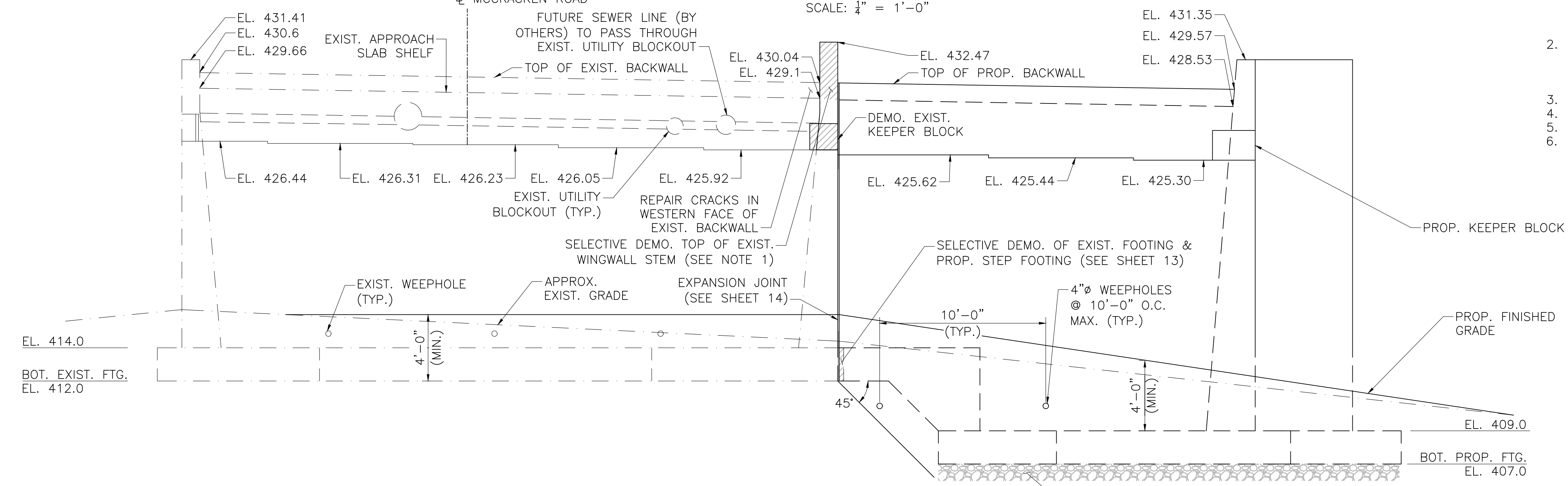
PROJECT FILE NO. 605377

SOUTH ABUTMENT PLAN & ELEVATION



**SOUTH ABUTMENT PLAN**  
SCALE: 1/4" = 1'-0"

- NOTES:
1. THE EXISTING WINGWALL STEM SHALL BE SELECTIVELY DEMOLISHED TO THE A DEPTH TO MATCH THE ADJACENT EXISTING APPROACH SLAB SHELF. THIS WILL SERVE AS THE APPROACH SLAB SHELF FOR THE PROPOSED APPROACH SLAB AT THE EXISTING ABUTMENT.
  2. IF A SANDY FILL LAYER IS ENCOUNTERED BELOW THE BOTTOM OF THE GRAVEL BORROW FOR BRIDGE FOUNDATION, THE SAND SHALL BE REMOVED AND REPLACED WITH GRAVEL BORROW TO BOTTOM OF THE FILL LAYER.
  3. FOR NORTH ABUTMENT PLAN & ELEVATION, SEE SHEET 10.
  4. FOR ABUTMENT DETAILS, SEE SHEET 12.
  5. FOR STEPPED FOOTING AND KEEPER BLOCK DETAILS SEE SHEET 13.
  6. FOR CONSTRUCTION SEQUENCE SEE SHEET 9.

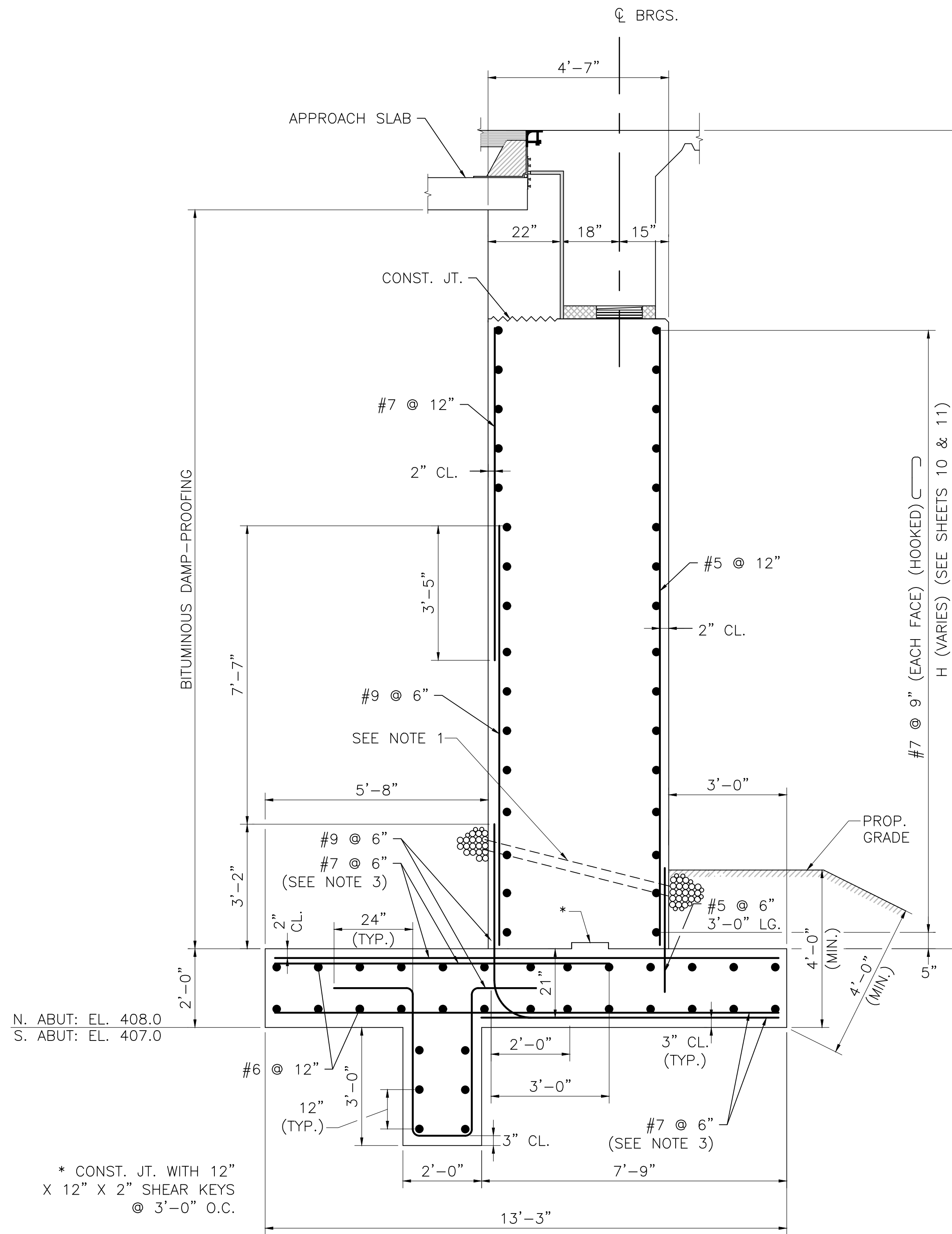


**SOUTH ABUTMENT ELEVATION**  
SCALE: 1/4" = 1'-0"

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

605377\_BR6\_SUBSTRUCTURE.DWG APRIL 16, 2022 ISSUED FOR CONSTRUCTION (SF)

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	90	152
PROJECT FILE NO. 605377			



N. ABUT: EL. 408.0  
S. ABUT: EL. 407.0

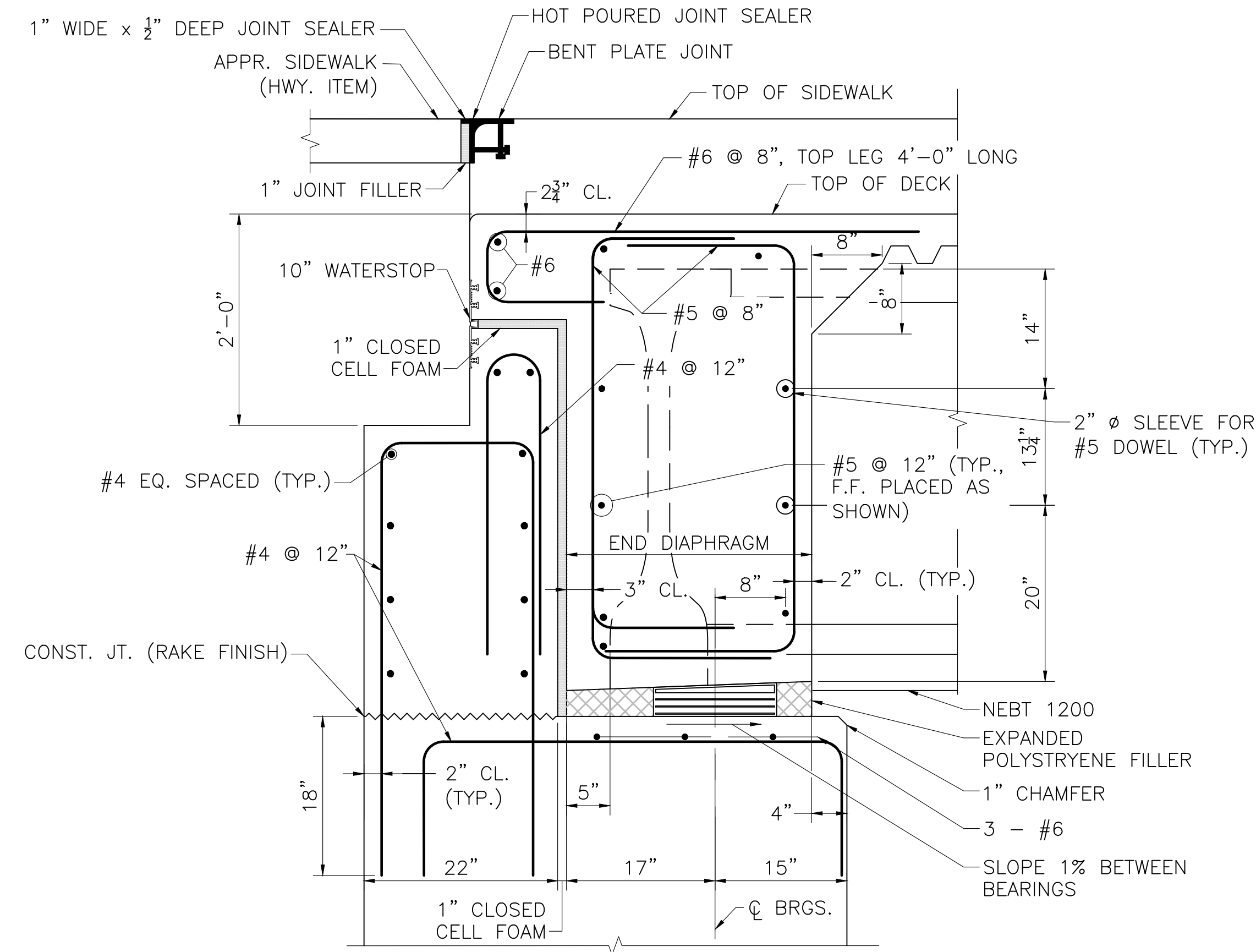
\* CONST. JT. WITH 12" X 12" X 2" SHEAR KEYS @ 3'-0" O.C.

**NOTES:**

- 4"  $\phi$  WEEP HOLES 10'-0" O.C. (JUST ABOVE PROTECTIVE COURSE). PROVIDE 1 CUBIC YARD OF CRUSHED STONE AT EACH END OF WEEP HOLE.
- ALL CONCRETE SHALL BE 4000 PSI, 1 1/2 IN, 565 CEMENT CONCRETE EXCEPT THE BACKWALL, WHICH SHALL BE 4000 PSI, 3/4 IN, 610 CEMENT CONCRETE.
- EXTEND EVERY 3rd BAR FULL LENGTH AS SHOWN.
- THE FACTORED BEARING PRESSURE = 5.7 KSF AS PER AASHTO STANDARD SPECIFICATIONS LOAD GROUP 1. FACTORED BEARING RESISTANCE = 6.0 KSF. THE FACTORED BEARING RESISTANCE IS THE PRODUCT OF THE NOMINAL BEARING RESISTANCE AND A RESISTANCE FACTOR OF 0.45.

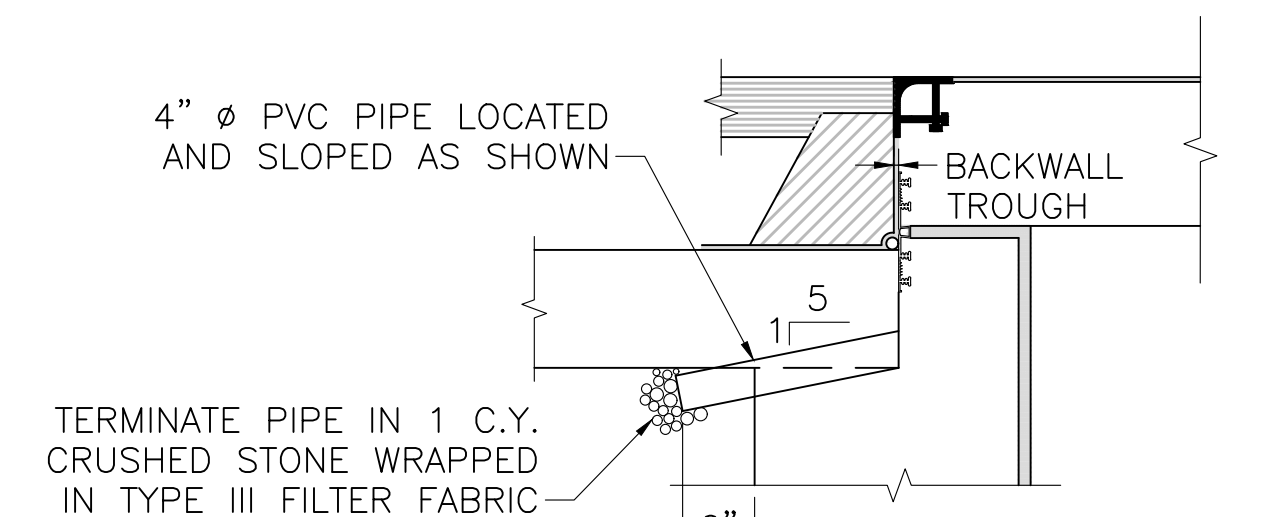
TYPICAL PROPOSED ABUTMENT SECTION

SCALE: 1/2" = 1'-0"



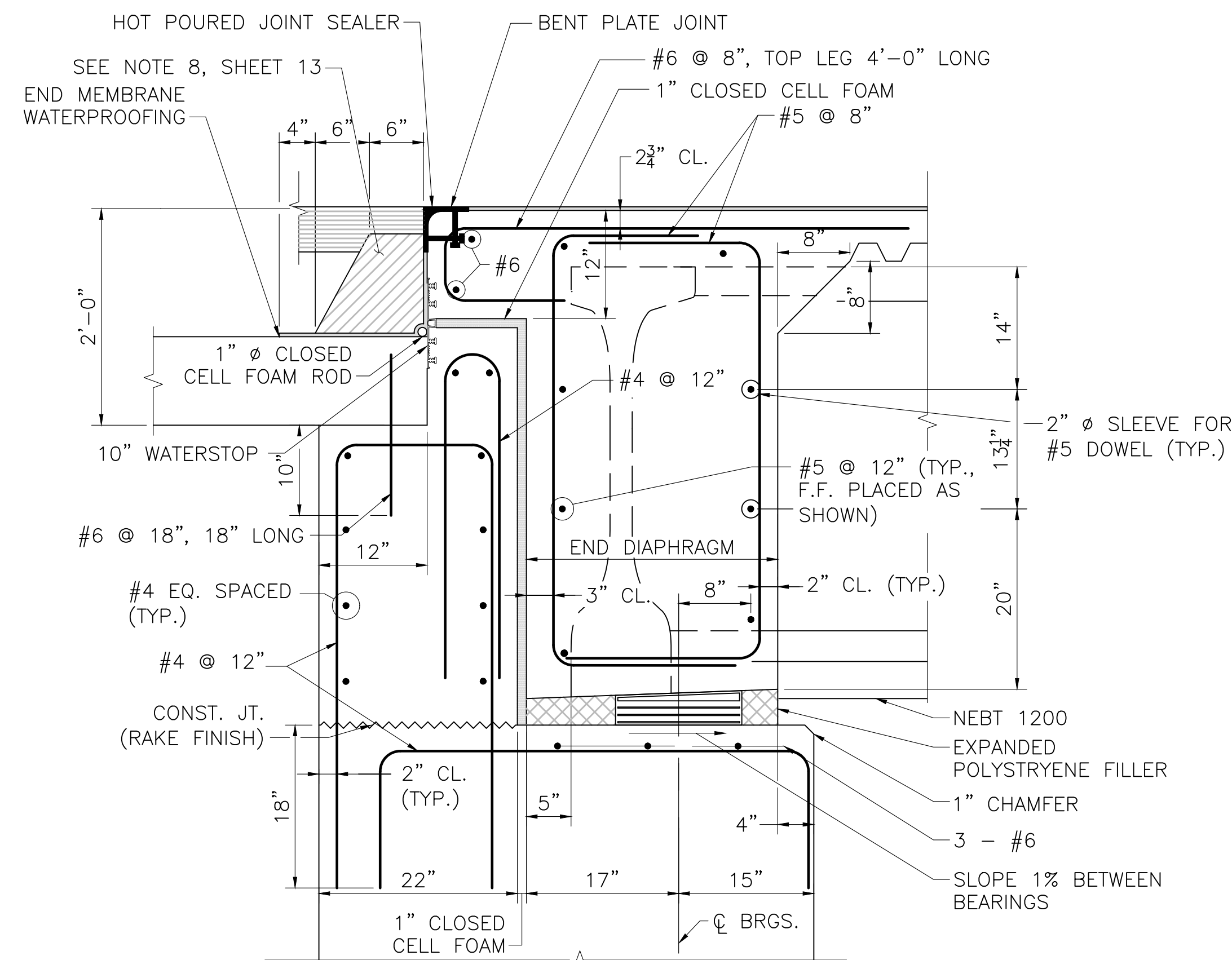
DETAILS AT ABUTMENT - SIDEWALK SECTION

SCALE: 1" = 1'-0"



TROUGH DRAIN DETAILS

SCALE: 3/4" = 1'-0"

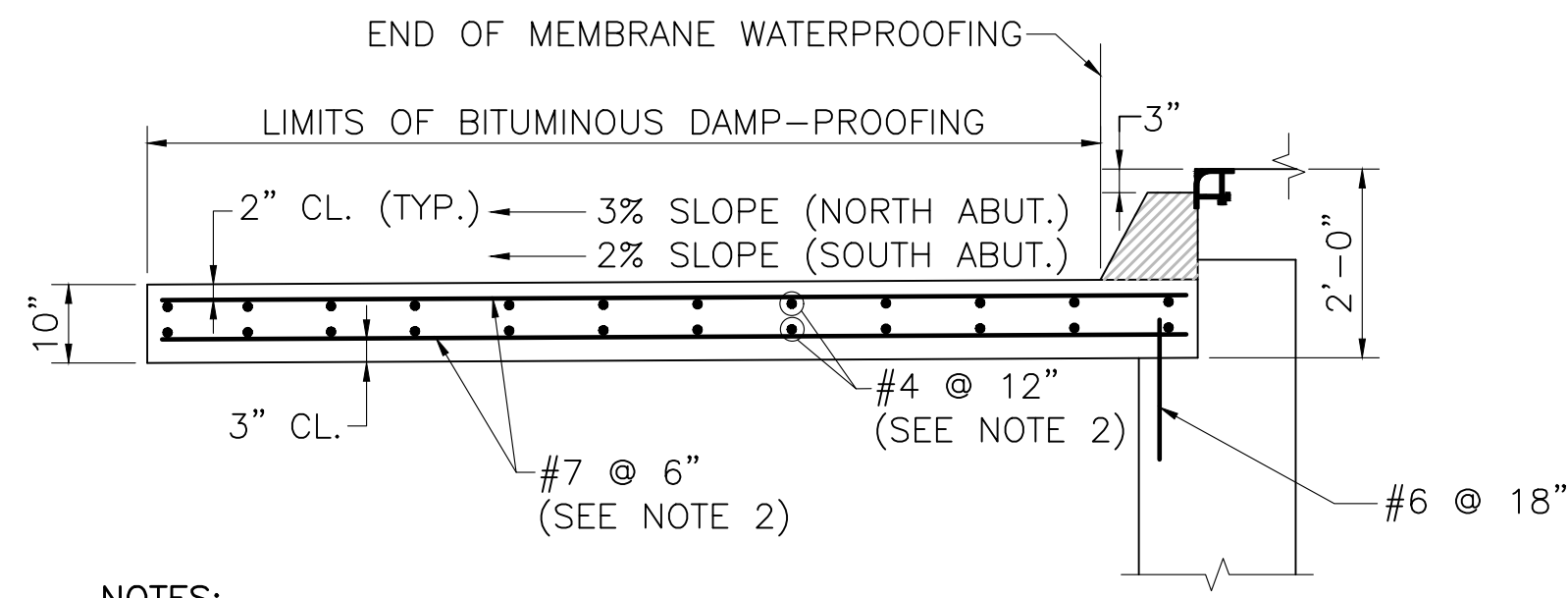


DETAILS AT ABUTMENT - ROADWAY SECTION

SCALE: 1" = 1'-0"

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	91	152

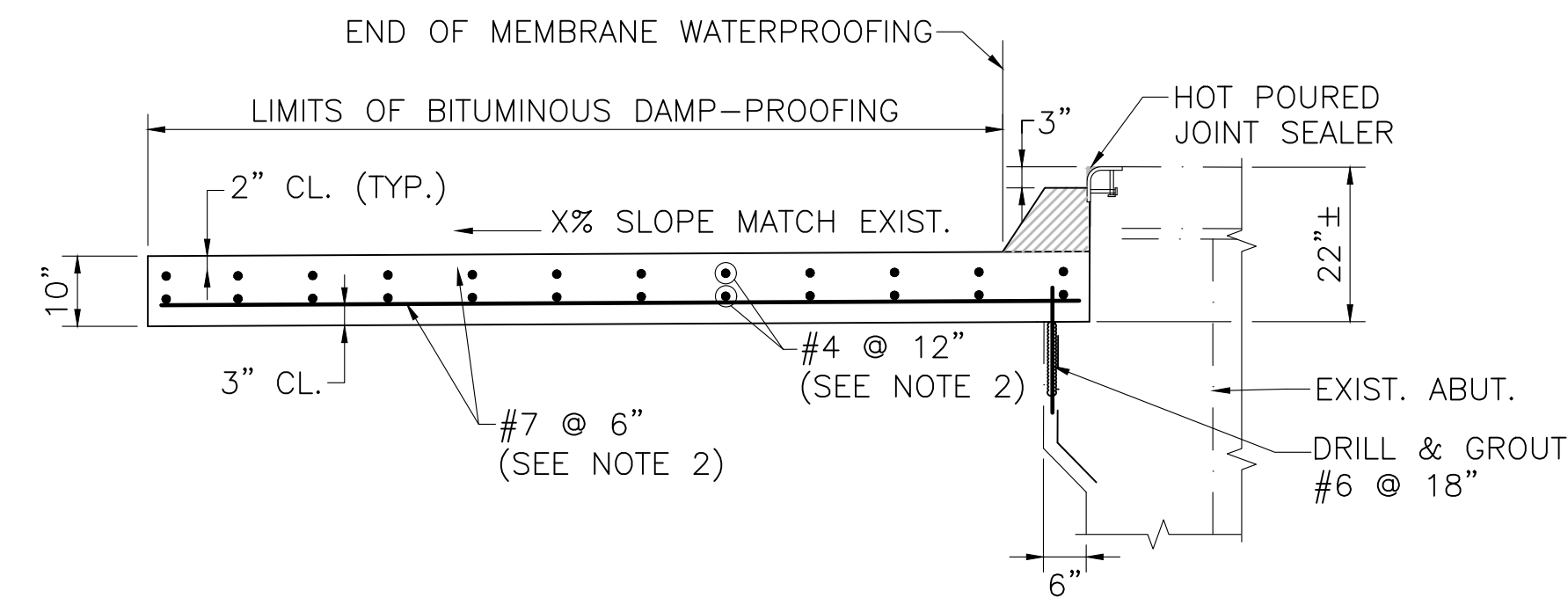


**NOTES:**

1. APPROACH SLAB TO BE 4000 PSI, 1 1/2 IN, 565 CEMENT CONCRETE.
2. PLACE LONGITUDINAL REINFORCEMENT PERPENDICULAR TO ABUTMENT. PLACE TRANSVERSE REINFORCEMENT PARALLEL TO ABUTMENT.
3. THE CONTRACTOR SHALL FIELD VERIFY AND MATCH THE LAYOUT OF THE EXISTING APPROACH SLAB PRIOR TO THE PLACEMENT OF CONCRETE.

**PROPOSED APPROACH SLAB DETAILS  
@ PROPOSED ABUTMENT**

SCALE: 1/2" = 1'-0"



**NOTES:**

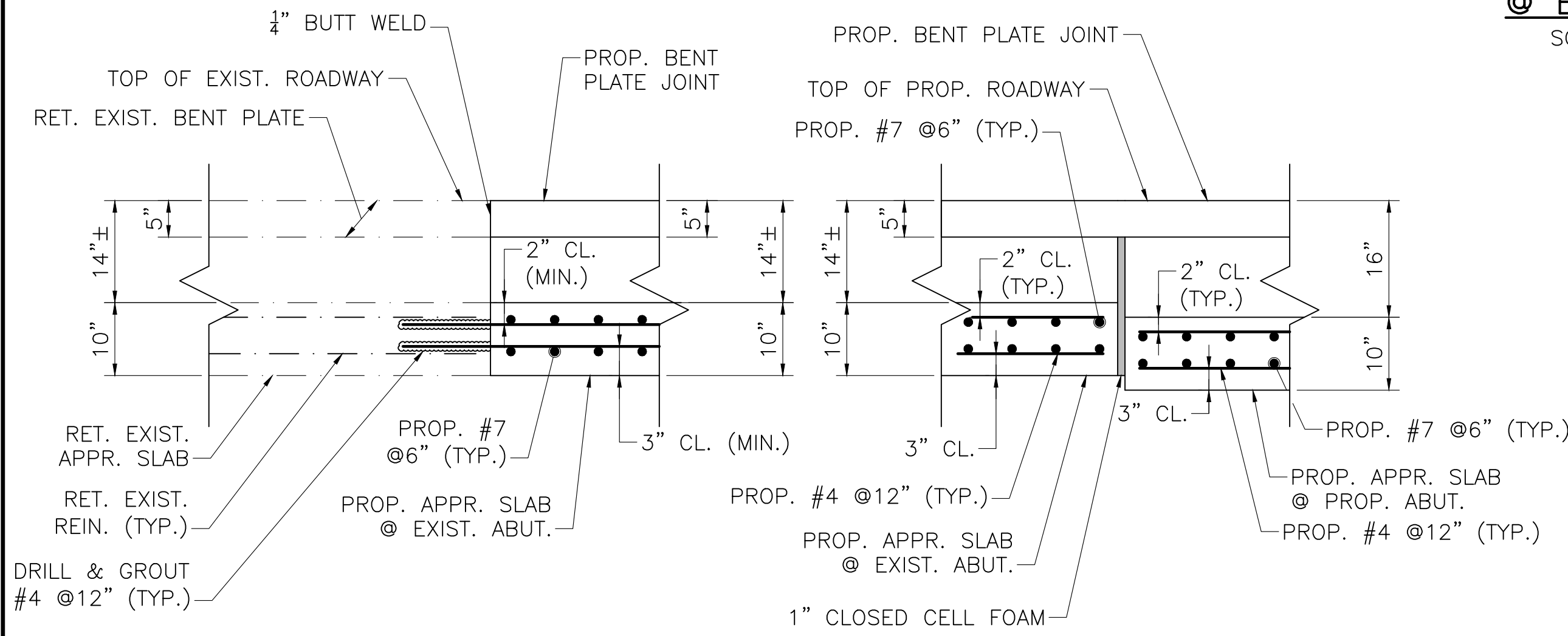
1. APPROACH SLAB TO BE 4000 PSI, 1 1/2 IN, 565 CEMENT CONCRETE.
2. PLACE LONGITUDINAL REINFORCEMENT PERPENDICULAR TO ABUTMENT. PLACE TRANSVERSE REINFORCEMENT PARALLEL TO ABUTMENT.
3. THE PROPOSED APPROACH SLAB SHALL BE CONNECTED TO THE EXISTING THROUGH MEANS OF DRILLING AND DOWELING OF THE PROPOSED APPROACH SLAB REINFORCEMENT SHOWN ON THE PLANS.
4. THE CONTRACTOR SHALL FIELD VERIFY THE CONFIGURATION AND DIMENSIONS OF THE EXISTING APPROACH SLAB PRIOR TO CASTING NEW SLAB.

**PROPOSED APPROACH SLAB DETAILS  
@ EXISTING ABUTMENT**

SCALE: 1/2" = 1'-0"

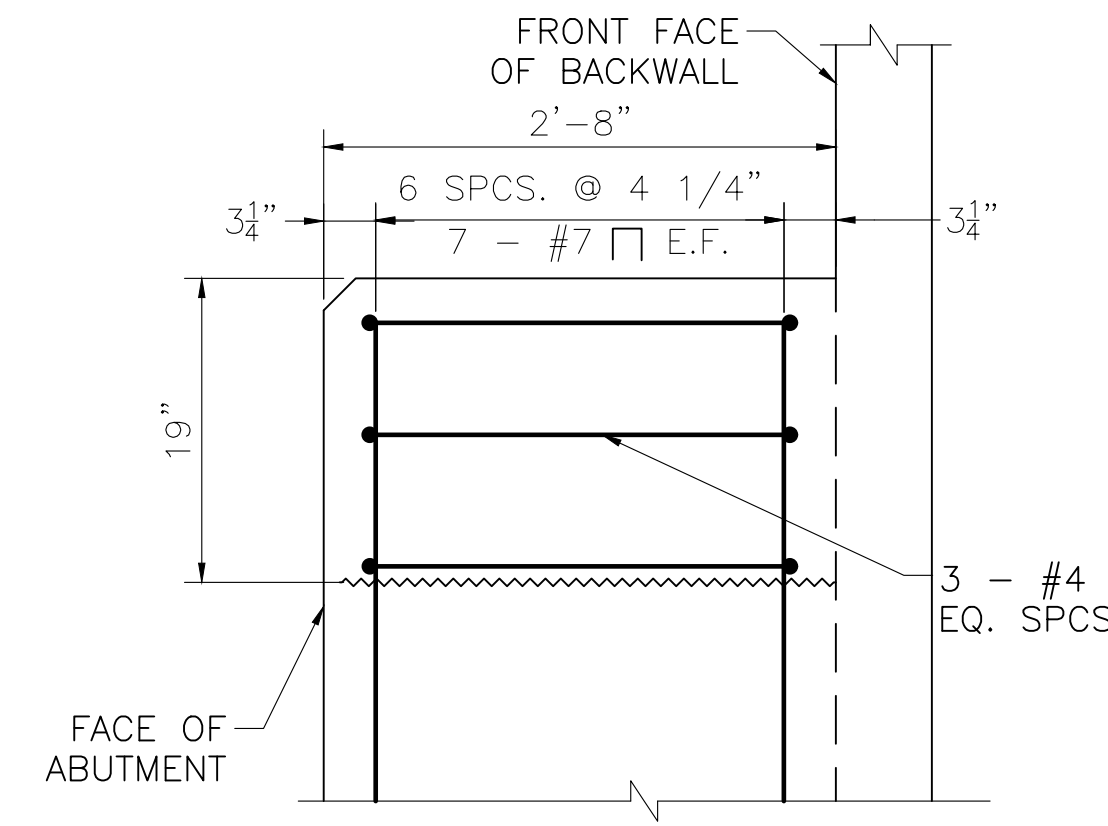
**NOTES:**

1. ALL REINFORCEMENT SHOWN IN THESE DETAIL SHALL BE COATED, EXCEPT FOR THE APPROACH SLAB REINFORCEMENT.
2. ALL BACKWALL CONCRETE ABOVE THE CONSTRUCTION JOINT LOCATED AT THE BRIDGE SEAT SHALL BE 4000 PSI, 3/4 IN, 610 CEMENT CONCRETE. THE CONSTRUCTION JOINT SHALL BE GIVEN A RAKE FINISH WITH A 1/4" MINIMUM AMPLITUDE.
3. TOP OF BACKWALL SHALL BE TROWELED SMOOTH PARALLEL TO THE PROFILE GRADE.
4. BACKWALL AND KEEPER BLOCK CONCRETE MUST BE PLACED AND SUFFICIENTLY CURED PRIOR TO PLACING THE END DIAPHRAGM CONCRETE.
5. THE END DIAPHRAGM CONCRETE SHALL BE 4000 PSI, 3/4 IN, 585 HP CEMENT CONCRETE AND SHALL BE PLACED MONOLITHICALLY WITH THE DECK.
6. PRIOR TO PLACING THE END DIAPHRAGM CONCRETE, CLOSED CELL FOAM OF THE SPECIFIED THICKNESSES SHALL BE ATTACHED WITH ADHESIVE TO ALL SURFACES OF THE BACKWALL AND KEEPER BLOCKS AS SHOWN ON THE PLANS. EXPANDED POLYSTYRENE SHALL BE PLACED UNDER THE BEAM BOTTOM FLANGE AND THE BOTTOM OF THE END DIAPHRAGM SHALL BE FORMED AS SPECIFIED. THE CONTRACTOR SHALL INSURE THAT ALL ABUTMENT CONCRETE IS PROPERLY LINED. END DIAPHRAGM CONCRETE MUST NOT COME IN DIRECT CONTACT WITH THE ABUTMENT CONCRETE.
7. DRAPE MEMBRANE WATERPROOFING OVER CLOSED CELL FOAM BACKER ROD.
8. PROTECTIVE COURSE TO BE SUPERPAVE BRIDGE PROTECTIVE COARSE (SPC-B-12.5), PLACED IN 2" LAYERS AND COMPACTED WITH A MECHANICAL HAND-GUIDED TAMPER WITHIN 12 HOURS AFTER PLACING MEMBRANE WATERPROOFING.
9. COVER THE BACKWALL TROUGH OPENING SECURELY TO KEEP DEBRIS OUT UNTIL READY TO INSTALL THE BENT PLATE JOINT.
10. FOR ABUTMENT ELEVATIONS SEE SHEETS 7 AND 8.
11. ALL DETAILS ARE SHOWN FOR THE NORTH ABUTMENT, THEY SHALL BE MIRRORED FOR THE SOUTH ABUTMENT.
12. FOR DETAIL OF THE EXISTING ABUTMENT, REFERENCE THE EXISTING BRIDGE PLANS.



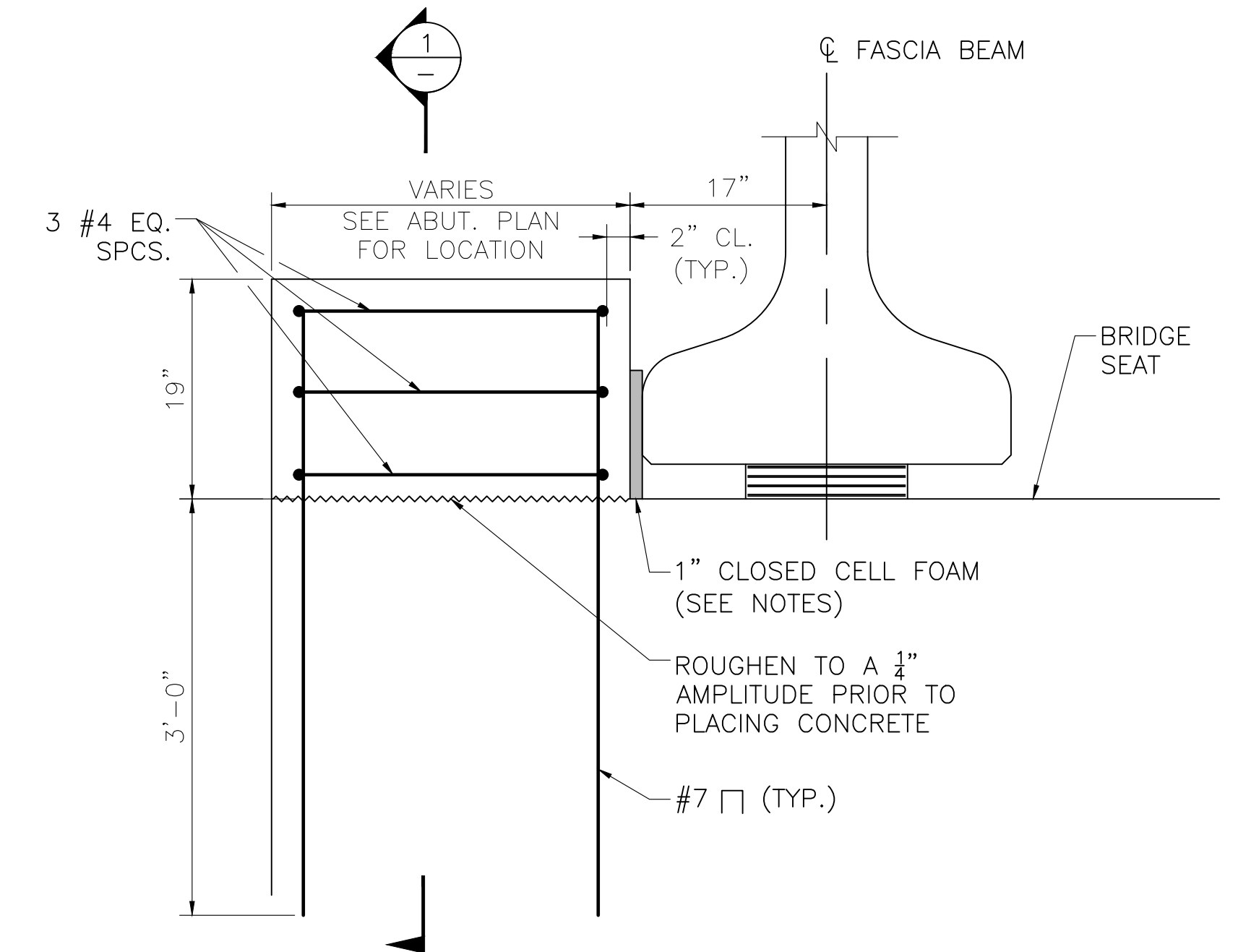
**APPROACH SLAB ELEVATION DETAIL**

SCALE: 3/4" = 1'-0"



**NOTE:**  
DIMENSIONS NORMAL TO CL OF BEARINGS.

**SECTION 1**  
SCALE: 1" = 1'-0"

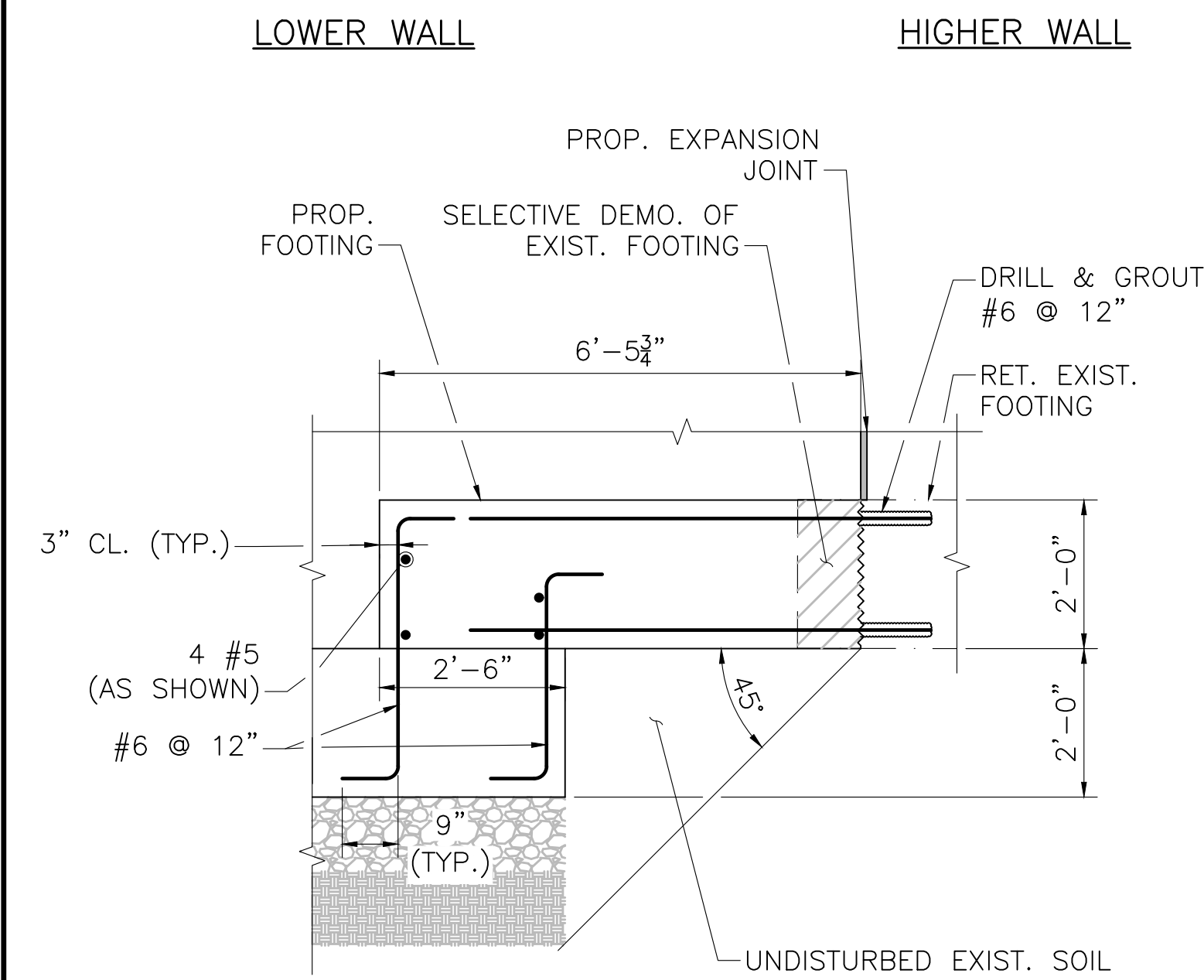


**NOTES:**

1. POUR ABUTMENT CONCRETE AND ATTACH THE CLOSED CELL FOAM TO THE SIDE OF THE PRECAST BEAM PRIOR TO PLACING CONCRETE FOR THE KEEPER BLOCK.
2. KEEPER BLOCK CONCRETE SHALL BE 4000 PSI, 3/4" 610 CEMENT CONCRETE.

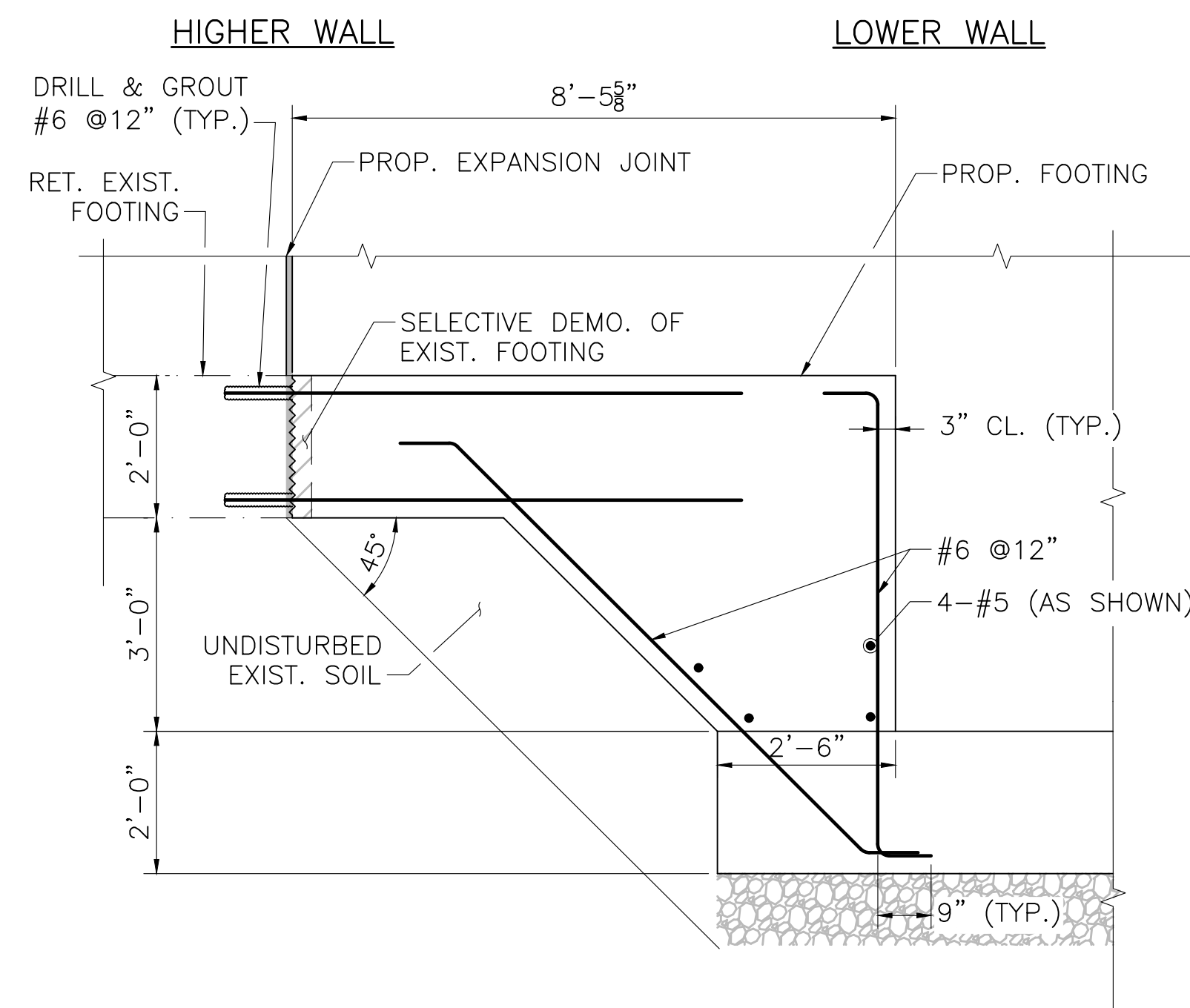
**KEEPER BLOCK DETAIL**

SCALE: 1" = 1'-0"



**STEPPED-UP FOOTING DETAIL  
NORTH ABUTMENT**

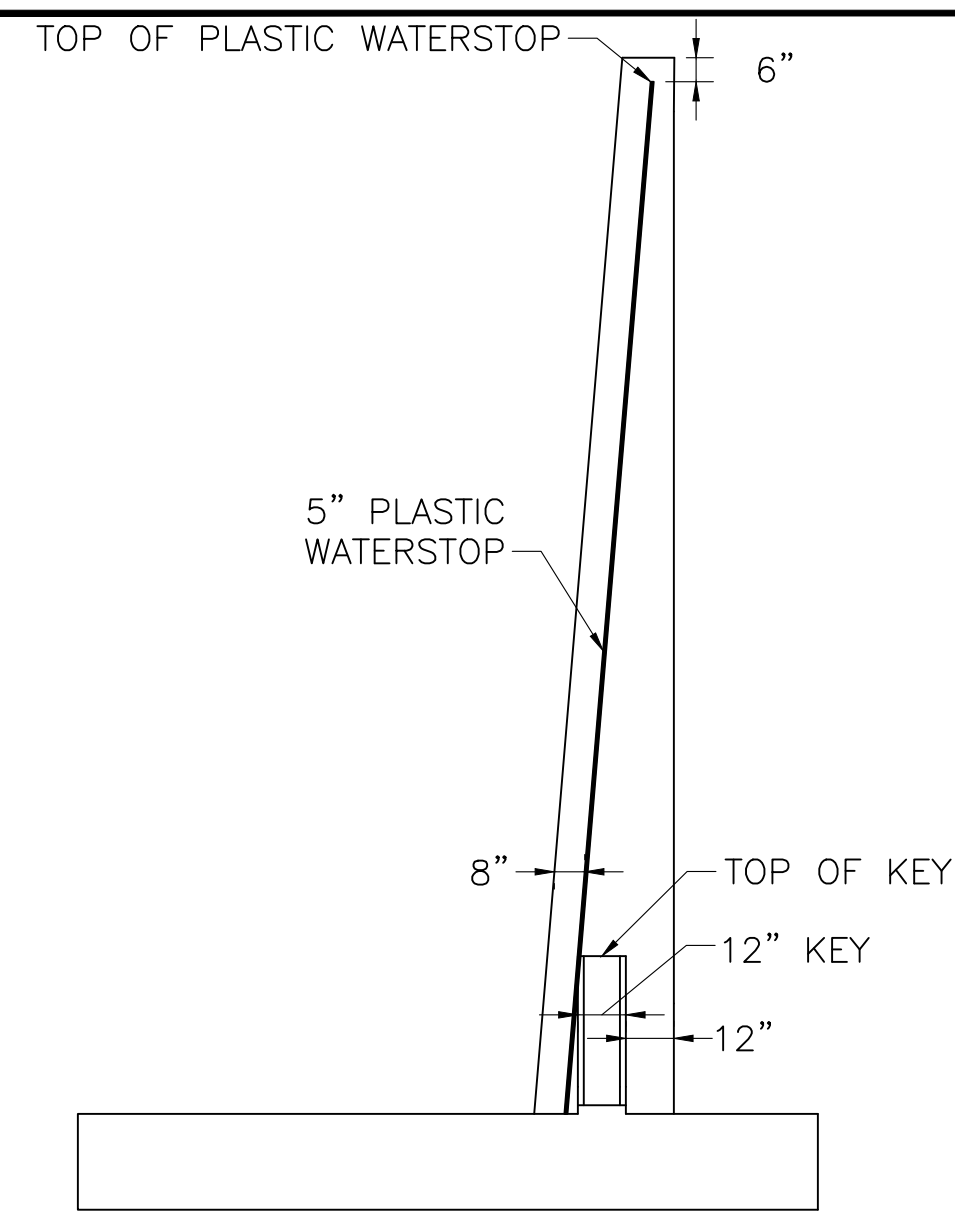
SCALE: 1/2" = 1'-0"



**STEPPED-UP FOOTING DETAIL  
SOUTH ABUTMENT**

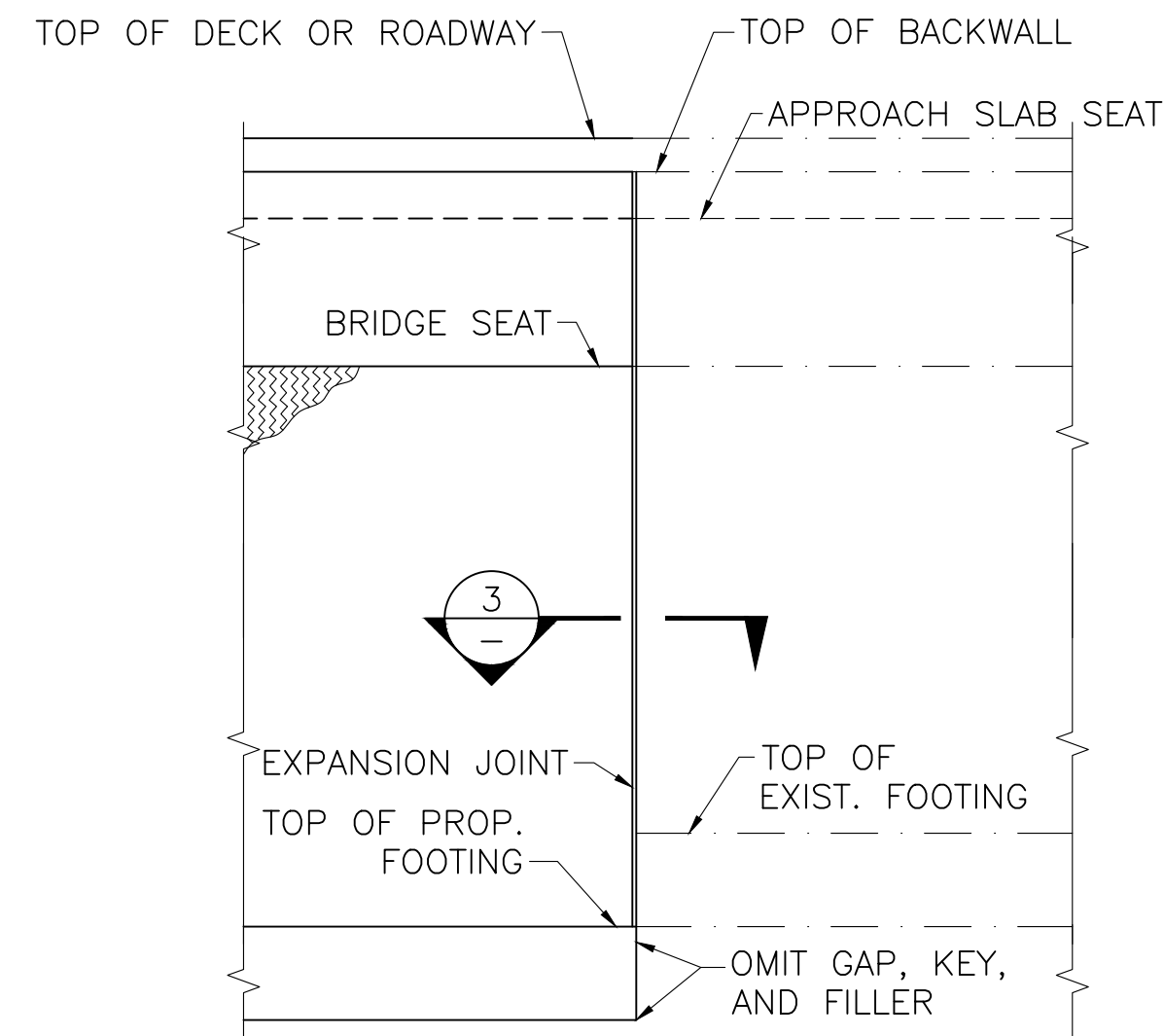
SCALE: 1/2" = 1'-0"

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

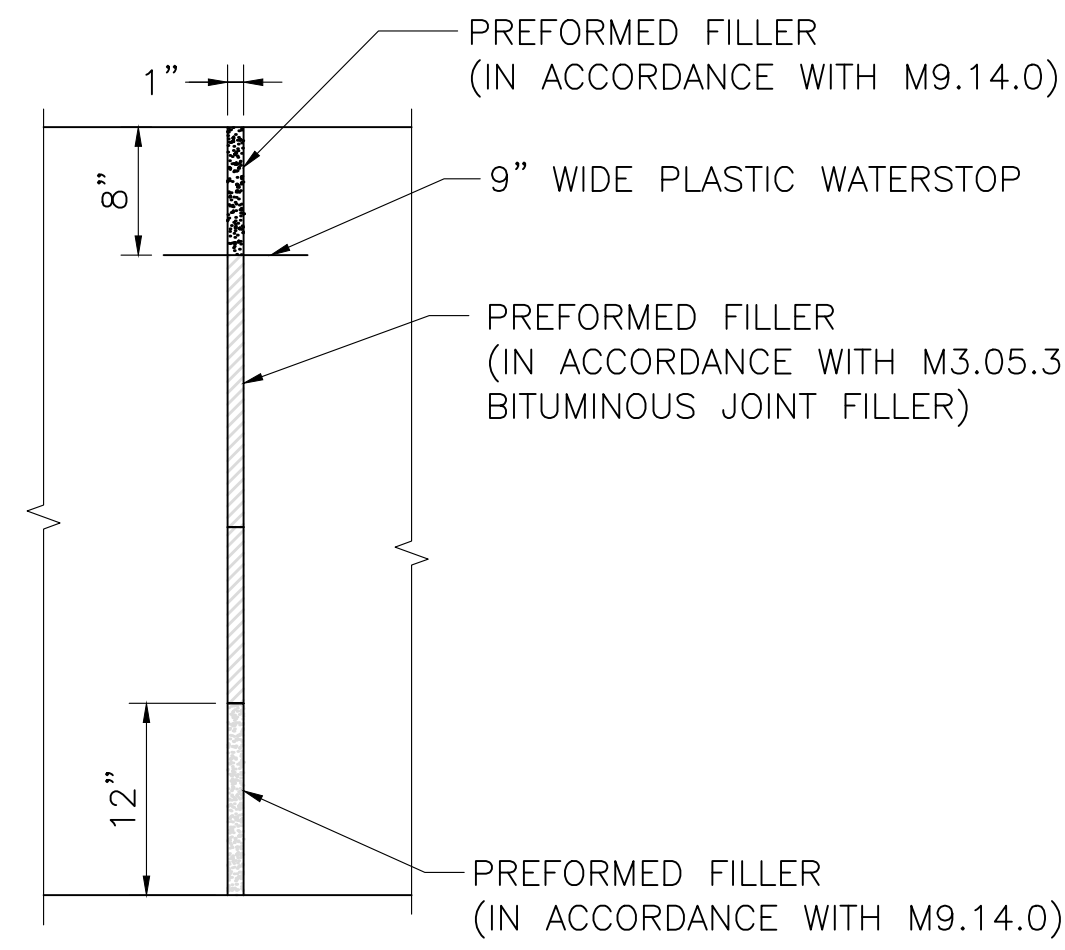


**NOTE:**  
REINFORCEMENT SHALL BE CONTINUOUS THROUGH CONSTRUCTION JOINTS.

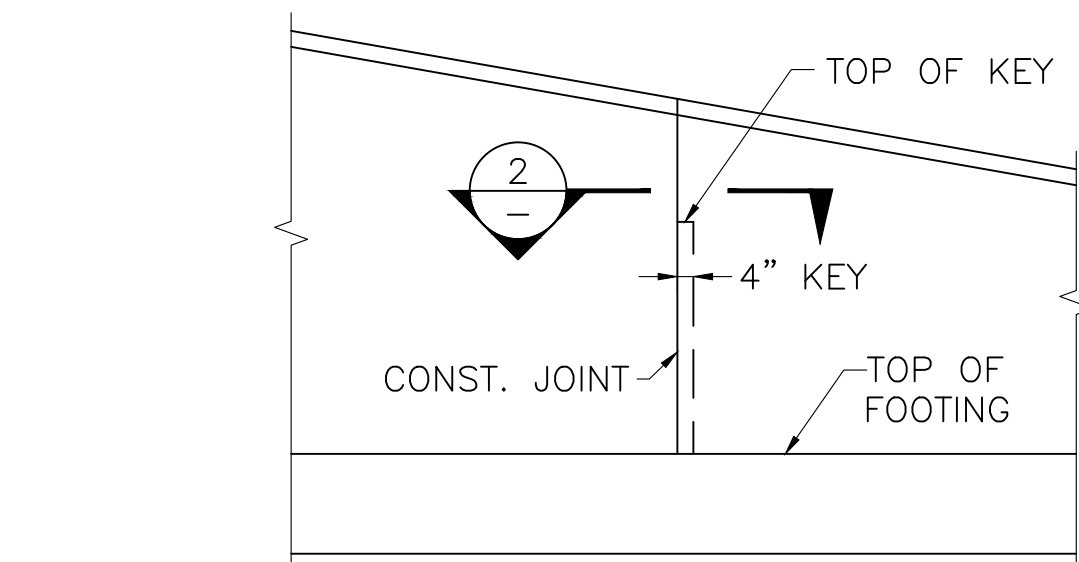
**VERTICAL SECTION THROUGH CONSTRUCTION JOINT - WINGWALL**  
SCALE: 1/4" = 1'-0"



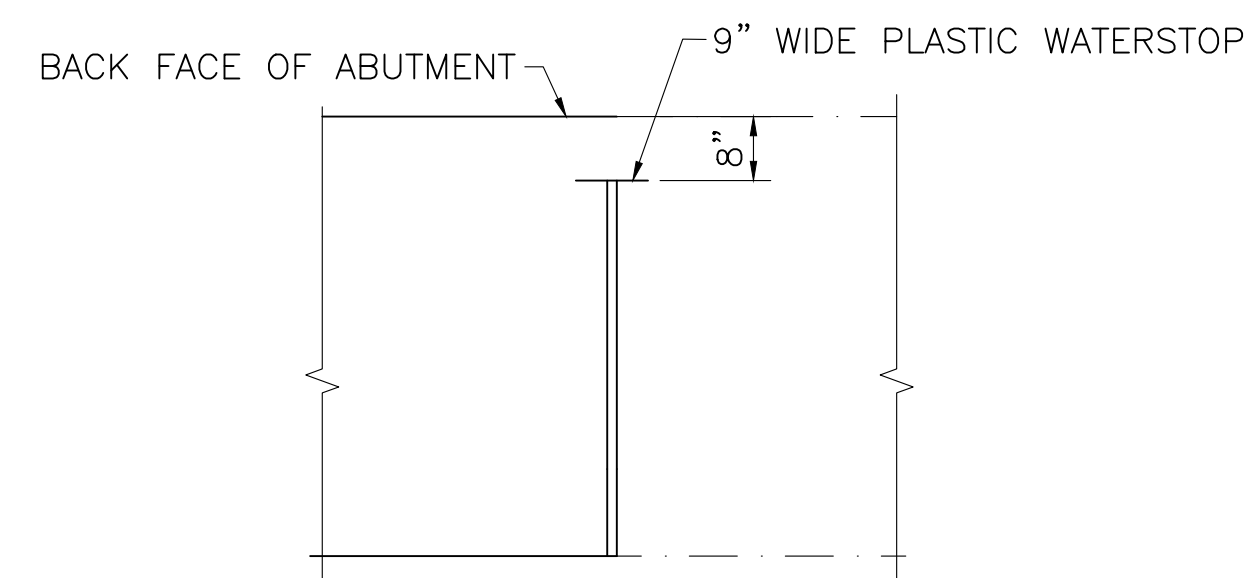
**ELEVATION OF ABUTMENT**  
SCALE: 1/4" = 1'-0"



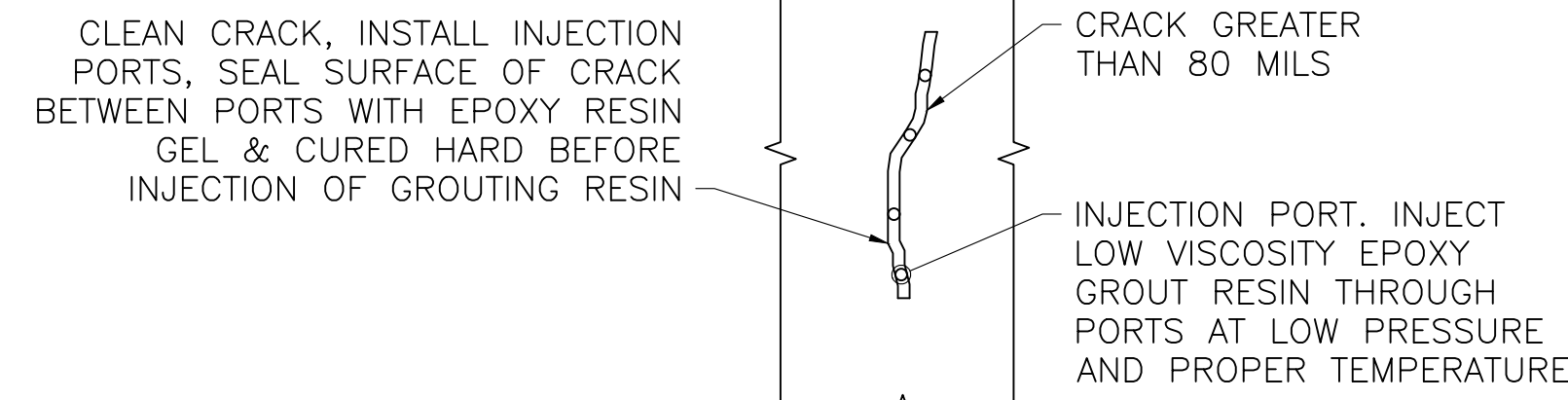
**LIMITS OF PREFORMED FILLER**  
SCALE: 1" = 1'-0"



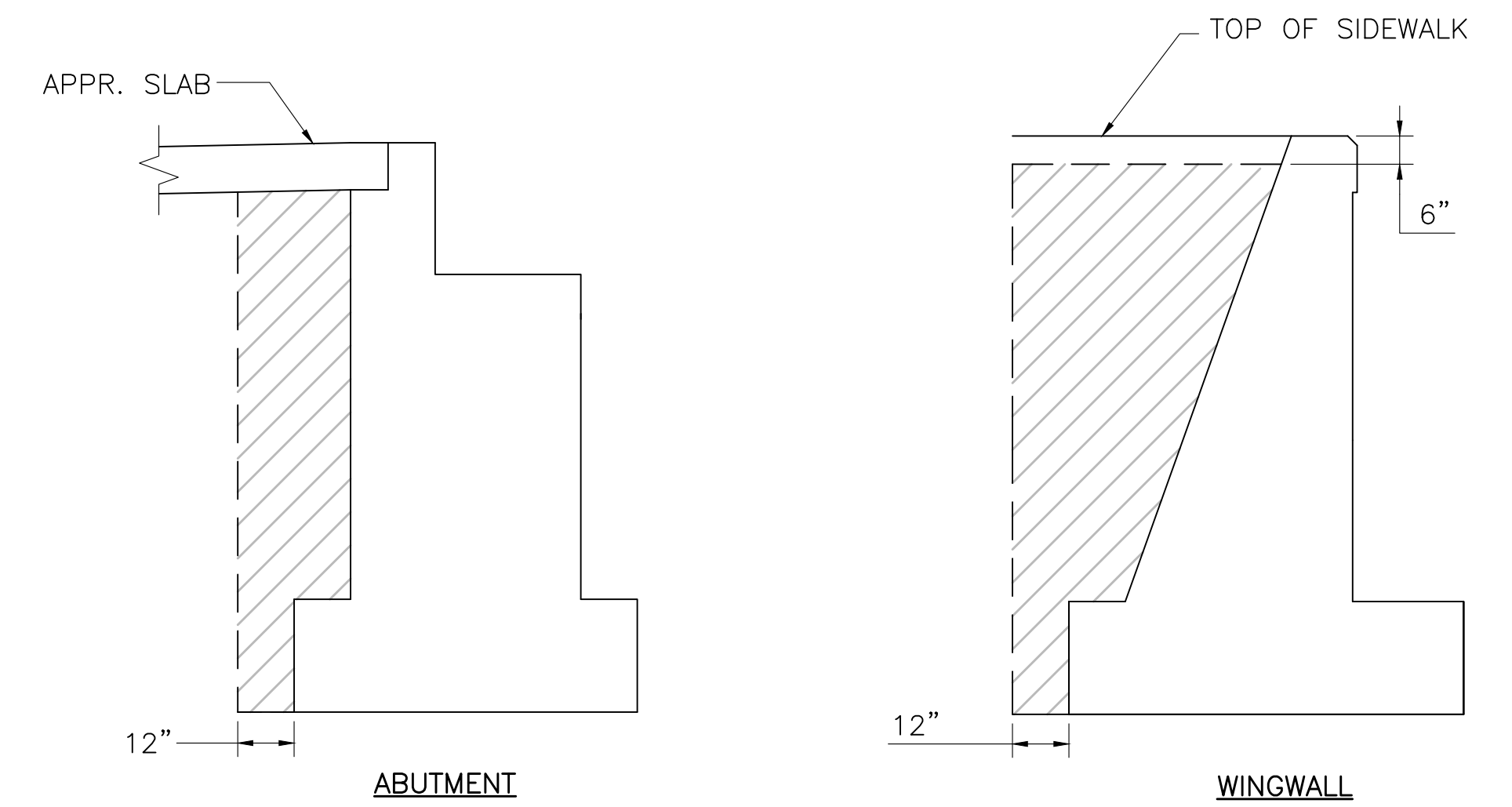
**WINGWALL ELEVATION**  
SCALE: NOT TO SCALE



**SECTION 3**  
SCALE: NOT TO SCALE

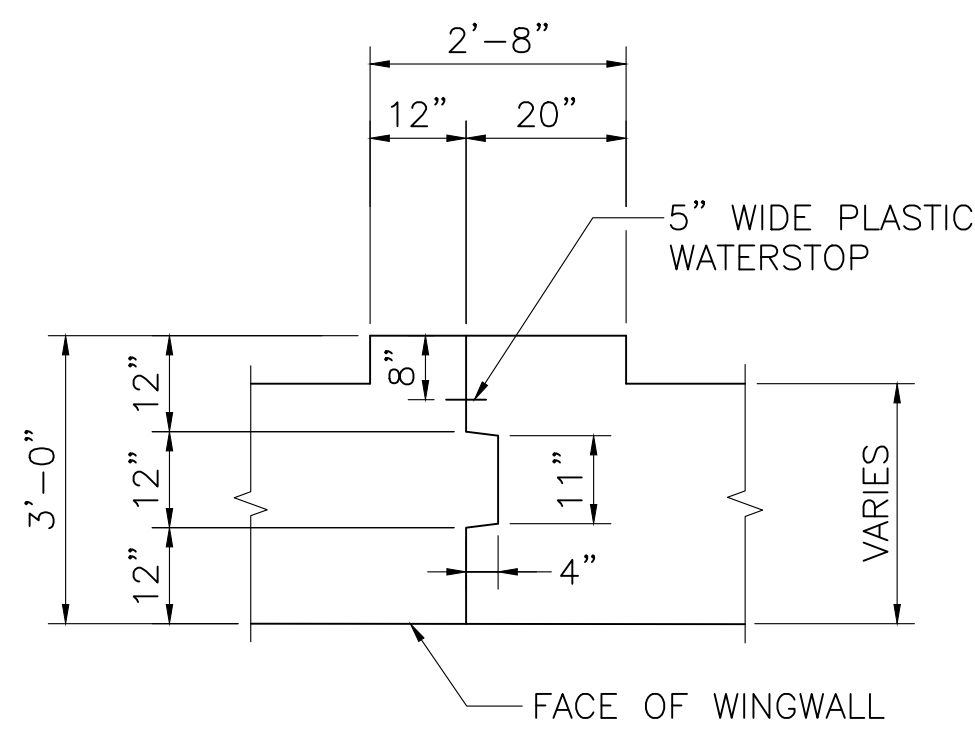


**CONCRETE CRACK REPAIR**  
SCALE: N.T.S.

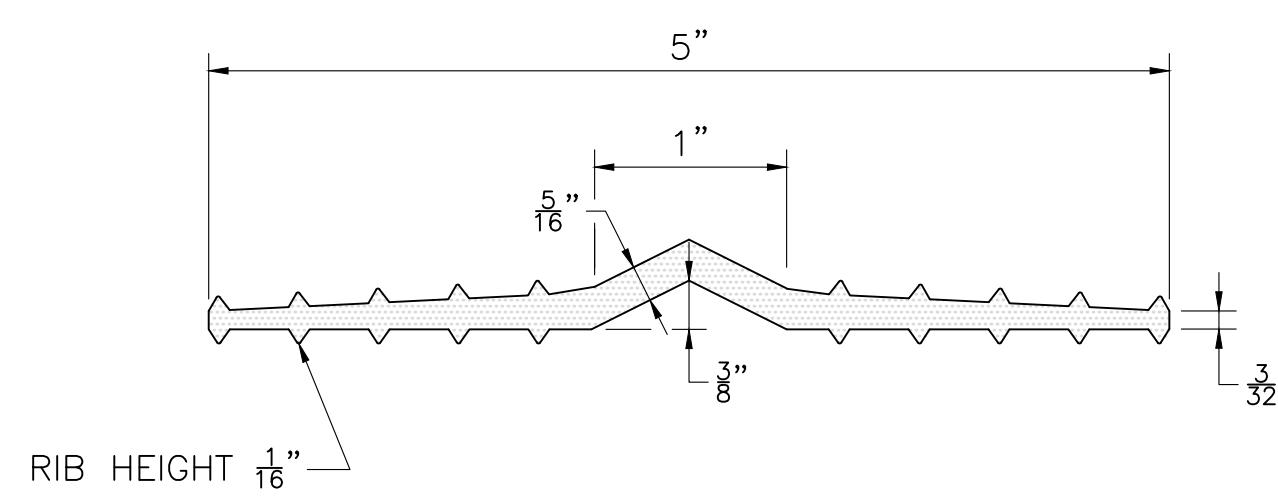


**NOTE:**  
HATCHED AREA INDICATES LIMITS OF GRAVEL BORROW FOR BACKFILLING STRUCTURES AND PIPES.

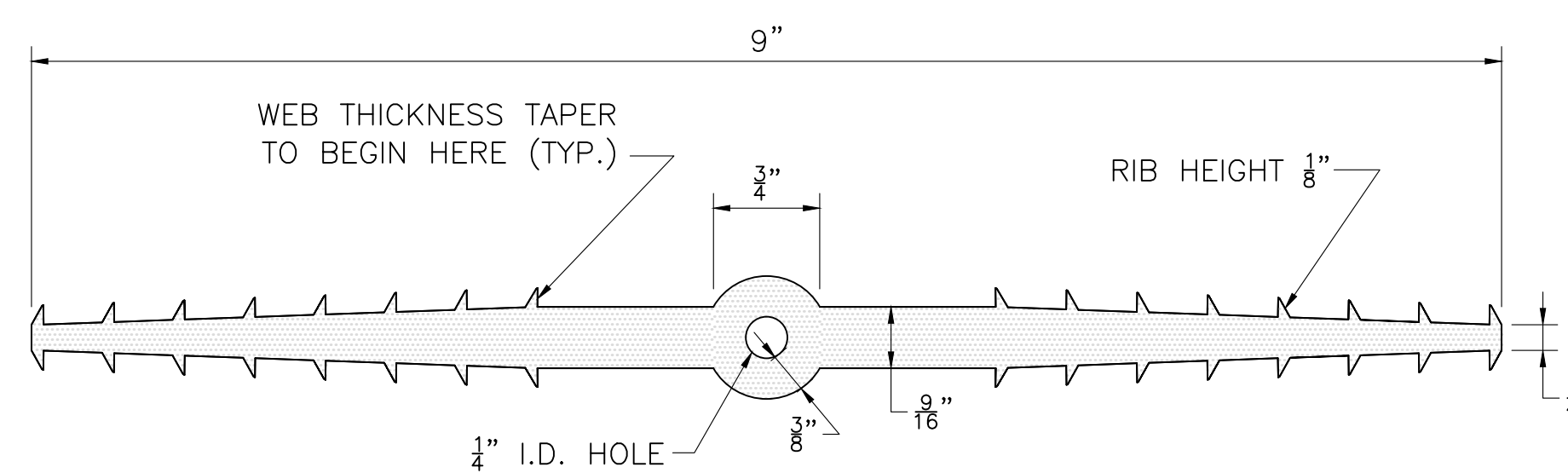
**LIMITS OF GRAVEL BORROW FOR BACKFILLING STRUCTURES AND PIPES**



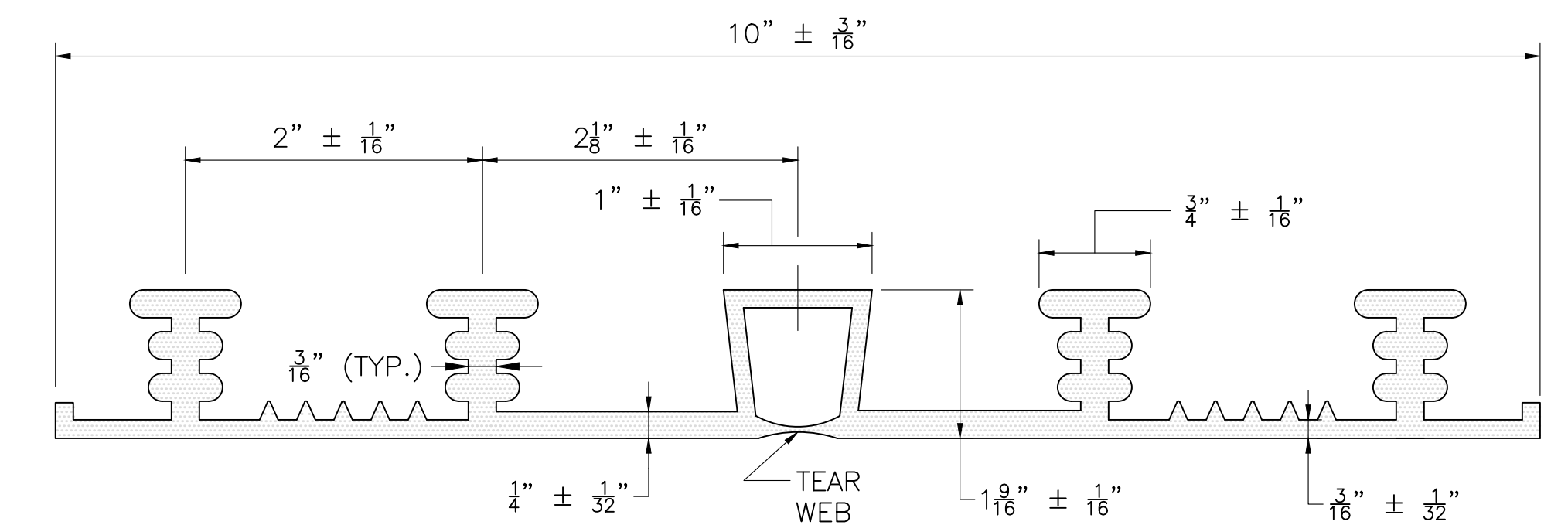
**SECTION 2**  
SCALE: 1/2" = 1'-0"



**5" WATERSTOP**  
SCALE: NOT TO SCALE



**9" WATERSTOP**  
NOT TO SCALE



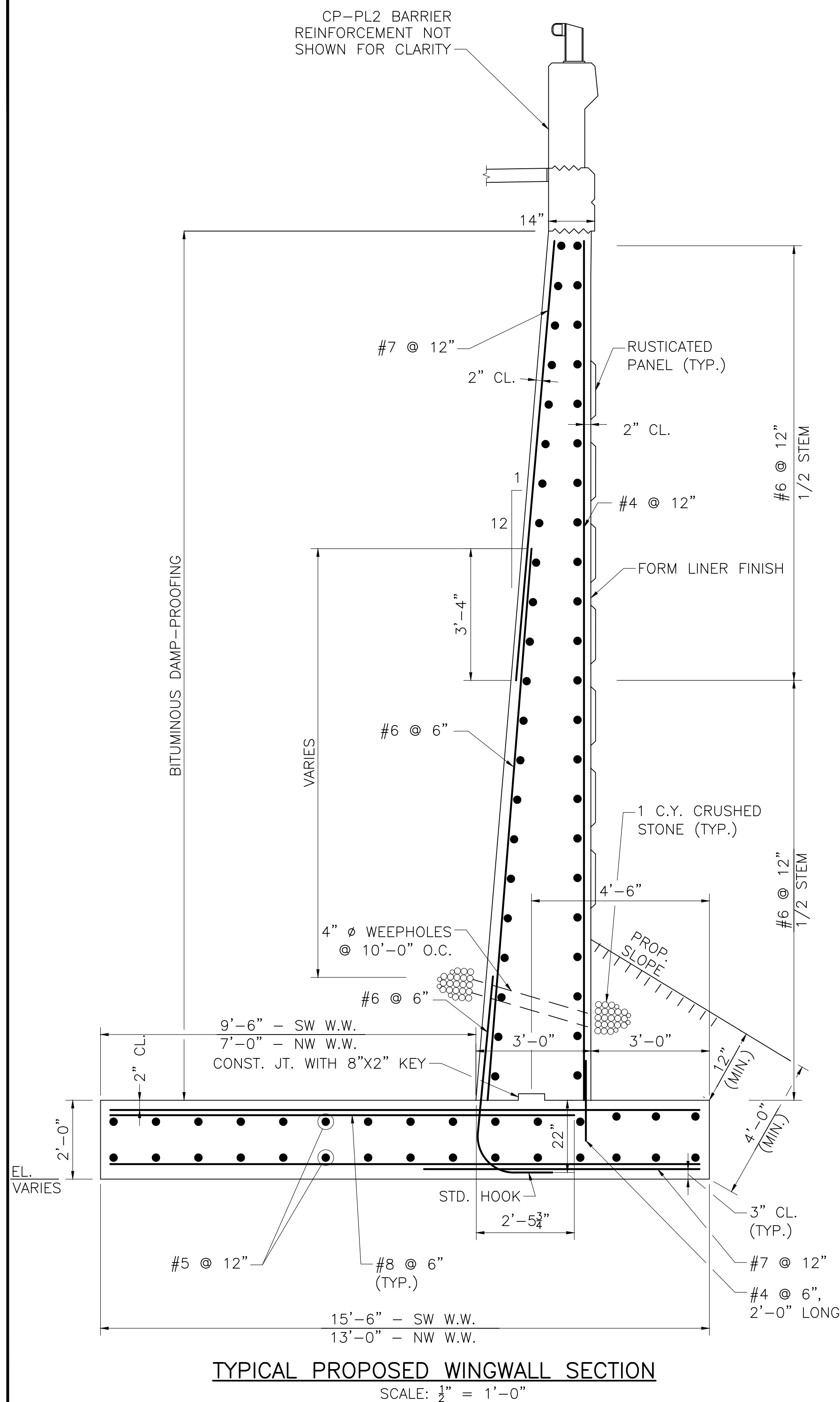
**10" WATERSTOP**  
SCALE: NOT TO SCALE

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	93	152

PROJECT FILE NO. 605377

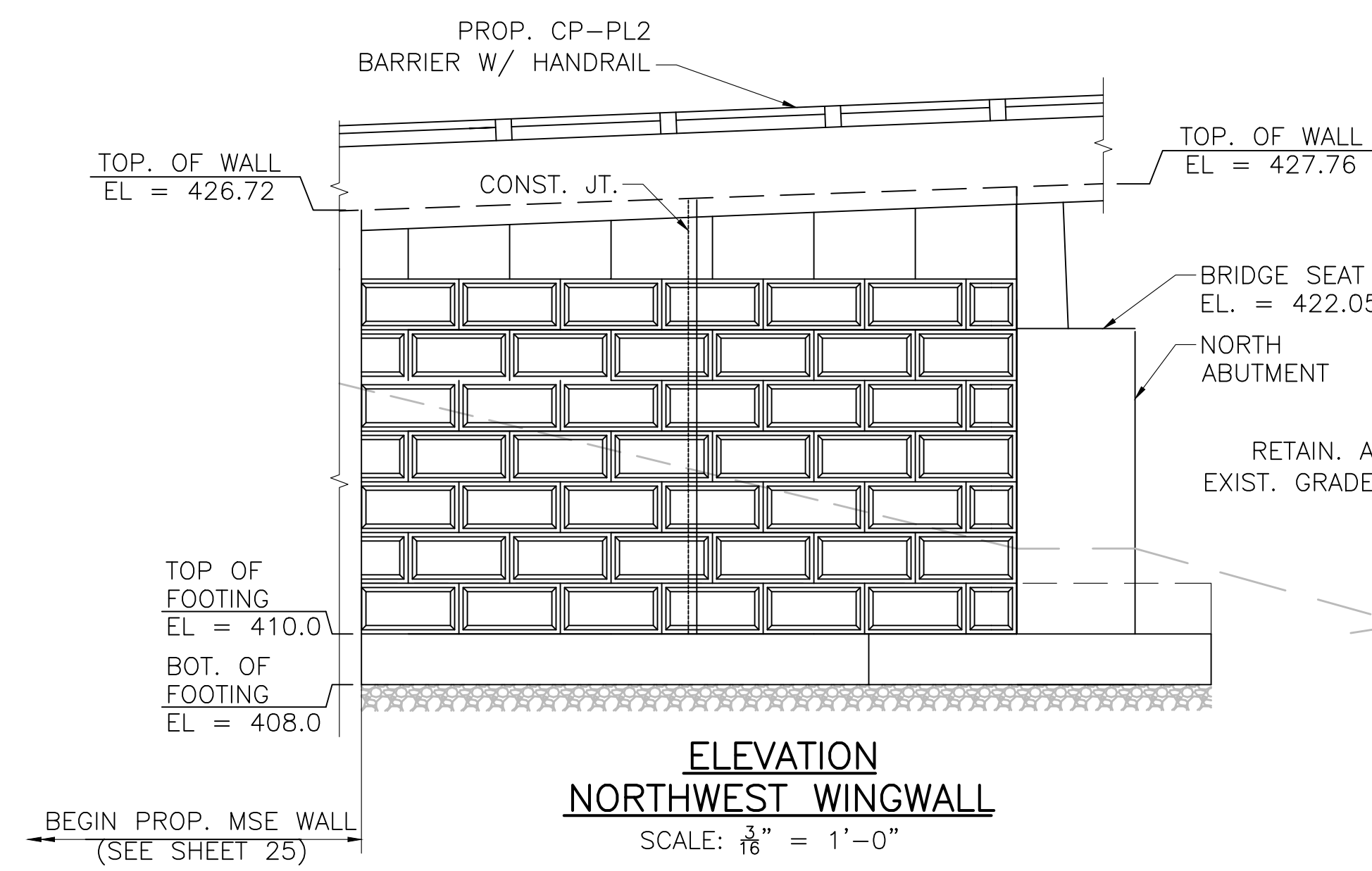
WINGWALL DETAILS



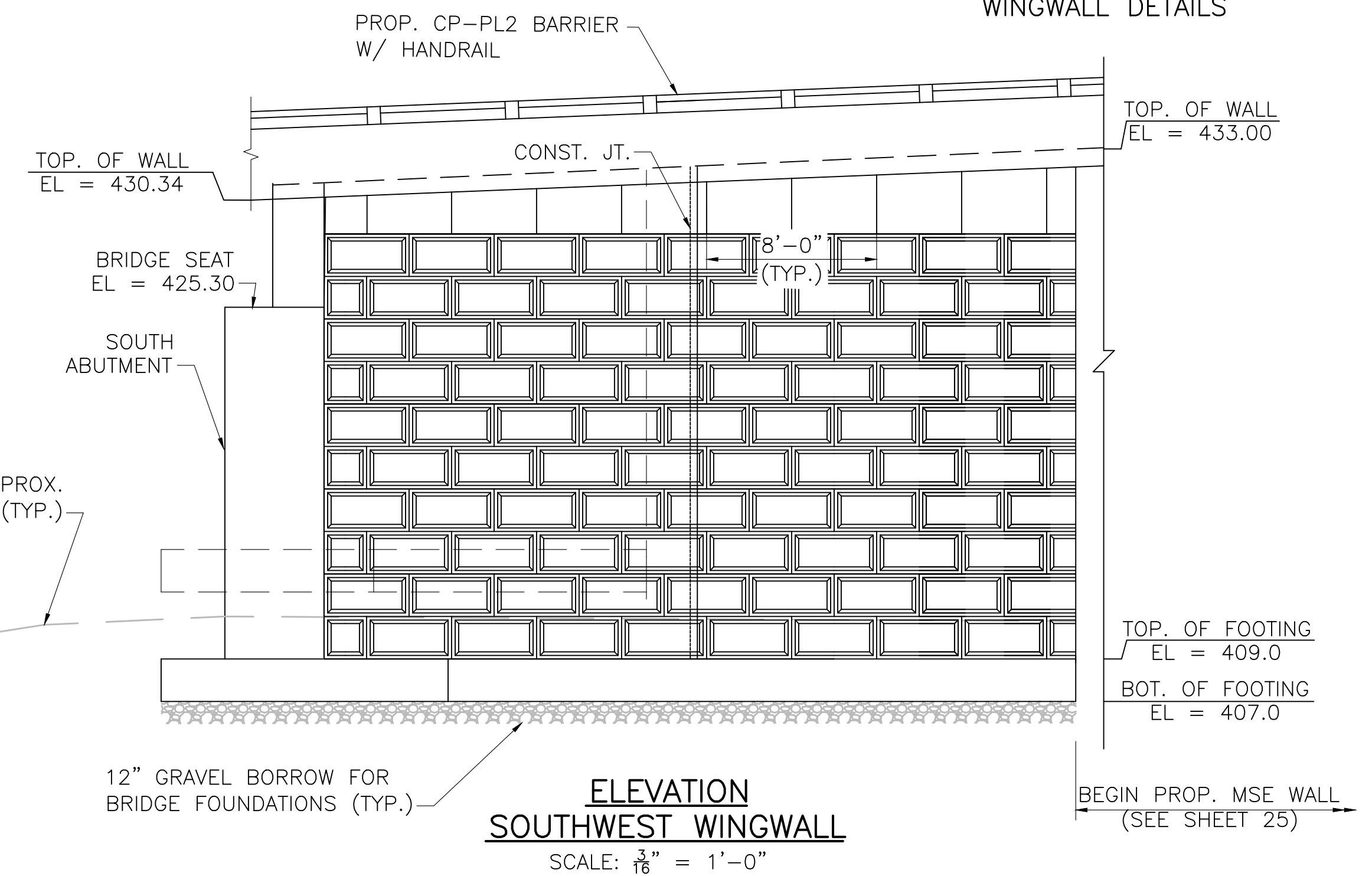
TYPICAL PROPOSED WINGWALL SECTION  
SCALE: 1/2" = 1'-0"

NOTES:

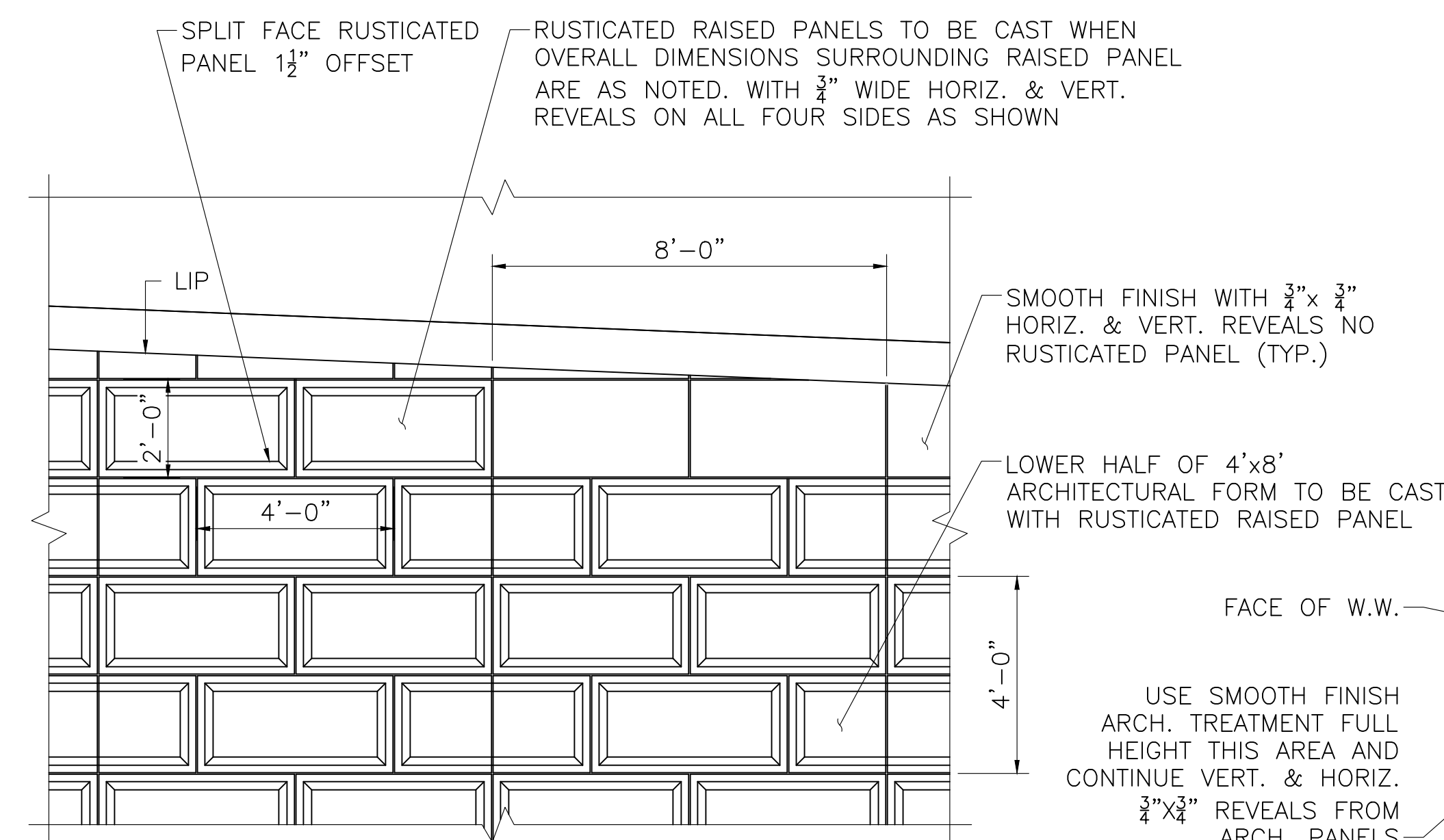
- 4" Ø WEEP HOLES 10'-0" O.C. (JUST ABOVE PROTECTIVE COURSE). PROVIDE 1 CUBIC YARD OF CRUSHED STONE AT EACH END OF WEEP HOLE.
- ALL CONCRETE SHALL BE 4000 PSI, 1 1/2 IN, 565 CEMENT CONCRETE EXCEPT THE CP-PL2 BARRIER PARAPET, WHICH SHALL BE 5000 PSI, 3/4 IN, 685 HP CEMENT CONCRETE.
- EXTEND EVERY THIRD BAR FULL LENGTH AS SHOWN.
- THE FACTORED BEARING PRESSURE = 3.385 KSF AS PER AASHTO STANDARD SPECIFICATION LOAD GROUP I. FACTORED BEARING RESISTANCE = 7.4 KSF. THE FACTORED BEARING RESISTANCE IS THE PRODUCT OF THE NOMINAL BEARING RESISTANCE AND RESISTANCE FACTOR OF 0.45.



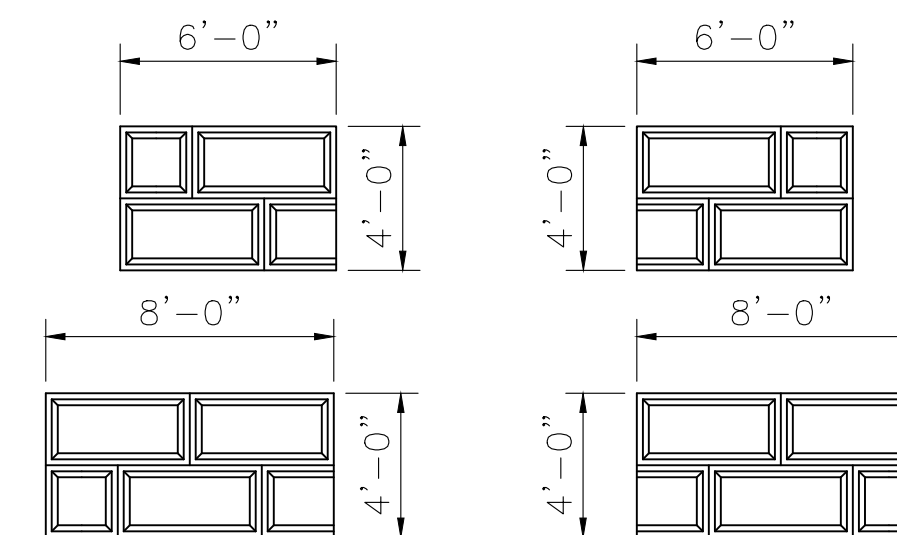
ELEVATION  
NORTHWEST WINGWALL  
SCALE: 3/16" = 1'-0"



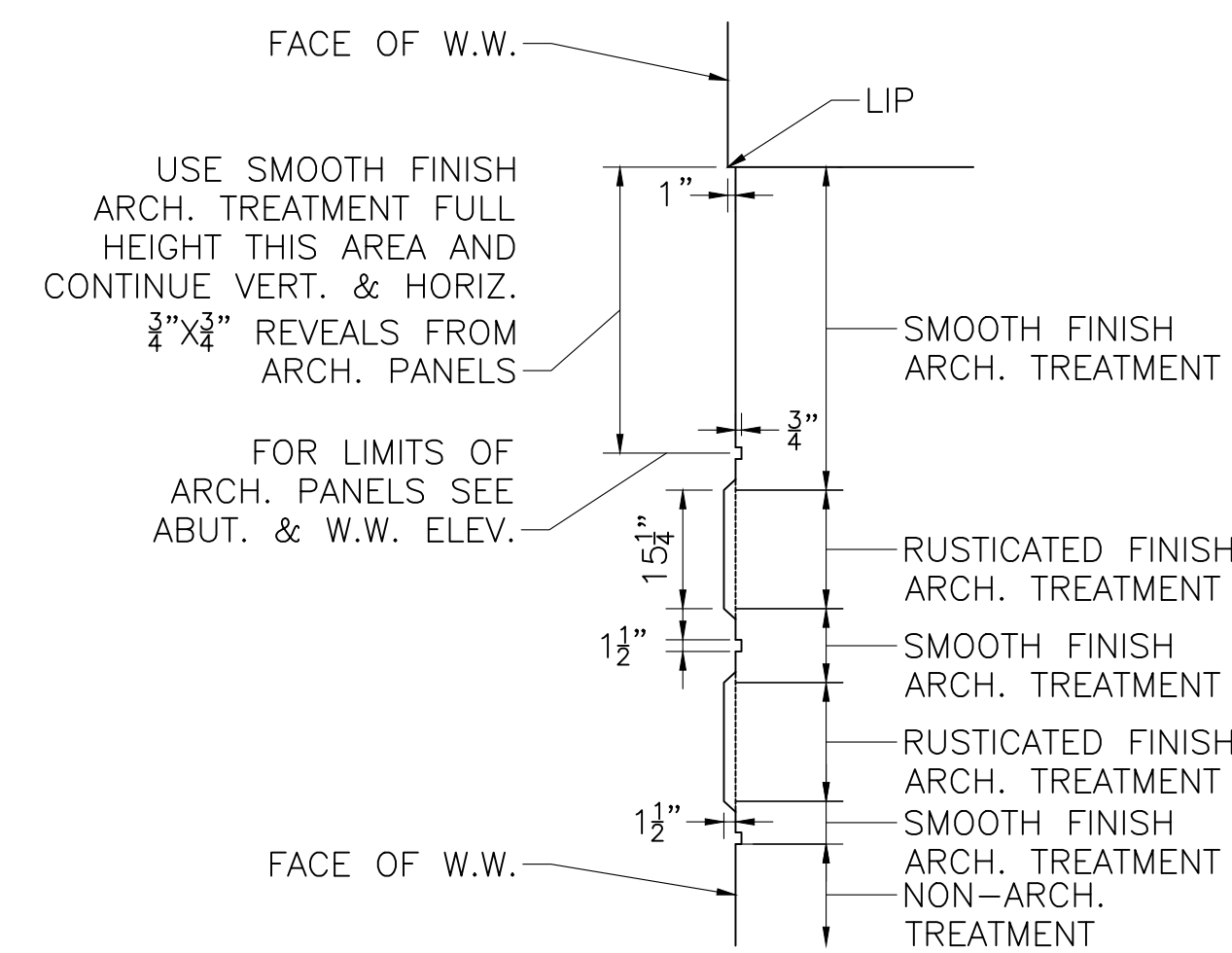
ELEVATION  
SOUTHWEST WINGWALL  
SCALE: 3/16" = 1'-0"



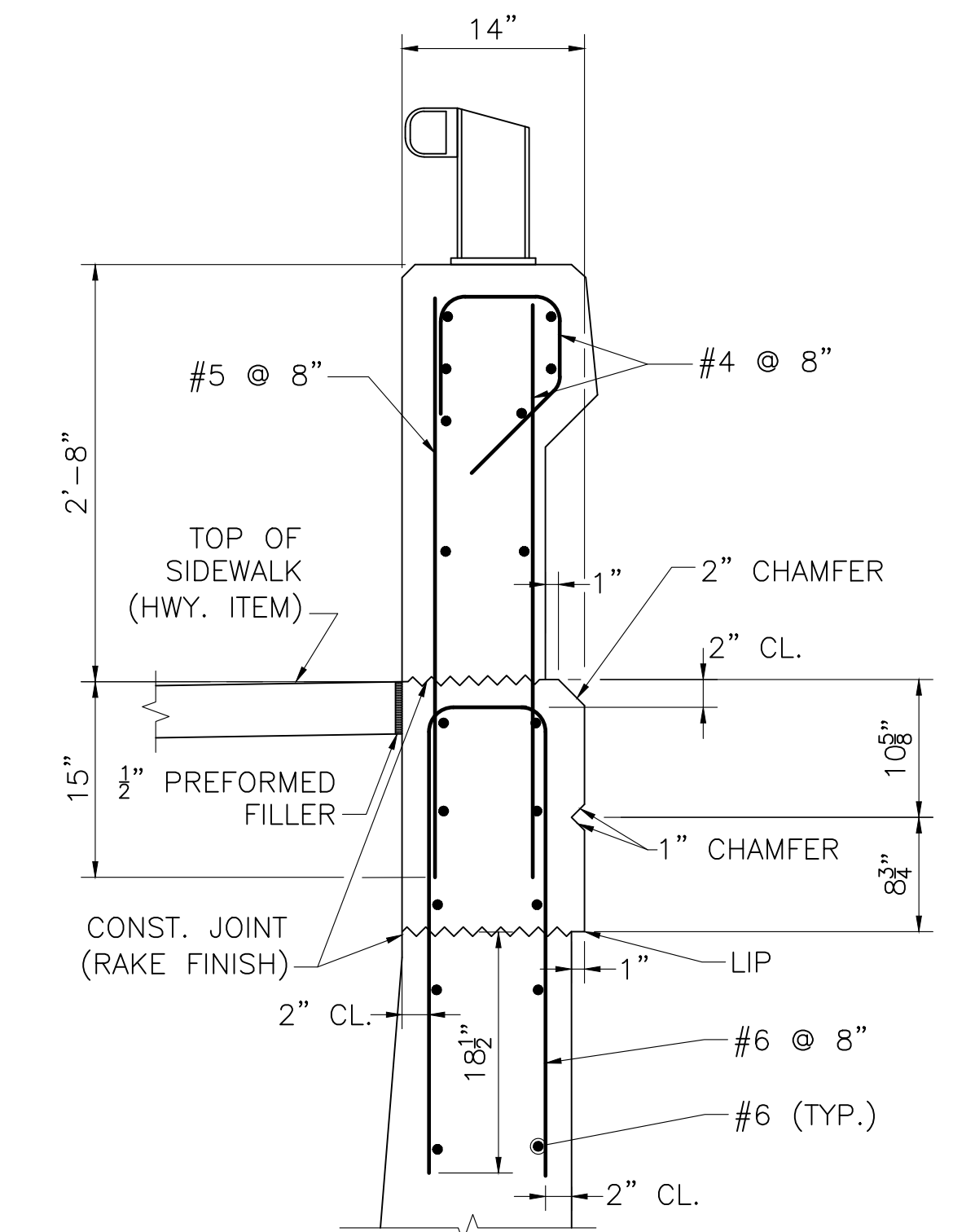
ARCHITECTURAL FINISH DETAIL  
SCALE: NOT TO SCALE



END PANEL CONDITIONS DETAILS  
SCALE: 3/16" = 1'-0"



TYPICAL SECTION AT WINGWALL  
SCALE: NOT TO SCALE

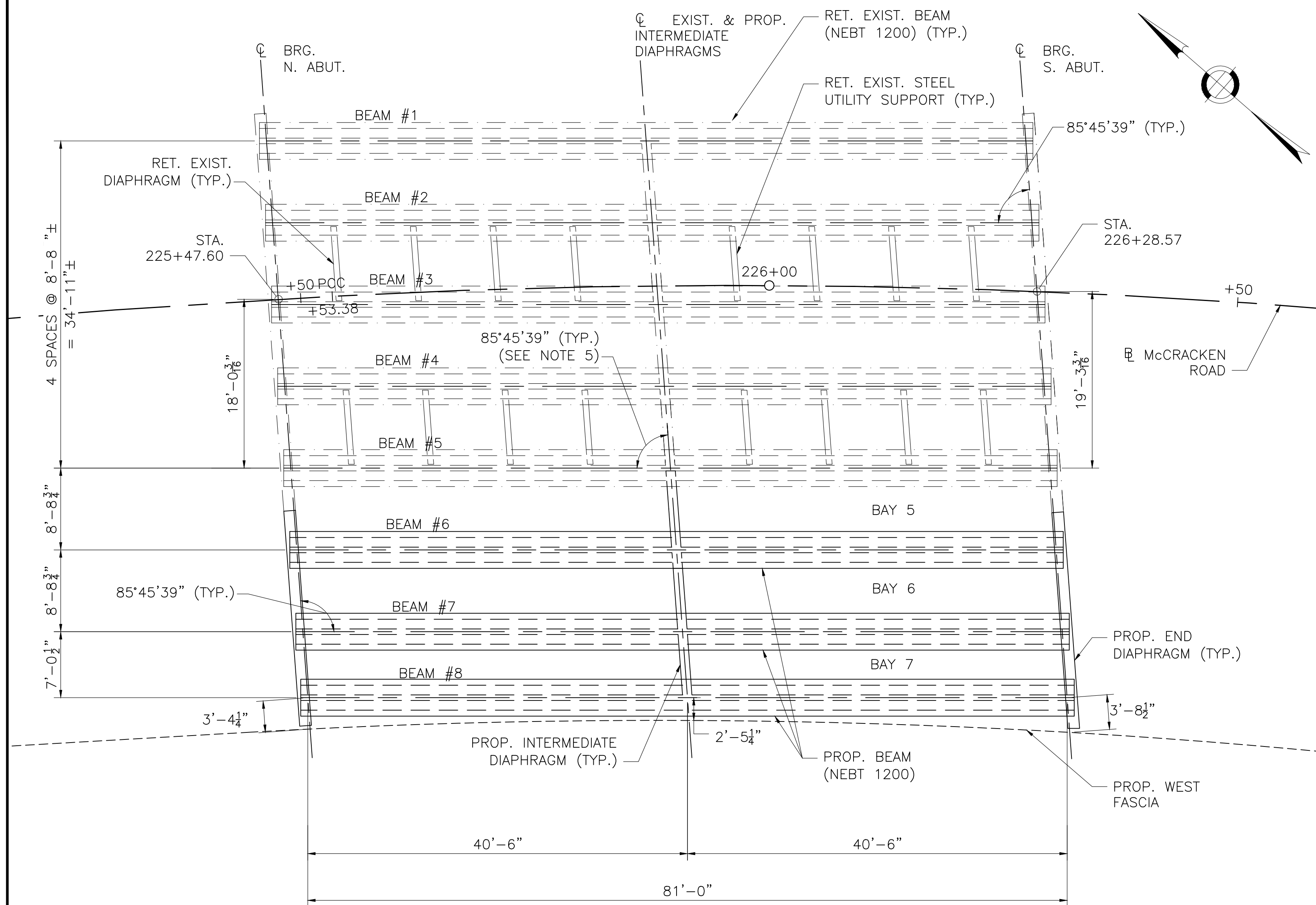


NOTE:  
SEE SECTION THRU CP-PL2 BARRIER AT SIDEWALK FOR DIMENSIONS AND REINFORCEMENT NOT SHOWN HERE.

TOP OF U-WINGWALL  
DETAIL AT SIDEWALK  
SCALE: 1" = 1'-0"

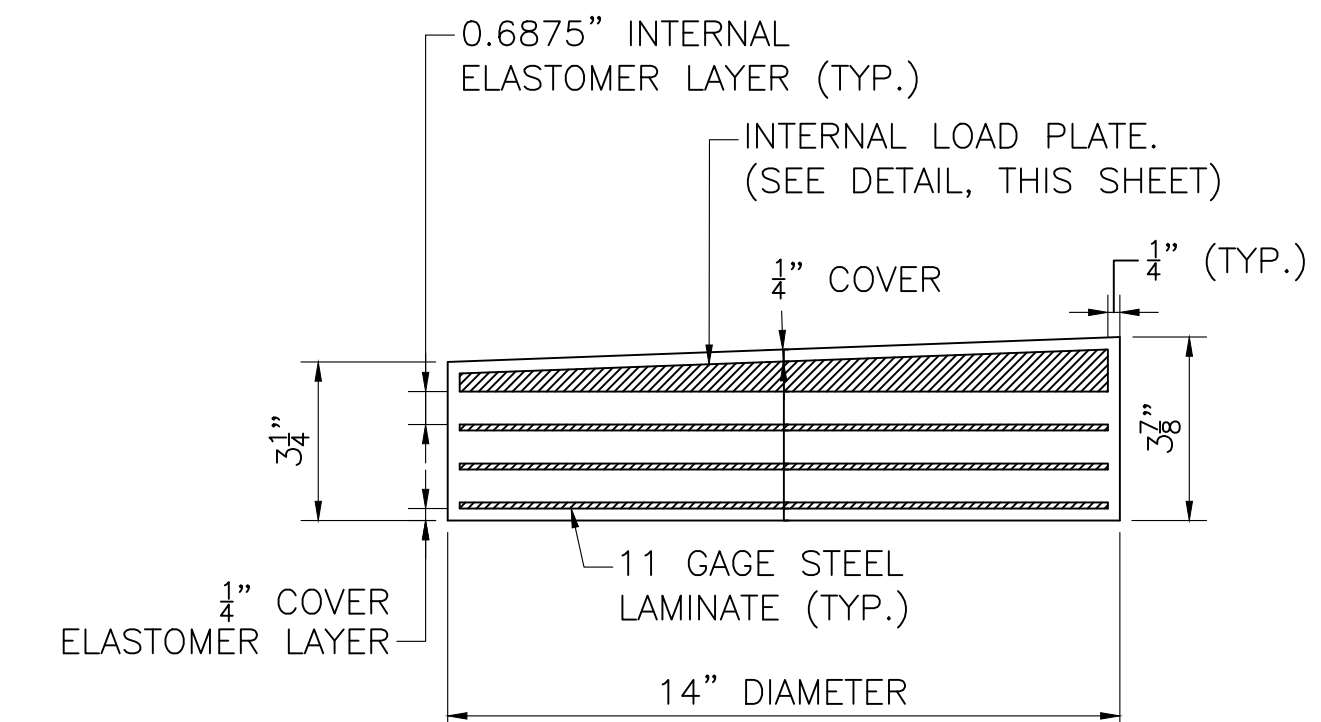
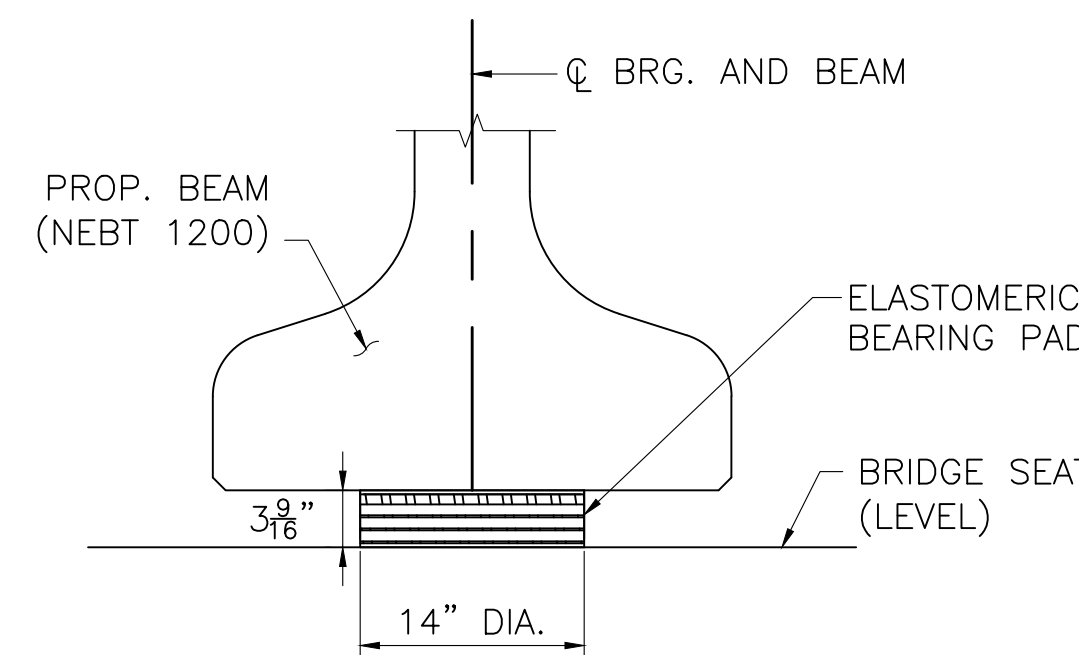
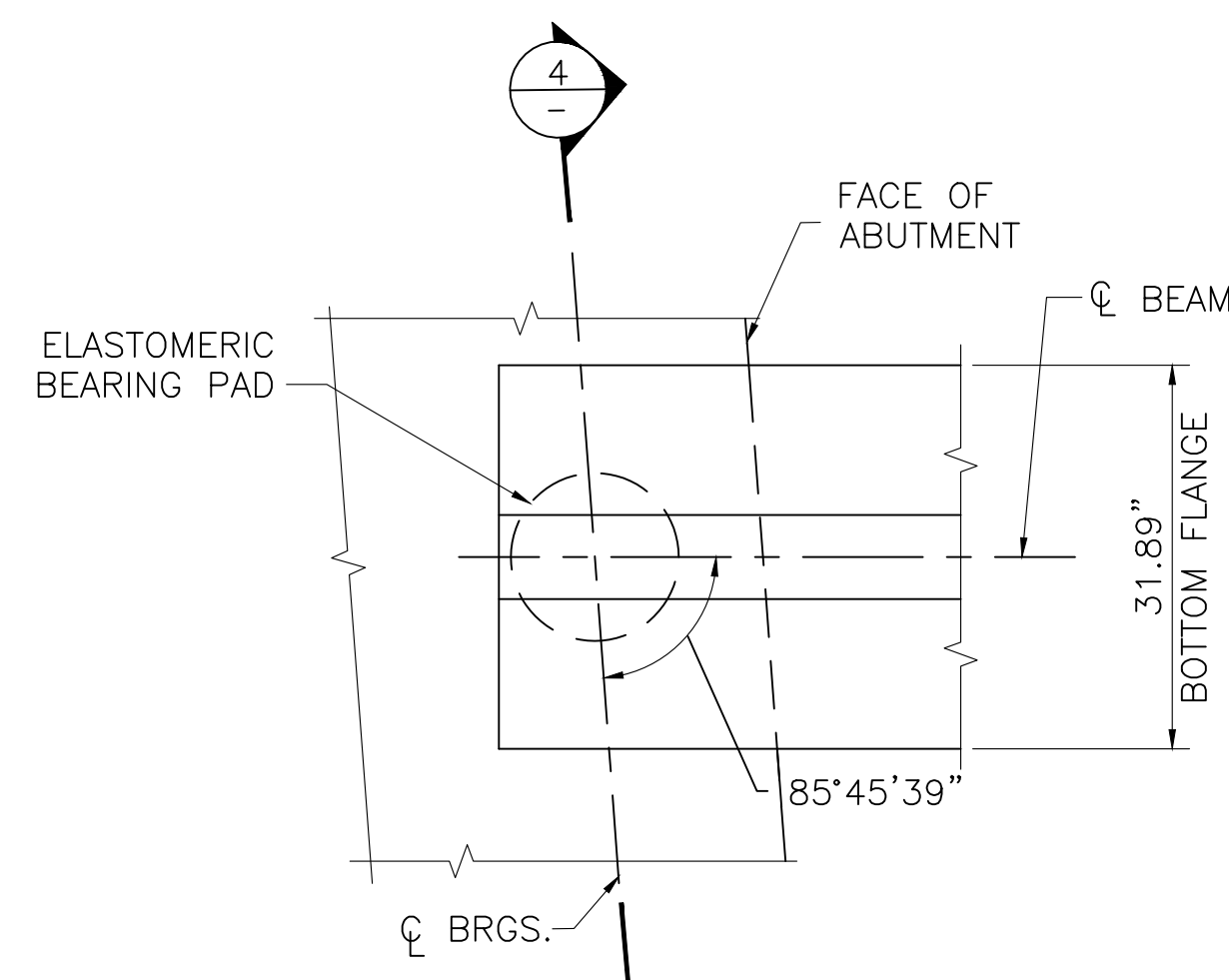
APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
	USE ONLY PRINTS OF LATEST DATE

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	94	152
PROJECT FILE NO. 605377			



NOTES:

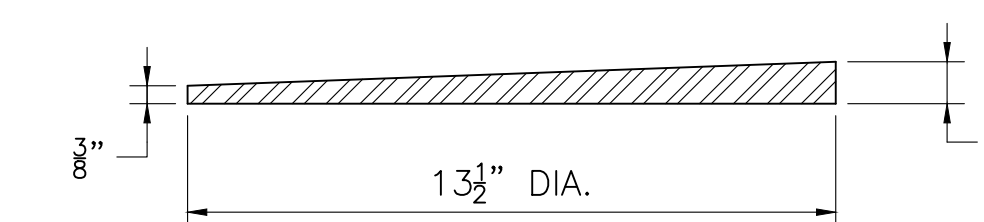
1. THE SPACING BETWEEN THE EXISTING STRINGERS IS DENOTED "±" AS THE STRINGERS HAVE ALREADY BEEN ERECTED. THE SPACING SPECIFIED ABOVE CORRESPONDS TO THE EXISTING BRIDGE PLANS.
2. REFER TO SHEETS 18 & 19 FOR END AND INTERMEDIATE DIAPHRAGM DETAILS.
3. REFER TO THE EXISTING BRIDGE PLANS FOR ADDITIONAL INFORMATION REGARDING THE EXISTING DIAPHRAGMS AND UTILITY SUPPORTS.
4. ALL DIMENSIONS SHOWN ARE SQUARE DIMENSIONS.
5. SKEW DIMENSION SHOWN IS TAKEN FROM THE CENTERLINE OF BEAM TO THE CENTERLINE OF DIAPHRAGM.



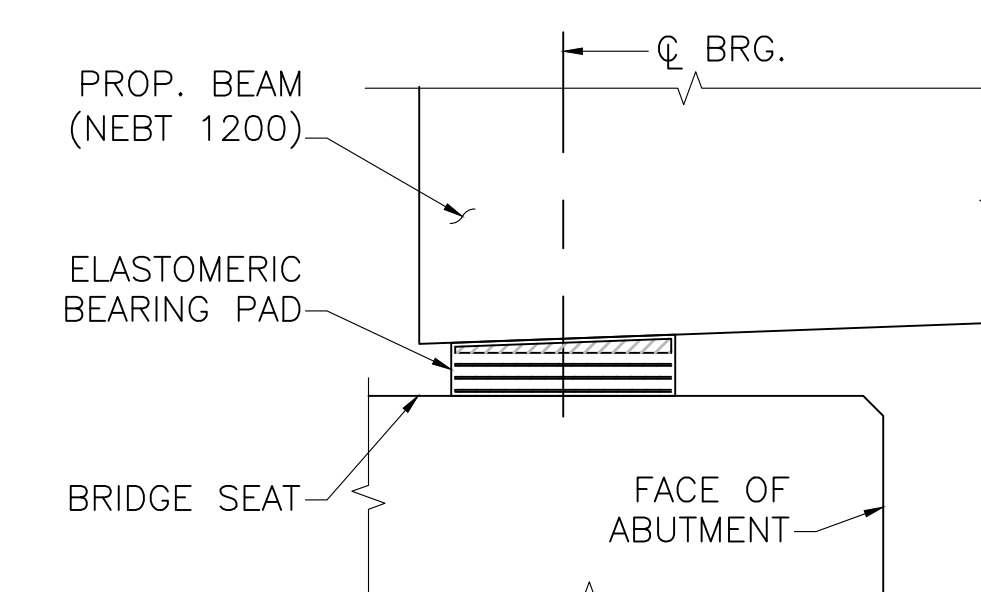
NOTES:

1. ELASTOMER SHALL HAVE A SHEAR MODULUS OF 0.160 KSI.
2. STEEL LAMINATES SHALL CONFORM TO ASTM A 1011 GRADE 36 OR HIGHER.
3. THE COMPRESSIVE DESIGN LOAD ON THE BEARING PAD IS 180.40 KIPS. THE COMPRESSIVE DESIGN STRESS IS THE RESULT OF DIVIDING THE COMPRESSIVE DESIGN LOAD BY THE AREA OF THE PAD AND IS EQUAL TO 1.17 KSI.
4. TAPERED INTERNAL LOAD PLATE SHALL CONFORM TO AASHTO M 270 GRADE 36.
5. ALL BEARINGS SHALL BE MARKED PRIOR TO SHIPPING. THE MARKS SHALL INCLUDE THE BEARING LOCATION ON THE BRIDGE, AND A 3/32" DEEP DIRECTION ARROW THAT POINTS UP-STATION. ALL MARKS SHALL BE PERMANENT AND BE VISIBLE AFTER BEARING IS INSTALLED.

ELASTOMERIC BEARING PAD  
SCALE: 3" = 1'-0"

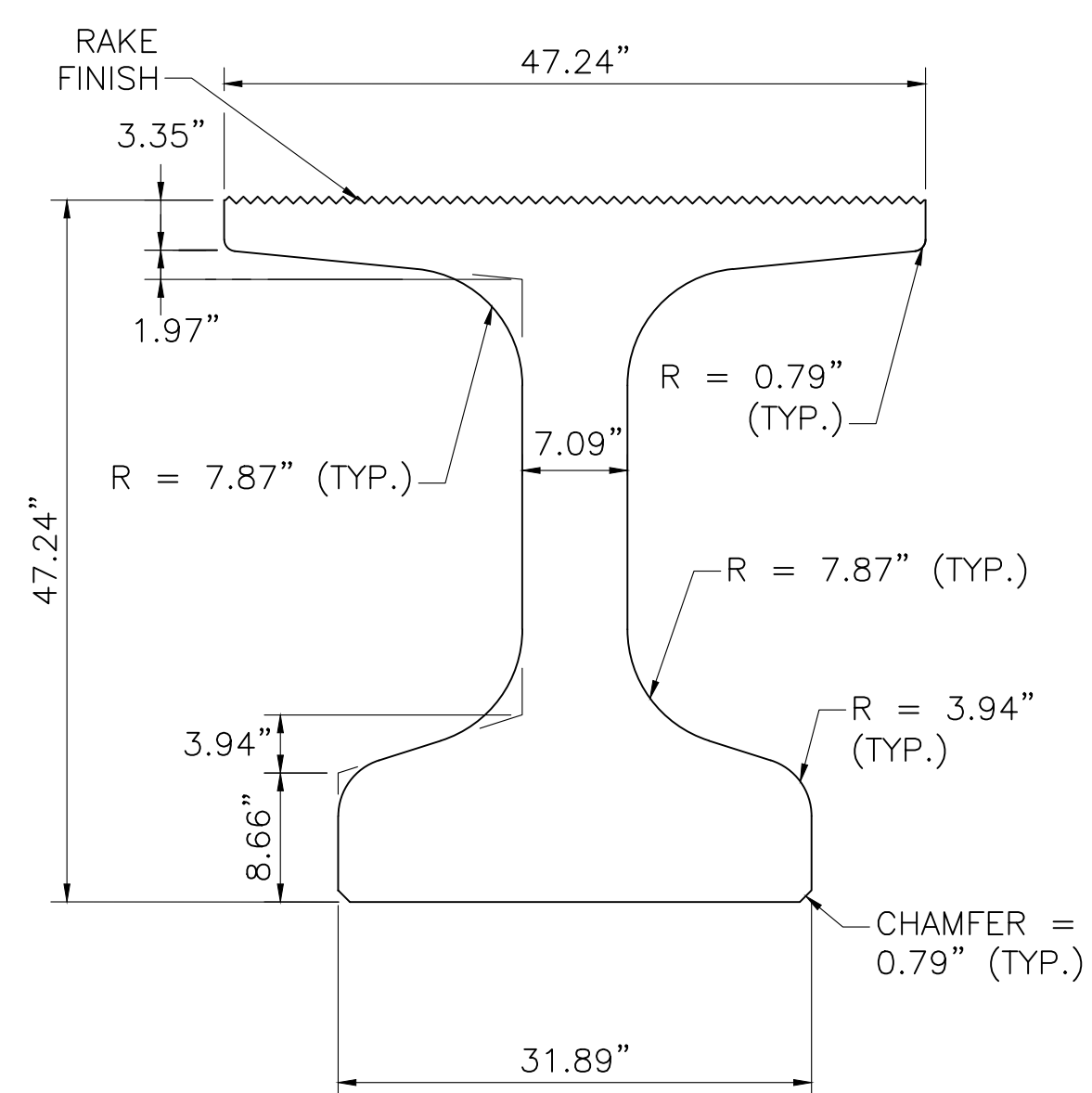
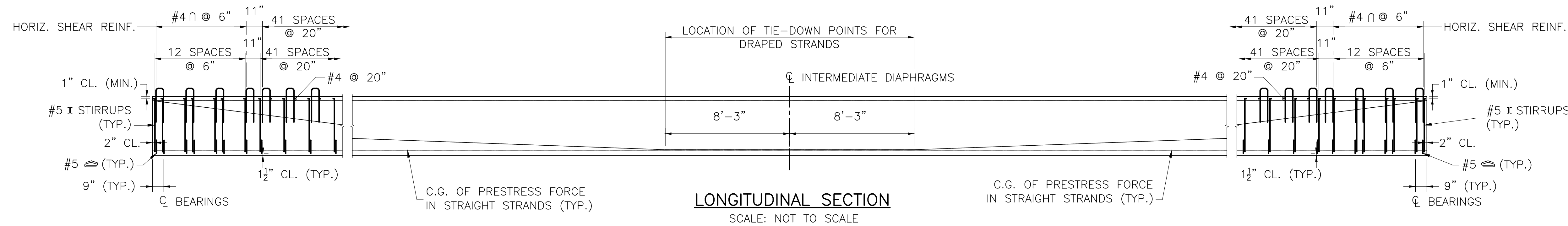
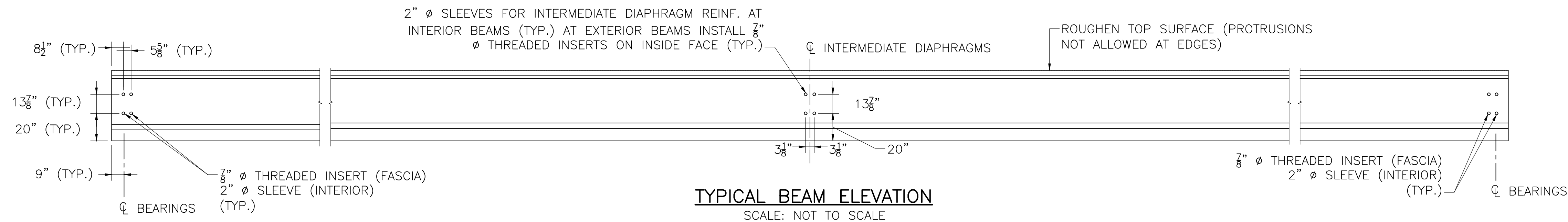


INTERNAL LOAD PLATE DETAIL  
SCALE: 3" = 1'-0"

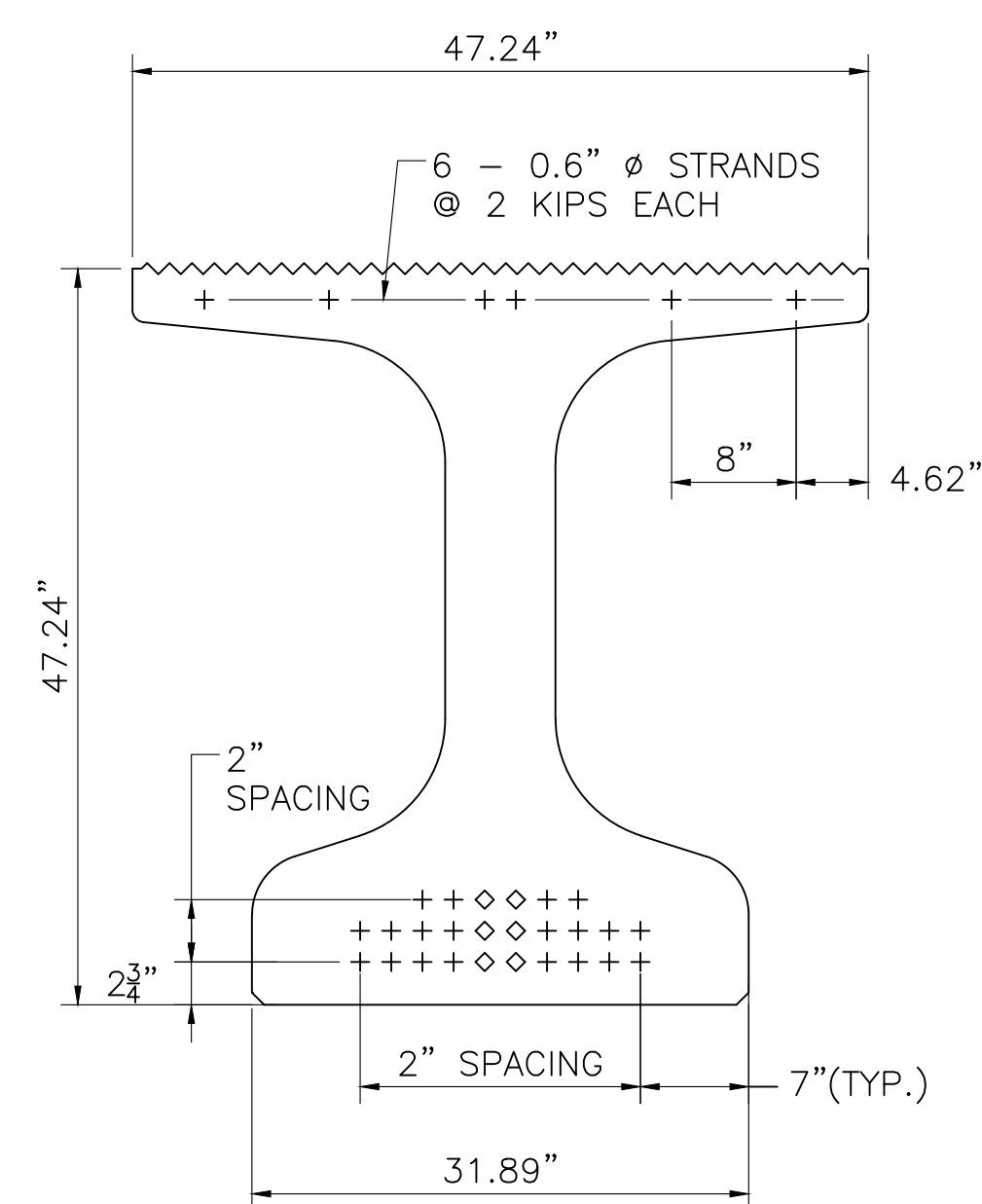


APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

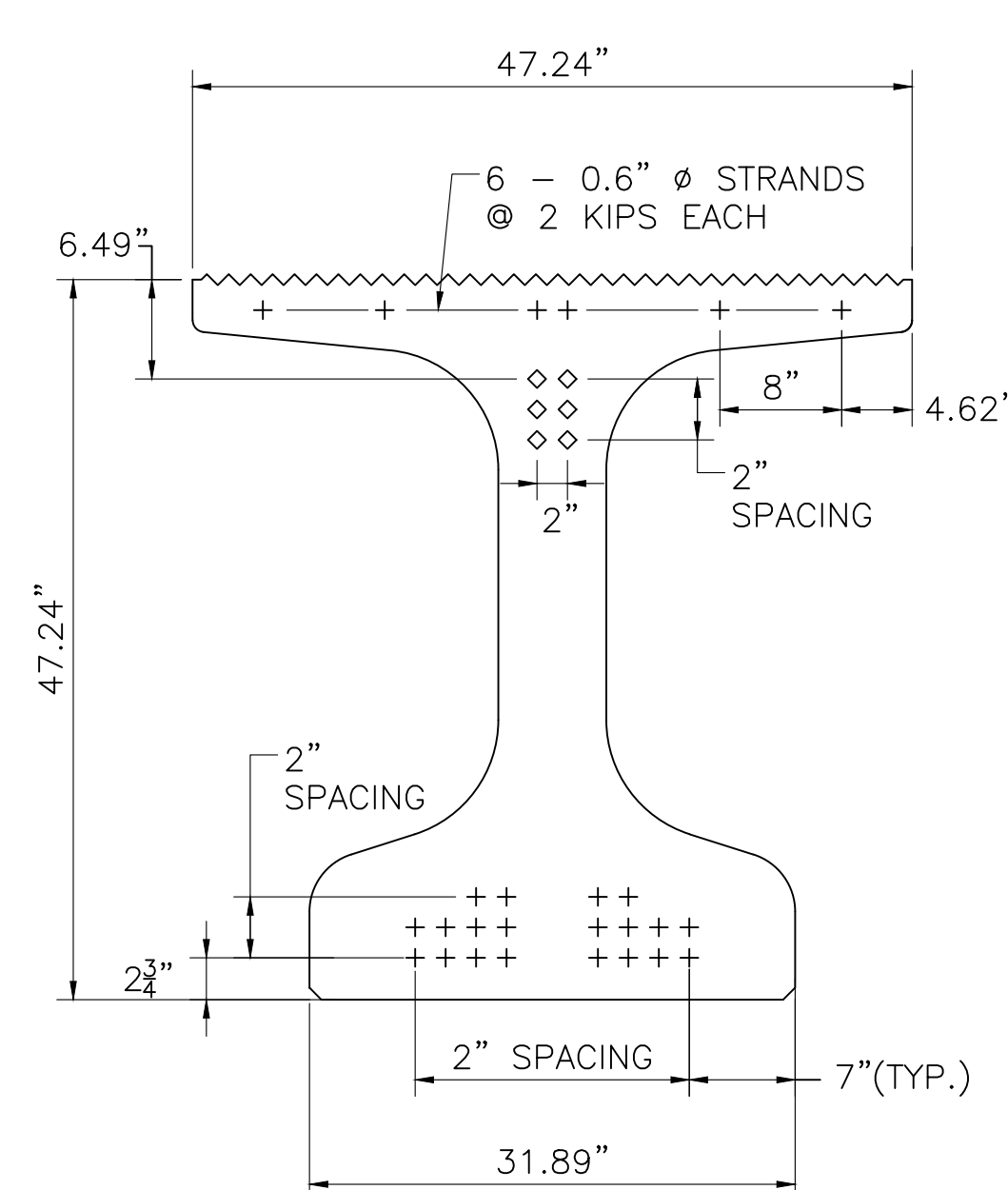
605377\_BR8\_SUPERSTRUCTURE.DWG Picked on 11-Apr-2022 8:55 AM  
ISSUED FOR CONSTRUCTION (SF) APRIL 16, 2022



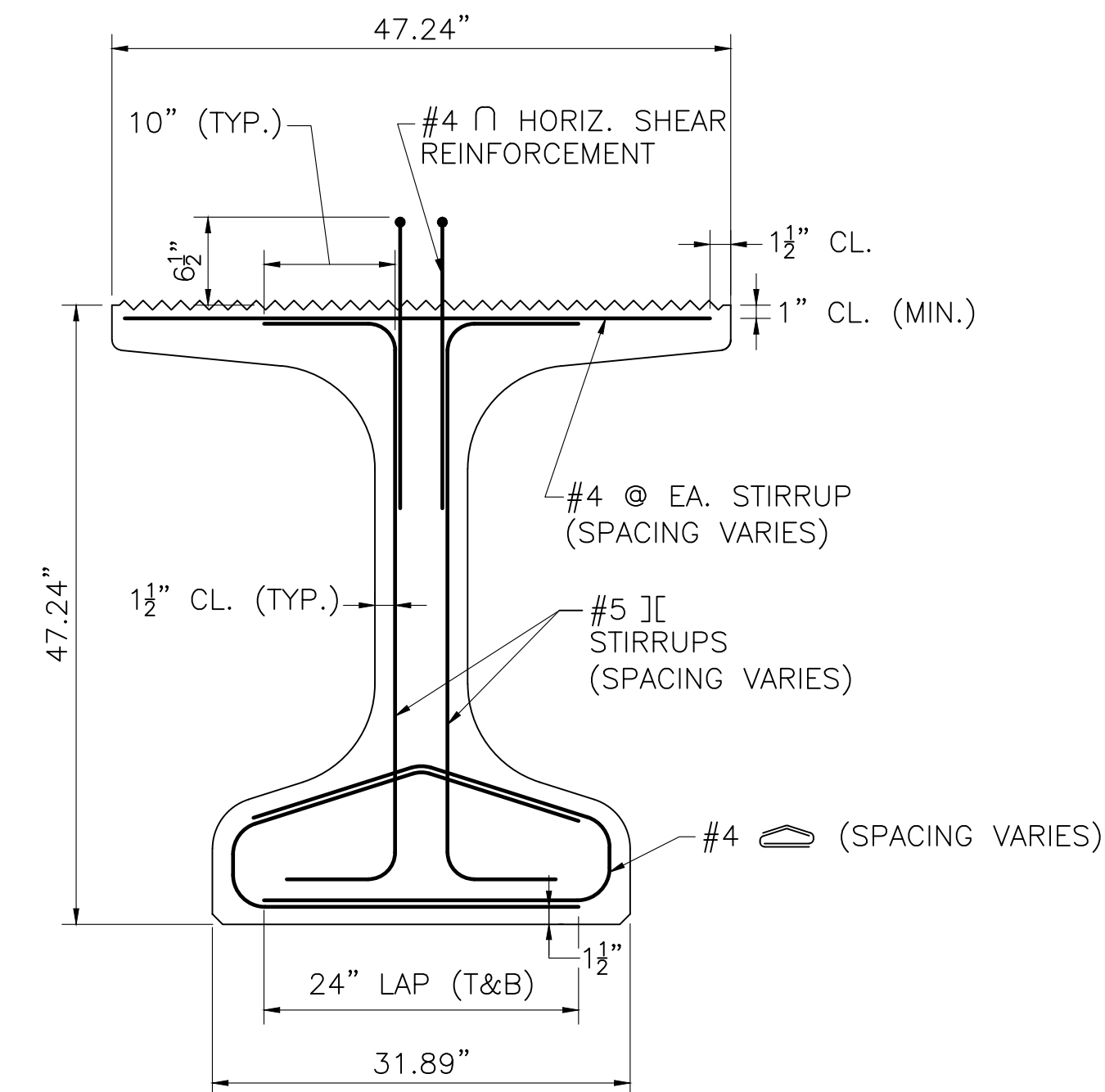
**NOTES:**  
STRANDS AND REINFORCEMENT NOT DRAWN FOR CLARITY.



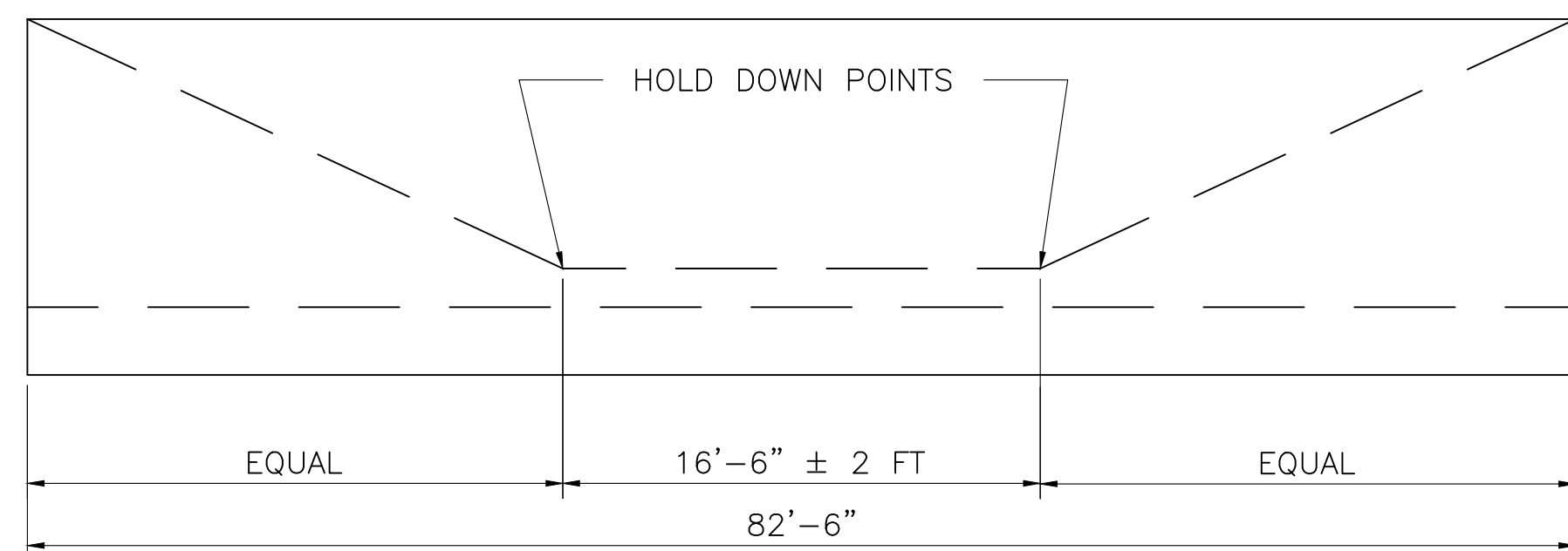
**NOTES:**  
1. + DENOTES STRAIGHT STRANDS.  
2. ◊ DENOTES DRAPED STRANDS.



**NOTES:**  
1. + DENOTES STRAIGHT STRANDS.  
2. ◊ DENOTES DRAPED STRANDS.



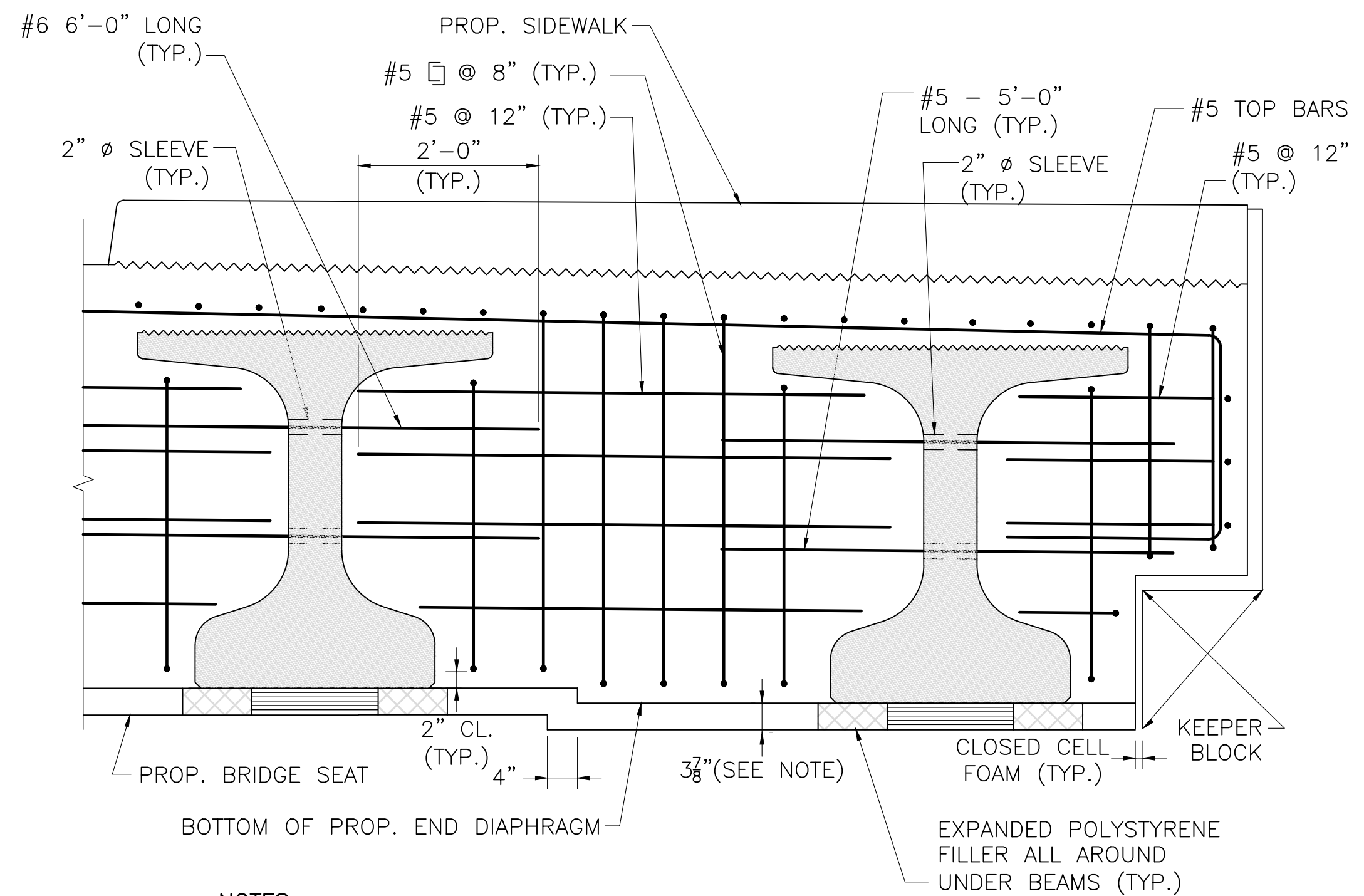
**NOTES:**  
STRANDS NOT DRAWN FOR CLARITY.



**PRESTRESS NOTES:**

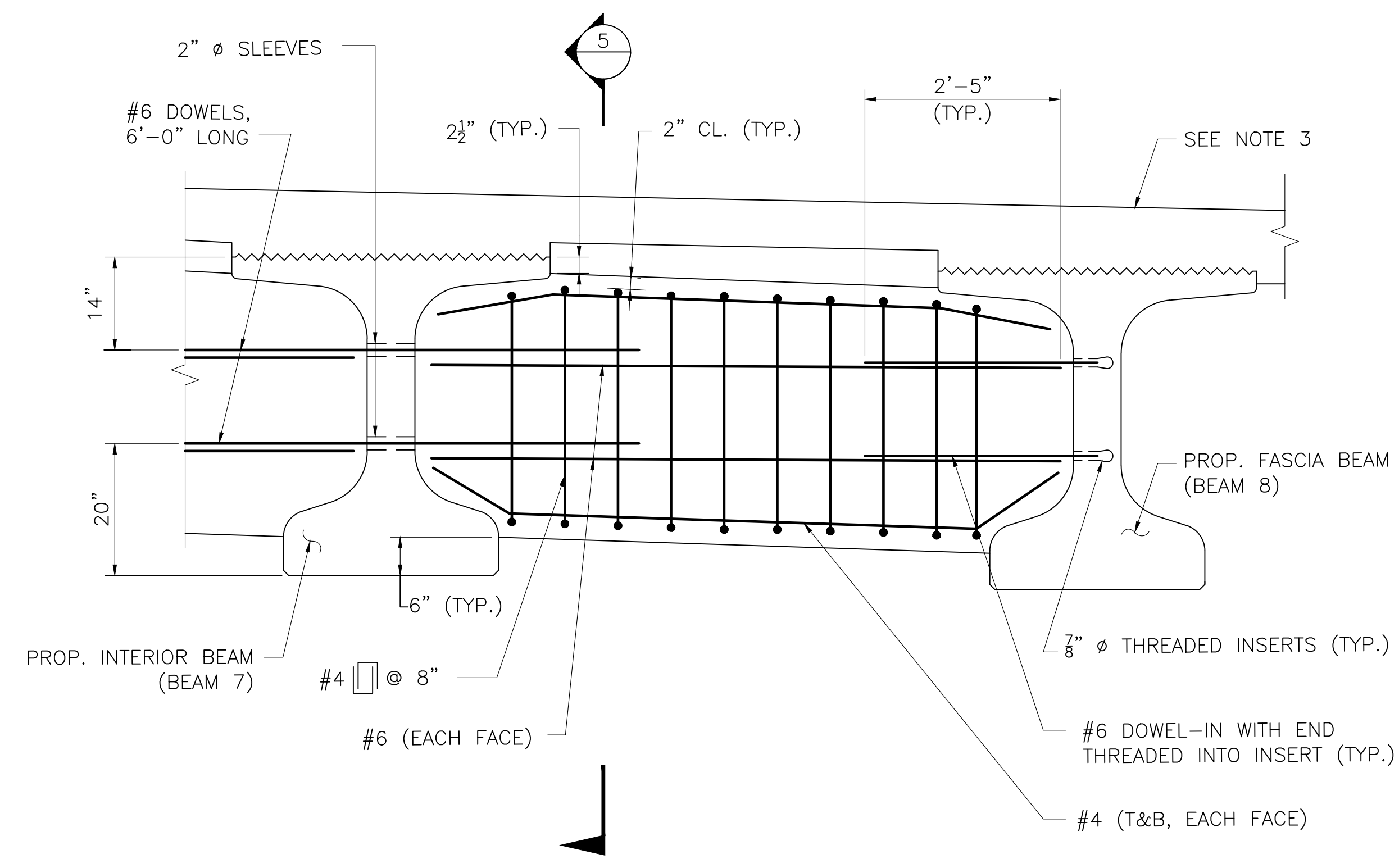
- ALL PRETENSIONING ELEMENTS SHALL BE 0.6"  $\phi$ , UNCOATED, SEVEN-WIRE, LOW RELAXATION STEEL STRANDS AND SHALL CONFORM TO AASHTO M 203.
- THE NOMINAL TENSILE STRENGTH OF THE PRETENSIONING STRANDS SHALL BE 270 KSI.
- THE INITIAL TENSION PER 0.6"  $\phi$  STRAND SHALL BE 44 KIPS, EXCEPT THE SIX STRANDS IN THE TOP FLANGE WHICH SHALL BE TENSIONED TO 2 KIPS.
- THE MINIMUM 28 DAY COMPRESSIVE STRENGTH SHALL BE 6500 PSI.
- NO PRESTRESS SHALL BE TRANSFERRED TO THE CONCRETE UNTIL IT HAS ATTAINED A COMPRESSIVE STRENGTH, AS SHOWN BY A CYLINDER TEST, OF AT LEAST 4500 PSI.
- THE TOP OF ALL BEAMS SHALL BE GIVEN A RAKED FINISH ( $\frac{1}{4}$ " AMPLITUDE) ACROSS THE WIDTH (PERPENDICULAR TO THE BEAM'S AXIS).
- THE FABRICATOR IS FULLY RESPONSIBLE FOR THE DESIGN OF THE LIFTING DEVICES WHICH SHALL BE ADEQUATE FOR THE SAFETY FACTORS REQUIRED BY THE ERECTION PROCEDURE.

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



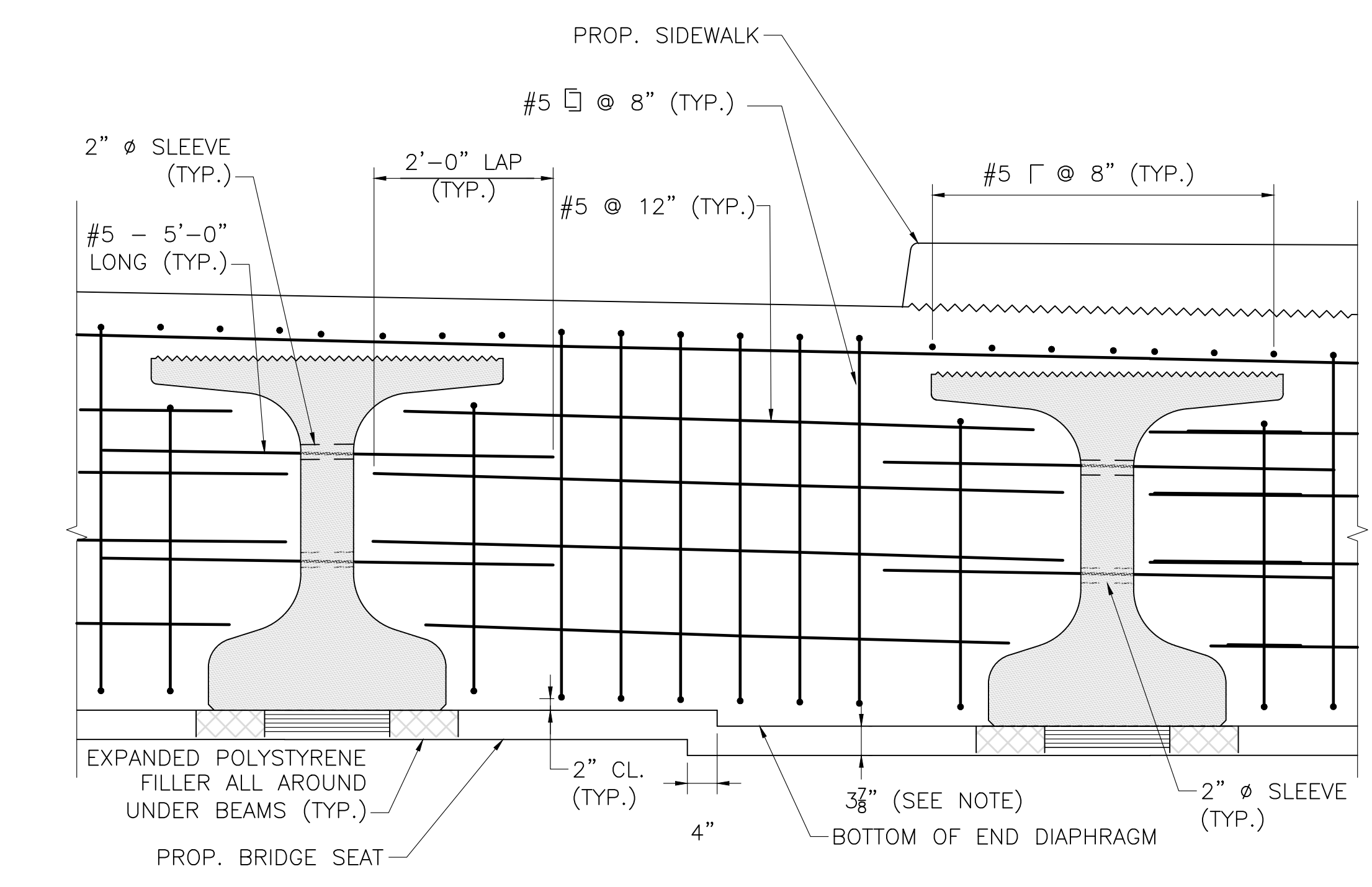
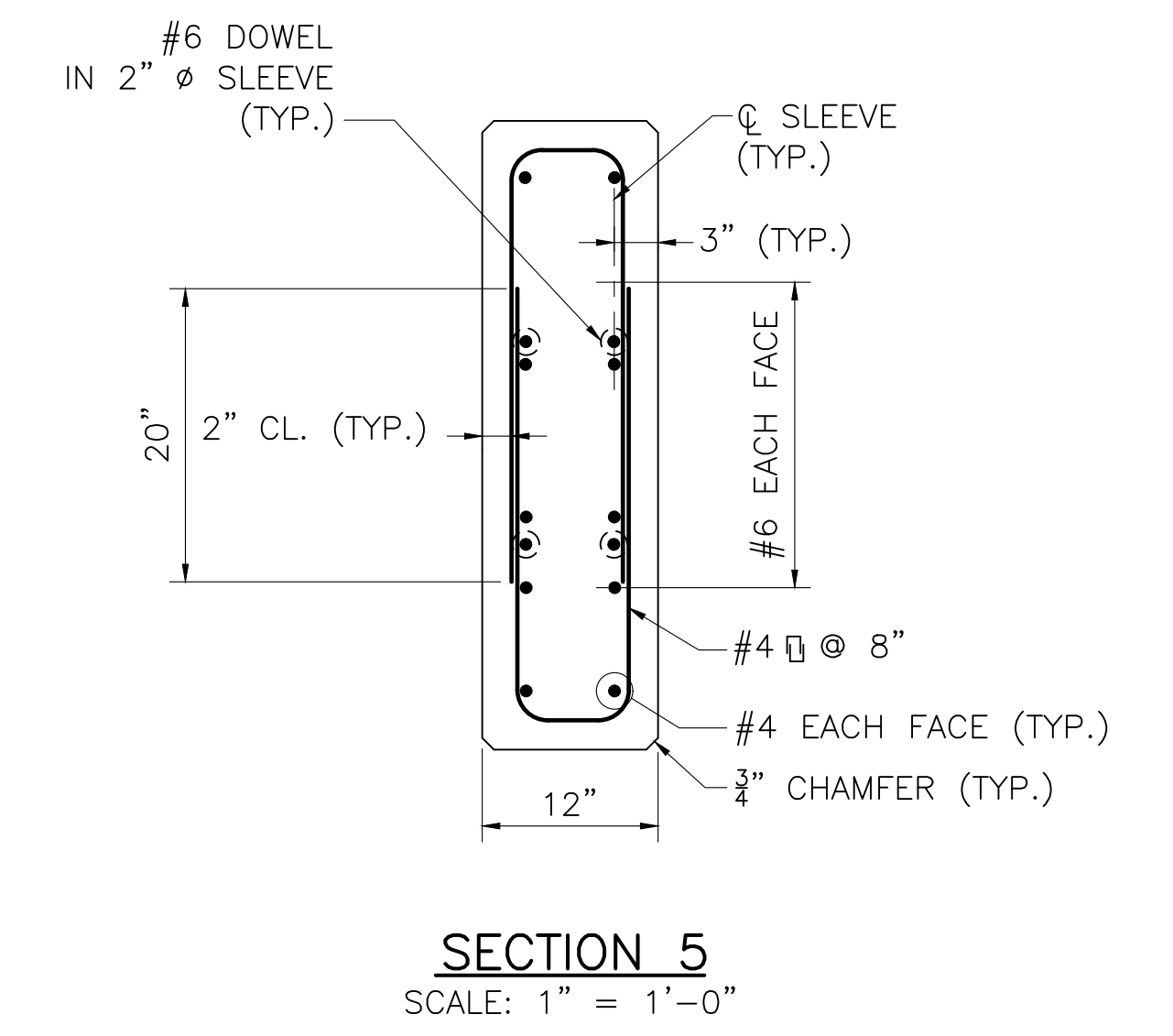
**NOTES:**  
CONTRACTOR MAY USE EXPANDED POLYSTYRENE FILLER OR A REMOVABLE FORM TO FORM THE BOTTOM OF THE END DIAPHRAGM.

**END DIAPHRAGM ELEVATION - BAY 7**  
SCALE: 3/4" = 1'-0"



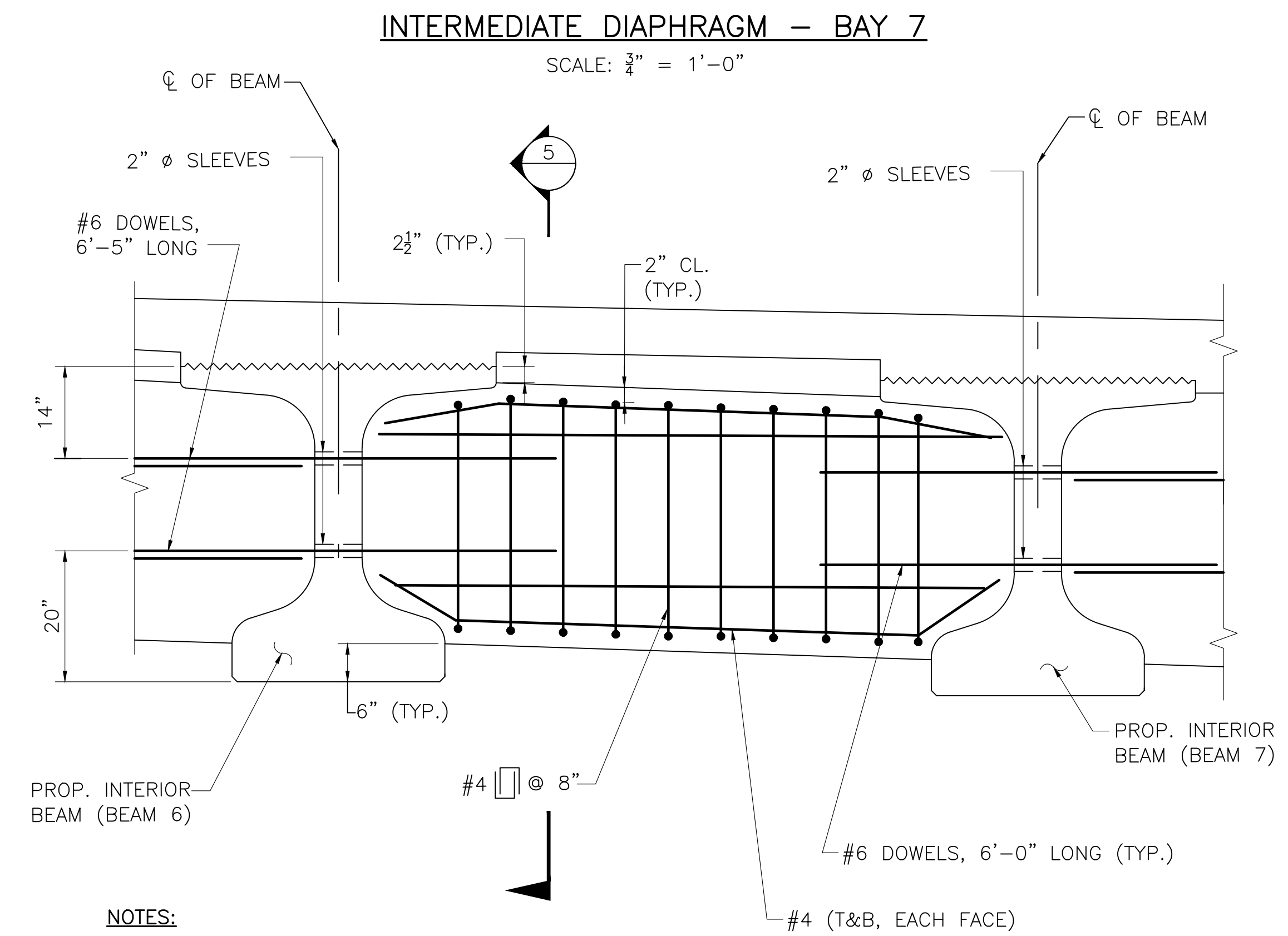
**NOTES:**  
1. SLEEVES AND INSERTS SHALL BE ALIGNED WITH DIAPHRAGM SKEWS AS SHOWN ON THE FRAMING PLAN.  
2. 7/8" Ø THREADED INSERTS SHALL BE CAST INTO THE PRECAST BEAMS BY THE FABRICATOR AND SHALL PROVIDE A MINIMUM NOMINAL TENSILE RESISTANCE OF 21.0 KIPS AND A MINIMUM NOMINAL SHEAR RESISTANCE OF 21.0 KIPS IN 3000 PSI CONCRETE.  
3. SIDEWALK AND SIDEWALK BARRIER NOT SHOWN FOR CLARITY.

**INTERMEDIATE DIAPHRAGM - BAY 7**  
SCALE: 3/4" = 1'-0"



**NOTES:**  
CONTRACTOR MAY USE EXPANDED POLYSTYRENE FILLER OR A REMOVABLE FORM TO FORM THE BOTTOM OF THE END DIAPHRAGM.

**END DIAPHRAGM ELEVATION BAY 6**  
SCALE: 3/4" = 1'-0"



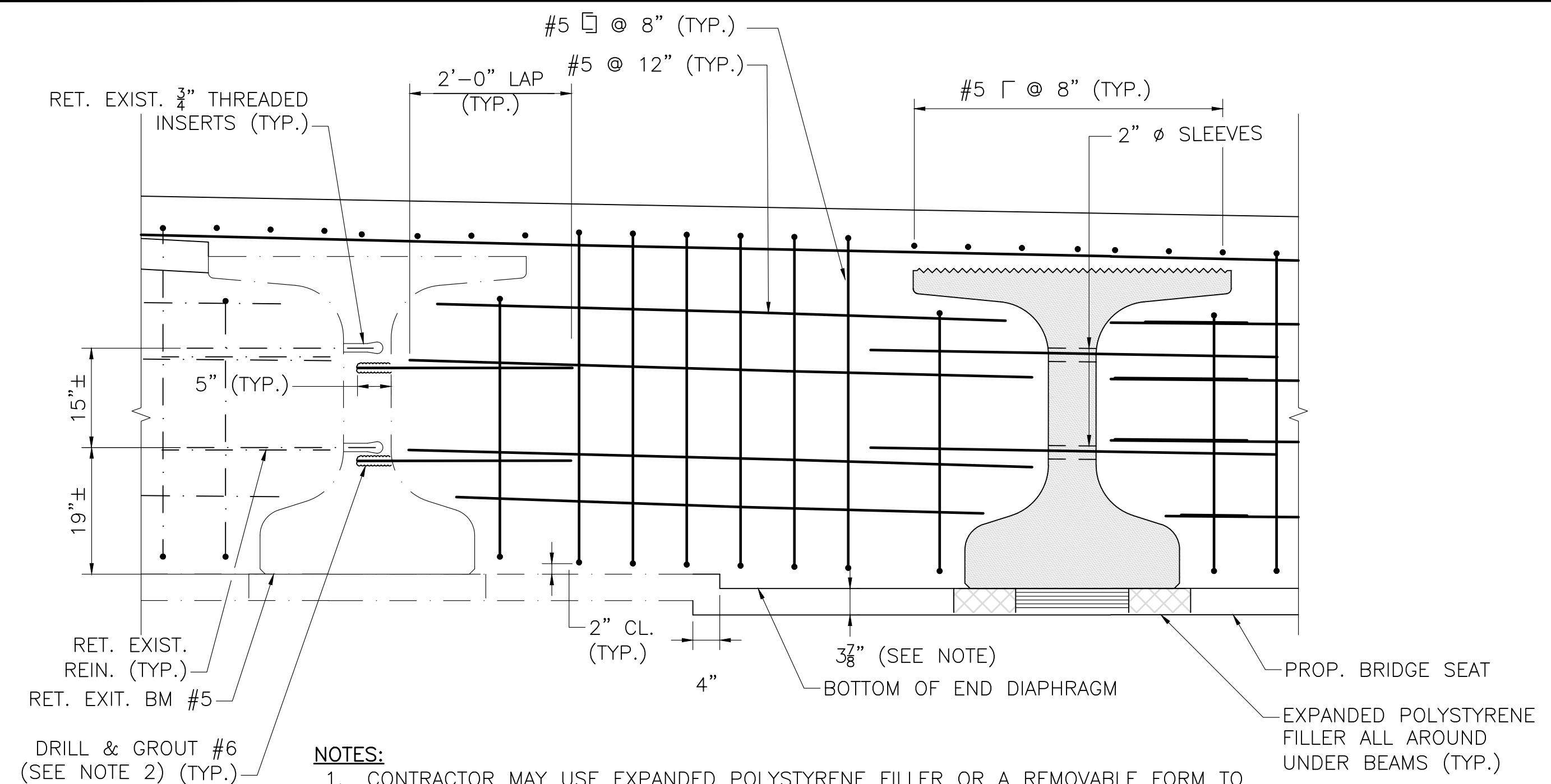
**NOTES:**  
1. SLEEVES AND INSERTS SHALL BE ALIGNED WITH DIAPHRAGM SKEWS AS SHOWN ON THE FRAMING PLAN.  
2. 7/8" Ø THREADED INSERTS SHALL BE CAST INTO THE PRECAST BEAMS BY THE FABRICATOR AND SHALL PROVIDE A MINIMUM NOMINAL TENSILE RESISTANCE OF 21.0 KIPS AND A MINIMUM NOMINAL SHEAR RESISTANCE OF 21.0 KIPS IN 3000 PSI CONCRETE.  
3. SIDEWALK AND SIDEWALK BARRIER NOT SHOWN FOR CLARITY.

**INTERMEDIATE DIAPHRAGM DETAIL - BAY 6**  
SCALE: 3/4" = 1'-0"

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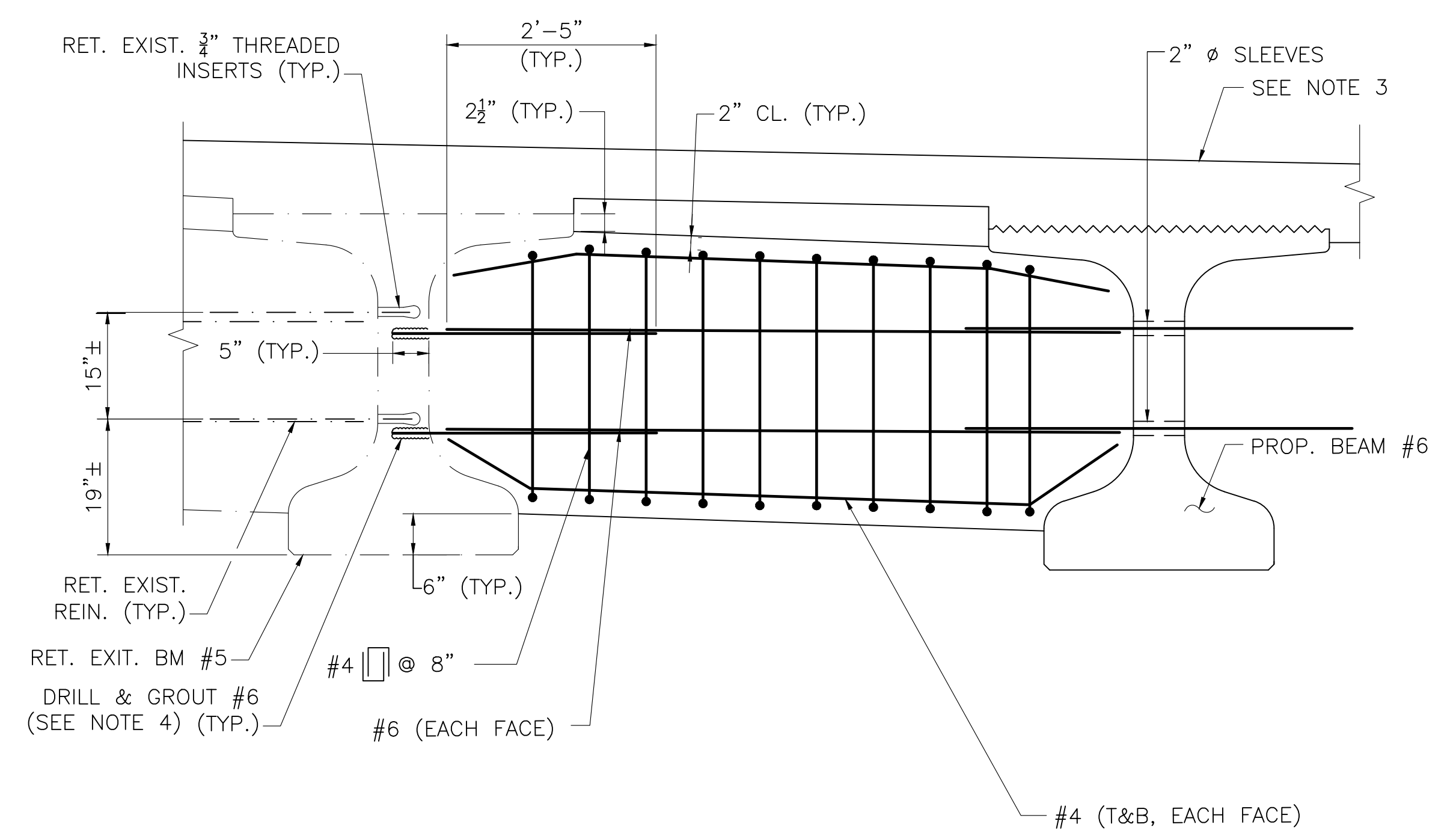
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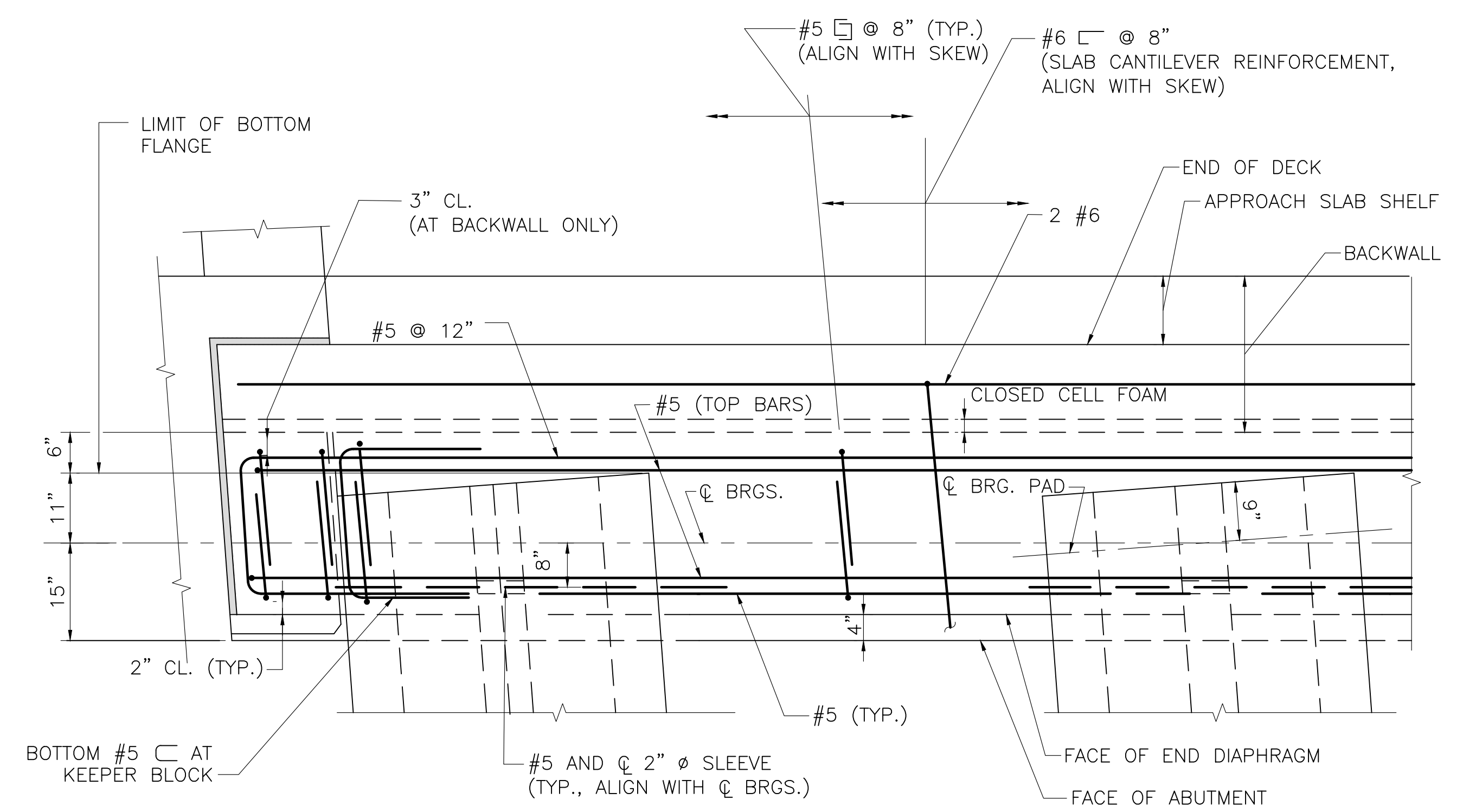
- NOTES:**
1. CONTRACTOR MAY USE EXPANDED POLYSTYRENE FILLER OR A REMOVABLE FORM TO FORM THE BOTTOM OF THE END DIAPHRAGM.
  2. PRIOR TO DRILLING INTO THE EXISTING BEAM'S WEB, THE CONTRACTOR SHALL LOCATE ALL REINFORCING BARS AND PRESTRESSING TENDONS USING NON-DESTRUCTIVE MEANS. THE CONTRACTOR SHALL ADJUST THE LOCATION AS NEEDED. THE CONTRACTOR SHALL NOT DRILL THROUGH EXISTING STEEL REINFORCING, PRESTRESSING STRANDS, OR INSERTS CAST INTO PRECAST BEAMS WHEN INSTALLING THE DOWELS. FILL ANY HOLES WHERE OBSTRUCTIONS WERE ENCOUNTERED WITH CONSTRUCTION GROUT FROM MASSDOT QUALIFIED CONSTRUCTION MATERIALS LIST (QCML).

**END DIAPHRAGM ELEVATION BAY 5**  
SCALE: 3/4" = 1'-0"



- NOTES:**
1. SLEEVES AND INSERTS SHALL BE ALIGNED WITH DIAPHRAGM SKEWS AS SHOWN ON THE FRAMING PLAN.
  2. 3/4" diameter THREADED INSERTS SHALL BE CAST INTO THE PRECAST BEAMS BY THE FABRICATOR AND SHALL PROVIDE A MINIMUM NOMINAL TENSILE RESISTANCE OF 21.0 KIPS AND A MINIMUM NOMINAL SHEAR RESISTANCE OF 21.0 KIPS IN 3000 PSI CONCRETE.
  3. SIDEWALK AND SIDEWALK BARRIER NOT SHOWN FOR CLARITY.
  4. PRIOR TO DRILLING INTO THE EXISTING BEAM'S WEB, THE CONTRACTOR SHALL LOCATE ALL REINFORCING BARS AND PRESTRESSING TENDONS USING NON-DESTRUCTIVE MEANS. THE CONTRACTOR SHALL ADJUST THE LOCATION AS NEEDED. THE CONTRACTOR SHALL NOT DRILL THROUGH EXISTING STEEL REINFORCING, PRESTRESSING STRANDS, OR INSERTS CAST INTO PRECAST BEAMS WHEN INSTALLING THE DOWELS. FILL ANY HOLES WHERE OBSTRUCTIONS WERE ENCOUNTERED WITH CONSTRUCTION GROUT FROM MASSDOT QUALIFIED CONSTRUCTION MATERIALS LIST (QCML).

**INTERMEDIATE DIAPHRAGM - BAY 5**  
SCALE: 3/4" = 1'-0"



**END DIAPHRAGM PLAN**  
SCALE: 3/4" = 1'-0"

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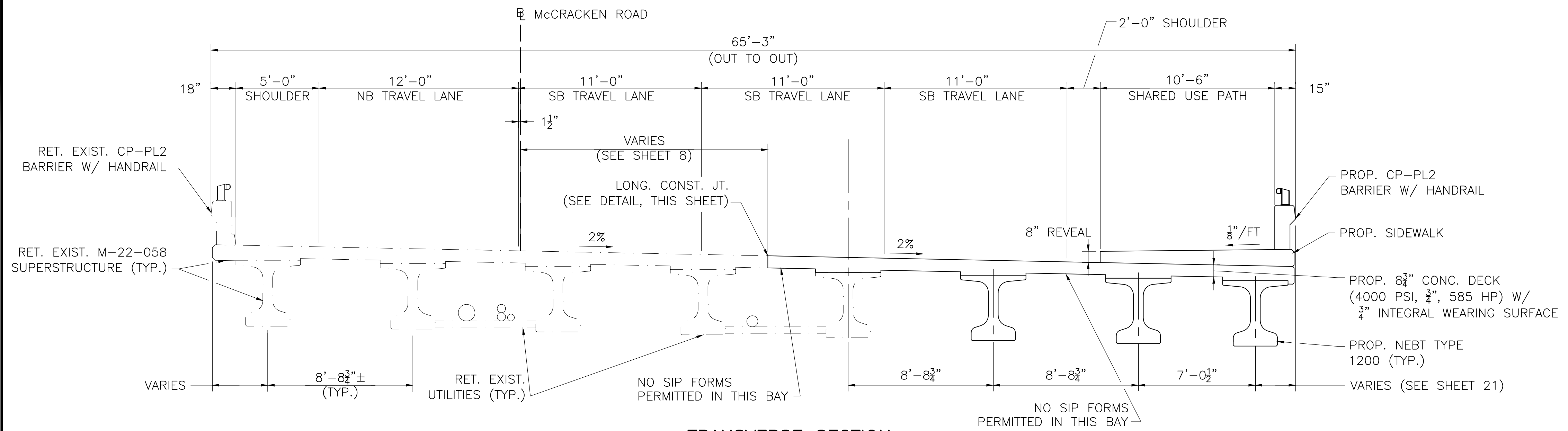
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MILLBURY  
McCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	98	152

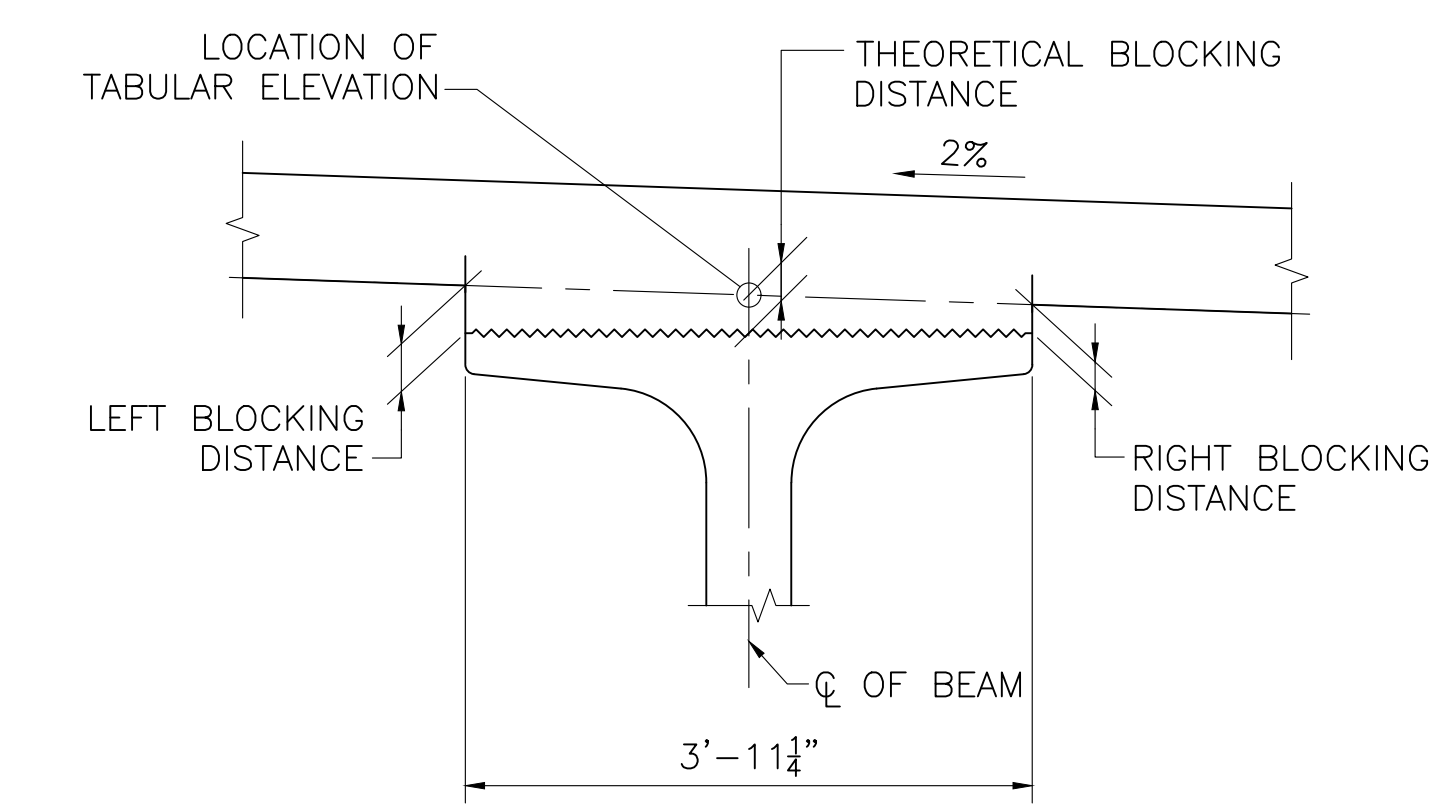
PROJECT FILE NO. 605377

TRANSVERSE SECTION



TRANSVERSE SECTION

SCALE: 1/4" = 1'-0"

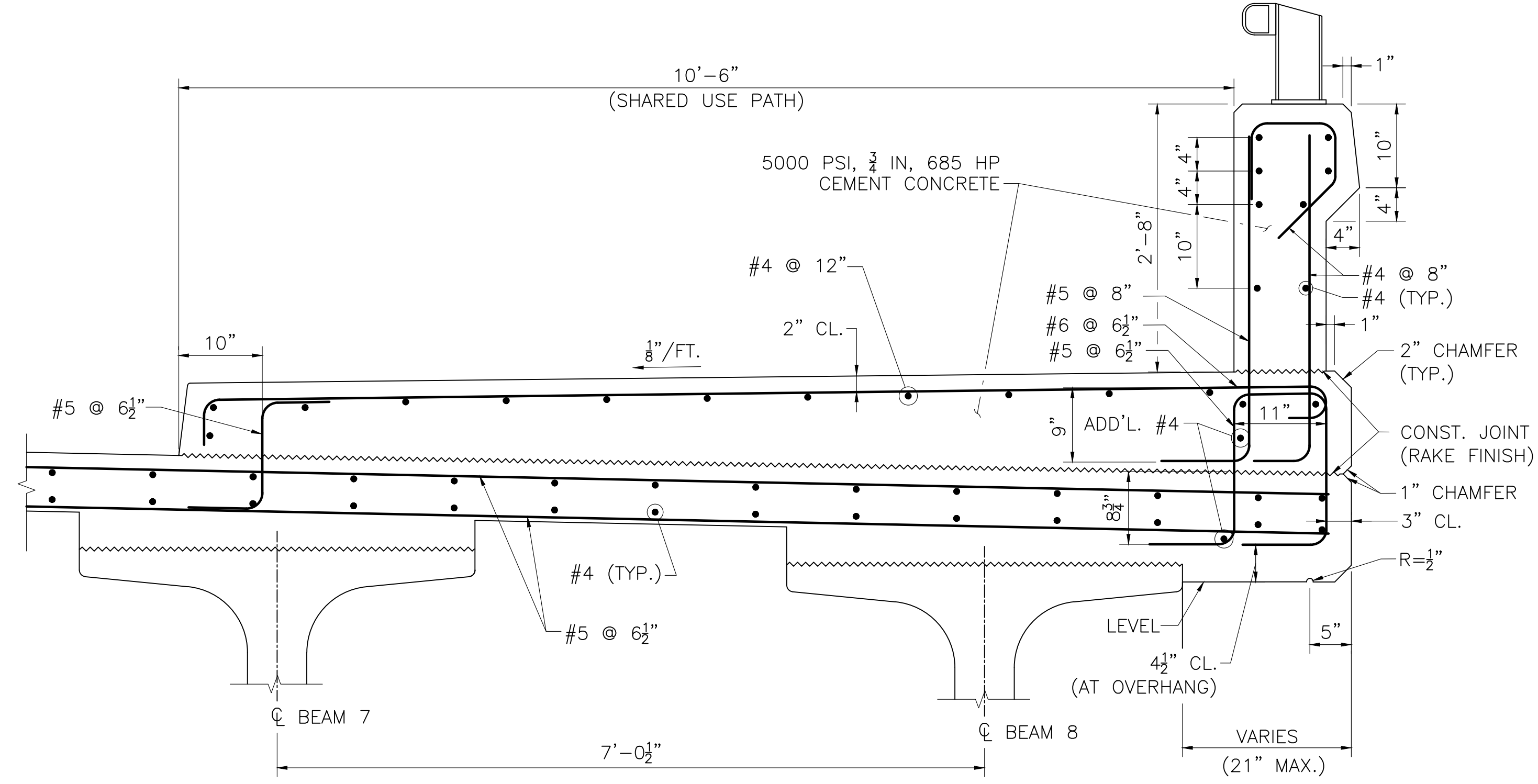


- NOTES:**
1. THE RIGHT AND LEFT ORIENTATION IS TAKEN LOOKING UPSTATION ALONG THE BEAM.
  2. RIGHT BLOCKING DISTANCE = THEORETICAL BLOCKING DISTANCE + "R"  
LEFT BLOCKING DISTANCE = THEORETICAL BLOCKING DISTANCE + "L"

BEAM NO.	BLOCKING DISTANCE	
	L	R
5	0.47"	-0.47"
6	0.47"	-0.47"
7	0.47"	-0.47"
8	0.47"	-0.47"

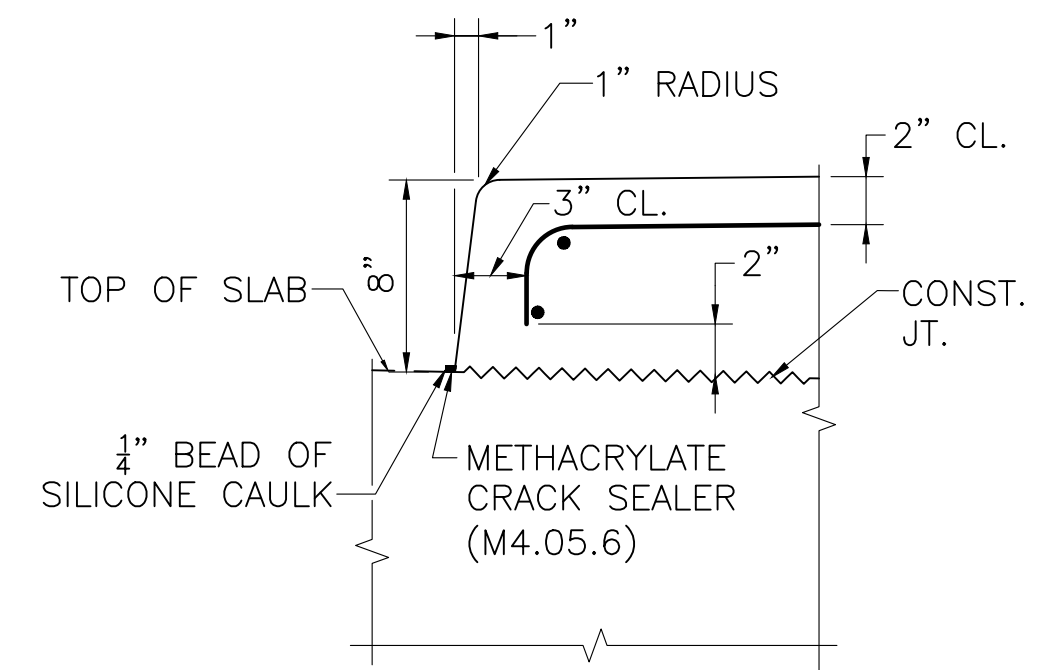
HAUNCH DETAIL

SCALE: 3/4" = 1'-0"



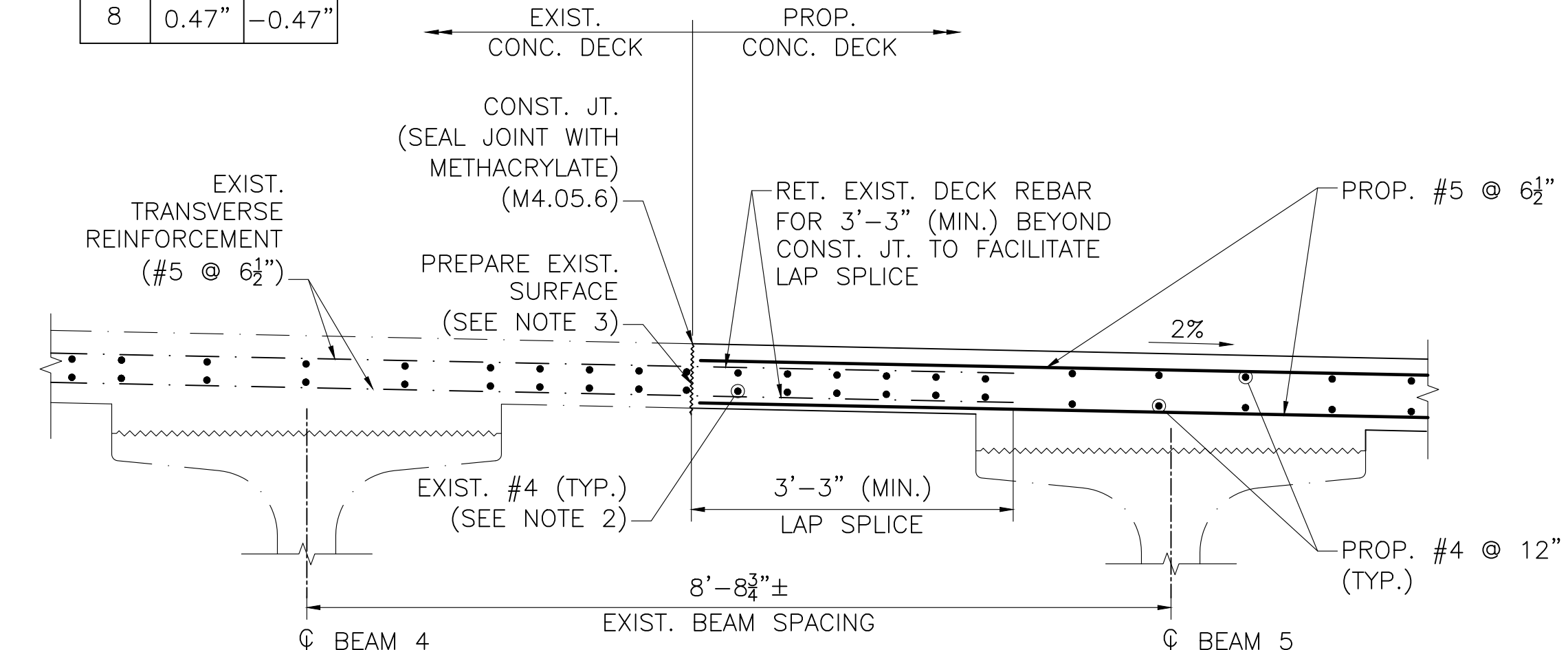
SECTION THRU SIDEWALK

SCALE: 1" = 1'-0"



FACE OF CURB DETAILS

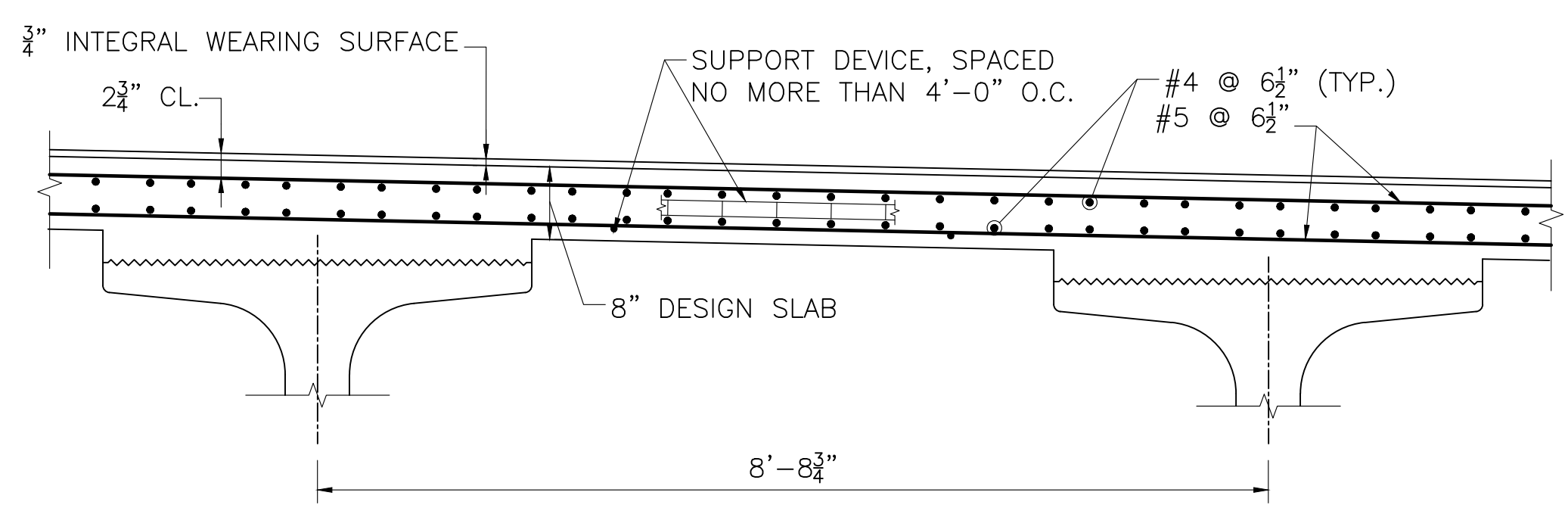
SCALE: 1 1/2" = 1'-0"



DETAIL AT LONGITUDINAL CONSTRUCTION JOINT

SCALE: 3/4" = 1'-0"

- NOTES:**
1. THE EXISTING TRANSVERSE REINFORCEMENT (#5 BARS @ 6 1/2") MUST BE RETAINED TO FACILITATE A MINIMUM LAP SPLICE OF 3'-3" WITH THE PROPOSED TRANSVERSE REINFORCEMENT (#5 BARS @ 6 1/2"). APPLY EPOXY COATING PAINT AS NEEDED TO ALL EXPOSED REINFORCING. EXISTING TRANSVERSE REINFORCING WHICH WILL NOT BE EMBEDDED AFTER THE DECK DEMOLITION MAY BE RE-USED.
  2. THE EXISTING LONGITUDINAL REINFORCEMENT (#4 BARS) SHALL BE RETAINED TO THE GREATEST EXTENT PRACTICABLE. THE FIRST PROPOSED LONGITUDINAL BAR SHALL BE PLACED 12" BEYOND THE LAST RETAINED BAR.
  3. THE SURFACE OF THE PREVIOUSLY CAST CONCRETE SHALL BE BLAST CLEANED, ROUGHENED, WETTED WITH CLEAN WATER AND THEN FLUSHED WITH A MORTAR COMPOSED OF EQUAL PARTS OF THE CEMENT AND SAND SPECIFIED FOR THE NEW CONCRETE DECK. FRESH CONCRETE SHALL BE PLACED BEFORE MORTAR HAS TAKEN SET.
  4. IN LIEU OF THE MORTAR, AN EPOXY ADHESIVE SUITABLE FOR BONDING FRESH CONCRETE TO HARDENED CONCRETE FOR LOAD BEARING APPLICATIONS MAY BE USED. THE EPOXY ADHESIVE SHALL CONFORM TO AASHTO M 235 TYPE V AND SHALL BE APPLIED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.



TYPICAL DECK REINFORCEMENT

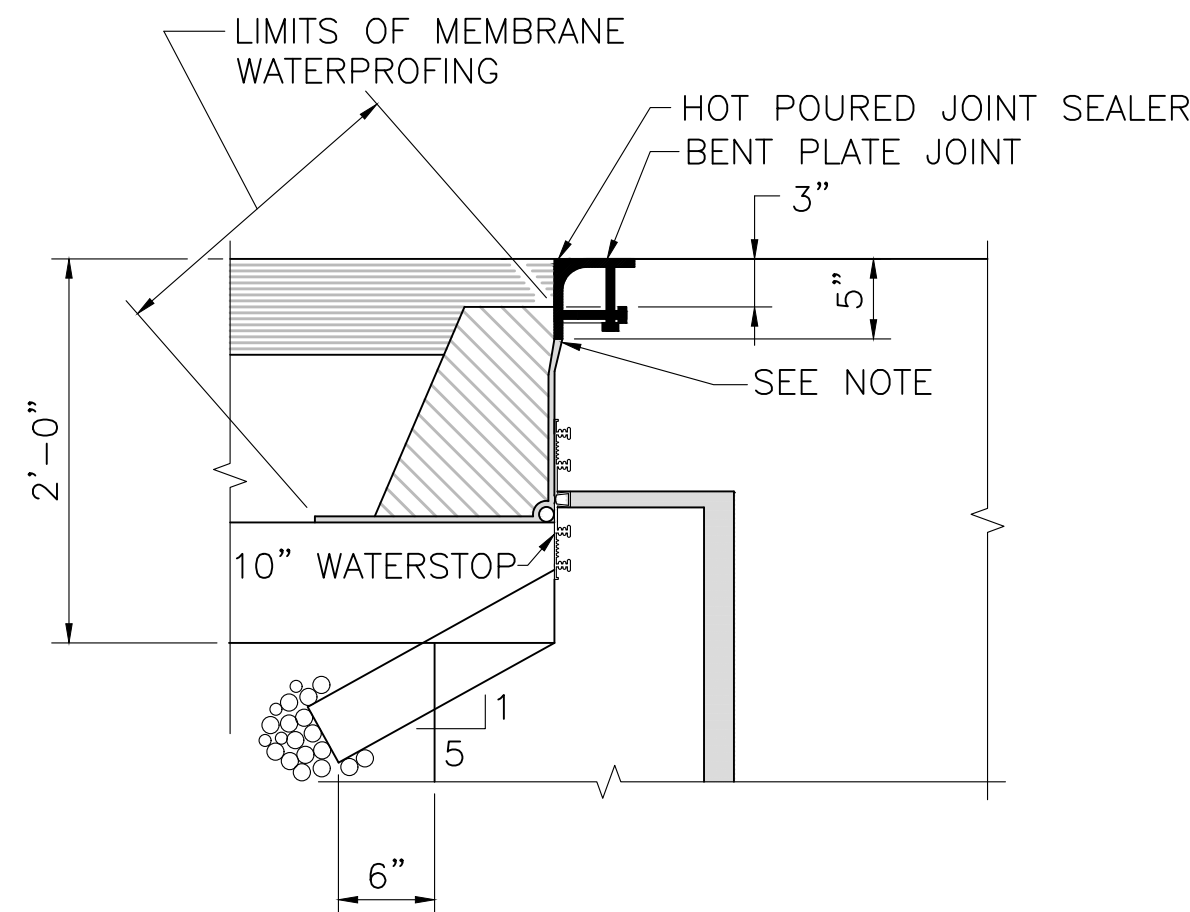
SCALE: 3/4" = 1'-0"

- NOTES:**
1. ROADWAY DECK SLAB SHALL BE 4000 PSI, 3/4" IN, 585 HP CEMENT CONCRETE.
  2. LONGITUDINAL REINFORCEMENT SHALL BE PLACED PARALLEL TO THE CL OF CONSTRUCTION. TRANSVERSE (PRIMARY) REINFORCEMENT SHALL BE PLACED PERPENDICULAR TO THE CL OF CONSTRUCTION.
  3. ALL REINFORCEMENT AND SUPPORT DEVICES SHALL BE COATED.
  4. BRIDGE DECK SHALL BE GROOVED TRANSVERSELY USING MULTI-BLADED SELF-PROPELLED SAWCUTTING EQUIPMENT.

- NOTES:**
1. METHACRYLATE CRACK SEALER SHALL BE APPLIED AFTER SIDEWALK OR SAFETY CURB/BARRIER CURING PERIOD IS COMPLETE AND IN ACCORDANCE WITH REQUIREMENTS OF MANUFACTURER AND THE STANDARD SPECIFICATIONS.
  2. BEFORE SEALING, THE CONCRETE AT THE INTERFACE OF DECK AND CURB SHALL BE SWEEPED CLEAN AND BLOWN OFF USING OIL FREE COMPRESSED AIR IMMEDIATELY PRIOR TO APPLYING THE SEALER.
  3. APPLY 1/2" HIGH BEAD OF SILICONE CAULKING COMPOUND ABOUT 1/2" FROM THE FACE OF CURB.
  4. METHACRYLATE SHALL THEN BE POURED INTO THE 1/2" WIDE GAP BETWEEN THE FACE OF CURB AND THE BEAD OF CAULK.
  5. CURB AT SIDEWALK SHOWN. SAFETY CURB IS SIMILAR.

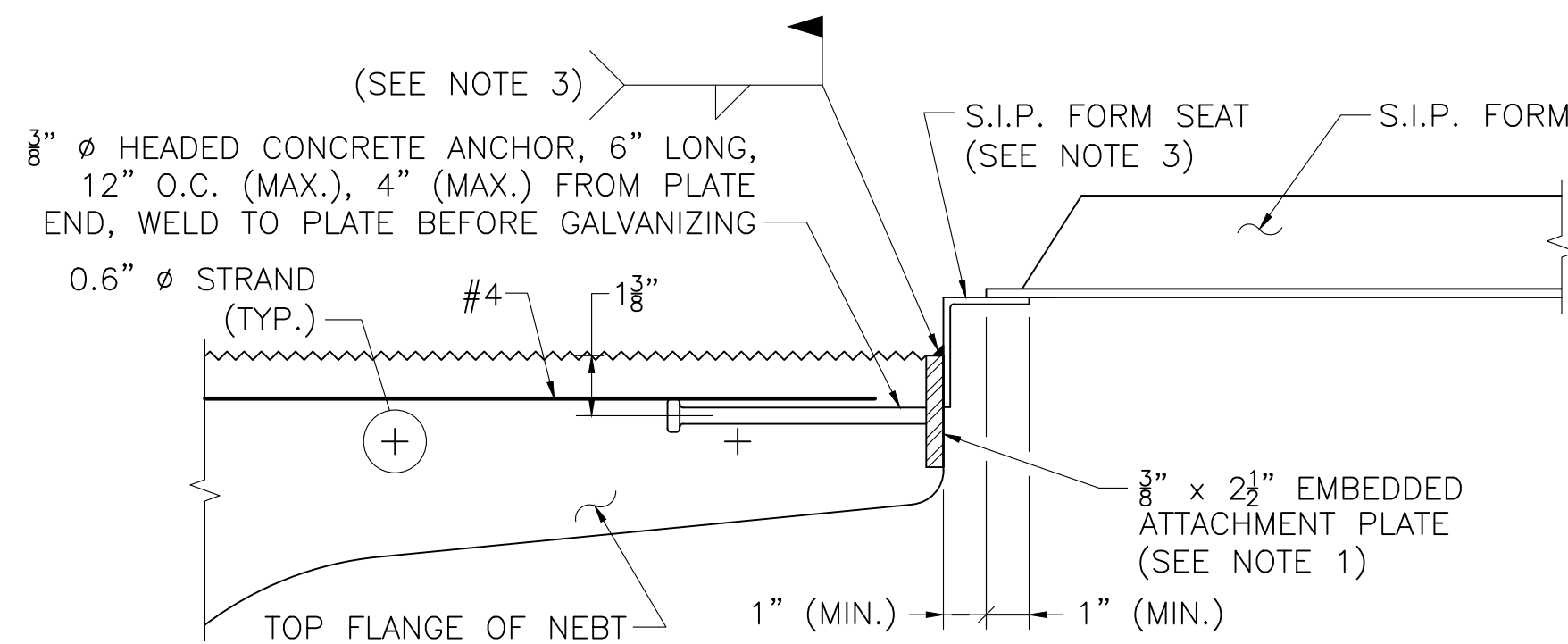
APRIL 16, 2022	ISSUED FOR CONSTRUCTION
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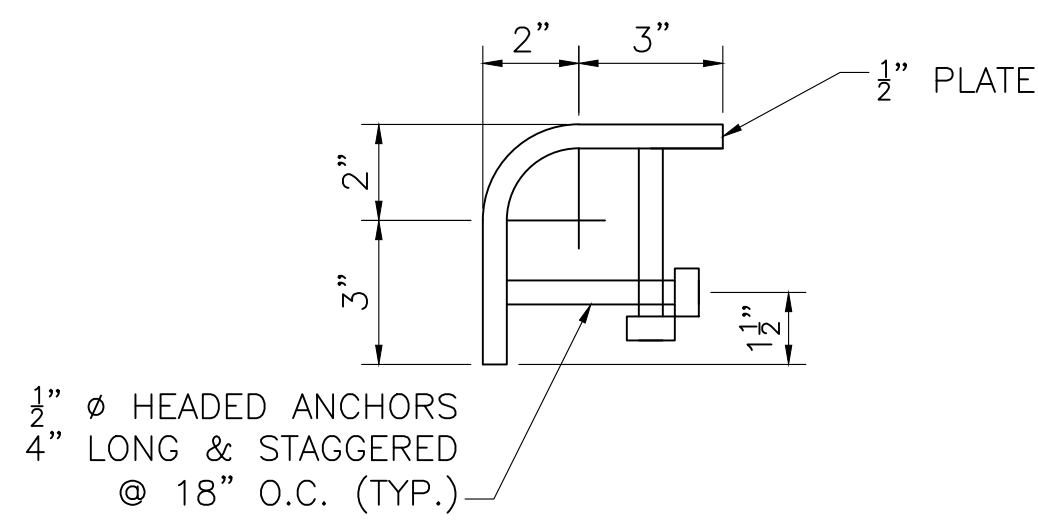
**NOTE:**  
SEAL MEMBRANE TO BOTTOM OF BENT PLATE

**DETAILS AT ABUTMENT FOR EXPOSED CONCRETE DECKS**  
SCALE: 1" = 1'-0"



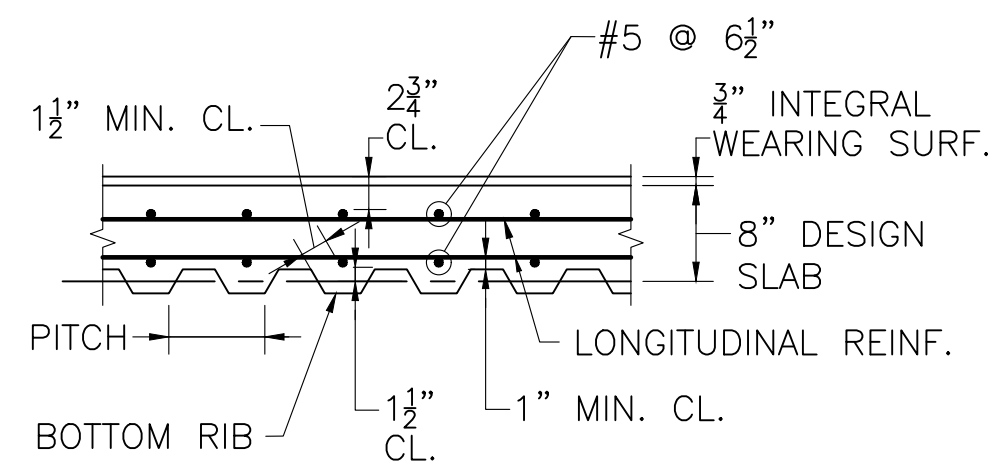
- NOTES:**
- EMBEDDED ATTACHMENT PLATES SHALL BE HOT-DIP GALVANIZED AASHTO M 270 GRADE 36 STEEL. THE PLATES SHALL BE IN LENGTHS FROM 3' TO 13' WITH PIECES BUTTED TOGETHER WITHOUT END CONNECTIONS FOR FULL LENGTH OF BEAM. THE HEADED ANCHORS SHALL BE ATTACHED TO THE PLATES PRIOR TO GALVANIZING.
  - HEADED ANCHORS SHALL CONFORM TO M8.04.1 FOR MATERIAL REQUIREMENTS ONLY.
  - THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE DESIGN OF THE S.I.P. FORM SEAT AND WELD.
  - THE CONTRACTOR SHALL BE RESPONSIBLE FOR REMOVING THE CONCRETE LAITANCE FROM THE ATTACHMENT PLATE BEFORE INSTALLING THE S.I.P. FORMS.

**STAY-IN-PLACE FORM ATTACHMENT DETAIL**  
SCALE: 3" = 1'-0"



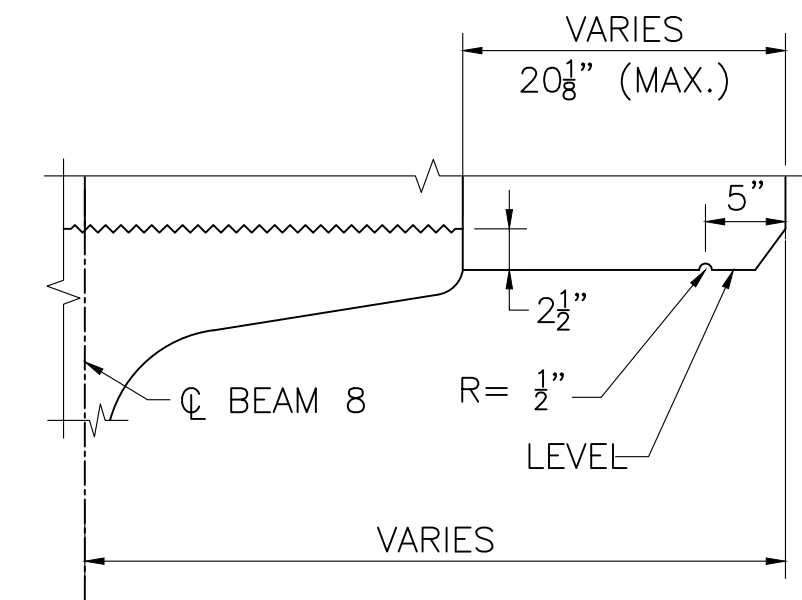
**NOTE:**  
PROPOSED BENT PLATE TO BE FIELD WELDED TO EXISTING BENT PLATE USING 1/2" BUTT WELD. WELD TO BE GROUND SMOOTH TO THE SATISFACTION OF THE ENGINEER. AFTER WELD HAS BEEN GROUND SMOOTH, EXISTING JOINT SEALER BEHIND BENT PLATE TO BE REMOVED, AND HOT Poured JOINT SEALER TO BE INSTALLED FULL WIDTH. THIS WORK SHALL BE CONSIDERED INCIDENTAL TO ITEM 992.1

**BENT PLATE DETAIL**  
SCALE: 3" = 1'-0"



**STAY-IN-PLACE FORM DETAIL**  
SCALE: NOT TO SCALE

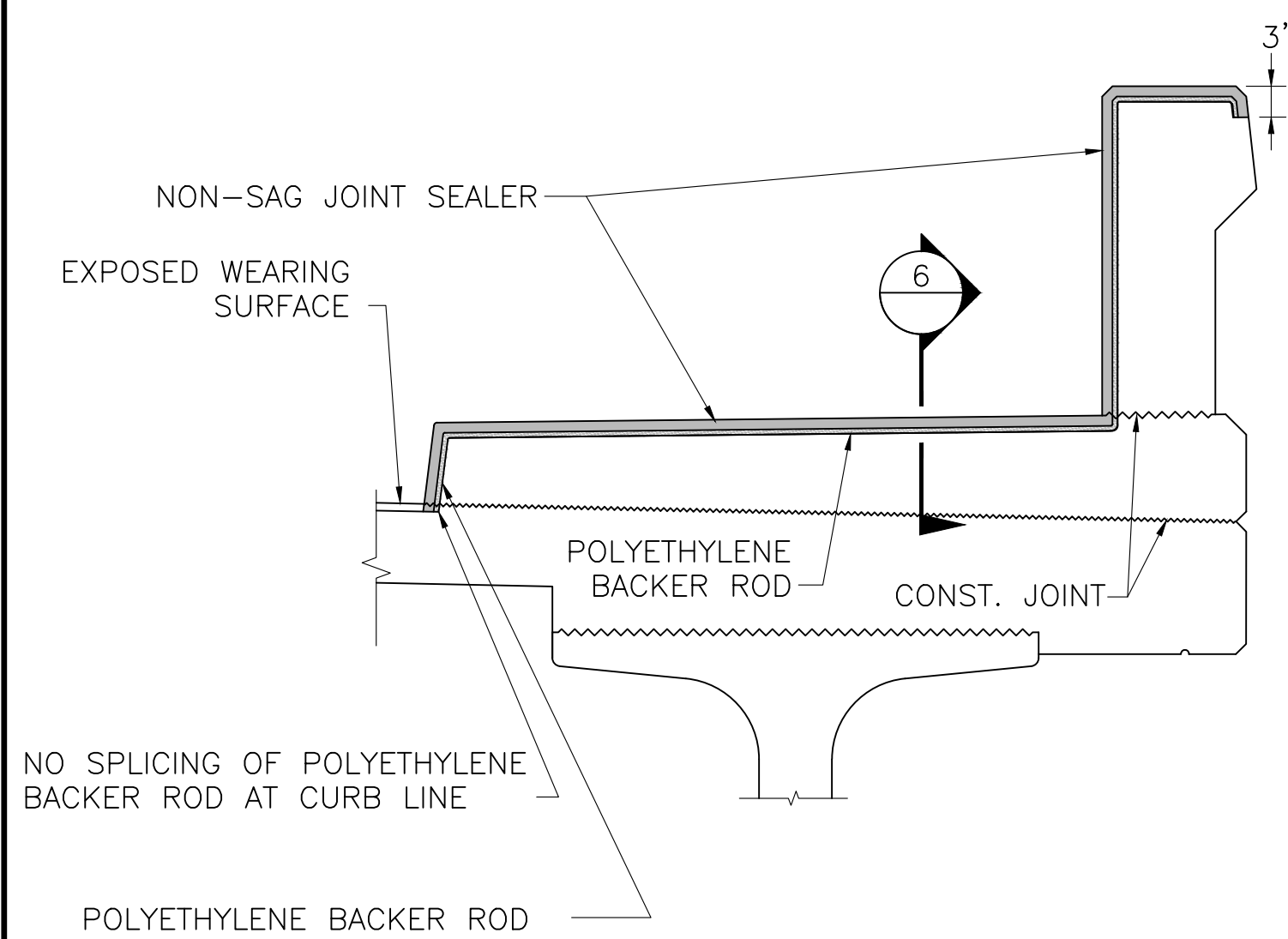
- NOTES:**
- FOR 2" S.I.P. FORM, SET BOTTOM OF FORM 1" BELOW ELEVATION GIVEN IN TABLE. FOR 3" S.I.P. FORM, SET BOTTOM OF FORM 1 1/2" BELOW TABLE ELEVATIONS.
  - FORM ENDS SHALL BE CRIMPED CLOSED IN A TAPERED MANNER. SEPARATE END CLOSURE PIECES WILL NOT BE ALLOWED.
  - SUPPORT ANGLES SHALL BE PLACED IN THE "LEG DOWN" POSITION WHERE POSSIBLE. WHERE "LEG UP" POSITION IS NECESSARY, THE UPPER MOST PORTION OF THE ANGLE SHALL NOT PROJECT MORE THAN 1" ABOVE THE TOP FLANGE OR COVER PLATE. THE CONTRACTOR SHALL HAVE AN ASSORTMENT OF ANGLES OF VARIOUS SIZES AVAILABLE ON THE SITE TO CONFORM TO THIS REQUIREMENT.
  - ALL MAIN STEEL REINFORCEMENT IN THE LOWER MAT SHALL BE CENTERED OVER THE VALLEY OF THE S.I.P. FORM.
  - CONTRACTOR SHALL DESIGN AND DETAIL ALL ELEMENTS OF THE FORMING SYSTEM AND SHALL SUBMIT TO THE ENGINEER FOR APPROVAL.
  - IN CASES WHERE STANDARD 2" OR 3" DEEP S.I.P. FORMS DO NOT SATISFY DESIGN REQUIREMENTS AN ALTERNATIVE FORMING SYSTEM CONSISTING OF DEEPER S.I.P. FORMS OR REMOVABLE FORMS SHALL BE DESIGNED AND DETAILED BY THE CONTRACTOR AND SUBMITTED TO THE ENGINEER FOR APPROVAL. THE DESIGN THICKNESS OF THE SLAB SHALL NOT BE REDUCED.



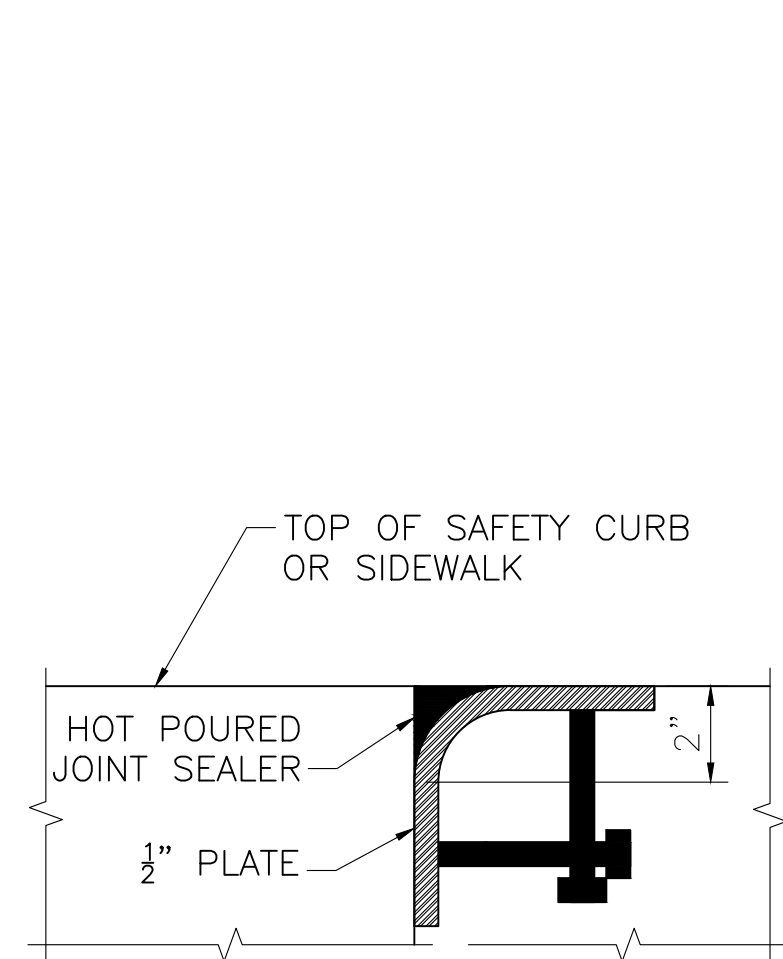
**SLAB OVERHANG AT FASCIA BEAM**  
SCALE: 1" = 1'-0"

BEAM NO.	TOP OF FORM ELEVATIONS FOR DECK SLAB PRIOR TO PLACEMENT OF CONCRETE									
	CL BRG.	1/8 PT.	1/4 PT.	3/8 PT.	1/2 PT.	5/8 PT.	3/4 PT.	7/8 PT.	CL BRG.	
6	426.76	426.89	427.60	427.99	428.38	428.78	429.18	429.57	429.99	
7	426.59	426.71	427.42	427.81	428.21	428.60	429.00	429.39	429.81	
8	426.45	426.58	427.29	427.68	428.08	428.47	428.87	429.25	429.67	

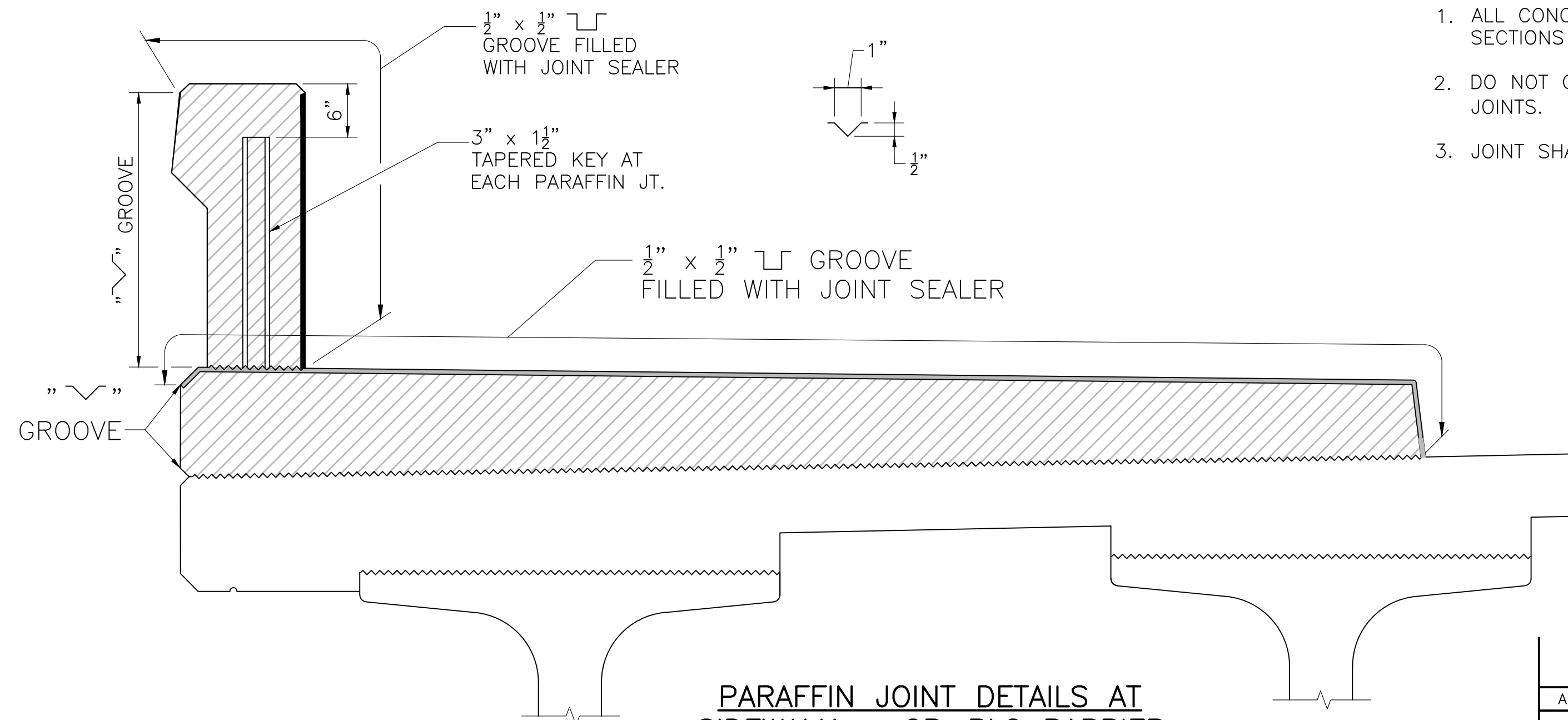
**NOTES:**  
AFTER THE BEAMS ARE ERECTED BUT BEFORE THE FORMS ARE BUILT, ELEVATIONS ON TOP OF THE FLANGE OF THE BEAMS ARE TO BE OBTAINED AT THE POINTS INDICATED IN THE TABLE. THE DIFFERENCE BETWEEN THE ELEVATIONS OBTAINED AND THOSE SHOWN IN THE TABLE GIVES THE ACTUAL BLOCKING DISTANCE FROM THE TOP OF BEAM TO THE BOTTOM OF THE SLAB AT CENTER LINE OF BEAM.



**JOINT DETAIL AT CP-PL2 BARRIER**  
SCALE: 3/4" = 1'-0"



**SECTION 6**  
SCALE: 3" = 1'-0"



**PARAFFIN JOINT DETAILS AT SIDEWALK - CP-PL2 BARRIER**  
SCALE: 1" = 1'-0"

**PARAFFIN JOINT NOTES:**

- ALL CONCRETE ABOVE SLAB SHALL BE Poured IN ALTERNATING SECTIONS WITH NOT LESS THAN 3 DAYS BETWEEN POURS.
- DO NOT CARRY LONGITUDINAL BARS THROUGH THE PARAFFIN JOINTS. END THE REINFORCEMENT 2" CLEAR OF JOINT.
- JOINT SHALL BE SQUARE TO FACE OF CURB.

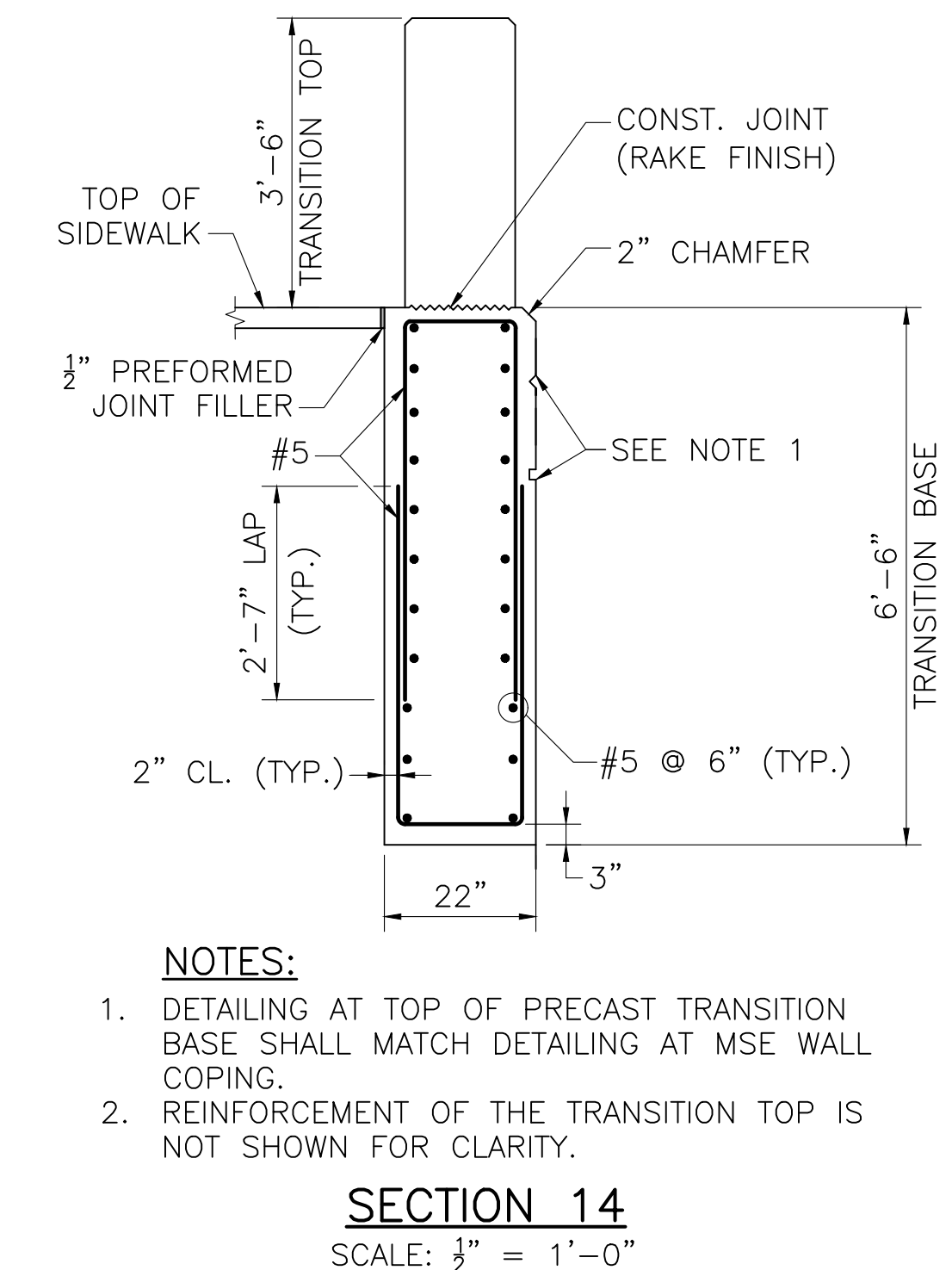
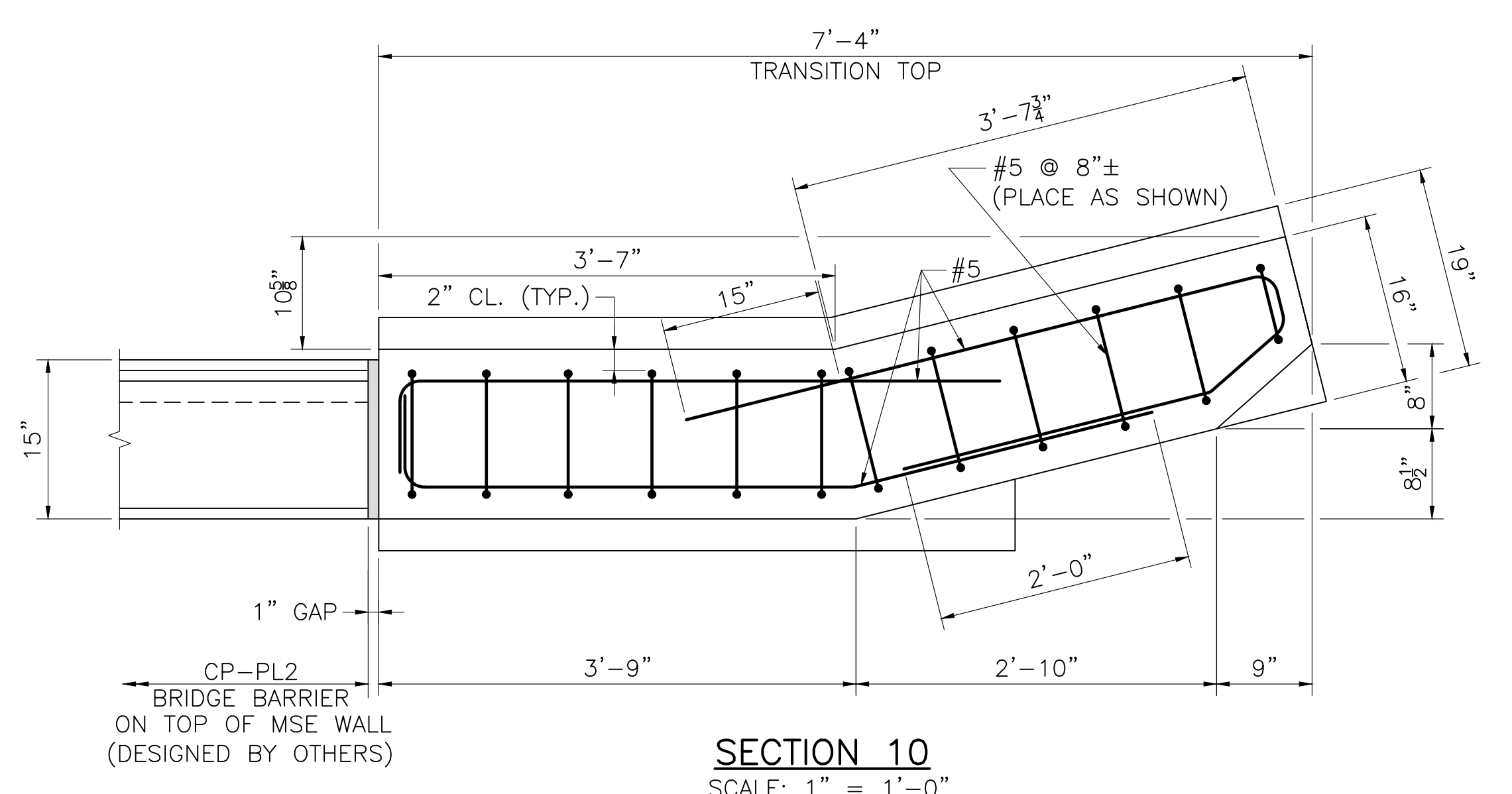
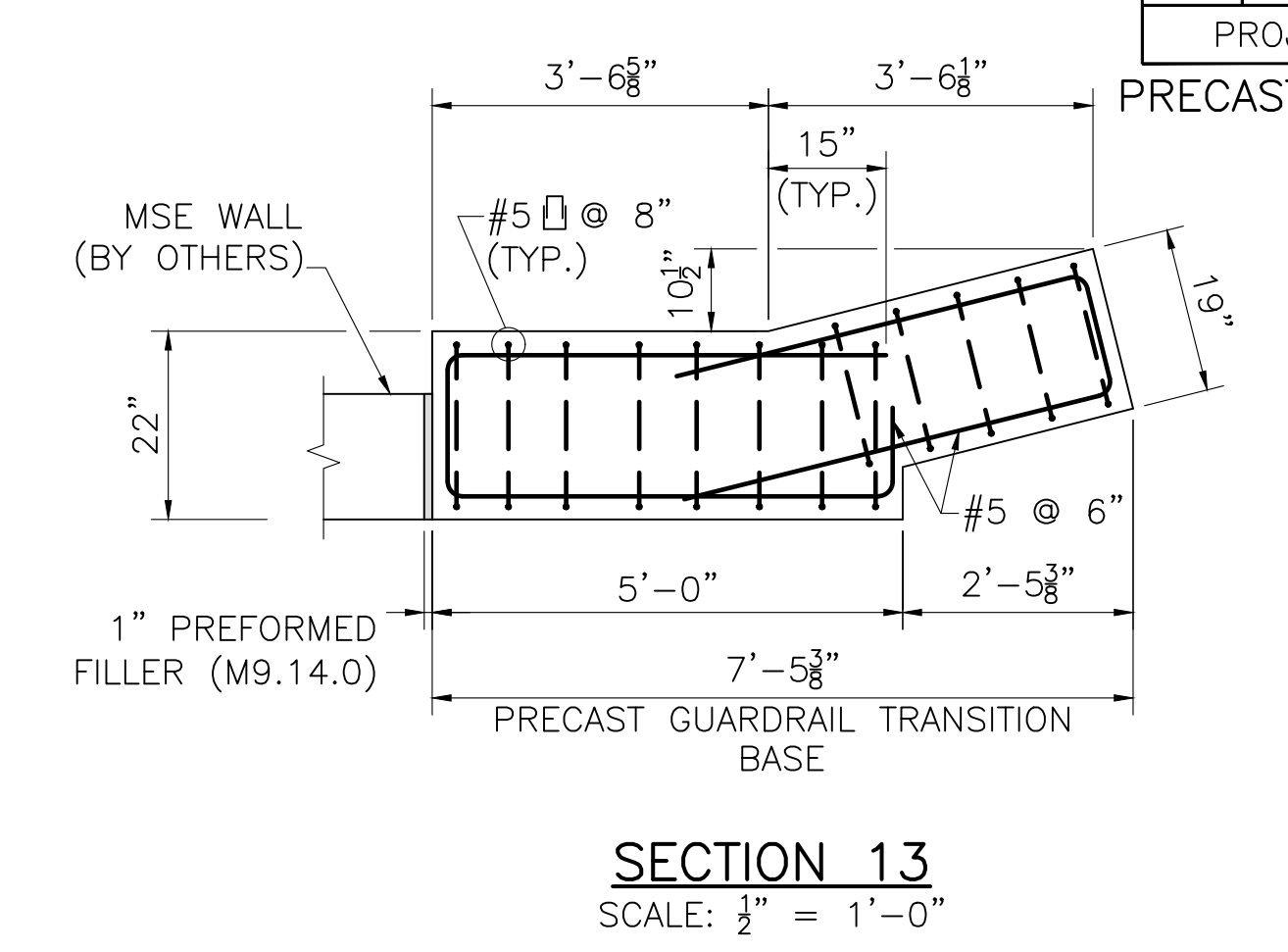
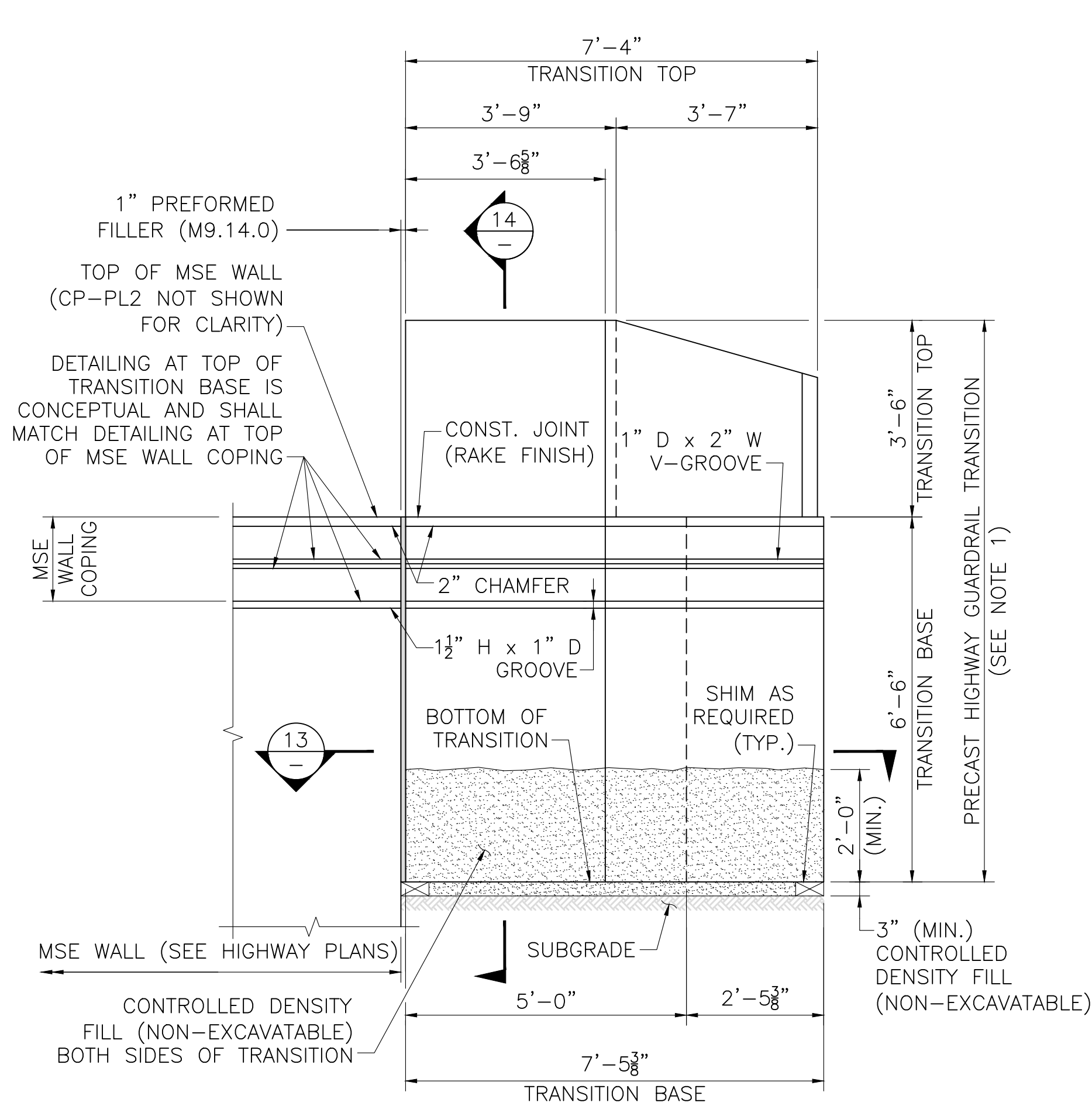
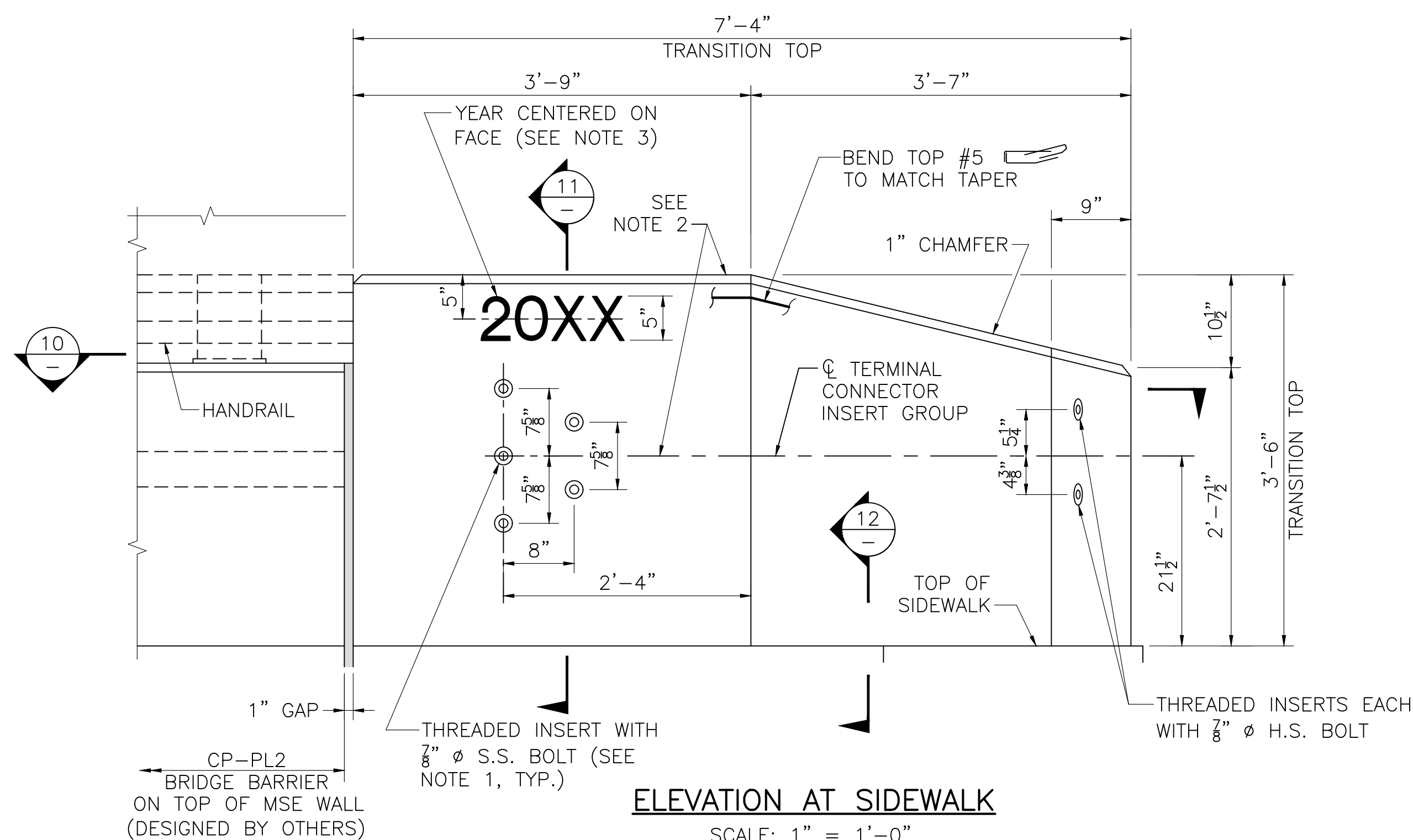
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MA	STP-0033(023)X	101	152

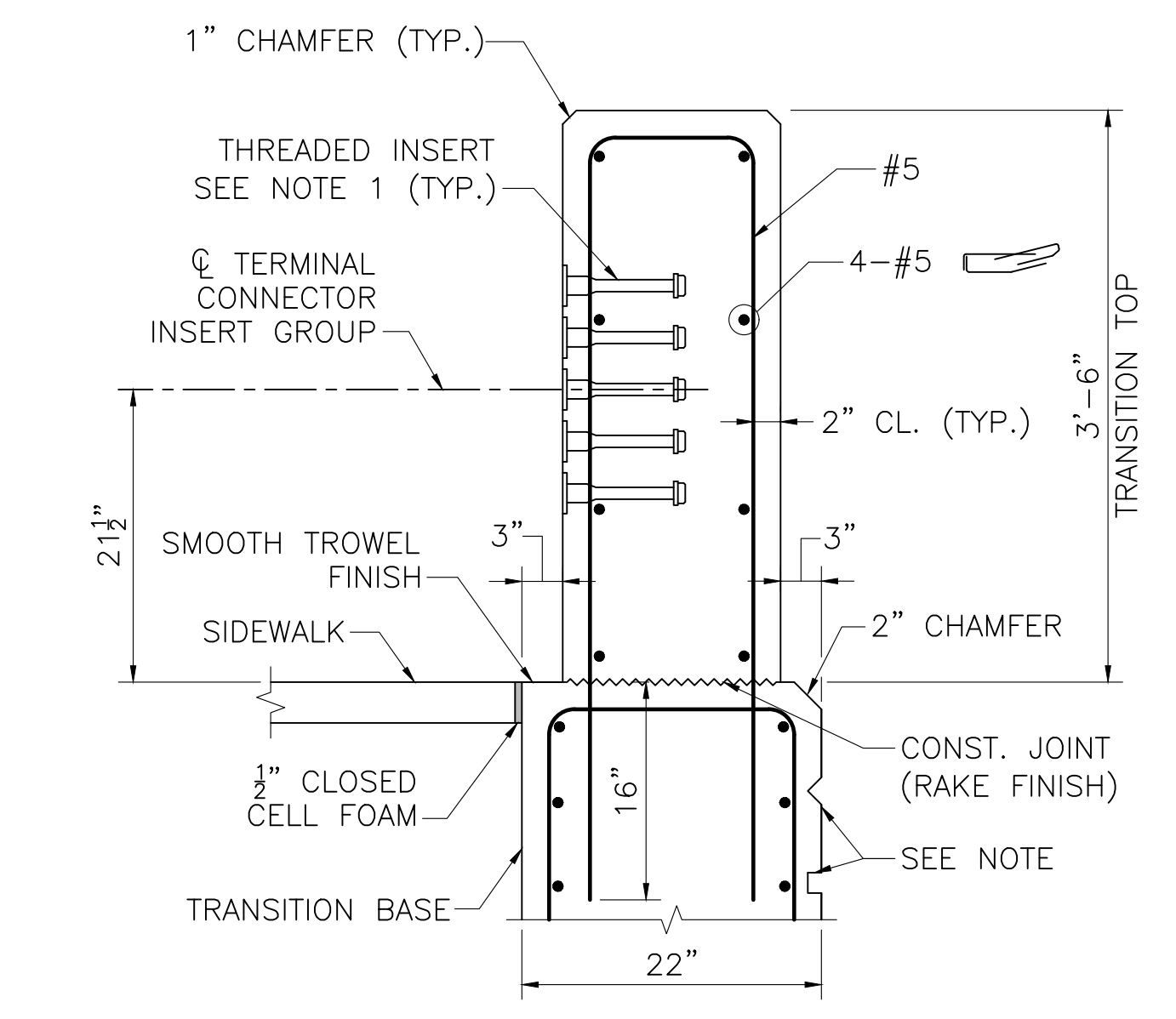
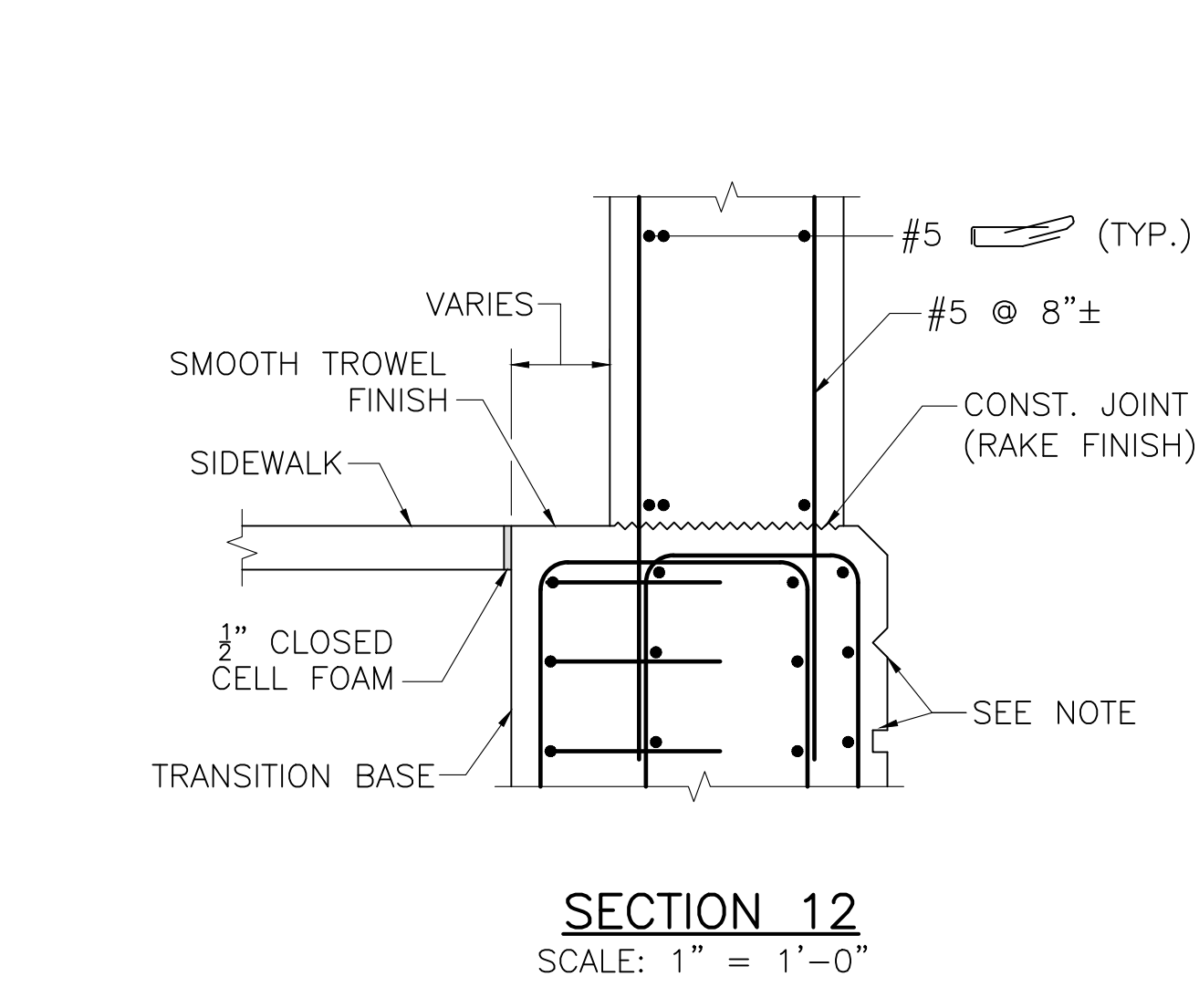
PROJECT FILE NO. 605377

PRECAST HIGHWAY GUARDRAIL TRANSITIONS



- NOTES:**
1. PRECAST GUARDRAIL TRANSITION SHALL BE 5000 PSI, 3/4" IN, 685 HP CEMENT CONCRETE.
  2. GRAVEL BORROW SHALL BE PLACED AND THOROUGHLY COMPACTED TO THE GRADE OF 3" (MIN.) BELOW THE INTENDED BOTTOM OF THE PRECAST GUARDRAIL TRANSITION BASE AND TO A HEIGHT OF 2'-0" (MIN.) ON ALL SIDES OF THE TRANSITION BASE TO FORM A TRENCH IN WHICH TO SET THE TRANSITION. WHERE NO GRAVEL BORROW IS REQUIRED BELOW THE BASE, IT SHALL BE PLACED ON UNDISTURBED SOIL.
  3. CONTRACTOR SHALL SET THE PRECAST GUARDRAIL TRANSITION TO THE REQUIRED ELEVATION AND ALIGNMENT, AND BACKFILL PRECAST GUARDRAIL TRANSITION WITH CONTROLLED DENSITY FILL (NON-EXCAVATABLE) TO THE ELEVATION SHOWN.

- NOTES:**
1. DETAILING AT TOP OF PRECAST TRANSITION BASE SHALL MATCH DETAILING AT MSE WALL COPING.
  2. REINFORCEMENT OF THE TRANSITION TOP IS NOT SHOWN FOR CLARITY.



- NOTES:**
1. DETAILING AT TOP OF PRECAST TRANSITION BASE SHALL MATCH DETAILING AT MSE WALL COPING.

- NOTES:**
1. DETAILING AT TOP OF PRECAST TRANSITION BASE SHALL MATCH DETAILING AT MSE WALL COPING.

- NOTES:**
1. THREADED INSERTS SHALL BE PREQUALIFIED BY THE MANUFACTURER AS BEING CAPABLE OF DEVELOPING A NOMINAL SHEAR RESISTANCE OF 20 KIPS PER 3/8" Ø S.S. BOLT. S.S. BOLTS SHALL BE 3/8" Ø x 1 1/2" LONG FULLY THREADED AISI TYPE 304N STAINLESS STEEL. INSERTS FOR 3/8" S.S. BOLTS SHALL BE GALVANIZED AND CAST INTO THE TRANSITION.
  2. FOR AN APPROACH GRADE UP TO 3%, THE TRANSITION MAY BE CAST SQUARE AND SET PLUMB WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SQUARE TO THE POST.  
  
FOR AN APPROACH GRADE IN EXCESS OF 3%, THE TRANSITION TOP AND THE TOP OF THE BRIDGE BARRIERS SHALL FOLLOW THE APPROACH GRADE. THE HEIGHT OF THE TRANSITION TOP SHALL VARY PROVIDED THAT THE MINIMUM DIMENSIONS SHOWN ON THE CONSTRUCTION DRAWINGS ARE MET. THE BOTTOM OF THE TRANSITION BASE SHALL BE SET LEVEL WITH THE MINIMUM EMBEDMENT DEPTH SHOWN. THE TERMINAL CONNECTOR INSERT GROUP SHALL BE SLOPED TO FOLLOW THE APPROACH GRADE.
  3. USE LATEST CONTRACT COMPLETION YEAR IN EFFECT WHEN THE FIRST GUARDRAIL TRANSITION IS CAST. USE THIS YEAR FOR ALL GUARDRAIL TRANSITIONS.
  4. ALL CONCRETE FOR THE PRECAST HIGHWAY GUARDRAIL TRANSITION SHALL BE 5000 PSI, 3/4", 685 HP CEMENT CONCRETE.
  5. LIFTING DEVICES (NOT SHOWN), INCLUDING THEIR NUMBER AND LOCATION, SHALL BE DESIGNED AND DETAILED BY THE PRECASTER. THEY SHALL BE GALVANIZED AND SHALL BE PLACED AND RECESSED IN POCKETS TO PROVIDE 1 1/2" CLEAR COVER TO THE FACE OF THE TRANSITION CONCRETE. THESE DEVICES SHALL BE CLEARLY SHOWN ON THE SHOP DRAWINGS ALONG WITH ALL SUPPORTING CALCULATIONS AND/OR CATALOG CUTS. ONCE THE PRECAST TRANSITION IS SET IN PLACE, THE LIFTING DEVICE POCKETS SHALL BE FILLED WITH A NON-SHRINK GROUT THAT MATCHES THE COLOR OF THE TRANSITION CONCRETE WHEN CURED AND THE FILLED POCKETS SHALL BE RUBBED WITH A CORUNDUM STONE TO BLEND OUT THE JOINTS.

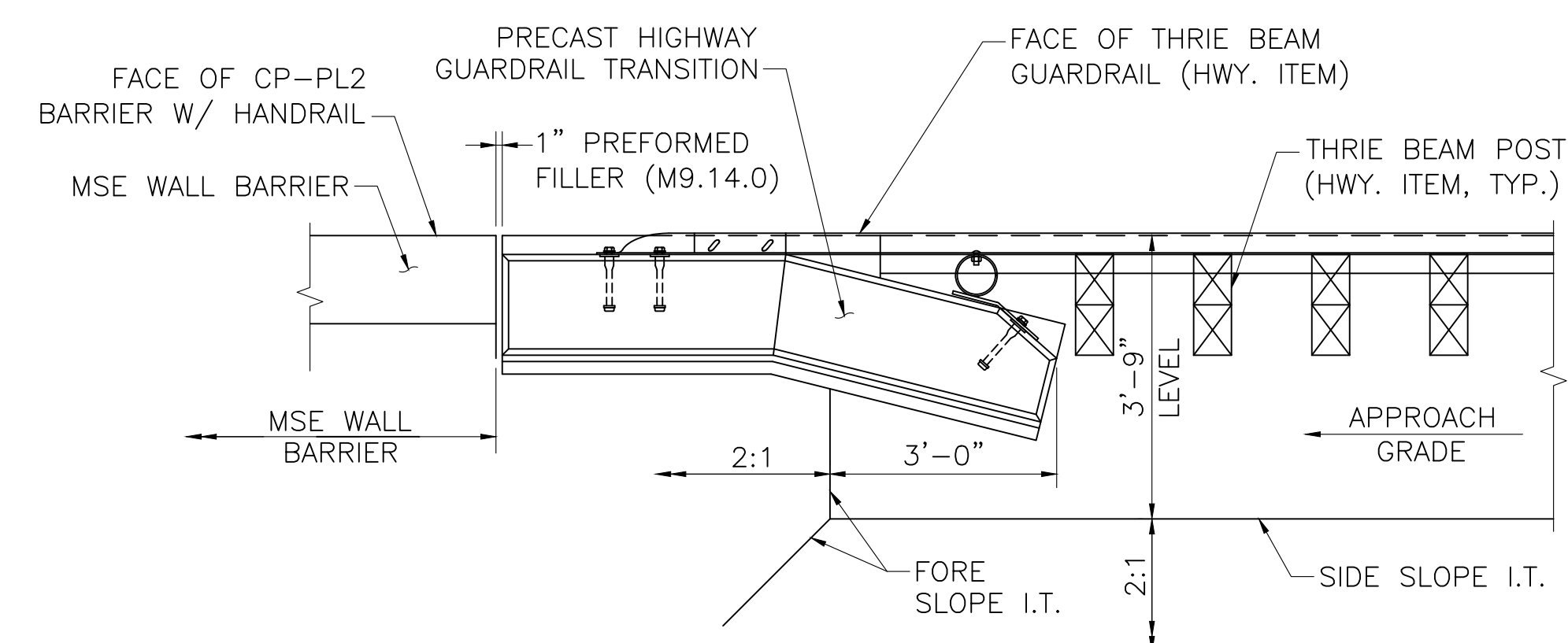
APRIL 16, 2022	ISSUED FOR CONSTRUCTION
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MILLBURY  
McCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	102	152

PROJECT FILE NO. 605377  
MISCELLANEOUS DETAILS



**GRADING REQUIREMENTS  
PLAN**

SCALE: 1/2" = 1'-0"

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
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SHEET 24 OF 29 SHEETS BRIDGE NO. M-22-058 (AJO)

SOUTHEAST RETAINING WALL (WALL NO. 2) LAYOUT TABLE

NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	10+10.29	5.00 RT	427.86	417.01
2	10+25	5.00 RT	428.34	418.01
3	10+50	5.00 RT	429.29	418.30
4	10+75	5.00 RT	430.32	419.21
5	11+00	5.00 RT	431.06	420.00
6	11+25	5.00 RT	432.27	420.30
7	11+43	5.00 RT	433.34	417.00

NORTHWEST RETAINING WALL (WALL NO. 1) LAYOUT TABLE

NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	10+00.36	5.00 Lt	424.35	425.85
2	10+25.47	5.00 Lt	425.22	419.62
3	10+51.35	5.00 Lt	426.41	414.10

- NOTES:
- SEE SHEET 26 FOR DETAILS SPECIFYING THE WORKING POINT LOCATION ON THE WALL FOR THE INFORMATION PROVIDED IN THE LAYOUT TABLES.
  - ALL STATION AND OFFSET VALUES PROVIDED ARE IN REFERENCE TO THE RETAINING WALL ALIGNMENT AND NOT THE ROADWAY ALIGNMENT.
  - EXIST. MOMENT SLAB MAY BE SELECTIVELY DEMOLISHED AS NEEDED TO ALLOW FOR THE INSTALLATION OF GUARDRAIL POSTS AND TRAFFIC SIGNAL POST. DEMO SHOULD BE THE MINIMAL REQUIRED.

NORTHWEST WALL (WALL NO. 1) (2) CONSTRUCTION BASELINE DATA

NUMBER	STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
C19	10+00.00	2898931.977	580591.935	R=1016.66' Δ=1°20'04" L=23.68' T=11.84'		10+23.68	2898914.355	580607.751
C20	10+23.68	2898914.355	580607.751	R=533.86' Δ=3°21'41" L=31.32' T=15.66'		10+55.00	2898890.768	580628.351

SOUTHEAST WALL (WALL NO. 2) (2) CONSTRUCTION BASELINE DATA

NUMBER	STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
L19	10+00.00	2898878.195	580735.869		S33°30'46"E 39.69'	10+39.69	2898845.106	580757.781
C23	10+39.69	2898845.106	580757.781	R=200.00' Δ=3°04'48" L=10.75' T=5.38'		10+50.44	2898836.305	580763.955
L20	10+50.44	2898836.305	580763.955		S36°35'34"E 62.02'	11+12.46	2898786.512	580800.925
C24	11+12.46	2898786.512	580800.925	R=55.00' Δ=33°54'11" L=32.54' T=16.76'		11+45.00	2898767.455	580826.721

SOUTHWEST WALL (WALL NO. 3) (2) CONSTRUCTION BASELINE DATA

NUMBER	STARTING STATION	NORTHING	EASTING	CURVE DATA	LINE DATA	ENDING STATION	NORTHING	EASTING
L16	10+00.00	2898826.214	580677.302		S33°20'11"E 6.36'	10+06.36	2898820.897	580680.799
C21	10+06.36	2898820.897	580680.799	R=157.40' Δ=3°17'57" L=9.06' T=4.53'		10+15.43	2898813.185	580685.559
L17	10+15.43	2898813.185	580685.559		S30°02'14"E 76.30'	10+91.72	2898747.135	580723.751
C22	10+91.72	2898747.135	580723.751	R=20.30' Δ=89°20'27" L=31.65' T=20.07'		11+23.38	2898719.942	580715.076
L18	11+23.38	2898719.942	580715.076		S62°21'46"W 26.62'	11+50.00	2898707.593	580691.492

SOUTHWEST RETAINING WALL (WALL NO. 3) LAYOUT TABLE

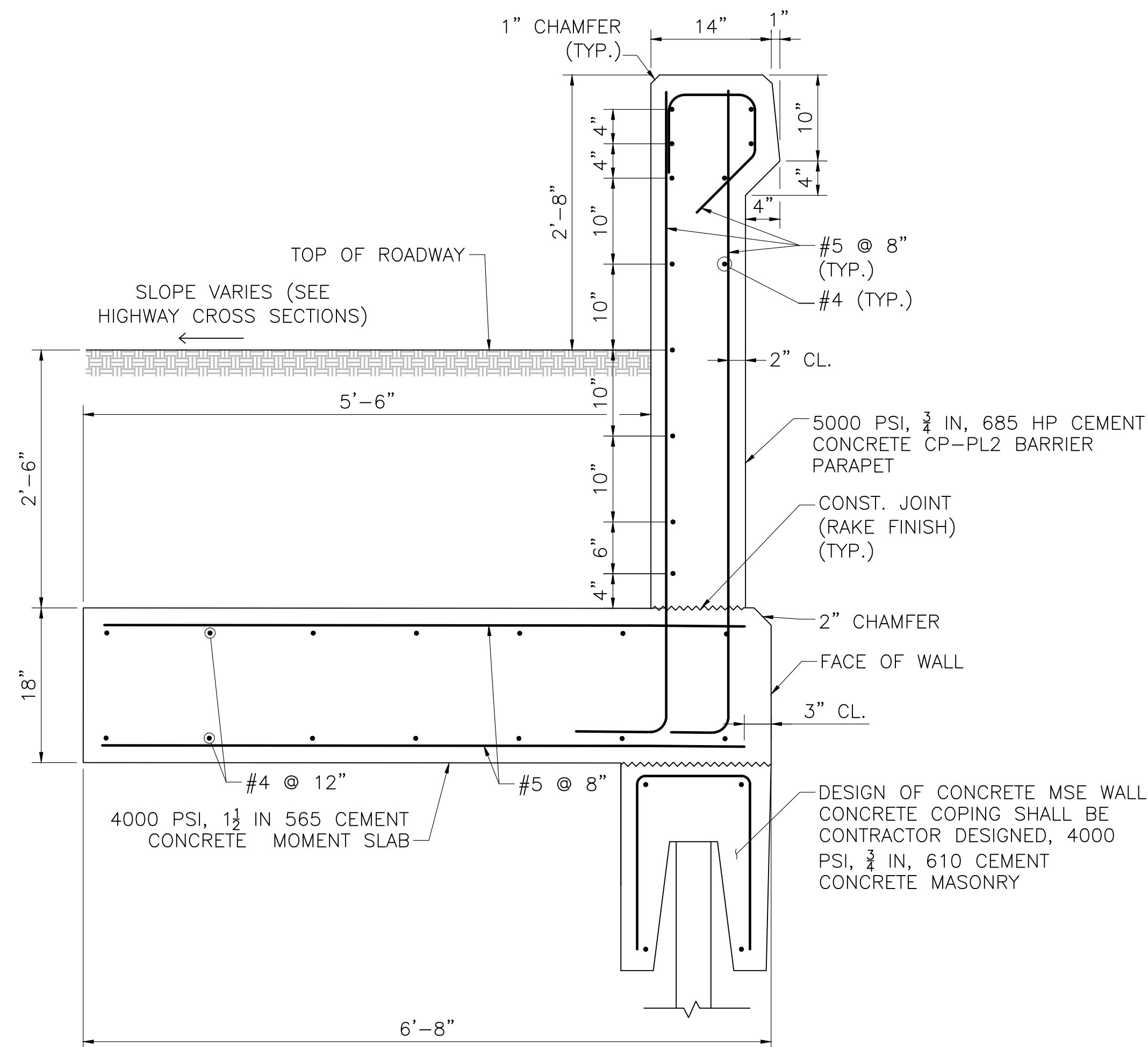
NUMBER	STATION	OFFSET	TOP OF WALL	GROUND @ WALL FACE
1	10+02.71	5.00 Lt	430.50	411.50
2	10+25	5.65 Lt	431.37	410.53
3	10+38.29	5.99 Lt	431.50	411.03
4	10+50	6.04 Lt	431.89	411.16
5	10+75	5.72 Lt	432.94	411.17
6	10+90	5.10 Lt	433.60	416.34
7	11+00	5.58 Lt	434.53	423.10
8	11+10	5.77 Lt	434.50	427.61
9	11+20	5.24 Lt	434.50	428.28
10	11+25	5.00 Lt	434.50	427.80
11	11+41.03	5.00 Lt	434.50	427.30

MILLBURY  
McCRACKEN ROAD

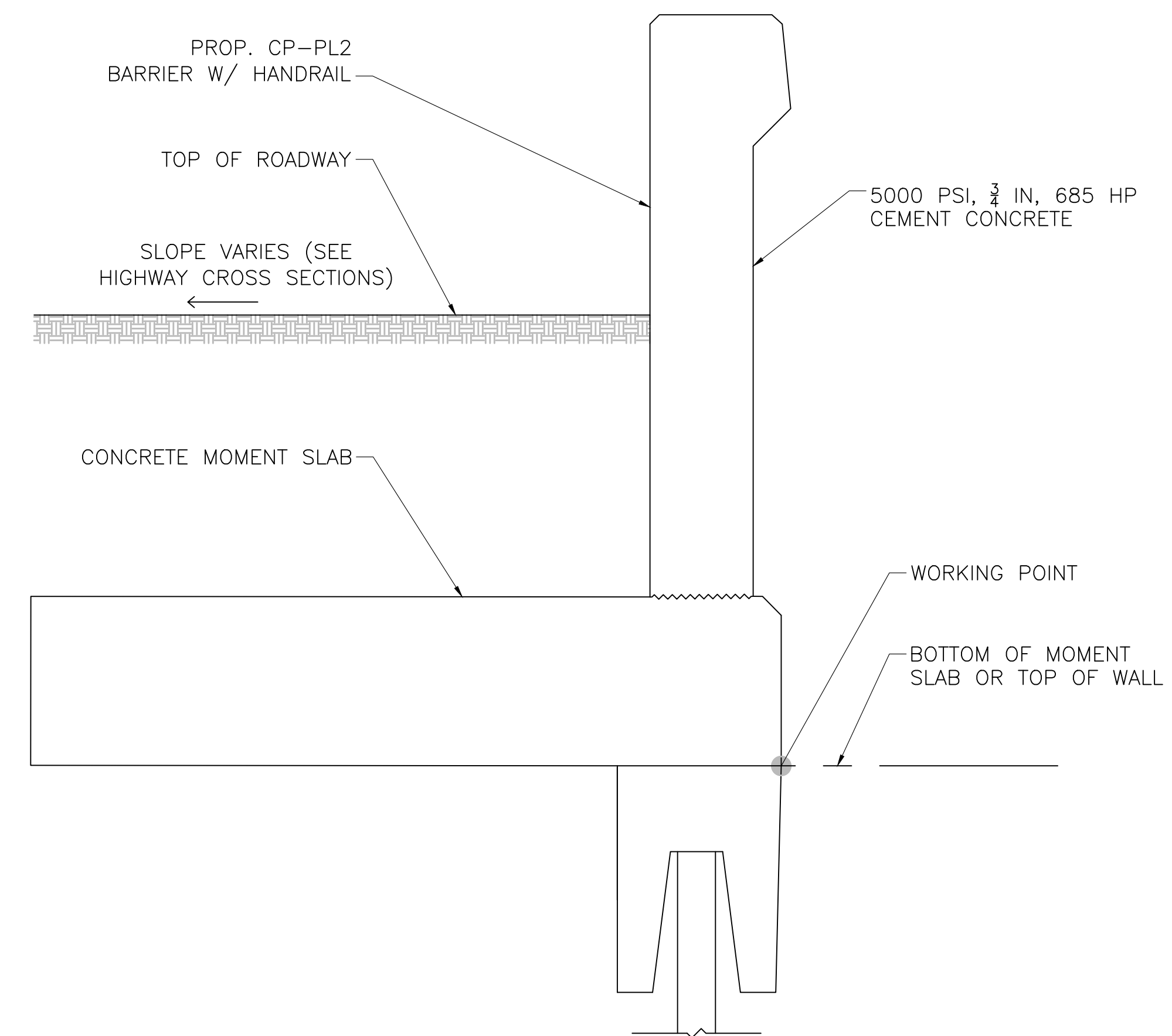
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	104	152

PROJECT FILE NO. 605377

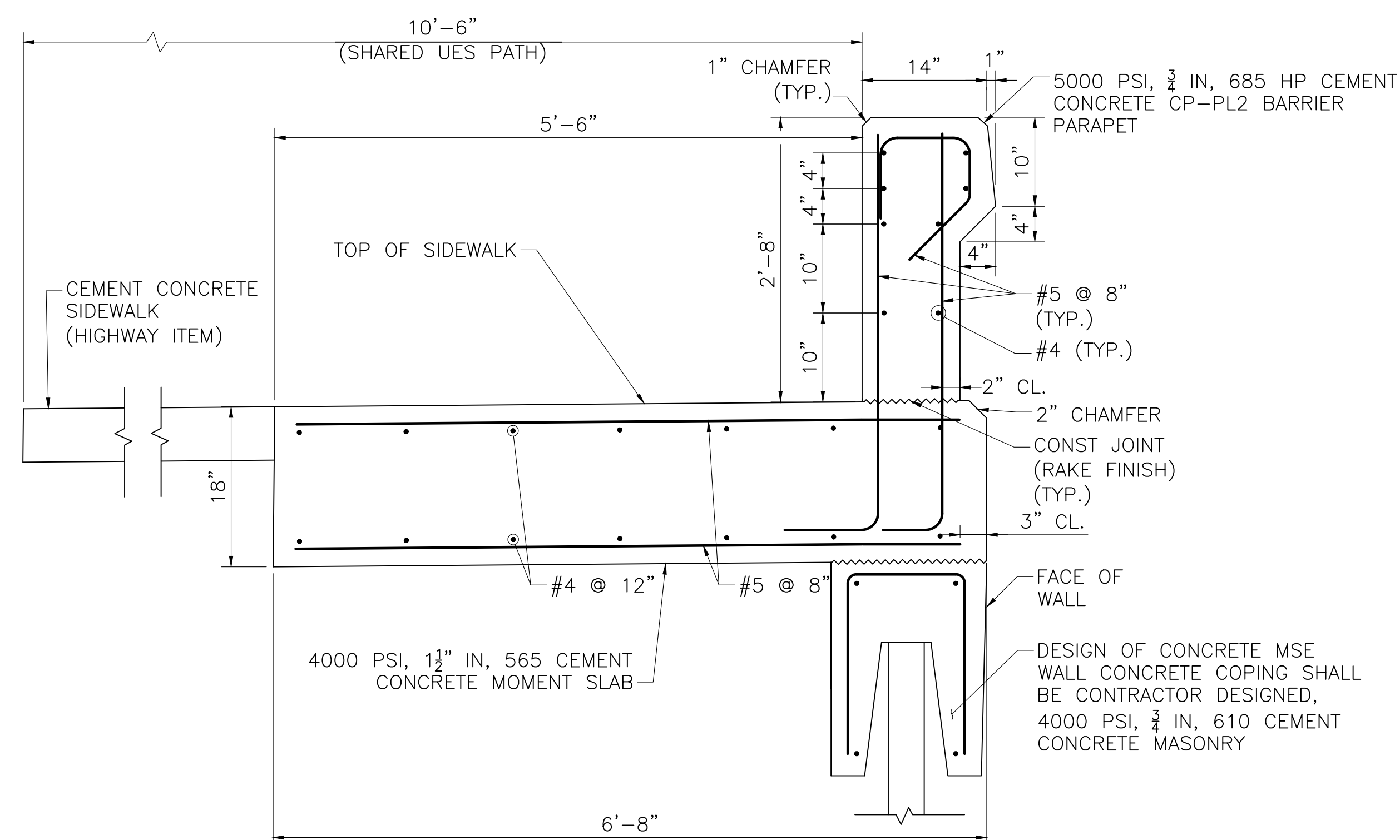
MSE WALL & MOMENT  
SLAB DETAILS



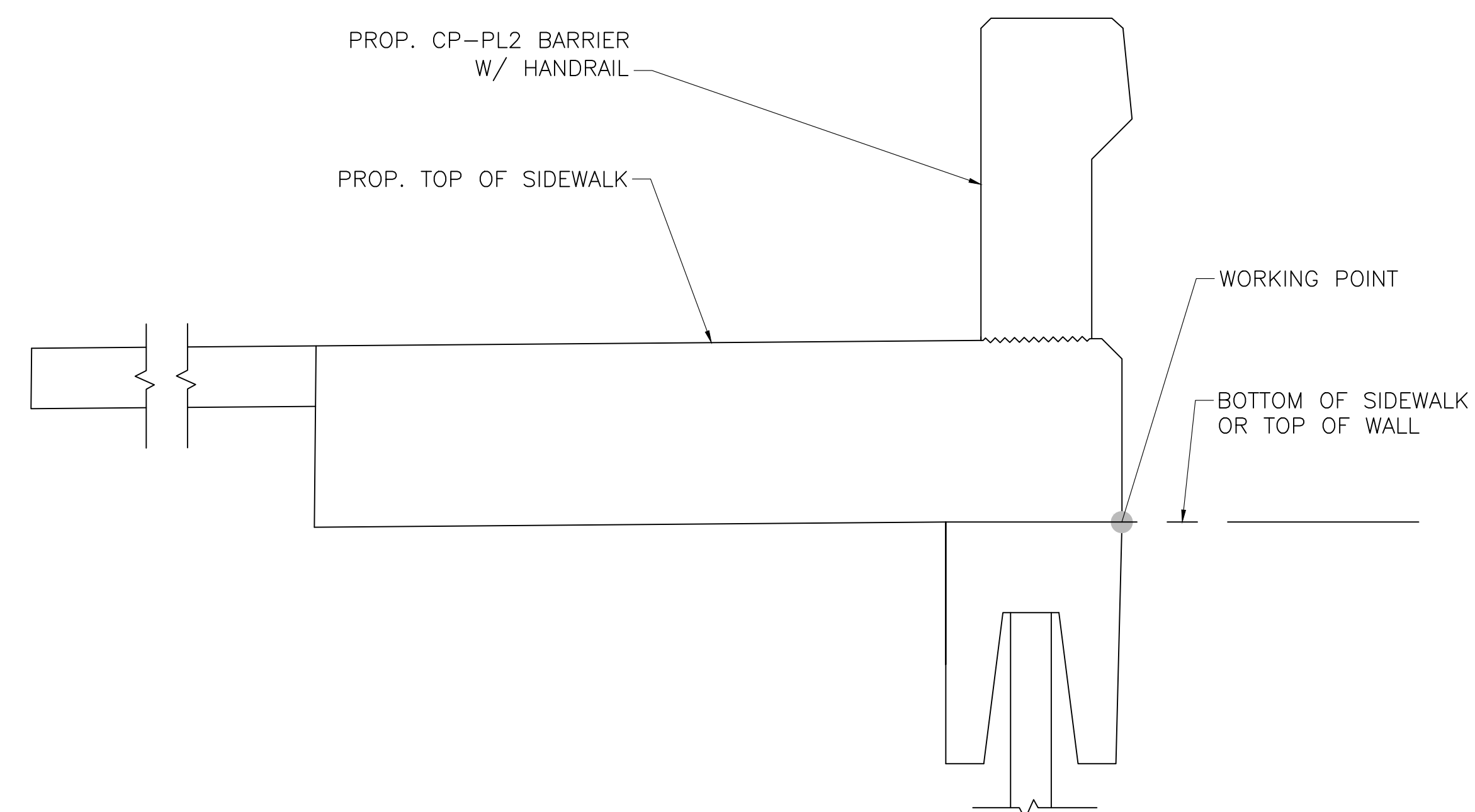
**PROPOSED MOMENT SLAB TYPICAL SECTION @  
MSE WALL W/O SHARED USE PATH**  
SCALE: 1" = 1'-0"



**MSE WALL LAYOUT WORKING POINT  
DETAIL W/O SHARED USE PATH**  
SCALE: 1" = 1'-0"



**PROPOSED MOMENT SLAB TYPICAL SECTION @  
MSE WALL W/ SHARED USE PATH**  
SCALE: 1" = 1'-0"



**MSE WALL LAYOUT WORKING POINT  
DETAIL W/ SHARED USE PATH**  
SCALE: 1" = 1'-0"

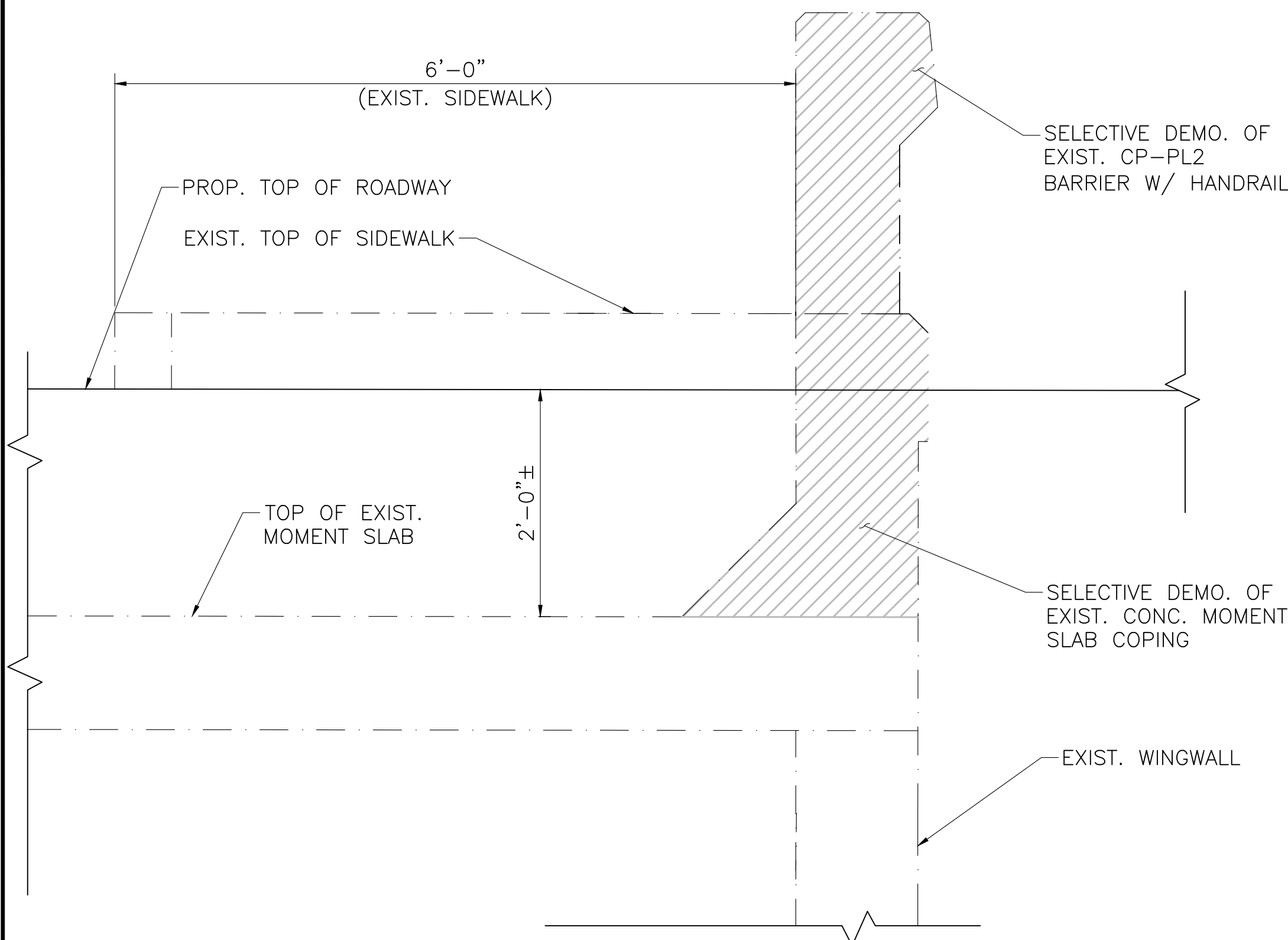
APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	105	152
PROJECT FILE NO. 605377			

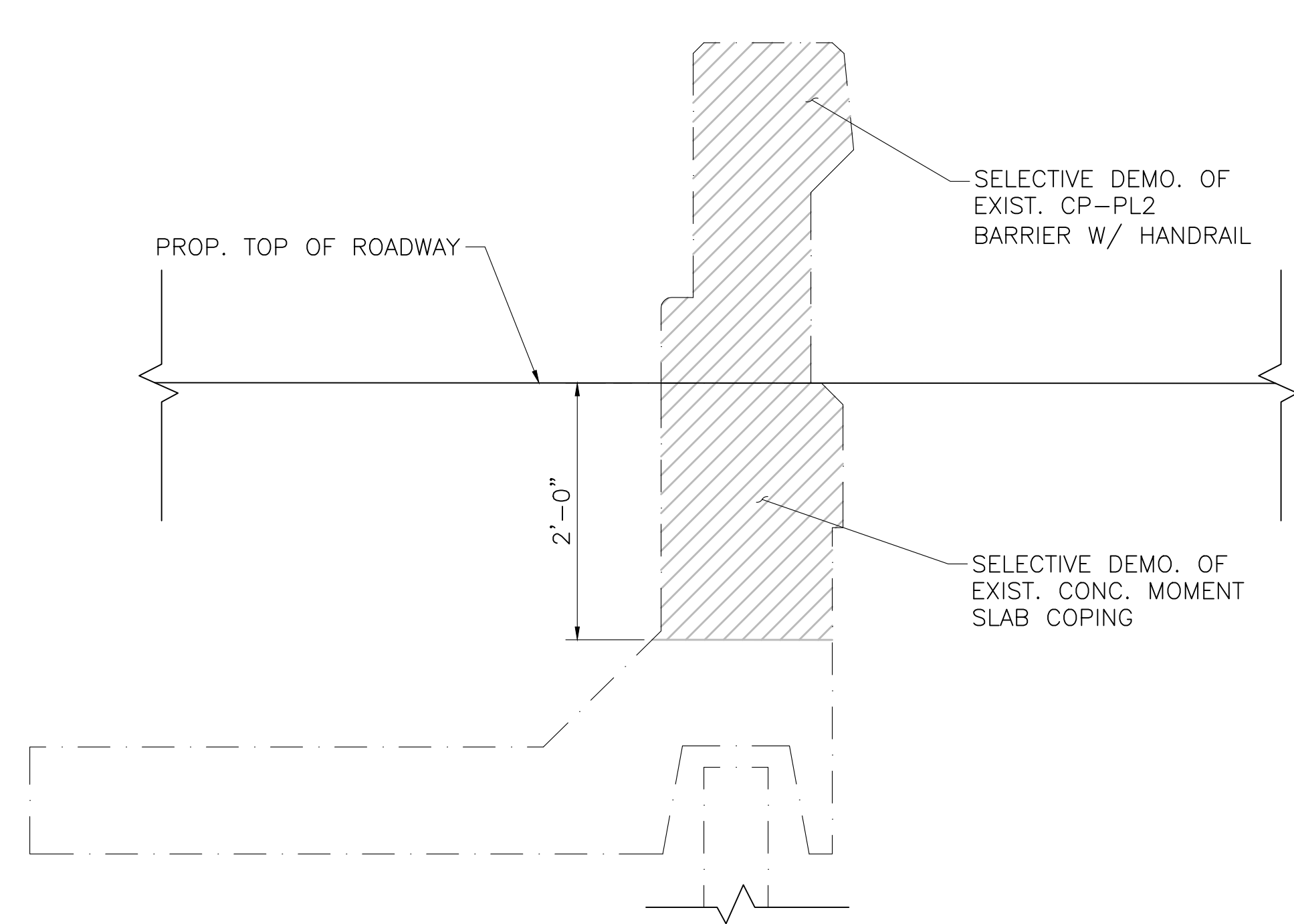
MSE WALL & WINGWALL  
DEMOLITION DETAILS

DEMOLITION LAYOUT TABLE			
DEMO. TYPE	START STATION	END STATION	OFFSET
1	224+39.12	225+44.47	RT
1	226+34.83	227+68.90	RT
2	226+87.13	227+61.51	LT
3	226+44.89	226+87.13	LT
4	226+35.41	226+44.89	LT



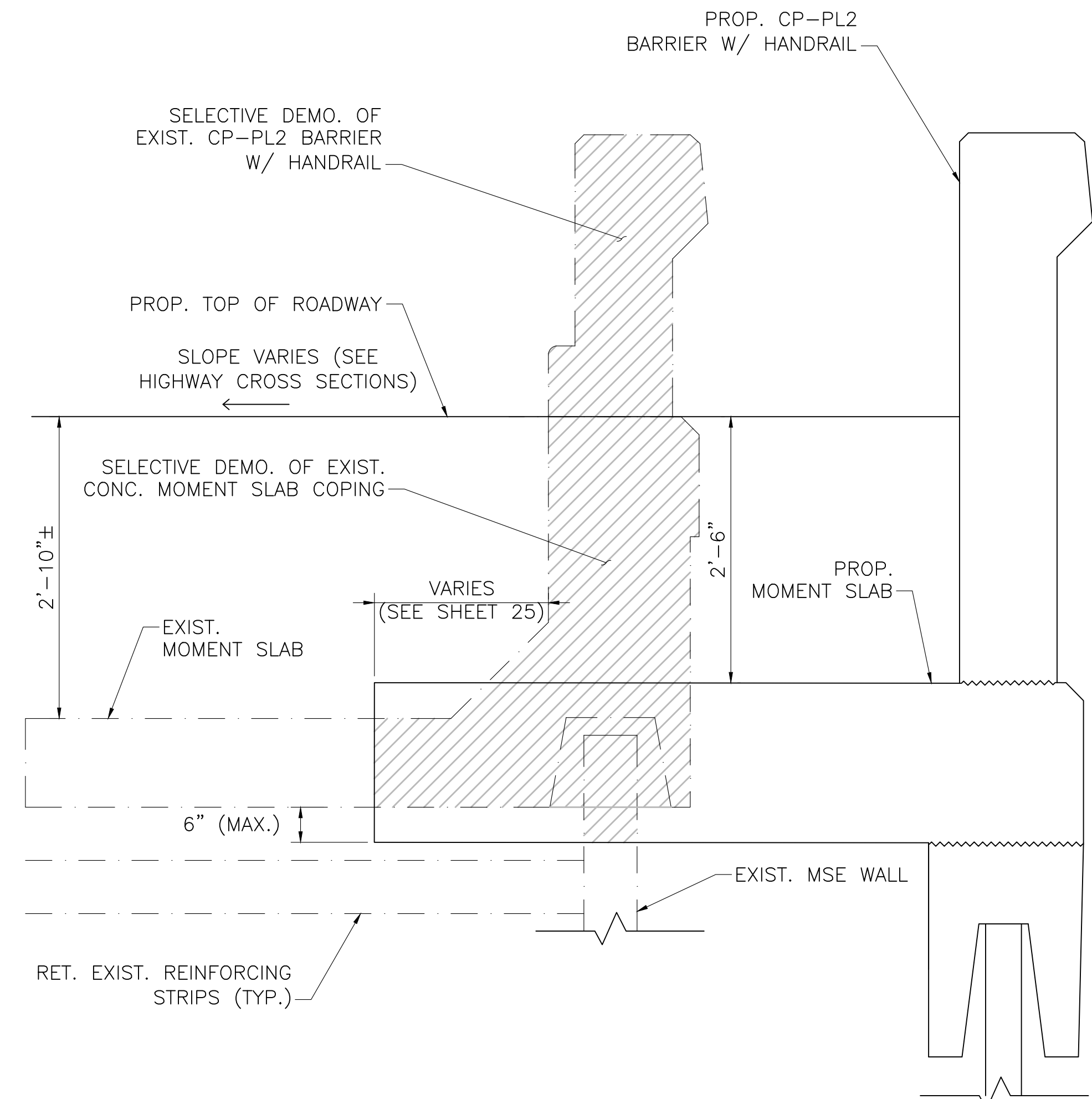
**SELECTIVE DEMOLITION OF EXISTING  
BARRIER @ SIDEWALK (TYPE 1)**

SCALE: 1" = 1'-0"



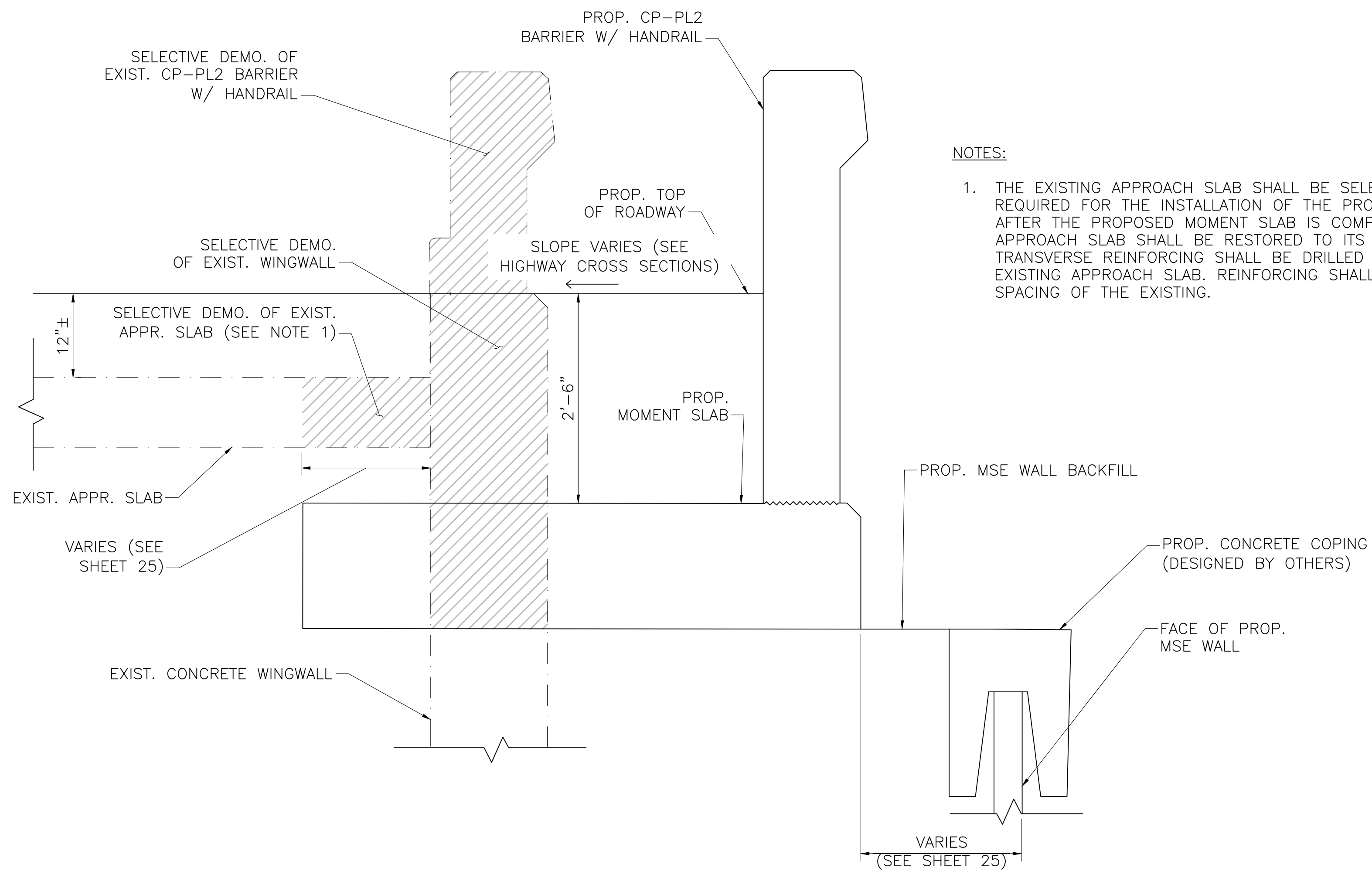
**SELECTIVE DEMOLITION OF EXISTING  
BARRIER @ SAFETY CURB (TYPE 2)**

SCALE: 1" = 1'-0"



**SELECTIVE DEMOLITION OF EXISTING  
BARRIER & MOMENT SLAB (TYPE 3)**

SCALE: 1" = 1'-0"



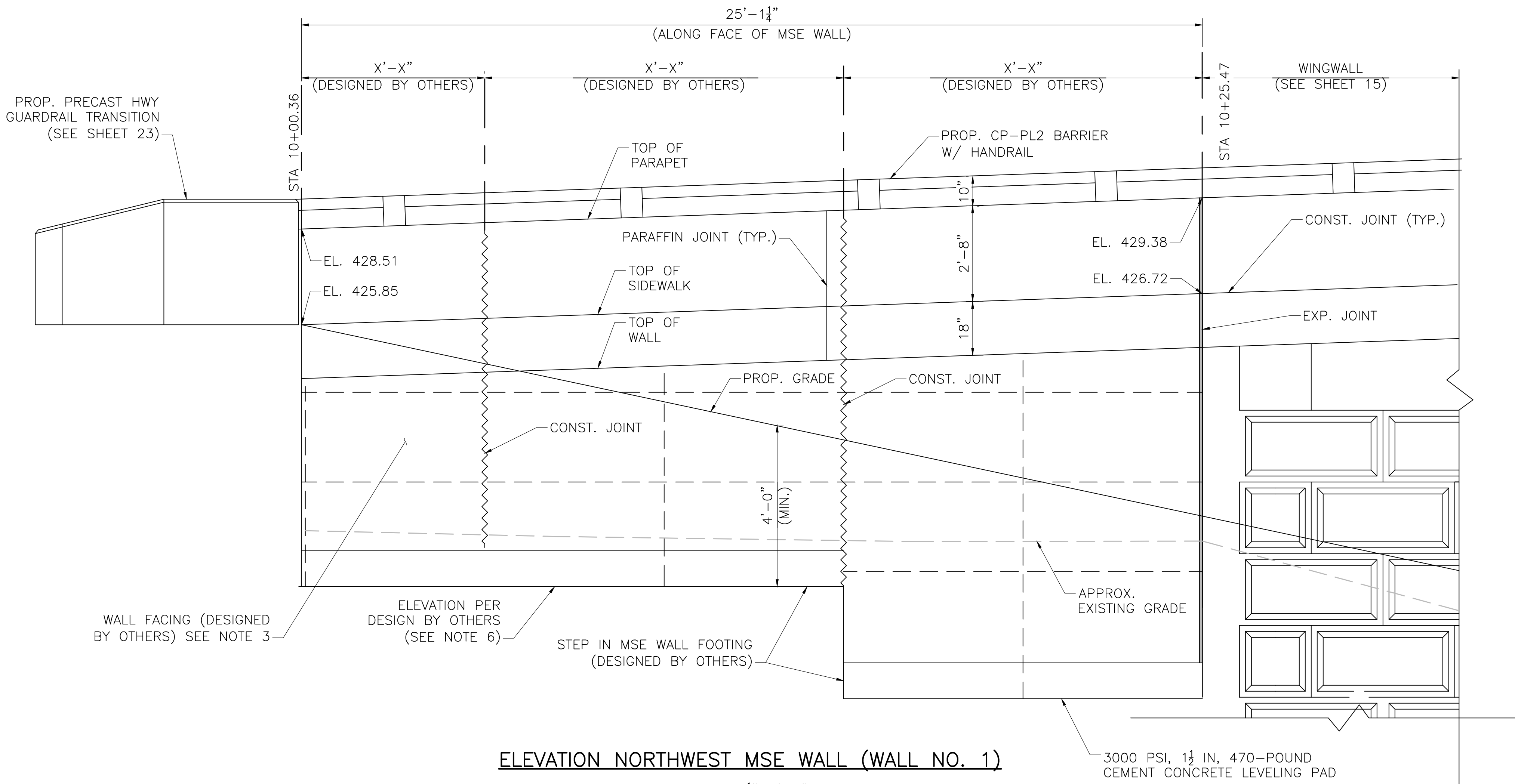
**SELECTIVE DEMOLITION OF EXISTING  
BARRIER & APPROACH SLAB (TYPE 4)**

SCALE: 1" = 1'-0"

NOTES:

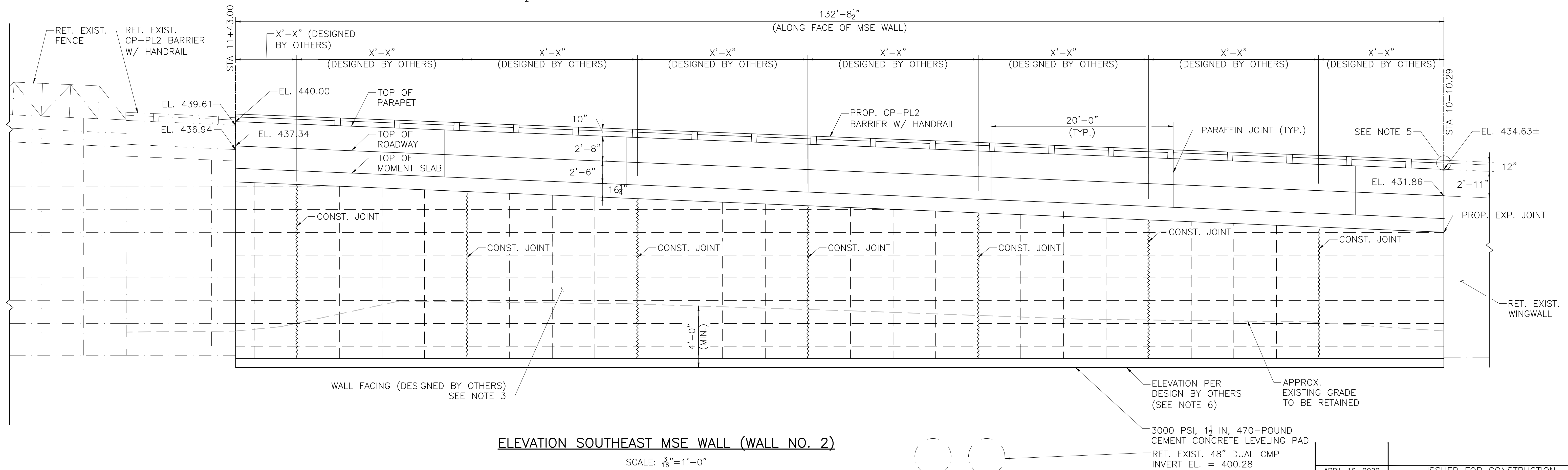
1. THE EXISTING APPROACH SLAB SHALL BE SELECTIVELY DEMOLISHED AS REQUIRED FOR THE INSTALLATION OF THE PROPOSED MOMENT SLAB. AFTER THE PROPOSED MOMENT SLAB IS COMPLETE, THE EXISTING APPROACH SLAB SHALL BE RESTORED TO ITS ORIGINAL LIMITS. NEW TRANSVERSE REINFORCING SHALL BE DRILLED AND GROUTED INTO THE EXISTING APPROACH SLAB. REINFORCING SHALL MATCH THE SIZE AND SPACING OF THE EXISTING.

APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	



NOTES:

- WHERE THERE IS INADEQUATE SPACE BEHIND THE PROPOSED MSE WALLS FOR THE REINFORCED SOIL, THE PROPOSED WALL SHALL BE ANCHORED INTO EXISTING WALL FACE (SEE MSE WALL ATTACHMENT TO EXISTING WALL DETAIL ON SHEET 29). THIS DETAIL MAY BE USED FOR ANCHORING TO BOTH AN EXISTING MSE WALL AND CONCRETE WALL.
- WHERE THERE IS DEBRIS OR EXISTING STRUCTURES OTHER THAN THE EXISTING CONCRETE WALL PREVENTING THE PLACEMENT OF REINFORCED SOIL, THE OBSTRUCTION MAY BE SELECTIVELY DEMOLISHED. ALL SELECTIVE DEMOLITION SHALL BE APPROVED BY THE ENGINEER BEFORE WORK COMMENCES. THIS WORK SHALL BE CONSIDERED INCIDENTAL TO THE MSE WALLS.
- THE WALL FACING PANELS SHOULD CONSIST OF RAISED RUSTICATED SURFACES AND SHOULD BE SELECTED TO BEST MATCH THE APPEARANCE AND TEXTURE OF THE EXISTING WALL PANELS.
- EXCAVATION FOR THE CONCRETE LEVELING PAD SHALL EXTEND 12" BELOW THE PROPOSED FINISH GRADE ELEVATIONS AND BE BACKFILLED WITH GRAVEL BORROW FOR BACKFILLING STRUCTURES AND PIPES.
- THE CONTRACTOR SHALL CONFIRM THE ELEVATION OF THE EXISTING HANDRAIL. THE PROPOSED BARRIER PARAPET ELEVATION SHALL BE VARIED AS NEEDED TO ENSURE THE PROPOSED HANDRAIL ELEVATION MATCHES THE EXISTING HANDRAIL.
- THE BOTTOM OF THE FACING PANELS SHALL BE LOCATED A MINIMUM OF 4'-0" BELOW THE PROPOSED FINAL GRADE ELEVATION.

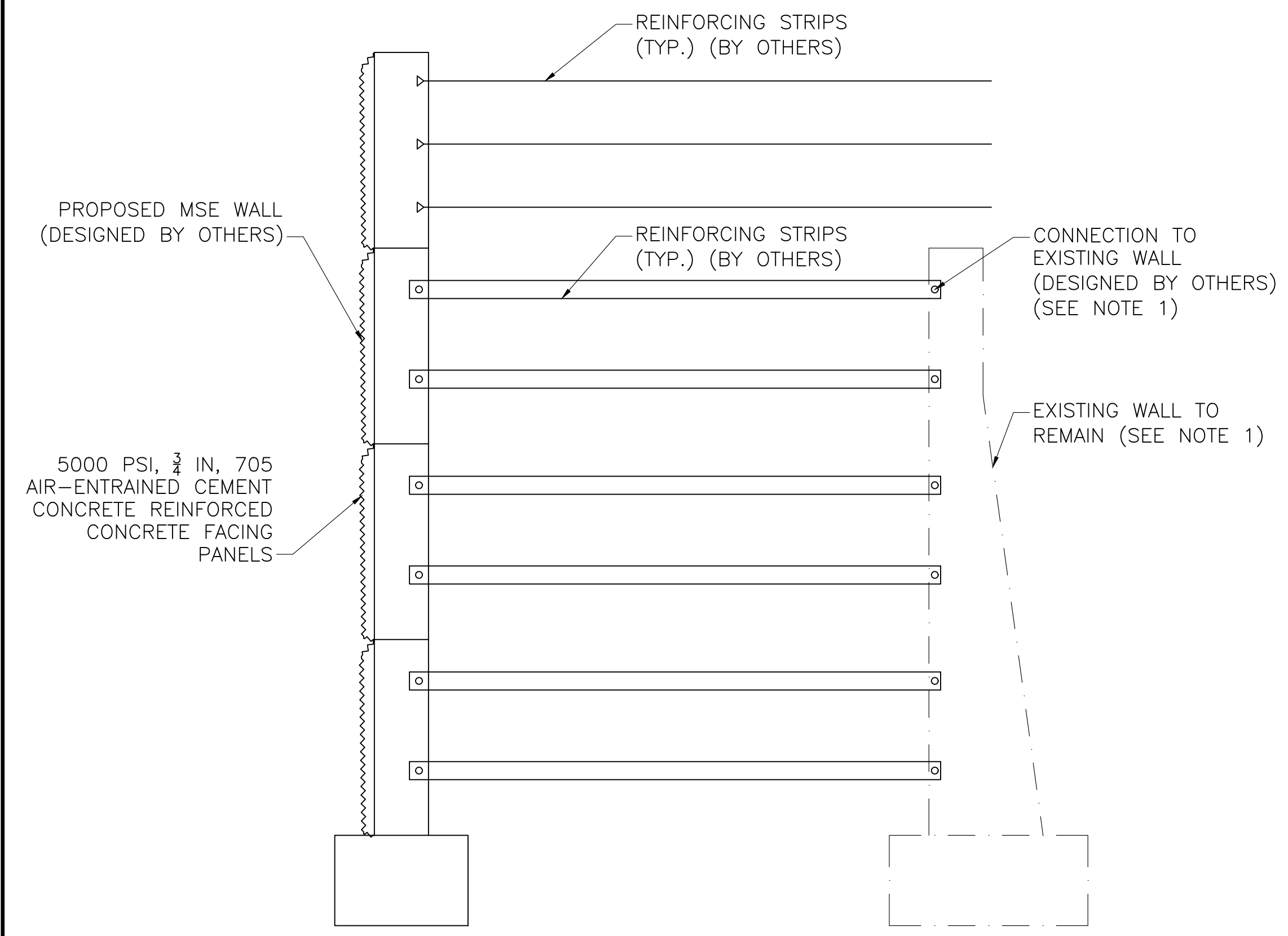


APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
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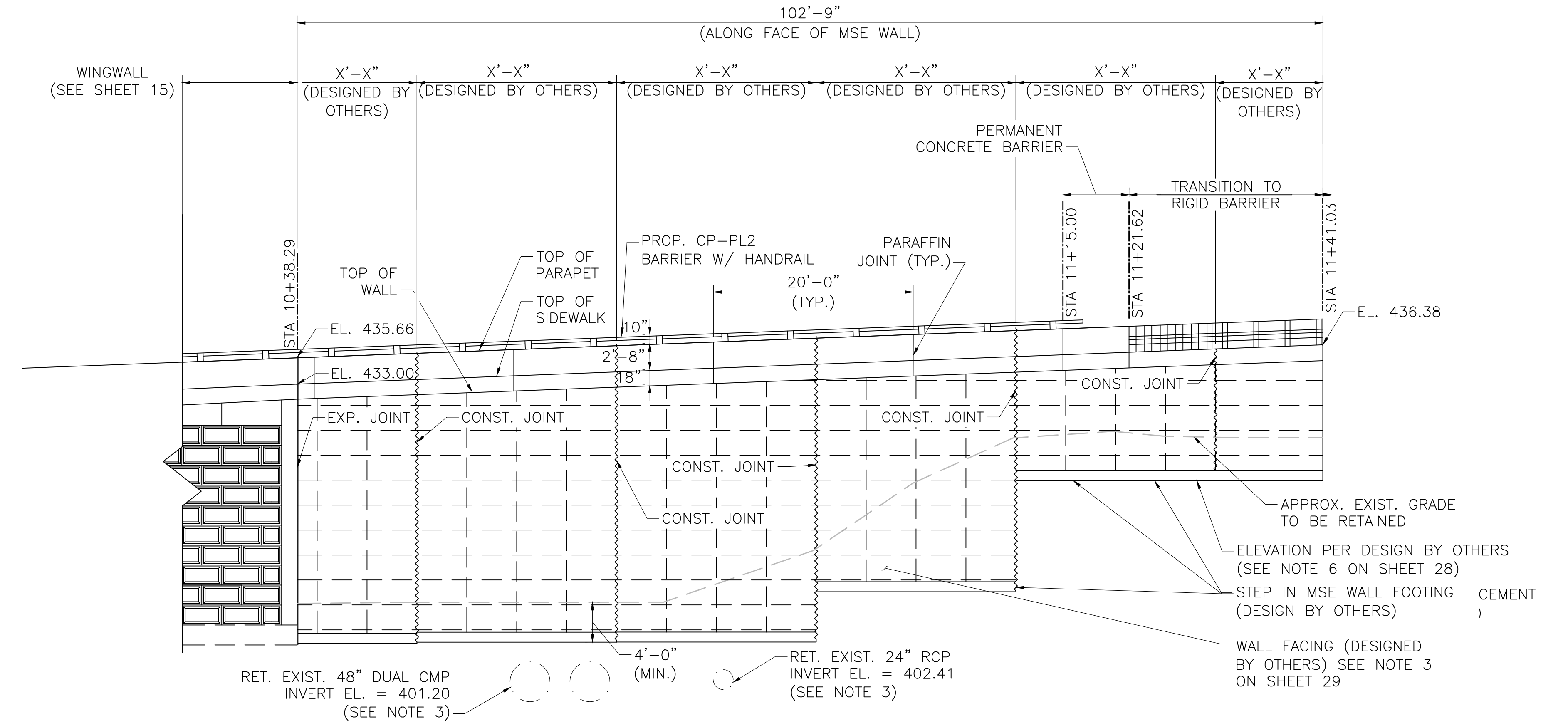
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	107	152

NOTES:

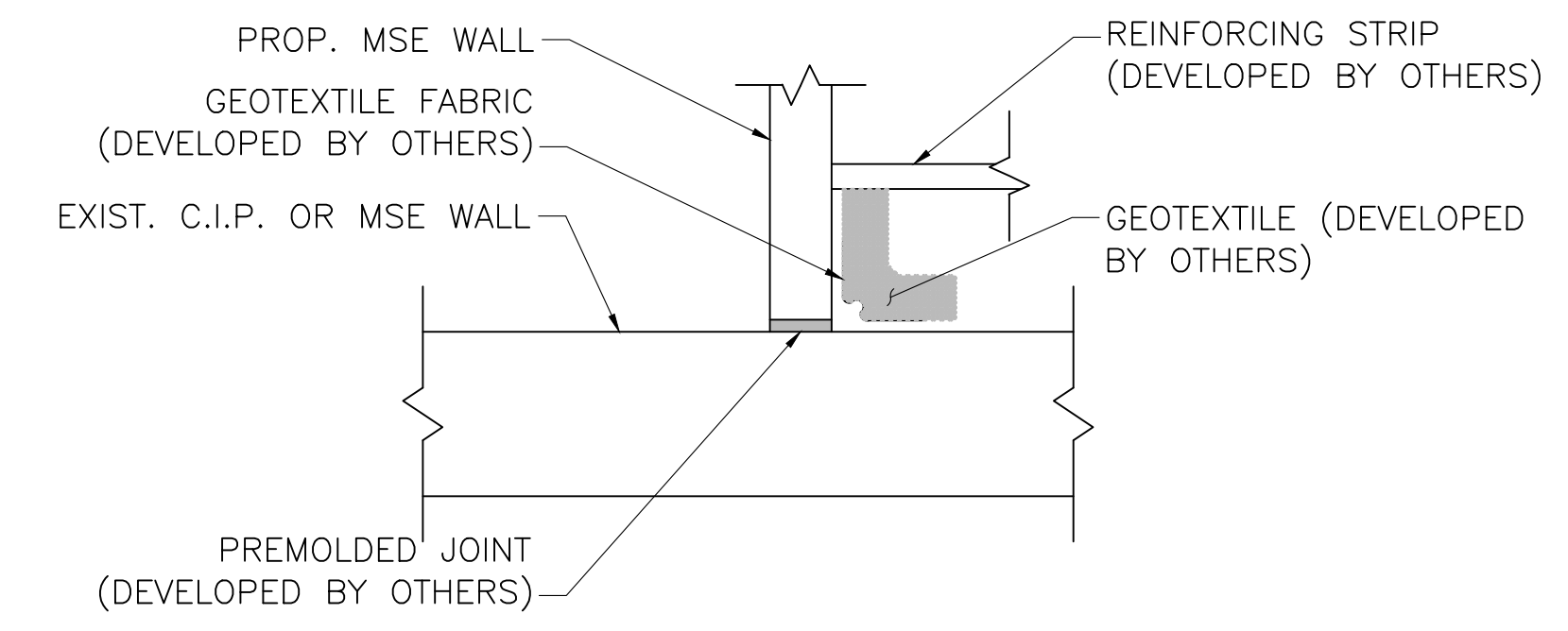
1. WHERE THERE IS INADEQUATE SPACE BEHIND THE PROPOSED MSE WALLS FOR THE REINFORCED SOIL, THE PROPOSED WALL SHALL BE ANCHORED INTO EXISTING WALL FACE. THIS DETAIL MAY BE USED FOR ANCHORING TO BOTH EXISTING MSE WALLS (SOUTHEAST APPROACH) AND CONCRETE WALLS (NORTHWEST & SOUTHWEST APPROACHES).
2. THE STABILITY OF THE EXISTING WALL TO REMAIN, WHERE ALTERATIONS SUCH AS ANCHORING ARE REQUIRED, SHALL BE CONFIRMED BY THE CONTRACTOR AND INCLUDED IN THE DESIGN.
3. THE CONTRACTOR SHALL TAKE CARE AS NOT TO DAMAGE THE EXISTING CULVERT TO REMAIN.



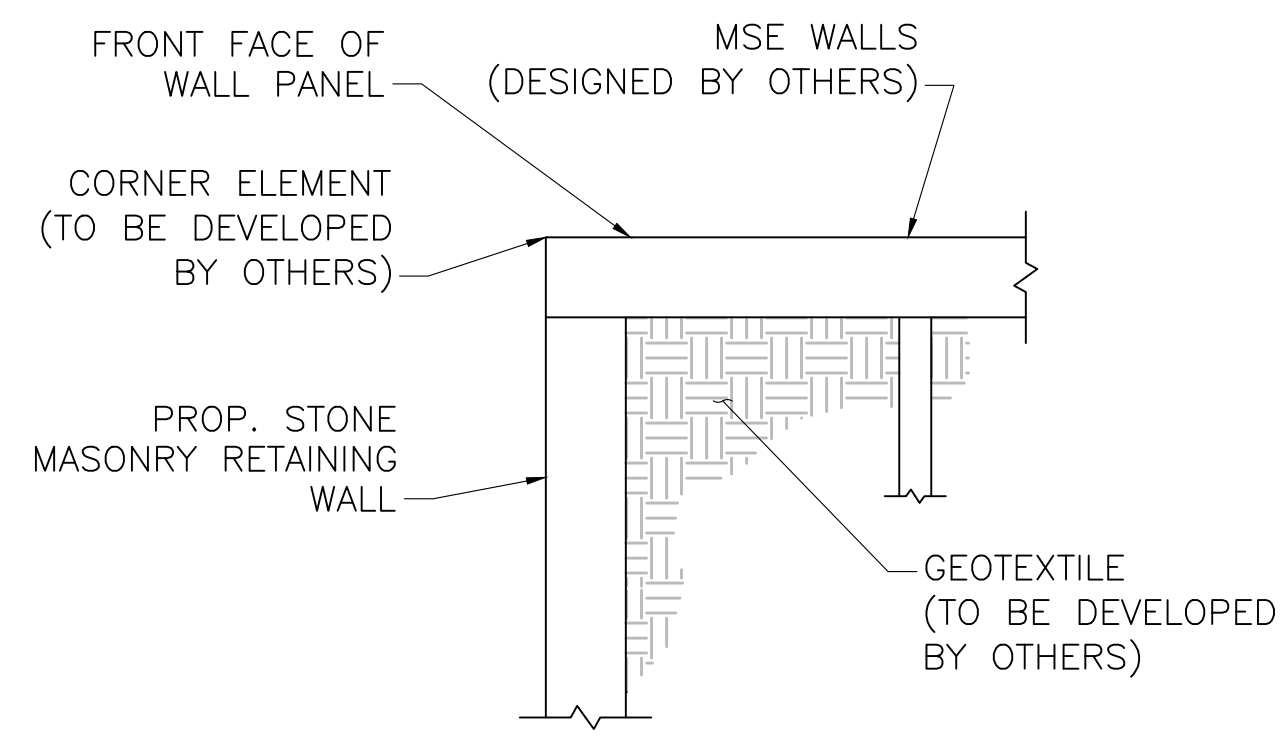
**MSE WALL ATTACHMENT TO EXISTING WALL**  
SCALE: NTS



**ELEVATION SOUTHWEST MSE WALL (WALL NO. 3) - STA. 226+76 TO 227+68**  
SCALE: 1/8" = 1'-0"



**BUTT JOINT STRUCTURES DETAIL**  
SCALE: NOT TO SCALE



**MSE WALLS - 90° CORNER ELEMENT  
DETAIL AT AUBIN PROPERTY  
MAP 36, BLOCK 6, BOOK 13196, PAGE 390**  
SCALE: NOT TO SCALE

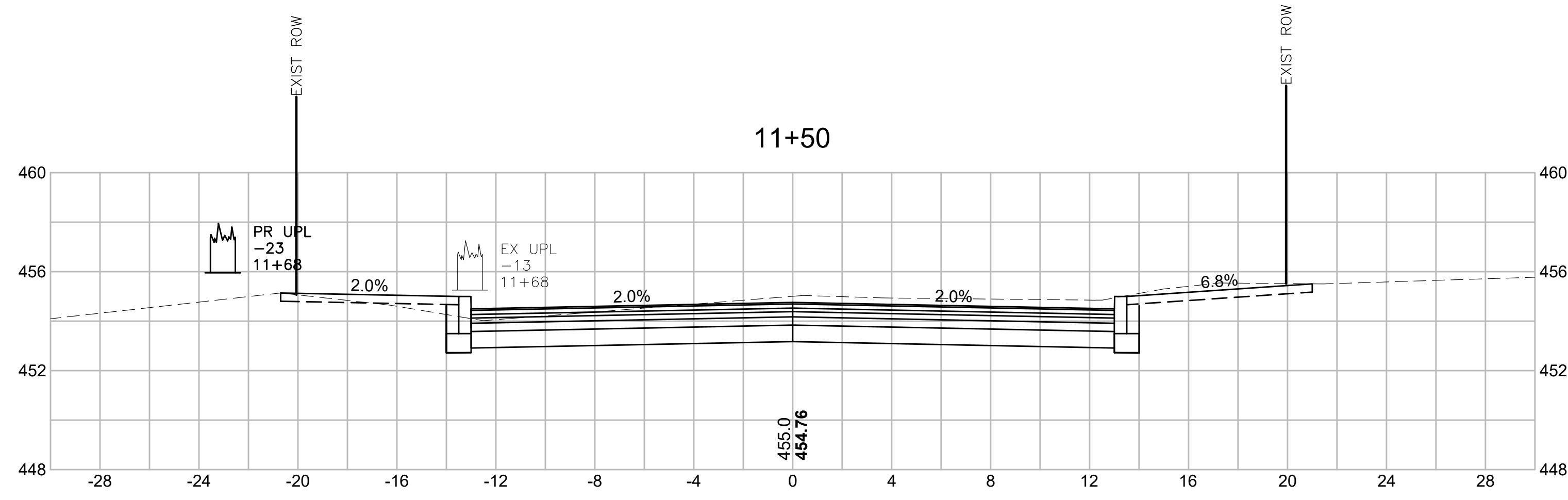
APRIL 16, 2022	ISSUED FOR CONSTRUCTION
DATE	DESCRIPTION
USE ONLY PRINTS OF LATEST DATE	

605377\_BR12\_MSE WALL ELEVATION.DWG PLOTTED ON 11-APR-2022 8:57 AM ISSUED FOR CONSTRUCTION (SF) APRIL 16, 2022

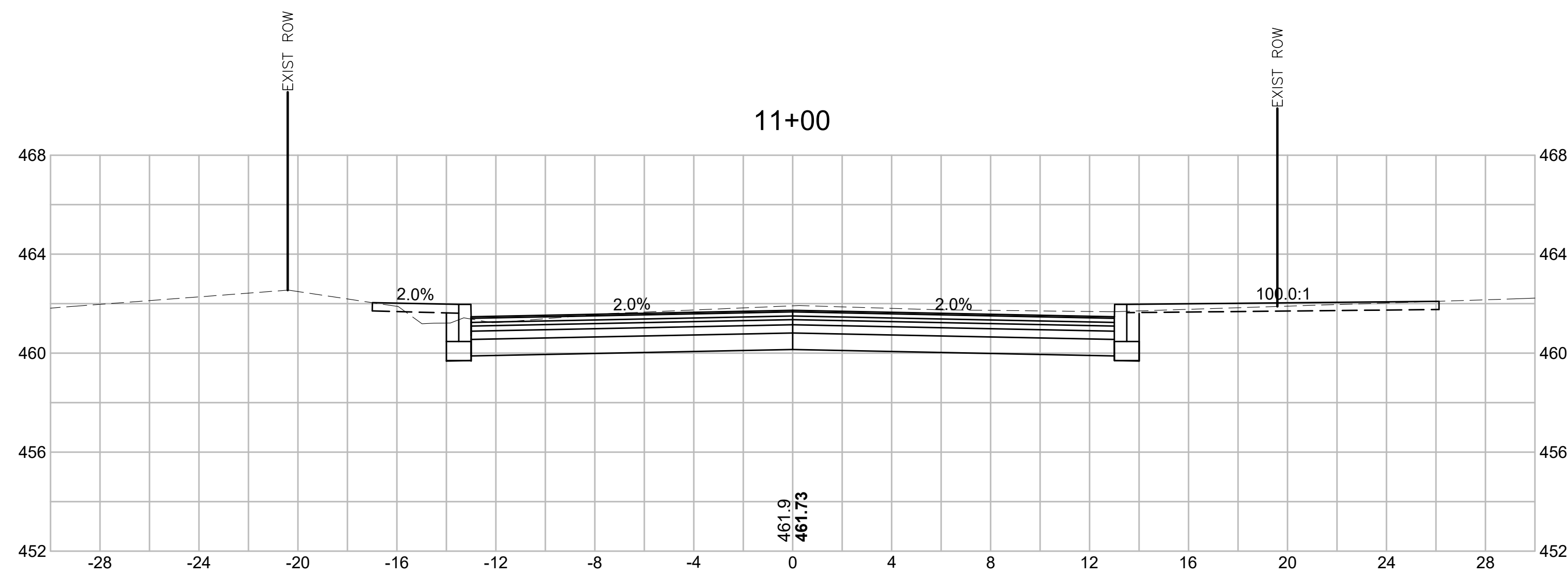
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	108	152
PROJECT FILE NO. 605377			

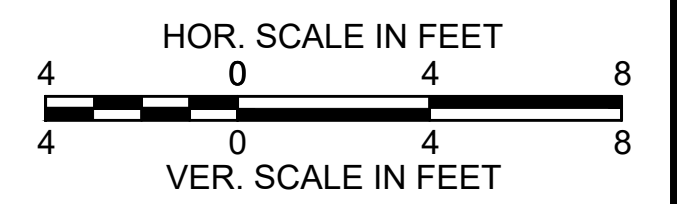
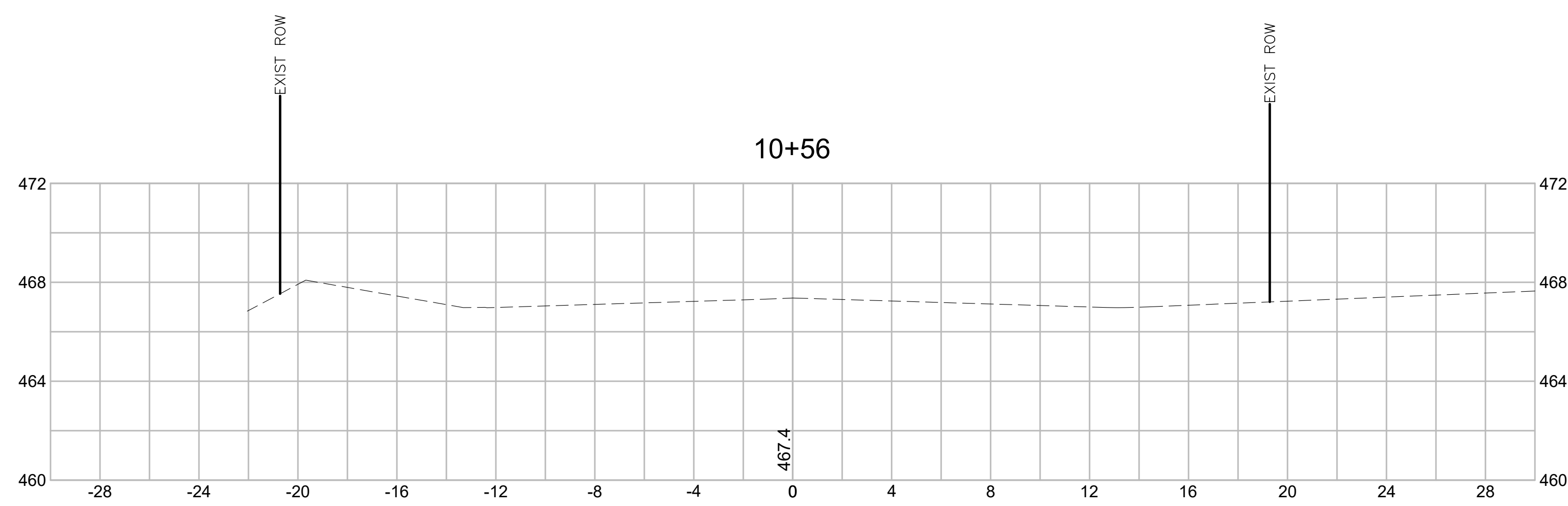
**CROSS SECTIONS  
GREENWOOD STREET**



Material Name	Area	Volume
CUT	56.1	98.1
FILL	0.6	1.1



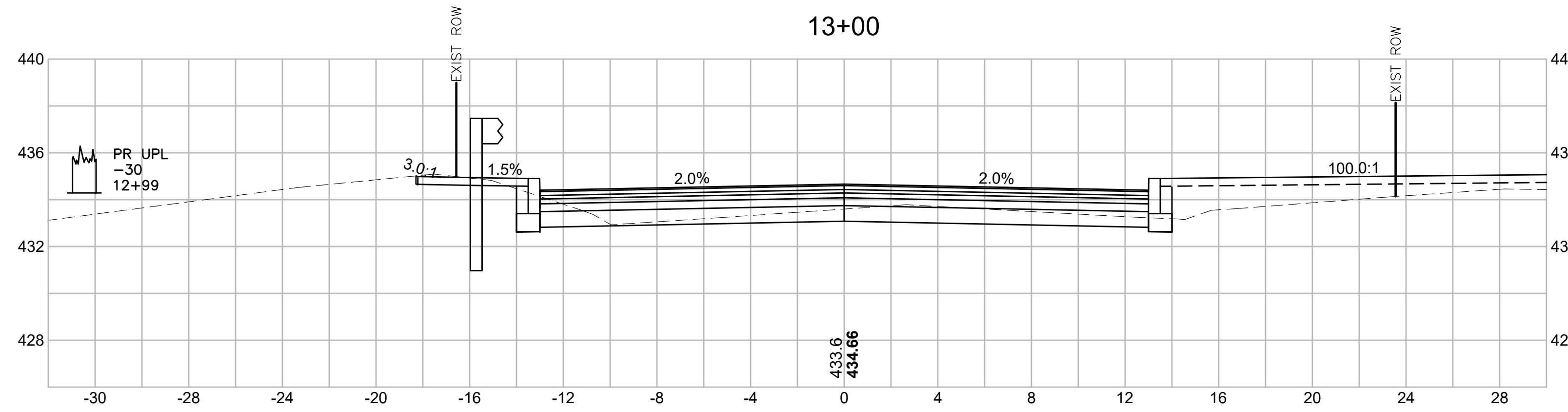
Material Name	Area	Volume
CUT	49.8	40.6
FILL	0.6	0.5



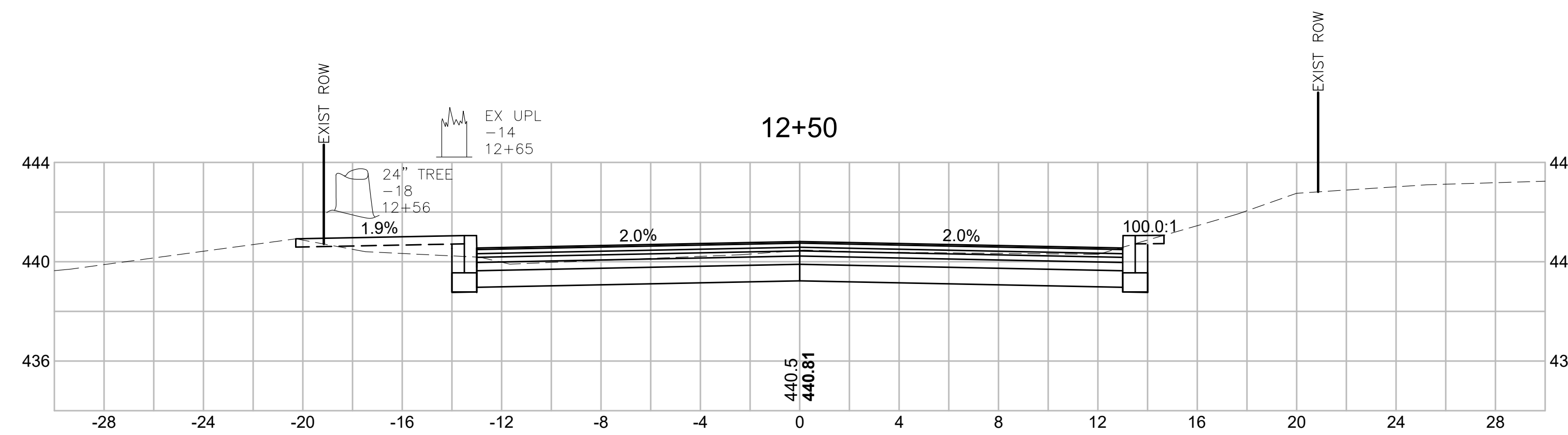
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	109	152
PROJECT FILE NO. 605377			

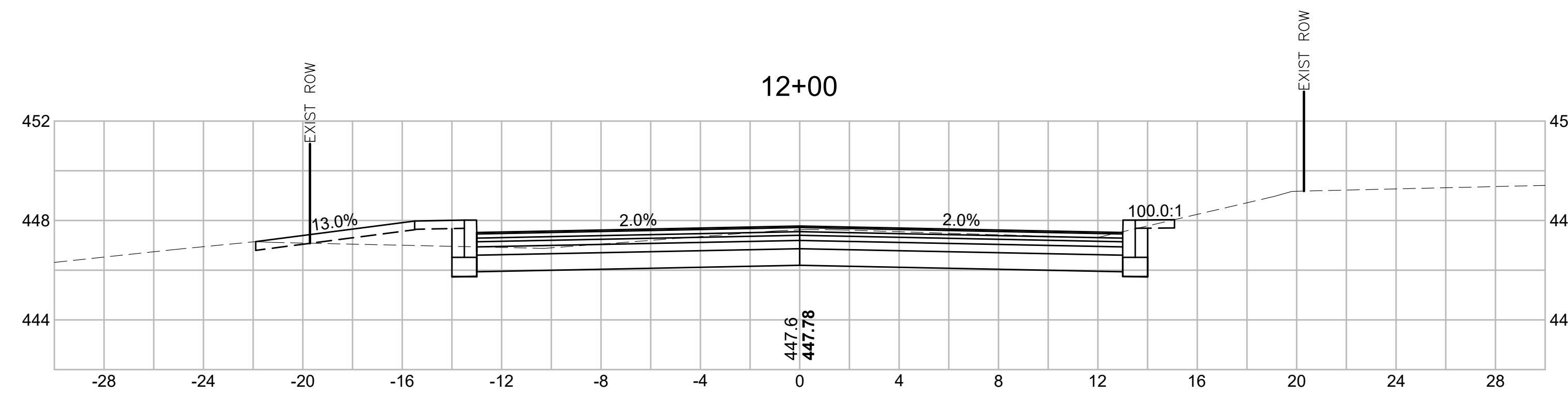
**CROSS SECTIONS  
GREENWOOD STREET**



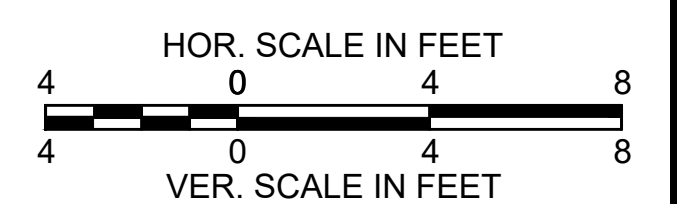
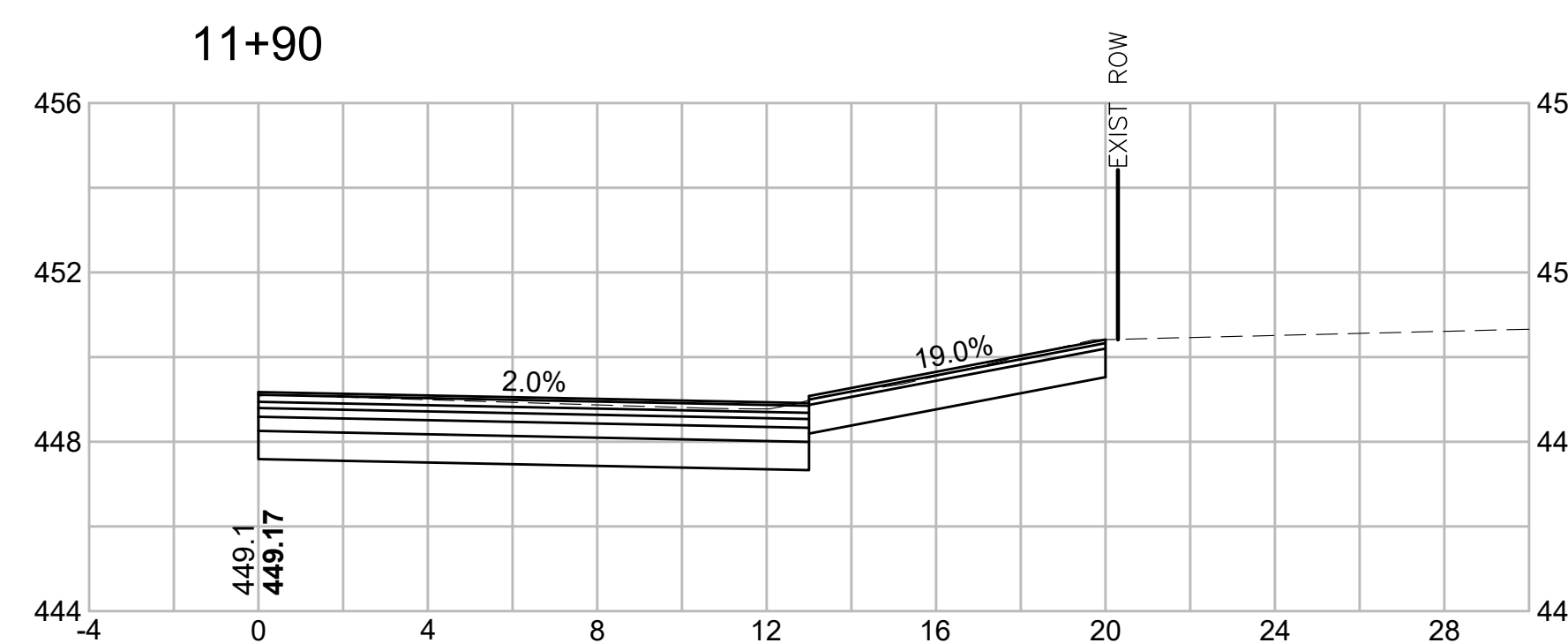
Material(s) at Station 13+00.00		
Material Name	Area	Volume
CUT	16.2	46.4
FILL	10.9	11.4



Material(s) at Station 12+50.00		
Material Name	Area	Volume
CUT	33.9	65.5
FILL	1.4	3.5



Material(s) at Station 12+00.00		
Material Name	Area	Volume
CUT	36.8	86.0
FILL	2.4	2.8



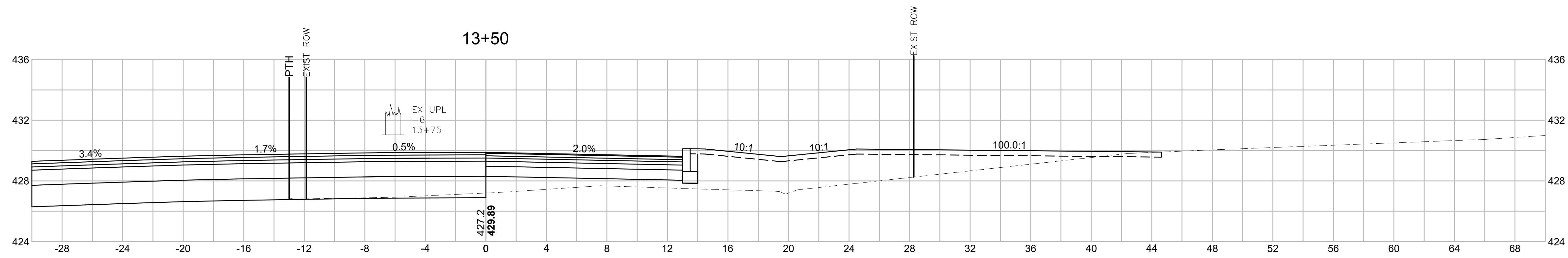
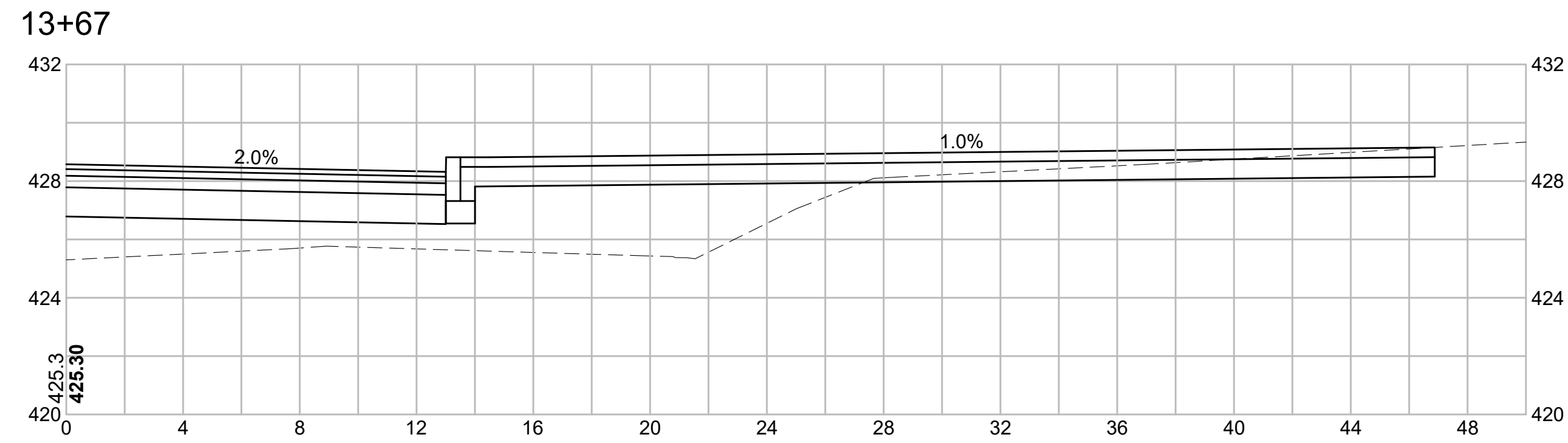
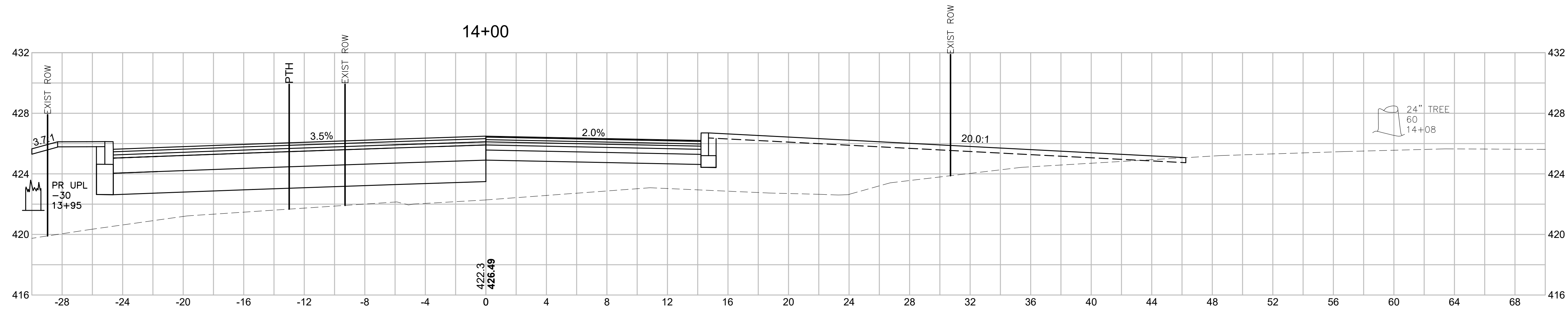
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	110	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
GREENWOOD STREET**

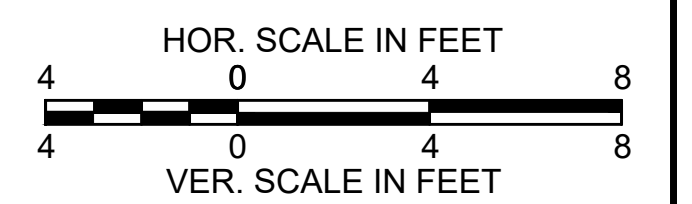
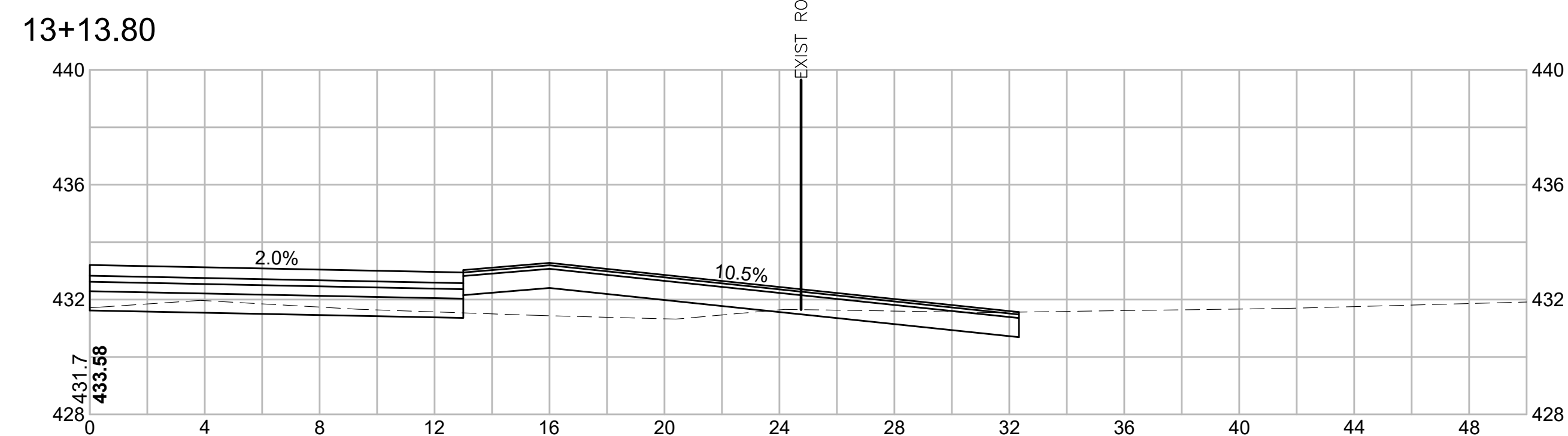
Material(s) at Station 14+00.00

Material Name	Area	Volume
CUT	0.1	1.1
FILL	100.9	136.4



Material(s) at Station 13+50.00

Material Name	Area	Volume
CUT	1.1	16.0
FILL	46.4	53.1



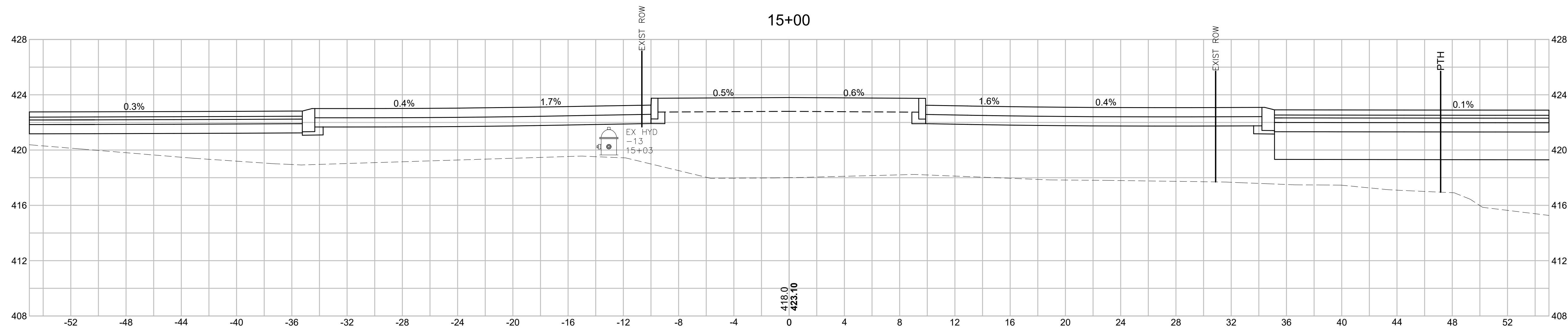
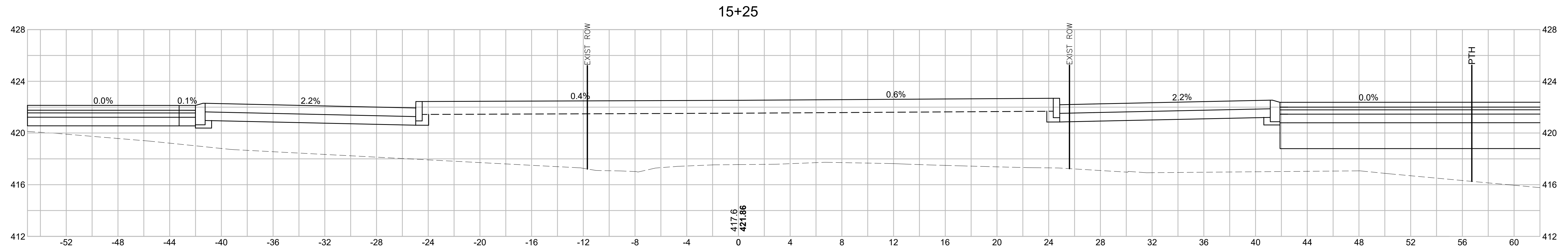
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	111	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
GREENWOOD STREET**

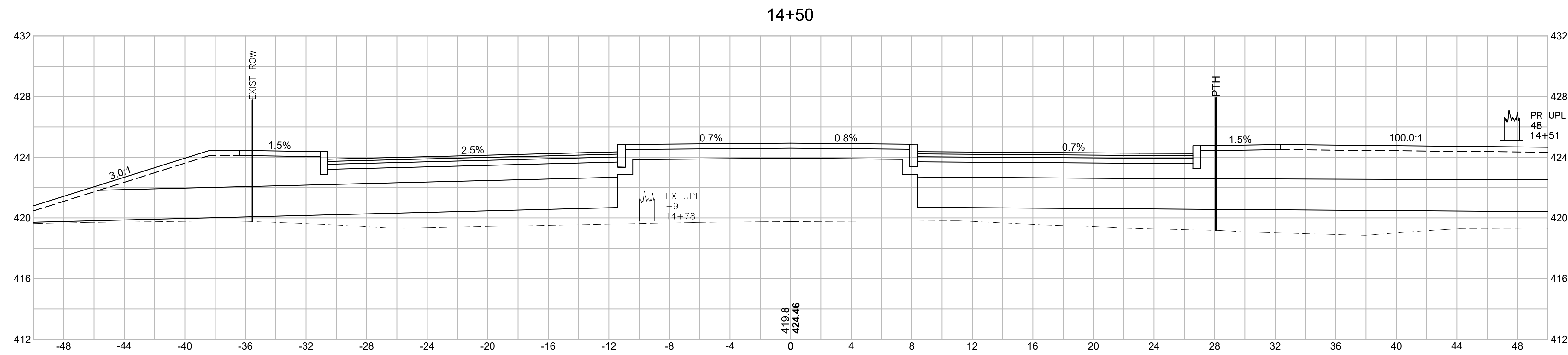
Material(s) at Station 15+25.00

Material Name	Area	Volume
CUT	0.0	0.0
FILL	355.6	223.2



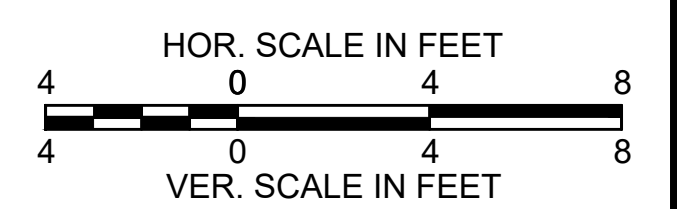
Material(s) at Station 15+00.00

Material Name	Area	Volume
CUT	0.0	0.0
FILL	320.4	413.9



Material(s) at Station 14+50.00

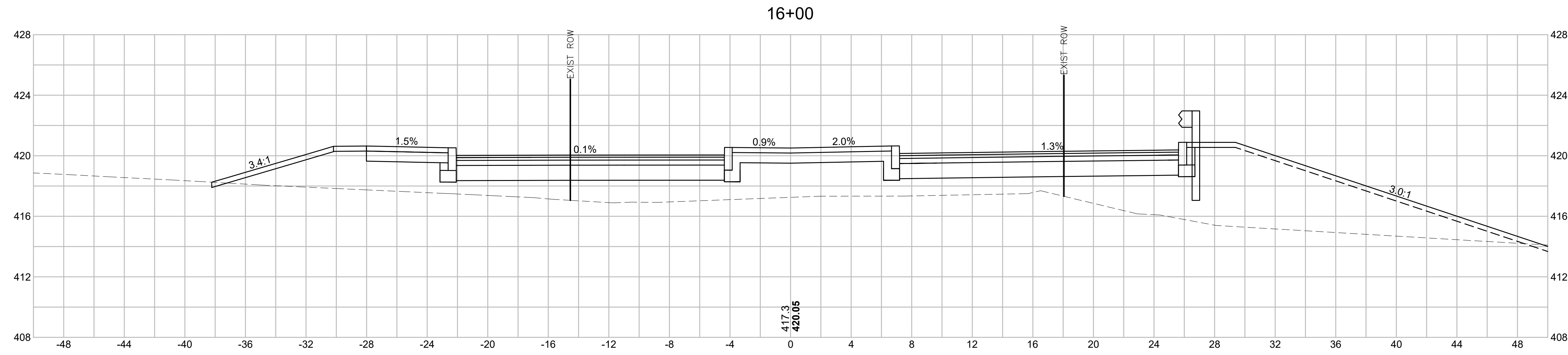
Material Name	Area	Volume
CUT	0.0	0.1
FILL	126.6	210.6



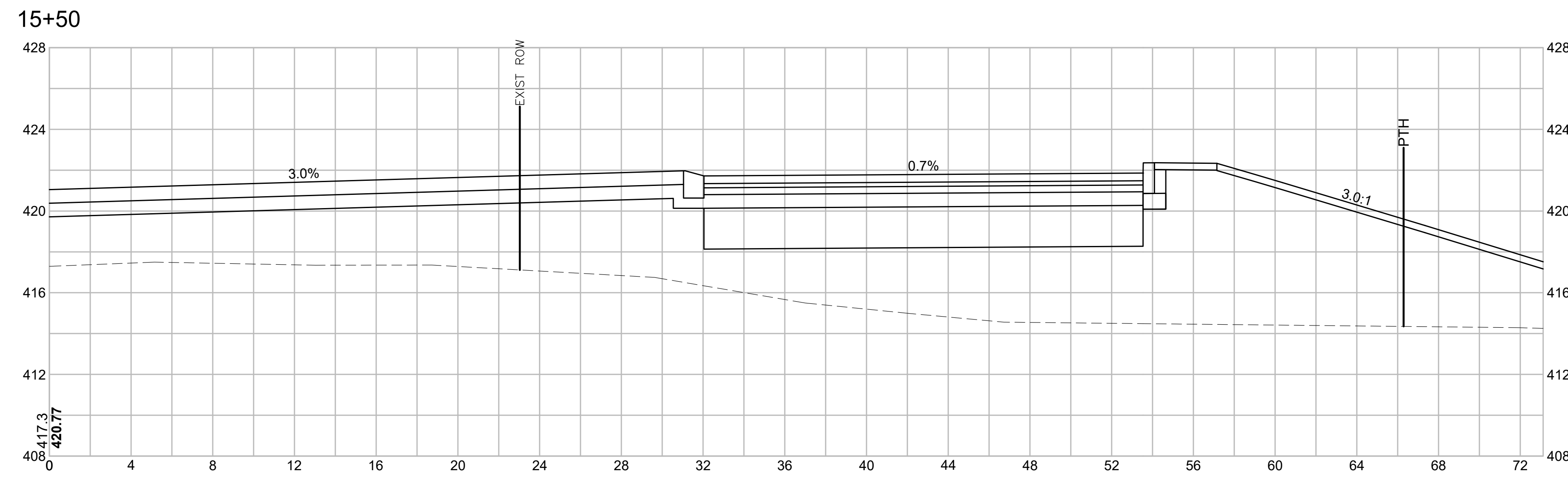
**MILLBURY  
MCCRACKEN ROAD**

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MA	STP-0033(023)X	112	152
PROJECT FILE NO. 605377			

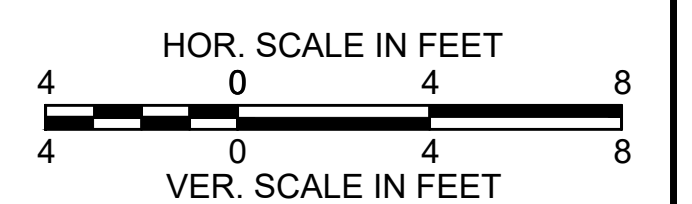
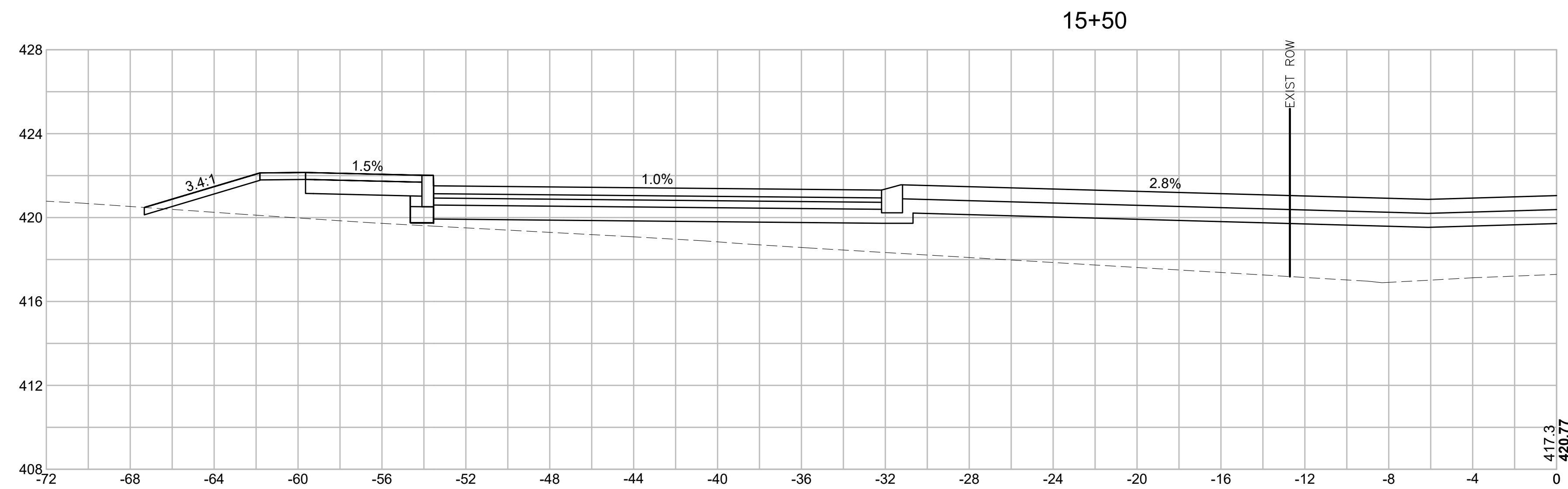
**CROSS SECTIONS  
GREENWOOD STREET**



Material(s) at Station 16+00.00		
Material Name	Area	Volume
CUT	0.0	0.0
FILL	130.4	439.5



Material(s) at Station 15+50.00		
Material Name	Area	Volume
CUT	0.0	0.0
FILL	344.3	307.7

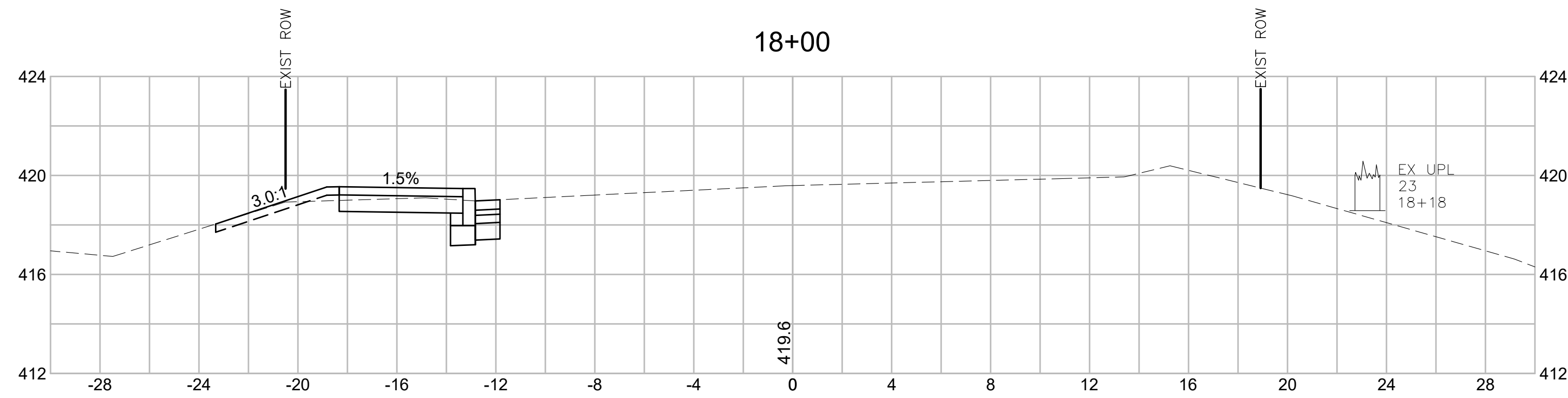




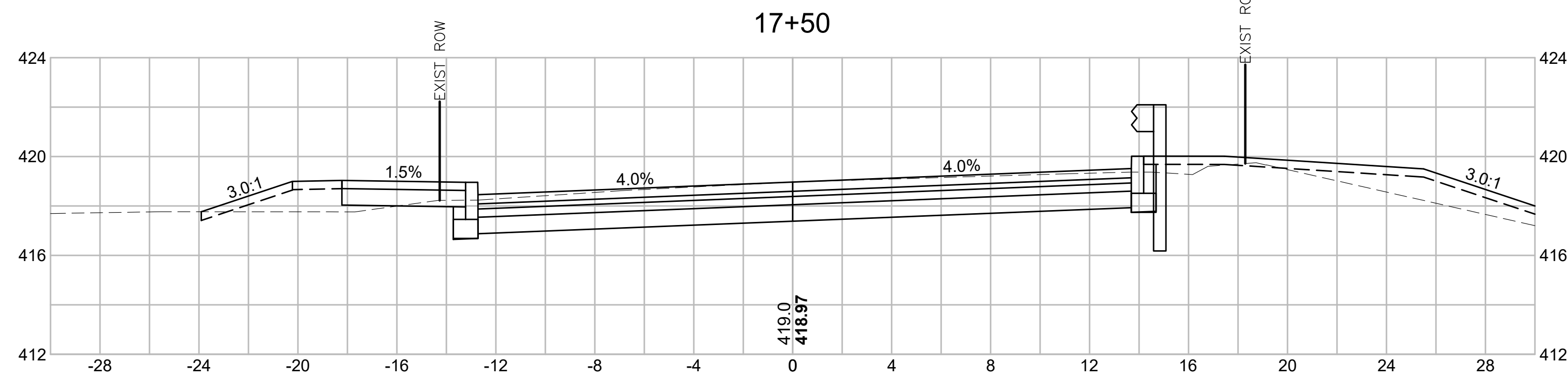
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	113	152
PROJECT FILE NO. 605377			

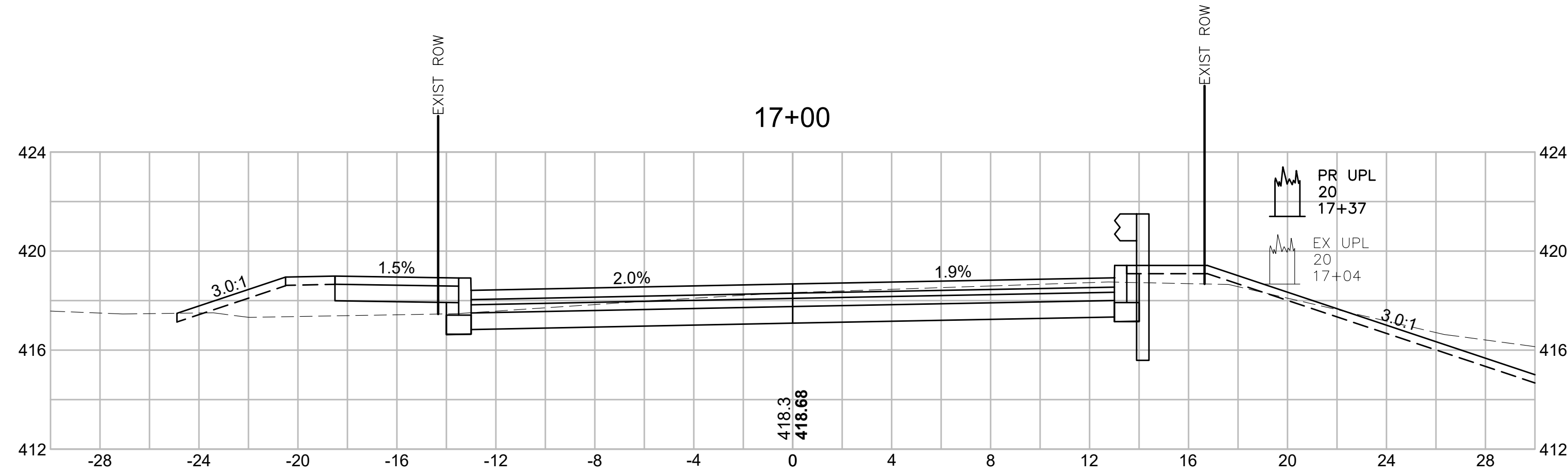
**CROSS SECTIONS  
GREENWOOD STREET**



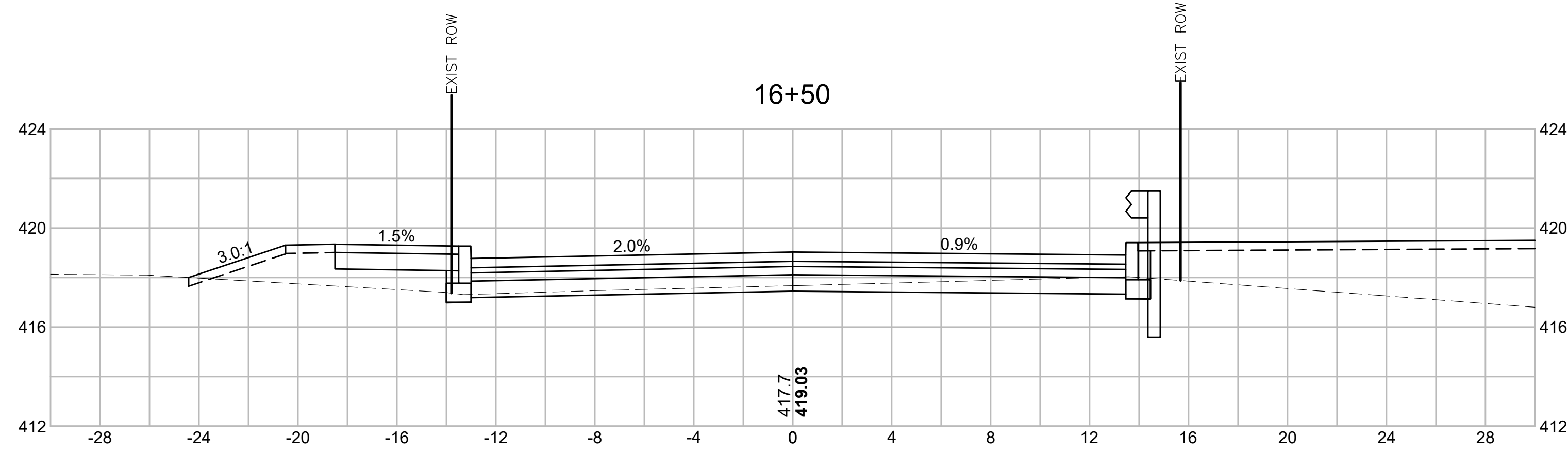
Material(s) at Station 18+00.00		
Material Name	Area	Volume
CUT	6.8	40.1
FILL	0.0	3.3



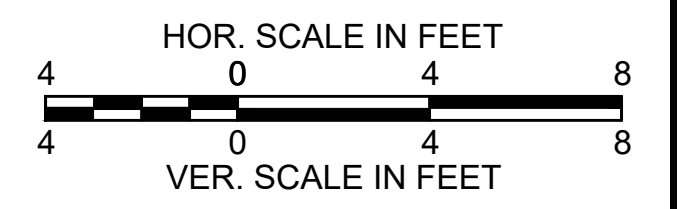
Material(s) at Station 17+50.00		
Material Name	Area	Volume
CUT	43.3	70.4
FILL	3.6	10.6



Material(s) at Station 17+00.00		
Material Name	Area	Volume
CUT	32.7	39.7
FILL	7.8	18.5



Material(s) at Station 16+50.00		
Material Name	Area	Volume
CUT	10.2	9.4
FILL	12.2	132.0

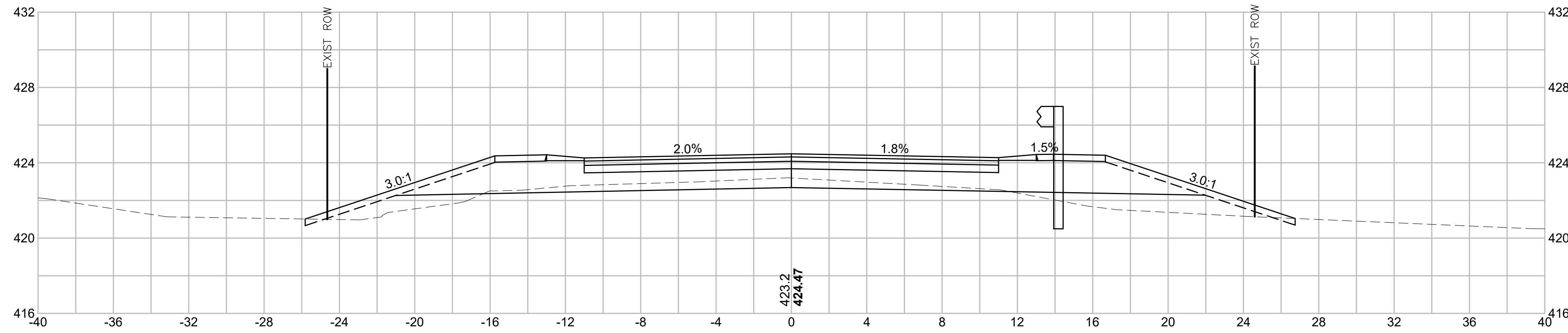


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	114	152
PROJECT FILE NO. 605377			

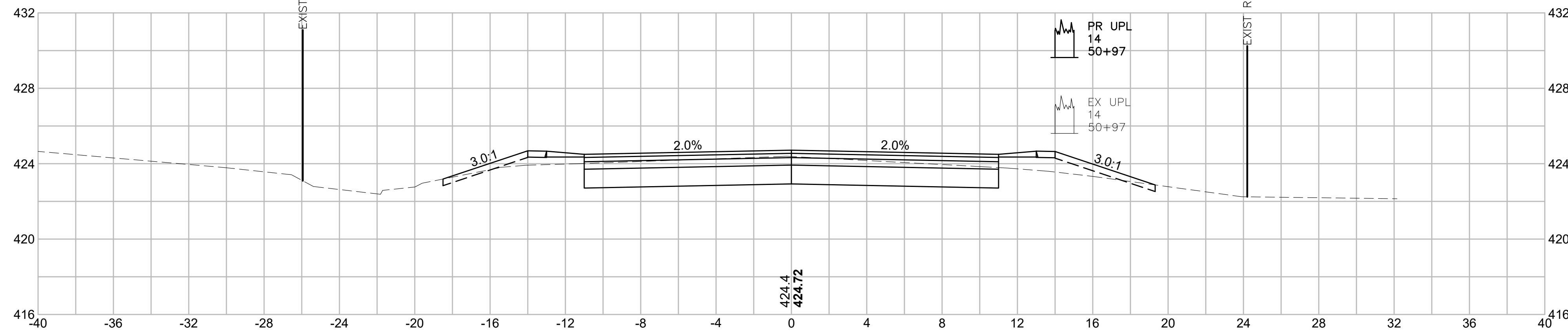
**CROSS SECTIONS  
MCCRACKEN ROAD**

51+50



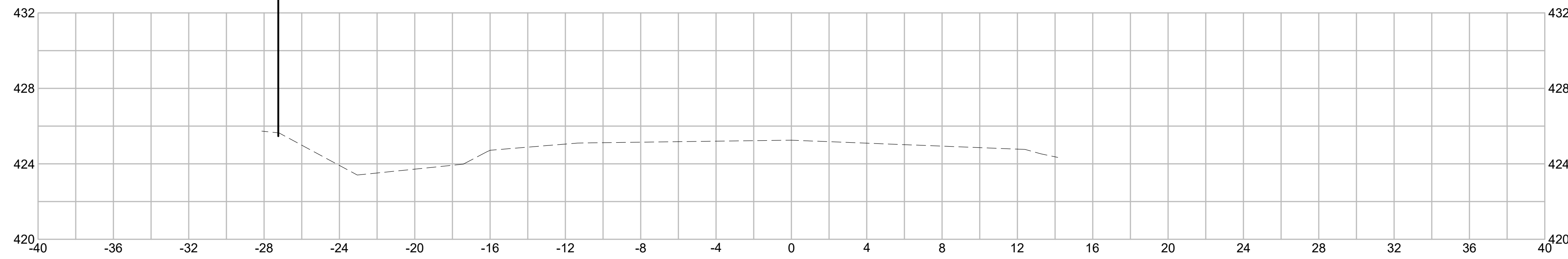
Material(s) at Station 51+50.00		
Material Name	Area	Volume
CUT	8.3	35.6
FILL	38.6	40.1

51+00

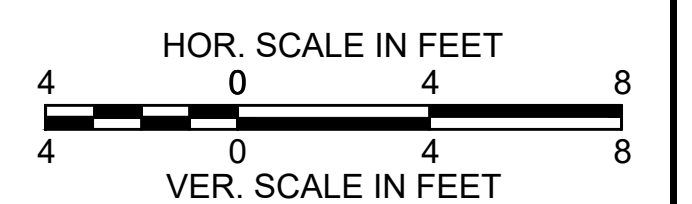


Material(s) at Station 51+00.00		
Material Name	Area	Volume
CUT	30.1	22.3
FILL	4.7	3.5

50+50



Material(s) at Station 50+50.00		
Material Name	Area	Volume
CUT	0.0	0.0
FILL	0.0	0.0

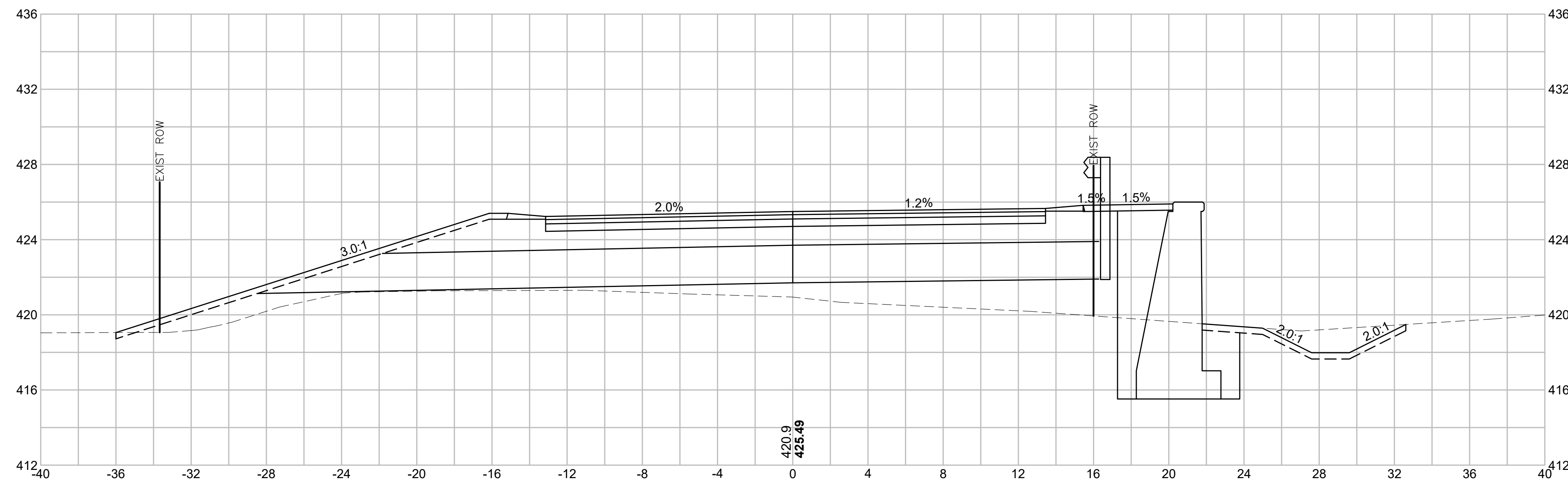


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	115	152
PROJECT FILE NO. 605377			

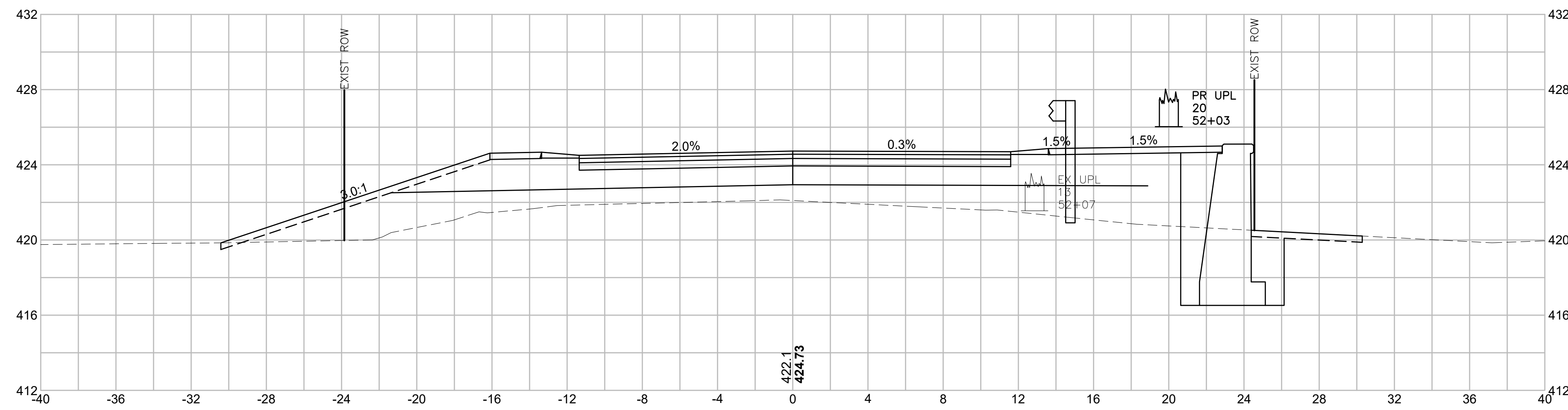
**CROSS SECTIONS  
MCCRACKEN ROAD**

52+50

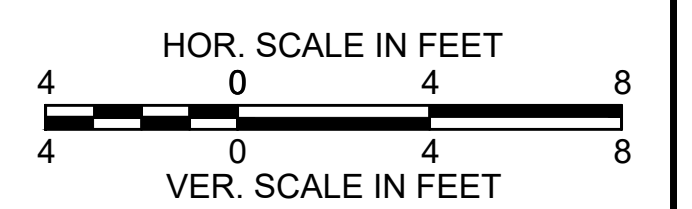


Material(s) at Station 52+50.00		
Material Name	Area	Volume
CUT	0.2	0.4
FILL	40.2	90.7

52+00



Material(s) at Station 52+00.00		
Material Name	Area	Volume
CUT	0.2	7.9
FILL	57.8	89.3

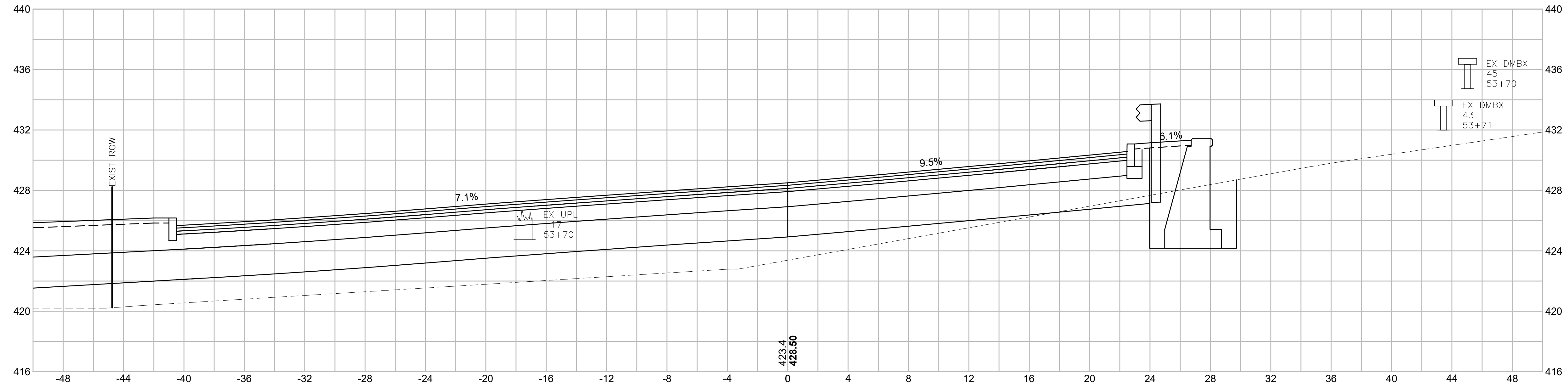


**MILLBURY  
MCCRACKEN ROAD**

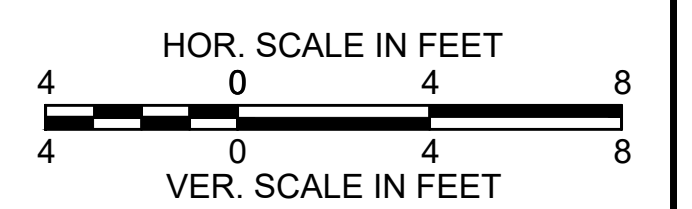
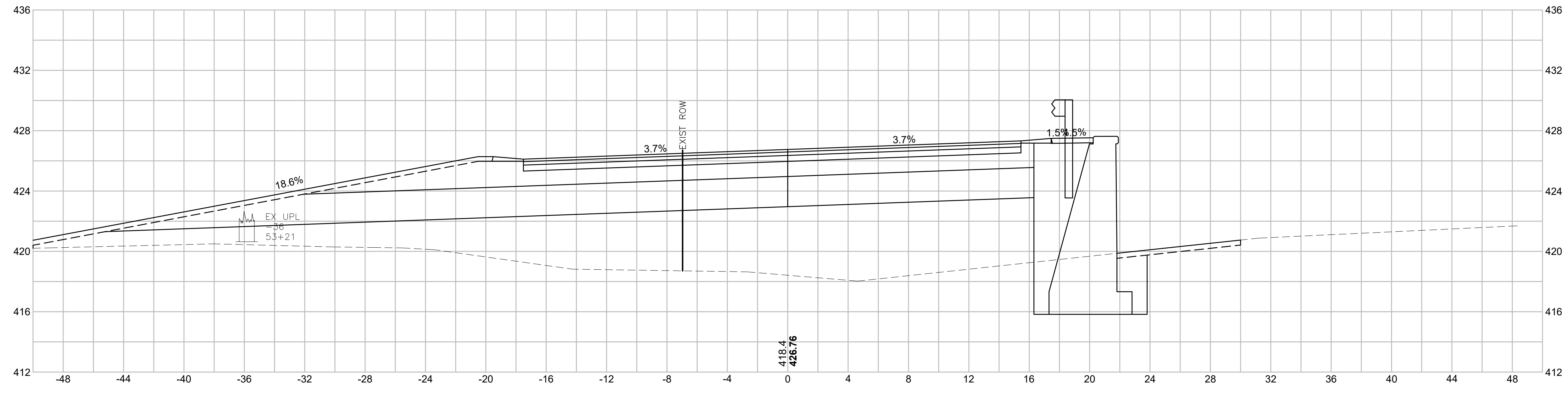
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	116	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

53+50



53+00



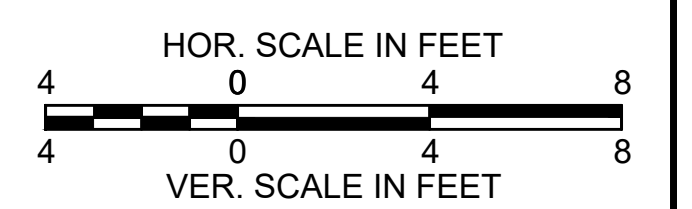
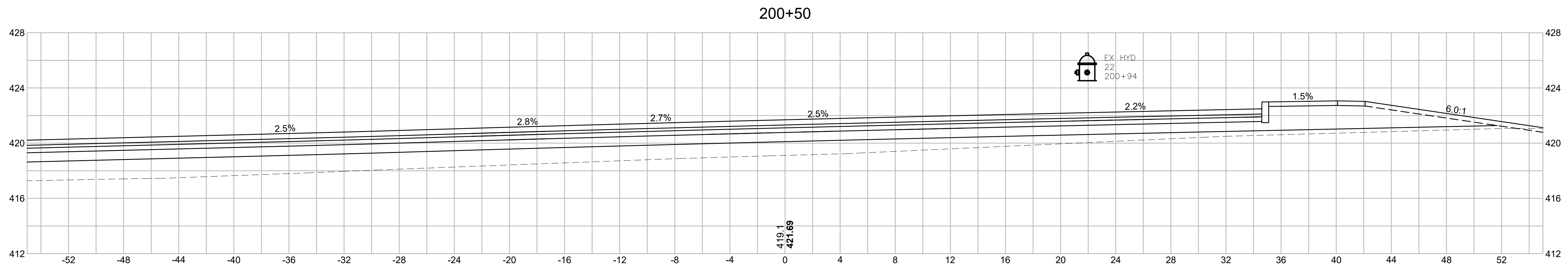
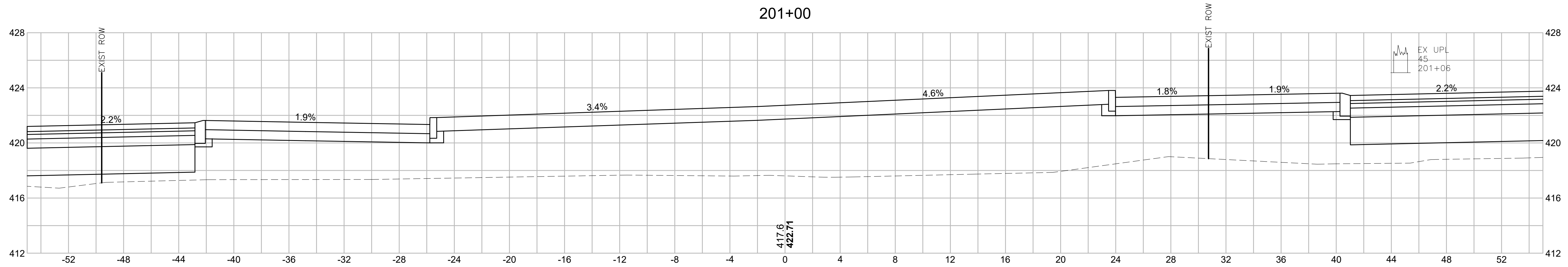
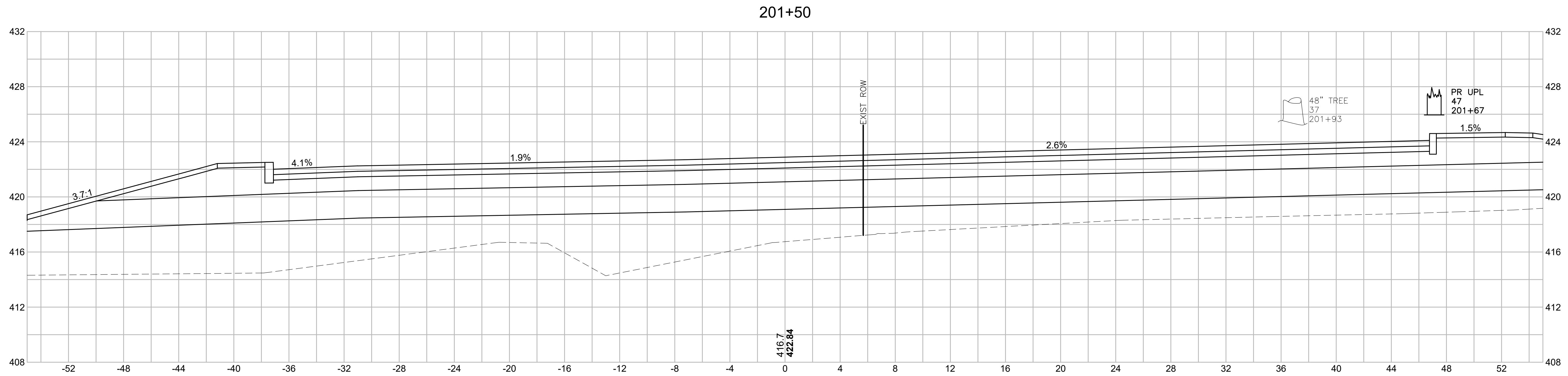
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	117	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
ROUNDBOUT**

Material(s) at Station 201+50.00

Material Name	Area	Volume
CUT	0.0	-
FILL	291.4	-

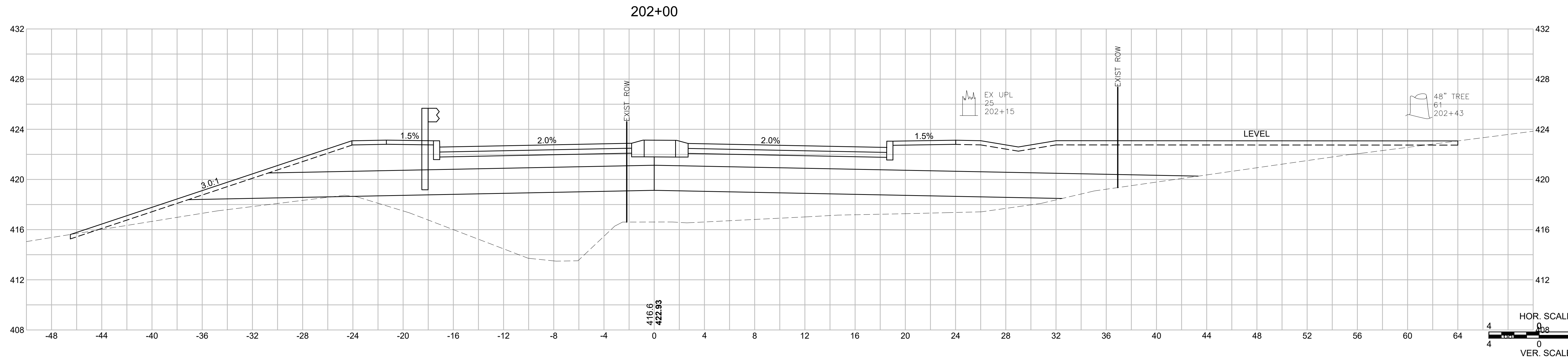


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	118	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

Material(s) at Station 202+00.00		
Material Name	Area	Volume
CUT	1.2	1.1
FILL	140.0	399.4

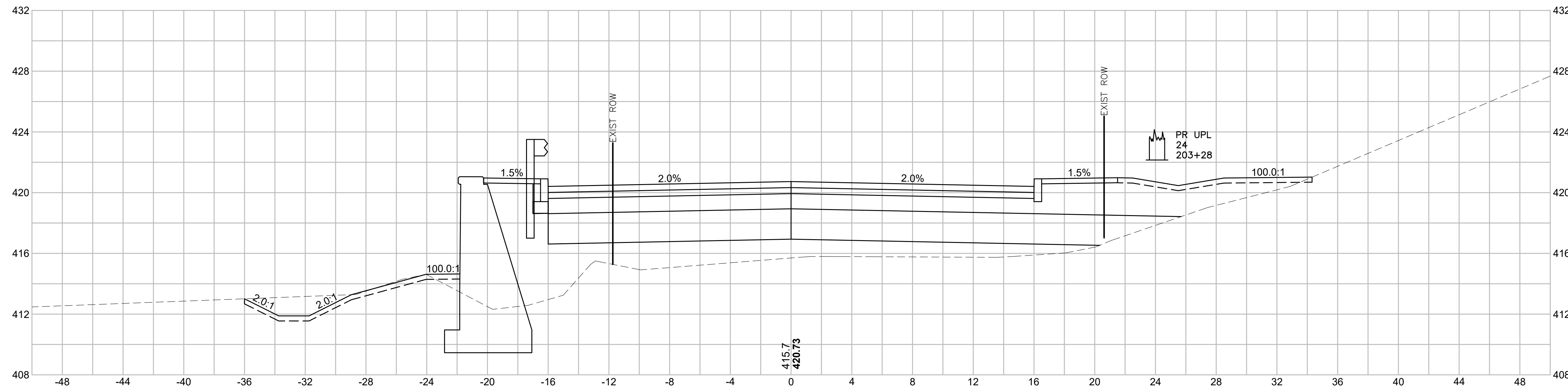


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	119	152
PROJECT FILE NO. 605377			

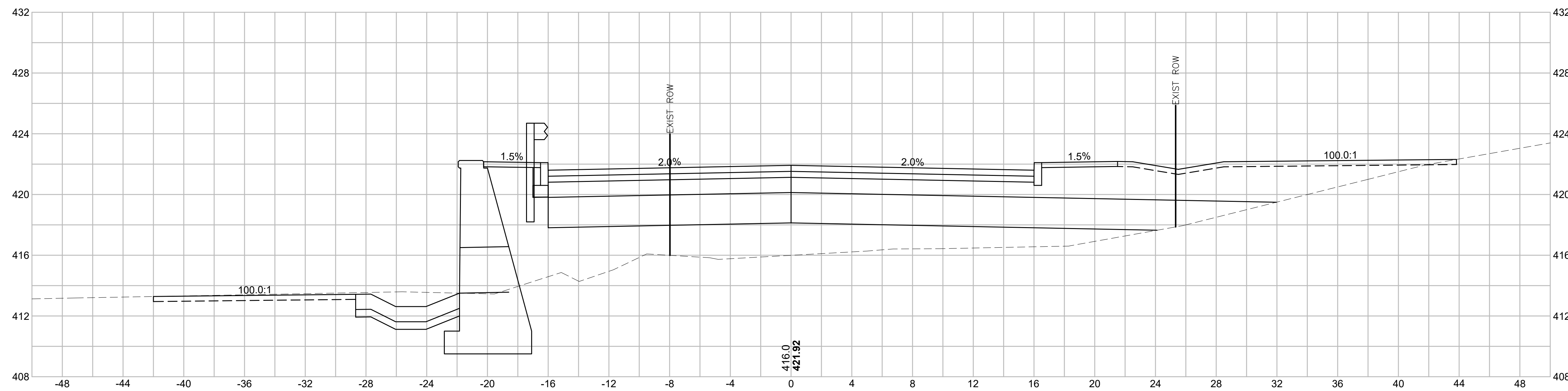
**CROSS SECTIONS  
MCCRACKEN ROAD**

203+00

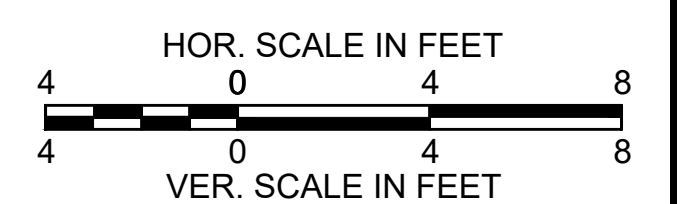


Material(s) at Station 203+00.00		
Material Name	Area	Volume
CUT	0.2	0.5
FILL	46.0	108.6

202+50



Material(s) at Station 202+50.00		
Material Name	Area	Volume
CUT	0.3	1.4
FILL	71.3	195.6

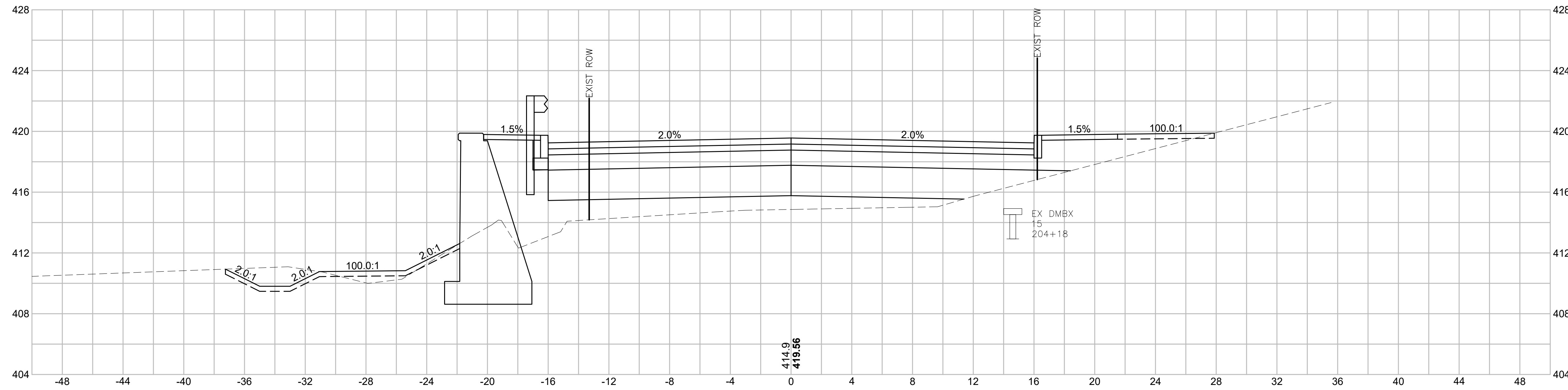


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	120	152
PROJECT FILE NO. 605377			

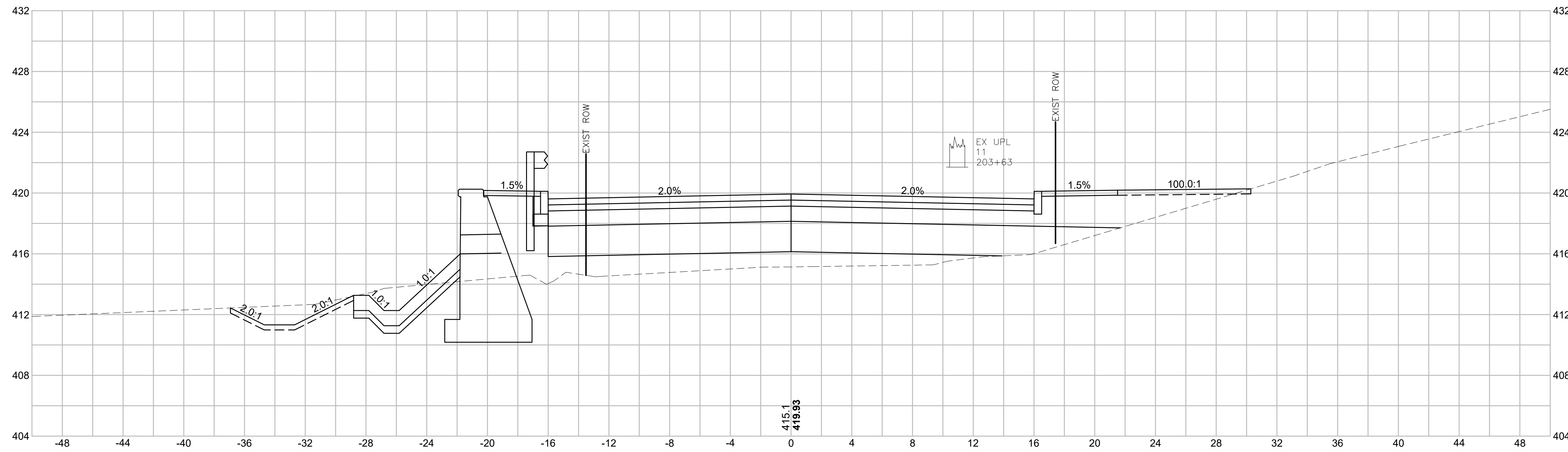
**CROSS SECTIONS  
MCCRACKEN ROAD**

204+00

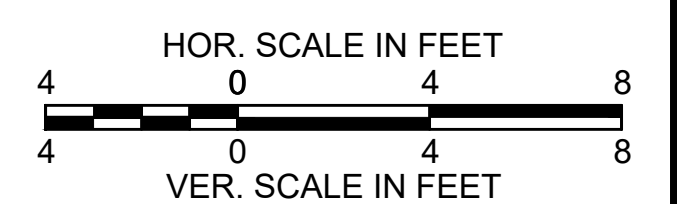


Material(s) at Station 204+00.00		
Material Name	Area	Volume
CUT	0.3	0.6
FILL	26.3	50.5

203+50



Material(s) at Station 203+50.00		
Material Name	Area	Volume
CUT	0.3	0.6
FILL	28.2	68.7



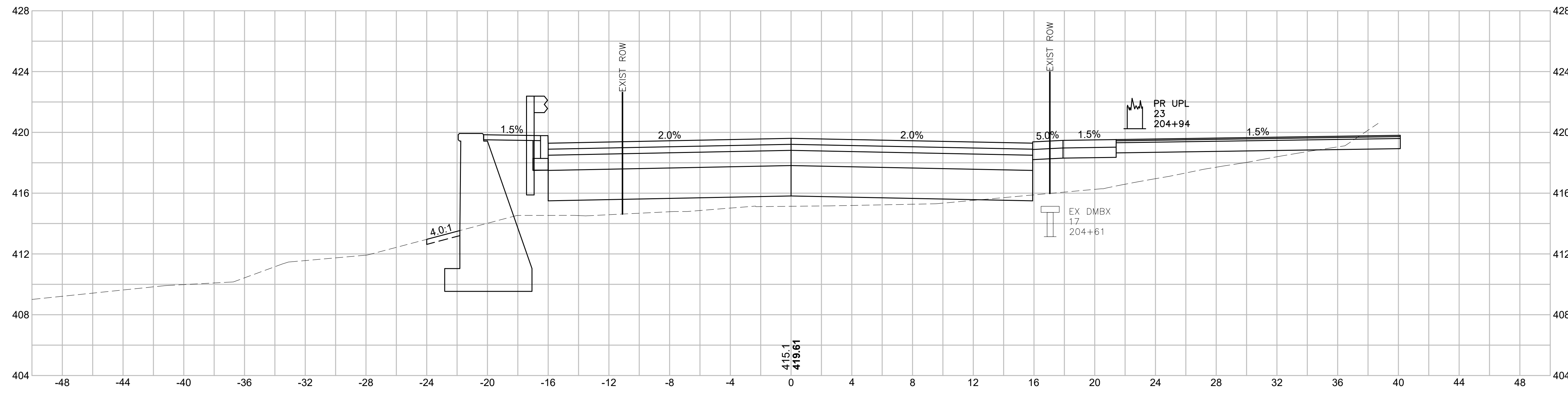


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	121	152
PROJECT FILE NO. 605377			

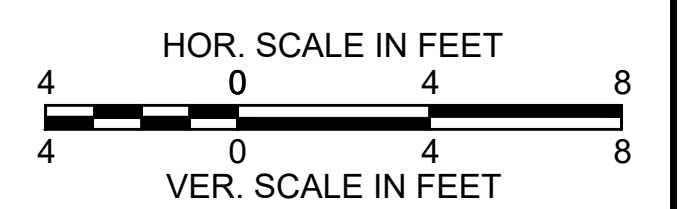
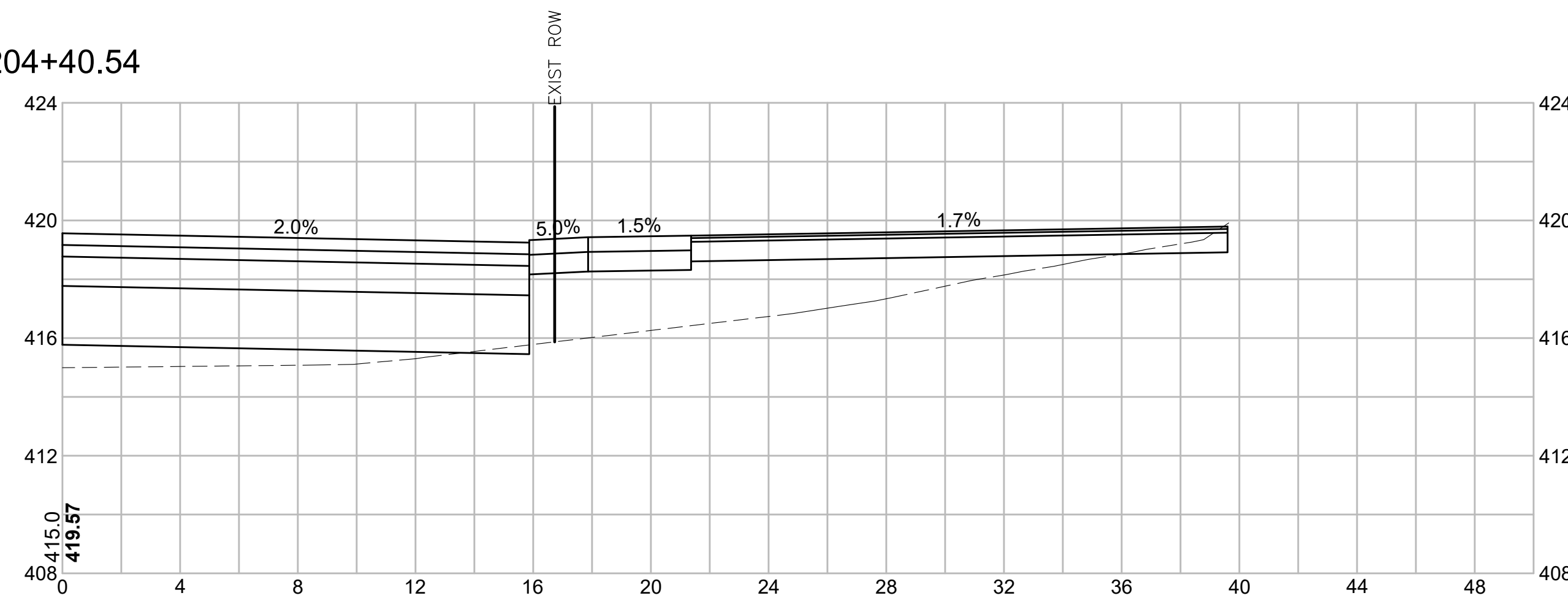
**CROSS SECTIONS  
MCCRACKEN ROAD**

204+50



Material(s) at Station 204+50.00		
Material Name	Area	Volume
CUT	3.0	3.1
FILL	45.1	66.1

204+40.54

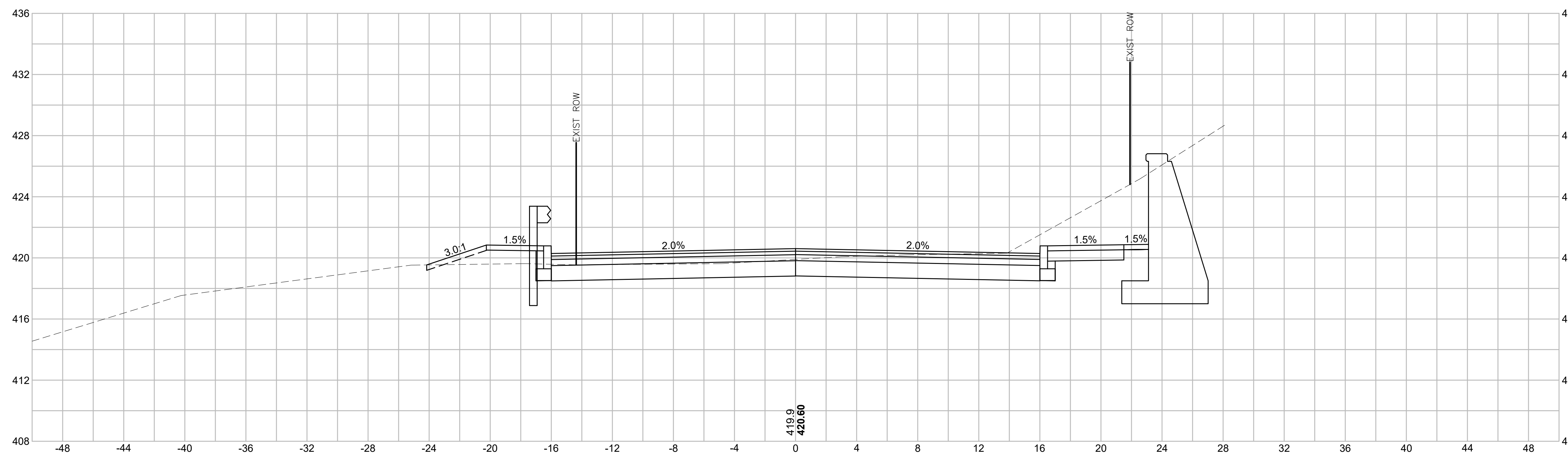


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	122	152
PROJECT FILE NO. 605377			

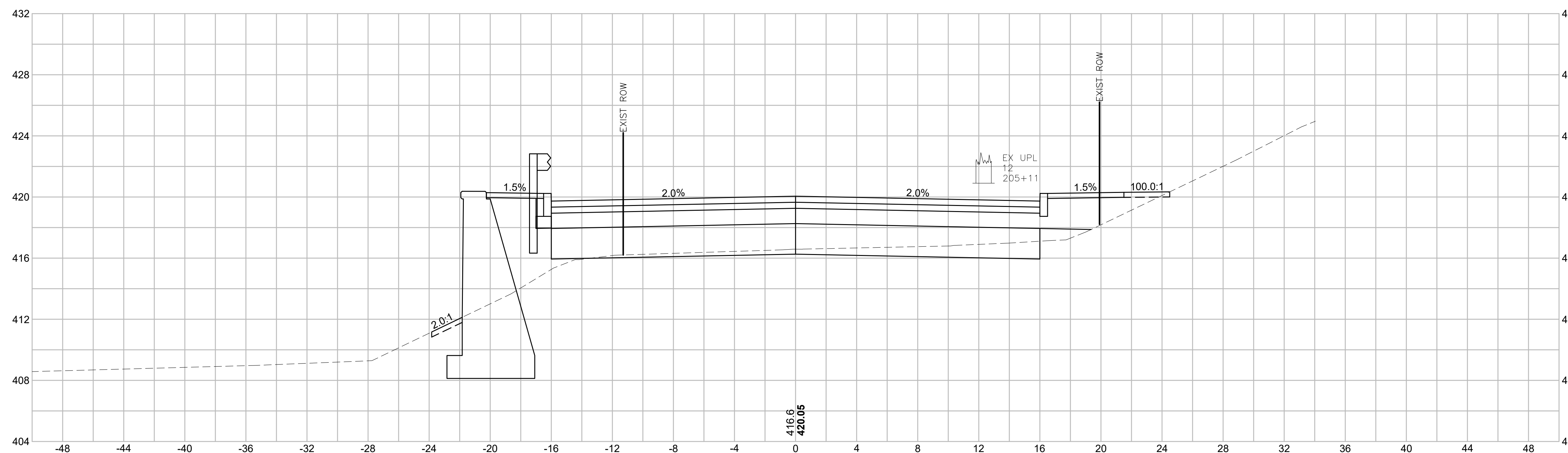
**CROSS SECTIONS  
MCCRACKEN ROAD**

205+50

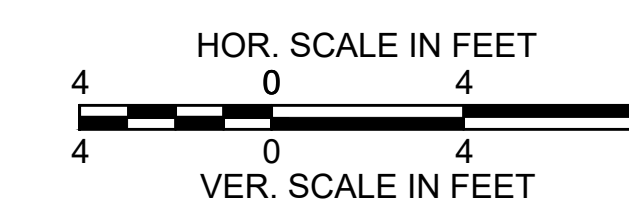


Material(s) at Station 205+50.00		
Material Name	Area	Volume
CUT	68.4	85.4
FILL	2.4	4.5

205+00



Material(s) at Station 205+00.00		
Material Name	Area	Volume
CUT	23.8	24.8
FILL	2.5	44.1

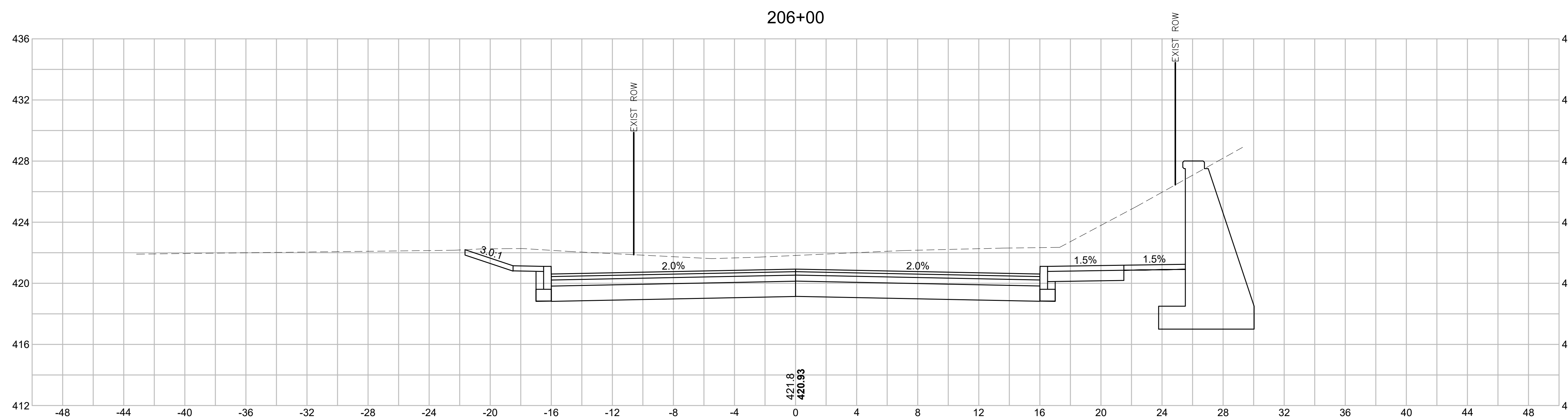


MILLBURY  
MCCRACKEN ROAD

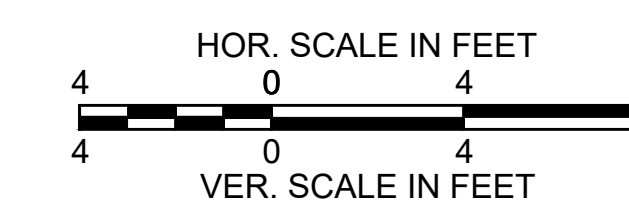
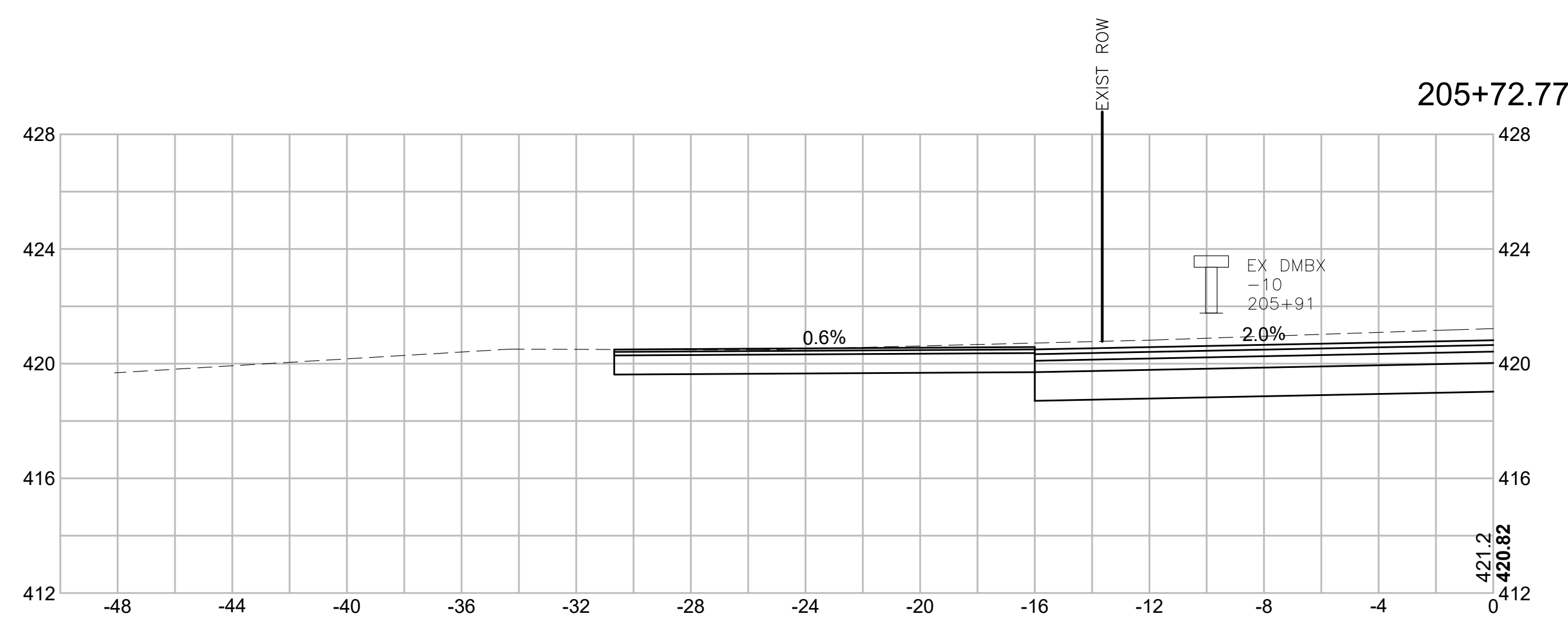
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	123	152
PROJECT FILE NO. 605377			

CROSS SECTIONS  
MCCRACKEN ROAD

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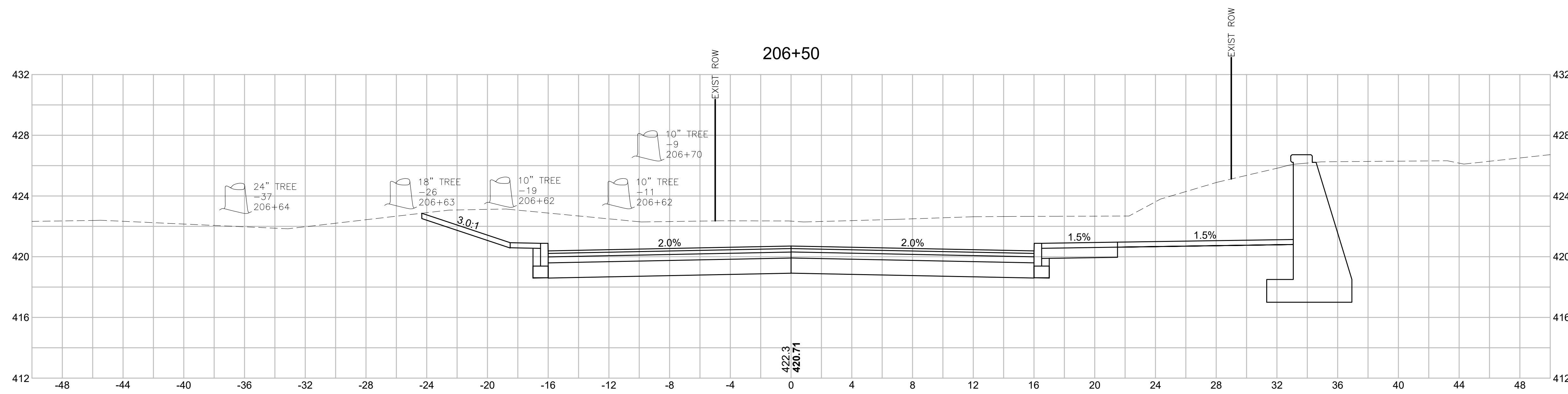
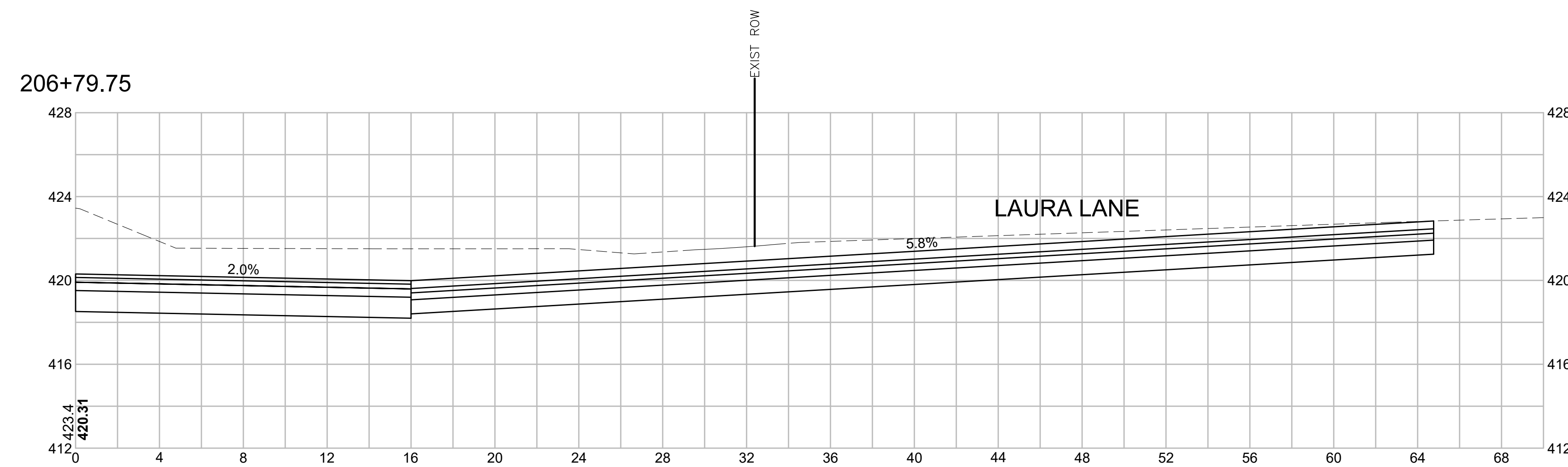
Material(s) at Station 206+00.00		
Material Name	Area	Volume
CUT	128.1	181.9
FILL	0.0	2.2



**MILLBURY  
MCCRACKEN ROAD**

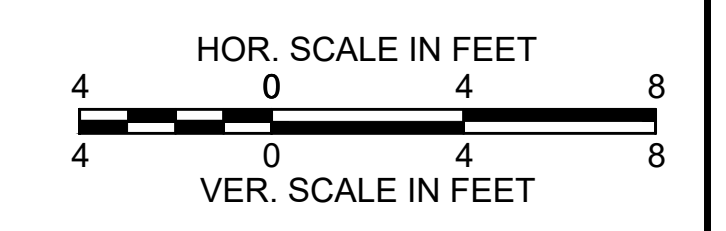
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	124	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 206+50.00

Material Name	Area	Volume
CUT	182.9	288.0
FILL	0.0	0.0

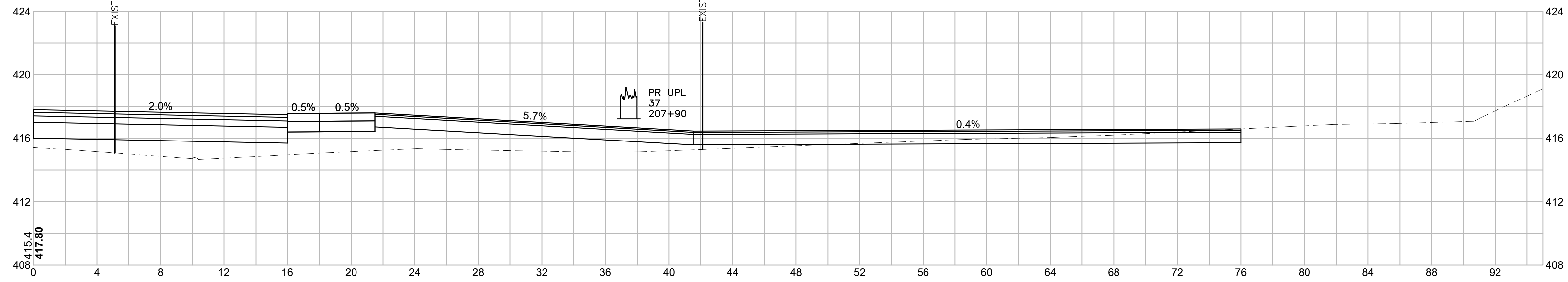


**MILLBURY  
MCCRACKEN ROAD**

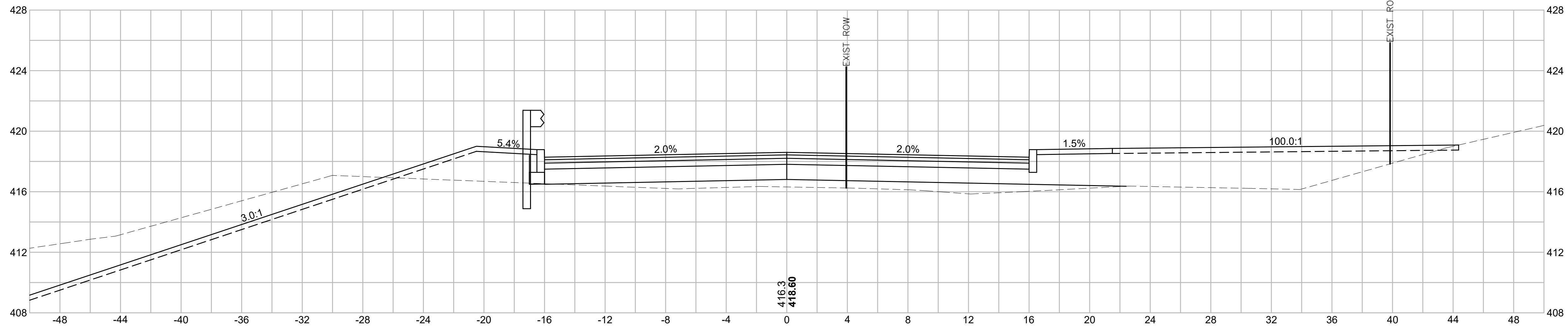
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	125	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

207+78.82

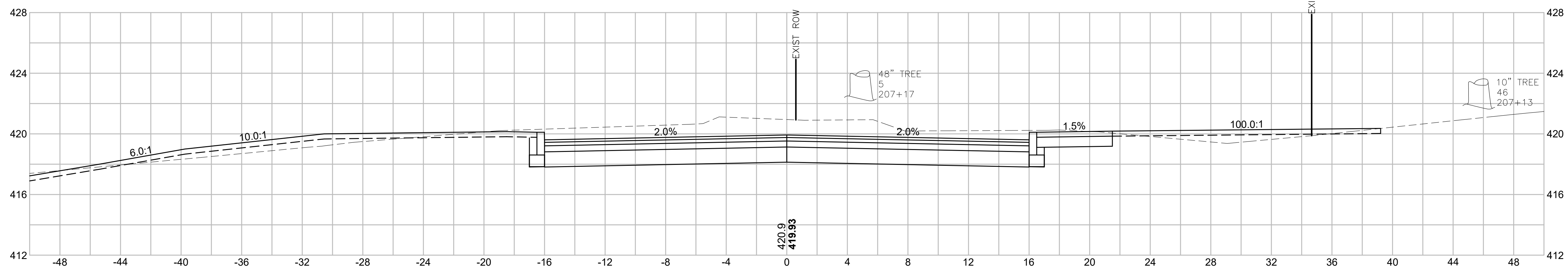


207+50

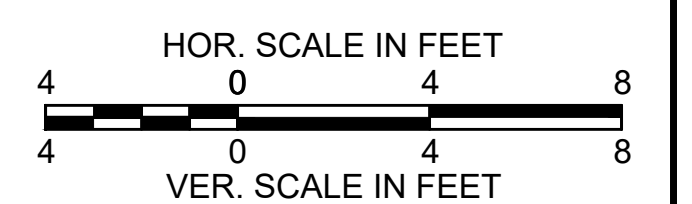


Material(s) at Station 207+50.00		
Material Name	Area	Volume
CUT	1.6	89.2
FILL	15.5	17.5

207+00



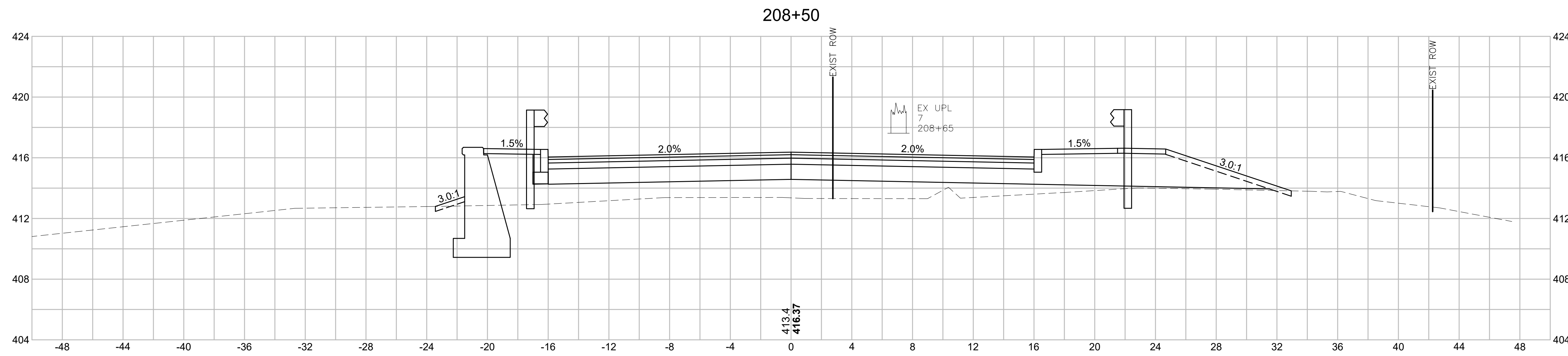
Material(s) at Station 207+00.00		
Material Name	Area	Volume
CUT	94.7	257.0
FILL	3.4	3.1



**MILLBURY  
MCCRACKEN ROAD**

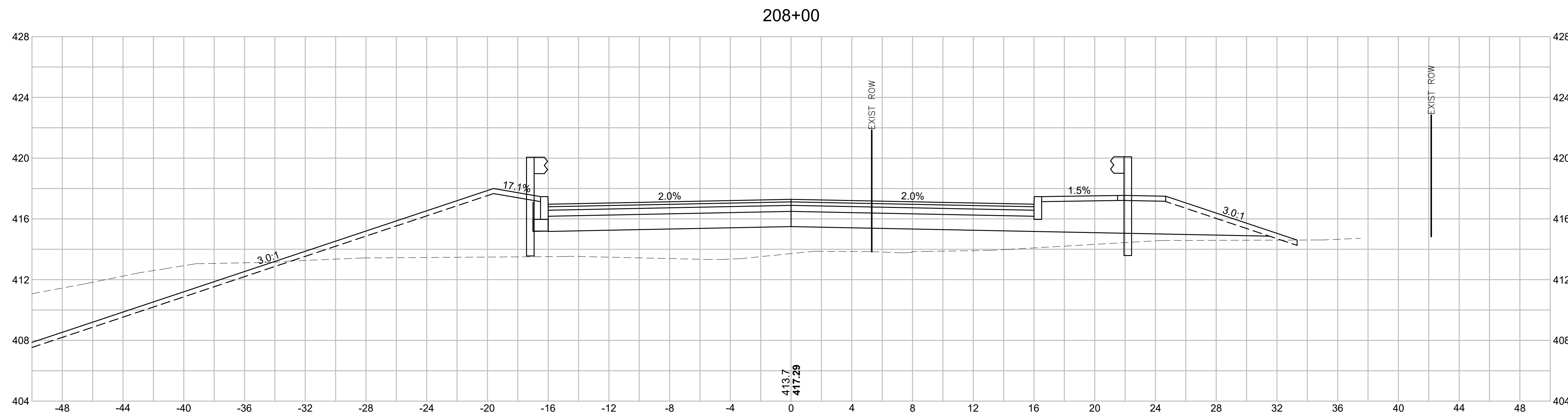
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	126	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**



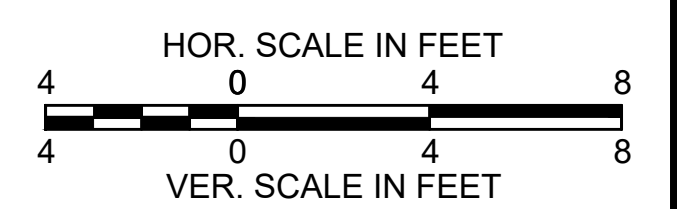
Material(s) at Station 208+50.00

Material Name	Area	Volume
CUT	0.2	0.4
FILL	39.1	92.6



Material(s) at Station 208+00.00

Material Name	Area	Volume
CUT	0.2	1.7
FILL	60.9	70.7

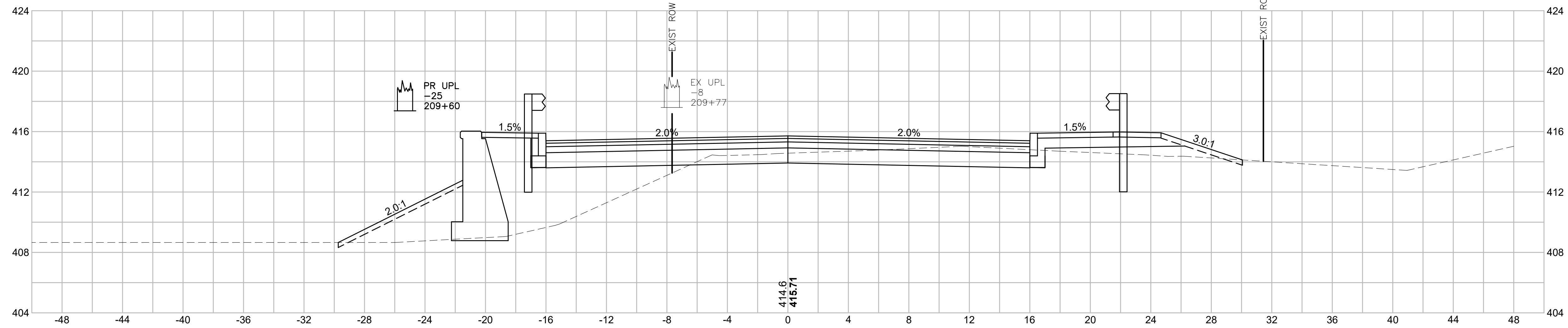


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	127	152
PROJECT FILE NO. 605377			

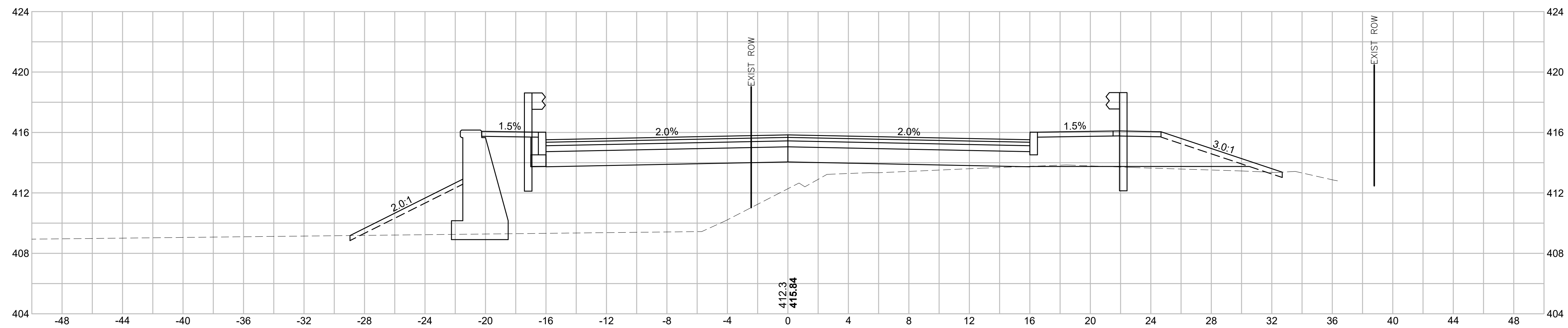
**CROSS SECTIONS  
MCCRACKEN ROAD**

209+50

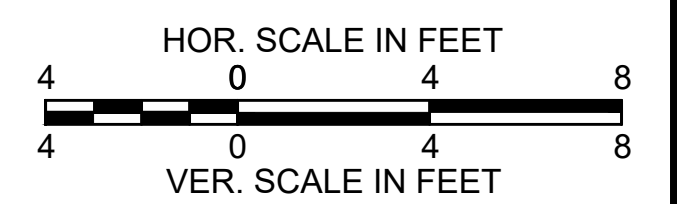


Material(s) at Station 209+50.00		
Material Name	Area	Volume
CUT	21.8	20.4
FILL	39.8	117.5

209+00



Material(s) at Station 209+00.00		
Material Name	Area	Volume
CUT	0.2	0.4
FILL	87.1	116.9



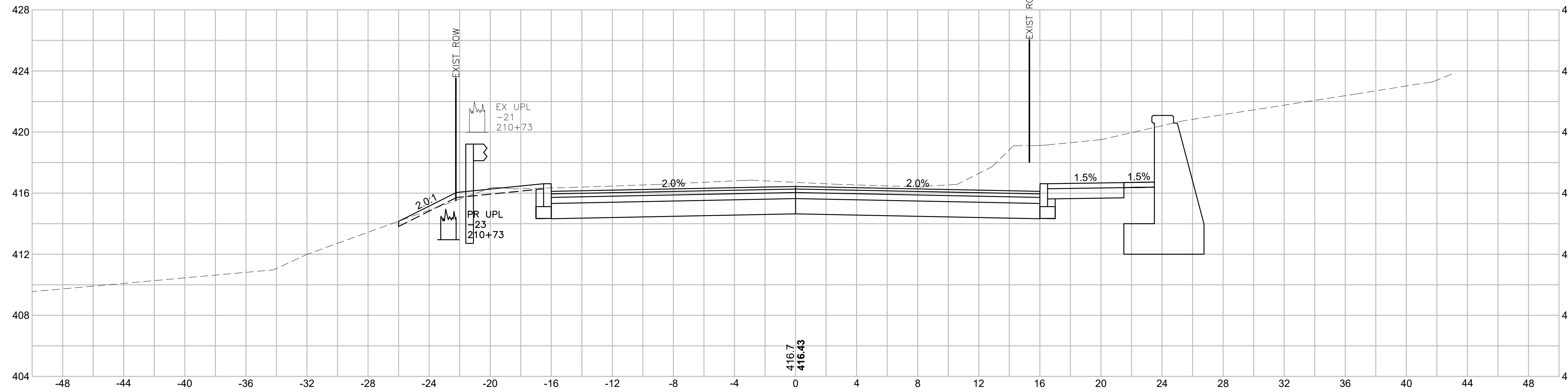
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	128	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

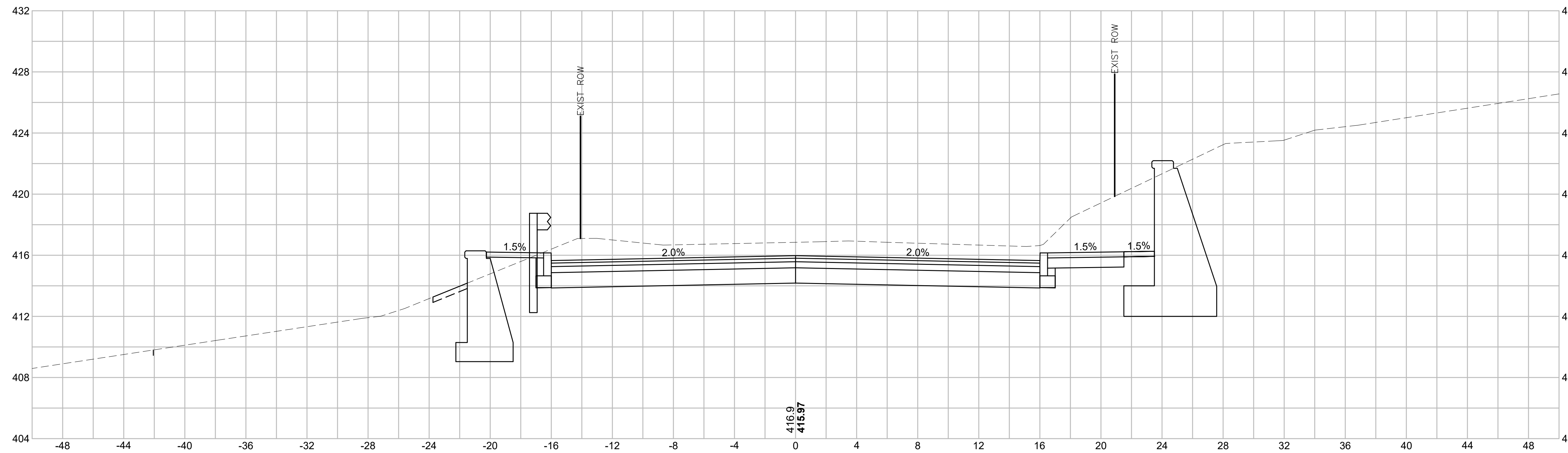
605377\_HD(XSECT).DWG Plotted on 14-Jun-2022 4:48 PM

210+50

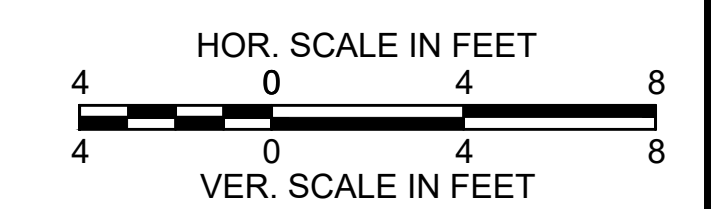


Material(s) at Station 210+50.00		
Material Name	Area	Volume
CUT	99.3	195.7
FILL	0.2	0.2

210+00



Material(s) at Station 210+00.00		
Material Name	Area	Volume
CUT	112.2	124.0
FILL	0.0	36.9



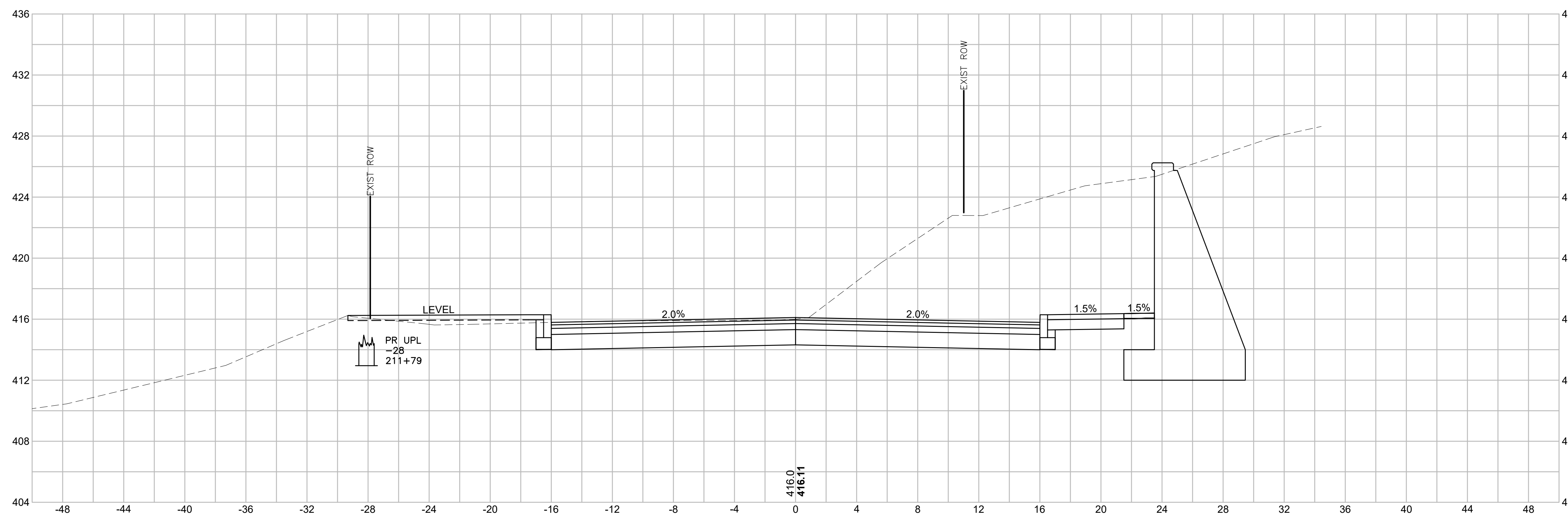


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	129	152
PROJECT FILE NO. 605377			

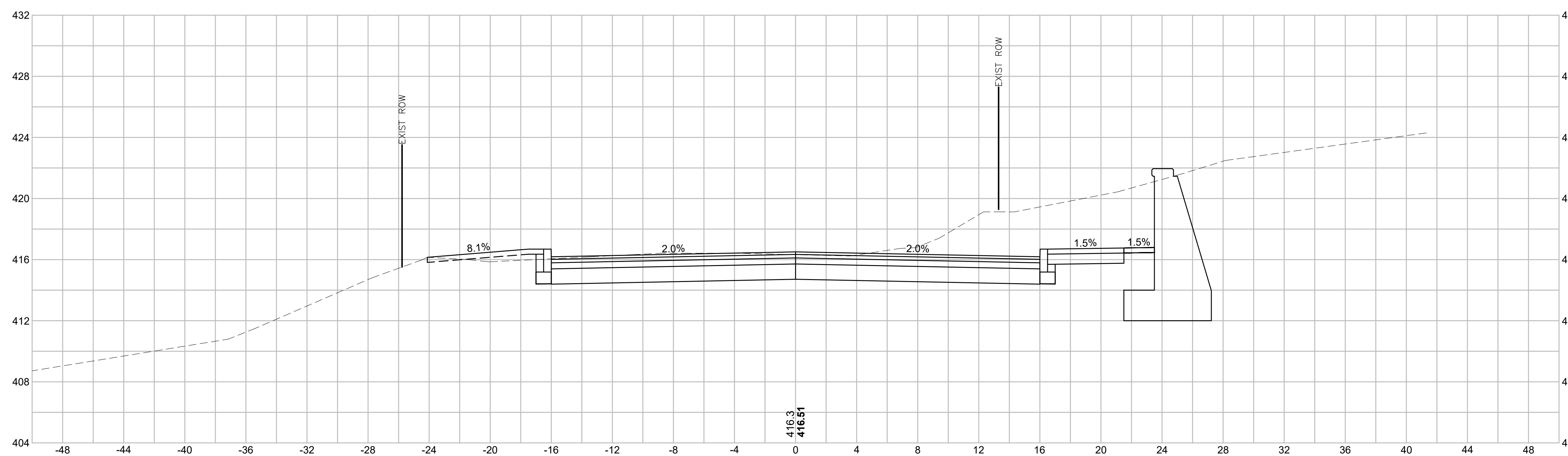
**CROSS SECTIONS  
MCCRACKEN ROAD**

211+50

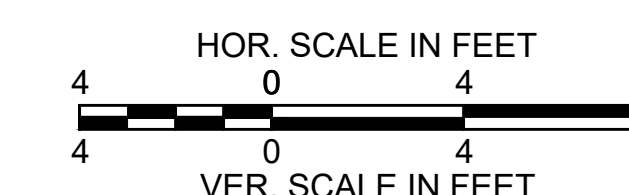


Material(s) at Station 211+50.00		
Material Name	Area	Volume
CUT	185.7	265.7
FILL	2.2	3.2

211+00



Material(s) at Station 211+00.00		
Material Name	Area	Volume
CUT	101.3	185.7
FILL	1.3	1.4

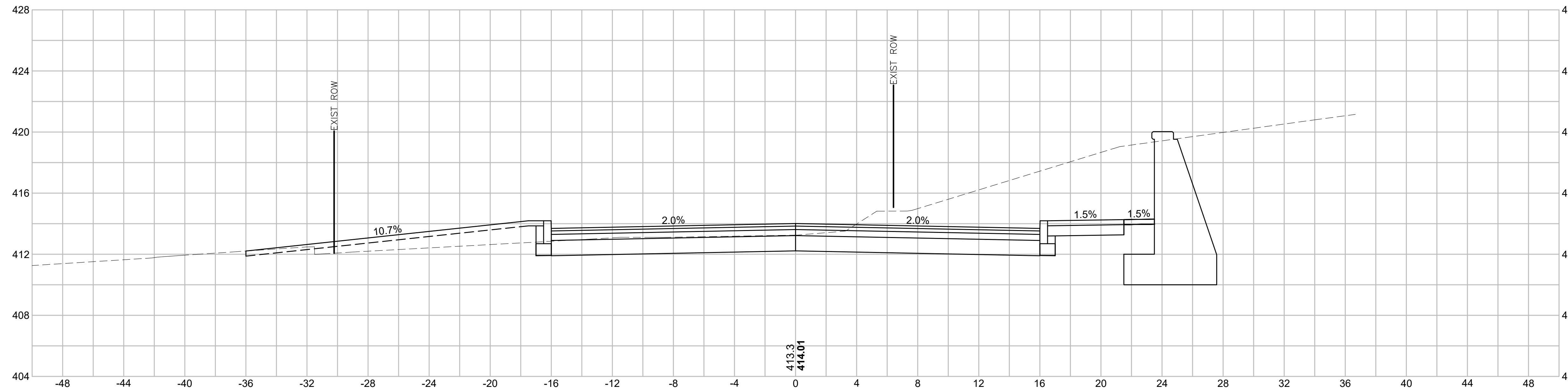


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	130	152
PROJECT FILE NO. 605377			

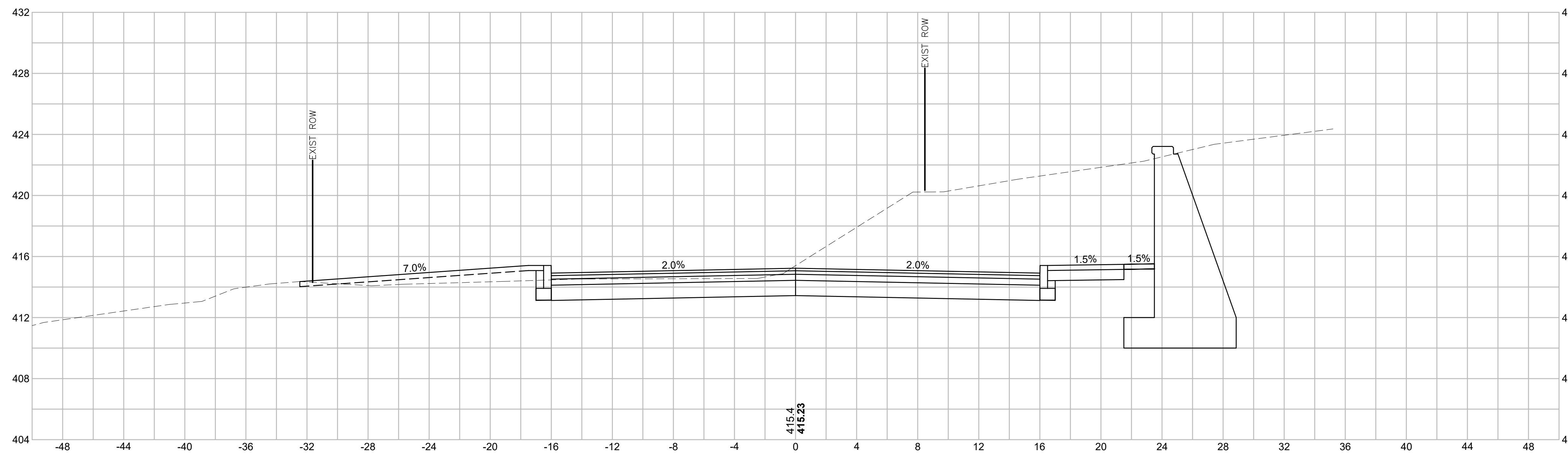
**CROSS SECTIONS  
MCCRACKEN ROAD**

212+50

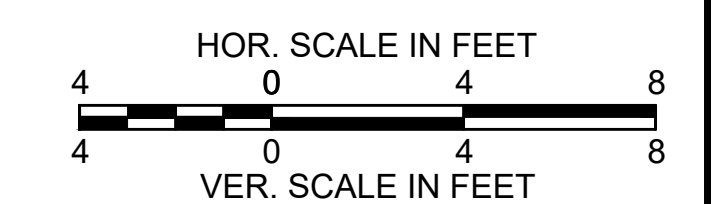


Material(s) at Station 212+50.00		
Material Name	Area	Volume
CUT	96.1	236.3
FILL	10.6	14.7

212+00



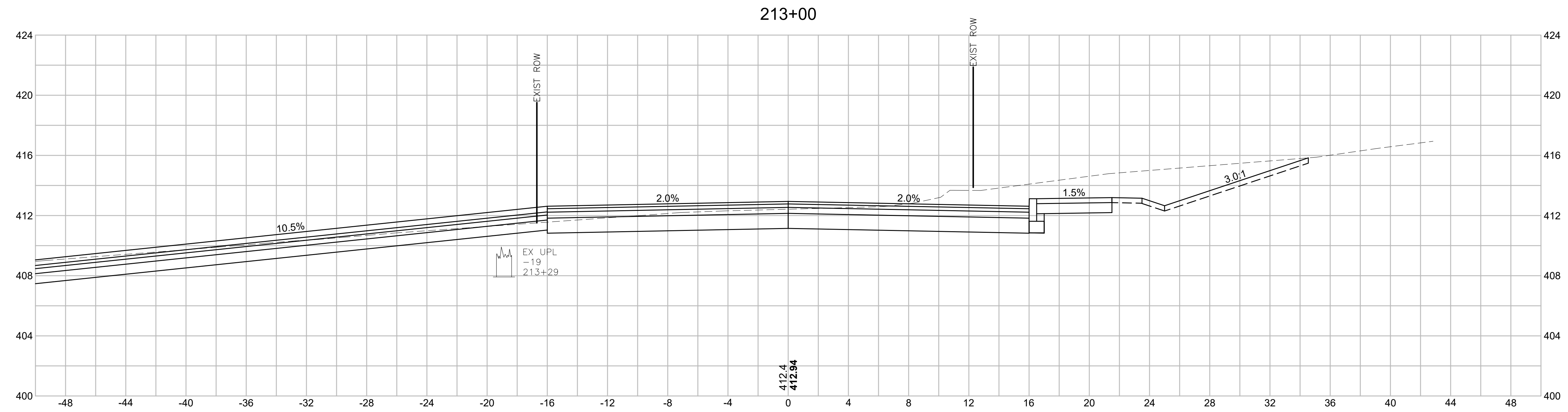
Material(s) at Station 212+00.00		
Material Name	Area	Volume
CUT	159.1	319.3
FILL	5.3	6.9



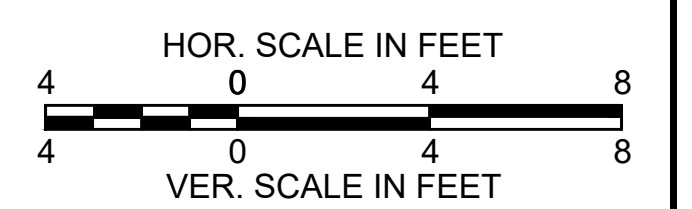
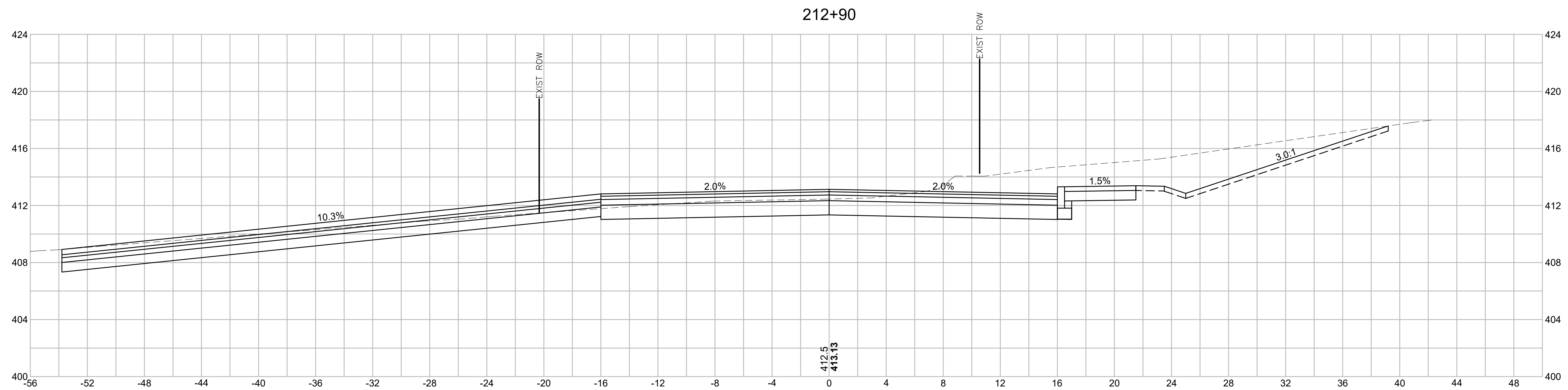
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	131	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 213+00.00		
Material Name	Area	Volume
CUT	122.0	201.9
FILL	0.0	9.8

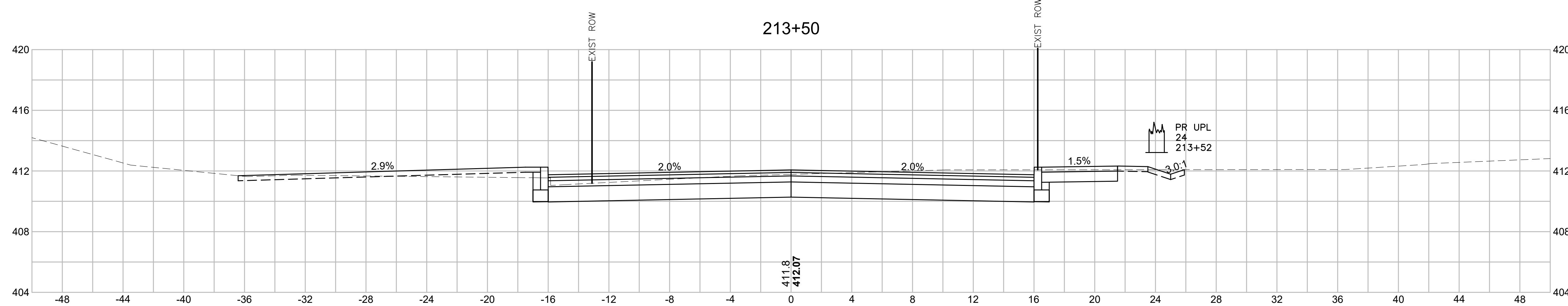
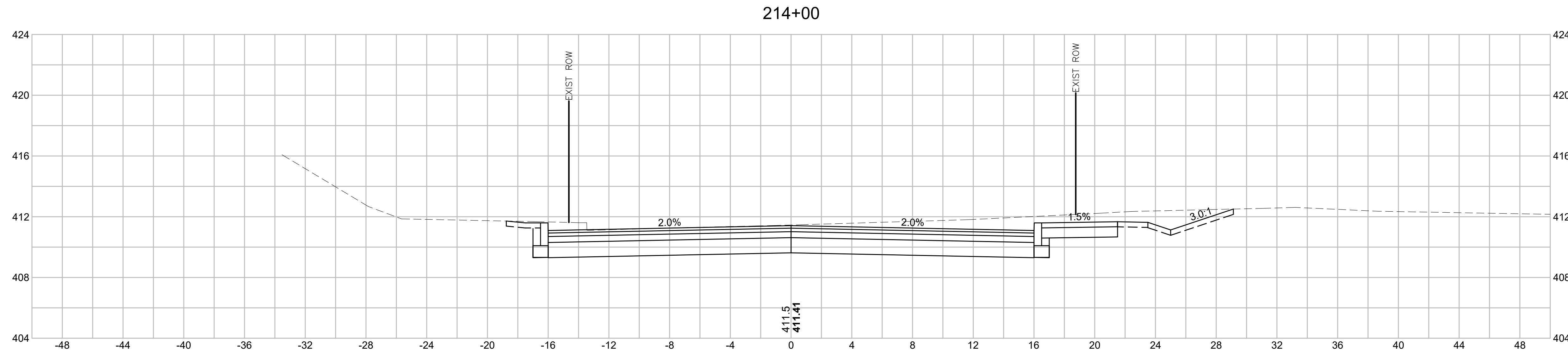


**MILLBURY  
MCCRACKEN ROAD**

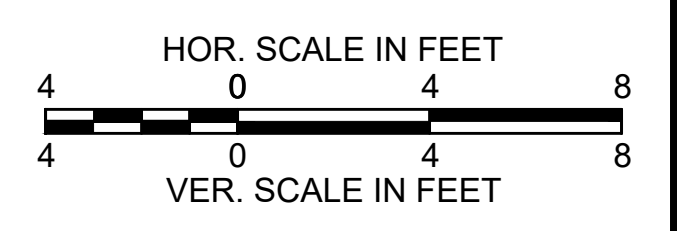
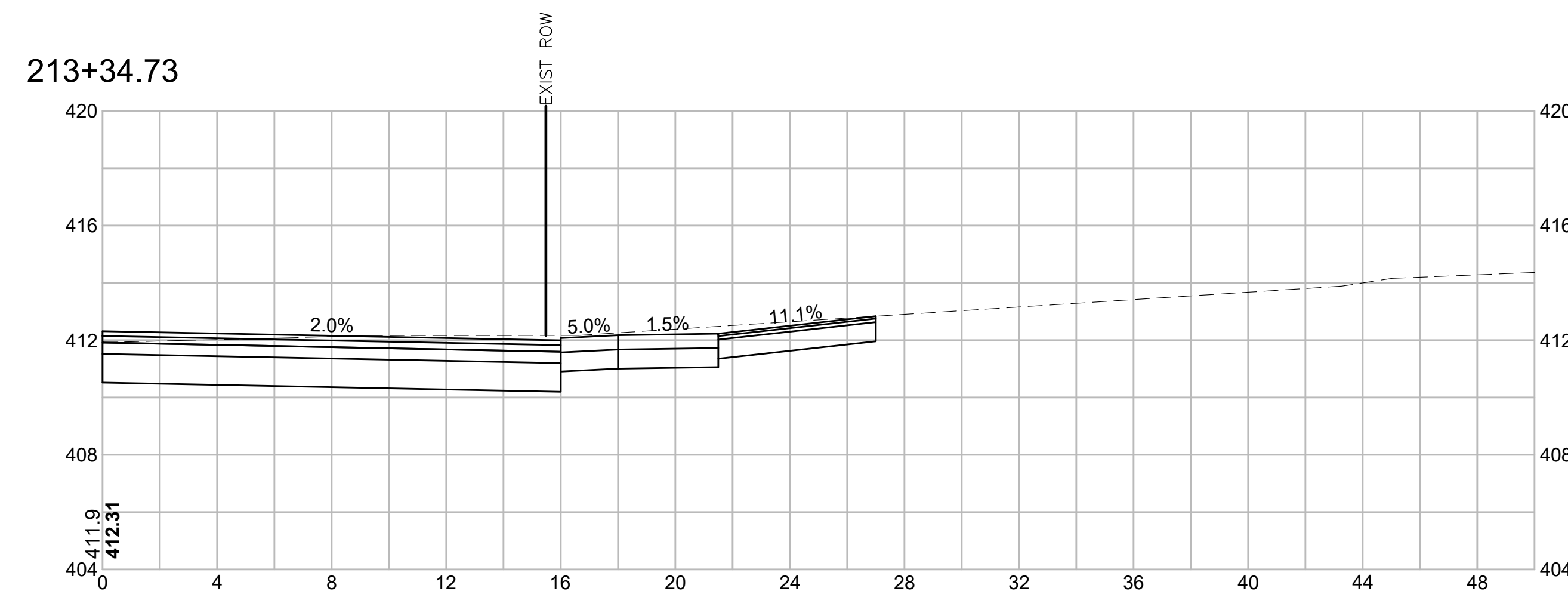
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	132	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

Material(s) at Station 214+		
Material Name	Area	Volume
CUT	86.8	137.1
FILL	0.0	1.7



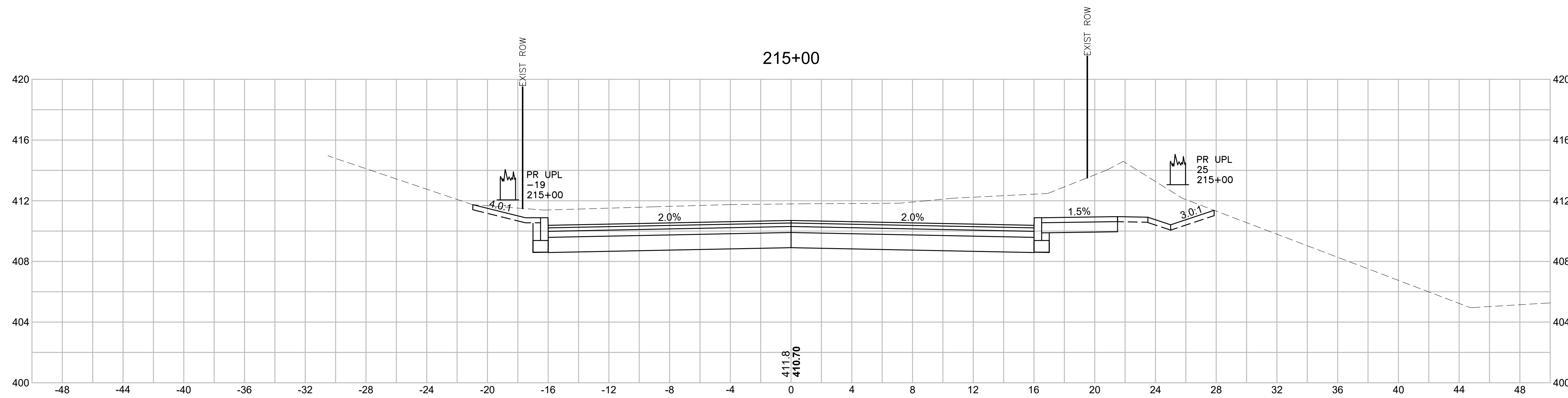
Material(s) at Station 213+50.00		
Material Name	Area	Volume
CUT	61.3	169.7
FILL	1.8	1.7



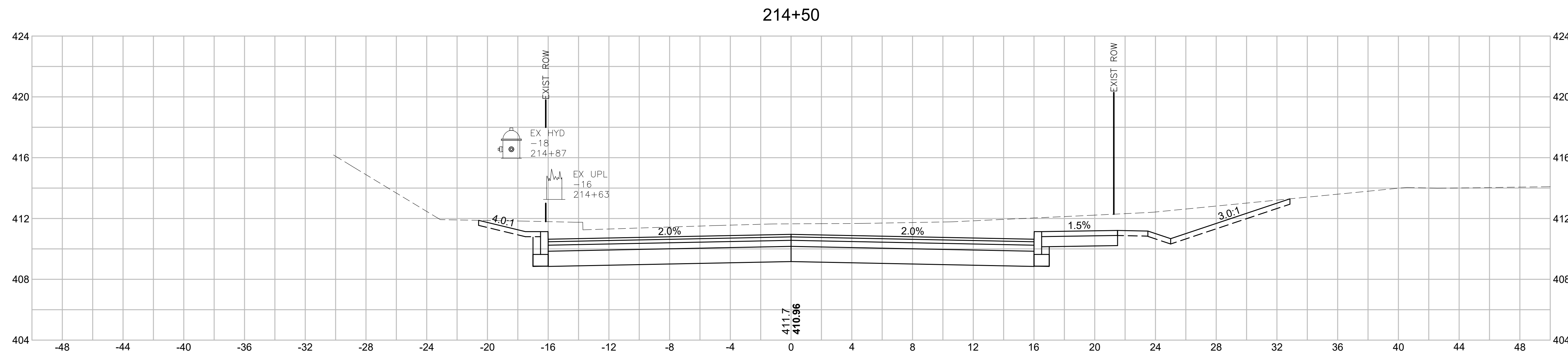
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	133	152
PROJECT FILE NO. 605377			

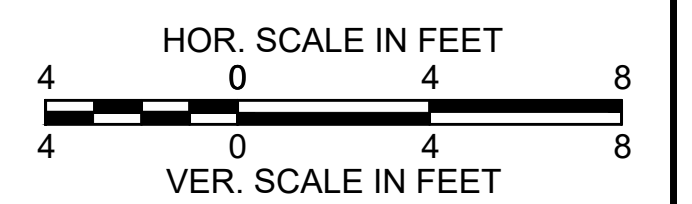
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 215+00.00		
Material Name	Area	Volume
CUT	138.6	237.5
FILL	0.0	0.0



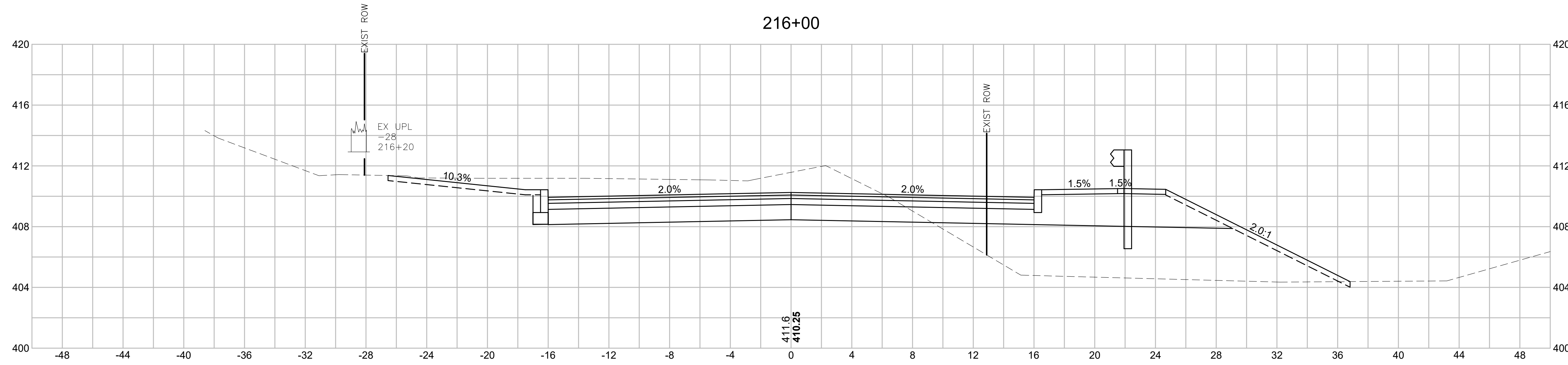
Material(s) at Station 214+50.00		
Material Name	Area	Volume
CUT	117.9	189.5
FILL	0.0	0.0



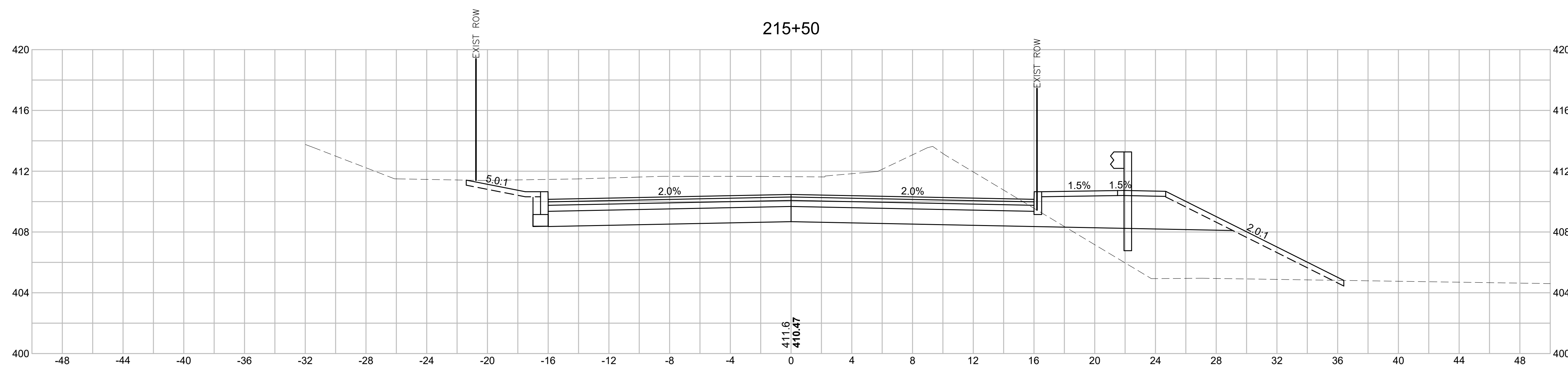
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	134	152
PROJECT FILE NO. 605377			

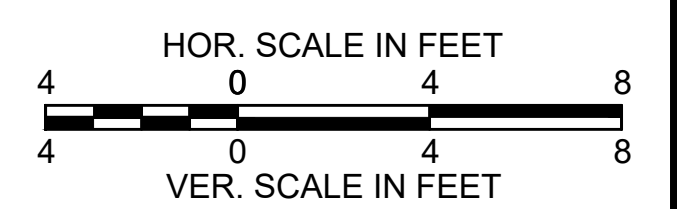
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 216+00.00		
Material Name	Area	Volume
CUT	76.2	173.6
FILL	69.4	98.4



Material(s) at Station 215+50.00		
Material Name	Area	Volume
CUT	111.3	231.4
FILL	36.9	34.2



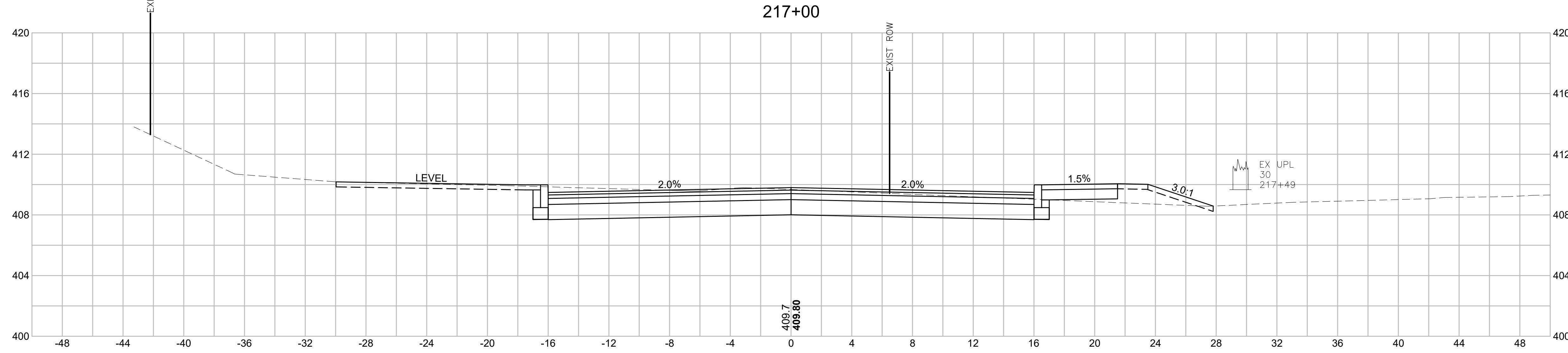
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	135	152
PROJECT FILE NO. 605377			

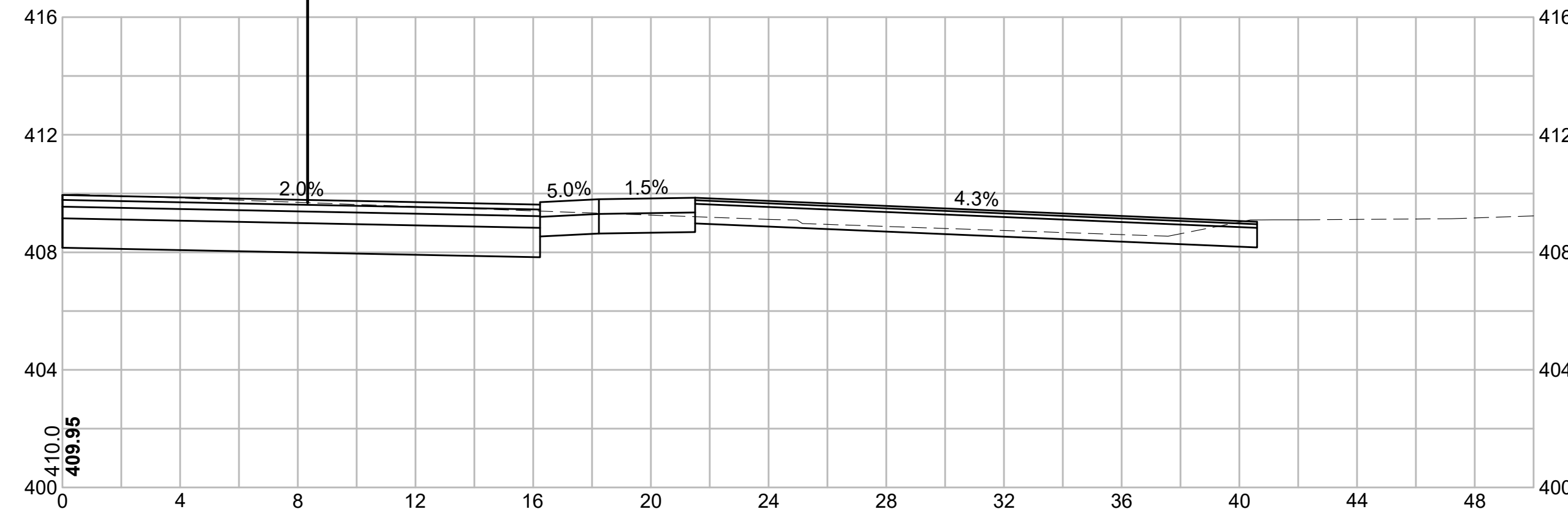
**CROSS SECTIONS  
MCCRACKEN ROAD**

Material(s) at Station 217+00.00

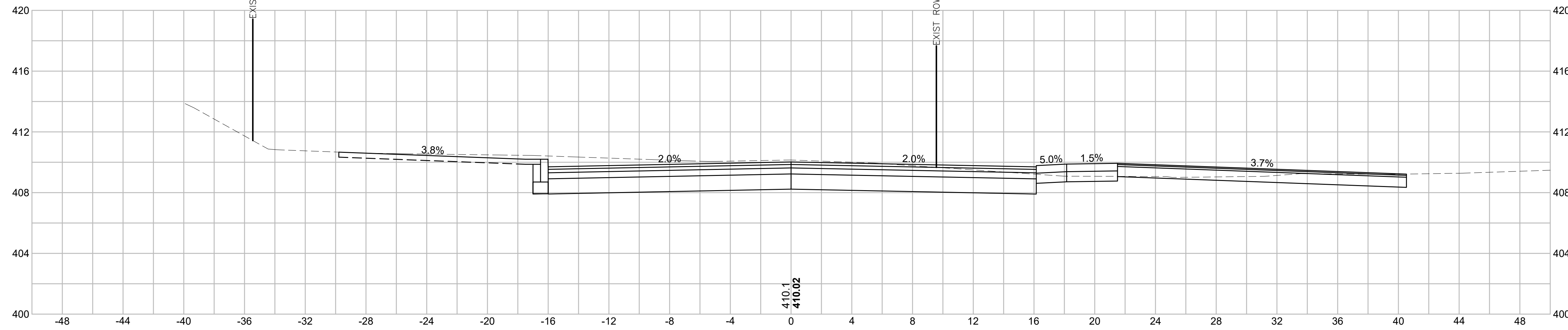
Material Name	Area	Volume
CUT	61.3	130.1
FILL	3.9	3.6



**216+66.71**

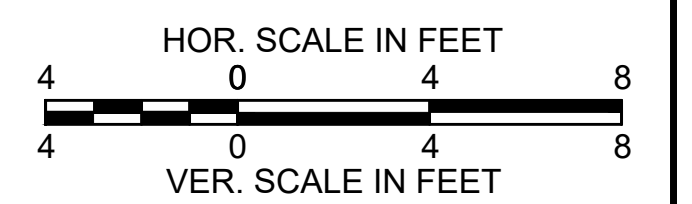


**216+50**



Material(s) at Station 216+50.00

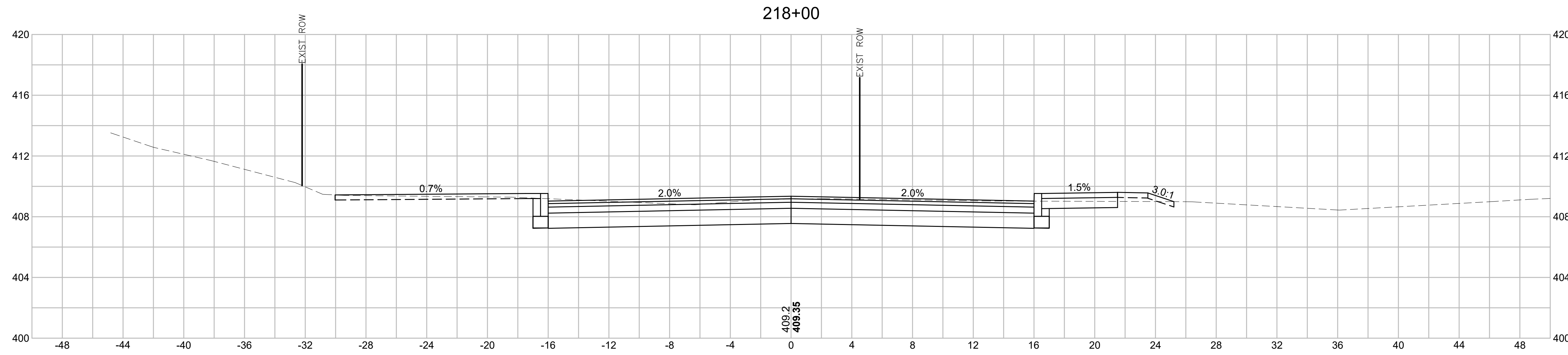
Material Name	Area	Volume
CUT	79.2	143.9
FILL	0.0	64.3



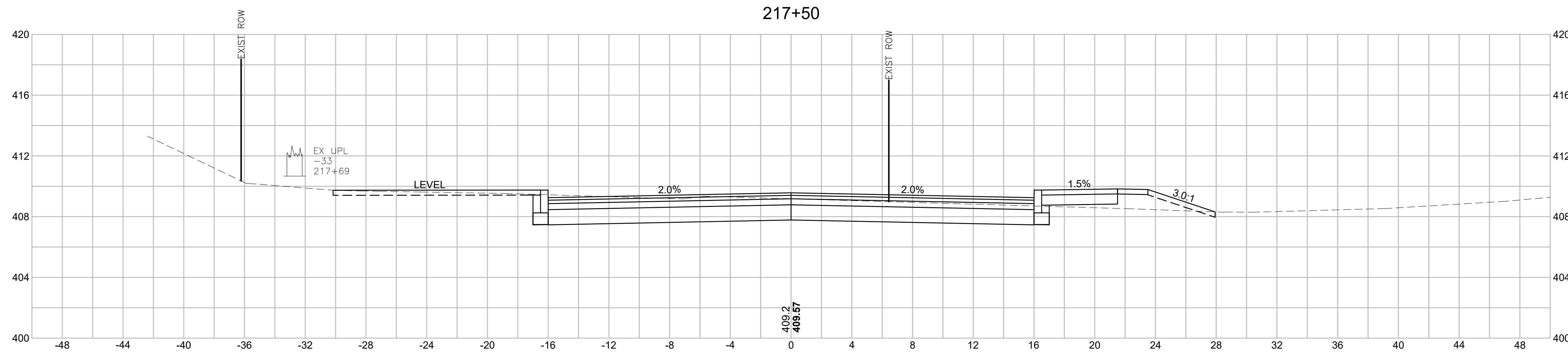
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	136	152
PROJECT FILE NO. 605377			

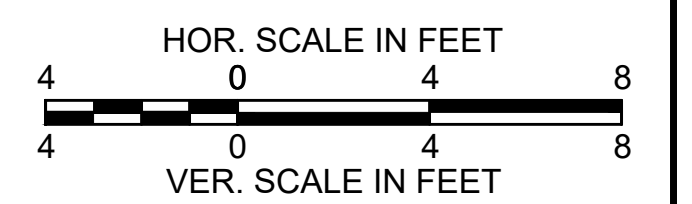
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 218+00.00		
Material Name	Area	Volume
CUT	61.3	106.5
FILL	0.6	4.5



Material(s) at Station 217+50.00		
Material Name	Area	Volume
CUT	53.7	106.5
FILL	4.3	7.6



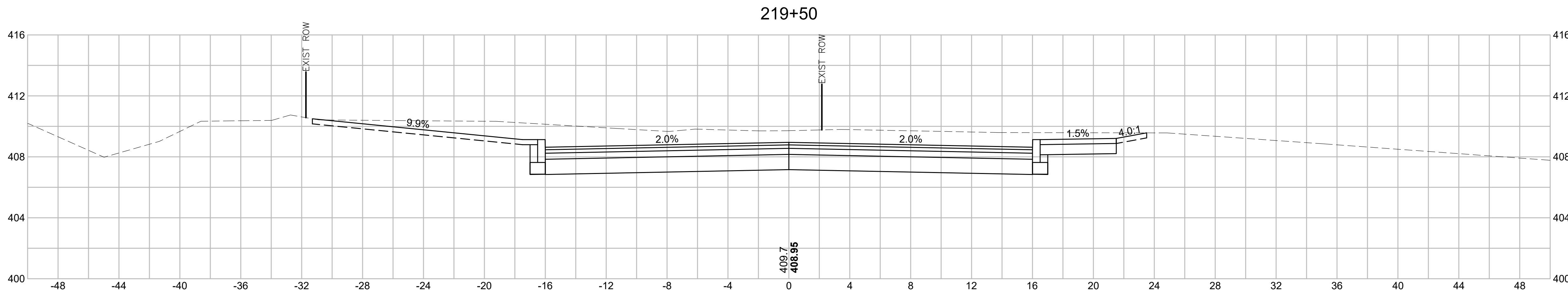


**MILLBURY  
MCCRACKEN ROAD**

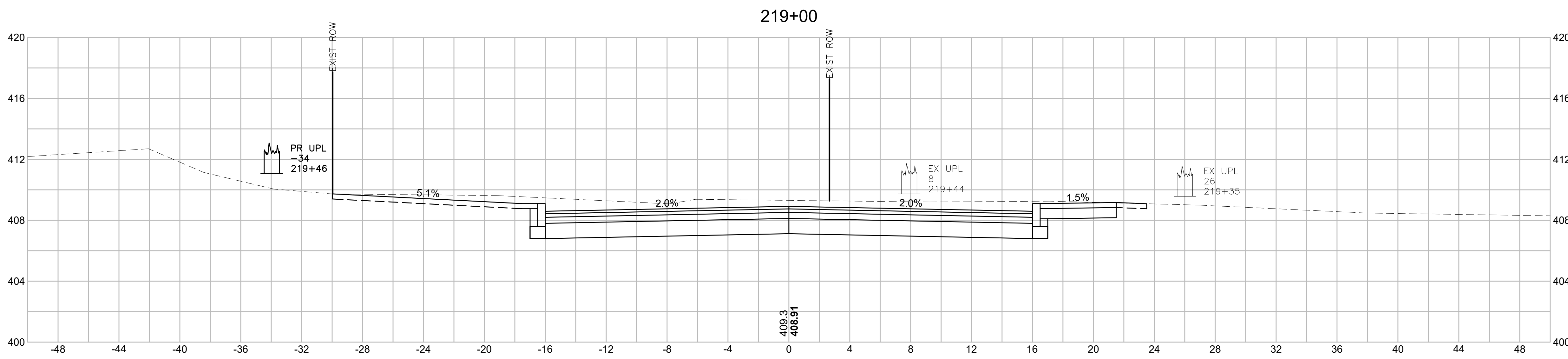
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	137	152

PROJECT FILE NO. 605377

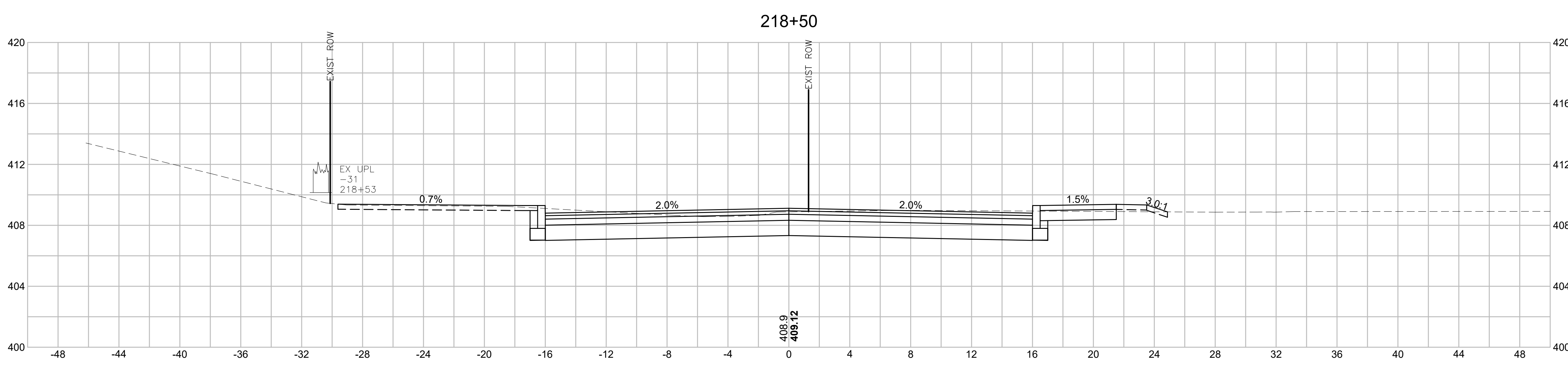
**CROSS SECTIONS  
MCCRACKEN ROAD**



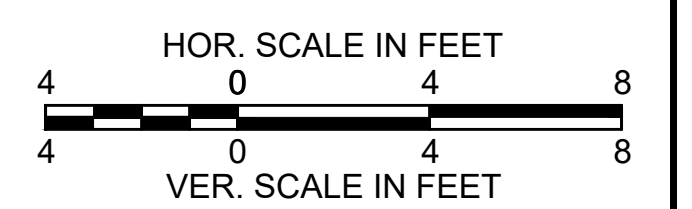
Material(s) at Station 219+50.00		
Material Name	Area	Volume
CUT	118.3	196.1
FILL	0.0	0.0



Material(s) at Station 219+00.00		
Material Name	Area	Volume
CUT	93.5	146.2
FILL	0.0	0.3



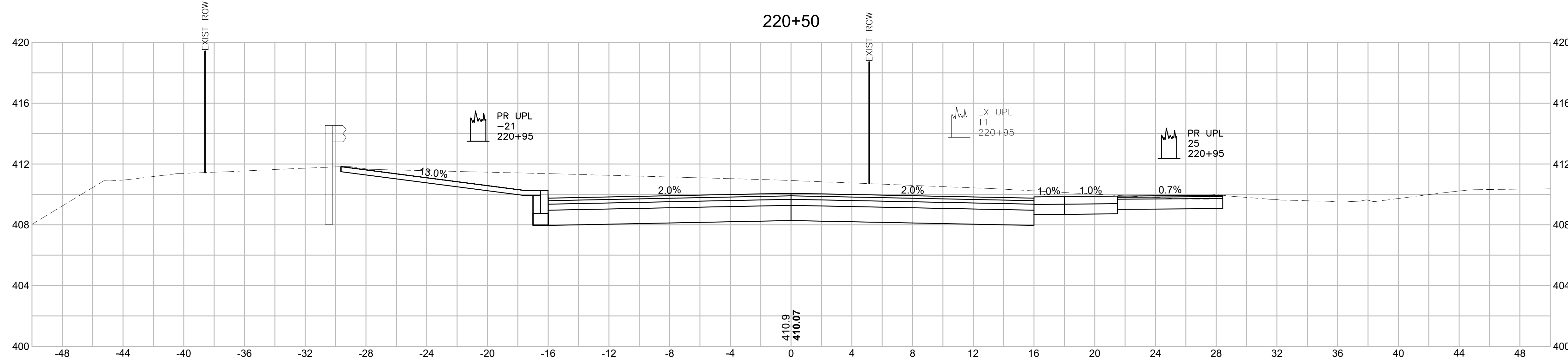
Material(s) at Station 218+50.00		
Material Name	Area	Volume
CUT	64.4	116.4
FILL	0.3	0.8



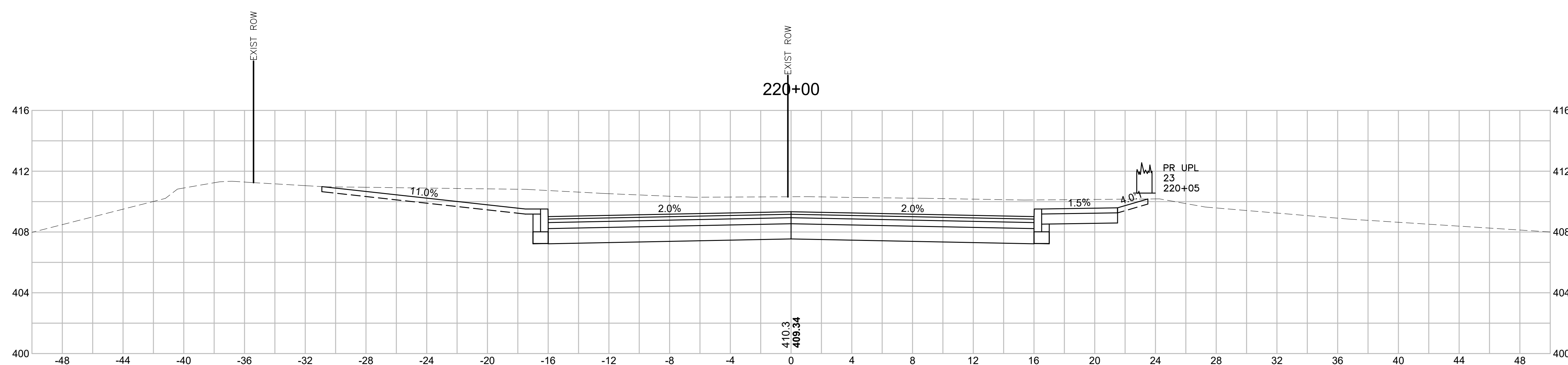
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	138	152
PROJECT FILE NO. 605377			

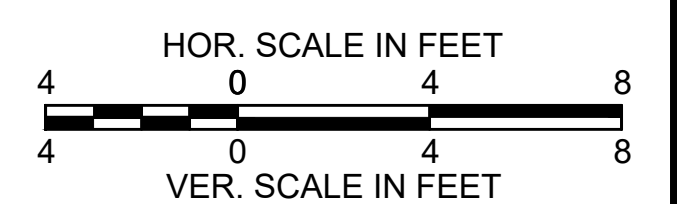
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 220+50.00		
Material Name	Area	Volume
CUT	111.2	220.2
FILL	0.0	0.0



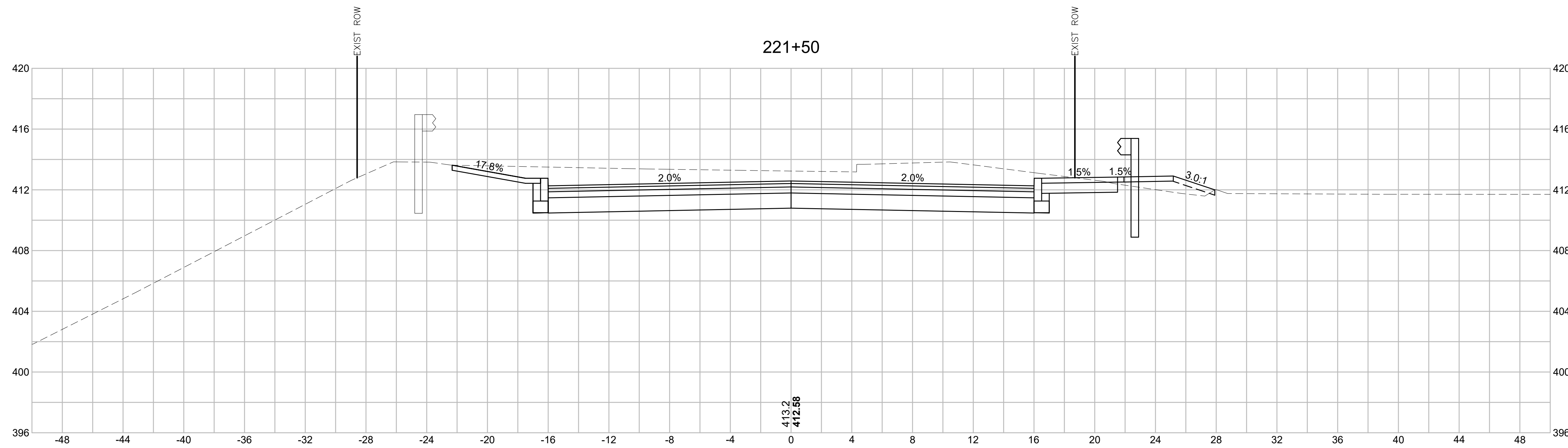
Material(s) at Station 220+00.00		
Material Name	Area	Volume
CUT	126.6	226.8
FILL	0.0	0.0



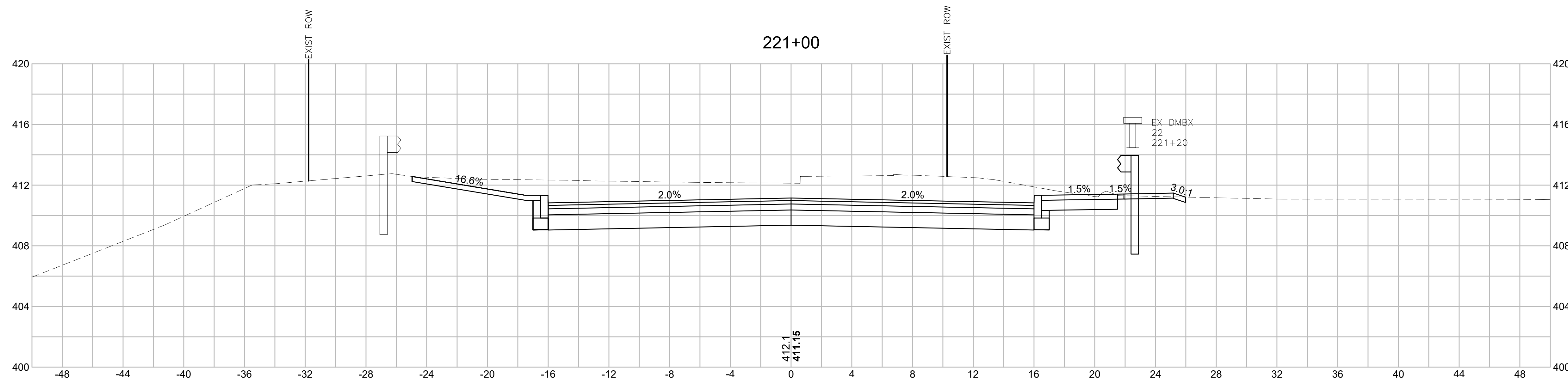
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	139	152
PROJECT FILE NO. 605377			

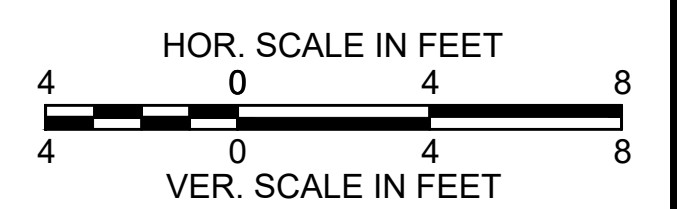
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 221+50.00		
Material Name	Area	Volume
CUT	104.8	207.0
FILL	2.7	2.5



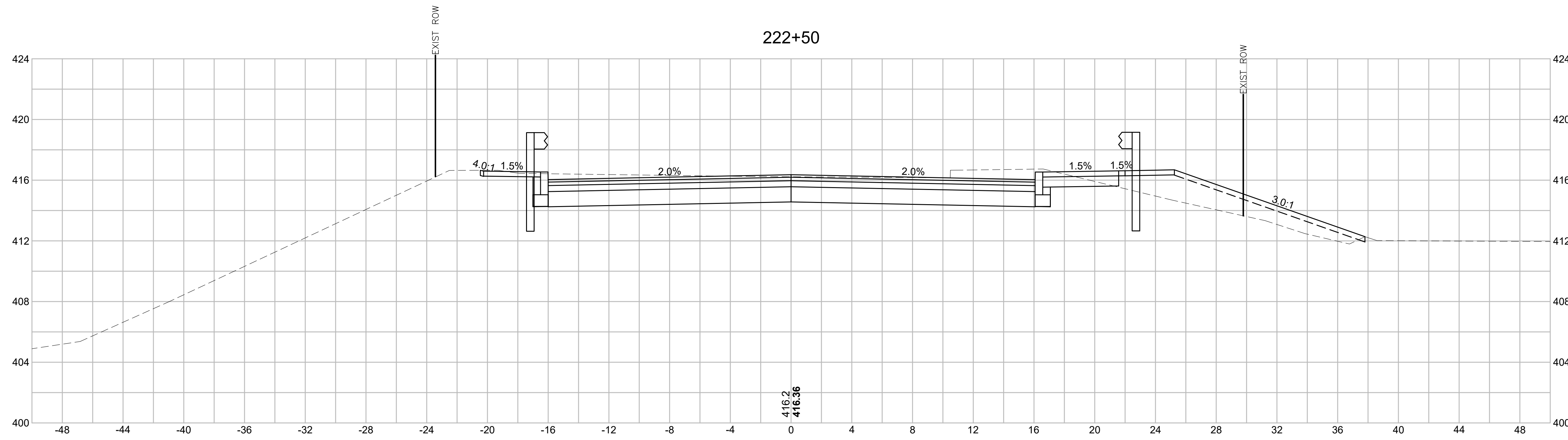
Material(s) at Station 221+00.00		
Material Name	Area	Volume
CUT	118.8	213.0
FILL	0.0	0.0



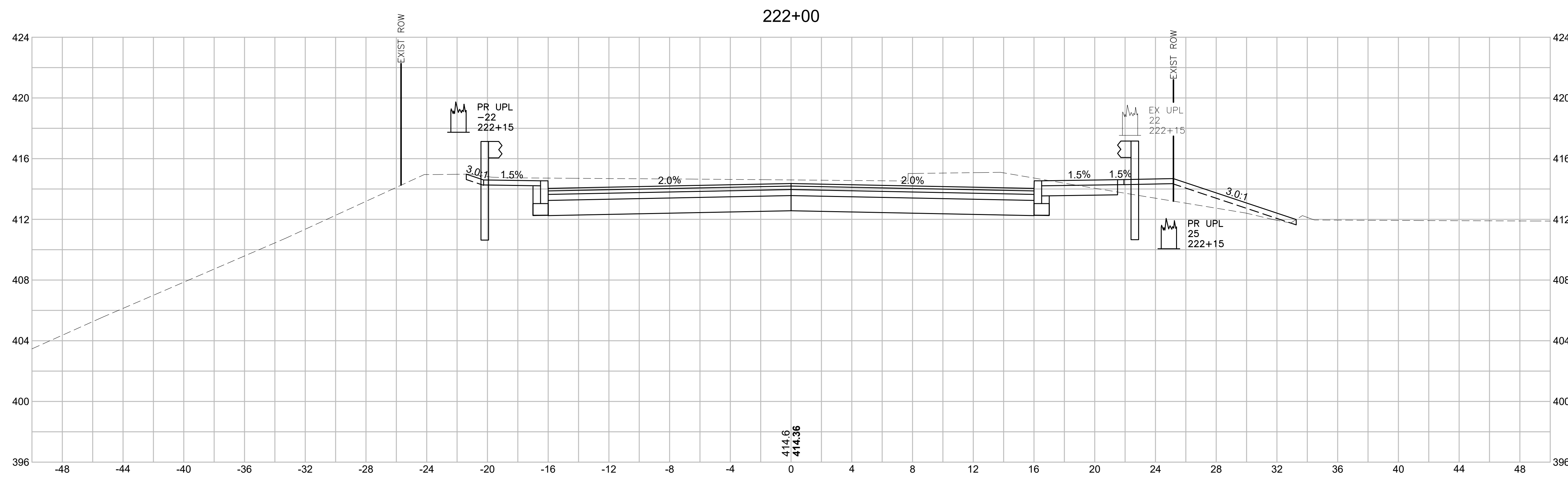
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	140	152
PROJECT FILE NO. 605377			

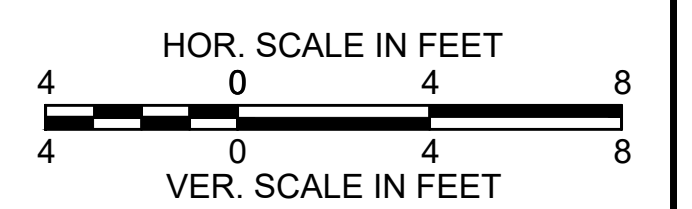
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 222+50.00		
Material Name	Area	Volume
CUT	70.3	143.0
FILL	17.9	23.1



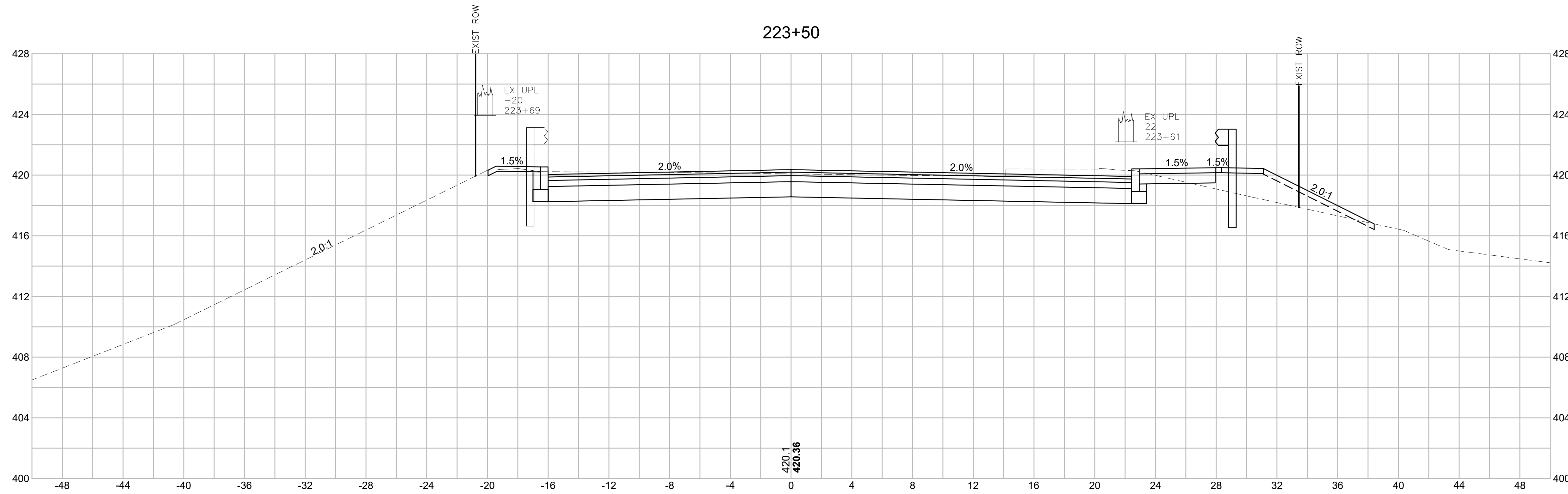
Material(s) at Station 222+00.00		
Material Name	Area	Volume
CUT	84.1	174.9
FILL	7.0	9.0



**MILLBURY  
MCCRACKEN ROAD**

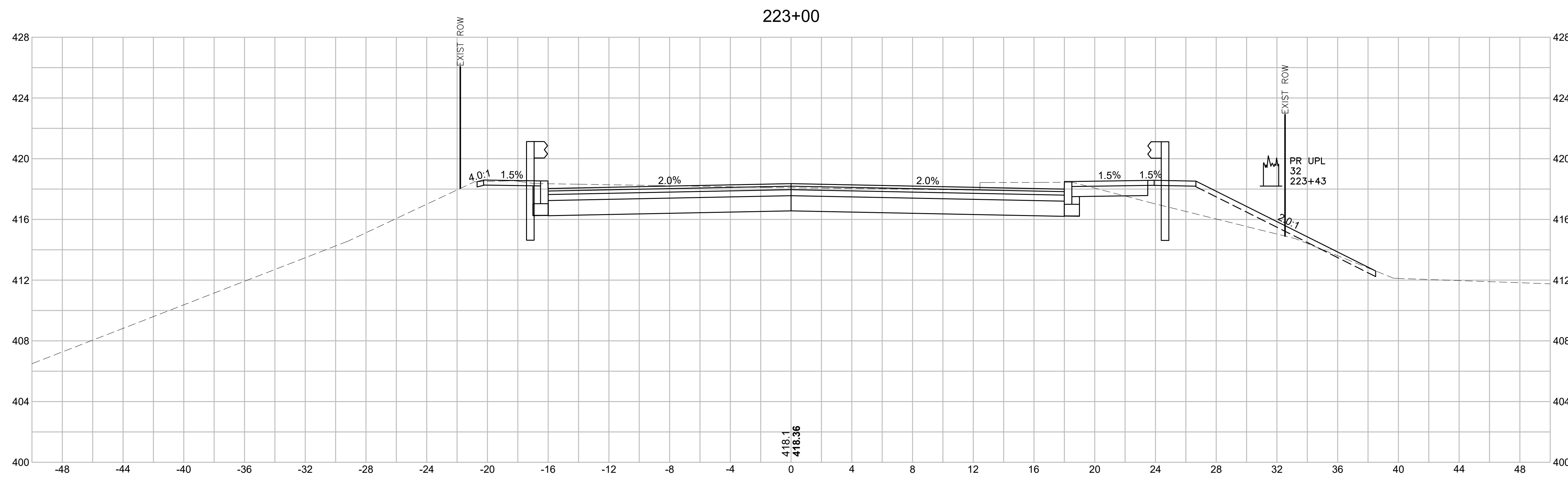
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	141	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**



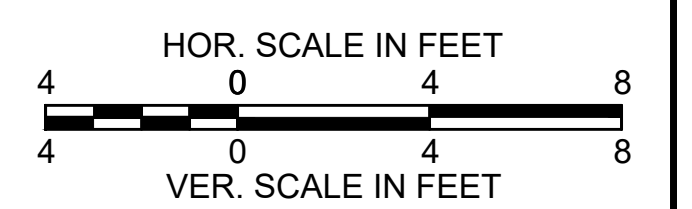
Material(s) at Station 223+50.00

Material Name	Area	Volume
CUT	75.6	132.9
FILL	9.8	19.6



Material(s) at Station 223+00.00

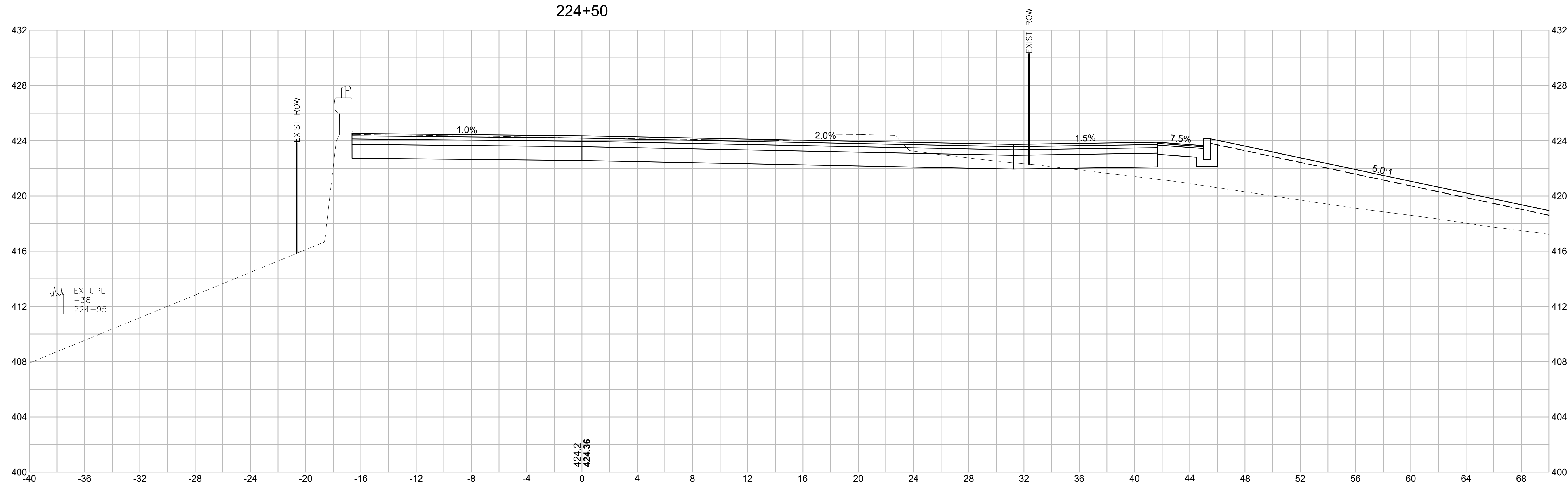
Material Name	Area	Volume
CUT	67.9	128.0
FILL	11.4	27.1



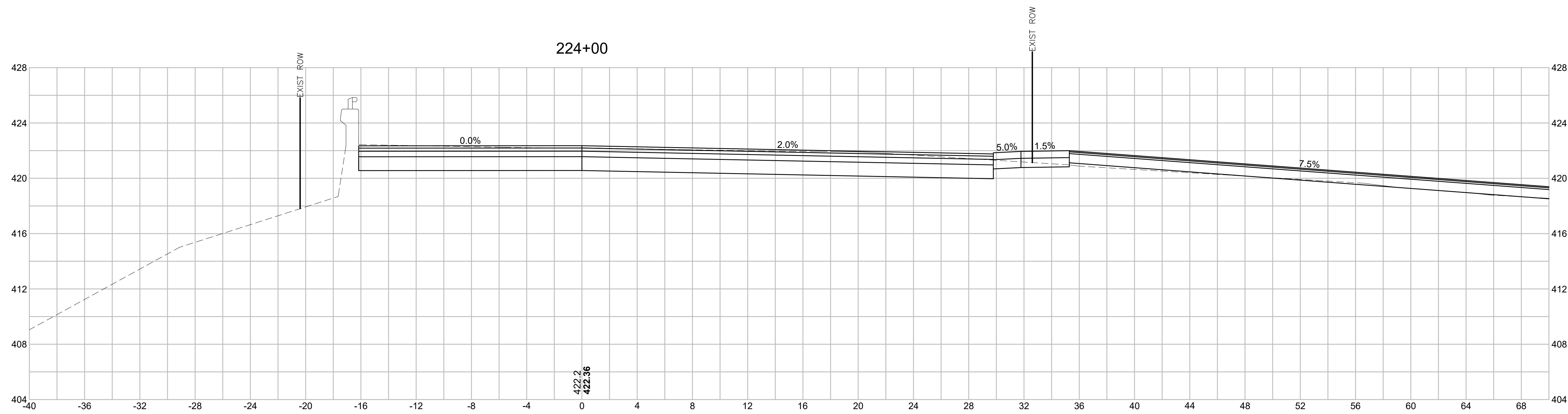
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	142	152
PROJECT FILE NO. 605377			

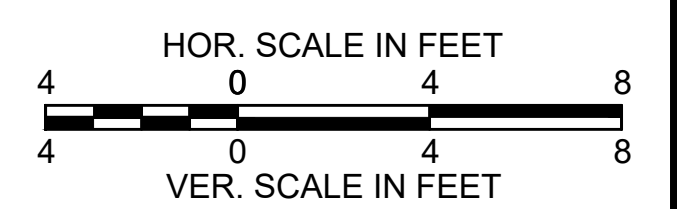
**CROSS SECTIONS  
MCCRACKEN ROAD**



Material(s) at Station 224+50.00		
Material Name	Area	Volume
CUT	79.1	146.8
FILL	73.3	69.1



Material(s) at Station 224+00.00		
Material Name	Area	Volume
CUT	79.4	143.5
FILL	1.3	10.3



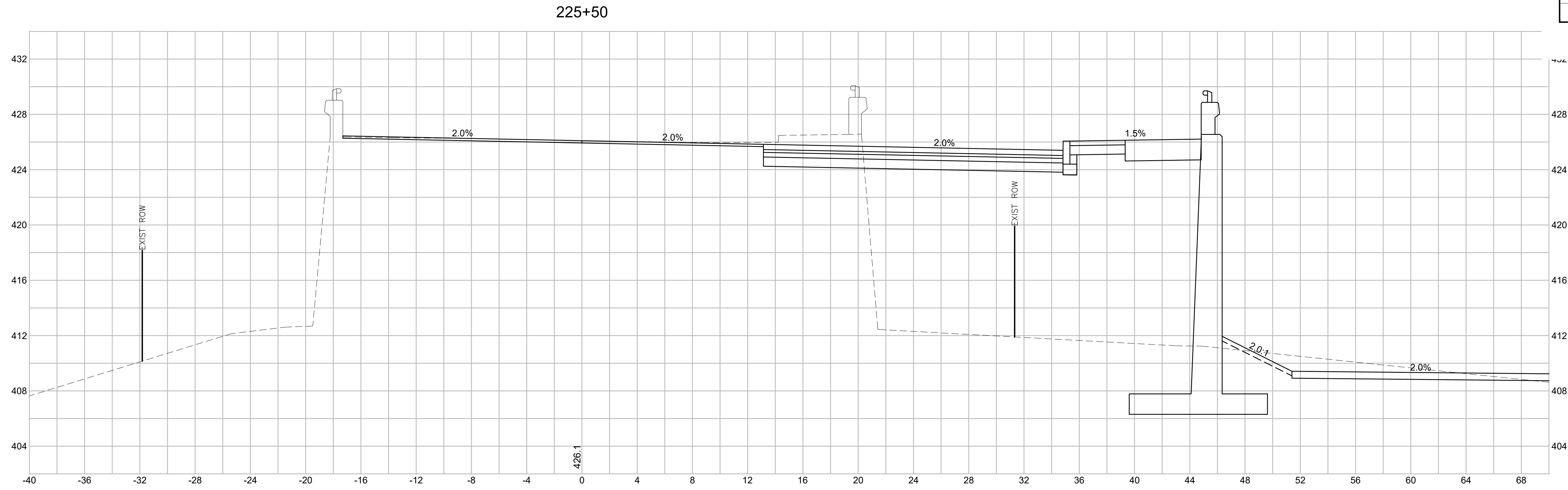
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	143	152
PROJECT FILE NO. 605377			

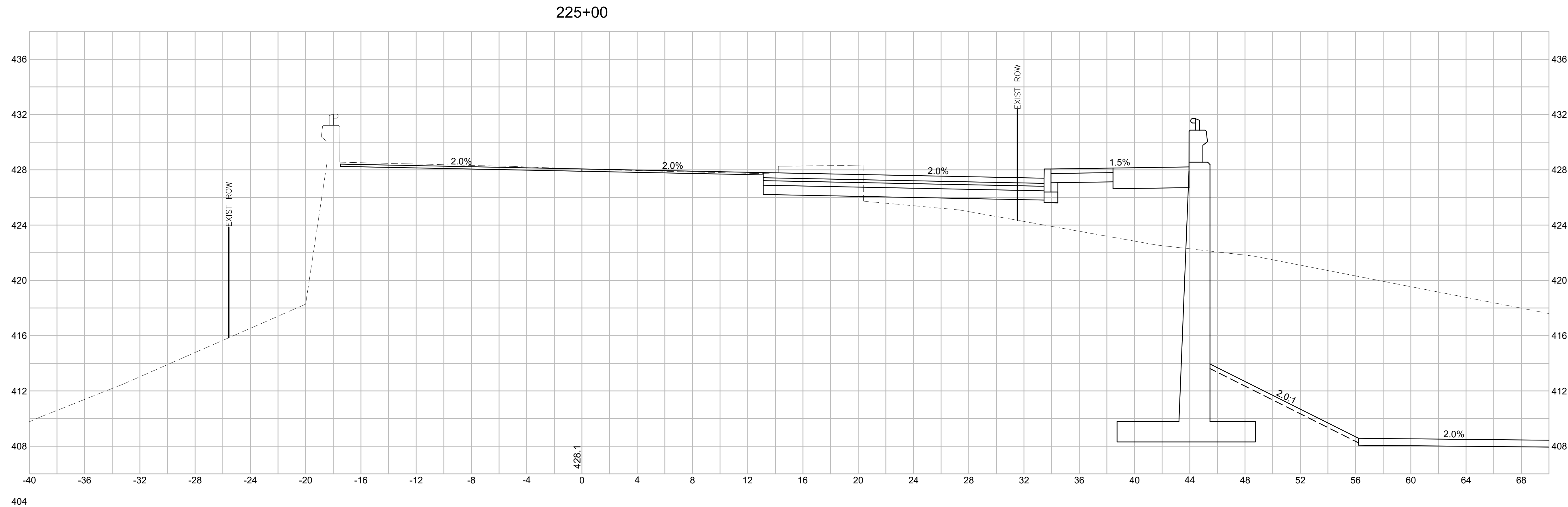
**CROSS SECTIONS  
MCCRACKEN ROAD**

Material(s) at Station 225+50.00

Material Name	Area	Volume
CUT	0.0	0.0
FILL	0.0	0.0

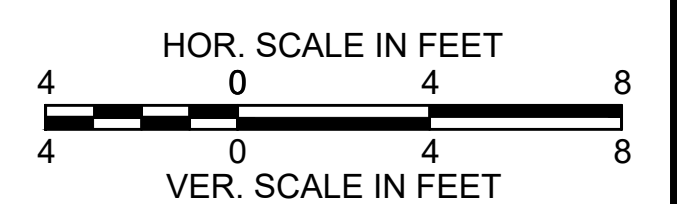


**NOTES:**  
SEE SHEET 98 FOR BRIDGE CROSS SECTION  
SEE SHEET 104 MOMENT SLAB SECTION



Material(s) at Station 225+00.00

Material Name	Area	Volume
CUT	0.0	9.3
FILL	0.0	12.9

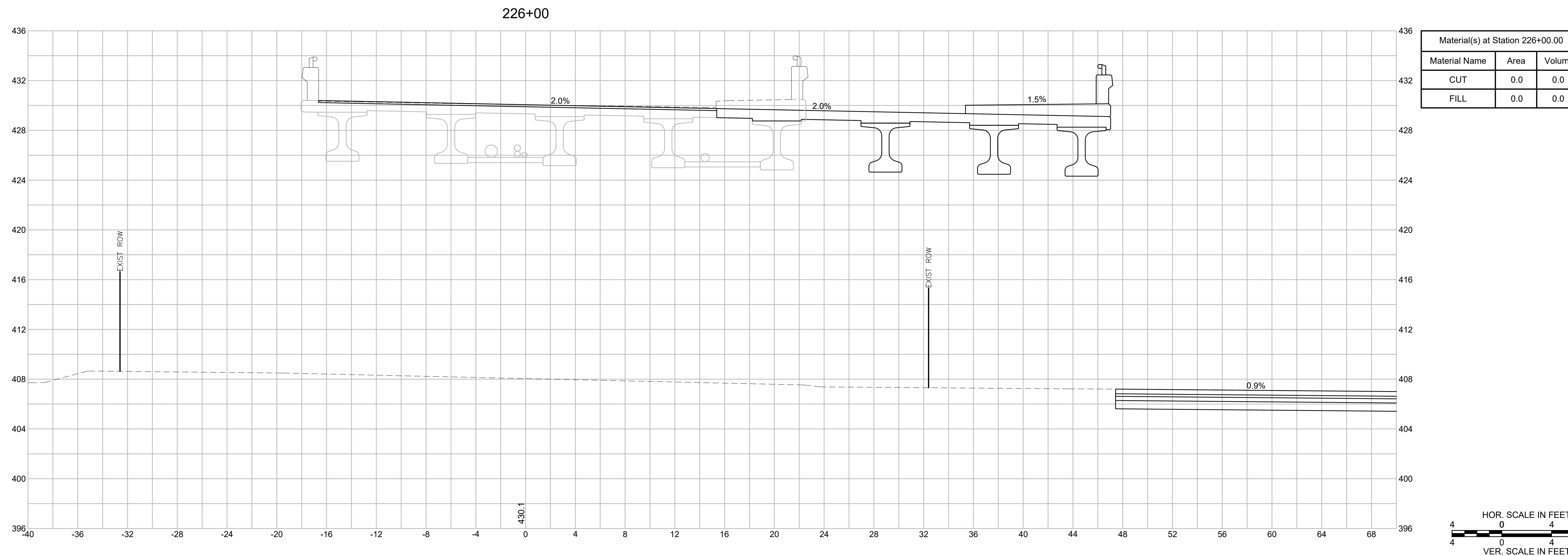


**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	144	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

**NOTES:**  
SEE SHEET 98 FOR BRIDGE CROSS SECTION  
SEE SHEET 104 MOMENT SLAB SECTION





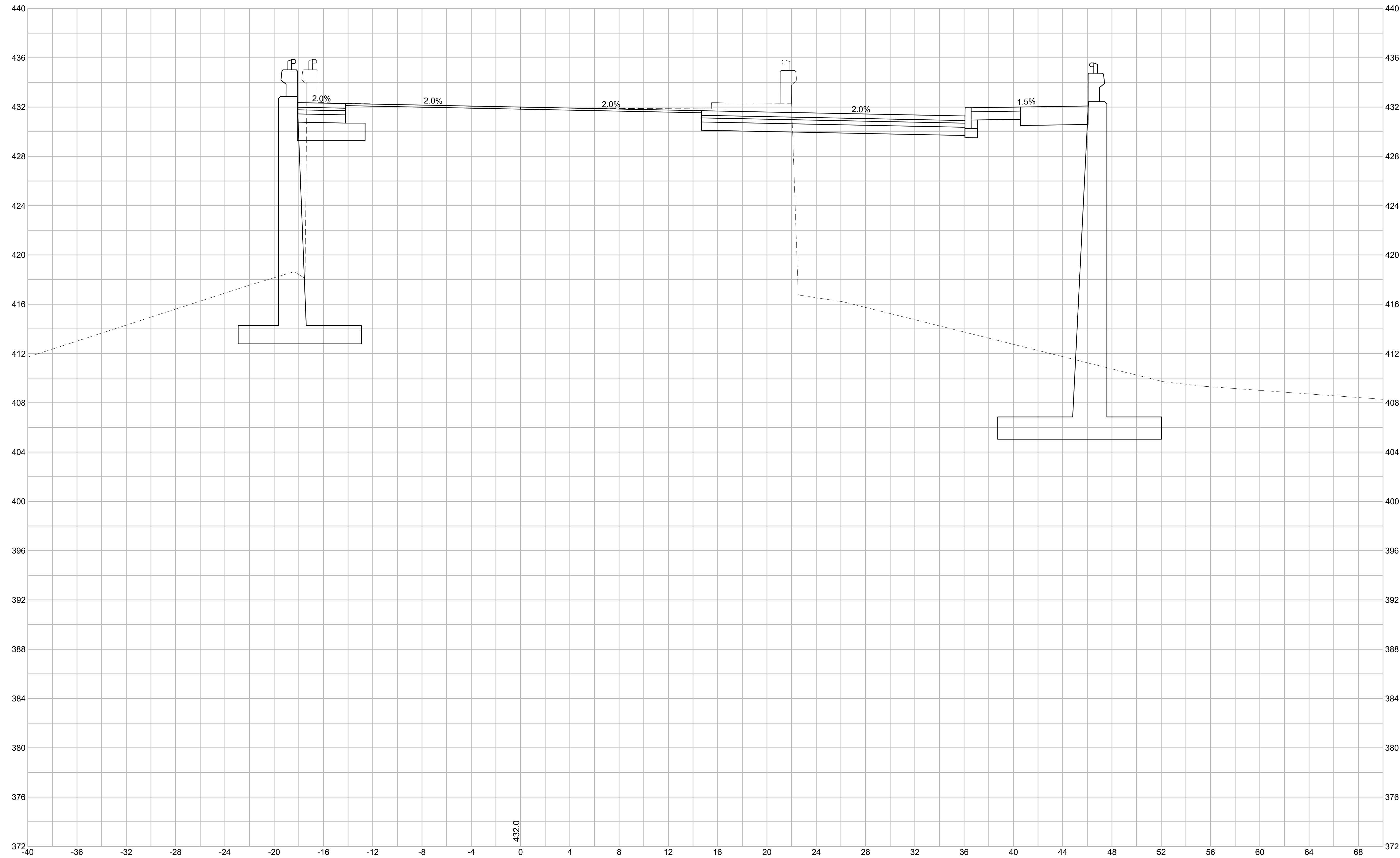
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	145	152
PROJECT FILE NO. 605377			

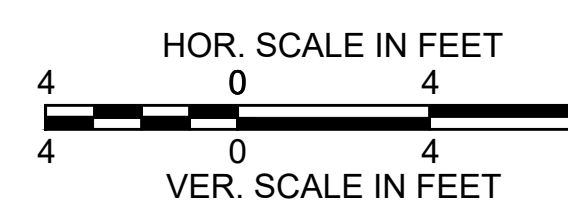
**CROSS SECTIONS  
MCCRACKEN ROAD**

**NOTES:**  
SEE SHEET 98 FOR BRIDGE CROSS SECTION  
SEE SHEET 104 MOMENT SLAB SECTION

226+50



Material(s) at Station 226+50.00		
Material Name	Area	Volume
CUT	0.0	0.0
FILL	0.0	0.0



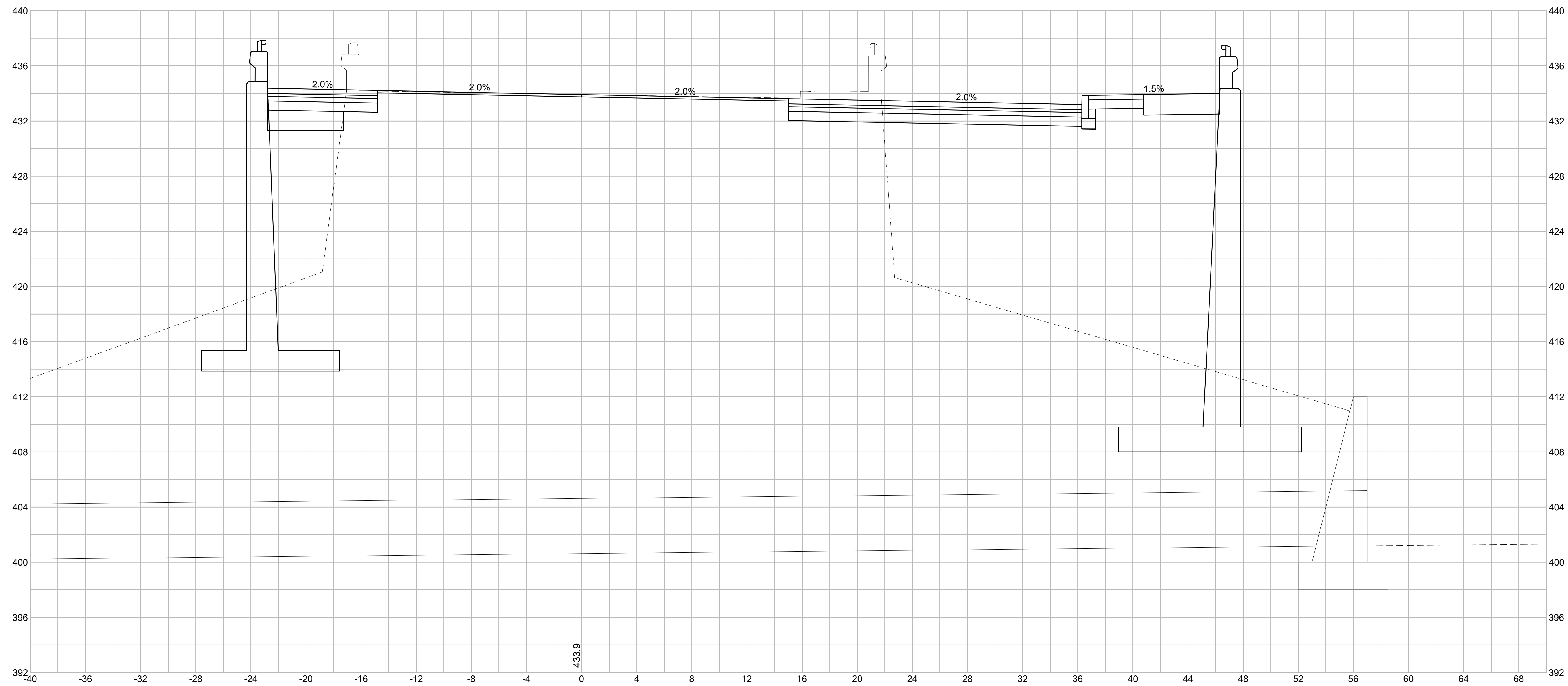
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	146	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

**NOTES:**  
SEE SHEET 98 FOR BRIDGE CROSS SECTION  
SEE SHEET 104 MOMENT SLAB SECTION

227+00



Material(s) at Station 227+00.00		
Material Name	Area	Volume
CUT	0.0	0.0
FILL	0.0	0.0

HOR. SCALE IN FEET  
4 0 4 8  
VER. SCALE IN FEET  
4 0 4 8

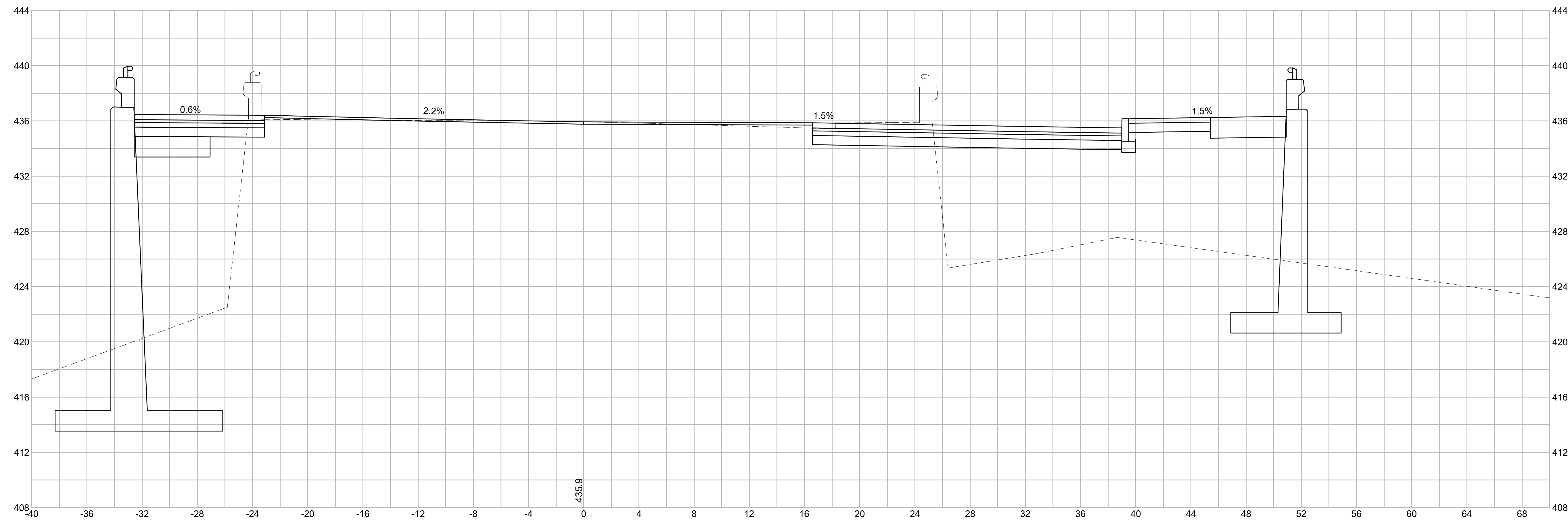
**MILLBURY  
MCCRACKEN ROAD**

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	147	152
PROJECT FILE NO. 605377			

**CROSS SECTIONS  
MCCRACKEN ROAD**

**NOTES:**  
SEE SHEET 98 FOR BRIDGE CROSS SECTION  
SEE SHEET 104 MOMENT SLAB SECTION

227+50



Material(s) at Station 227+50.00		
Material Name	Area	Volume
CUT	0.0	0.0
FILL	0.0	0.0

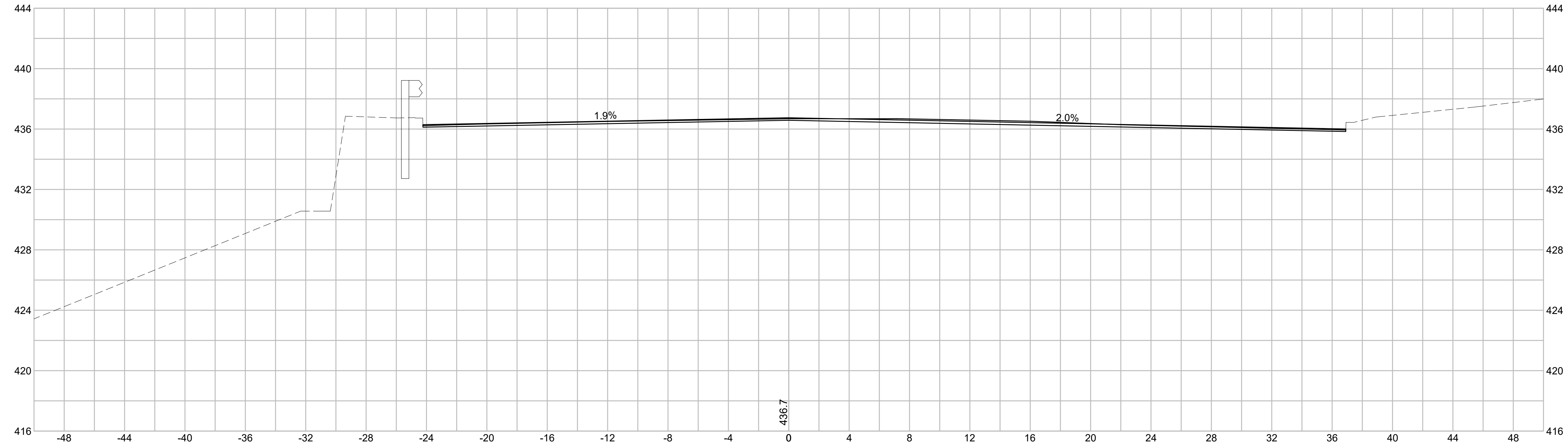
HOR. SCALE IN FEET  
4 0 4 8  
VER. SCALE IN FEET  
4 0 4 8

MILLBURY  
MCCRACKEN ROAD

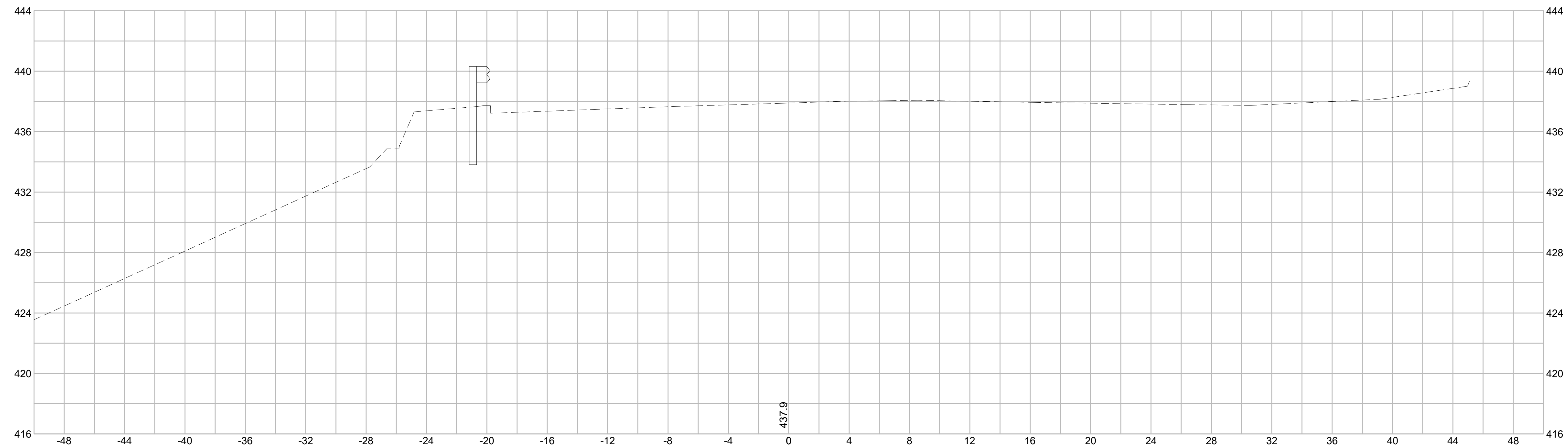
STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	148	152
PROJECT FILE NO. 605377			

CROSS SECTIONS  
MAIN STREET

500+50



500+00

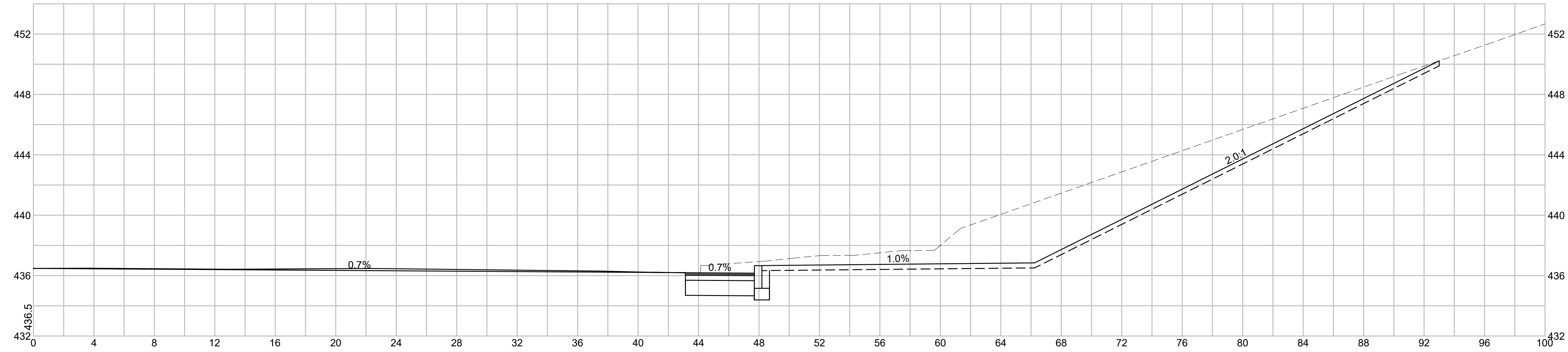


MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	149	152
PROJECT FILE NO. 605377			

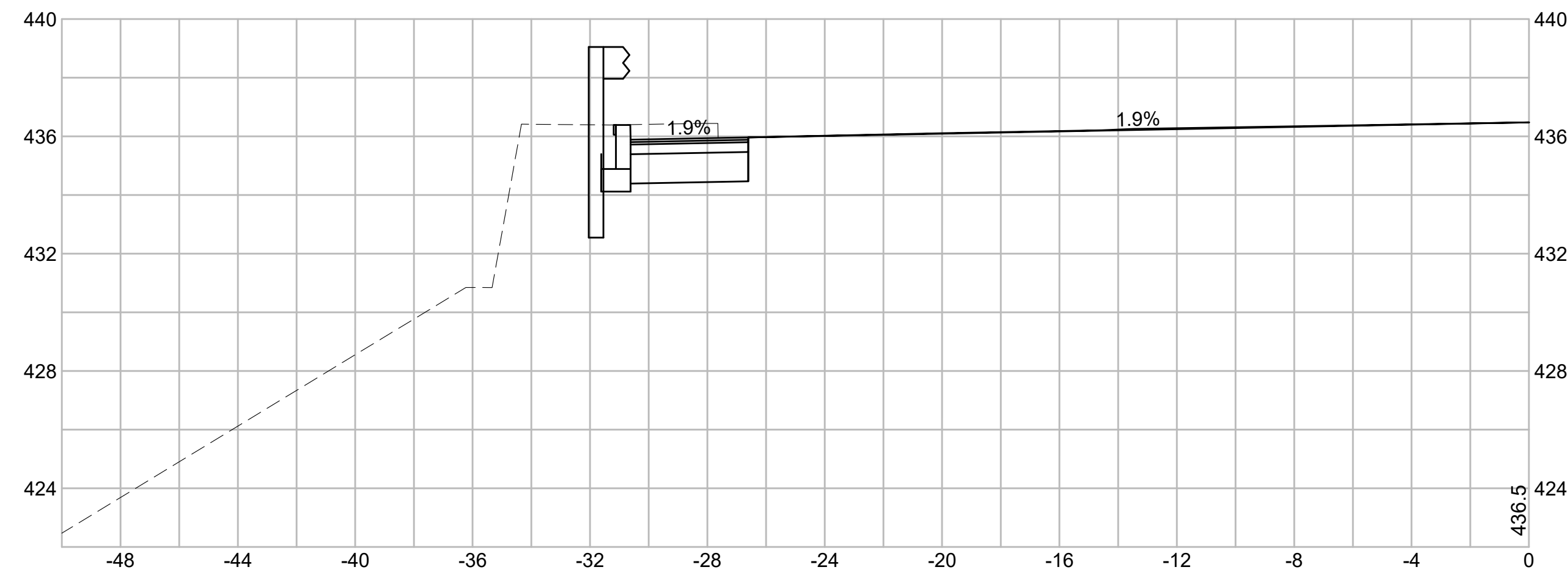
CROSS SECTIONS  
MAIN STREET

501+50

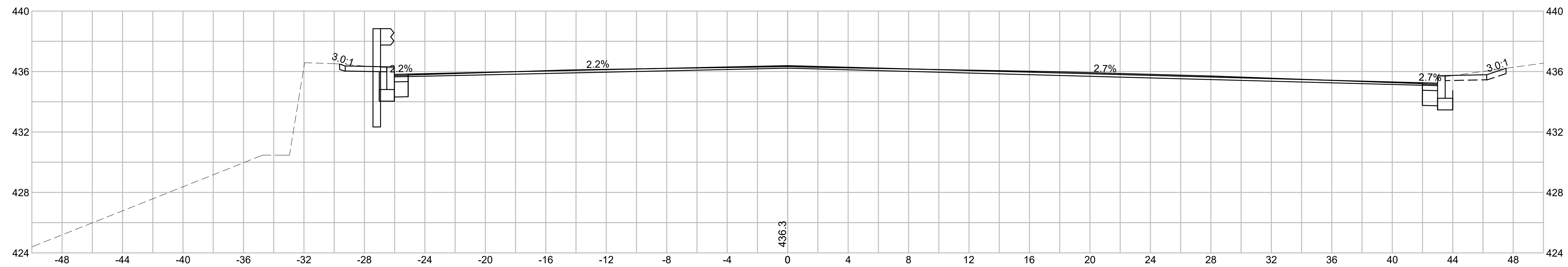


Material(s) at Station 501+50.00		
Material Name	Area	Volume
CUT	115.4	106.9
FILL	0.0	0.0

501+50



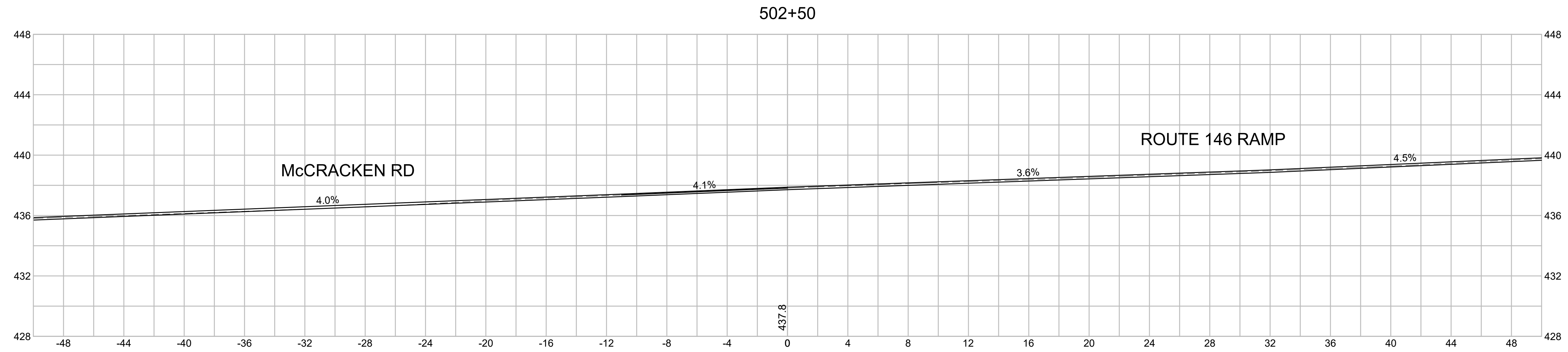
501+00



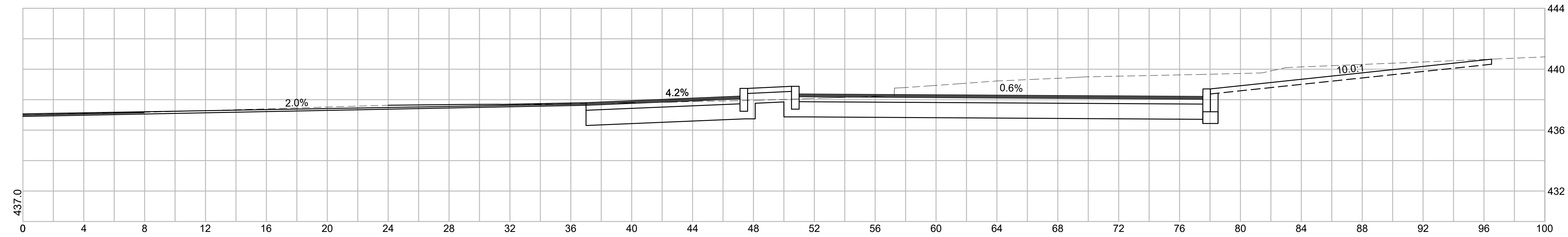
MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	150	152
PROJECT FILE NO. 605377			

CROSS SECTIONS  
MAIN STREET

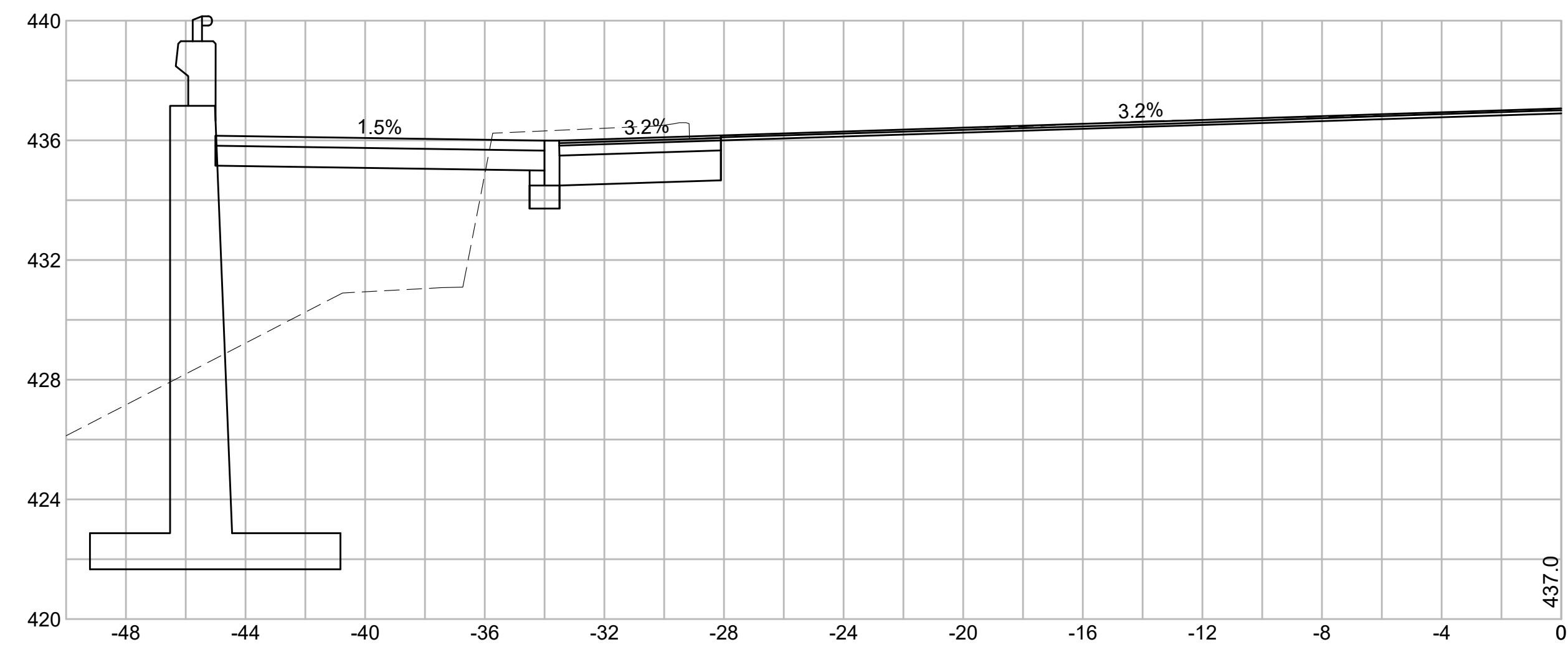


502+00



Material(s) at Station 502+00.00		
Material Name	Area	Volume
CUT	107.1	206.0
FILL	0.0	0.0

502+00



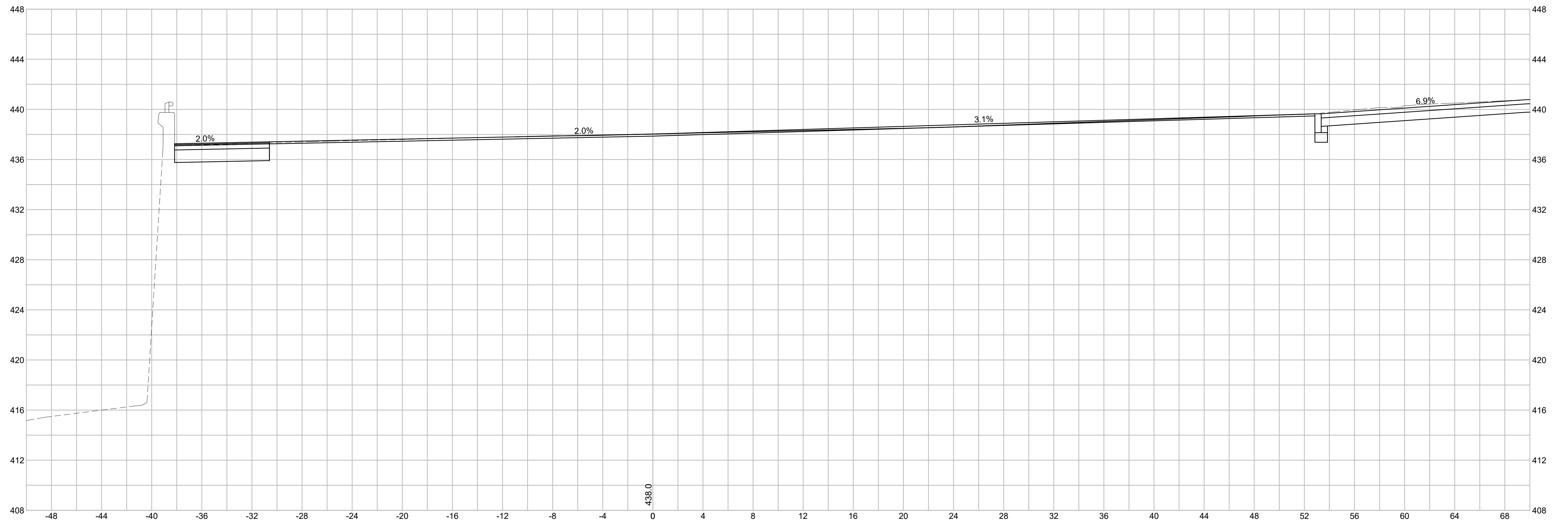
MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	151	152

PROJECT FILE NO. 605377

CROSS SECTIONS  
MAIN STREET

503+00



MILLBURY  
MCCRACKEN ROAD

STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
MA	STP-0033(023)X	152	152

PROJECT FILE NO. 605377

CROSS SECTIONS  
MAIN STREET

